

SIAM YAMATO STEEL CO., LTD. MILL INSPECTION CERTIFICATE In Accordance with DIN 50049 / EN 10204-3.1



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Certificate No. : 42523050483 : 000516-05-23-012 Reference No.

. 3020009629 D/P No.

Customer

Description of Goods : Hot Rolled Structural Steel

Remark 1 Remark 2

Remark 3

: Chemical & Mechanical conform to JIS G3101:2015 SS400

Standard: TIS 1227-2558 (2015) SS400 Steelmaking and Manufacturing Process :EAF, Killed Steel ,AS-Rolled

Location of sample and test piece: Comply with TIS 1227-2558 (2015)

Type of Impact test piece

Shape of Tensile test piece : Rectangular cross-section

Marking of the product : Marking and Information available on Sticker

Dimension & Length	Grade	Qty (Pcs.)		Yield Str	Mechanical Property (Test Piece Direction : L)								Chemical Composition (%)															
				(MPa)	Tensile Str	Elong.(%	Bend Test	Charpy Impact (J) -			С	Si	Mn	Р	s	Cu	Ni	Cr	Мо	Ti	Тв	Nb	V	Ai	N	Pcm	CE	
					(MPa)			Test1	Test2	Test3	Avg.		1 1	i		_	x100					1			1			
H 148X100X6/9X12.00M	SS400	20	DB1077	395.51	503.42	28.24	PASS	-	-	-	-	13	19	51	11	13	32	9	14	17	1	4	0	1	1	9	19	20
H 148X100X6/9X12.00M	SS400	14	DB1078	367.95	484.71	27.80	PASS	-	-	-	-	13	17	50	11	15	29	9	13	17	1	5	1	1	2	8	18	2
H 148X100X6/9X12.00M	SS400	32	DB1079	364.77	474.50	28.14	PASS	-	-	-	-	13	17	51	12	15	28	10	14	17	1	5	0	1	1	8	19	26
H 200X100X5.5/8X12.00M	SS400	6	DB1339	362.15	465.06	29.45	PASS	-	-	-	-	11	17	51	10	12	25	12	12	26	1	4	0	1	0	6	17	24
H 200X100X5.5/8X12.00M	SS400	2	DB1342	380.93	476.72	27.96	PASS	-	-	-	-	11	20	48	10	20	25	11	15	32	1	5	1	1	1 1	8	16	24
H 200X100X5.5/8X12.00M	SS400	2	DB1347	347.72	438.25	24.50	PASS	-	-	-	-	10	14	53	13	21	24	10	16	24	1	3	1	1	1	9	16	24
H 200X100X5.5/8X12.00M	SS400	2	DB1348	352.21	451.92	25.71	PASS		-	-	-	11	14	55	13	17	25	10	15	21	1	5	0	1	0	9	17	2
H 250X250X9/14X12.00M	SS400	1	3A0704	340.49	451.61	28.84	PASS	-		-	-	13	19	50	16	22	35	10	12	22	0	3	1	3	2	6	19	25
H 250X250X9/14X12.00M	SS400	1	VA0170	333.74	463.50	30.39	PASS	-	-	-	-	15	22	58	15	10	16	6	14	10	0	1	0	2	3	9	21	29
		1	<u> </u>	344.36	465.21	28.41	PASS	<u> </u>	-	-	-	15	22	58	15	10	16	6	14	10	0	1	0	2	3	9	21	29
H 300X300X10/15X12.00M	SS400	1	3A1163	341.39	479.40	30.38	PASS	-	-	-	-	16	18	53	15	11	27	8	11	16	0	2	1	2	2	6	22	28
H 300X300X10/15X12.00M	SS400	6	VA0194	327.47	458.87	31.68	PASS	-	- 1	-	-	15	21	57	19	13	16	6	12	9	0	1	0	2	1	9	20	28
]	357.07	477.31	31.97	PASS	-	-	-	-	15	21	57	19	13	16	6	12	9	0	1	0	2	1	9	20	28
H 300X300X10/15X12.00M	SS400	3	VA0213	352.22	471.95	29.62	PASS	<u> </u>		-	-	15	23	56	15	14	17	6	13	8	0	1	0	2	1	9	20	28
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Checked By:

Finished Goods Checking Operator

Remark:

CE = Carbon equivalent

Pcm = Chemical composition sensitivity

of welding crack

We hereby certify that the material described herein has been tested and inspected in accordance with the requirements of the above specification. Manufactured by Siam Yamato Steel Co., Ltd.

Revision

Page 1 of 1

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Mr. Kowit Phakdeelikit Quality Promotion Department Manager