## FAMU-FSU College of Engineering Project Hazard Assessment Policy and Procedures

## INTRODUCTION

University laboratories are not without safety hazards. Those circumstances or conditions that might go wrong must be predicted and reasonable control methods must be determined to prevent incident and injury. The FAMU-FSU College of Engineering is committed to achieving and maintaining safety in all levels of work activities.

## PROJECT HAZARD ASSESSMENT POLICY

Principal investigator (PI)/instructor are responsible and accountable for safety in the research and teaching laboratory. Prior to starting an experiment, laboratory workers must conduct a project hazard assessment (PHA) to identify health, environmental and property hazards and the proper control methods to eliminate, reduce or control those hazards. PI/instructor must review, approve, and sign the written PHA and provide the identified hazard control measures. PI/instructor continually monitor projects to ensure proper controls and safety measures are available, implemented, and followed. PI/instructor are required to reevaluate a project anytime there is a change in scope or scale of a project and at least annually after the initial review.

## PROJECT HAZARD ASSESSMENT PROCEDURES

It is FAMU-FSU College of Engineering policy to implement followings:

- 1. Laboratory workers (i.e. graduate students, undergraduate students, postdoctoral, volunteers, etc.) performing a research in FAMU-FSU College of Engineering are required to conduct PHA prior to commencement of an experiment or any project change in order to identify existing or potential hazards and to determine proper measures to control those hazards.
- 2. PI/instructor must review, approve and sign the written PHA.
- 3. PI/instructor must ensure all the control methods identified in PHA are available and implemented in the laboratory.
- 4. In the event laboratory personnel are not following the safety precautions, PI/instructor must take firm actions (e.g. stop the work, set a meeting to discuss potential hazards and consequences, ask personnel to review the safety rules, etc.) to clarify the safety expectations.
- 5. PI/instructor must document all the incidents/accidents happened in the laboratory along with the PHA document to ensure that PHA is reviewed/modified to prevent reoccurrence. In the event of PHA modification a revision number should be given to the PHA, so project members know the latest PHA revision they should follow.
- 6. PI/instructor must ensure that those findings in PHA are communicated with other students working in the same laboratory (affected users).
- 7. PI/instructor must ensure that approved methods and precautions are being followed by :
  - a. Performing periodic laboratory visits to prevent the development of unsafe practice.
  - b. Quick reviewing of the safety rules and precautions in the laboratory members meetings.
  - c. Assigning a safety representative to assist in implementing the expectations.
  - d. Etc.
- 8. A copy of this PHA must be kept in a binder inside the laboratory or PI/instructor's office (if experiment steps are confidential).

Project Hazard Assessment Worksheet				
PI/instructor: Dr. Damion Dunlap	Phone #: 850-770-2204	Dept.: ME	Start Date: 01/06/2021	Revision number:
Project: Psyche Robotic Explorer			Location(s): HOL B0309, HOL	L 0101
Team member(s): Jessica Brown-Boso	ch, Leila Abdul Hadi, Colin Jor	nes, Asia Russell	Phone #:	Email:

<b>Experiment Steps</b>	Location	Person assigned	Identify hazards or potential failure points	Control method	PPE	List proper method of hazardous waste disposal, if any.	Residual Risk	Specific rules based on the residual risk
Unpacking materials	HOL B0309	Colin Jones	Possible cuts	Cut away from the body when using box cutters or sharp objects to unpack materials.	N/A	N/A	HAZARD: 1 CONSEQ: Negligible Residual: Low	Proceed with authorization
3-D printing of components	HOL 0101	Jessica Brown- Bosch	Possible burns, or cuts	Wear safety gloves and or use proper tools to handle components.	Gloves, and deburring tool.	Dispose of waste/ excess materials in labeled containers.	HAZARD: 1 CONSEQ: Minor Residual: Low	Proceed with authorization
Assembly of mechanical components	HOL B0309	Jessica Brown- Bosch, Leila Abdul Hadi	Possible cuts, jammed fingers, or over worked muscles.	Use caution during assembly by taking the proper amount of time to assemble components. Stretching and taking breaks.	N/A	N/A	HAZARD: 3 CONSEQ: Moderate Residual: Medium	A written Project Hazard Control is
Assembly of electrical components	HOL B0309	Asia Russell	Possible electrocution, burns or cuts	Ensure wires are not active and be cautious, taking your time during assembly.	Gloves	Dispose of waste/ excess materials in labeled containers.	HAZARD: 4 CONSEQ: Significant Residual: Med High	Two qualified workers must be in place before work can proceed.
Welding	Gulf Coast Machine Shop or other outside location	Colin Jones	Possible burns or eye injury	Wear proper welding garments as well as eye wear. Only weld in designated welding areas.	Welding gloves, garments, and eye/head wear	Dispose of waste/ excess materials in labeled containers.	HAZARD: 4 CONSEQ: Significant Residual: Med High	Two qualified workers must be in place before work can proceed.

Name	Signature	Date	Name	Signature	Date
Dr. Damion Dunlap					
am members: I certify th	nat I have reviewed the PHA wor	ksheet, am aware of the haz	ards, and will ensure the control	measures are followed.	
am members: I certify th	nat I have reviewed the PHA wor Signature	ksheet, am aware of the haz <b>Date</b>	ards, and will ensure the control  Name	measures are followed.  Signature	Date
•		·			Date

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## **DEFINITIONS:**

**Hazard:** Any situation, object, or behavior that exists, or that can potentially cause ill health, injury, loss or property damage e.g. electricity, chemicals, biohazard materials, sharp objects, noise, wet floor, etc. OSHA defines hazards as "any source of potential damage, harm or adverse health effects on something or someone". A list of hazard types and examples are provided in appendix A.

**Hazard control:** Hazard control refers to workplace measures to eliminate/minimize adverse health effects, injury, loss, and property damage. Hazard control practices are often categorized into following three groups (priority as listed):

- 1. Engineering control: physical modifications to a process, equipment, or installation of a barrier into a system to minimize worker exposure to a hazard. Examples are ventilation (fume hood, biological safety cabinet), containment (glove box, sealed containers, barriers), substitution/elimination (consider less hazardous alternative materials), process controls (safety valves, gauges, temperature sensor, regulators, alarms, monitors, electrical grounding and bonding), etc.
- 2. Administrative control: changes in work procedures to reduce exposure and mitigate hazards. Examples are reducing scale of process (micro-scale experiments), reducing time of personal exposure to process, providing training on proper techniques, writing safety policies, supervision, requesting experts to perform the task, etc.
- 3. Personal protective equipment (PPE): equipment worn to minimize exposure to hazards. Examples are gloves, safety glasses, goggles, steel toe shoes, earplugs or muffs, hard hats, respirators, vests, full body suits, laboratory coats, etc.

**Team member(s):** Everyone who works on the project (i.e. grads, undergrads, postdocs, etc.). The primary contact must be listed first and provide phone number and email for contact.

**Safety representative:** Each laboratory is encouraged to have a safety representative, preferably a graduate student, in order to facilitate the implementation of the safety expectations in the laboratory. Duties include (but are not limited to):

- Act as a point of contact between the laboratory members and the college safety committee members.
- Ensure laboratory members are following the safety rules.
- Conduct periodic safety inspection of the laboratory.
- Schedule laboratory clean up dates with the laboratory members.
- Request for hazardous waste pick up.

**Residual risk:** Residual Risk Assessment Matrix are used to determine project's risk level. The hazard assessment matrix (table 1) and the residual risk assessment matrix (table 2) are used to identify the residual risk category.

The instructions to use hazard assessment matrix (table 1) are listed below:

- 1. Define the workers familiarity level to perform the task and the complexity of the task.
- 2. Find the value associated with familiarity/complexity (1-5) and enter value next to: HAZARD on the PHA worksheet.

Table 1. Hazard assessment matrix.

		Complexity				
		Simple	Moderate	Difficult		
	Very Familiar	1	2	3		
Familiarity Level	Somewhat Familiar	2	3	4		
	Unfamiliar	3	4	5		

The instructions to use residual risk assessment matrix (table 2) are listed below:

- 1. Identify the row associated with the familiarity/complexity value (1-5).
- 2. Identify the consequences and enter value next to: CONSEQ on the PHA worksheet. Consequences are determined by defining what would happen in a worst case scenario if controls fail.
  - a. Negligible: minor injury resulting in basic first aid treatment that can be provided on site.
  - b. Minor: minor injury resulting in advanced first aid treatment administered by a physician.
  - c. Moderate: injuries that require treatment above first aid but do not require hospitalization.
  - d. Significant: severe injuries requiring hospitalization.
  - e. Severe: death or permanent disability.
- 3. Find the residual risk value associated with assessed hazard/consequences: Low –Low Med Med Med High.
- 4. Enter value next to: RESIDUAL on the PHA worksheet.

Table 2. Residual risk assessment matrix.

Assessed Hazard Level	Consequences					
Assessed Huzuru Lever	Negligible	Minor	Moderate	Significant	Severe	
5	Low Med	Medium	Med High	High	High	
4	Low	Low Med	Medium	Med High	High	
3	Low	Low Med	Medium	Med High	Med High	
2	Low	Low Med	Low Med	Medium	Medium	
1	Low	Low	Low Med	Low Med	Medium	

## Specific rules for each category of the residual risk:

#### Low:

- Safety controls are planned by both the worker and supervisor.
- Proceed with supervisor authorization.

#### Low Med:

- Safety controls are planned by both the worker and supervisor.
- A second worker must be in place before work can proceed (buddy system).
- Proceed with supervisor authorization.

#### Med:

- After approval by the PI, a copy must be sent to the Safety Committee.
- A written Project Hazard Control is required and must be approved by the PI before proceeding. A copy must be sent to the Safety Committee.
- A second worker must be in place before work can proceed (buddy system).
- Limit the number of authorized workers in the hazard area.

### Med High:

- After approval by the PI, the Safety Committee and/or EHS must review and approve the completed PHA.
- A written Project Hazard Control is required and must be approved by the PI and the Safety Committee before proceeding.
- Two qualified workers must be in place before work can proceed.
- Limit the number of authorized workers in the hazard area.

## High:

• The activity will not be performed. The activity must be redesigned to fall in a lower hazard category.

# Appendix A: Hazard types and examples

Ergonomic hazards  Lifting heavy objects Stretching the body Twisting the body Poor desk seating Psychological hazards  Initiation of the plants acids Psychological hazards  Initiation of temperature, ventilation contaminated air, photocopiers, some office plants acids Paradous substances  Alkalis solvents Hepatitis B, new strain influenza  Radiation hazards  Electric welding flashes Sunburn  Effects on central nervous system, lungs, digestive system, circulatory system, skin, reproductive system. Short term (acute) effects such as burns, rashes, irritation, feeling unwell, coma and death. Long term (chronic) effects such as mutagenic (affects cell structure), carcinogenic (cancer), teratogenic (reproductive effect), dermatitis of the skin, and occupational asthma and lung damage.  Noise  Iligh levels of industrial noise will cause irritation in the short term, and industrial deafness in the long term.  Temperature  Personal comfort is best between temperatures of 16°C and 30°C, better between 21°C and 26°C.  Working outside these temperatures may lead to becoming chilled, even hypothermia (deep body cooling) in the colder temperatures, and may lead to dehydration, cramps, heat exhaustion, and hyperthermia (heat stroke) in the warmer temperatures.  Being struck by  A typical example of this hazard is tractor rollover. Death is usually the result  Becoming entangled in machinery. Effects could be enshing, lacerations, bruising, breaks amputation and death.  High energy sources  Notice the body, even death.  Vibration  Vibration  Vibration  Vibration  Vibration  Radiation can have serious health effects. Skin cancer, other cancers, sterility, birth deformities, blood changes, skin burns and eye damage are examples.  Radiation  Radiation can have serious health effects. Skin cancer, other cancers, sterility, birth deformities, blood changes, skin burns and eye damage are examples.  Psychological  Stress, anxiety, tiredness, poor concentration, headaches, back pain and heart disease can be the health effects  More	Types of Hazard	Example
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Psychological hazards Heights, loud sounds, tunnels, bright lights Environmental Room temperature, ventilation contaminated air, photocopiers, some office plants acids Hazardous substances Hepatitis B, new strain influenza Hazardous substances Hepatitis B, new strain influenza Hazardous substances Hepatitis B, new strain influenza Hazardous Effects on central nervous system, lungs, digestive system, circulatory system, skin, reproductive system. Short term (acute) effects such as burns, rashes, irritation, feeling unwell, coma and death. Long term (chronic) effects such as burns, rashes, irritation, feeling unwell, coma and death. Long term (chronic) effects such as mutagenic (affects cell structure), coma and death. Long term (chronic) effects such as mutagenic (affects cell structure), coma and death. Long term (chronic) effects such as mutagenic (affects cell structure), coma and death. Personal comfort is best between temperatures of 16°C and 30°C, better between 21°C and 26°C. Working outside these temperature ranges: may lead to becoming chilled, even hypothermia (deep body cooling) in the colder temperatures, and may lead to dehydration, cramps, heat exhaustion, and hyperthermia (heat stroke) in the warmer temperatures.  Being struck by This hazard could be a projectile, moving object or material. The health effect could be lacerations, bruising, breaks, eye injuries, and possibly death.  Crushed by A typical example of this hazard is tractor rollover. Death is usually the result Entangled by Becoming entangled in machinery. Effects could be crushing, lacerations, bruising, breaks amputation and death.  High energy sources Explosions, high pressure gases, liquids and dusts, fires, electricity and sources such as lasers can all have serious effects on the body, even death.  Vibration Vibration and affect the human body in the hand arm with "white-finger" or Raynaud's Syndrome, and the whole body with motion sickness, giddiness, damage to bones and audits, blood pressure and nervous system problems.  Slips		
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