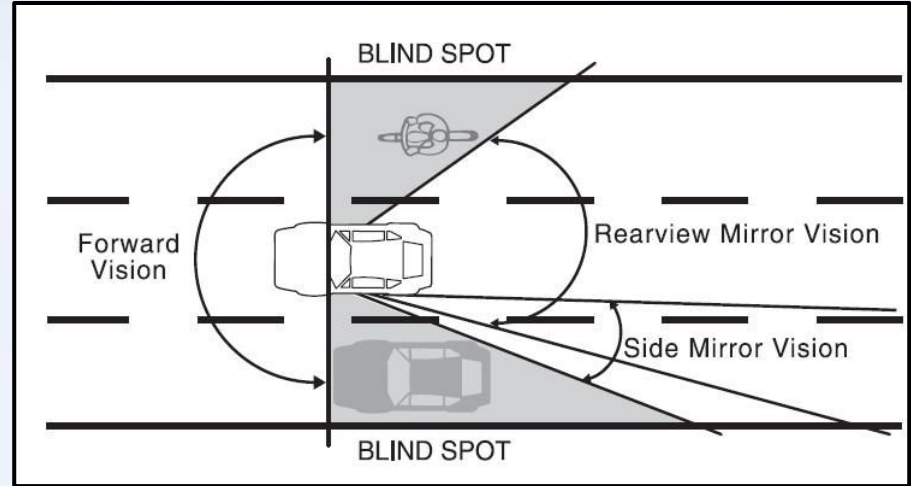


Blind Spot Detector

Travis Pow
Raghad Boulos
Sepehr Laal
Madeleine Roche

Problem

- What is the problem?
 - Blind spots pose a potential hazard
- When is it a problem?
 - Anytime anyone drives a vehicle
- What is being solved?
 - Object detection in the blind spot where the driver can't see



Motivation

- Improve driving safety
 - Prevent injuries
 - Save lives
 - Prevent costly repairs from accidents



Objective

- A device that visually alerts user when an object is present in the blind spot
 - **Must** have a lower response time than human eye's response time
 - **Must** work off of vehicle's battery power
 - **Should** have low power footprint
 - **Should** be controllable by the turn signal

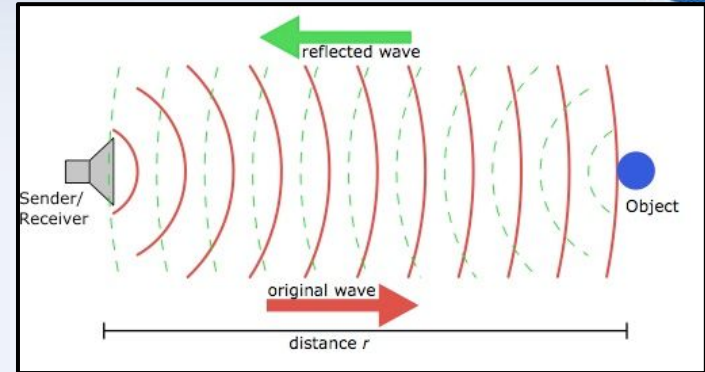
How It's Currently Done

- Ultrasonic Sensors

- Pros
 - Object detection when stationary/moving
 - Cheap
- Cons
 - May miss smaller objects
 - Holes drilled in bumper

- Electromagnetic Sensors

- Pros
 - Better object detection when in motion
 - Typically mounted in bumper
- Cons
 - Expensive
 - Can't detect objects when stationary



How It's Currently Done

- Light located on side mirrors
 - Always on when object in blind spot
 - Noise/vibration warning when turn signal is on
- Power source
 - Most utilize car battery
 - Very few use separate battery



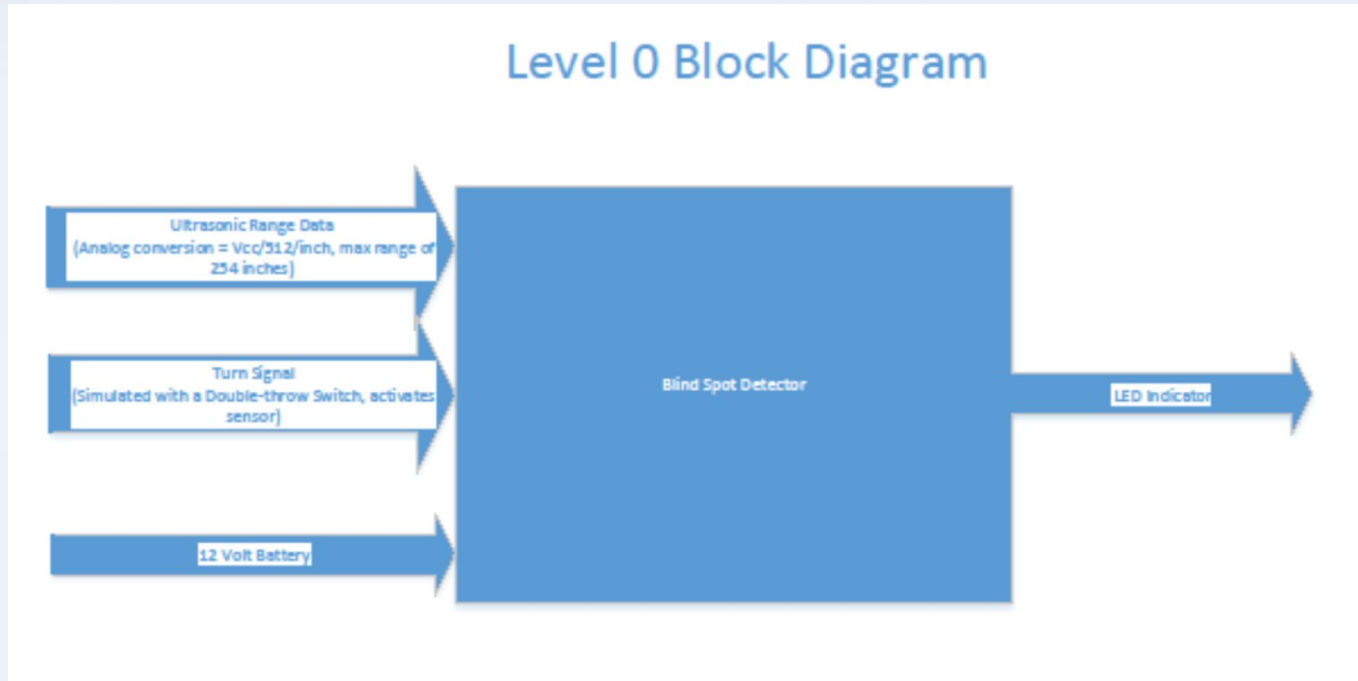
Our Approach

- Object Detection
 - Ultrasonic Sensor
 - 42 kHz sound waves
- User Alert
 - LED located on side mirror
 - Only alert when turn signal is on
- Powered via car battery
- Controlled via turn signal (activated only when turning)

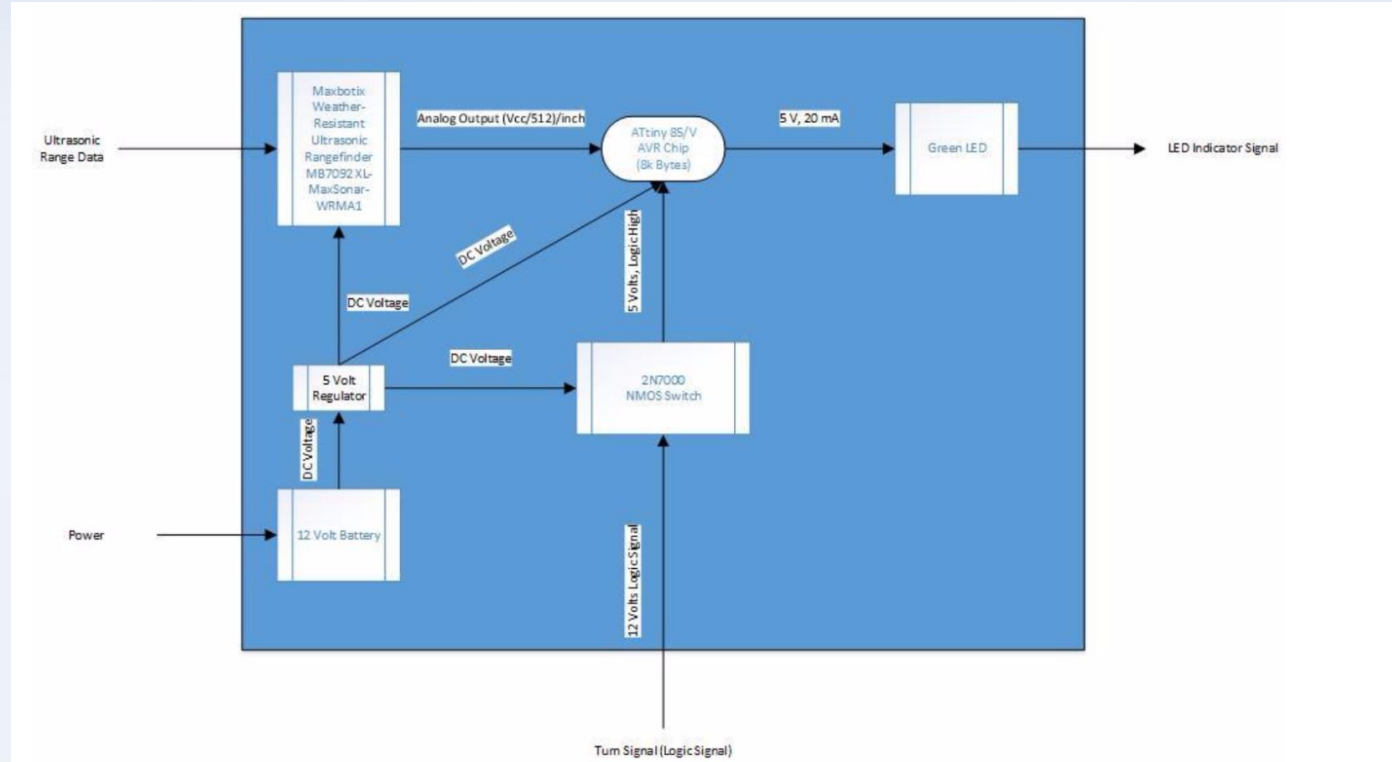
Requirements

- Alert user within a fifth of a second
- The product should be self-operable
- No maintenance needed
- Climate proof
- Low cost, less than \$200

Hardware Design Level 0

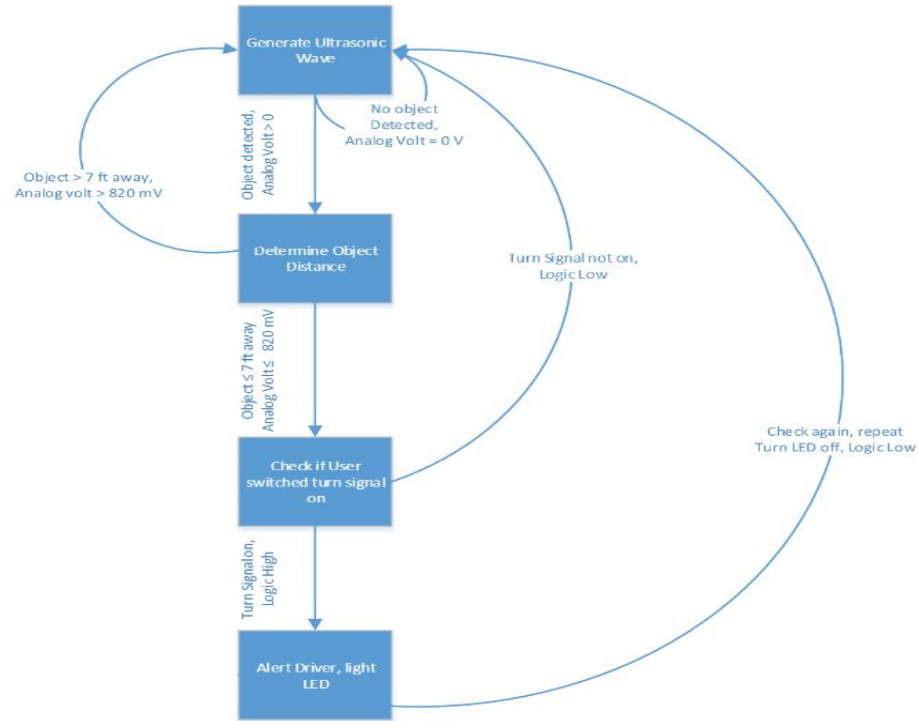


Hardware Design Level 1



UML

Blind Spot Detector State Machine View



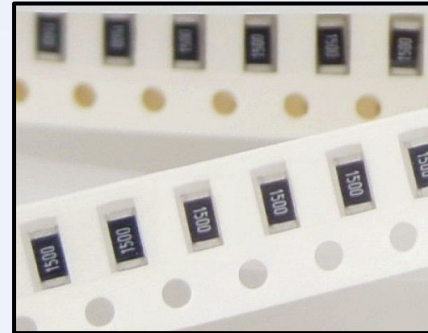
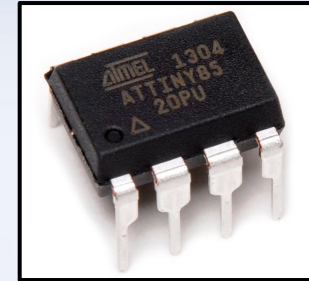
Tools Employed

- EagleCAD
 - Schematic
 - PCB layout
- Git (+Github client)
- Android Studio on Ubuntu VM
- Pivotal Tracker (software only)

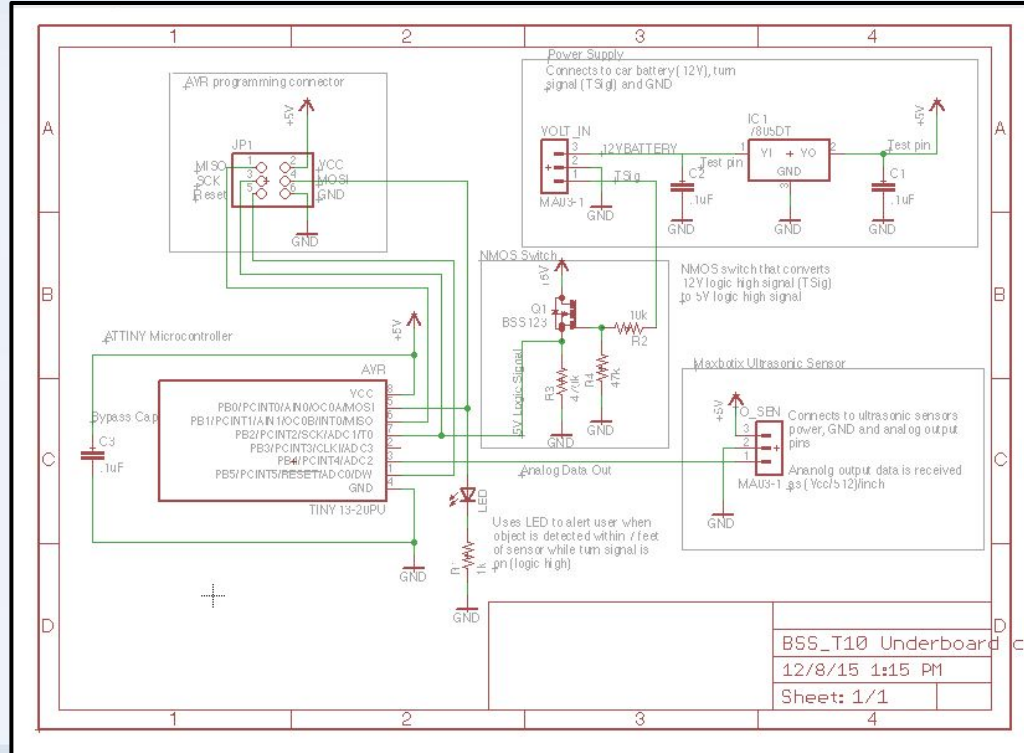


Bill of Materials

- Maxbotix Ultrasonic Sensor
- Atmel AVR 8-Bit Microcontroller
- 2 layer PCB board
- Header pins: males (12x), females (7x)
- 22 AWG Stranded wire
- LM7805 5-Volt Regulator
- 2N7000 NMOS transistor
- Double-throw mechanical switch
- 9 Volt Battery and connector
- 82 Ω , 10K Ω , 47K Ω , 470K Ω resistors
- 0.1 μ F capacitors (3x)
- LED
- Tiny AVR Programmer

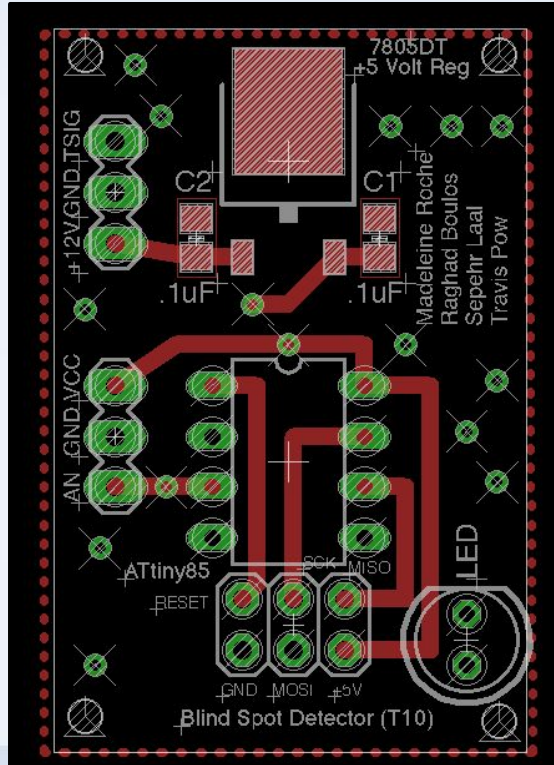


Schematic

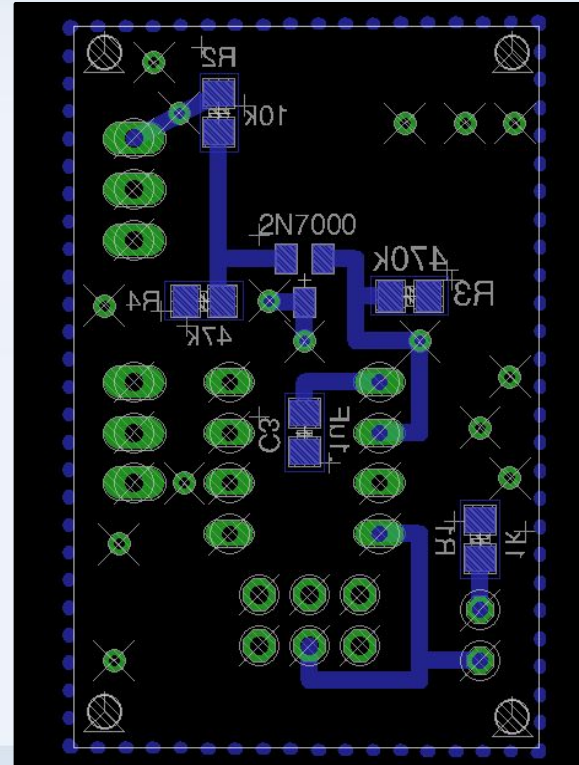


Board Layout

Top

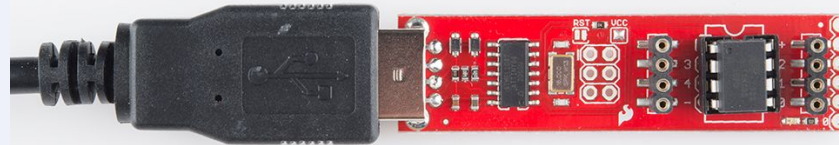


Bottom



Software Development

- The source code is written in what is commonly referred to as “Arduino C”
- Algorithm is straightforward, simply comparing distance read with a value
- Source code is compiled by Arduino Studio and GCC underneath
- Compiled code is transferred to Attiny85 via its special programmer
- For ease of development, Arduino Studio on Ubuntu was used



Software Development (Psuedo Code)

- Simplest pseudo code ever!
- ```
if (turn_signal_on AND object_in_range)
{
 Turn LED ON;
}
else
{
 Turn LED OFF;
}
sleep 50ms;
```
- Sensor outputs analog value relative to distance. (10 mV / inch)

# Software Development (Life Cycle)

- Development was done in an Agile fashion
- Scope too small, but still helped to keep everything on track
- Pivotal Tracker used to track tasks and required future steps
- Git was used to track project files and revisions
- Git also helped in managing various versions of the source code
- Github's WIKI was used to store documentation



**GitHub**

# Software Development (Safety Hazards)

- We needed a system with relatively low response time
- Human eye is known to have a response time of 100ms
- We have to have a sleep time in our code's update loop
  - Lower power consumption
  - Relaxed LED toggle action
- By trial and error we set it to 50ms to balance among response time, power consumption and a relaxed LED toggle action

# IP and prior work

- Research as to what's currently on market
  - Type of sensors
  - Location of sensors
  - Method of user alert
  - Connection setup
- No prior hardware/software was utilized

# Test Plan

## Blind Spot Detector Test Plan

Authors: Travis Egg, Madeleine Roche,  
Raghad Boulos, Sepehr Laal  
Revision History: BSD Test Plan 1.1  
Revision Date: 12/8/2015

1. Blind Spot Detector (BSD)
  - 1.1. Design Documentation
    - 1.1.1. BSD System Specifications
    - 1.1.2. BSD System Requirements
    - 1.1.3. BSD Block Level Diagram
    - 1.1.4. BSD Schematic
    - 1.1.5. BSD PCB Layout
    - 1.1.6. BSD Software
  2. Equipment and materials required
    - 2.1. Blind Spot Detector
    - 2.2. Vehicle
    - 2.3. Person
    - 2.4. Bicycle
    - 2.5. Multimeter
    - 2.6. Environmental chamber
    - 2.7. Measuring tape
    - 2.8. Protractor
    - 2.9. Thermometer
    - 2.10. Oscilloscope
    - 2.11. Mechanic to install Blind Spot Detector
  3. Installation Test
    - 3.1. Mechanic required for installation
  4. Environmental Test
    - 4.1. Temperature
    - 4.2. Humidity
    - 4.3. Rain
    - 4.4. Snow
    - 4.5. Hail
    - 4.6. Altitude
  5. Use Test
    - 5.1. Object detection while stationary
      - 5.1.1. Vehicle
      - 5.1.2. Biker
      - 5.1.3. Pedestrian
    - 5.2. Object detection while moving
      - 5.2.1. Vehicle
      - 5.2.2. Biker
      - 5.2.3. Pedestrian
  6. Stress Testing
    - 6.1. Accuracy in extreme weather conditions
      - 6.1.1. Heat
      - 6.1.2. Cold
      - 6.1.3. Rain
      - 6.1.4. Snow
      - 6.1.5. Hail
    - 6.2. Accuracy at freeway speeds

- 6.3. Accuracy in a noisy environment
7. Module Tests
  - 7.1. Maxbotix Ultrasonic Sensor
  - 7.2. BSD Processor
8. Parametric Test
  - 8.1. Detection time
  - 8.2. Power Consumption
9. Exhaustive Testing
  - 9.1. With turn signal off
    - 9.1.1. Object within 7 feet of sensor
    - 9.1.2. No object within 7 feet of sensor
  - 9.2. With turn signal on
    - 9.2.1. Object within 7 feet of sensor
    - 9.2.2. No object within 7 feet of sensor
10. Object Detection Tests
  - 10.1. Range of Detection
    - 10.1.1. Maxbotix Ultrasonic Sensor: Max/min distance object can be detected
      - 10.1.1.1. Various size of object at room temperature in ideal condition
        - 10.1.1.1.1. Vehicle
        - 10.1.1.1.2. Biker
        - 10.1.1.1.3. Person
      - 10.1.1.2. Various outdoor temperatures
        - 10.1.1.2.1. 35 degrees Celsius
        - 10.1.1.2.2. -40 degrees Celsius
      - 10.1.1.3. Various levels of humidity
        - 10.1.1.3.1. High humidity
        - 10.1.1.3.2. Low humidity
      - 10.1.1.4. During rain
        - 10.1.1.4.1. Light rain
        - 10.1.1.4.2. Heavy rain
      - 10.1.1.5. Snowy conditions
        - 10.1.1.5.1. Snowing
          - 10.1.1.5.1.1. With snow on ground
          - 10.1.1.5.1.2. Without snow on ground
        - 10.1.1.5.2. Not snowing with snow on ground
    - 10.1.2. Maxbotix Ultrasonic Sensor: Width of beam width
      - 10.1.2.1. Various outdoor temperatures
        - 10.1.2.1.1. 35 degrees Celsius
        - 10.1.2.1.2. -20 degrees Celsius
      - 10.1.2.2. Various levels of humidity
        - 10.1.2.2.1. High humidity
        - 10.1.2.2.2. Low humidity
      - 10.1.2.3. During rain
        - 10.1.2.3.1. Light rain
        - 10.1.2.3.2. Heavy rain
      - 10.1.2.4. Snowing

# Test Plan

3

- 10.1.3. Software (AVR ATtiny85): Determine accuracy of distance measurement with set distance on ATtiny 85
  - 10.1.3.1. Various size of object at room temperature in ideal condition
    - 10.1.3.1.1. Vehicle
    - 10.1.3.1.2. Biker
    - 10.1.3.1.3. Person
  - 10.1.3.2. Various outdoor temperatures
    - 10.1.3.2.1. 35 degrees Celsius
    - 10.1.3.2.2. -40 degrees Celsius
  - 10.1.3.3. Various levels of humidity
    - 10.1.3.3.1. High humidity
    - 10.1.3.3.2. Low humidity
  - 10.1.3.4. During rain
    - 10.1.3.4.1. Light rain
    - 10.1.3.4.2. Heavy rain
  - 10.1.3.5. Snowy conditions
    - 10.1.3.5.1. Snowing
      - 10.1.3.5.1.1. With snow on ground
      - 10.1.3.5.1.2. Without snow on ground
    - 10.1.3.5.2. Not snowing with snow on ground
  - 10.1.3.6. Software (AVR ATtiny85): Stability of detection indication
    - 10.1.3.6.1. Object near max detection
    - 10.1.3.6.2. Object near min detection
- 10.1.4. Detection time of Blind Spot Detector (whole system)
  - 10.1.4.1. When turn signal is on
  - 10.1.4.2. When turn signal is off
- 11. Durability Tests
  - 11.1. Operating temperature
    - 11.1.1. Max temperature
      - 11.1.1.1. 85 degrees Celsius
    - 11.1.2. Min temperature
      - 11.1.2.1. -40 degrees Celsius
  - 11.1.3. Degree of humidity
    - 11.1.3.1. High humidity
    - 11.1.3.2. Low humidity
  - 11.1.4. Rain
  - 11.1.5. Snow
  - 11.1.6. Hall
  - 11.1.7. Collisions
    - 11.1.7.1. Small object projectiles/collisions
    - 11.1.7.2. Larger object projectiles/collisions
  - 11.1.8. Input voltage variations due to car battery inconsistencies
    - 11.1.8.1. Test functional range of 14V < Voltage In < 6V
- 12. System power requirements measurements
  - 12.1. Power consumption
    - 12.1.1. Sensor

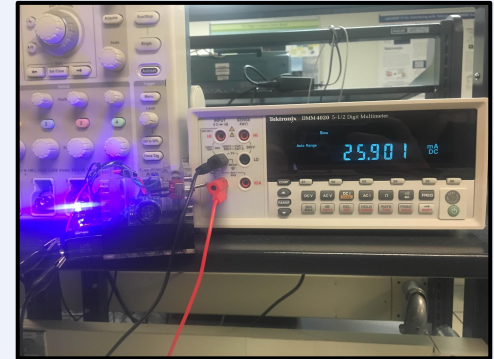
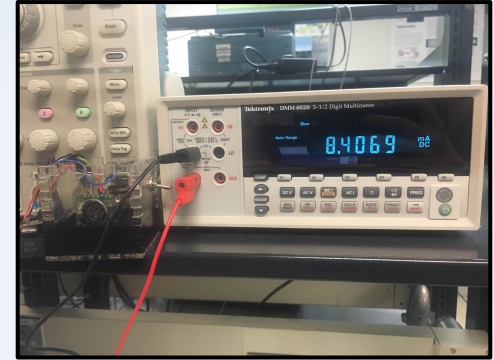
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- 12.1.2. AVR ATtiny
  - 12.1.3. LED
  - 12.1.4. Voltage regulator
  - 12.1.5. NMOS switch
  - 12.1.6. Resistors
  - 12.1.7. Capacitors
  - 12.1.8. System as a whole
- 12.2. Current consumption
  - 12.2.1. No object detected
  - 12.2.2. Object detected
    - 12.2.2.1. Outside of set max distance (no user alert)
    - 12.2.2.2. Within set max distance (user alert)



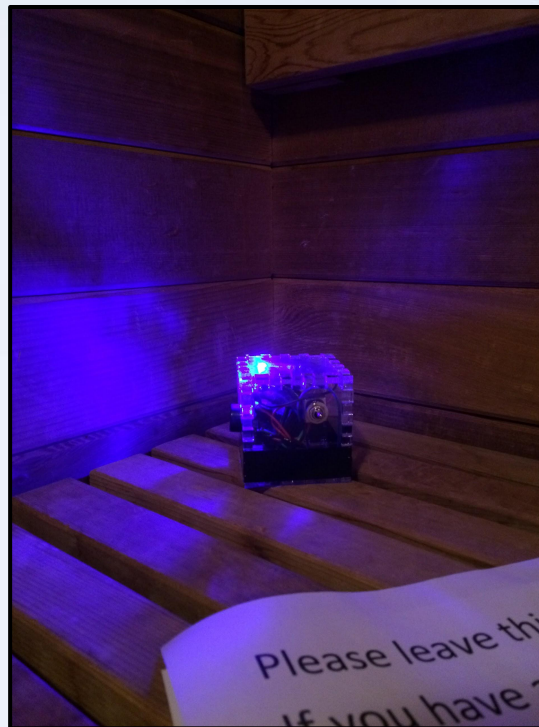
# Test Case 1

|                         |                                                                    |                                                                                                                                                           |      |                  |     |                                                               |
|-------------------------|--------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|------|------------------|-----|---------------------------------------------------------------|
| Test Writer: Travis Pow |                                                                    |                                                                                                                                                           |      |                  |     |                                                               |
| Test Case Name:         |                                                                    | BSD Current Consumption Parametric Test#1                                                                                                                 |      | Test ID:         |     | BSD-PT-01                                                     |
| Description:            |                                                                    | Measures the power consumption of the whole device with 0V on the TSIG input and no object within detectable range                                        |      | Type:            |     | Black Box                                                     |
| Test Information        |                                                                    |                                                                                                                                                           |      |                  |     |                                                               |
| Name of Tester:         |                                                                    | Travis, Madeleine, <u>Sepehr</u> , Raghad                                                                                                                 |      | Date: 12/09/2015 |     |                                                               |
| Hardware <u>Ver</u> :   |                                                                    | BSD 1.0                                                                                                                                                   |      | Time: 08:30 pm   |     |                                                               |
| Setup:                  |                                                                    | Apply power to VCC pin on the Blind Spot Detector and connect a <u>multimeter</u> to between the input voltage and the VCC pin of the Blind Spot Detector |      |                  |     |                                                               |
| Step                    | Action                                                             | Expected Result                                                                                                                                           | Pass | Fail             | N/A | Comments                                                      |
| 1                       | Connect <u>multimeter</u> to the 12V voltage source and VCC of BSD | Should read approximately zero amps until voltage source is turned on                                                                                     | x    |                  |     |                                                               |
| 2                       | Turn on 12V voltage supply                                         | BSD will start up and begin taking measurements                                                                                                           | x    |                  |     |                                                               |
| 3                       | Read <u>multimeter</u> current measurement                         | Current consumption should be approximately 12mA                                                                                                          | x    |                  |     | Less than expected with current draw of approximately 8.5-9mA |
| Overall test results    |                                                                    |                                                                                                                                                           | x    |                  |     | Current draw was better than expected                         |



# Test Case 2

|                         |                                                                 |                                                                                                                                               |      |          |     |                                                                             |
|-------------------------|-----------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|------|----------|-----|-----------------------------------------------------------------------------|
| Test Writer: Travis Pow |                                                                 |                                                                                                                                               |      |          |     |                                                                             |
| Test Case Name:         |                                                                 | Blind Spot Detector Stress Test #1                                                                                                            |      | Test ID: |     | BSD-ST-01                                                                   |
| Description:            |                                                                 | Checks if the Blind Spot Detector will operate correctly at a max temperature of 85 degrees Celsius                                           |      | Type:    |     | White box<br>Black box                                                      |
| Test Information        |                                                                 |                                                                                                                                               |      |          |     |                                                                             |
| Name of Tester:         |                                                                 | Travis Pow                                                                                                                                    |      | Date:    |     | 12/10/2015                                                                  |
| Hardware Ver:           |                                                                 | Blind Spot Detector 1.0                                                                                                                       |      | Time:    |     | 7:00AM                                                                      |
| Setup:                  |                                                                 | The Blind Spot Detector should be powered and placed in a weathered chamber set to 85 degrees Celsius with an object set exactly 6 feet away. |      |          |     |                                                                             |
| Step                    | Action                                                          | Expected Result                                                                                                                               | Pass | Fail     | N/A | Comments                                                                    |
| 1                       | Apply 12 volts to both VCC and TSIG pins                        | Blind Spot Detector will start up and begin detecting objects within its detectable range                                                     | X    |          |     |                                                                             |
| 2                       | Insert device into weathered chamber                            | Temperature of room should be approximately 85 degrees Celsius and leave for 1 hour                                                           | X    |          |     |                                                                             |
| 3                       | Connect a voltmeter to the AN pin of the Blind Spot Detector    | Depending on the distance of object detection, voltmeter should have a voltage reading between 2.5V - 0V                                      | X    |          |     |                                                                             |
| 4                       | Place a person sized object 6 feet away from device             | Voltmeter should read a voltage of ~ (voltage value for 6 feet)                                                                               | X    |          |     |                                                                             |
| 5                       | Leave device in chamber for 2 hours and check voltmeter reading | Voltmeter should have approximately same reading from step 4                                                                                  | X    |          |     |                                                                             |
| 6                       | Move device further then 7 feet away                            | LED should turn off                                                                                                                           |      | X        |     | LED remained on at all times, even when no object is within detection range |
| Overall test results    |                                                                 |                                                                                                                                               |      | X        |     | Identify location of failing component/module                               |



# Test Case 3

|                         |                                                                                           |                                                                                                                                                                                                             |          |      |                        |                 |
|-------------------------|-------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|------|------------------------|-----------------|
| Test Writer: Travis Pow |                                                                                           |                                                                                                                                                                                                             |          |      |                        |                 |
| Test Case Name:         |                                                                                           | AVR Distance Measurement Unit (non-water proof) test #2                                                                                                                                                     | Test ID: |      | AVR-UT-02              |                 |
| Description:            |                                                                                           | Checks the accuracy of the max detectable distance set on the ATtiny85                                                                                                                                      | Type:    |      | White box<br>Black box |                 |
| Test Information        |                                                                                           |                                                                                                                                                                                                             |          |      |                        |                 |
| Name of Tester:         |                                                                                           | Sepehr, Madeleine , Travis, Raghad                                                                                                                                                                          | Date:    |      | 12/09/2015             |                 |
| Hardware Ver:           |                                                                                           | BSD Processor Module – Processor version 1.1                                                                                                                                                                | Time:    |      | 7:00 pm                |                 |
| Setup:                  |                                                                                           | Blind Spot Detector should be connected to power, including the TSIG input and an using a tape measure, an object approximately the size of a person will be placed 7 feet in front of the device's sensor. |          |      |                        |                 |
| Step                    | Action                                                                                    | Expected Result                                                                                                                                                                                             | Pass     | Fail | N/A                    | Comments        |
| 1                       | Apply power to board and TSIG input                                                       | Board should start up and begin detecting objects within detectable range                                                                                                                                   | x        |      |                        | Board turned ON |
| 2                       | Using a tape measure, a human sized object will be placed 7 feet from the device's sensor | If object is exactly 7 feet away, LED should be on                                                                                                                                                          | x        |      |                        | LED turned ON   |
| 3                       | Move object forward if LED is off or move object backwards if LED is on                   | When moved further from sensor, LED should turn off                                                                                                                                                         | x        |      |                        | LED turned OFF  |
| 4                       | Measure distance of object again                                                          | Measurement should be approximately 7 feet                                                                                                                                                                  | x        |      |                        |                 |
| Overall test results    |                                                                                           |                                                                                                                                                                                                             | x        |      |                        |                 |

# Test Case 4

|                            |                                                                                           |                                                                                                                                                                                                                    |                 |      |                        |                                                   |
|----------------------------|-------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|------|------------------------|---------------------------------------------------|
| Test Writer: Raghad Boulos |                                                                                           |                                                                                                                                                                                                                    |                 |      |                        |                                                   |
| Test Case Name:            |                                                                                           | Ultrasonic sensor Distance and delay Measurement Unit (water proof ) test #1                                                                                                                                       | Test ID:        |      | UltraS-UT-01           |                                                   |
| Description:               |                                                                                           | Checks the maximum detection range and response sensitivity                                                                                                                                                        | Type:           |      | White box<br>Black box |                                                   |
| Test Information           |                                                                                           |                                                                                                                                                                                                                    |                 |      |                        |                                                   |
| Name of Tester:            |                                                                                           | Raghad, Madeleine, <u>Sepehr</u> , Travis                                                                                                                                                                          | Date:12/09/2015 |      |                        |                                                   |
| Hardware <u>Ver</u> :      |                                                                                           | Ultrasonic Module – Ultrasonic version 1.1                                                                                                                                                                         | Time: 08:45 pm  |      |                        |                                                   |
| Setup:                     |                                                                                           | Blind Spot Detector should be connected to power, including the TSIG input and <u>an</u> using a tape measure, an object approximately the size of a person will be placed 7 feet in front of the device's sensor. |                 |      |                        |                                                   |
| Step                       | Action                                                                                    | Expected Result                                                                                                                                                                                                    | Pass            | Fail | N/A                    | Comments                                          |
| 1                          | Apply power to board and TSIG input                                                       | Board should start up and begin detecting objects within detectable range                                                                                                                                          |                 | x    |                        | Sensor detected objects within 5.5 <u>ft</u> only |
| 2                          | Using a tape measure, a human sized object will be placed 7 feet from the device's sensor | If object is exactly 7 feet away, LED should be on                                                                                                                                                                 |                 | x    |                        | LED is OFF                                        |
| 3                          | Move object forward if LED is off or move object backwards if LED is on                   | When moved further from sensor, LED should turn off                                                                                                                                                                | x               |      |                        |                                                   |
| 4                          | Measure distance of object again                                                          | Measurement should be approximately 7 feet                                                                                                                                                                         |                 |      |                        | Measurements were ~ 5 <u>ft</u>                   |
| 5                          | Response measurement                                                                      | Object must be detected within 15 <sup>th</sup> of second                                                                                                                                                          |                 | x    |                        | Response is delayed by a sec                      |
| Overall test results       |                                                                                           |                                                                                                                                                                                                                    |                 | x    |                        |                                                   |



# Results

- 2/4 test cases passed
- non Weather-Resistant sensor met all but 1 requirement - not climate proof
- Weather-Resistant sensor did not meet range detection requirement or necessary response time to ensure safety of user and car
- Power consumption performed better than expected

# Contributions

| Development Process                | Team Member                               |
|------------------------------------|-------------------------------------------|
| Hardware Development and Debugging | <b>Travis</b> , Madeleine, Raghad         |
| CAD Schematic, PCB Layout          | <b>Travis</b>                             |
| Software Development               | <b>Sepehr</b>                             |
| Technical Documentation            | <b>Madeleine</b> , Travis, Raghad, Sepehr |
| 3D Modeling and Printing           | <b>Raghad</b>                             |
| Packaging                          | <b>Raghad</b> , Travis, Madeleine         |
| Testing                            | <b>Travis</b> , Sepehr, Madeleine, Raghad |

# Lessons learned

- New Tools!
  - Arduino IDE
  - EagleCAD
  - Git Hub and Wiki
  - Inkscape
  - Maker Case
- Project Management
  - How to have an effective meeting
  - How to deal with team members' conflicting schedules and ideas
  - Concurrent Engineering
- If we had another go...
  - Allow more time for packaging and testing
  - More time for document reviews



Thank You!

