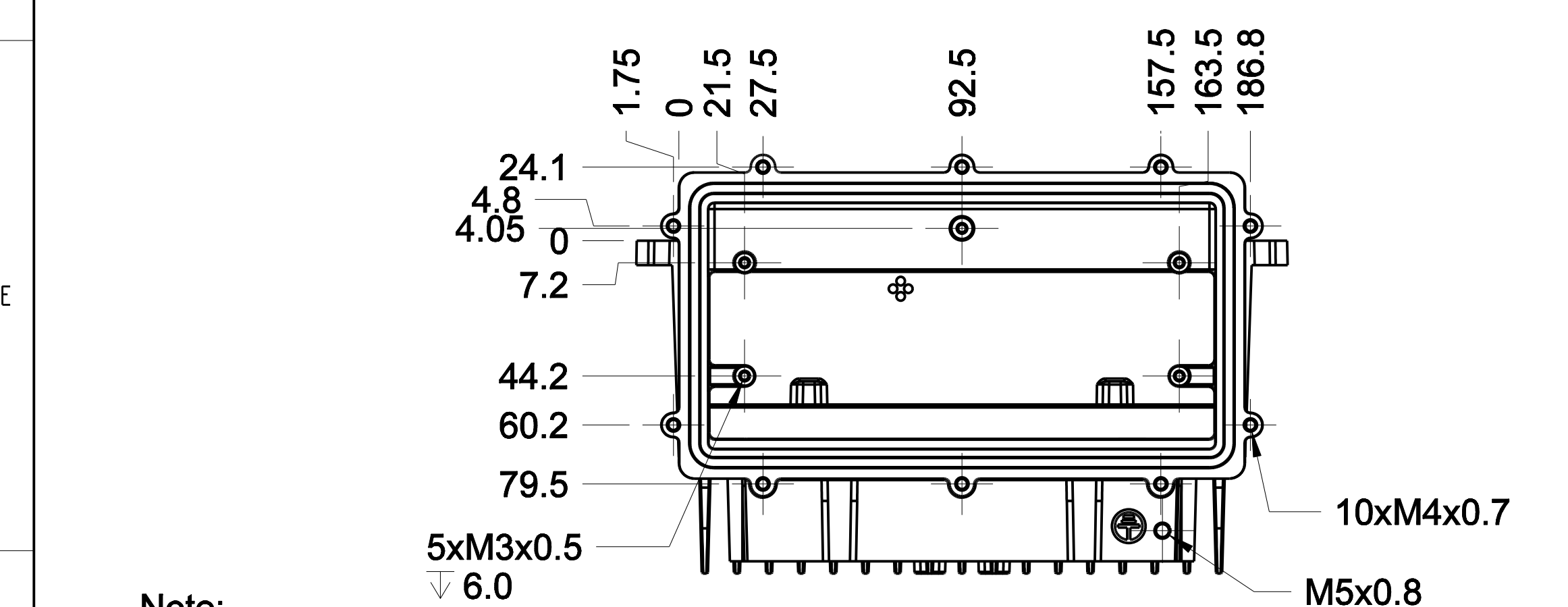
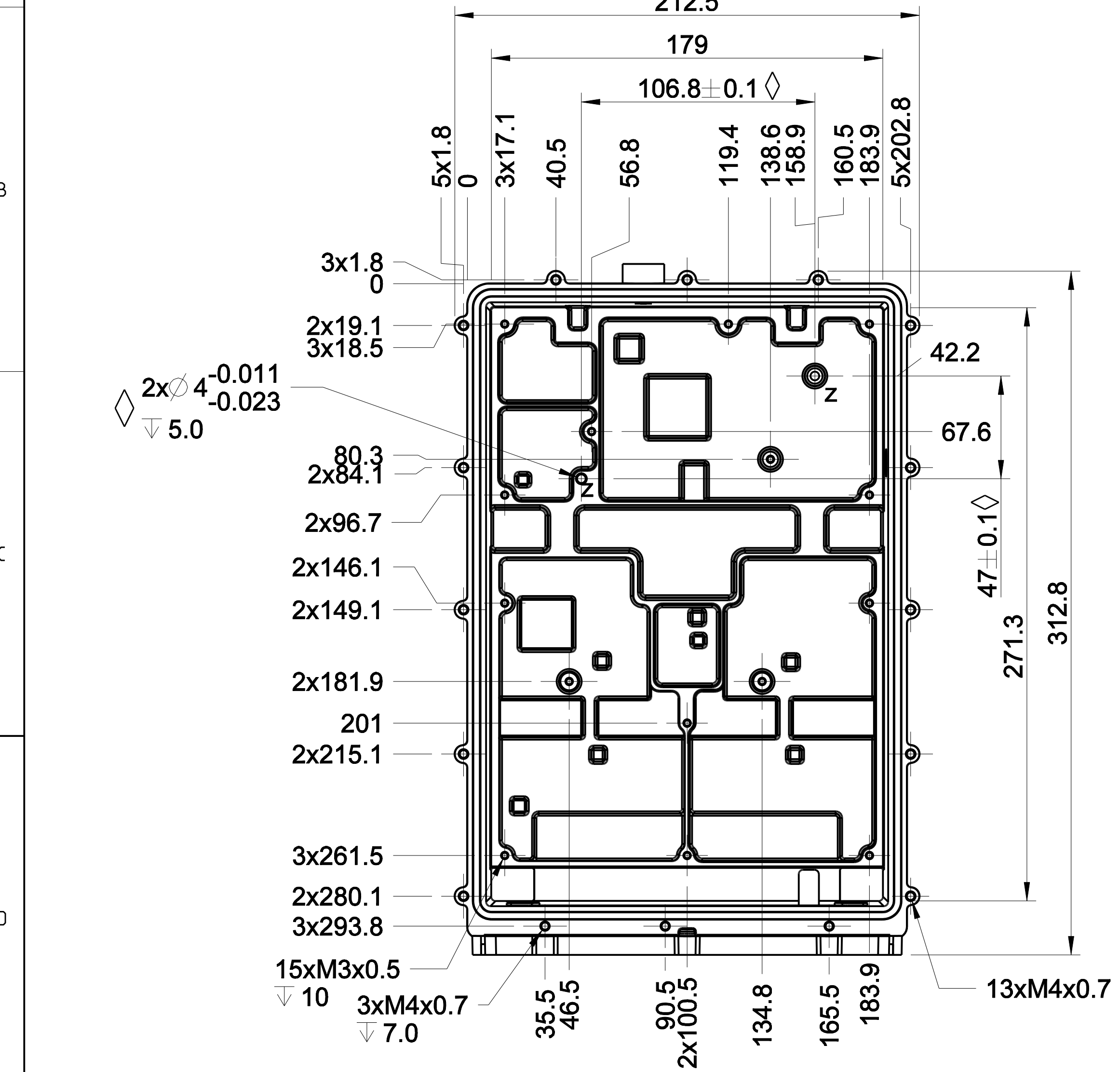


Notes:

1) DEBUR ALL SHARP EDGES

2) THIS DRAWING IS SUPPLEMENT TO THE 3D DATABASE. PART FEATURES AND PRODUCTION TOOLING INFORMATION SHALL BE DERIVE FROM THE DATABASE

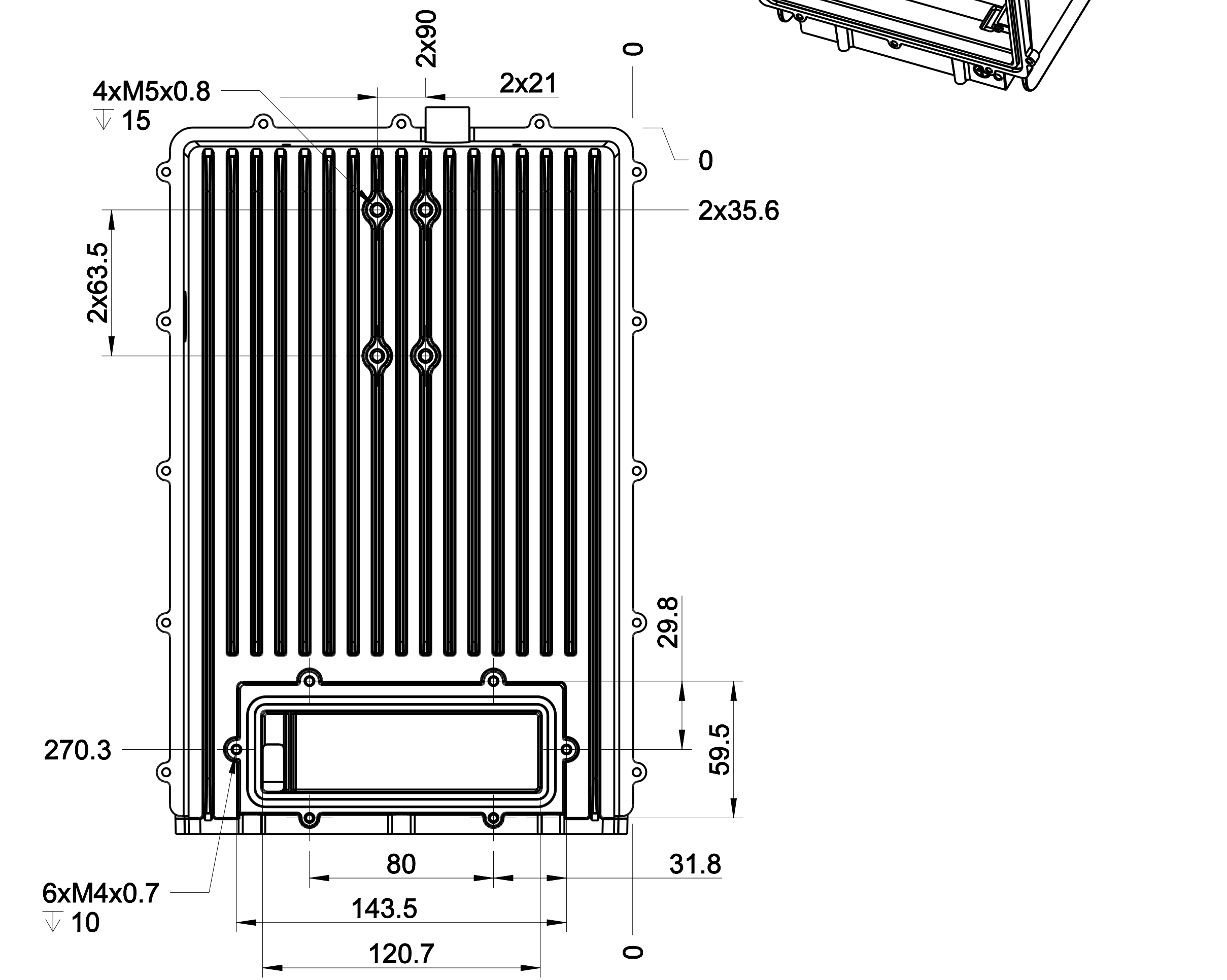
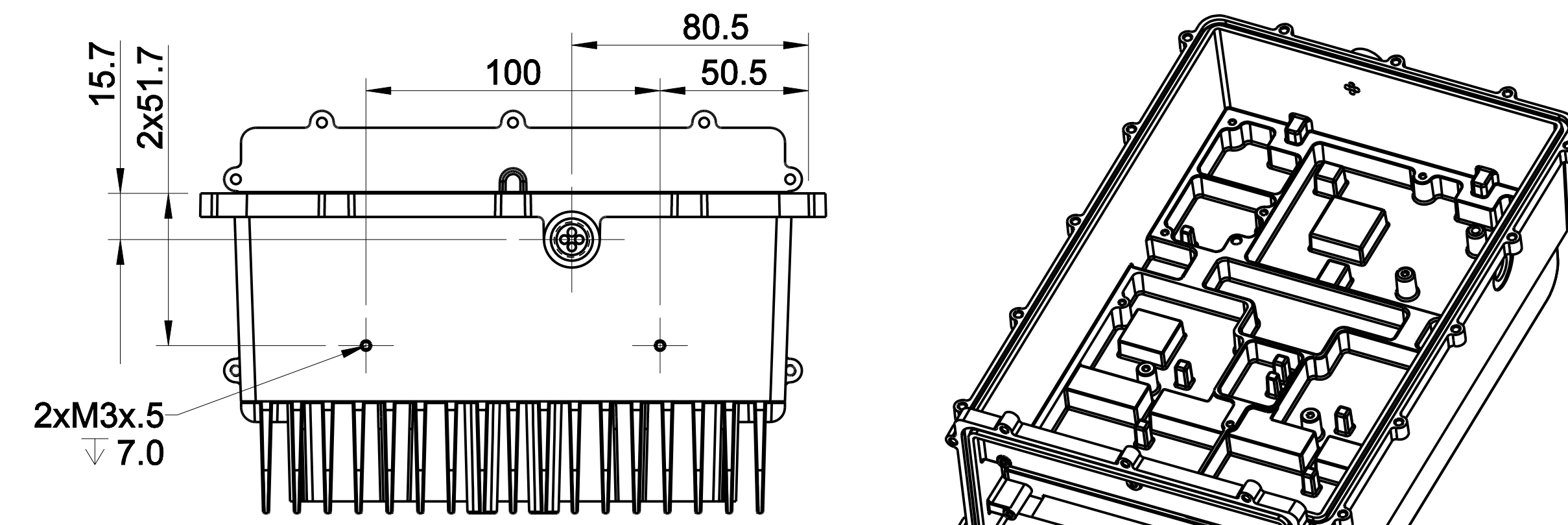
3) ALL DIMENSIONS SHOWN ARE FOR PART INSPECTION ONLY.IN THE EVENT OF A CONFLICT BETWEEN DATABASE AND THIS DRAWING, THE DATABASE SHALL GOVERN UNLESS SPECIFICALLY NOTED OTHERWISE. ALL UNSPECIFIED TOLERANCES ARE TO BE THE SECOND PLACE DECIMAL TOLERANCE, PROFILE, RELATIVE TO THE DATABASE



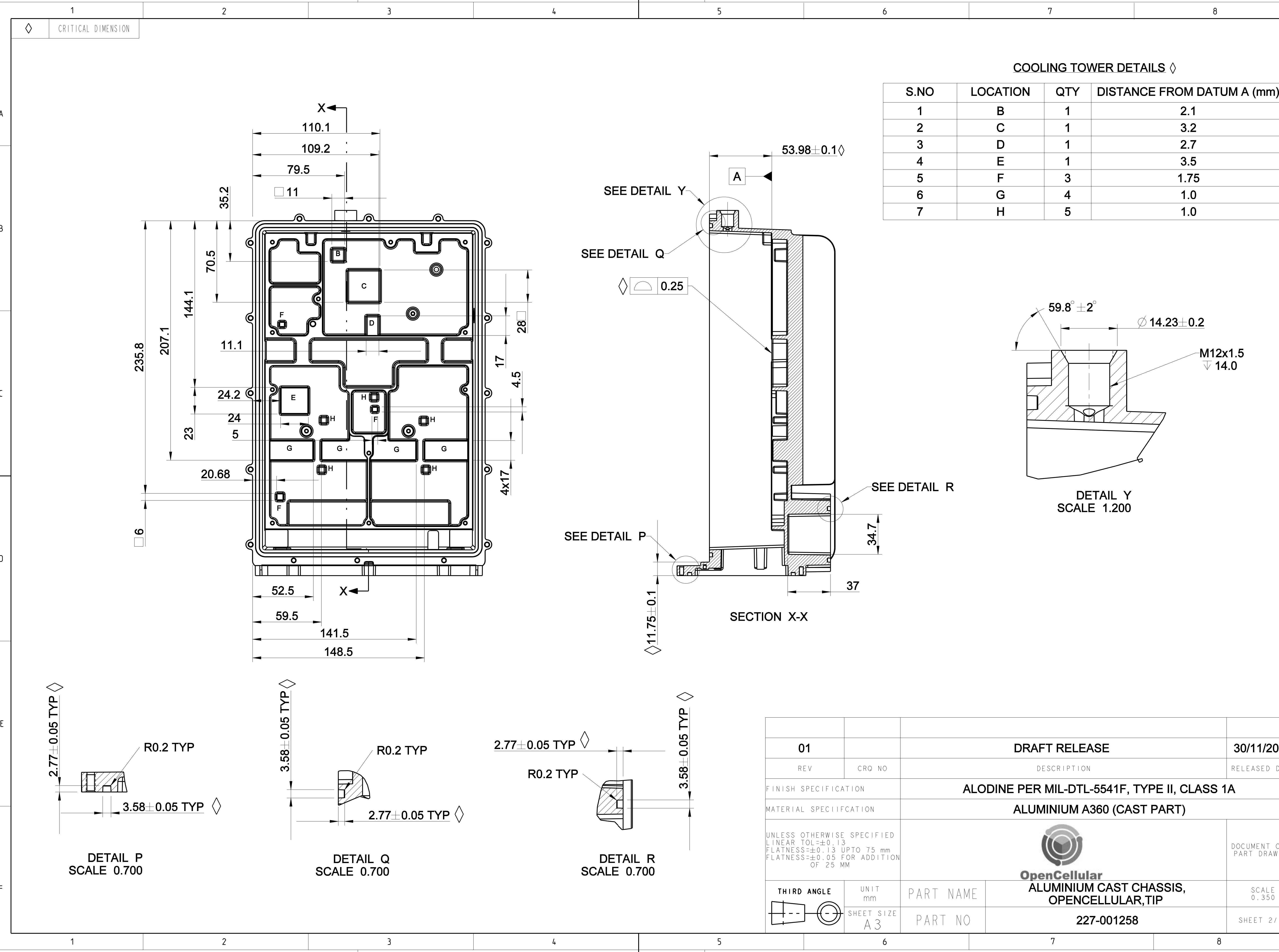
Note:

1. Assemble the Locating Pin in the location of "Z" (2 Places)

| S.No | Open Cellular Part # | Manufacturer Part # | Description | Manufacturer | Quantity |
|------|----------------------|---------------------|--------------|--------------|----------|
| 1 | 213-000155 | FPQSA4-P3_00-L4-B10 | Location Pin | MISUMI | 2 |



| | | | |
|---|---------------|---|---------------|
| 01 | | DRAFT RELEASE | 30/11/2016 |
| REV | CRO NO | DESCRIPTION | RELEASED DATE |
| FINISH SPECIFICATION | | ALODINE PER MIL-DTL-5541F, TYPE II, CLASS 1A | |
| MATERIAL SPECIFICATION | | ALUMINIUM A360 (CAST PART) | |
| UNLESS OTHERWISE SPECIFIED LINEAR TOL=±0.13 FLATNESS=±0.13 UPTO 75 mm FLATNESS=±0.05 FOR ADDITION OF 25 MM | | ALUMINIUM CAST CHASSIS, OPENCCELLULAR,TIP | |
| THIRD ANGLE | UNIT mm | PART NAME | SCALE 0.350 |
| | SHEET SIZE A3 | PART NO | SHEET 1/2 |
| | | 227-001258 | |



| S.NO | LOCATION | QTY | DISTANCE FROM DATUM A (mm) |
|------|----------|-----|----------------------------|
| 1 | B | 1 | 2.1 |
| 2 | C | 1 | 3.2 |
| 3 | D | 1 | 2.7 |
| 4 | E | 1 | 3.5 |
| 5 | F | 3 | 1.75 |
| 6 | G | 4 | 1.0 |
| 7 | H | 5 | 1.0 |

| 01 | DRAFT RELEASE | | 30/11/2016 |
|---|------------------|---|----------------|
| REV | CRO NO | DESCRIPTION | RELEASED DATE |
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| THIRD ANGLE | UNIT mm | PART NAME | SCALE 0.350 |
| | SHEET SIZE A3 | PART NO | SHEET 2/2 |