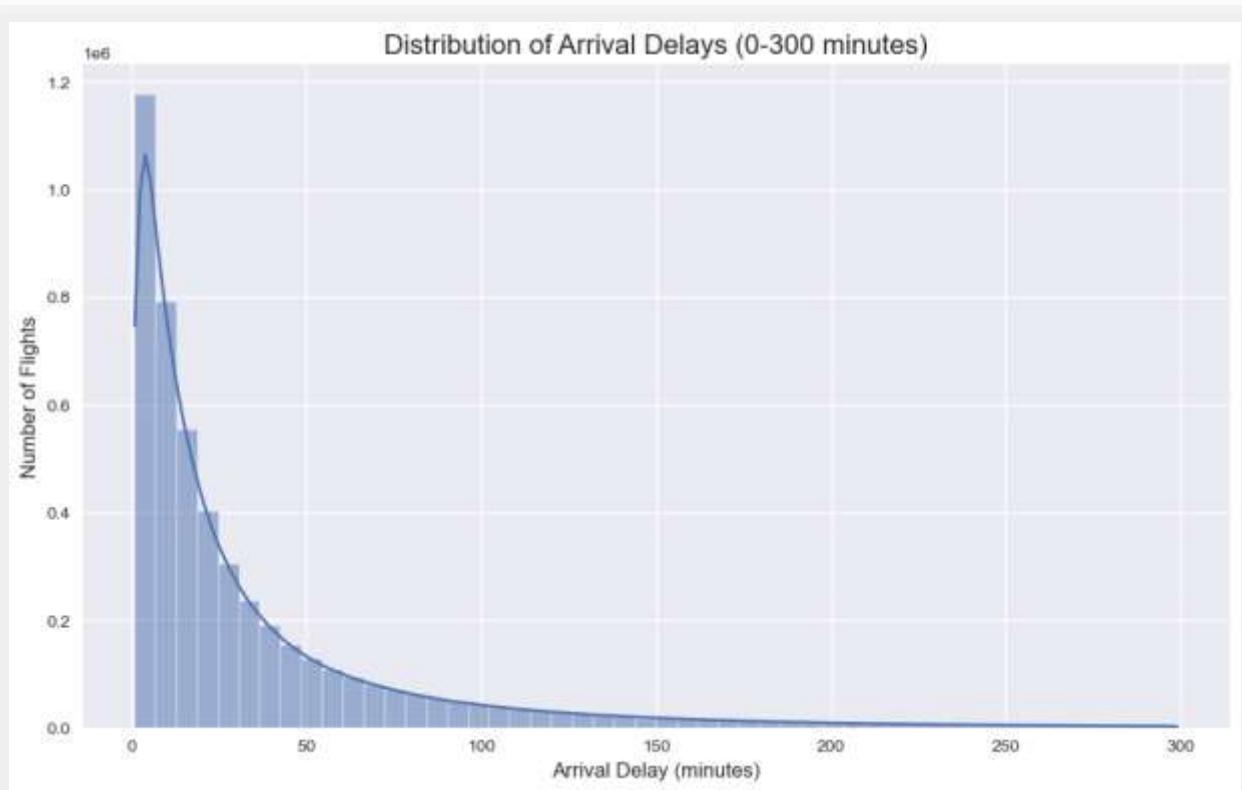


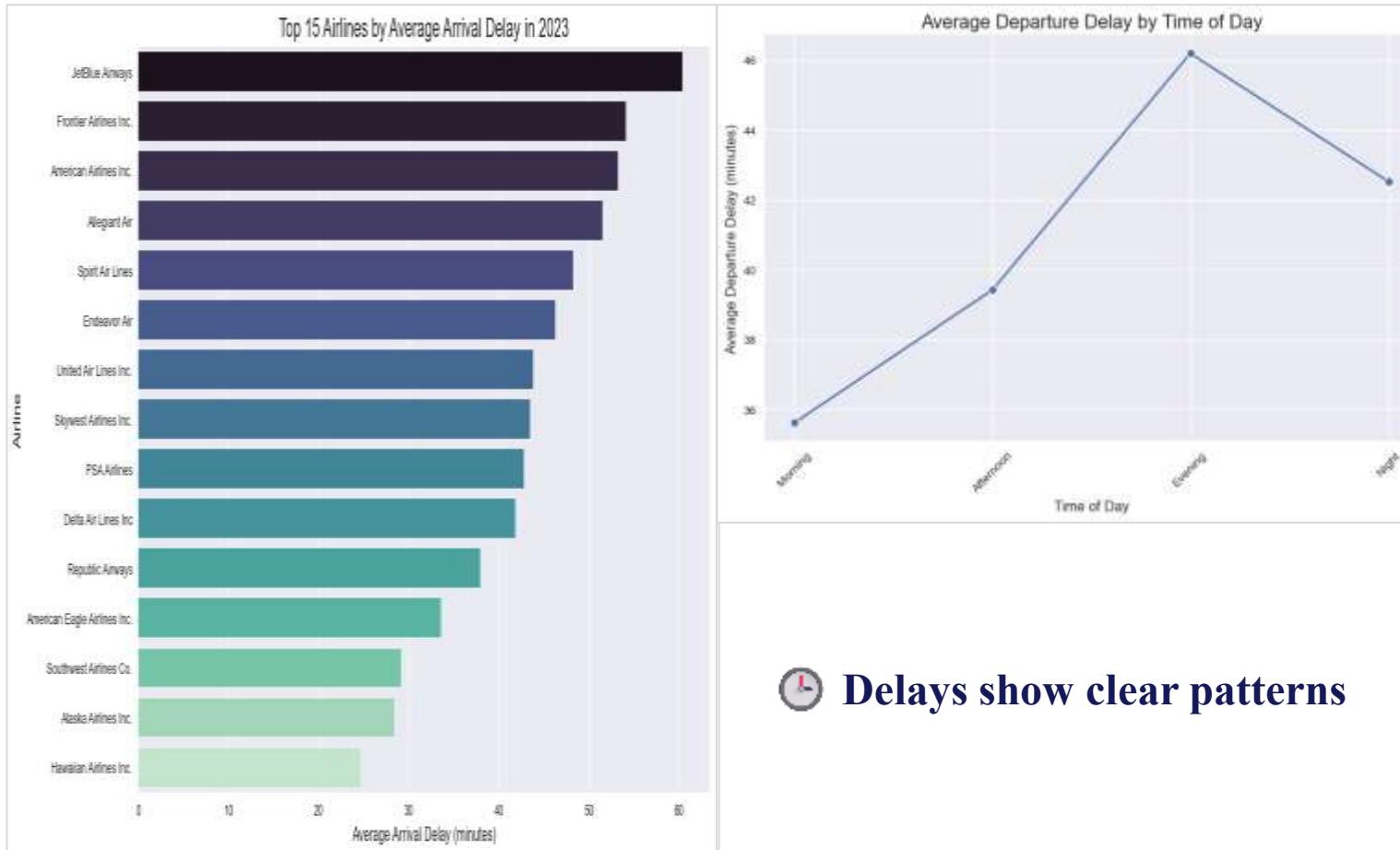
# Overall Delay Distribution



**Most delays are short, with a few extreme cases.**

- Most delays are short (0–60 min),
- rare extreme delays have high impact.
  - Provides basis for cause analysis and delay prediction.
  - Future models should address the long-tail distribution.

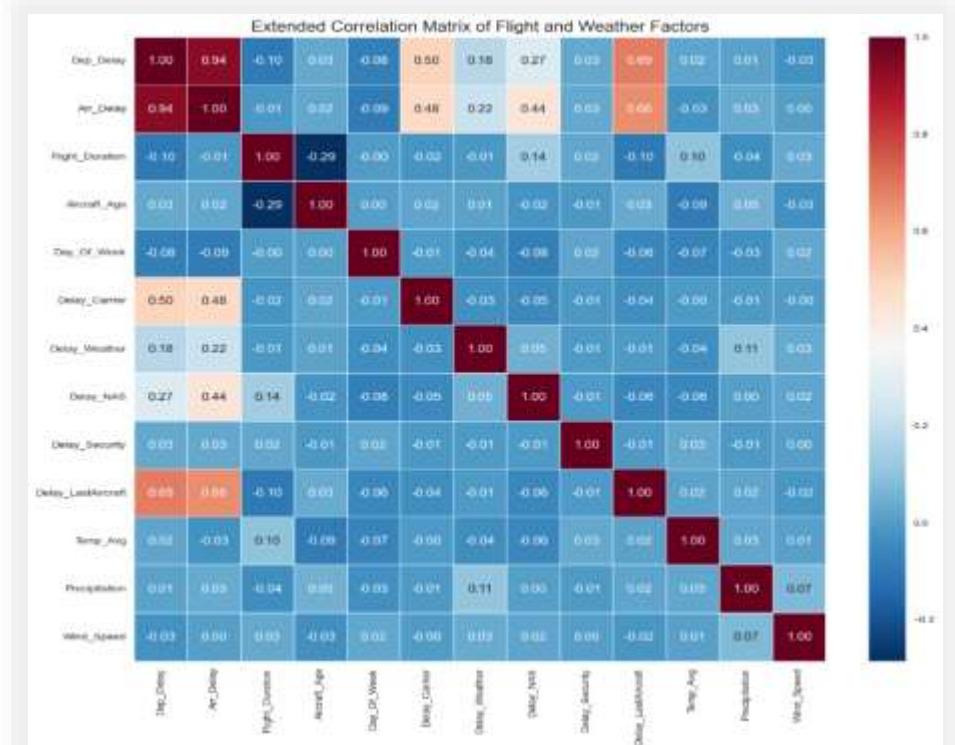
# Which airlines and time periods are most prone to delays?



Low-cost carriers face the worst delays, which accumulate through the day and peak in the evening.

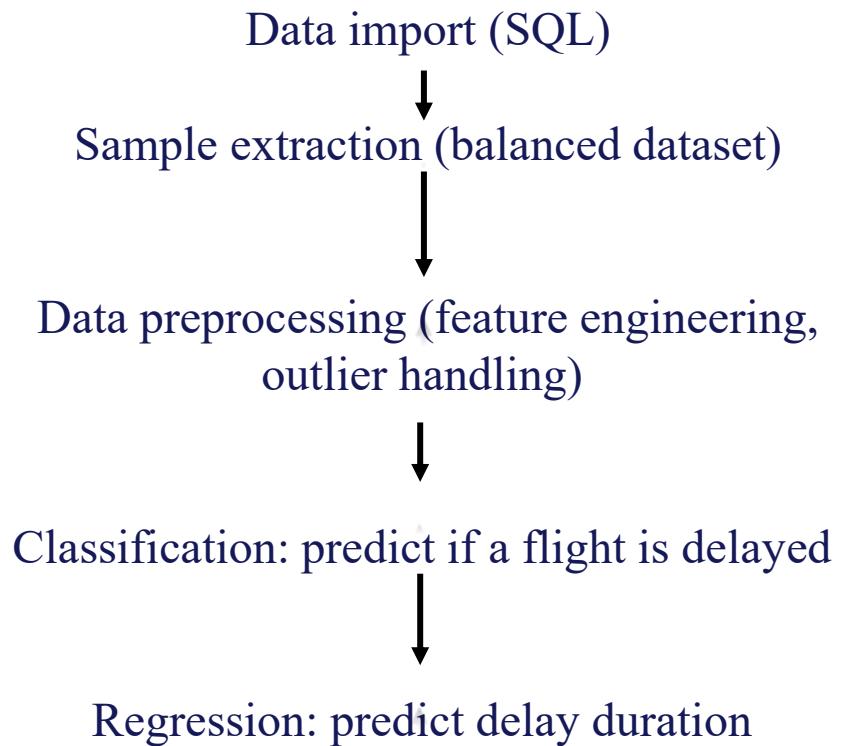
→ Key features for predicting flight delays.

# Delay Patterns & Airport Heatmap



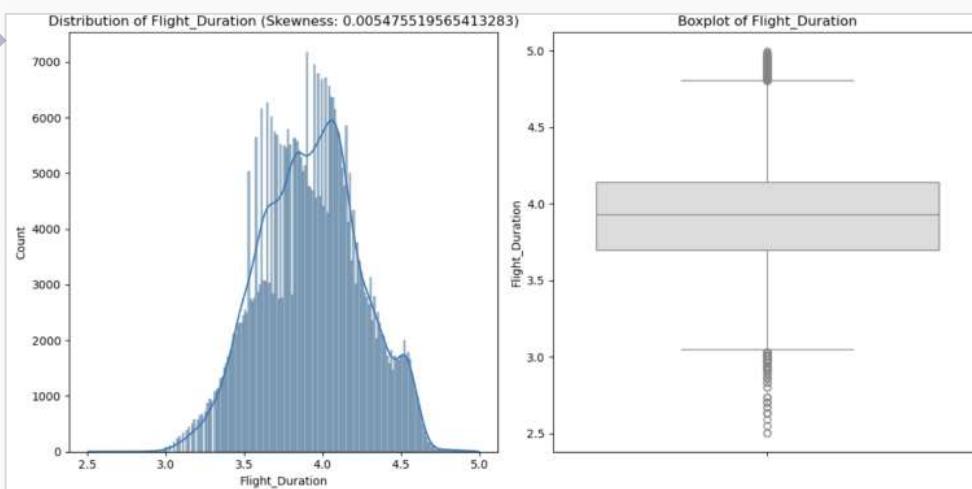
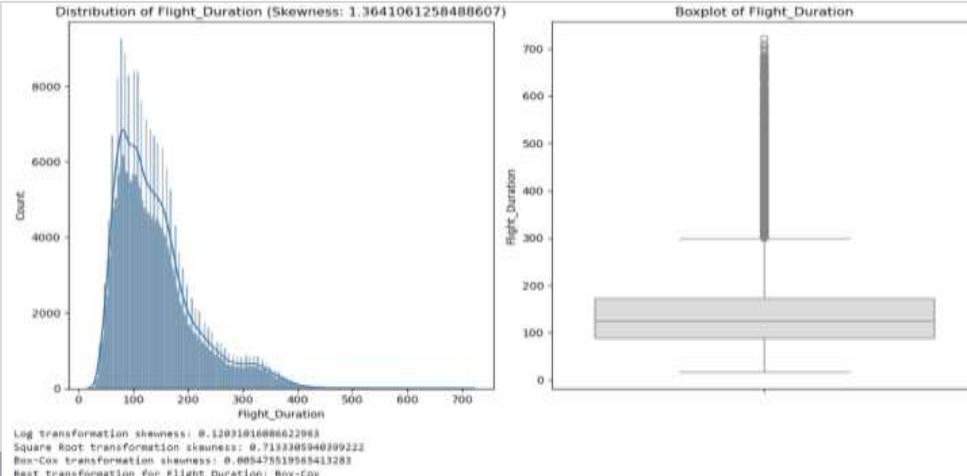
Heatmaps show delays cluster in space and time—highest for evening flights and low-cost carriers.  
→ Provides spatial features for prediction models.

## Workflow



## Why two stages?

1. **Predict delay duration only for flights that are actually delayed**  
→ improves regression accuracy
2. **Aligns with business logic** → no need to predict minutes for on-time flights



## Main variable processing

Feature engineering

Redundancy removal

Outlier handling

## Processing Method

month/day/quarter (capture temporal patterns)

country/duplicate codes (reduce noise)

skewed distributions transformed (log/Box-Cox for stability)

■ Through feature engineering, redundancy removal, and outlier handling, we provide the model with clean, balanced data. Skewed features are transformed to improve model stability.

# Model 1, STEP 1: Risk Identification – filter delayed flights

| Method  | Accuracy | F1     | AUC    | Inference Time (ms) |
|---------|----------|--------|--------|---------------------|
| XGBoost | 0.8019   | 0.7986 | 0.8019 | 117.9805            |

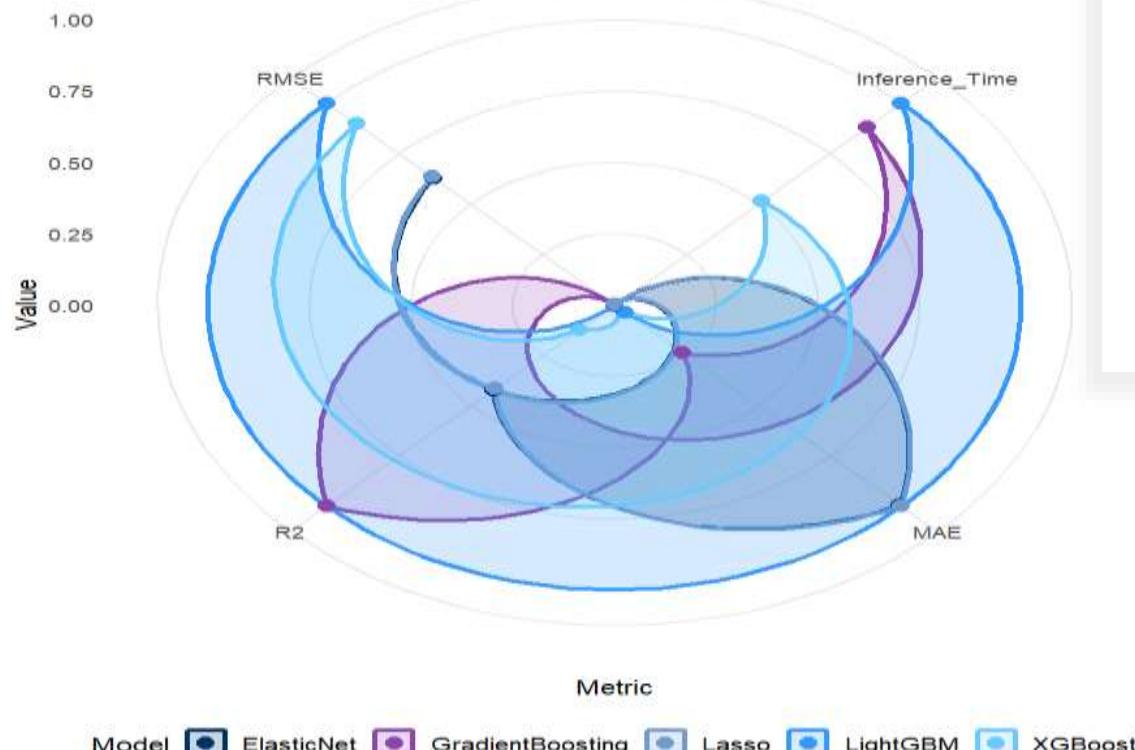
# Why XGBoost?

- **Accuracy:** Test accuracy 80.19%, F1 score 0.7986
- **Stability:** Consistent performance across different scaling methods
- **Efficiency:** Inference time 117ms, meets real-time requirements



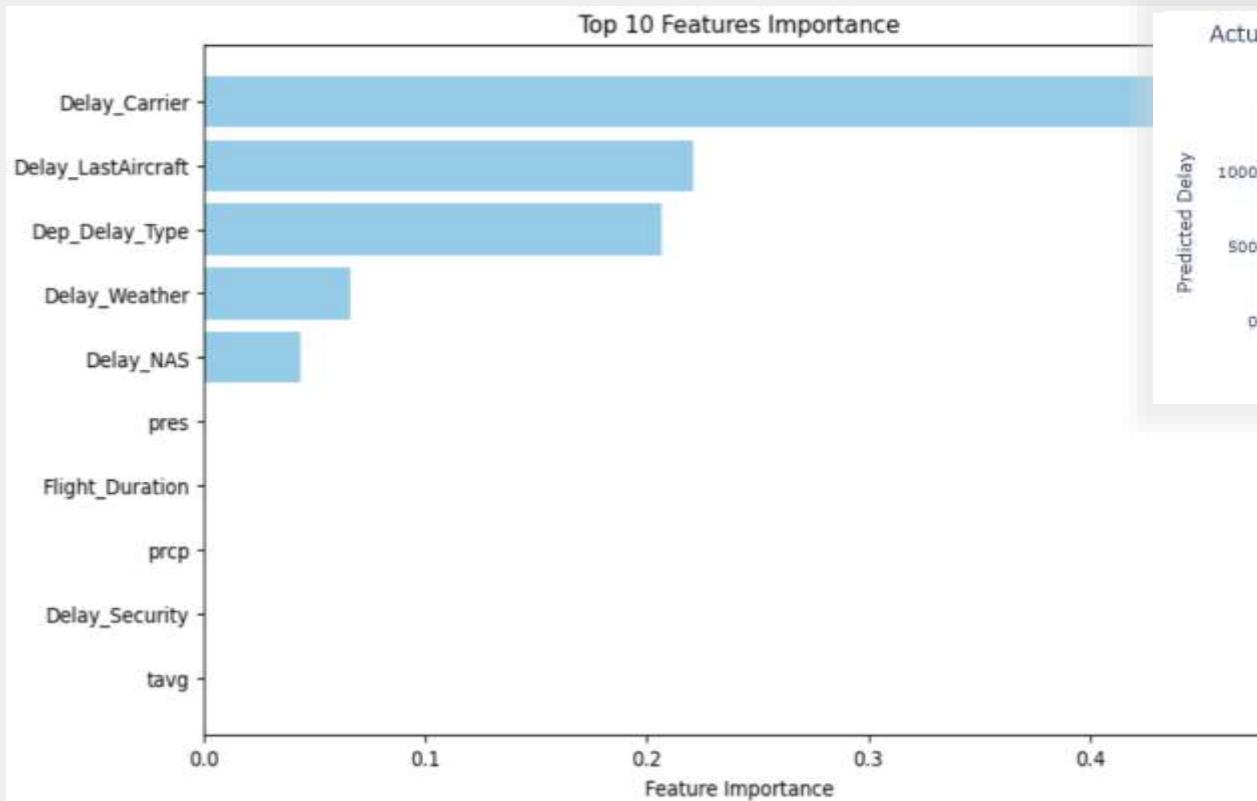
“ Provides early warnings and filters samples so the regression model learns only true delay patterns.”

# Model 1, STEP 2: Delay Quantification



BEST : Gradient Boosting

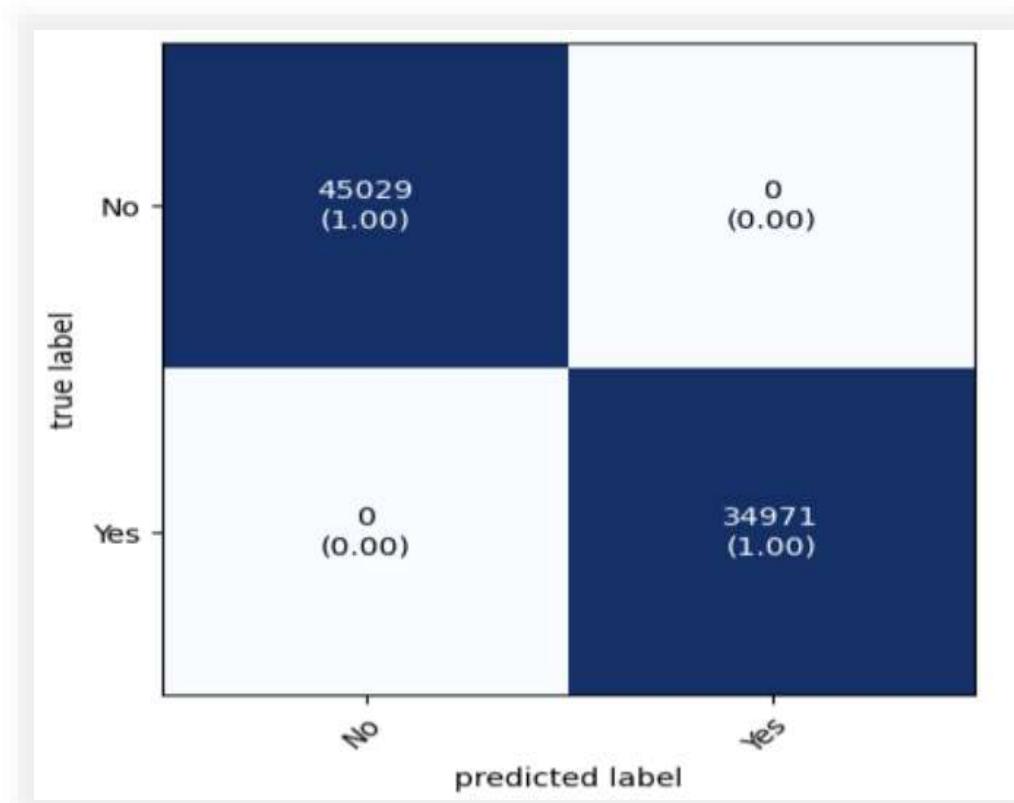
# Model 1, STEP 2: Delay Quantification



Predicted vs. actual values show **good fit**.

The main sources of delay are **airline efficiency and chain reactions**—factors we can intervene on through management.

## Model 2: Arrival Delay Modeling

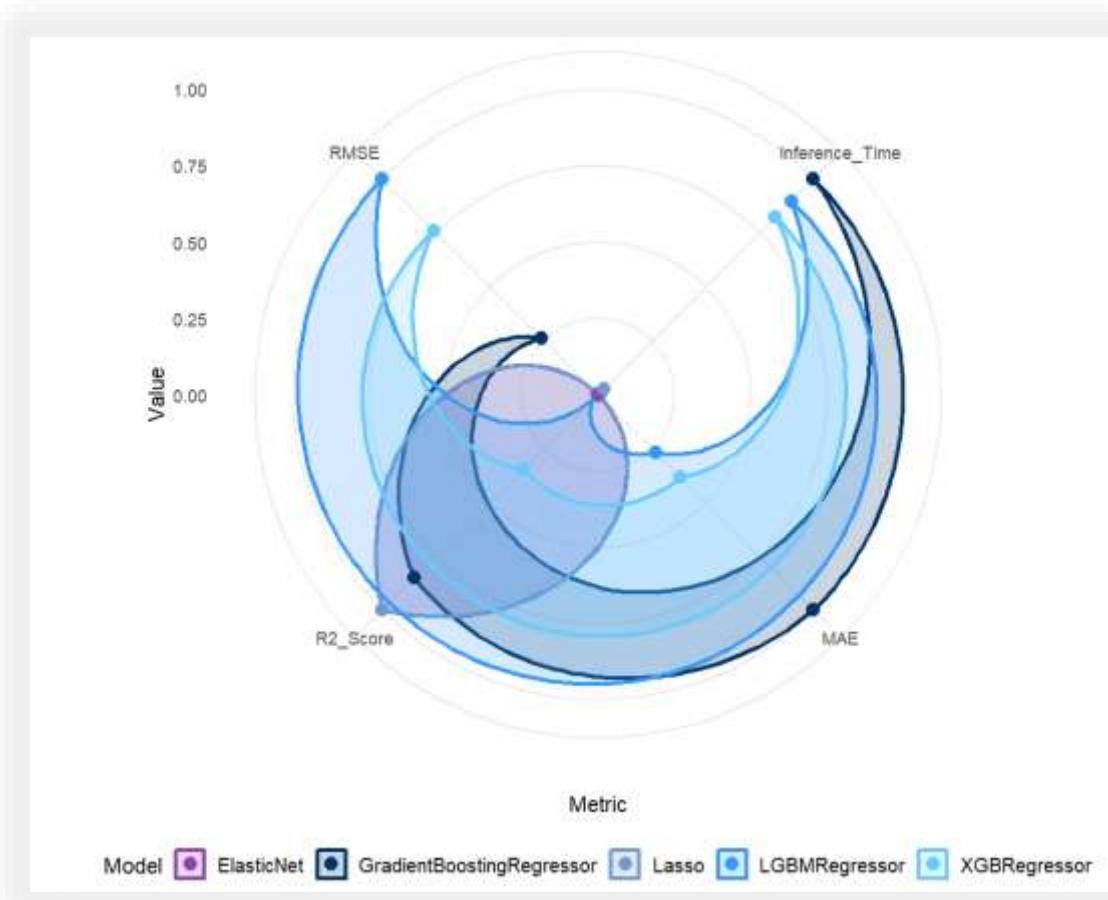


### ■ Step 1: Classification – Risk Identification

- Create Arr\_Delay\_Tag: 0 if  $\text{Arr\_Delay} \leq 0$ , else 1.
- Use XGBClassifier for fast prediction.

### ■ Step2 Regression – Delay Quantification

## Model 2: Arrival Delay Modeling



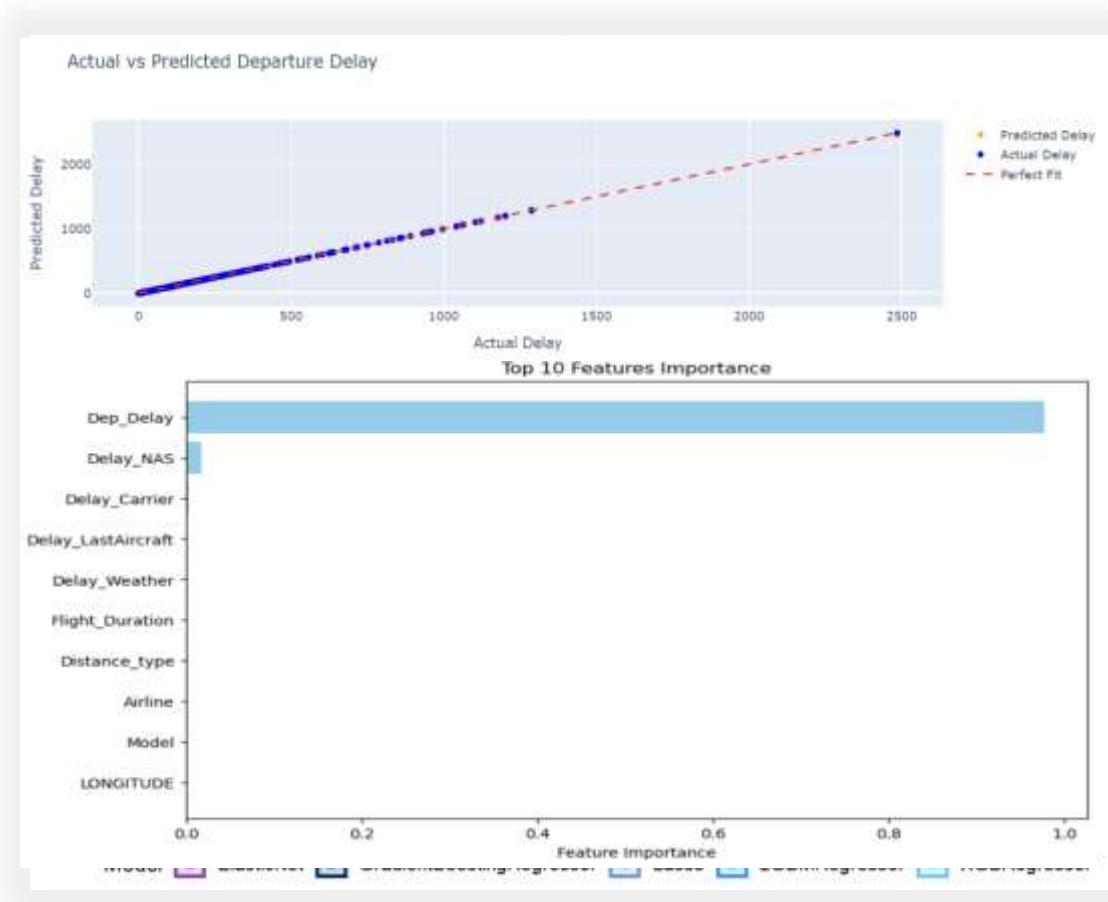
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- Optimal model: ElasticNet

## Model 2: Arrival Delay Modeling



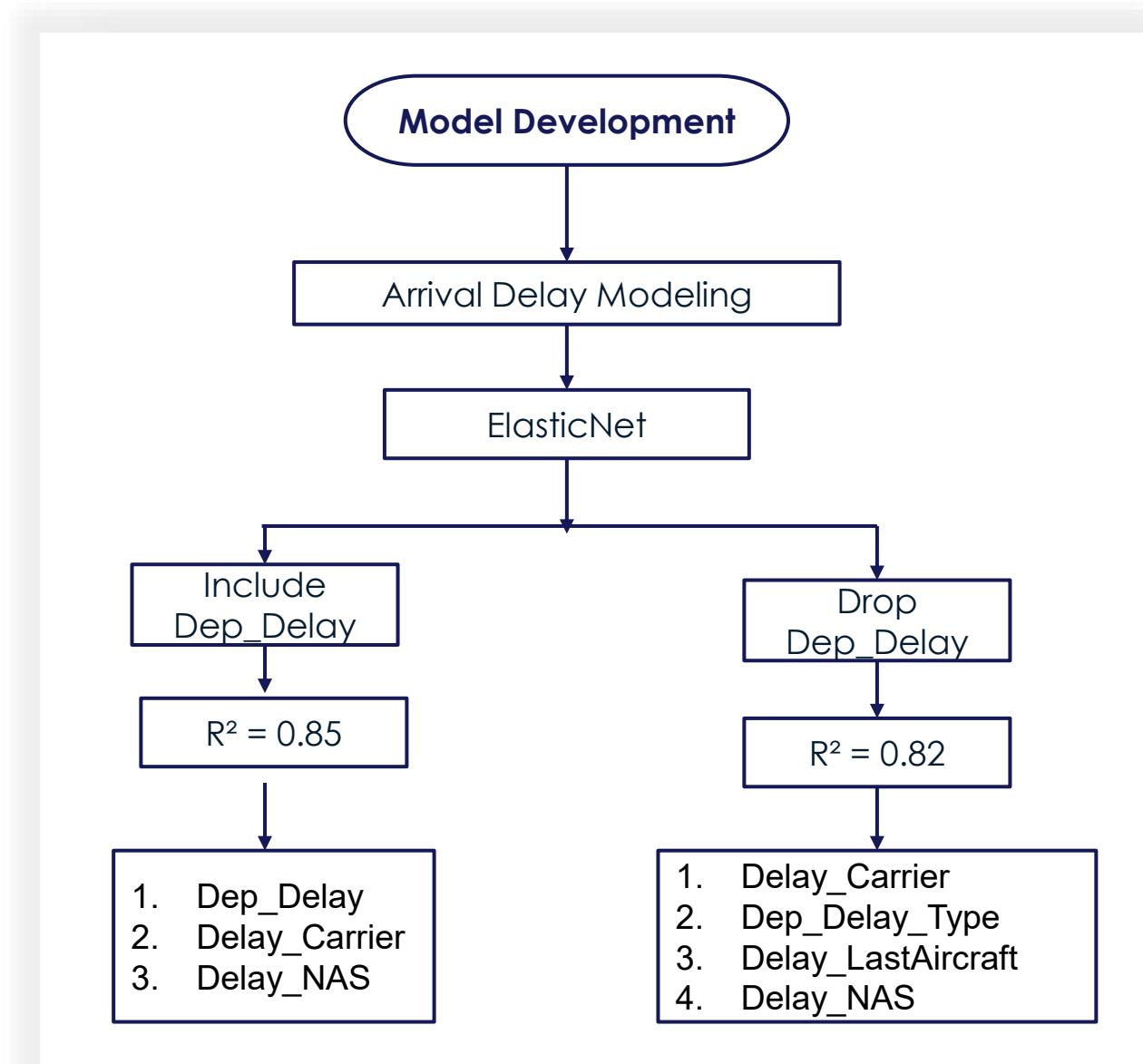
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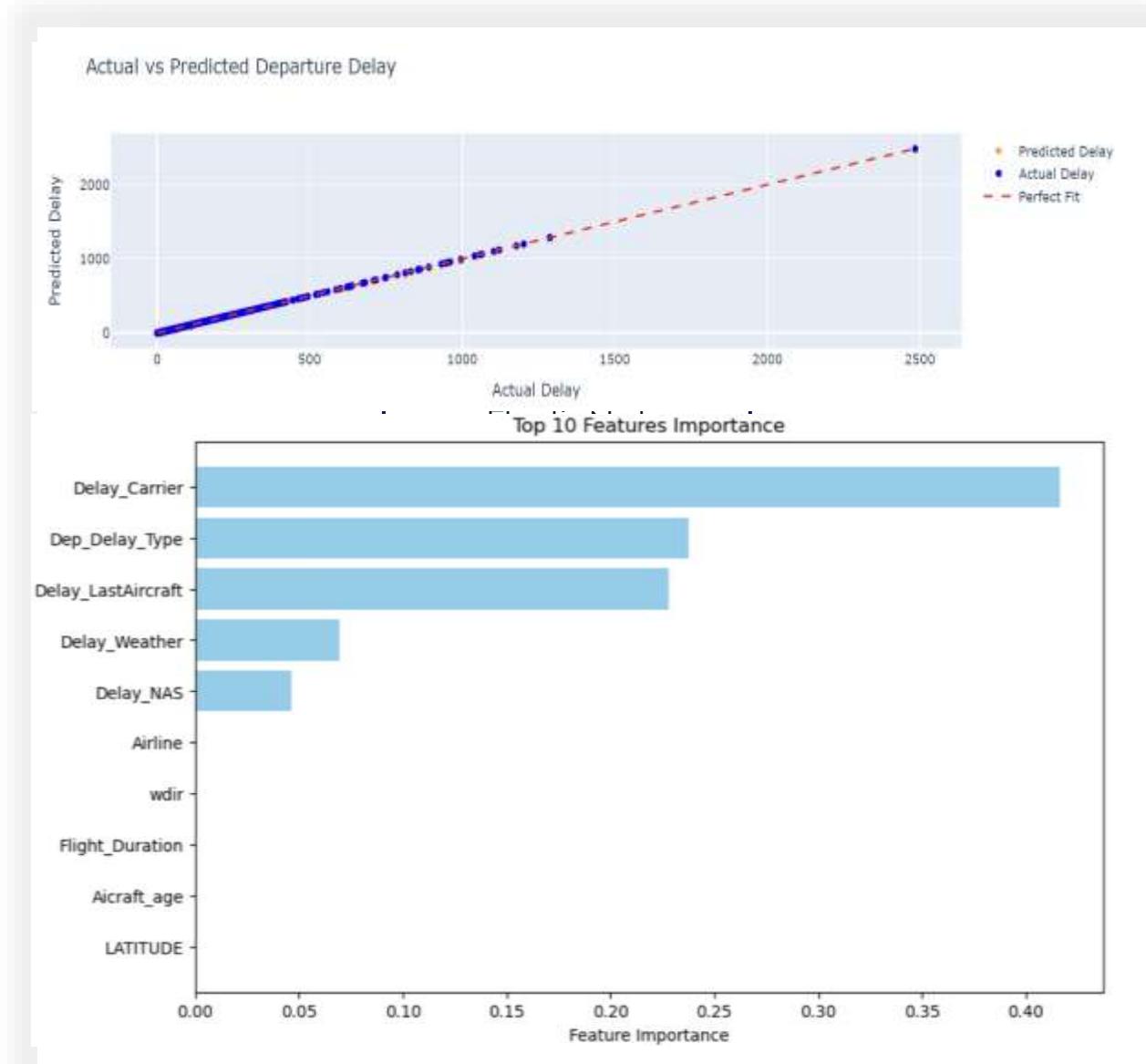
- Optimal model: ElasticNet
- Dep\_Delay dominates; consider modeling without this feature for comparison

# Model robustness check



# Model robustness check

- Delay Primary Factor: Airline operational efficiency (Delay\_Carrier)
- Chain Reaction: Aircraft turnaround issues. (Delay\_LastAircraft)
- Early Warning: Departure delay severity. (Dep\_Delay\_Type)
- External Risk: Weather impact. (Delay\_Weather)



Pattern  
Discovery

Cause  
Analysis

Quantifying  
Relationships

Risk  
Identification

Impact  
Prediction

Value  
Creation



1. Streamline Processes: Optimize boarding & ground turnaround.
2. Turnaround Efficiency: Improve aircraft utilization & scheduling.
3. Quick Response: Monitor preceding flight delays proactively.
4. Weather Preparedness: Coordinate with meteorology; plan for adverse weather.



1. **Passenger Value:** Smart itinerary recommendation system (e.g., reserve extra time if delay probability  $> 0.7$ ).
2. **Operational Value:** Proactive resource allocation system for high-risk flights.
3. **Quantified Benefit:** For example, reduce cascading delay risk by 20%.