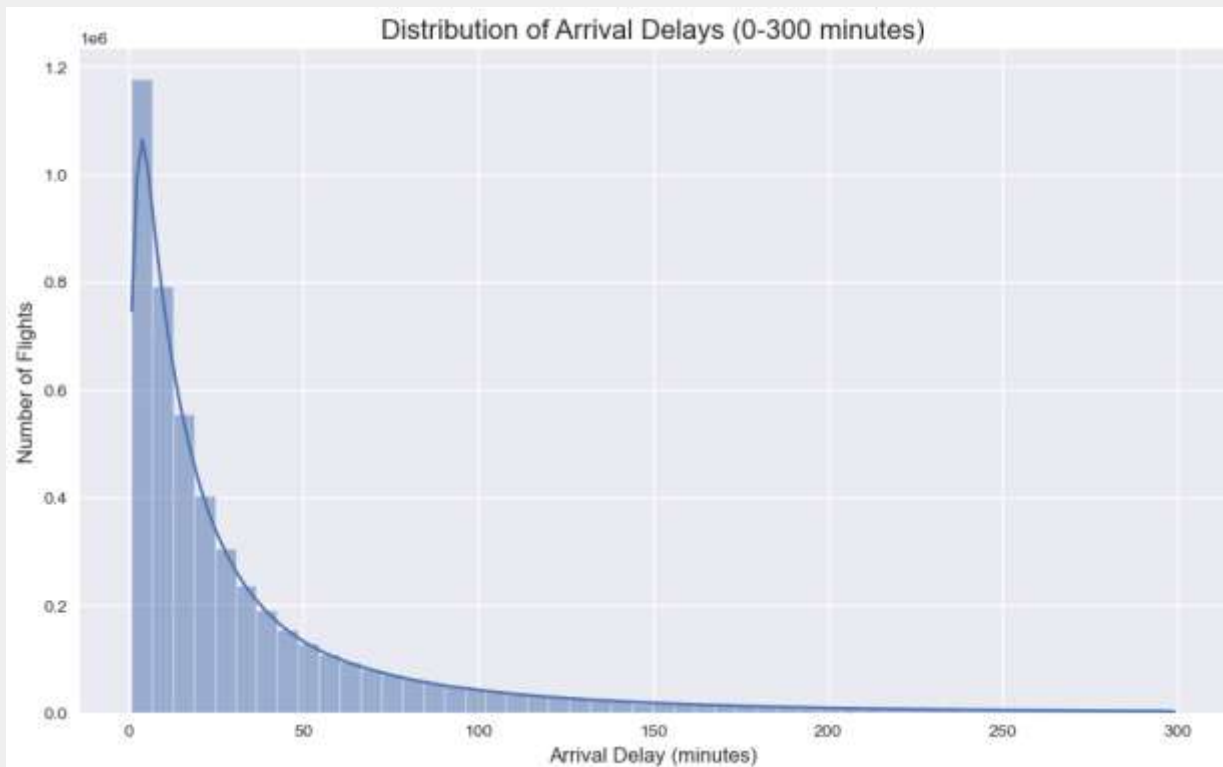


Overall Delay Distribution



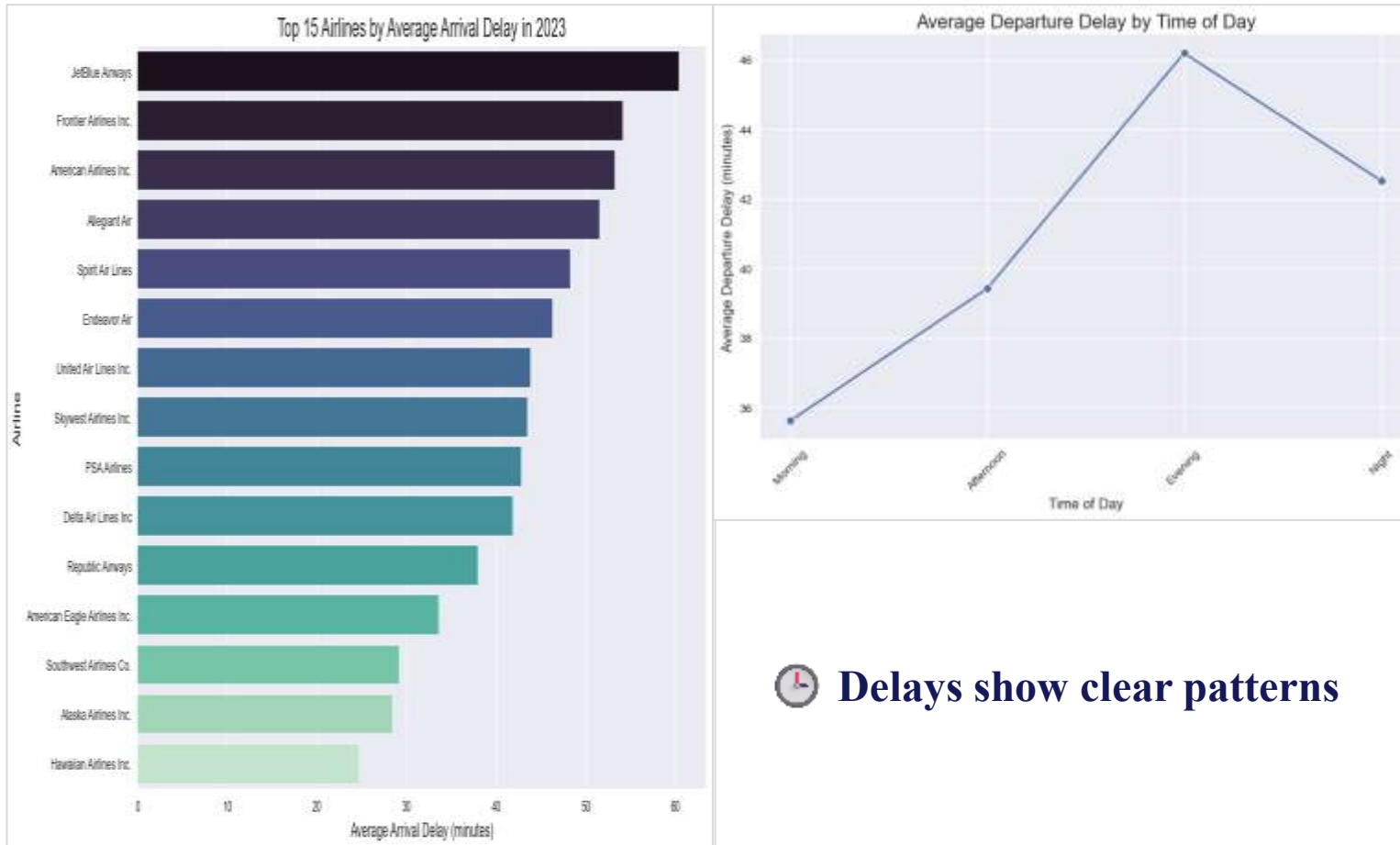
Most delays are short, with a few extreme cases.

- Most delays are short (0–60 min),
- rare extreme delays have high impact.

→ Provides basis for cause analysis and delay prediction.

→ Future models should address the long-tail distribution.

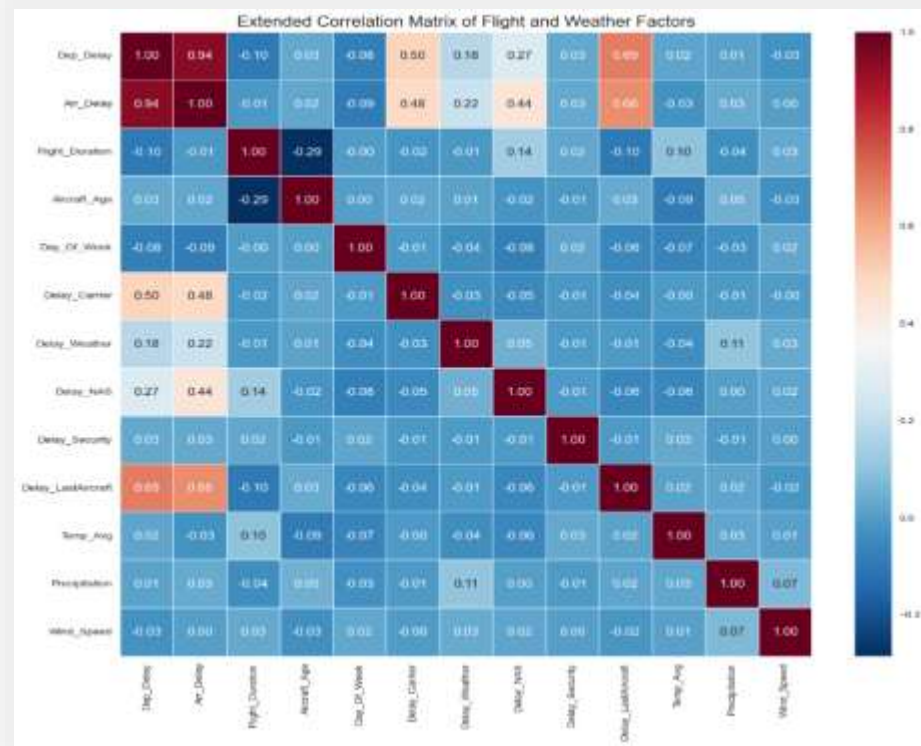
Which airlines and time periods are most prone to delays?



Low-cost carriers face the worst delays, which accumulate through the day and peak in the evening.

→ Key features for predicting flight delays.

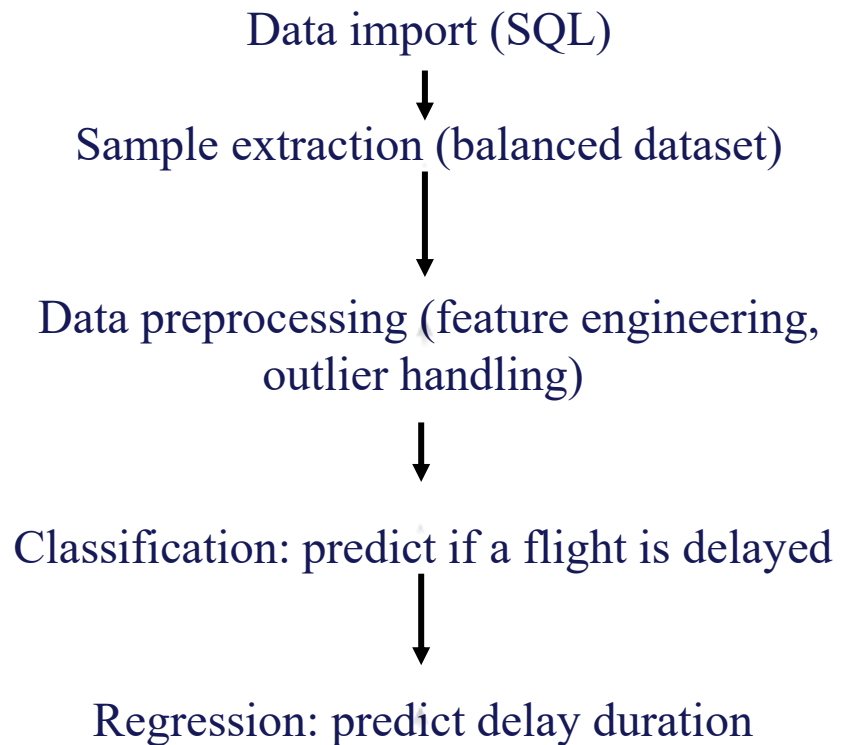
Delay Patterns & Airport Heatmap



Heatmaps show delays cluster in space and time—highest for evening flights and low-cost carriers.

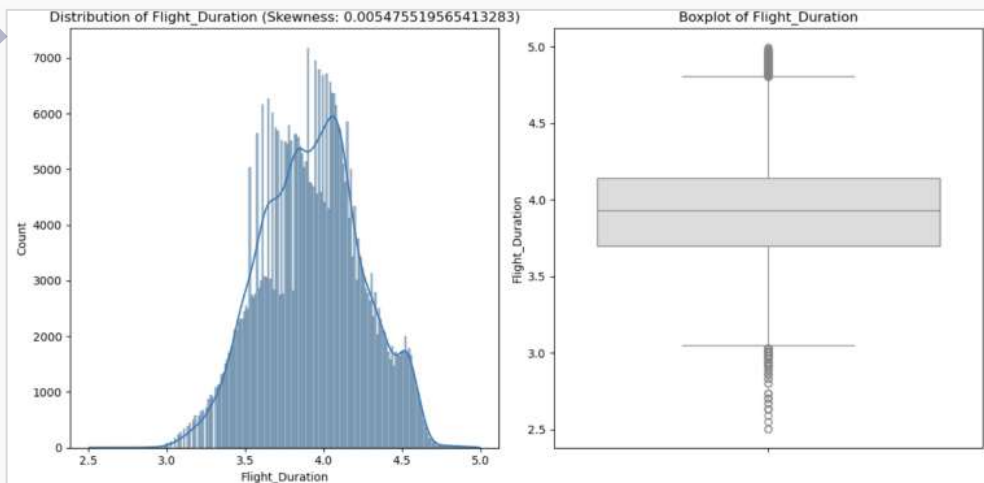
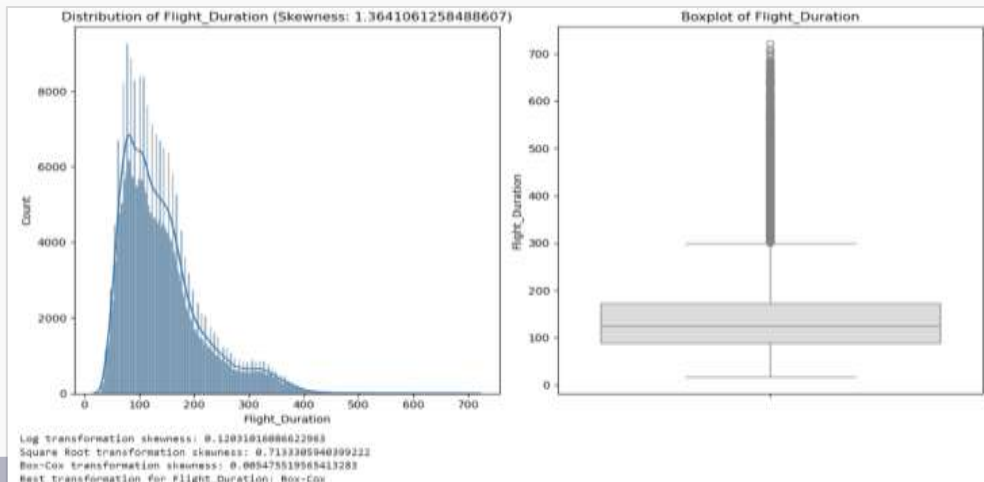
→ Provides spatial features for prediction models.

Workflow



Why two stages?

1. **Predict delay duration only for flights that are actually delayed**
→ improves regression accuracy
2. **Aligns with business logic** → no need to predict minutes for on-time flights



Main variable processing

Processing Method

Feature engineering

month/day/quarter (capture temporal patterns)

Redundancy removal

country/duplicate codes (reduce noise)

Outlier handling

skewed distributions transformed (log/Box-Cox for stability)

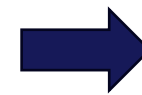
Through feature engineering, redundancy removal, and outlier handling, we provide the model with clean, balanced data. Skewed features are transformed to improve model stability.

Model 1, STEP 1: Risk Identification – filter delayed flights

Method	Accuracy	F1	AUC	Inference Time (ms)
XGBoost	0.8019	0.7986	0.8019	117.9805

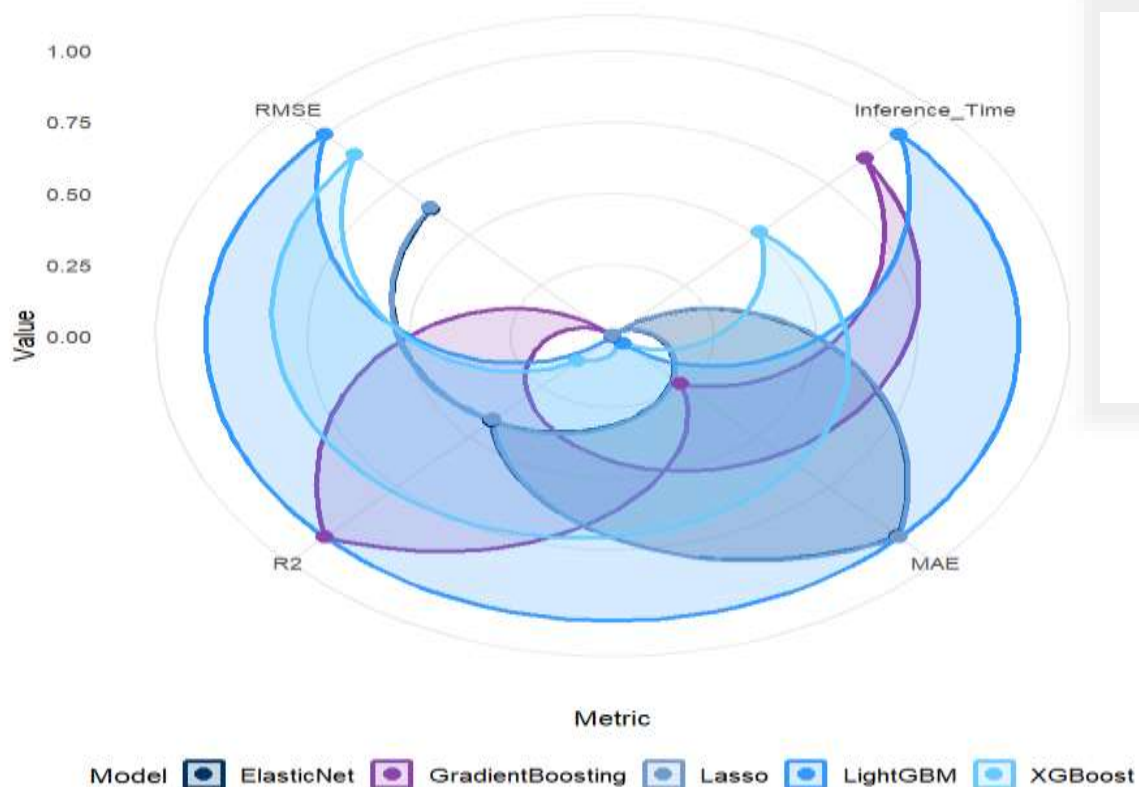
Why XGBoost?

- **Accuracy:** Test accuracy 80.19%, F1 score 0.7985
- **Stability:** Consistent performance across different scaling methods
- **Efficiency:** Inference time 117ms, meets real-time requirements



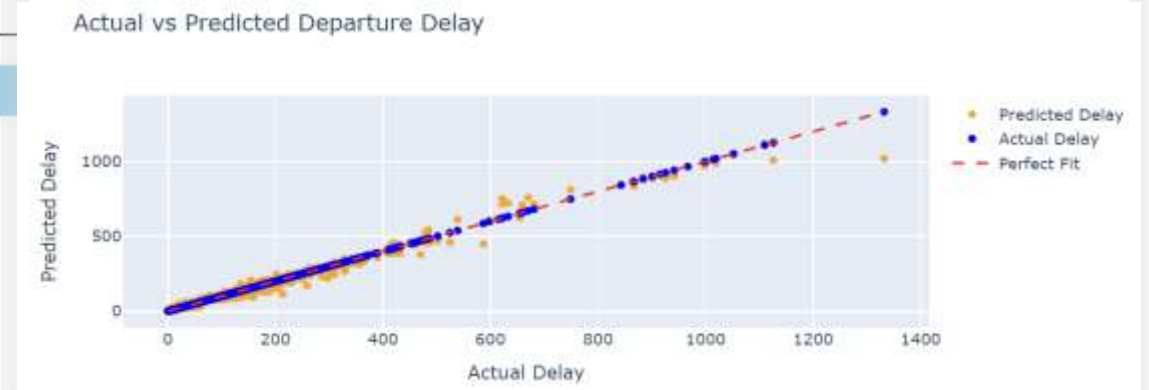
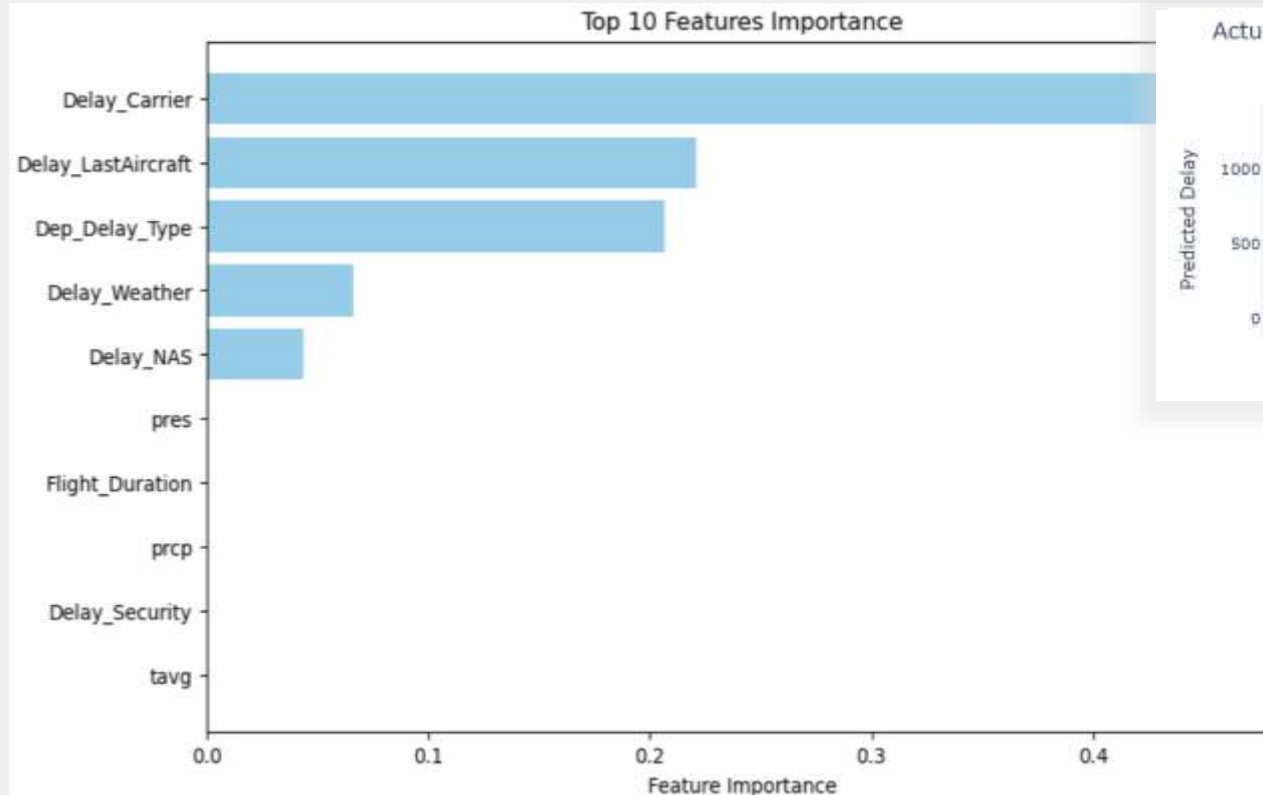
“Provides early warnings and filters samples so the regression model learns only true delay patterns.”

Model 1, STEP 2: Delay Quantification



BEST : Gradient Boosting

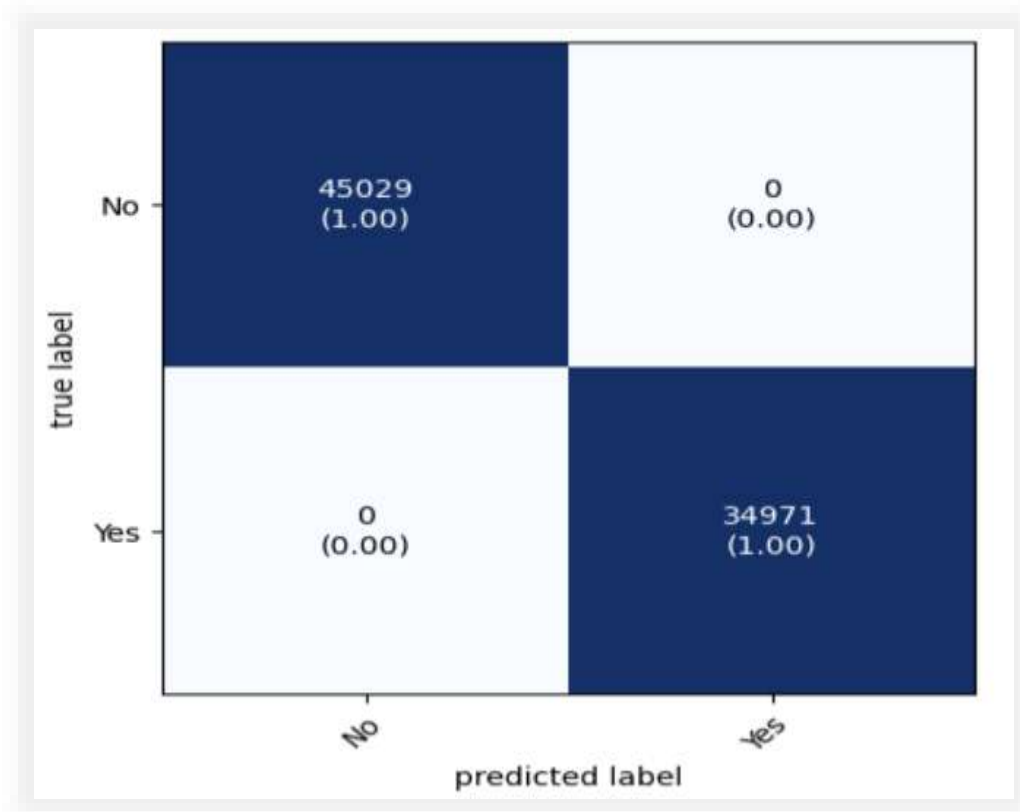
Model 1, STEP 2: Delay Quantification



Predicted vs. actual values show **good fit**.

The main sources of delay are **airline efficiency and chain reactions**—factors we can intervene on through management.

Model 2: Arrival Delay Modeling

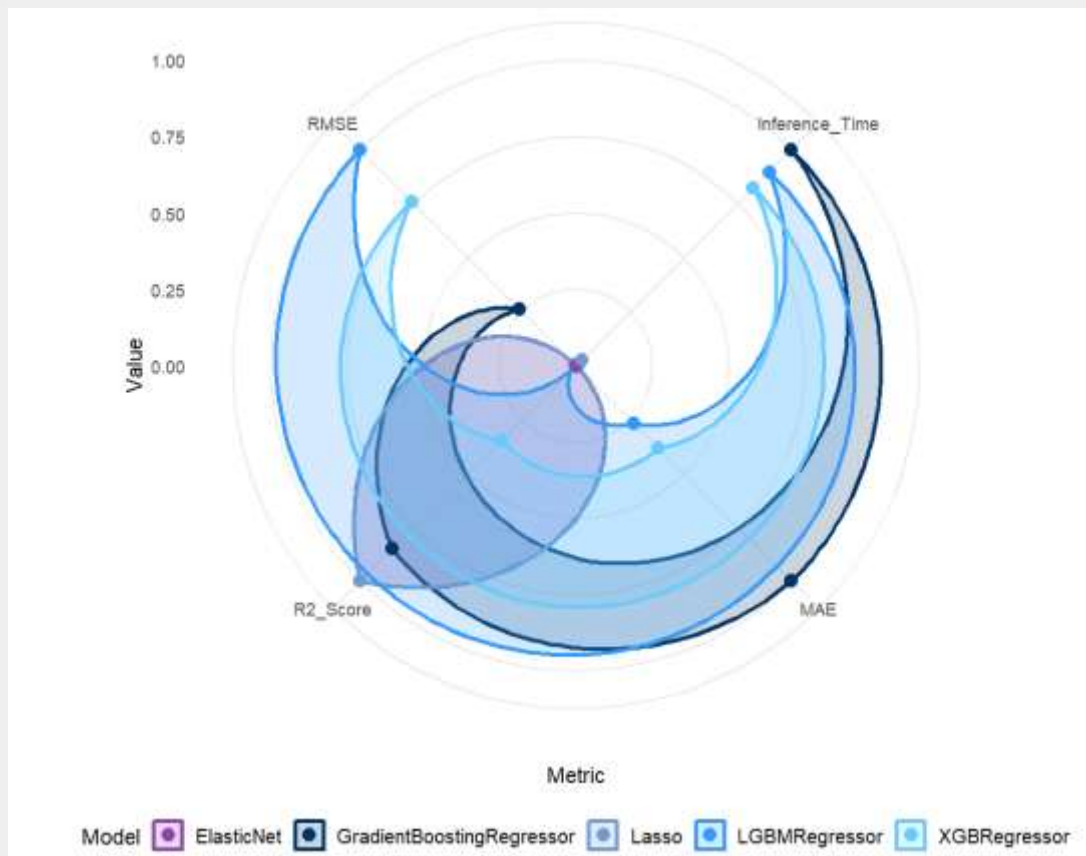


Step 1: Classification – Risk Identification

- Create Arr_Delay_Tag: 0 if Arr_Delay \leq 0, else 1.
- Use XGBClassifier for fast prediction.

Step2 Regression – Delay Quantification

Model 2: Arrival Delay Modeling



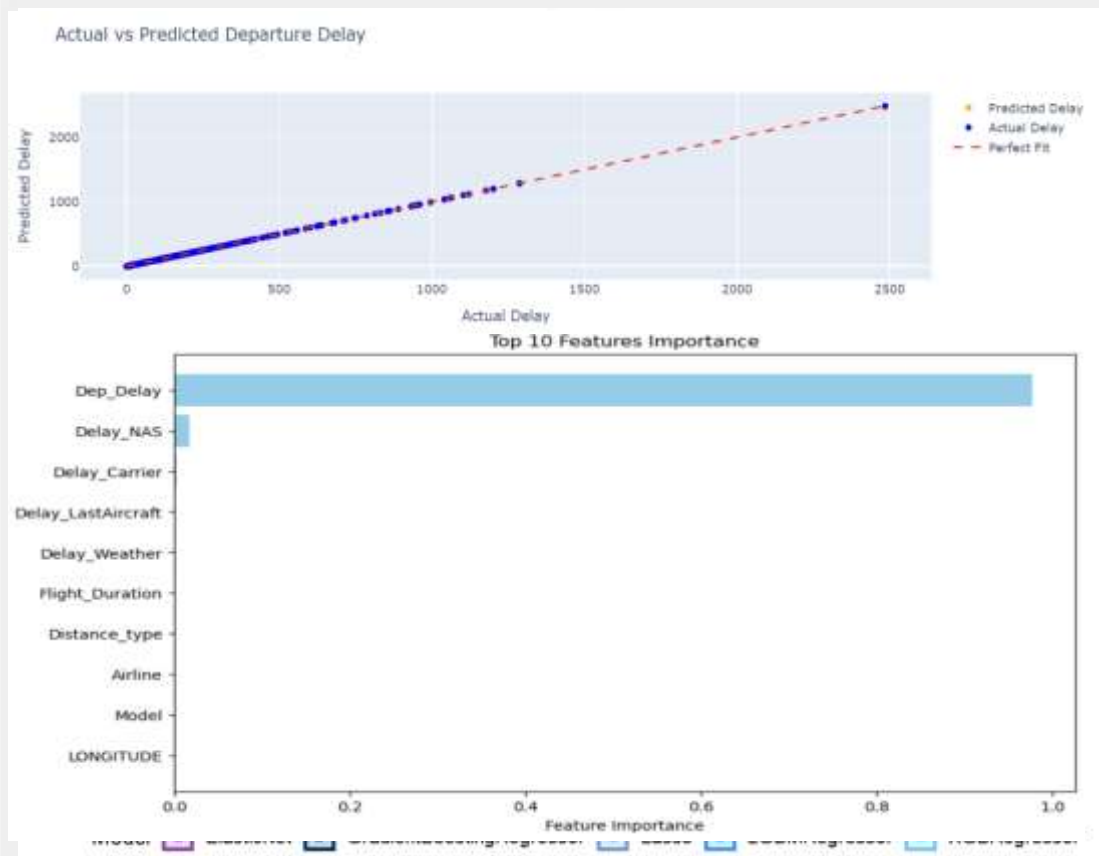
Step 1: Classification – Risk Identification

- Create Arr_Delay_Tag: 0 if Arr_Delay \leq 0, else 1.
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Step2 Regression – Delay Quantification

- Optimal model: ElasticNet

Model 2: Arrival Delay Modeling



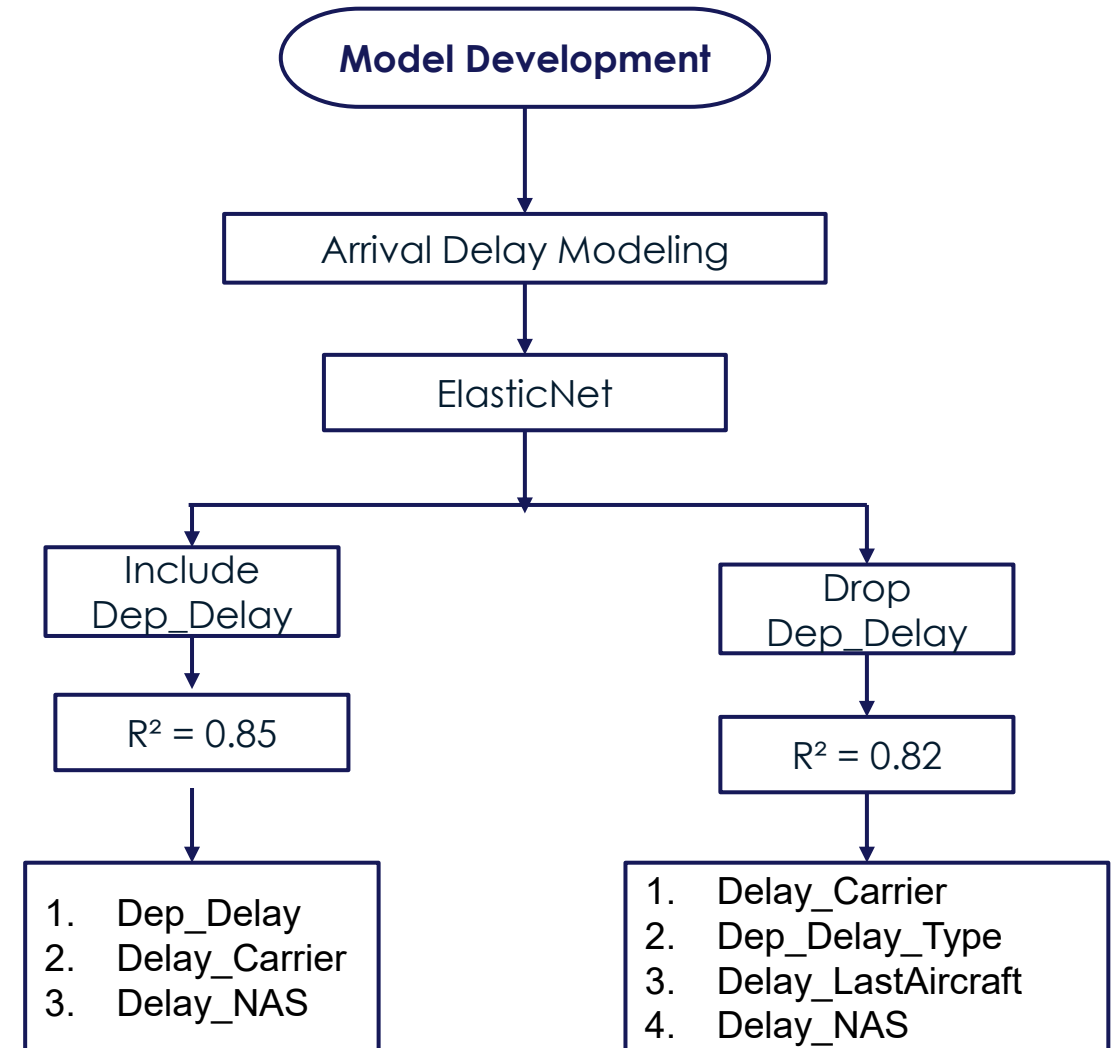
Step 1: Classification – Risk Identification

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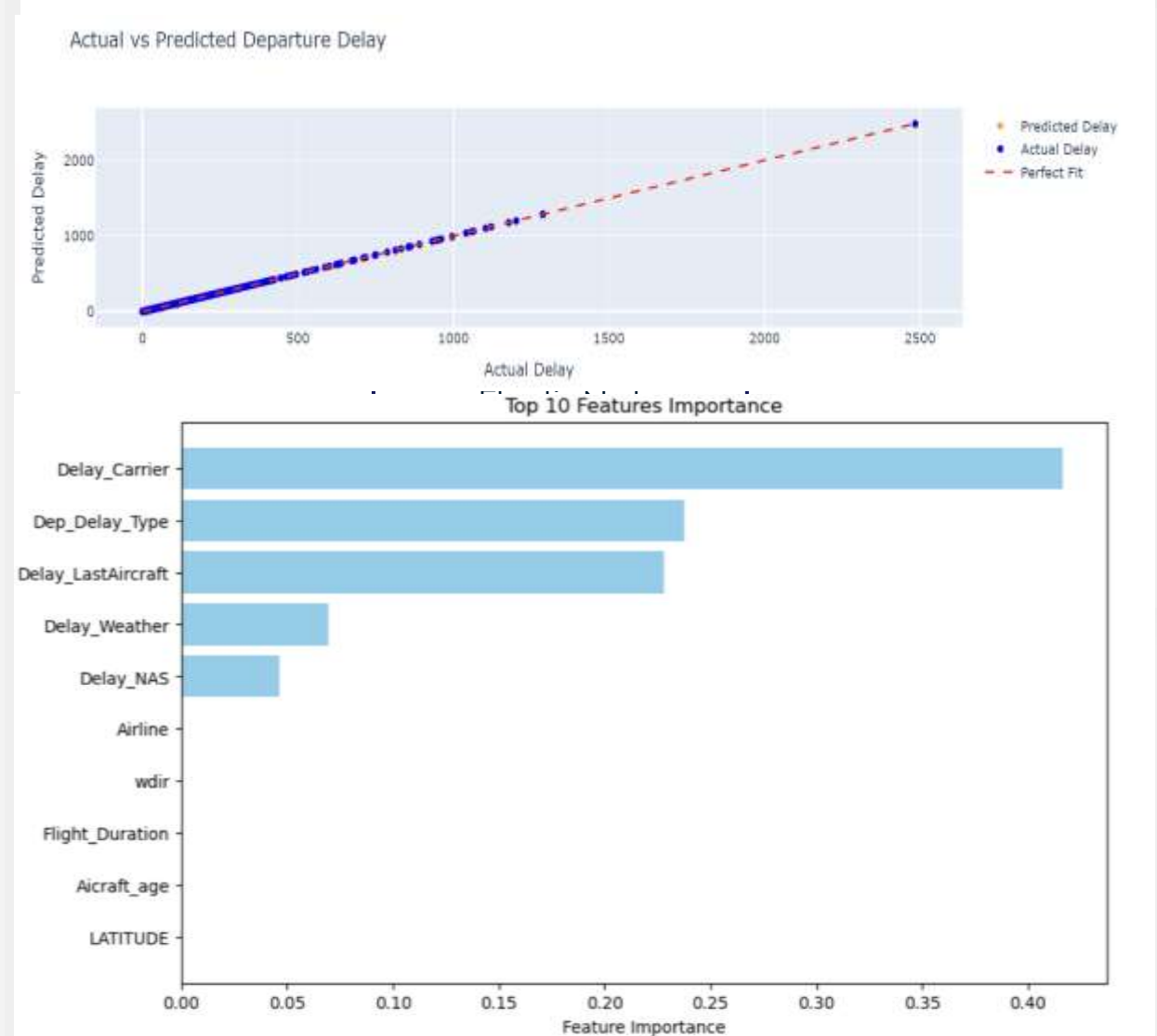
- Optimal model: ElasticNet
- Dep_Delay dominates; consider modeling without this feature for comparison

Model robustness check



Model robustness check

- DelayPrimary Factor: Airline operational efficiency (Delay_Carrier)
- Chain Reaction: Aircraft turnaround issues. (Delay_LastAircraft)
- Early Warning: Departure delay severity. (Dep_Delay_Type)
- External Risk: Weather impact. (Delay_Weather)



**Pattern
Discovery**


**Cause
Analysis**

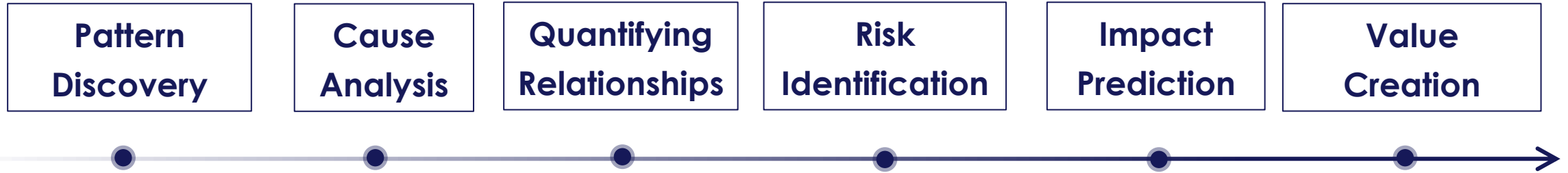
**Quantifying
Relationships**

**Risk
Identification**

**Impact
Prediction**

**Value
Creation**

- 
1. Streamline Processes: Optimize boarding & ground turnaround.
 2. Turnaround Efficiency: Improve aircraft utilization & scheduling.
 3. Quick Response: Monitor preceding flight delays proactively.
 4. Weather Preparedness: Coordinate with meteorology; plan for adverse weather.



1. **Passenger Value:** Smart itinerary recommendation system (e.g., reserve extra time if delay probability > 0.7).
2. **Operational Value:** Proactive resource allocation system for high-risk flights.
3. **Quantified Benefit:** For example, reduce cascading delay risk by 20%.