User Manual M3Y-W Scan Engine

Table of Content

1 Introduction	11
Usb of Setting Barcode	11
1.1 Restore to factory default	12
2 Interface	12
2.1 Serial Interface	12
2.1.1 Baud Rate	13
2.1.2 Check Digit	15
2.2 USB HID-KBW	15
2.2.1 Decode Session Timeout	16
2.2.2 Polling Speed	17
2.2.3 Countries Keyboard	19
2.3 USB-CDC	21
2.3.1 USB HID-POS	21
3. Scan Mode	23
3.1 Batch Mode	23
3.2 Level Mode	23
3.3 Level or Pulse Mode	23
3.4 Decode Session Timeout	24
3.5 Reread Timeout	25
3.6 Auto-Sensing Mode	27
3.7 Decode Session Timeout	27
3.8 Reread Timeout	28
3.9 Image Stabilization Timeout(Sense Mode)	30
3.10 Sensitivity-Auto Sensing Mode 3.11 Continuous Mode	31
3.12 Decode Session Timeout	32 33
3.13 Timeout Between Decodes	33
3.14 Reread Timeout	35
4 LED and Aimer	37
4.1 Illumination LED	37
4.2 Aimer	38
5 Beeper	39
5.1 Beeper	39
5.2 Startup Beep	39
5.3 Good Read Beep	40
5.4 Beeper Type	40
5.5 Beeper Volume	41
5.6 Setup Beep	42
5.7 Good Read LED Indicator	42
5.8 Not Good Read NGR	43
6 Data Format	45
6.1 Data Edit	45
6.2 Prefix and Code ID sequence	45
6.3 Custom Prefix	46
6.3.1 Custom Prefix	46
6.3.2 Set Custom Prefix	46
6.4 Code ID	47
6.4.1 Add Code ID	47
6.4.2 Modify Code ID	48
6.5 Custom Suffix	53
6.5.1 Custom Suffix	53
6.5.2 Set Custom Suffix	53
6.6 Terminator Suffix 6.6.1 Add Terminator Suffix	54 54
6.6.2 Modify Terminator Suffix	55 55
O.O.E INIOUILY TOTTIHIQUOLOUILIA	.) .)

6.7 Data Edit	56
6.7.1 Start/Center/End Data	56
6.7.2 Modify Length Range to Data	57
6.8 Decode Format	57
6.9 ECI Mode	59
7 Symbologies	59
7.1 Global Setting	59
7.1.1 All Symbologies	59
7.1.2 All 1D Symbologies	60
7.1.3 All 2D Symbologies	60
7.2 Inverse Barcodes	61
7.2.1 All Inverse Barcodes	61
7.2.2 1D Inverse Barcodes	61
7.2.3 2D Inverse Barcodes	62
7.3 Code 128	63
7.3.1 Restore Default	63
7.3.2 Enable/Disable Code 128	63
7.3.3 Set Length Range	64
7.4 EAN-8	65
7.4.1 Restore to default	65
7.4.2Enable/Disable EAN-8	66
7.4.3Transmit Check Digit	66
7.4.4 Add-On Code	67
7.5 EAN-13	68
7.5.1 Restore to default	68
7.5.2 Enable/Disable EAN-13	68
7.5.3Transmit Check Digit	68
7.5.4 Add-On Code	69
7.5.5 Convert EAN13 to ISBN	70
7.5.6 Convert EAN13 to ISSN	70
7.6 UPCE0	71
7.6.1 Restore to factory default	71
7.6.2 Enable/Disable UPC-E0	71
7.6.3 Transmit Check Digit	71
7.6.4 System Character	72
7.7 UPCE1	72
7.7.1 Restore to default	72
7.7.2 Enable/Disable UPCE1	73
7.7.3 Transmit Check Digit	73
7.7.4Transmit System Character	74
7.7.5 Add-On Code	74
7.8 UPCA	75
7.8.1 Restore to default	75
7.8.2 Enable/Disable UPCA	75
7.8.3 Convert UPCA to EAN13	76
7.8.4 Transmit Check Digit	76
7.8.5 Transmit System Character	77
7.8.6 Add-On Code	77
7.9 Interleaved 2 of 5	78
7.9.1Restore to default 7.9.2Enable/DisableInterLeaved25	78 70
	79
7.9.3Set Length Range	79 91
7.9.4 Check Digit 7.10 Matrix 2 of 5	81 81
7.10 Matrix 2 or 5 7.10.1 Restore to default	
7.10.1 Restore to default 7.10.2 Enable/Disable Matrix 25	81 82
7.10.2 Enable/Disable Matrix 25 7.10.3 Set Length Range	82
1. 10.5 Set Length Nange	82

7.10.4 Check Digit	84
7.11 Industrial 2 of 5	84
7.11.1 Restore to default	84
7.11.2 Enable/Disable Industrial 25	85
7.11.3Set Length Range	85
7.11.4 Check Digit	87
7.12 IATA 2 of 5	87
7.12.1 Restore to default	87
7.12.2 Enable/DisableIATA 25	88
7.12.3Set Length Range	88
7.12.4 Check Digit	89
7.13 Code 39	90
7.13.1 Restore to default	90
7.13.2 Enable/Disable Code 39	90
7.13.3 Transmit Start Character	91
7.13.4 Set Length Range	91
7.13.5Check Digit	93
7.13.6 Disable/Enable Code32	93
7.13.7 Full ASCII	94
7.14 Codabar	94
7.14.1Restore to default	94
7.14.2 Enable/Disable Codabar	95
7.14.3Set Length Range	95
7.14.4 Transmit Check Digit	97
7.14.5 Start/Stop Character	98
7.15 Code 93	99
7.15.1Restore to default	99
7.15.2 Enable/Disable Code 93	99
7.15.3 Set Length Range	100
7.16 Code 11	101
7.16.1 Restore to default	101
7.16.2 Enable/Disable Code 11	102
7.16.3Set Length Range	102
7.17 MSI Plessey	104
7.17.1 Restore to default	104
7.17.2Enable/Disable MSI Plessey	104
7.17.3Set Length Range	104
7.17.4 PDF 417	106
7.17.5 QR Code	106
7.17.6 Micro QR	107
7.17.7 Data Matrix	107
8 Digit barcodes	108
8.1 Digit Barcodes 0~F	108
9 Save or Cancel	111
10 Query Firmware Version	112
Appendix A: Default Parameter	113
• •	
Appendix B: Code ID	119
Appendix C ASCII Chart	120

1 Introduction





Exit Setting



Transmit Setting Barcode Data



Do not Transmit Setting Barcode Data default

1.1 Restore to factory default



Restore to Factory Default

2 Interface

2.1 Serial Interface



Serial Interface

Parameter	default
Serial Type	TTL-232
Baud Rate	9600
Parity Type	None
(Data Bits	8
Stop Bits	1
Hardware Flow Control	None

2.1.1 **Baud Rate**





2400





9600(default)



14400



19200





57600



Check Digit 2.1.2



Disable Check Digit(default)



Odd Parity



Even Parity

2.2 USB HID-KBW



HID-KBW (default)

2.2.1 Decode Session Timeout

虚拟键盘连续按键操作时的按键时间间隔, 间隔时间为上一次按键松开到下一次按键按下。键间延时Setting Range为0~75ms, the default value is 2ms 其设置方法参照Appendix D



Default delay default



No Delay



Short Delay



Long Delay



Custom Delay

2.2.2 Polling Speed



1ms(default)



2ms



3ms





5ms



%(**□** \$2,5%

7ms



8ms



9ms



10ms

2.2.3 Countries Keyboard



French

Italian



German



Spanish



Turkish Q



English UK



Belgium



Portuguese-Portugal



Portuguese-Brazil

2.2.4 Alt Combination Output ASCII Characters

In order to allow the device to input any ASCII character (with hexadecimal values ranging from 0x00 to 0xFF) in any language layout, the virtual keyboard can be set to the **Alt Combination Output ASCII Character** mode. When using this combination method to output characters, the data output will be slower due to the larger amount of data being processed.

This function allows you to select from the following modes based on your actual application needs:

Mode 1: For ASCII characters between 0x20 and 0xFF that are not supported by the current scanning engine keyboard layout, use the Alt combination method for output.

Mode 2: For ASCII characters between 0x20 and 0xFF, use the Alt combination method for output.

Mode 3: For ASCII characters between 0x00 and 0xFF, use the Alt combination method for output.

Note: If **Mode 3** is enabled along with the control character escape function, control characters (0x00 to 0x1F) will be output using the Ctrl combination key.





2.2.5 Control Character Escape Output using Ctrl Combination Key

ASCII control characters with hexadecimal values between 0x00 and 0x1F can be configured to output as escape control key combinations, which can be used in applications that require control key combinations. The correspondence between ASCII values and function or control key combinations can be found in Appendix E: Control Character Escape Table.



*Disable



Enable

2.3 USB-CDC



2.3.1 USB HID-POS

The USB HID-POS interface is recommended for use with new application software. Based on the HID interface, no driver installation is required..



Protocol Format vid 0x26f1 pid 0x8803

Host Sending Data Format:

	Data i orinat.
Byte	Content
0	Message ID 0x04
1	Valid Data Length
2-61	Data
62	0x00, 1 Byte reserved
63	0x00(no more data) 0x01(more data)

Scanner Device Sending Data to Host:

Byte	Content
0	Message ID 0x04
1	Valid Data Length
2-57	Data
58-62	0x00, 5 bytes revsered
63	0x00(no more data) 0x01(more data)

3. Scan Mode

3.1 Batch Mode

In batch processing mode, when the trigger control interface of the decoding module changes to the trigger level, the decoding module begins capturing and decoding. If the control interface remains at the trigger level (low level), the module will continue to read codes, but the same barcode can only be decoded once. Upon successful decoding, the decoding module will output the edited content through the communication interface. To initiate a new batch processing decoding, the host must first deactivate the trigger level and then reassert the trigger level.



Batch Mode

3.2 Level Mode

Trigger mode, when the trigger control interface of the reading module becomes the trigger level, the reading module starts to shoot and read; in the "single reading time" limit time range, if the trigger level has been maintained, will continue to shoot and read until successful. When the trigger level is canceled, or reading more than a single reading time limit, will stop shooting and reading. When the reading is successful, the reading module will output the coded content through the communication interface. To start a new trigger reading, the host needs to undo the trigger level, and then send out the trigger level.



Trigger Mode default

3.3 Level or Pulse Mode

In trigger mode, you can choose between using a level-hold condition or a pulse trigger condition. The level-hold condition means that the trigger signal must maintain its level from the start of scanning until the end of scanning. The pulse trigger condition means that the trigger signal is detected as a level pulse, starting the scanning process, which ends either when the scanning is successful or when the single scan duration limit is reached.





Pulse Mode

3.4 Decode Session Timeout

Decode Session Timeout Duration Limit: In trigger mode, this refers to the maximum allowed time for capturing and scanning while the trigger signal is held in its active state. Once this duration limit is exceeded, the scanning action will stop regardless of whether the scan was successful. The single scan duration setting range is from 1000ms to 3600000ms, with the default duration being 3000ms. For instructions on customizing the single scan duration limit, refer to Appendix D.







Modify Custom Decode Attempt Duration

3.5 Reread Timeout

To avoid repeatedly scanning the same barcode in a short period of time in trigger mode, the scanning module can be configured to allow reading the same barcode only after a set delay period.

Same Barcode Delay means that after reading a barcode, the same barcode will be ignored within the set delay period. It can only be scanned and output after the delay time has passed.

"No Delay for Same Barcode": The same barcode will be output immediately after being scanned.

"Require Same Barcode Delay" with "Disable Re-read Timeout Reset": The same barcode can only be read and output after exceeding the delay time limit.

"Require Same Barcode Delay" with "Enable Re-read Timeout Reset": The same barcode can only be read and output after exceeding the delay time limit and no identical barcode has been detected during that time.

If the **Same Barcode Delay** is set to **"Unlimited"**, the same barcode will not be output.



No Delay for Same Barcode (default)







Enable Re-read Timeout Reset

By reading the following setting codes, you can quickly modify the limit value for the same barcode delay duration. The range for the same barcode delay setting is 0 to 65535ms, with the default duration being 1500ms. For custom modifications of the same barcode delay duration, refer to Appendix D for the setting method.













3.6 Auto-Sensing Mode



Auto-Sensing Mode

3.7 Decode Session Timeout

This parameter sets the maximum time decode session continues during a scan attempt. It is programmable in 1ms increments from 1000ms to 3,600,000ms. When it is set to 0, the timeout is infinite. The default setting is 3,000ms.





5000ms



Set Custom Decode Session Timeout

3.8 Reread Timeout

Reread Timeout can avoid undesired rereading of same barcode in a given period of time. This feature is only applicable to the Sense and Continuous modes.



Disable Reread Time default



Enable Reread Timeout



Disable Reset reread delay default



Enable Reset reread delay













Set Custom Reread Timeout

3.9 Image Stabilization Timeout(Sense Mode)

This parameter defines the amount of time the enginer will spend adapting to ambient environment after it decodes a barcode and "looks" for another. It is programmable in 1ms increments from 0ms to 3,000ms. The default setting is 60ms



60ms default



500ms



1000ms



Set user-specified timeout

3.10 Sensitivity-Auto Sensing Mode



Normal



Low



High default



Extra High

3.11 Continuous Mode



Continuous Mode

3.12 Decode Session Timeout

In continuous mode, it is the maximum length of time that will continue to be collected and recognized before successful reading, and after the timeout, it will enter the interval period of not collecting and reading according to the setting. The setting range of single reading time is 1000~3600000ms, and the default time is 3000ms, refer to Appendix D for the setting method.



3000ms default





自定义Modify 单次读码时长限定

3.13 Timeout Between Decodes

The read interval is the time between two reads. Regardless of successful or unsuccessful reading, there will be an interval of the set length between two readings, during which no reading will be captured. The setting range of the reading interval is 0~65535ms, and the default is 1000ms; refer to Appendix D for the customized setting.



500ms



1000ms default



2000ms



5000ms





3.14 Reread Timeout

Reread Timeout can avoid undesired rereading of same barcode in a given period of time. This feature is only applicable to the Sense and Continuous modes.

After scanning "Enable Reread Timeout" and "Disable Reread Timeout Reset" barcode, the scanner will only decode the same barcode after the timeout. After scanning Enable Reread timeout and Enable Reread Timeout Reset barcode, the scanner will only decode the same barcode for one time.

If the **No Reread** barcode is scanned, the scanner will not decode the same barcode



Disable Reread Timeout default



Enable Reread Timeout



Disable Reread Timeout Reset default



Enable Reread Timeout Reset

The reread timeout can be set from 0 to 65535ms, The default value is 1500ms.



No Reread



1500ms(default)



3000ms





Set Custom Reread Delay Timeout

4 LED and Aimer

4.1 Illumination LED



Normal default



Always Off



Always On

4.2 Aimer



Normal default





Always On

5 Beeper

5.1 Beeper





5.2 Startup Beep



On default



5.3 Good Read Beep



On default



5.4 Beeper Type



Type 1



Type 2



Type 3 default

5.5 Beeper Volume



High default





Low

5.6 Setup Beep



On default



Off

5.7 Good Read LED Indicator



On default



Off



LED-Duration 100ms



LED-Duration 200ms default





5.8 Not Good Read NGR



Transmit NGR



Do not Transmit NGR default

Modify NGR

The NGR can be set from 0 to 7 characters according to ASCII Chart, character range is from 0 to 255.



Modify NGR

6 Data Format

After configuration, the scanner can output the decoded data as below format

 $[\mathsf{Code}\ \mathsf{ID}]\ +\ [\mathsf{Prefix}]\ +\ [\mathsf{DATA}]\ +\ [\mathsf{Suffix}]\ +\ [\mathsf{Terminator}]$

[Prefix] + [Code ID] + [DATA] + [Suffix] + [Terminator]

6.1 Data Edit



Enable Data Edit



Disable Data Edit

6.2 Prefix and Code ID sequence



Code ID+ Prefix



6.3 Custom Prefix

6.3.1 Custom Prefix



Enable Custom Prefix



Disable Custom Prefix default

6.3.2 Set Custom Prefix

Up to 16 ASCII characters may be added as a custom prefix, please reference the ASCII Chart in Appendix C for desired character.



Set Custom Prefix

Example Set custom prefix as "CODE":

- 1. Reference the ASCII chart in Appendix 3 to find out the hex value assigned to the desired character. The corresponding hex number for the "CODE"4 is **43 4F 44 45**
- 2. Scan Enter Setting barcode
- 3. Scan Set Custom Prefix barcode
- 4. Scan "4""3""4""F""4""4""5" barcodes from Digit barcodes.
- 5. Scan **Save** barcode

6.4 Code ID

6.4.1 Add Code ID







6.4.2 Modify Code ID

Example Modify PDF417 Code ID to 'p':

- 1. Reference the ASCII chart in Appendix 3 to find out the hex value assigned to the desired character. The corresponding hex number for the "P" is 70.
 - 2. Scan "Enter Setting" barcode
 - 3. Scan "Modify PDF417 Code ID" barcode
 - 4. Scan "7", "0" digit barcodes
 - 5. Scan "Save" barcode
 - 6. Scan "Exit Setting" barcode.

Modify Code ID List







Modify QR Code ID



Modify DM Code ID



Modify EAN13 Code ID



Modify UPCE0 Code ID













Modify Interleaved 2 of 5 Code ID





Modify Industrial 25 Code ID



Modify Matrix 25 Code ID





Modify MSI Plessey Code ID





Modify Code32 Code ID



Modify ISBN Code ID



Modify ISSN Code ID

6.5 Custom Suffix

6.5.1 Custom Suffix



Enable Custom Suffix



Disable Custom Suffix(default)

6.5.2 Set Custom Suffix

Up to 16 ASCII characters may be set up as a custom suffix. Please reference the ASCII chart in Appendix C to desired characters.



Set Custom Suffix

Example Set Custom Suffix to "CODE":

- 1. Reference the ASCII chart in Appendix 3 to find out the hex value assigned to the desired character. The corresponding hex number for the "CODE" is 43 4F 44 45
 - 2. Scan Enter Setting barcode
 - 3. Scan **Set Custom Custom** barcode
 - 4. Scan "4""3""4""F""4""4""5" barcodes from Digit barcodes.
 - 5. Scan **Save** barcode

6.6 Terminator Suffix

6.6.1 Add Terminator Suffix



Add Terminator Suffix default



6.6.2 Modify Terminator Suffix



Set Terminator Suffix as 0x0D(default



Set Terminator Suffix as 0x0D 0x0A



Set Terminator Suffix

Example: Set Terminator Suffix to 0x0D:

- 1. Scan Enter Setting barcode
- 2. Scan Set Terminator Suffix barcode
- 3. Scan 读数据码"0", "D"
- 4. 读"保存";

6.7 Data Edit

6.7.1 Start/Center/End Data

Decoded Data is consists of three parts of data [Start][Center][End].

User can select desired data parts by scanning corresponding setting codes below.









6.7.2 Modify Length Range to Data



Modify Length Range to Start Data



Modify Start Segment Length is 0x02. Example:

The hexadecimal value 0x02 is represented by the data codes "0" and "2."

Read the "Enable Setting Code."

Read the "Modify Start Segment Length" setting code.

Read the data codes "0" and "2."

Read "Save."

6.8 Decode Format

To ensure the device prints various data types in the specified encoding format, you can set the "Output Data Encoding Format." Available formats include GBK, UTF-8, and UNICODE, with the default format being GBK.



GBK default







Original Data

6.9 ECI Mode





7 Symbologies

7.1 Global Setting

7.1.1 All Symbologies



Enable All Symbologies



7.1.2 All 1D Symbologies





Disable All 1D Symbologies

7.1.3 All 2D Symbologies



Enable All 2D Symbologies



Disable All 2D Symbologies

7.2 Inverse Barcodes

7.2.1 All Inverse Barcodes





7.2.2 1D Inverse Barcodes





7.2.3 2D Inverse Barcodes













7.3 Code 128

7.3.1 Restore Default



Restore Code 128 default

7.3.2 Enable/Disable Code 128



Enable Code 128 default



Disable Code 128

7.3.3 Set Length Range



Set the Minimum Length as 00 default



Set the minimum length to 04



Set the Maximum Length to 32



Set the Maximum Length to 255 default



Set the Custom Minimum Length



Set the Custom Maximum Length

7.4 EAN-8

7.4.1 Restore to default



Restore to default

7.4.2Enable/Disable EAN-8



Enable EAN-8 default



Disable EAN-8

7.4.3Transmit Check Digit

EAN-8 barcode data is fixed to 8 characters, and the last character is check digit.



Transmit Check Digit default



Do not Transmit Check Digit

7.4.4 Add-On Code



*Disable 2 Add-On Code



Enable 2 Add-On Code



Disable 5 Add-On Code(default)



7.5 EAN-13

7.5.1 Restore to default



Restore to default

7.5.2 Enable/Disable EAN-13





DisableEAN-13

7.5.3Transmit Check Digit



Transmit Check Digit default



Do not Transmit Check Digit

7.5.4 Add-On Code



Disable2 Add-On Code default



Enable 2 Add-On Code



Disable 5Add-On Code default



Enable 5Add-On Code

7.5.5 Convert EAN13 to ISBN





7.5.6 Convert EAN13 to ISSN



Do not Convert EAN13 to ISSN default



Convert EAN13 to ISSN

7.6 UPCE0

7.6.1 Restore to factory default



Restore to factory default

7.6.2 Enable/Disable UPC-E0



Enable UPCE0 default



7.6.3 Transmit Check Digit



Transmit Check Digit default



Do not Transmit Check Digit

7.6.4 System Character



Transmit System Character default



7.7 UPCE1

7.7.1 Restore to default



Restore to default

7.7.2 Enable/Disable UPCE1





7.7.3 Transmit Check Digit



Transmit Check Digit default



Do not Transmit Check Digit

7.7.4Transmit System Character



Transmit System Character default



Do not Transmit System Character

7.7.5 Add-On Code



Disable 2 Add-On Code default









Enable 5 Add-On Code

7.8 UPCA

7.8.1 Restore to default



Restore to default

7.8.2 Enable/Disable UPCA



Enable UPCA(default)



Disable UPCA

7.8.3 Convert UPCA to EAN13





7.8.4 Transmit Check Digit



Transmit Check Digit default



Do not Transmit Check Digit

7.8.5 Transmit System Character



Transmit System Character default



Do not Transmit System Character

7.8.6 Add-On Code



Disable2 Add-On Code default



Enable 2 Add-On Code



Disable 5 Add-On Code default



7.9 Interleaved 2 of 5

7.9.1Restore to default



Restore to default

7.9.2Enable/DisableInterLeaved25



Enable InterLeaved 25 default



Disable InterLeaved25

7.9.3Set Length Range



Set the Minimum Length as 00 default



Set the minimum length to 04



Set the Maximum Length to 32



Set the Maximum Length to 255 default



Set the Custom Minimum Length



Set the Custom Maximum Length

7.9.4 Check Digit



Disable Check Digit default





7.10 Matrix 2 of 5

7.10.1 Restore to default



Restore to default

7.10.2 Enable/Disable Matrix 25





7.10.3 Set Length Range



Set the Minimum Length as 00 default



Set the minimum length to 04



Set the Maximum Length to 32



Set the Maximum Length to 255 default



Set the Custom Minimum Length



Set the Custom Maximum Length

7.10.4 Check Digit



Disable Check Digit default



Enable but Do no Transmit Check Digit



Enable and Transmit Check Digit

7.11 Industrial 2 of 5

7.11.1 Restore to default



Restore to default

7.11.2 Enable/Disable Industrial 25



Enable Industrial 25



Disable Industrial 25 default

7.11.3Set Length Range



Set the Minimum Length as 00 default



Set the minimum length to 04



Set the Maximum Length to 32



Set the Maximum Length to 255 default



Set the Custom Minimum Length



Set the Custom Maximum Length

7.11.4 Check Digit



Disable Check Digit default





Enable and Transmit Check Digit

7.12 IATA 2 of 5

7.12.1 Restore to default



Restore to default

7.12.2 Enable/DisableIATA 25



Enable IATA 25



Disable IATA 25 default

7.12.3Set Length Range



Set the Minimum Length as 00 default



Set the minimum length to 04



Set the Maximum Length to 32



Set the Maximum Length to 255 default



Set the Custom Minimum Length



Set the Custom Maximum Length

7.12.4 Check Digit



Disable Check Digit default



Enable but Do no Transmit Check

Digit



Enable and Transmit Check Digit

7.13 Code 39

7.13.1 Restore to default



Restore to default

7.13.2 Enable/Disable Code 39



Enable Code 39 default



Disable Code 39

7.13.3 Transmit Start Character



Transmit Start Character



Do not Transmit Start Character default

7.13.4 Set Length Range



Set the Minimum Length as 00 default



Set the minimum length to 04



Set the Maximum Length to 32



Set the Maximum Length to 255 default



Set the Custom Minimum Length



Set the Custom Maximum Length

7.13.5Check Digit



Disable Check Digit default



Enable but Do no Transmit Check

Digit



Enable and Transmit Check Digit

7.13.6 Disable/Enable Code32



Disable Code32 default)



7.13.7 Full ASCII



Enable Full ASCII



7.14 Codabar

7.14.1Restore to default



Restore to default

7.14.2 Enable/Disable Codabar



Enable Codabar default



7.14.3Set Length Range



Set the Minimum Length as 00 default



Set the minimum length to 04



Set the Maximum Length to 32



Set the Maximum Length to 255 default



Set the Custom Minimum Length



Set the Custom Maximum Length

7.14.4 Transmit Check Digit



Disable Check Digit default



MOD 10 / Enable and Transmit Check Digit



MOD 10 / Enable but Do no Transmit Check Digit





MOD 16 / Enable but Do no Transmit Check Digit

7.14.5 Start/Stop Character



Do not Transmit Start/Stop Character The start character of Codabar may be set to one of the "A", "B", "C", "D". Stop Character may be set to one of "T" "N" "*" "E"



ABCD/ABCD default





abcd/abcd



abcd/tn *e

7.15 Code 93

7.15.1Restore to default



Restore to default

7.15.2 Enable/Disable Code 93



Enable Code 93 default



7.15.3 Set Length Range



Set the Minimum Length as 00 default



Set the minimum length to 04



Set the Maximum Length to 32



Set the Maximum Length to 255 default



Set the Custom Minimum Length



Set the Custom Maximum Length

7.16 Code 11

7.16.1 Restore to default



Restore to default

7.16.2 Enable/Disable Code 11



Enable Code 11



Disable Code11 default

7.16.3Set Length Range



Set the Minimum Length as 00 default



Set the minimum length to 04



Set the Maximum Length to 32



Set the Maximum Length to 255 default



Set the Custom Minimum Length



7.17 MSI Plessey

7.17.1 Restore to default



Restore to default

7.17.2Enable/Disable MSI Plessey





Disable MSI Plessey default

7.17.3Set Length Range



Set the Minimum Length as 00 default



Set the minimum length to 04



Set the Maximum Length to 32



Set the Maximum Length to 255 default



Set the Custom Minimum Length



Set the Custom Maximum Length

7.17.4 PDF 417



Enable PDF 417 default



Disable PDF 417

7.17.5 QR Code



Enable QR default



Disable QR

7.17.6 Micro QR



Enable Micro QR



7.17.7 Data Matrix



Enable Data Matrix default



Disable Data Matrix

8 Digit barcodes

8.1 Digit Barcodes 0~F



























С



D



Ε



F

9 Save or Cancel



Save



取消前一次读的一位数据



取消前面读的一串数据



取消当前设置

10 Query Firmware Version



Appendix A: Default Parameter

Description		default	Note
Setting Code	9		
Configuration	n Code	Enable	
Configuration	n Barcode Data	Don't Transmit	
Communicat	tion Interface	USB-Keyboard	
	Baud Rate	9600	
	Check Bit	Disable	
TTL-232	Data Bit	8	
	Stop Bit	1	
	Hardware flow	No	
HID-KBW	HID-KBW	America-English	
	Country		
	Keyboard Layout		
	HID-KBW	2ms	
	Transmission		
	Speed		
	Polling Speed	1ms	
Working Mod	de Parameter		
Default-Scar	n Mode	Trigger Scan Mode	Selectable Modes:
			The device can be
			configured to operate
			in one of the following
			modes:
			Batch Mode: The
			device collects data
			and outputs it in
			batches rather than
			continuously.
			Trigger Mode:

			Scanning is initiated
			by a trigger signal,
			requiring the user to
			activate the scan
			manually.
			Auto-Sense Mode:
			The device
			automatically detects
			the presence of a
			barcode and begins
			scanning without
			manual intervention.
			Continuous Mode:
			The device
			continuously scans for
			barcodes,
			automatically
			outputting data as it
			detects barcodes.
	Single Scan	3000ms	Setting
	Duration		Range 1000~360000
			0ms
	Trigger Condition	Level	
Trigger	Same Barcode	No Delay	
Mode	Delay		
	Re-read Timeout	No Reset	
	Reset		
	Same Barcode	1500ms	
	Delay Duration		
Auto-Sense	Single Scan	3000ms	Setting
Mode	_		Rnage 1000~360000
	Duration		Timage rece ecces
	Duration		0ms

	Duration		Rnage 0~1600ms
	Same Barcode Delay	No Delay	
	Re-read Timeout	No Reset	
	Same Barcode Delay Duration	1500ms	Setting Range 0~65535ms
	Scene Change Threshold	10	Setting Range 1~50
	Single Scan Duration	3000ms	Setting Range 1000~360000 0ms
	Decode Interval	1000ms	Setting Range 0~65535ms
Continuous Mode	Same Barcode Delay	No Delay	<u></u>
	Re-read Timeout	No Reset	
	Same Barcode Delay时长	1500ms	Setting Range 0~65535ms
Illumination A	And Aiming		
Illumination N	Mode	Normal	
Aiming Mode)	Normal	
Beeper Trans	smit		
Startup Beep		Transmit	
Parameter		default	Notice
Cood Daniel	Веер	Enable	
Good Read	Веер Туре	Туре 3	
Веер	Volume	High	
Setting Beep		Enable	
Good Read LED		On	
NGR	Transmit or not	Don't transmit	

	Content	Null	
Data Edit			
Prefix and Code ID order		Prefix + CODE ID	
sequence			
Custom Prefix	k enable or not	Disable	
Custom Prefix	x Content	None	
Code ID		None	
Customs Suff	ïx	Disable	
Customs Suff	ix Content	None	
Terminator Su	ıffix	Enable	
Terminator Ty	pe	0x0D	
Data Segmen	t Truncation	Transmit Entire	
		Data Segment	
Modify Data S	Segment Length	0	Setting Range 0~255
Output Encod	ling Type	GBK	GBK, UTF8,
			UNICODE, Original
			Data
ECI Mode		Support	
Symbologies			
Code128			
Decode		Enable	
Maximum Ler	ngth	255	
Minimum Len	gth	0	
EAN-8			
Decode		Enable	
Transmit Check Digit		Transmit	
2 Digit Add-On Code		Disable	
5 Digit Add-O	n Code	Disable	
EAN-13			
Decode		Enable	
Transmit Check Digit		Transmit	
2 Digit Add-On Code		Disable	

5 Digit Add On Code	Disable	
5 Digit Add-On Code	Disable	
Convert EAN13 to ISBN		
Convert EAN13 to ISSN	Disable	
Parameter	Default	Notice
	Delault	Notice
UPC-E0	Fnable	
Decode Transmit Chaels Digit	Enable	
Transmit Check Digit	Transmit	
Transmit System Character	Transmit	
UPC-E1		
Decode	Enable	
Transmit Check Digit	Transmit	
Transmit System Character	Transmit	
2 Digit Add-On Code	Disable	
5 Digit Add-On Code	Disable	
UPCA		
Decode	Enable	
Convert UPCA to EAN13	Disable	
Transmit Check Digit	Transmit	
2 Digit Add-On Code	Disable	
5 Digit Add-On Code	Disable	
Transmit System Character	Transmit	
Interleaved 2 of 5	T	T
Decode	Enable	
Check Digit	Disable Check	
	Digit	
Transmit Check Digit	Do not Transmit	
Maximum Length	255	
Minimum Length	0	
Matrix 2 of 5		
Decode	Disable	
Check Digit	Disable Check	

	Digit	
Transmit Check Digit	Do not Transmit	
Maximum Length	255	
Minimum Length	0	
Industrial 2 of 5		
Decode	Disable	
Check Digit	Disable Check	
	Digit	
Transmit Check Digit	Do not Transmit	
Characters		
Maximum Length	255	
Minimum Length	0	
IATA25		
Decode	Disable	
Check Digit	Disable Check	
	Digit	
Transmit Check Digit	Do not Transmit	
Maximum Length	255	
Name	Default	Notice
Minimum Length	0	
Code 39		
Decode	Enable	
Check Digit	Disable Check	
	Digit	
Transmit Check Digit	Do not transmit	
Transmit Start/Stop Character	Do not transmit	
Full ASCII	Not support	
Converted to Code 32	Do not Convert	
Maximum Length	255	
Minimum Length	0	
Codabar		

Check Digit	Disable Check
	Digit
Check Digit Characters	Do not Transmit
Start/Stop Character	Do not Transmit
Start/Stop Characters	ABCD/ABCD
Maximum Length	255
Minimum Length	0
Code 93	
Decode	Enable
Maximum Length	255
Minimum Length	0
Code11	
Decode	Disable
Maximum Length	255
Minimum Length	0
MSI Plessey	
Decode	Disable
Maximum Length	255
Minimum Length	0
PDF417	
Decode	Enable
QR	
Decode	Enable
Micro QR	
Decode	Disable
Data Matrix	
Decode	Enable
Inverse Color Data Matrix	Disable

Appendix B: Code ID

Barcode Type	Code ID
Code128	j
EAN-8	d
EAN-13	d
UPC-E0	С
UPC-E1	С
UPCA	С
Interleaved 2 of 5	е
Matrix 2 of 5	v
Industrial 2 of 5	D
IATA25	s
Code 39	b
Codabar	а
Code 93	i
PDF417	r
QR	Q
Data Matrix	u
Code 11	Н
MSI Plessey	J
Micro QR	Q
Code32	b
ISBN	d
ISSN	d

Appendix C ASCII Chart

hex	dec	char
00	0	NUL (Null char.)
01	1	SOH (Start of Header)
02	2	STX (Start of Text)
03	3	ETX (End of Text)
04	4	EOT (End of Transmission)
05	5	ENQ (Enquiry)
06	6	ACK (Acknowledgment)
07	7	BEL (Bell)
08	8	BS (Backspace)
09	9	HT (Horizontal Tab)
0a	10	LF (Line Feed)
0b	11	VT (Vertical Tab)
0c	12	FF (Form Feed)
0d	13	CR (Carriage Return)
0e	14	SO (Shift Out)
Of	15	SI (Shift In)
10	16	DLE (Data Link Escape)
11	17	DC1 (XON) (Device Control 1)
12	18	DC2 (Device Control 2)
13	19	DC3 (XOFF) (Device Control 3)
14	20	DC4 (Device Control 4)
15	21	NAK (Negative Acknowledgment)
16	22	SYN (Synchronous Idle)
17	23	ETB (End of Trans. Block)
18	24	CAN (Cancel)
19	25	EM (End of Medium)
1a	26	SUB (Substitute)
1b	27	ESC (Escape)

1c	28	FS (File Separator)
1d	29	GS (Group Separator)
1e	30	RS (Request to Send)
1f	31	US (Unit Separator)
20	32	SP (Space)
21	33	! (Exclamation Mark)
22	34	" (Double Quote)
23	35	# (Number Sign)
24	36	\$ (Dollar Sign)
hex	dec	char
25	37	% (Percent)
26	38	& (Ampersand)
27	39	` (Single Quote)
28	40	((Right / Closing Parenthesis)
29	41) (Right / Closing Parenthesis)
2a	42	* (Asterisk)
2b	43	+ (Plus)
2c	44	, (Comma)
2d	45	- (Minus / Dash)
2e	46	. (Dot)
2f	47	/ (Forward Slash)
30	48	0
31	49	1
32	50	2
33	51	3
34	52	4
35	53	5
36	54	6
37	55	7
38	56	8
39	57	9
3a	58	: (Colon)

3b	59	; (Semi-colon)
3c	60	< (Less Than)
3d	61	= (Equal Sign)
3e	62	> (Greater Than)
3f	63	? (Question Mark)
40	64	@ (AT Symbol)
41	65	A
42	66	В
43	67	С
44	68	D
45	69	E
46	70	F
47	71	G
48	72	Н
49	73	I
4a	74	J
4b	75	K
4c	76	L
hex	dec	char
4d	77	M
4e	78	N
4f	79	0
50	80	Р
51	81	Q
52	82	R
53	83	S
54	84	Т
55	85	U
56	86	V
57	87	W
58	88	X
59	89	Υ

5a	90	Z
5b	91	[(Left / Opening Bracket)
5c	92	\ (Back Slash)
5d	93] (Right / Closing Bracket)
5e	94	^ (Caret / Circumflex)
5f	95	_ (Underscore)
60	96	' (Grave Accent)
61	97	а
62	98	b
63	99	С
64	100	d
65	101	е
66	102	f
67	103	g
68	104	h
69	105	i
6a	106	j
6b	107	k
6c	108	I
6d	109	m
6e	110	n
6f	111	0
70	112	р
71	113	q
72	114	r
73	115	S
74	116	t
hex	dec	char
75	117	u
76	118	V
77	119	W
78	120	Х

79	121	у
7a	122	Z
7b	123	{ (Left/ Opening Brace)
7c	124	(Vertical Bar)
7d	125	} (Right/Closing Brace)
7e	126	~ (Tilde)
7f	127	DEL (Delete)

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