# CY 150 CHEMISTRY

# MODULE 4 WATER TECHNOLOGY

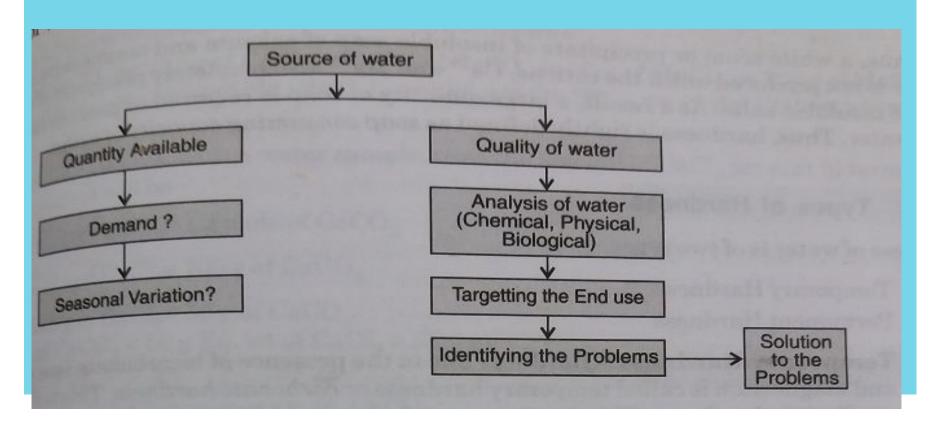
## REFERENCES

- 1. P.C.Jain and Monika Jain, Engineering Chemistry, 15<sup>th</sup> Edition, (2010), Dhanpat Rai Publishing Company (P) Ltd., New Delhi.
- 2. O.G.Palanna, Engineering Chemistry, Sixth Reprint, (2014), McGraw Hill Education (India) Private Limited, New Delhi.
- 3.S.Rattan, Comprehensive Engineering Chemistry, (2011), S.K.Kataria & Sons, Delhi.
- 4.R.V.Gadag and A.Nithananda Shetty, Engineering Chemistry, Second Edition, (Reprint 2010), I.K.International Publishing House Pvt. Ltd, New Delhi.
- 5.B.K.Sharma, Industrial Chemistry, Twenty First Edition (2018), Goel Publishing House, Krishna Prakashan Media (P) Ltd., New Dehli.

#### **Introduction**

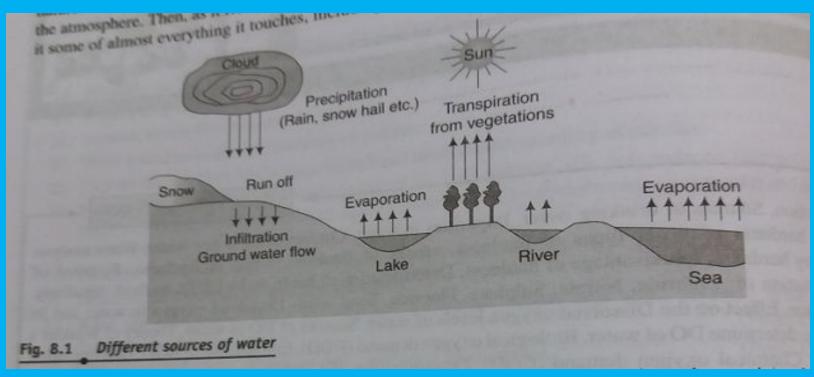
Water is **essential for** existence of most animal, bird and plant **lives**.

Water is **non-poisonous**, eco friendly, **free of cost**, abundant, and available throughout the world.



#### **Distirbution of Water**

 $\begin{array}{lll} \text{Oceans} & -97.23\% \\ \text{Ice Caps and Glaciers} & -2.14\% \\ \text{Ground Water} & -0.61\% \\ \text{Fresh water Lakes} & -0.01\% \\ \text{Other} & -0.01\% \\ \end{array}$ 



#### **Sources of Drinking Water**

Deep ground water, Shallow ground water, Upland lakes and reservoirs, Rivers, Canals and Low Land reservoirs

#### Water Quality Parameters - Desired Quality

#### **Physical Characteristics**

- 1.Colour Colourless
- 2. Smell Odourless
- 3. Turbidity No turbidity

#### **Chemical Characteristics**

Hardness, alkainity - pH, chlorides, nitrates, sulphates, fluorides, dissolved solids (TDS), dissolved gases – DO, BOD, COD - Invisible

#### **Biological Characteristics**

Pathogens – aerobic and anaerobic bacteria, protozoa, fungi, virus, weeds, algae, DO, BOD, COD

## **Hardness**

- presence of salts of <u>calcium and magnesium</u> and other heavy metals - <u>prevents lather formation</u>, hair growth, crop growth etc. and creates boiler troubles

Water which does not produce lather with soap solution readily, but forms a white curdy precipitate, is called <u>Hard Water</u>.

So water which lathers easily on shaking with soap solution is called **Soft Water**.

Depending on the need for the purpose, they are solved sales.

Causes of Hardness of Water The cause for hardness of water is due to the presence of dissolved sales.

chlorides, sulphates, bicarbonates of calcium and magnesium.

The presence of chlorides and sulphates of calcium, magnesium make water hard. This water is known. manent hard water.

Hardness is that characteristic which prevents the lathering of soap. If such salts are present in water, the

water does not lather with soap solution. The reason is that these salts precipitate soap (Sodium salt of steam) palmitic acid) and thus prevent lathering.  $CaCl_2 + 2Na-St \rightarrow Ca-St + 2NaCl$ 

 $MgCl_2 + 2Na-St \rightarrow Mg-St + 2NaCl$ 

 $MgSO_4 + 2Na-St \rightarrow MgSO_4 + Na_2SO_4$ 

#### and at mg of Car. Or equivalent manness in 10 mg in waits of a 1 ppm sometages of Hardness of Water. The disadvantages of using hand water for domestic and industrial come or pleasely. 1. For domestic use Buildy - Presence of hardness causes wastage of soap, etc. Disting - Excess calcium content in drinking water may be injurious to health. Going - May effect the utensils, if the water is hard. Effect the cooking process due to the presence of mineral contaminants. Boxes - Lack of foaming soop leads to uncastness of bothing and wastage of soup. I. Feriodustrial use - The presence of calcium and magnesium has impact on the properties and quality of paper and their products. - During dyeing process of cloths, the calcium and magnesium contaminants induce pos-- Causes hindrance to crystallization of sugar, if nitrates, sulphates of calcium as quality of shades. magnesium are present. - Formation of scales corrodes the boilers. Wastages of fuel-etc.

**Permanent** Hardness - **Noncarbonate** Hardness – sulphates and chlorides of Ca and Mg – CaCl<sub>2</sub>, MgSO<sub>4</sub> etc.

**Temporary** Hardness – **Carbonate** Hardness – Alkaline Hardness – bicarbonates of Ca and Mg –  $Ca(HCO_3)_2$ , Mg( $HCO_3$ )<sub>2</sub>
Temporary hardness can be removed by

- 1. By boiling the hard water
- 2. By adding lime (CaO Ca(OH) $_{2}$ ) to the water

On Boiling - 
$$Ca(HCO_3)_2 \xrightarrow{\Delta} CaCO_3 \downarrow + H_2O + CO_2$$
  
On Adding Lime -  $Mg(HCO_3)_2 + 2Ca(OH)_2 \xrightarrow{\Delta} Mg(OH)_2 \downarrow + CaCO_3 \downarrow + CO_2$ 

**Total** Hardness = **Permanent** Hardness + **Temporary** Hardness

#### **Expression of Hardness**

Hardness and other complicated common units are expressed in terms of <u>Calcium</u> <u>carbonate equivalent</u>. Why? F.Wt.(M.Wt.) of  $CaCO_3 = 100 \& Eq. Wt$  of  $CaCO_3 = 50$ 

#### Calcium carbonate equivalent of any compound

= Wt of hardness producing substance in g
Eq Wt of hardness producing substance

CO3

ed in ndard

Both ater

ated

Water Technology

Molecular weight of some hardness producing salts are given in the following table.

Table 1.1

S.No.	Hardness producing salt	Molecular weight
1.	Mg <sup>2+</sup>	24
2.	Mg(HCO <sub>3</sub> ) <sub>2</sub>	146
3.	$Mg(NO_3)_2$	148
4.	MgCO <sub>3</sub>	84
5.	MgCl <sub>2</sub>	95
6.	MgSO <sub>4</sub>	120
7.	Ca <sup>2+</sup>	40
8.	Ca(HCO <sub>3</sub> ) <sub>2</sub>	162
9.	$Ca(NO_3)_2$	164
	CaCO <sub>3</sub>	100
10.		111
11.	CaCl <sub>2</sub>	136
12.	CaSO <sub>4</sub>	130

Illustration: If the amount of MgSO<sub>4</sub> in hard water is 60 mg/lit,

then the weight equivalent to  $CaCO_3 = \frac{60 \times 100}{120} = 50$  mg / lit.

#### SOLVED PROBLEMS

If a sample of water contains 50 mg of MgCl<sub>2</sub> per litre, calculate the (BU, Nov.96) hardness in terms of CaCO3 equivalents.

The amount of  $MgCl_2 = 50 \text{ mg/L}$ Given:

Equivalent of CaCO<sub>3</sub> **Solution:** 

> The amount of hardness producing salt ×100 Molecular weight of hardness producing salt

$$= \frac{50 \times 100}{95} = 52.63 \,\mathrm{mg/L}$$

5)

Nan

pro

Mg

Cal

Cal

Mg

6)

If a sample of water contains 48 mg of Mg<sup>2+</sup> ions per litre, calculate of water contains are equivalent. 1.22

hardness in terms of calcium carbonate equivalent. The amount of  $Mg^{2+}$  ions = 48 mg/L.

Solution: Atomic weight of magnesium = 24 : Amount equivalent to  $CaCO_3 = \frac{48 \times 100}{24} = 200 \text{ mg/L}$ 

A sample of water contains 120 mg, of MgSO<sub>4</sub> per litre. Calculate the

hardness in terms of CaCO3 equivalent. Given : The amount of  $MgSO_4 = 120 \text{ mg/L}$ 

Solution : Amount equivalent to  $CaCO_3 = \frac{120 \times 100}{120}$ 

 $= 100 \,\mathrm{mg/L}$ 

4) A water sample contains 204 mg of CaSO<sub>4</sub> and 73 mg of Mg(HCO<sub>3</sub>), but litre. What is the total hardness in terms of CaCO3 equivalent?

Name of the hardness producing salt	Amount (mg/L)	Molecular weight	Amount equivalent to CaCO <sub>3</sub>
CaSO <sub>4</sub>	204	136	$\frac{204 \times 100}{136} = 150 \text{ mg/L}$
Mg(HCO <sub>3</sub> ) <sub>2</sub>	73	146	$\frac{73 \times 100}{146} = 50 \text{ mg/L}$

Temporary hardness due to Mg(HCO<sub>3</sub>)<sub>2</sub> Permanent hardness due to CaSO<sub>4</sub>

=50 mg/L

 $\therefore$  Total hardness = 50 + 150 = 200 mg/L

=150 mg/L

=200 ppm.