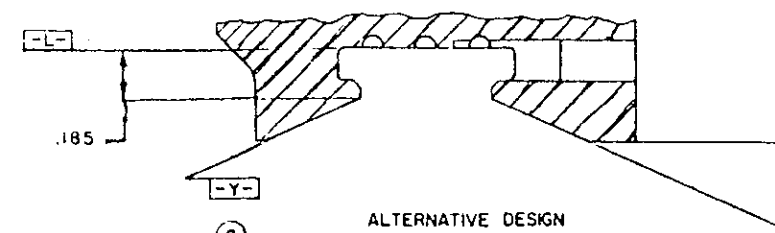
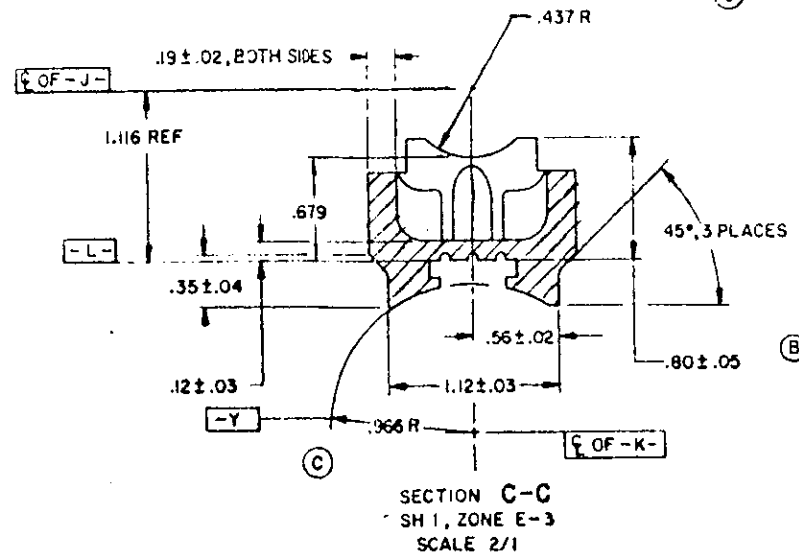


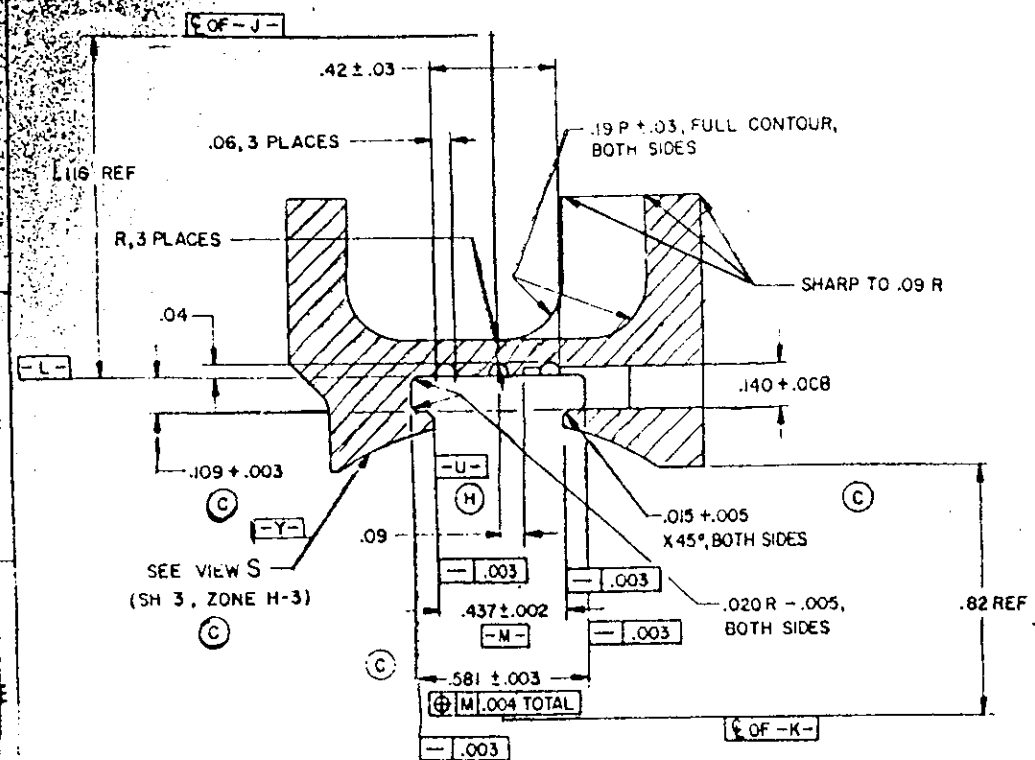
REVISIONS				
DATE	DESCRIPTION	DATE	APPROVED	
A	(1) SEE EO HQD 92508	13 JAN 70		
B	(1)-51 SEE EO HQD 02117	4 MAY 70		
C	(1)-(8) SEE EO 02167	18 JUL 70		
D	NO CHANGE	5 OCT 70		
E	(2) SEE ERR HQR 10798	7 JUL 71		
F	SEE ERR HQR 20677	7 APR 72		
G	(1) SEE ERR HQR 20728	31 JUL 72		
H	(1) SEE ERR HQR 20810	30 NOV 72		
J	(1) SEE ERR HQR 30642	8 FEB 72		
K	NO CHANGE	2 MAR 73		
L	NO CHANGE	16 JUN 73		
N	NOR G753C10/870313	881103		



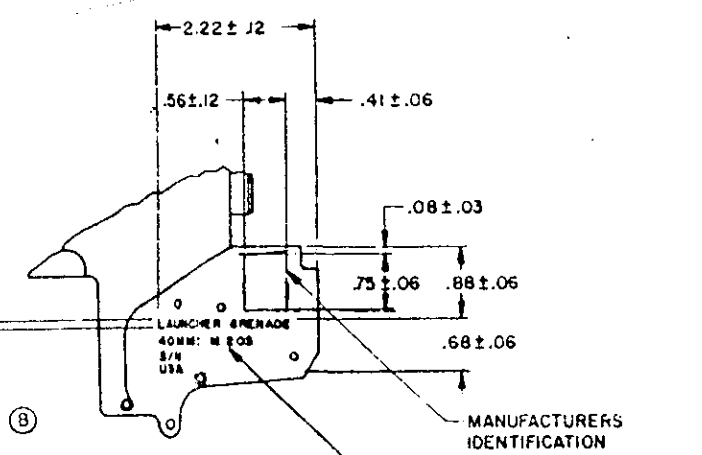
ALTERNATIVE DESIGN
VIEW S (SH 3, ZONE F-8)
SCALE: 4/1



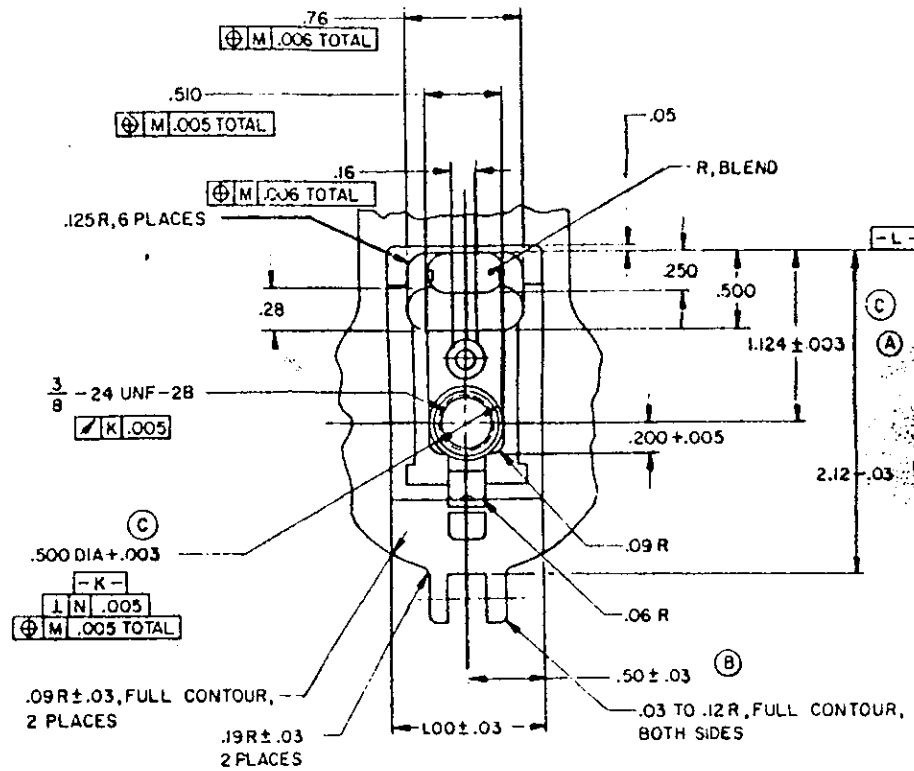
SECTION C-C
SH 1, ZONE E-3
SCALE 2/1



SECTION B-B
SH 1, ZONE E-4
SCALE 4/1

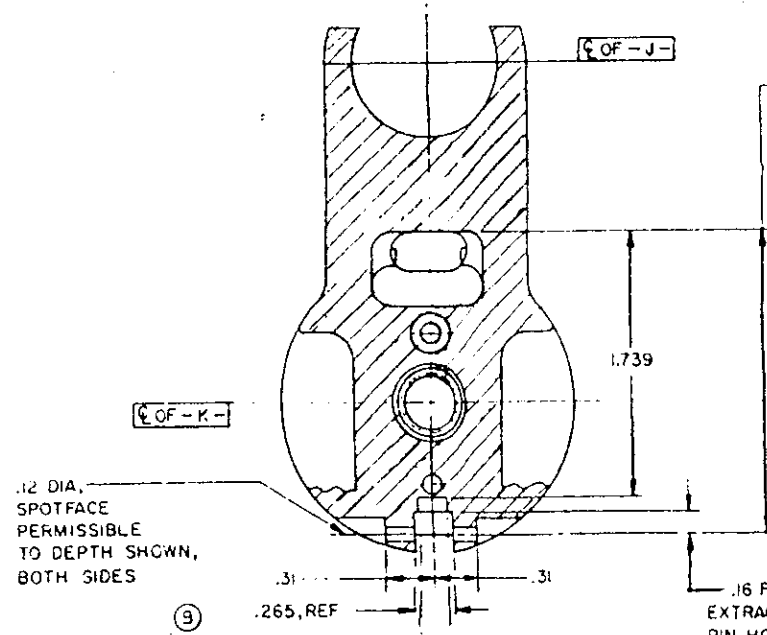


VIEW F-F
SH 1, ZONE D-1

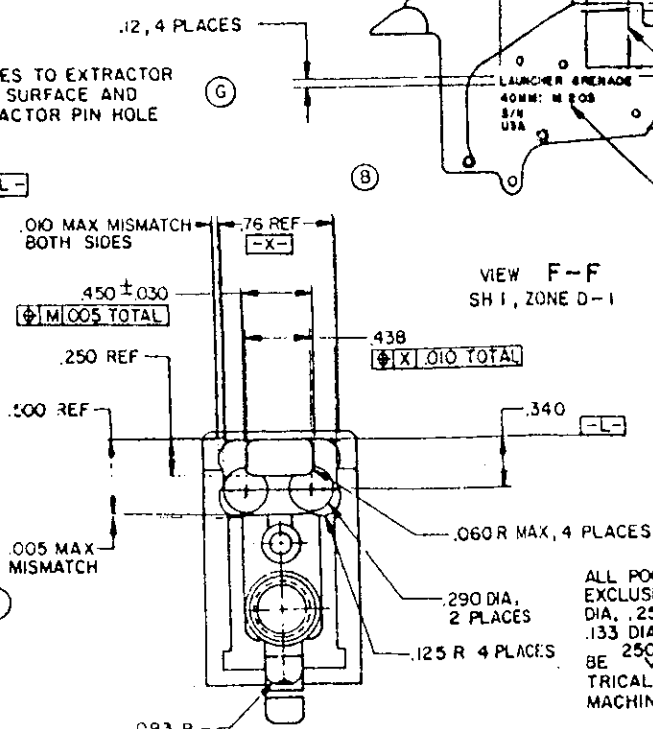


VIEW D
SH 1, ZONE D-7
SCALE 2/1

FOR ALTERNATIVE DESIGN
SEE ZONE B5



SECTION P-P
SM 2, ZONE 0-6
SCALE 2/1



VIEW D
(ALTERNATIVE DESIGN)

ALL POCKET WALLS,
EXCLUSIVE OF .500
DIA, .256 DIA AND
.133 DIA HOLES, MAY
BE ²⁵⁰/ FOR ELEC-
TRICAL DISCHARGE
MACHINING ONLY.

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING: 1 AUG 69		DEPT OF THE ARMY ROCK ISLAND ARSENAL, ROCK ISLAND, ILL. 61211	
1P		TOLERANCES ON DIMENSIONS	AS SHOWN	DESIGNED BY	J. G. Hymas	RECEIVER	
1B		ANGLES	± 2°	FILED	10/1/69		
EL 2		MATERIAL	XXX 1.005	DATE	10/1/69		
RA		HEAT TREATMENT		APPROVED	10/1/69		
BM							
AN		NEXT ASST	USED ON	FINAL PROTECTIVE FINISH		DWG SHET CODE LOCAT NO.	
APPLICATION						F 19204 8448338	
						SCALE NOTED UNIT WT SHEET 3 OF 3	

CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 8448338

DEPT OF THE ARMY
ROCK ISLAND ARSENAL, ROCK ISLAND, ILL 61211

RECEIVER

DWG SIZE CODE IDENT NO.		
F	19204	8448338
DATE NOTED	DATE	DATE

1. FINISH ²⁵✓ UNLESS OTHERWISE SPECIFIED.

2. ALL EDGES SHALL BE BROKEN .005 + .010 UNLESS OTHERWISE SPECIFIED.

3. INSIDE CORNER RADII .015 - .010 UNLESS OTHERWISE SPECIFIED.

4. MATERIAL:

A. FOR WROUGHT MATERIAL:

AL ALY, 2024, TEMPER T4, SPEC QQ-A-225/G.

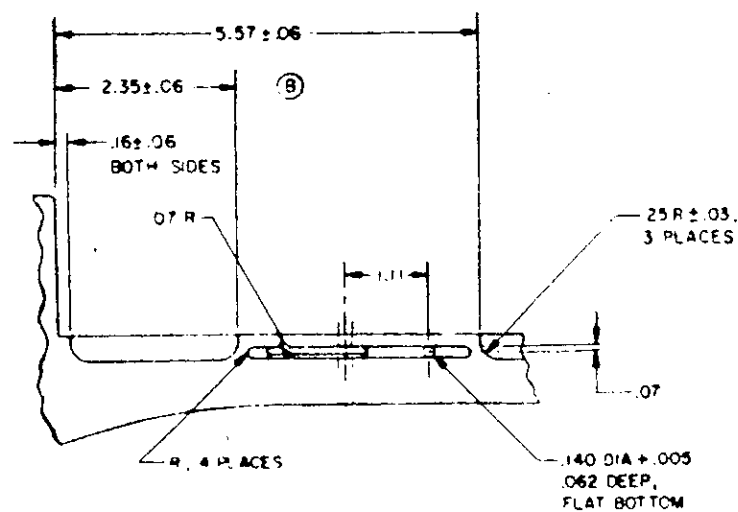
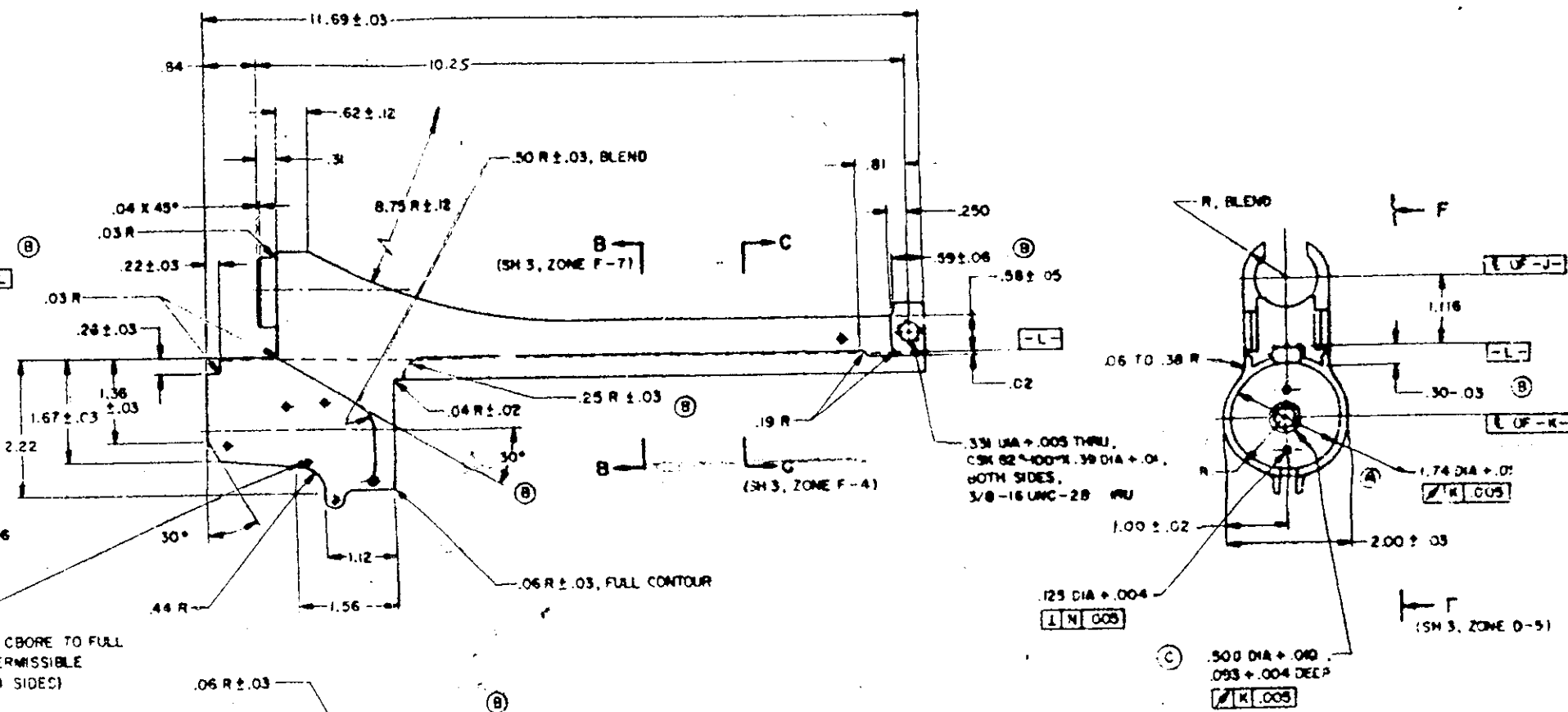
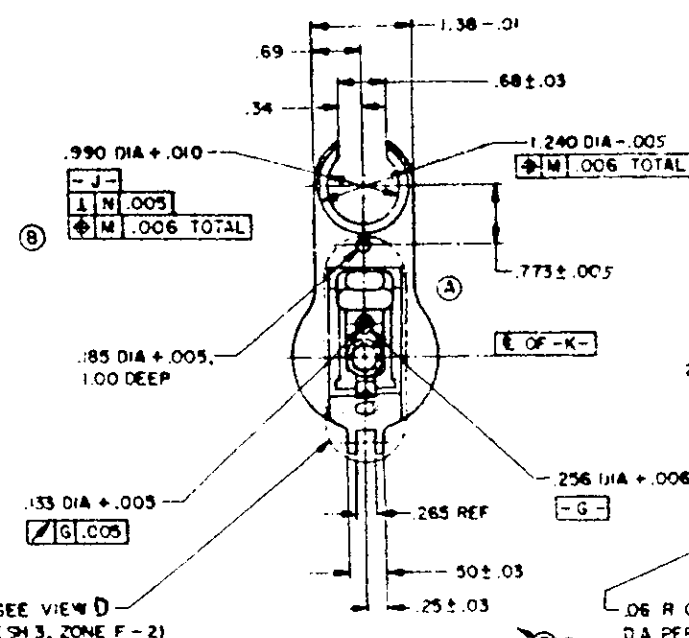
B. FOR FORGING MATERIAL:

AL ALY, 6454, TEMPER T6, SPEC QQ-A-367.

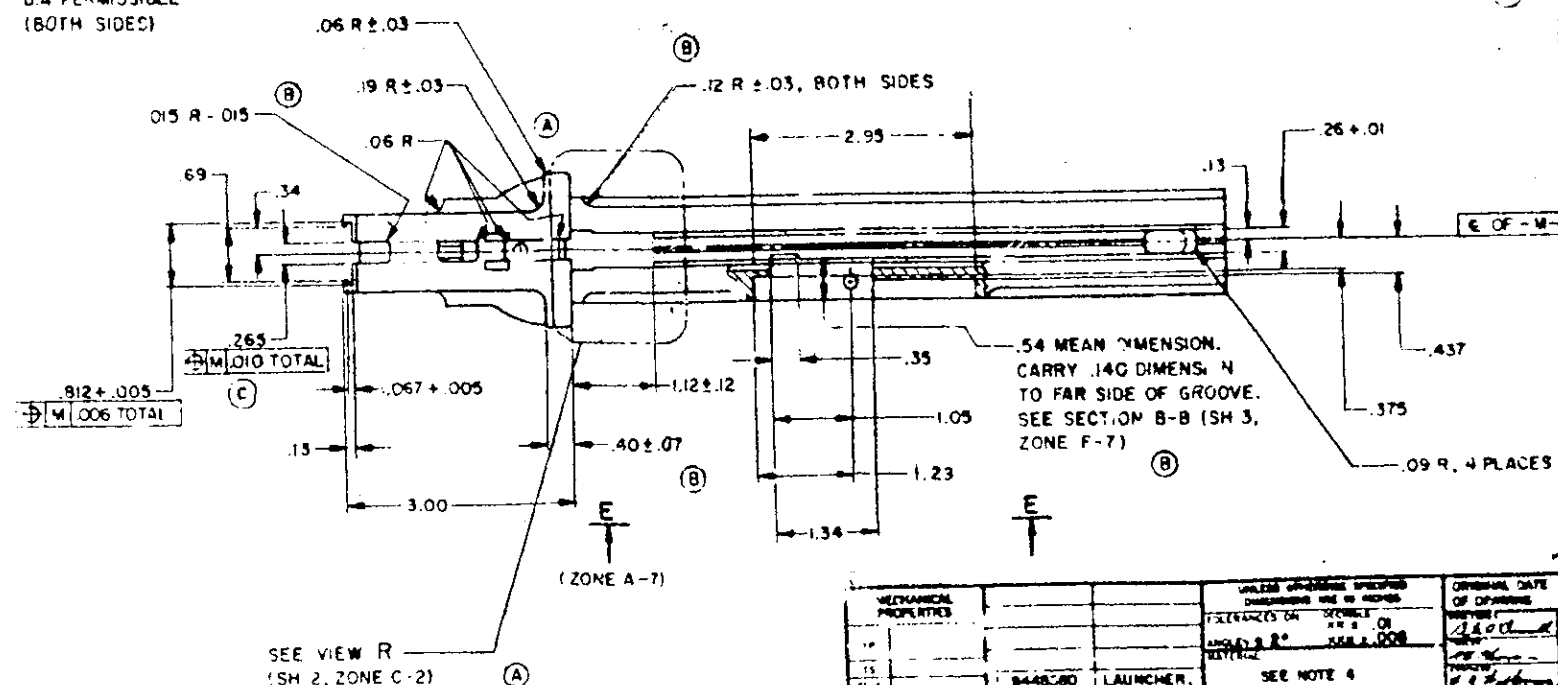
5. FINAL PROTECTIVE FINISH:

ANODIC FILM, TYPE III, CLASS 2.

MIL-A-8625. SEAL IN 1/4% AQUEOUS SOLUTION OF NICKEL ACETATE AT 180°F FOR 10 MINUTES. COLOR BLACK NO. 37038 TO DARK GRAY NO. 36081 OF FED-STD-595. (B)



VIEW E-E
(SW 1, ZONE B-D)



SEE VIEW R —
(SH 2, ZONE C-2)

[illegible]

