

# for environment. for safe. for future.

Premium polyamide recycled product for engineering plastic and fiber

LÒCAMIDE

## **Our history**

2007 - 2022



2007	Established <b>Ecotech RM</b> (600 Mt/ year)
2008~ 2010	Add 3 extruder & replce extruder for capacity (recycled base chip) (3600 Mt/ year)
	Acquired ISO 14001 own certificate Acquired ISO 9000 own certificate
2016	GRS subunit for Hyosung
2017	Replce extruder for capacity (6000 Mt/ year)
2019	Acquired GRS own certificate (Ecotech RM)
2021	Add twin screw extruder for compouding product
2022	Acquired GRS own certificate ( <b>Exocom</b> )

### Certificate









# LŎCAMIDE

### Better alternative for the future.

### Eco-Friendly

Our manufacturing process has zero heavy metal added. A leader in grs certification in the korean polyamide recycle market.

### Low-Carbon

Using recycled raw materials for low carbon. Using pre consumer & post consumer raw materials for low carbon.

### Reliable

Experience in the polyamide market of fiber and engineering plastics with a number of companies.



Grade	Туре	Grade		
	PA6-unfilled	AGP2002N		
	PA6-Impact Modified	AHI2204N		
	PA6-Impact Modified	AHI2254N		
	PA6-Reinforced	AGP1154N		
PA6	PA6-Reinforced	AGP1304N		
	PA6-Reinforced	AGP1334BK		
	PA6-Unfilled FR	AGP2002N-FR		
	PA6-Impact Modified FR	AHI2254N-FR		
	PA6-Reinforced FR	AGP1304N-FR		
	PA66-Unfilled	BGP2005BK		
PA66	PA66-Reinforced	BGP1305BK		
PAGG	PA66-Unfilled FR	BGP2005BK-FR		
	PA66-Reinforced FR	BGP1305BK-FR		



Characteristic	Description
Low Viscosity	PA6 General Purpose
High Impact Strength	PA6 Impact Modified
High Impact Strength	PA6 Impact Modified
Rigidity, High Strength	PA6 Glass Fiber 15% Reinforced
Rigidity, High Strength	PA6 Glass Fiber 30% Reinforced
Rigidity, High Strength	PA6 Glass Fiber 33% Reinforced
Low Viscosity	Heat Resistance
High Impact Strength	Heat Resistance
Rigidity, High Strength	Heat Resistance
Low Viscosity	PA66 General Purpose
Rigidity, High Strength	PA66 Glass Fiber 30% Reinforced
Low Viscosity	Heat Resistance
Rigidity, High Strength	Heat Resistance



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PA6 TEST METHOD - ASTM

Properties		Unit	Grade							
			AGP2002N	AHI2204N	AHI2254N	AGP1154N	AGP1304N	AGP1334N	AG- P2002N-FR	AG- P1304N-FR
Miscellaneous properties	Density	g/cm3	1.126	1.08	1.05	1.23	1.36	1.38	1.15	1.58
Mechanical properties	IZOD	kgf-cm/ cm	7.2	N/B	N/B	6	8.5	9	5	13
	Flexural Strength	Мра	90	50	47	160	210	210	115	210
	Flexural Modulus	Мра	2100	1200	1050	4500	6400	7500	3000	9100
	Tensile Strength	Мра	65	40	40	120	145	160	80	155
	Tensile Elongation	%	200	>200	>200	9	10	9	20	3
Thermal properties	Melting Point	°C	221	221	221	221	221	221	221	221
	HDT	1.82 Mpa	63	53.5	52	205	210	215	60	215

PA66 TEST METHOD-ASTM

Properties		Unit	Grade					
			BGP2005BK	BGP1305BK	BGP2005BK-FR	BGP1305BK-FR		
Miscellaneous properties	Density	g/cm3	1.14	1.37	1.15	1.57		
Mechanical properties	IZOD	kgf-cm/ cm	5.7	10	10	15		
	Flexural Strength	Мра	110	186	70	170		
	Flexural Modulus	Мра	2500	6070	2000	6800		
	Tensile Strength	Мра	80	129	40	110		
	Tensile Elongation	%	50	9	50	3		
Thermal properties	Melting Point	$^{\circ}$	260	260	260	260		
	HDT	1.82 Mpa	75	230	95	225		

Notice: Above property data are typical values measured by test standard but not guaranties values.

### **Contact us**

EXOCOM will sincerely answer your questions about our products or services

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