Bill of Materials	Ultimaker 2	
Total quantity parts	374	

Partnummer	Name	Quantity	Description
	Y-linear shaft		Description
	X-linear shaft	2 2	
	Ball Bearing 688-2RS	1	
	Limit Switch, Black Short Wire	1	
	Sintered Bushing	4	
	Linear Bearing LM6LUU	2	
	Tube Coupling Collet	2	
	Clamp Clip	2	
	Print Head Thumb screw	4	
	Main board v2.1.1	1	
	Feeder Spring DR2110	1	
1144	USB Cable	1	
	Table Spring D2150	3	
	Print Table Base Plate	1	
	Print Table Glass	1	
1155	Print Table Heated Bed	1	
	Z-shaft Cap Bottom	2	
1157	Print Table Back Cover	1	
1158	Reel Holder	1	
	Z-Motor with Trapezoidal Lead		
1159	Srew	1	
1161	LED Strip Cold white	1	
1162	Limit Switch, Blue Wire	1	
	Limit Switch, Red Wire	1	
	·		
1165	Timing Pulley 5mm Shaft GT2	2	
	Timing Pulley 8mm Shaft GT2	8	
	Timing Pulley Double 8mm Shaft		
1167	GT2	1	
1168	Sliding Block Spring	4	
	Z-linear Shaft	2	
	Square Flanged Linear Bearing		
1170	LMK12LUU	2	
	Double flat Cable 10 Wire	1	
	Print Head Shaft X	1	
	Print Head Shaft Y	1	
	Spacer 8.2x10x5	2	
	Spacer 8.2x10x10	5	
	Spacer 8.2x10x25	1	
	Feeder Motor	1	
	X,Y Motor	2	
	Heated Bed Cable	1	
	PT100 B sensor	1	
	Print Head Cable		
		1	
	Trapezoidal Lead Nut	1	
	Timing Belt GT2 200	2	
1189	Timing Belt GT2 610	4	
	nute and halfe		
1000	nuts and bolts	10	
	ISO 7380 M3x8	10	
1201	Washer Large M3	12	

1202 ISO 7380 M3x10 1204 ISO 7380 M3x12 10 1204 ISO 7380 M3x12 11 1206 ISO 7380 M3x20 5 1207 ISO 7380 M3x25 12 1208 ISO 7380 M3x30 4 1209 Nut M3 1211 Set Screw M3x3 1 1213 DIN 962 Square Nut M3 A2 1214 ISO 7040 Nut M3 Prev. torque A2 1216 ISO 10642 M3x8 A2 1216 ISO 10642 M3x8 A2 1217 ISO 10642 M3x20 A2 3 1217 ISO 10642 M3x10 A2 8 1220 Ball Bearing F688-2RS 8 1226 Grease for Z screw 1 1228 Pritt 1 1230 Front Panel UM2 1231 Back Panel UM2 1232 Left Panel UM2 1233 Ight Panel UM2 1233 Ight Panel UM2 1233 Ight Panel UM2 1243 Bottom Panel UM2 1253 ISO Top Panel UM2 1244 Bottom Panel UM2 1254 Bottom Panel UM2 1255 ISO May Panel UM2 1264 May Panel UM2 127 ISO Dead May Panel UM2 1284 Bottom Panel UM2 1295 Panel UM2 110 ISO M3x Panel UM2 1295 Panel UM2 1296 Panel UM2 110 ISO M3x Panel UM2 1297 ISO Panel UM2 1298 Power Adapter 24v-220W 1298 Power Adapter 24v-220W 1204 Main Board Electronics Cover 1205 Main Board Electronics Cover 1206 Main Board Electronics Cover 1207 ISO M3x Panel UM2 1208 Power Adapter 24v-220W 1208 Power Adapter 24v-220W 1209 Main Board Electronics Cover 1209 Intercontroller Iso May Panel UM2 1209 Iso Main Board Electronics Cover 1210 Intercontroller Iso M3x Panel UM2 1224 Spacer 3 2 x & x 10 1225 Iso Display UM2 1226 Feeder Banel Idua 1227 Iso Display UM2 1228 Finit Table Mounting Aid 1239 Iso Board 1249 Ulticontroller Electronics Cover 1256 Back 1267 Feeder Part A 1268 Feeder Part A 1269 Feeder Part B 1260 Feeder Lever B 1260 Feeder Lever B 1				
1204 ISO 7380 M3x20 5			15	
1206 ISO 7380 M3x25 12 1207 ISO 7380 M3x25 12 1208 ISO 7380 M3x30 4 1209 Nut M3 1 1211 Set Screw M4x4 12 12121 Set Screw M5x3 1 12121 Set Screw M5x3 1 1213 IN 962 Square Nut M3 A2 37 1214 ISO 7040 Nut M3 Prev. torque A2 12 1215 ISO 10642 M3x6 A2 4 1216 ISO 10642 M3x6 A2 3 1217 ISO 10642 M3x0 A2 8 1218 Ball Bearing F688-2RS 8 1220 Grease for Z screw 1 1228 Pritt 1 1230 Front Panel UM2 1 1231 Back Panel UM2 1 1232 Left Panel UM2 1 1233 Ighr Panel UM2 1 1233 Right Panel UM2 1 1233 Right Panel UM2 1 1235 Top Panel UM2 1 1243 Bottom Panel UM2 1 1253 Fop Anel UM2 1 1243 Rottom Panel UM2 1 1253 Fop Anel UM2 1 1244 Bottom Panel UM2 1 1254 Fore Adapter 24v-220W 1 1240 Main Board Electronics Cover 1 1241 Motor Spacer UM2 2 1242 Spacer 3.2 x 6x 10 4 1243 Heated Bed Cable Clip 1 1244 Knob Front UM2 1 1255 Cord Total Clip 1 1264 Knob Housing UM2 1 1274 OLED Display UM2 1 1285 Cord 1 1296 Feeder A 1 1256 Feeder Part A 1 1256 Feeder Part A 1 1256 Feeder Late B 1 1266 Feeder A 1	1203	ISO 7380 M3x12	10	
1207 ISO 7380 M3x25 121 1208 ISO 7380 M3x30 4 1209 Nut M3 1211 Set Screw M4x4 12 1212 Set Screw M4x4 12 1212 Set Screw M5x3 1 1313 DIN 962 Square Nut M3 A2 1214 ISO 7040 Nut M3 Prev. torque A2 1216 ISO 10642 M5x20 A2 1217 ISO 10642 M5x20 A2 1218 Ball Bearing F688-2RS 8 1220 Ball Bearing F688-2RS 8 1226 Grease for Z screw 1 1228 Pritt 1 1230 Front Panel UM2 1231 Back Panel UM2 1231 Back Panel UM2 1232 Left Panel UM2 1233 Right Panel UM2 1233 Right Panel UM2 1243 Bottom Panel UM2 1243 Bottom Panel UM2 1244 Bottom Panel UM2 1258 Power Adapter 24v-220W 1 1240 Main Board Electronics Cover 1 1241 Motor Spacer UM2 1242 Spacer 3.2 x 6x 10 1244 Knob Front UM2 1245 Knob Housing UM2 1246 SD card 1247 OLED Display UM2 1248 SD card 1249 Utticontroller Board 1249 Utticontroller Board 1255 Isiding Block Half UM2 1256 Feeder 1258 Feeder Part A 1259 Feeder 1258 Feeder Part A 1259 Feeder Lat B 1260 Feeder Lat	1204	ISO 7380 M3x16	41	
1208 ISO 7380 M3x30	1206	ISO 7380 M3x20	5	
1209 Nut M3	1207	ISO 7380 M3x25	12	
1211 Set Screw M3x3	1208	ISO 7380 M3x30	4	
1211 Set Screw M3x3			1	
1212 Set Screw M3x3 1 1213 DIN 962 Square Nut M3 A2 37 1214 ISO 7040 Nut M3 Prev. torque A2 12 1215 ISO 10642 M3x8 A2 4 1216 ISO 10642 M3x8 A2 4 1216 ISO 10642 M4x10 A2 8 1217 ISO 10642 M4x10 A2 8 1220 Ball Bearing F688-2RS 8 1226 Grease for Z screw 1 1228 Pritt 1 1229 Pritt 1 1230 Front Panel UM2 1 1231 Back Panel UM2 1 1232 Ight Panel UM2 1 1233 Right Panel UM2 1 1233 Right Panel UM2 1 1233 Right Panel UM2 1 1235 Frop Panel UM2 1 1236 Power Adapter 24v-220W 1 1240 Main Board Electronics Cover 1 1241 Motor Spacer UM2 2 1242 Spacer 3.2 x 6x 10 4 1243 Heated Bed Cable Clip 1 1244 Knob Front UM2 1 1245 Sp Card 1 1246 SD Card 1 1247 OLED Display UM2 1 1248 SD Card 1 1249 Print Table Mounting Aid 3 1255 Sliding Block Half UM2 8 Bulld Platform Glass Retainer 1 1256 Back 4 1257 Knurled Nut Platform 3 Feeder 1 1258 Feeder Part A 1 1259 Feeder Part B 1 1260 Feeder Lever A 1			12	
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1228 Pritt				
1230	1226	Grease for Z screw	1	
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1232	1230	Front Panel UM2	1	
1233 Right Panel UM2 1 1234 Bottom Panel UM2 1 1235 Top Panel UM2 1 Electronics 1 1238 Power Adapter 24v-220W 1 1240 Main Board Electronics Cover 1 1241 Motor Spacer UM2 2 1242 Spacer 3.2 x 6x 10 4 1243 Heated Bed Cable Clip 1 ulticontroller 1 1244 Knob Front UM2 1 1245 Knob Housing UM2 1 1247 OLED Display UM2 1 1248 SD card 1 1249 Ulticontroller Board 1 1249 Ulticontroller Electronics Cover 1 1250 Frint Table Mounting Aid 3 1255 Sliding Block Half UM2 8 Build Platform Glass Retainer 1 1256 Feeder Part A 1 1259 Feeder Part B 1 1260 Feeder Lever A 1	1231	Back Panel UM2	1	
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1235 Top Panel UM2			1	
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1238 Power Adapter 24v-220W 1240 Main Board Electronics Cover 1241 Motor Spacer UM2 2 Spacer 3.2 x 6x 10 4 1243 Heated Bed Cable Clip 1 1 1244 Knob Front UM2 1245 Knob Housing UM2 1247 OLED Display UM2 1248 SD card 1249 Ulticontroller Board 1251 Ulticontroller Electronics Cover 1 1 1254 Print Table Mounting Aid 1255 Sliding Block Half UM2 1256 Back 1257 Knurled Nut Platform 3 Feeder 1258 Feeder Part A 1259 Feeder Part B 1260 Feeder Lever A 1				
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Build Platform Glass Retainer 1256 Back		·	8	
1256 Back 4 1257 Knurled Nut Platform 3 Feeder 1258 Feeder Part A 1 1259 Feeder Part B 1 1260 Feeder Lever A 1				
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1260 Feeder Lever A 1				
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IZOT Feedel Level D				
1263 Feeder Knurled Wheel 1				
1264 Feeder Nut Holder 1	1264	reeder Nut Holder	1	

1000			
	Bowden tube	1	
	Heater Cartridge 24V 25W	1	
	Power Cable EU Type C13		
	Power Cable UK Type C13		
1271	Power Cable AU Type C13		
1272	Power Cable US Type C13		
1273	Cable Cover	2	
1275	Serial number sticker	1	
1280	Braided Sleeve	1	
	Braided Sleeve Clip	5	
1287	Washer M7	1	
	Traditor iiii		
1288	Washer M6	3	
	Filament guide	1	
1290	Filament guide	ı	
	hot-end		
4004	Integrated nozzle heater block	_	
1301	3mm filament	1	
1000			
	Hot end holder bottom	1	
	Hot end holder top	1	
	Cooling Rib Hot End	1	
	PTFE Isolator Coupler 3.2 mm	1	
	Hot end Isolator	1	
	Spring D2000	1	
1313	Model Cooling Fan 12VDC 0.1 A	2	
1330	Hot-end Cooling Fan 5VDC 0.08A	1	
1329	Dual fan bracket	1	
1320	Print Head Top	1	
1321	Print Head Middle	1	
1322	Print Head Bottom	1	
1325	Insert material sticker	1	
1326	Warning sticker	2	
	Jumper	2	
1348	ISO 7380 M3x4 A2	4	
	ISO 4762 M2,5x10	2	
	Set Screw M3x14	1	
	ISO 724 Hex nut M7	-	DIN 13 en ISO 724
	chipboard panel screw 2.5x16	8	
1000	S.I.P.DOGIG PAIROI GOIOW 2.0X10	0	
1400	Hex Key Wrench 1.5	1	
	Hex Key Wrench 2	1	
		1	
1402	Hex Key Wrench 2.5	I	