

LPT IDC26 / DB25	CONNECTION	IMPLEMENTED USE
1	Output	Spindle On / Off Signal
2	X-axis Step	
3	X-axis Dir	
4	Y-axis Step	
5	Y-axis Dir	
6	Z-axis Step	
7	Z-axis Dir	
8	A-axis Step	Clone Y-axis Step
9	A-axis Dir	Clone Y-axis Dir
10	Input	X-axis Limit/Home Switch Signal
11	Input	Y-axis Limit/Home Switch Signal
12	Input	Z-axis Limit/Home Switch Signal
13	Input	Tool Probe / Touch Off Plate Signal
14	PWM	Spindle Speed PWM Signal
15	Not Used	
16	Not Used	
17	Output	Coolant On / Off Signal
18	GND	
19	GND	
20	GND	
21	GND	
22	GND	
23	GND	
24	GND	
25	GND	
26	Not Used	