










SIMATIC OPC UA

Web based training

Part 2 → S7-1500 OPC UA Data Access Server

Agenda



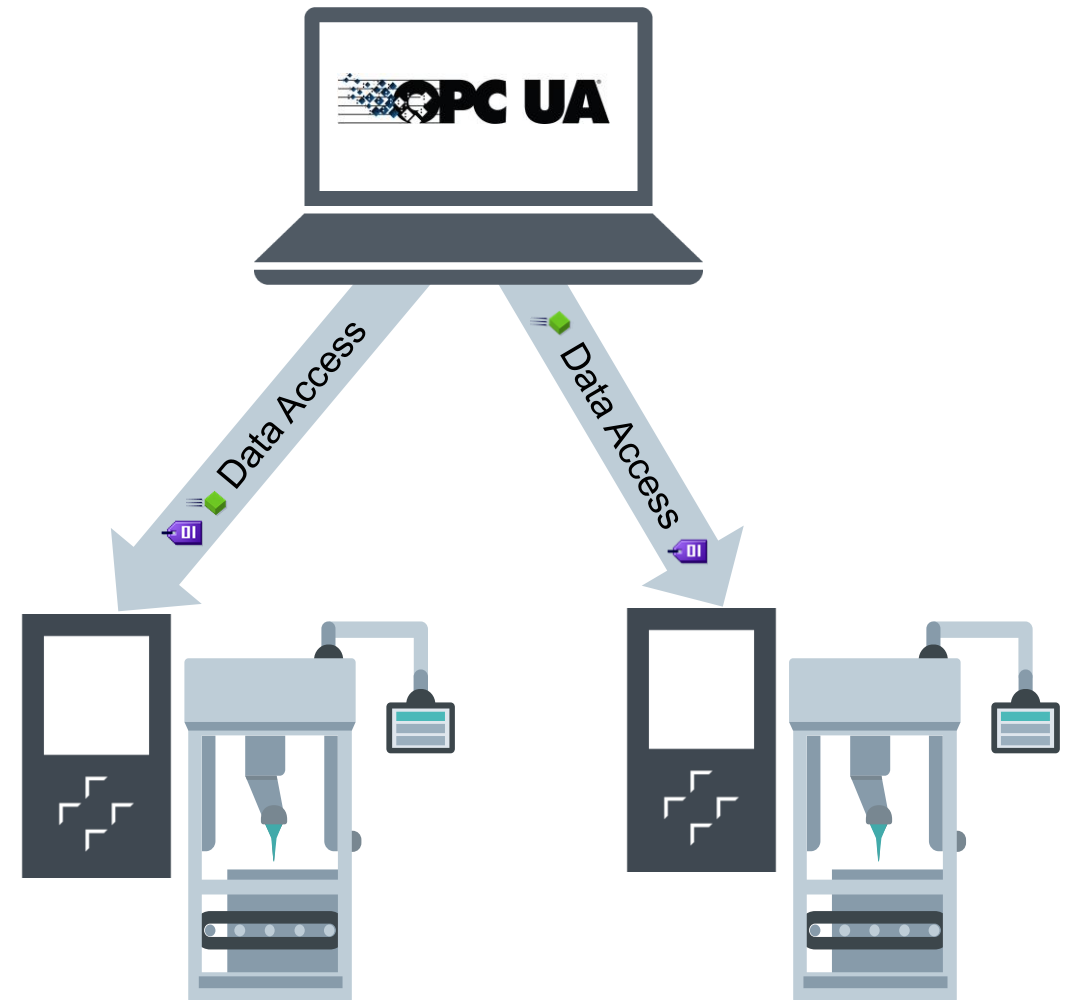
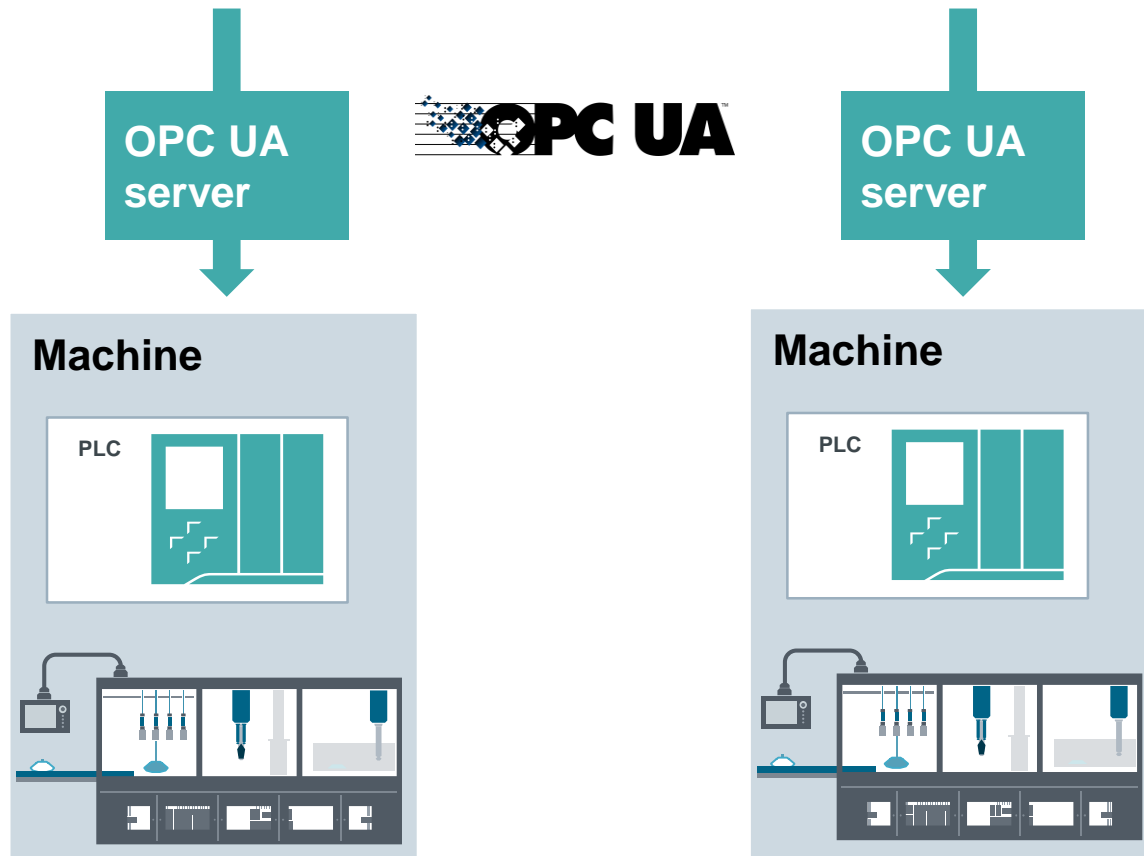
 <p>Part 1: OPC UA specification overview</p>	 <p>Part 2: SIMATIC data access server</p>	 <p>Part 3: SIMATIC data access client</p>
 <p>Part 4: Server information modelling</p>	 <p>Part 5: OPC UA Companion Specifications</p>	 <p>Part 6: Performance</p>
 <p>Part 7: Diagnostics</p>	 <p>Part 8: Security</p>	 <p>Part 9: Conclusion</p>

S7-1500 OPC UA data access server

Use cases

SIEMENS
Ingenuity for life

Vertical line integration: e.g. MES, SCADA



S7-1500 OPC UA Server Feature Set with TIA V15.1 and FW 2.6

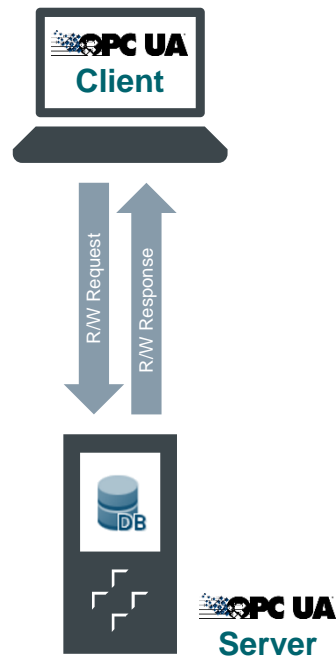


Browsing



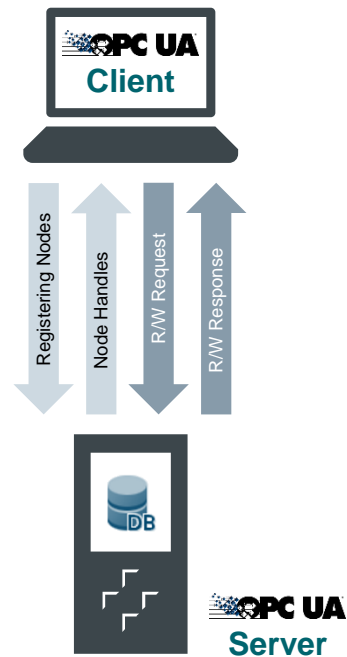
Browsing of PLC data

Read/Write



Acyclic access to data

Registered Read/Write



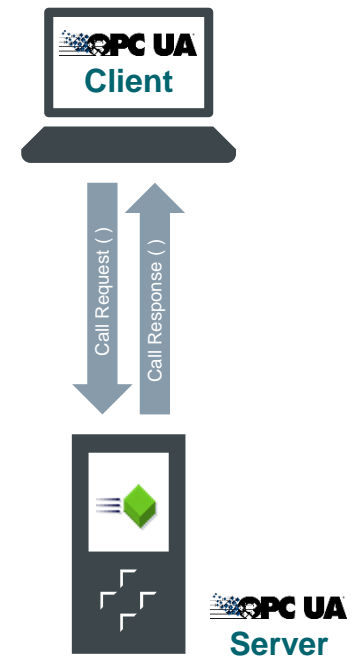
High performance with repeated acyclic access

Subscription



Load reduction for HMI / monitoring applications

Methods



Consistent data transfer through function call

OPC UA address space

Nodeld and namespaces

Node ID:

- Items in an OPC UA server are addressed by Nodelds.
- A Nodeld is a unique identifier for an item inside a server
- $\text{Nodeld} = \text{NamespaceIndex} + \text{IdentifierType} + \text{Identifier}$

Namespace:

- A server can hold multiple namespaces
- Namespaces are addressed with namespace indexes
- The OPC UA foundation namespace has index 0

Nodeld
Namespace(Index)
IdentifierType
Identifier

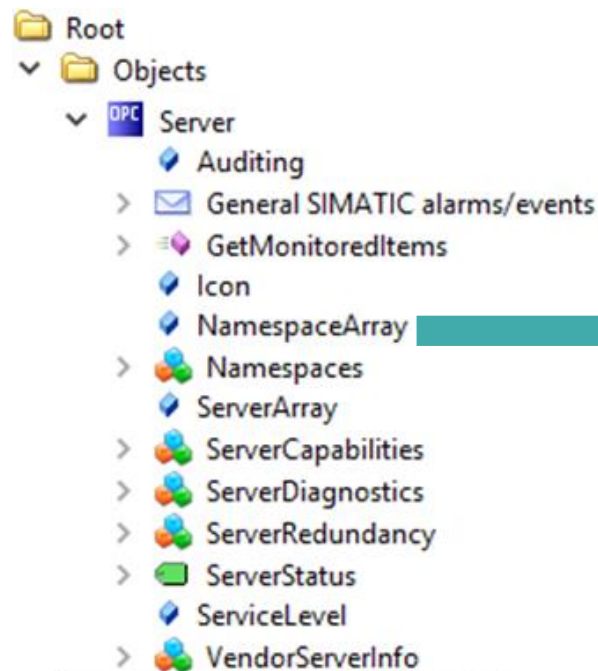
ns=0;s=ServerState
3
String
ServerState

ns=0;i=2259
0
Numeric
2259

OPC UA address space NodeId and Namespaces

NamespaceArray:

- The NamespaceArray shows all namespaces URIs available on the server
- The array index of the Namespace URI is the NamespaceIndex

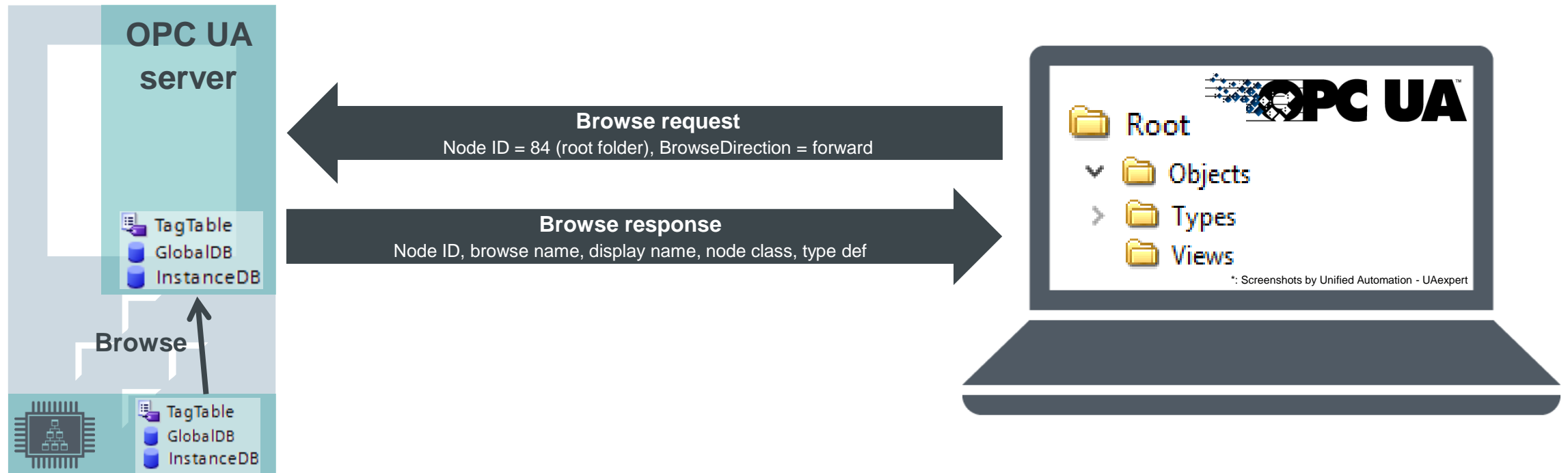


Attribute	Value
▼ NodeId	NodeId
NamespaceIndex	0
IdentifierType	Numeric
Identifier	2255 [Server_NamespaceArray]
NodeClass	Variable
BrowseName	0, "NamespaceArray"
DisplayName	"" , "NamespaceArray"
Description	"" , "The list of namespace URIs used by the server."
WriteMask	0
UserWriteMask	0
▼ Value	
SourceTimestamp	21.06.2019 09:37:43.661
SourcePicoseconds	0
ServerTimestamp	21.06.2019 09:37:43.661
ServerPicoseconds	0
StatusCode	Good (0x00000000)
▼ Value	String Array[4]
[0]	http://opcfoundation.org/UA/
[1]	urn:SIMATIC.S7-1500.OPC-UA.Application:PlcUAServer
[2]	http://opcfoundation.org/UA/DI/
[3]	http://www.siemens.com/simatic-s7-opcua
DataType	String
ValueRank	1

S7-1500 OPC UA server

Functional scope

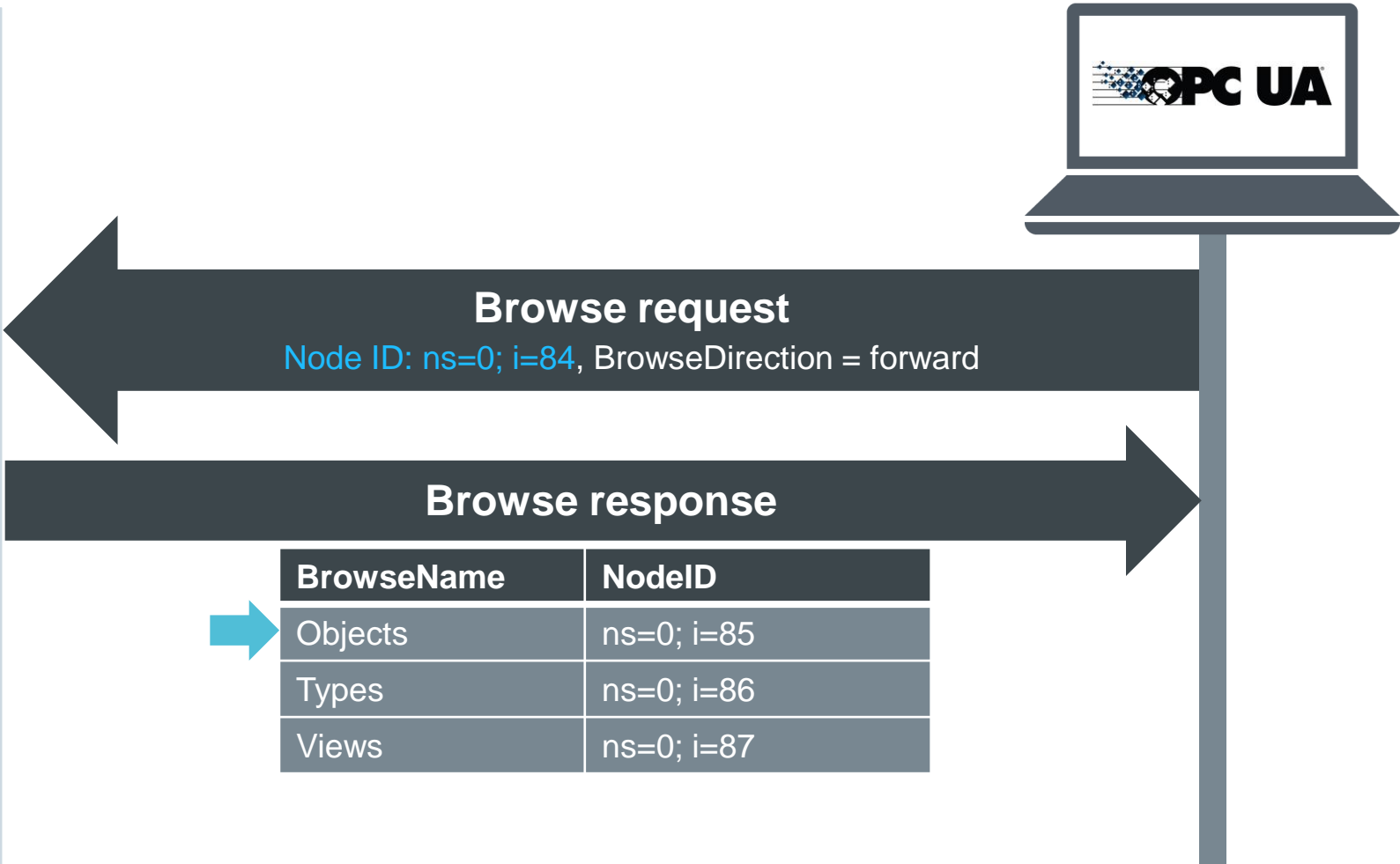
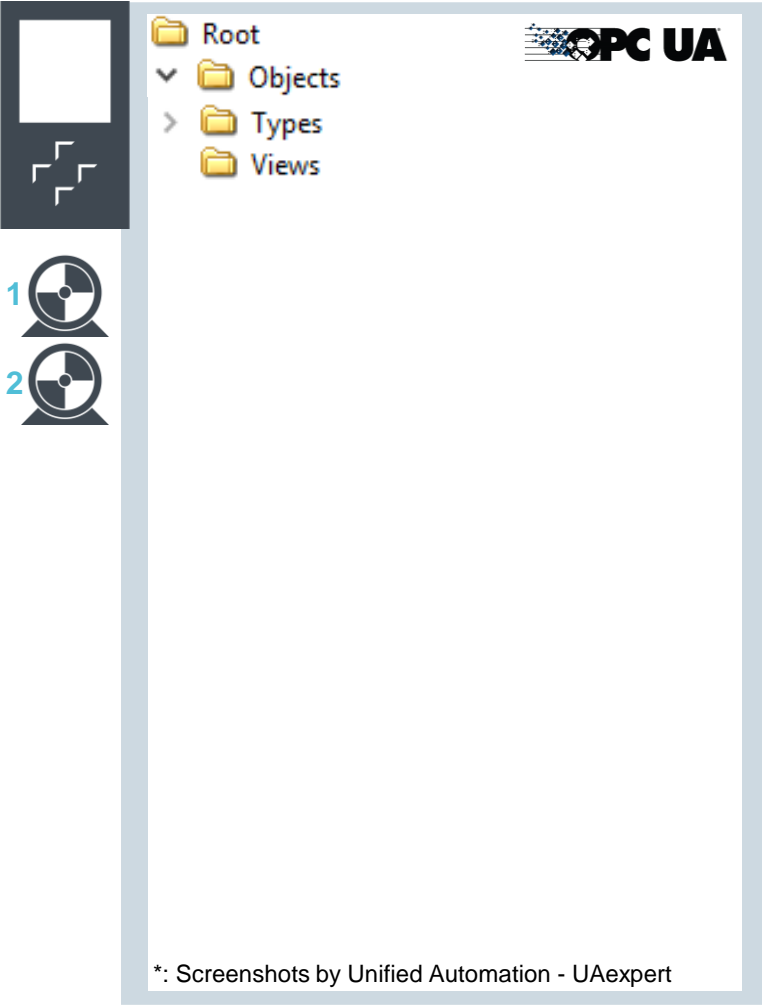
Browse



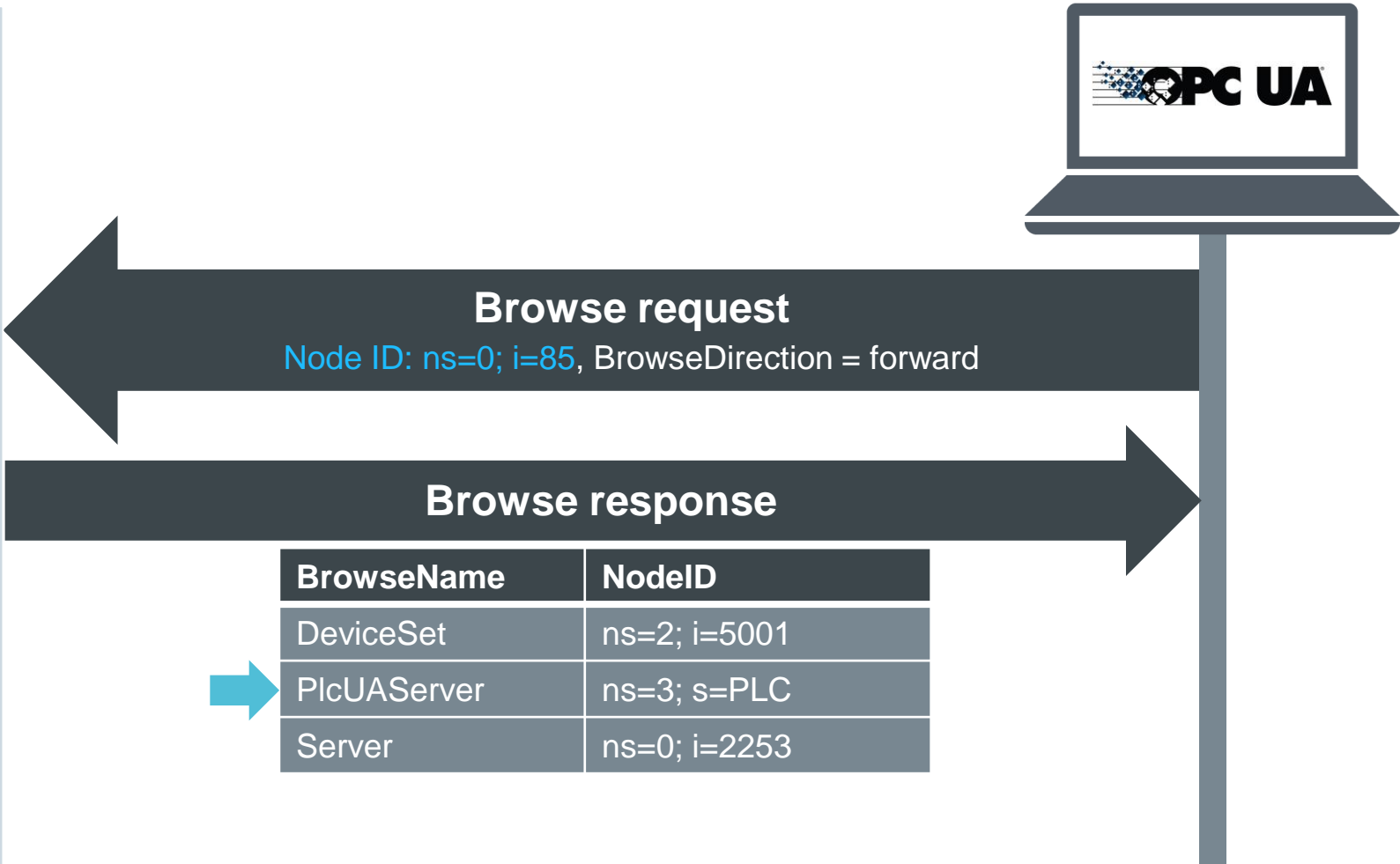
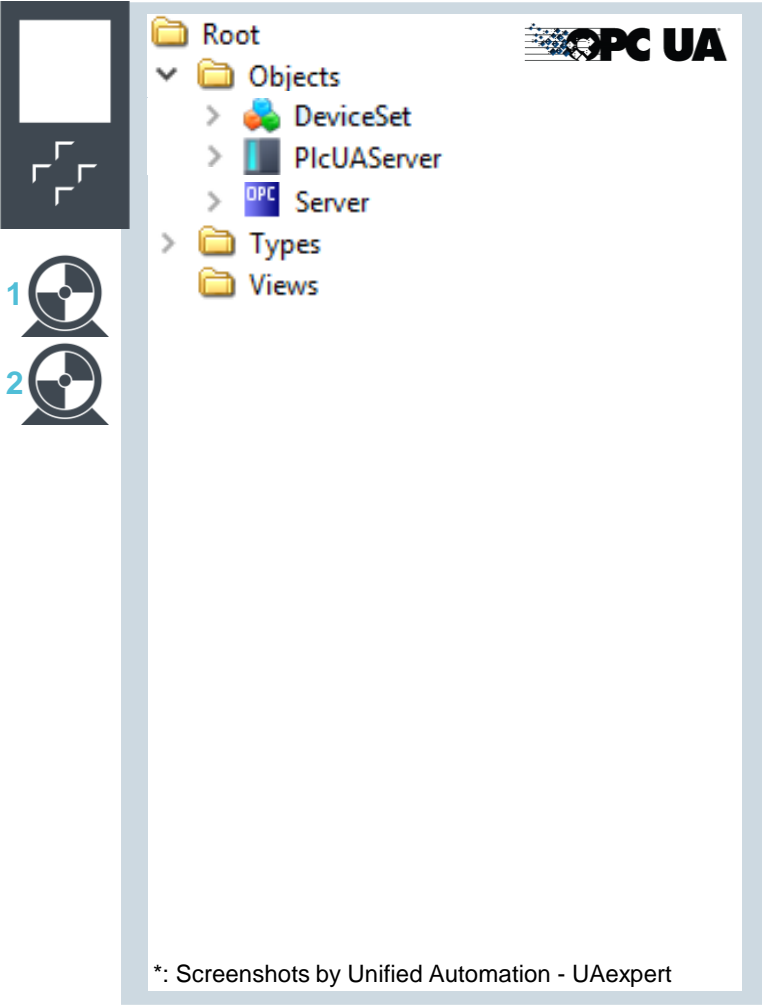
- Browsing of PLC data

- Dynamic adaptation of clients to data available on a server

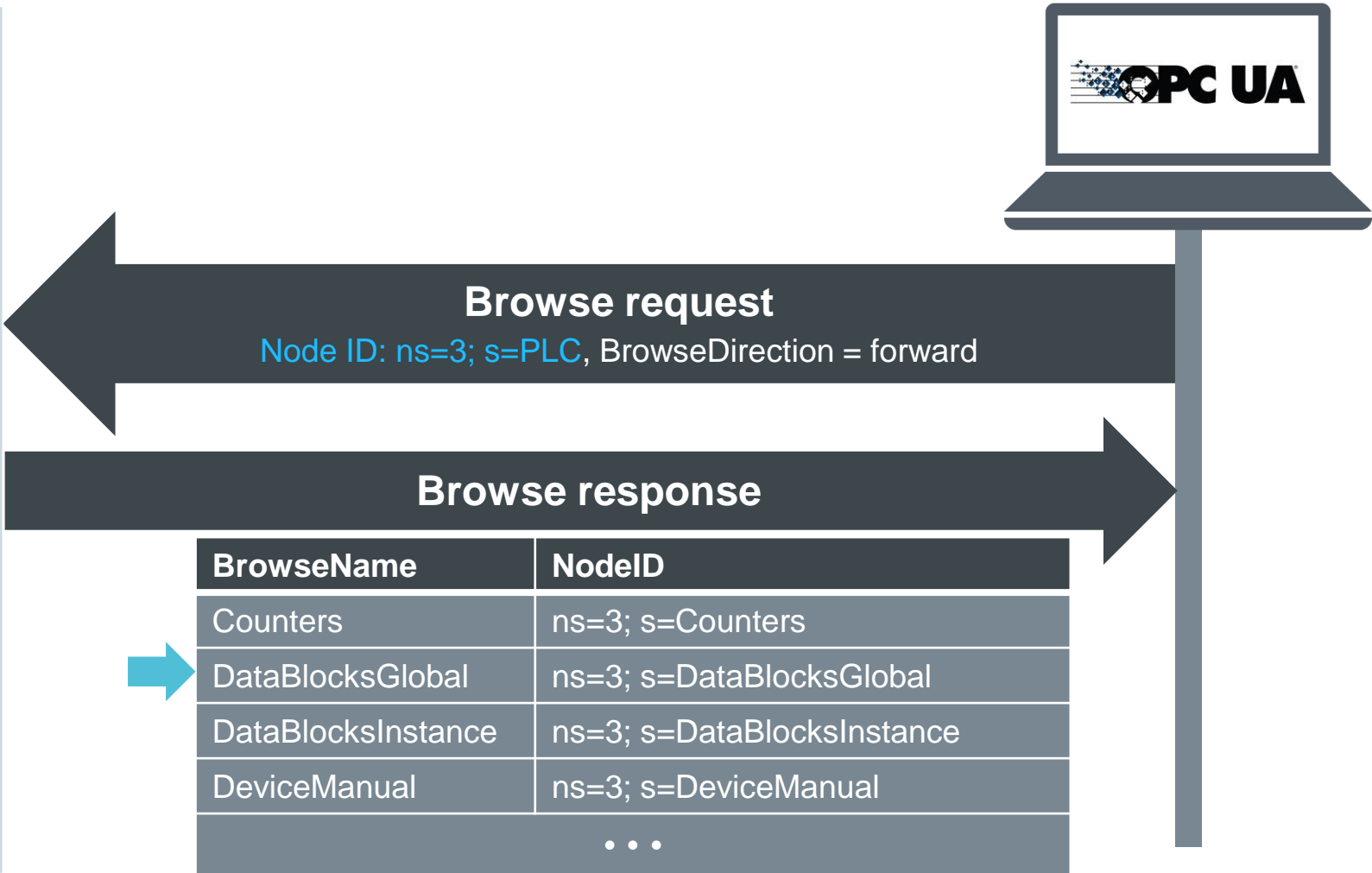
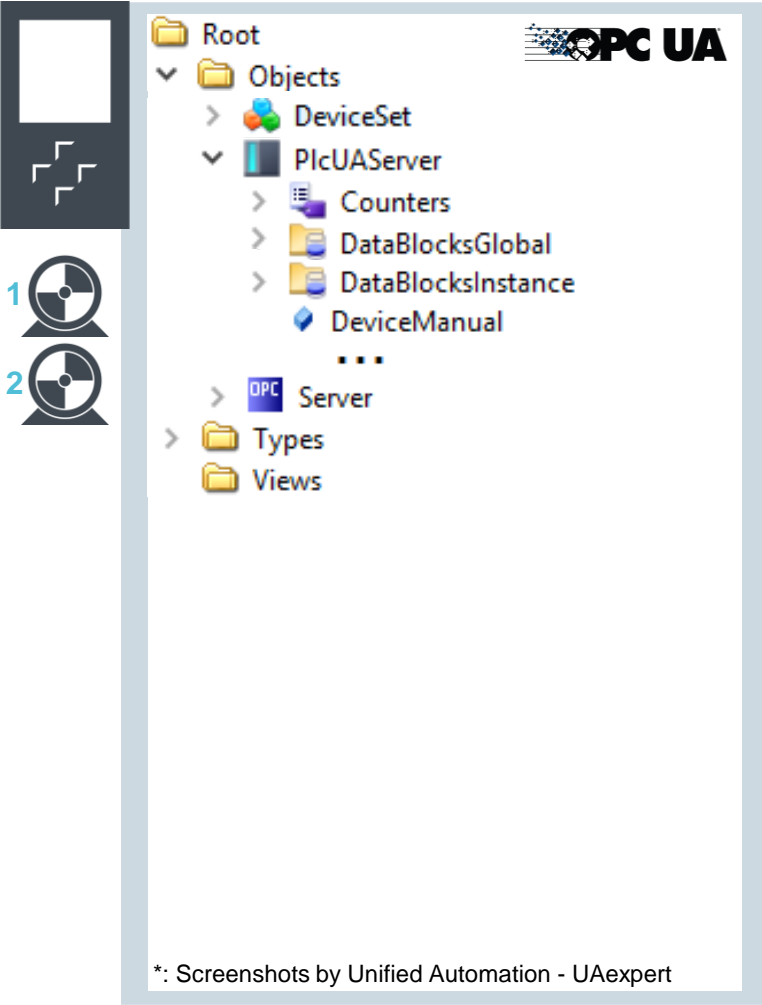
S7-1500 OPC UA Server Browsing



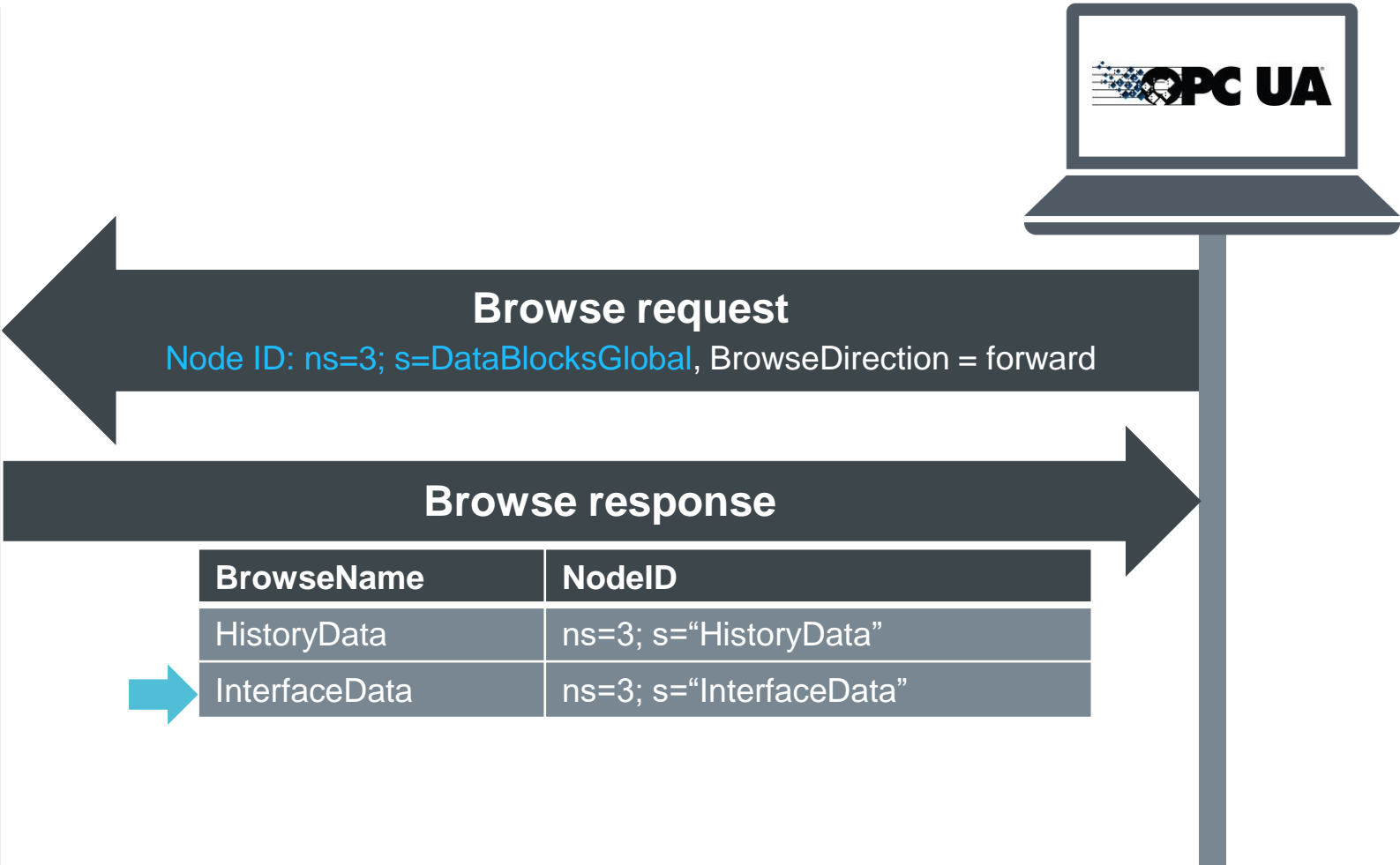
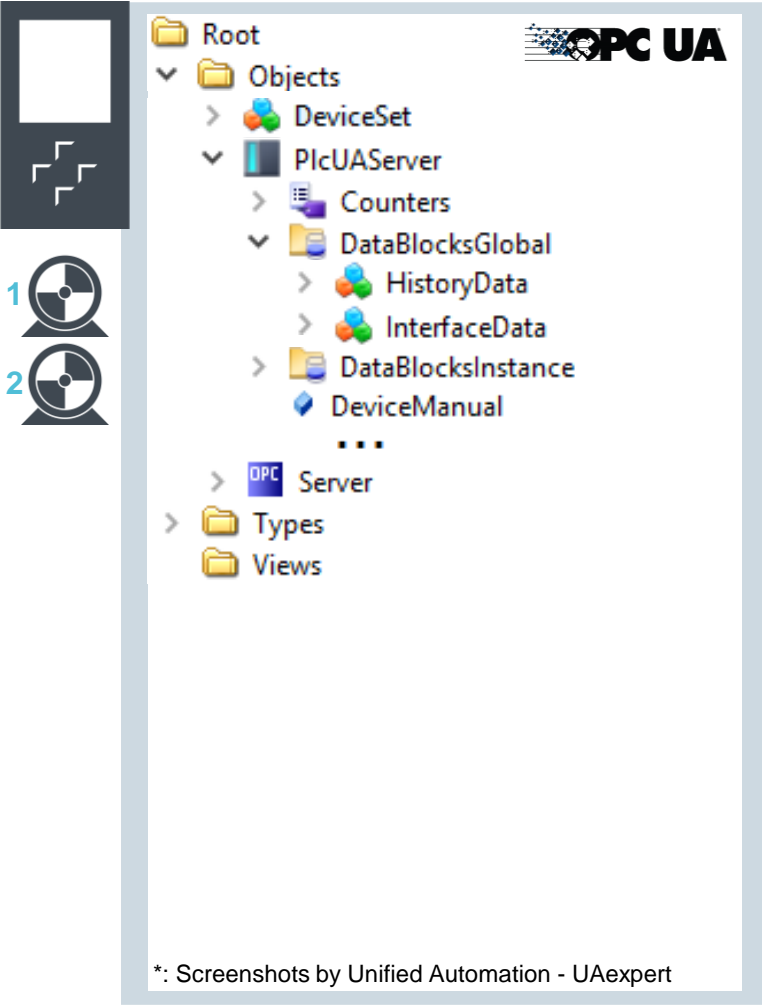
S7-1500 OPC UA Server Browsing



S7-1500 OPC UA Server Browsing



S7-1500 OPC UA Server Browsing



S7-1500 OPC UA Server Browsing



1

2

Root

Objects

DeviceSet

PlcUAServer

Counters

DataBlocksGlobal

HistoryData

InterfaceData

drive1

drive2

machineInRun

timePLC

DataBlocksInstance

DeviceManual

...

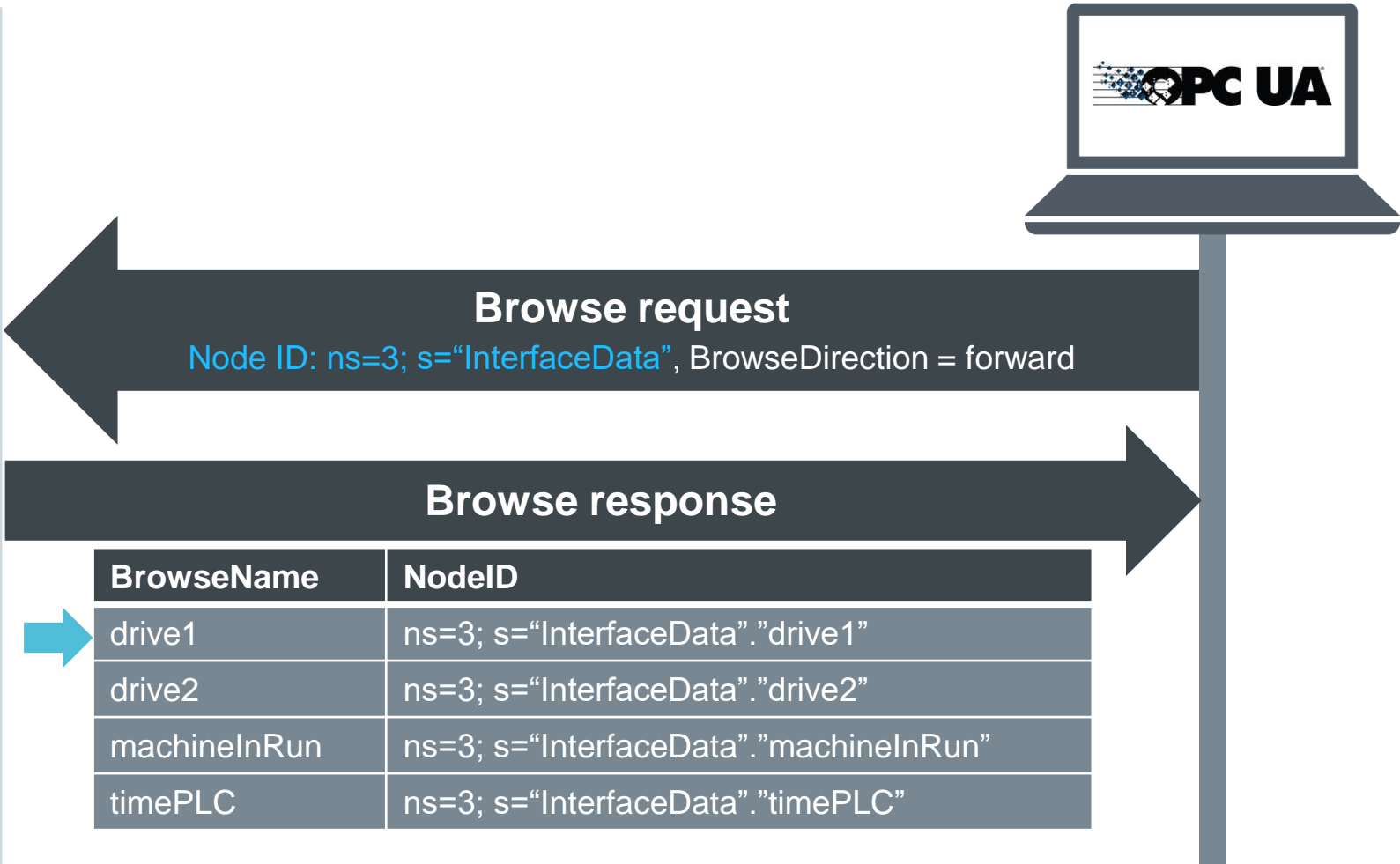
Server

Types

Views

OPC UA

*: Screenshots by Unified Automation - UAexpert



S7-1500 OPC UA Server Browsing



1

2

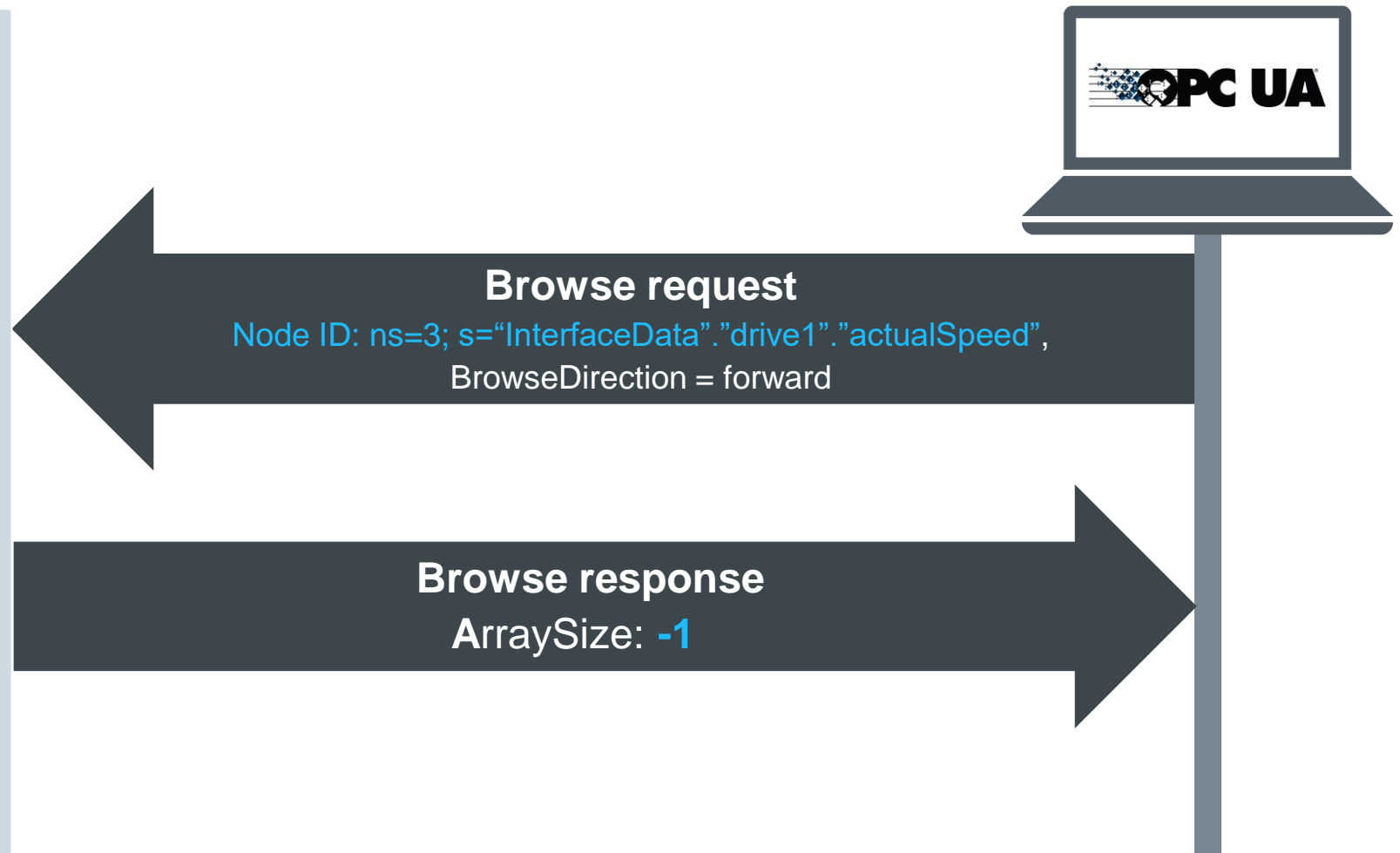
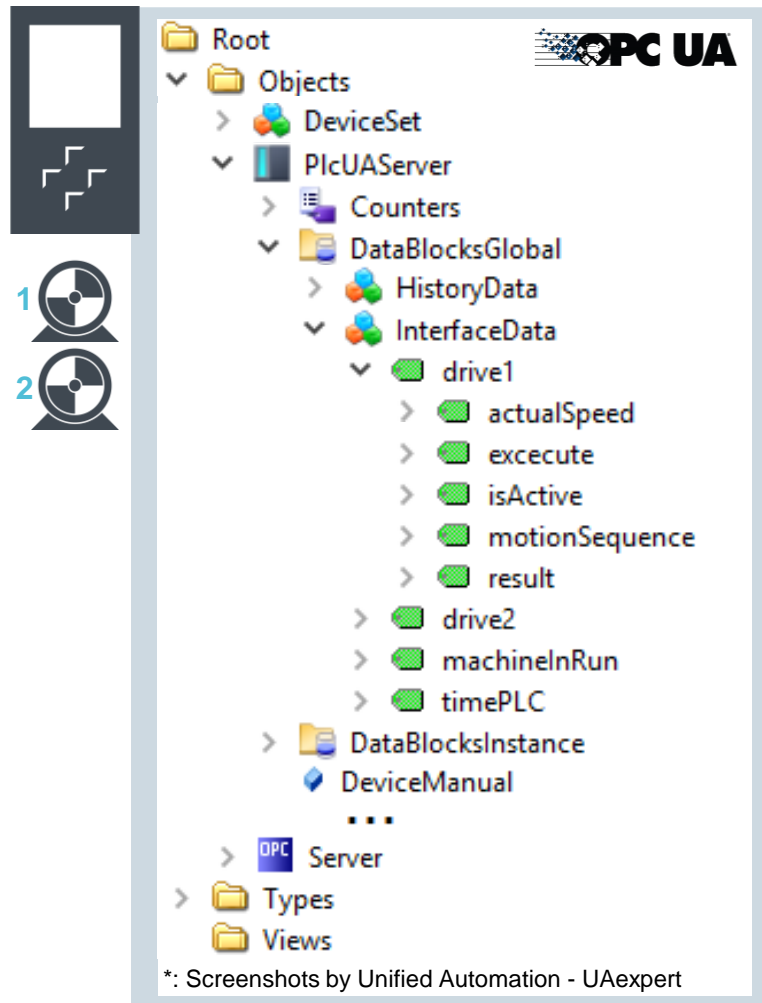
*: Screenshots by Unified Automation - UAexpert

Browse request
Node ID: ns=3; s="InterfaceData"."drive1", BrowseDirection = forward

Browse response

BrowseName	NodeID
actualSpeed	ns=3; s="InterfaceData"."drive1"."actualSpeed"
execute	ns=3; s="InterfaceData"."drive1"."execute"
isActive	ns=3; s="InterfaceData"."drive1"."isActive"
motionSequence	ns=3; s="InterfaceData"."drive1"."motionSequence"
result	ns=3; s="InterfaceData"."drive1"."result"

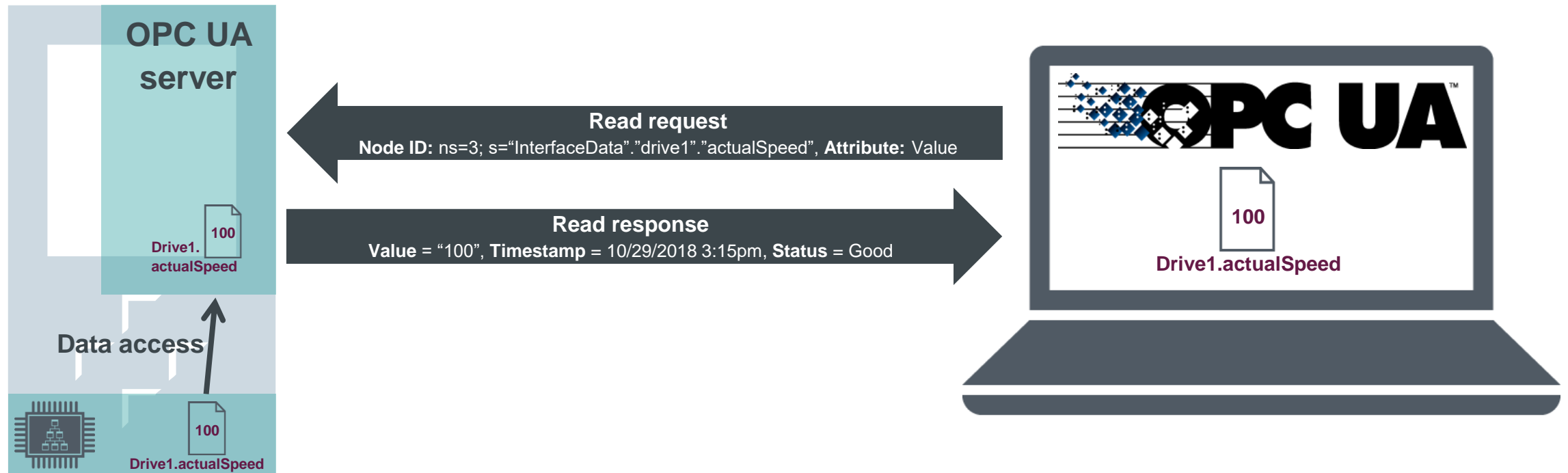
S7-1500 OPC UA Server Browsing



S7-1500 OPC UA server

Functional scope

Read / Write

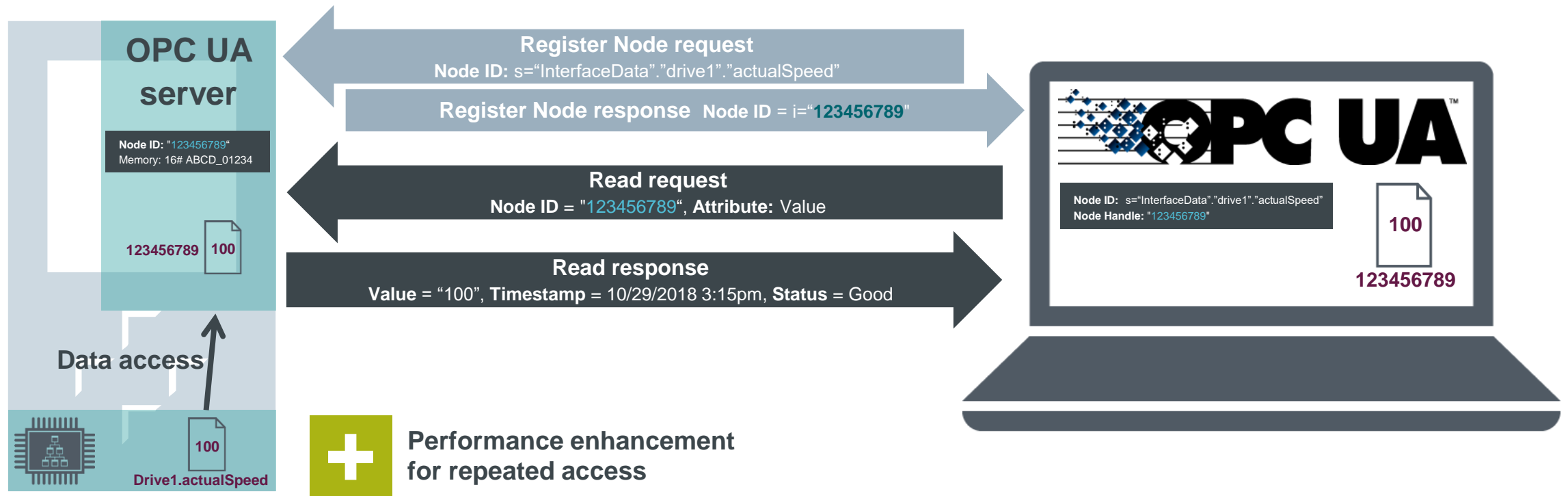


- Symbolic read / write access to PLC data

S7-1500 OPC UA server

Functional scope

Registered Read / Write

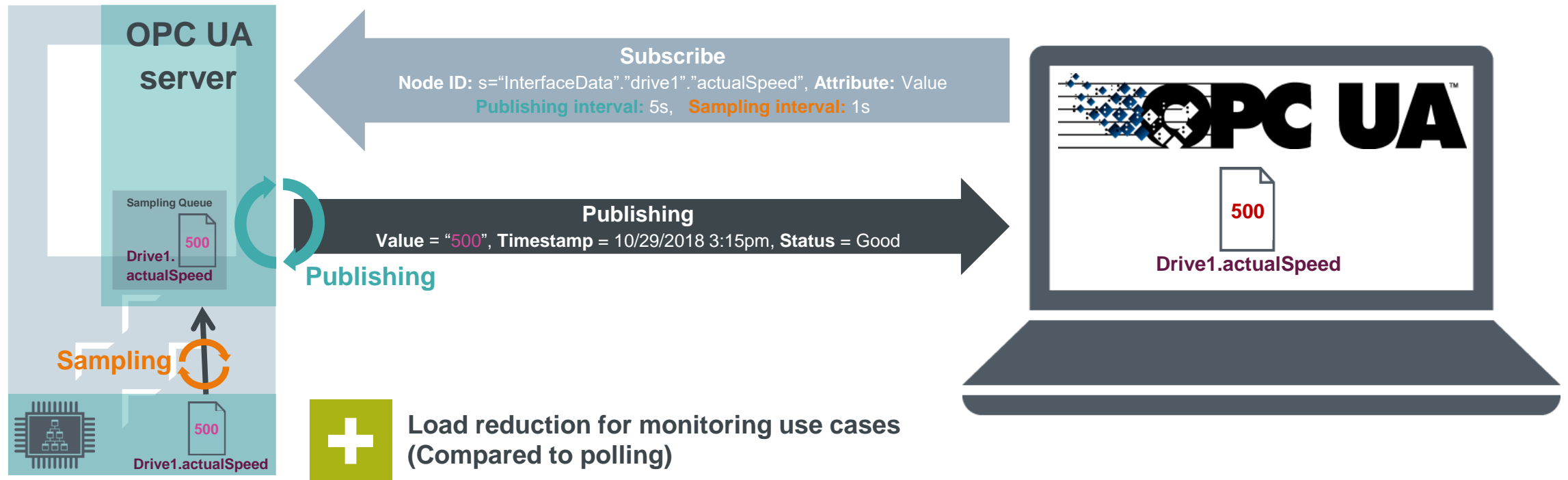


- Repeated read / write access to PLC data

S7-1500 OPC UA server

Functional scope

Subscribe

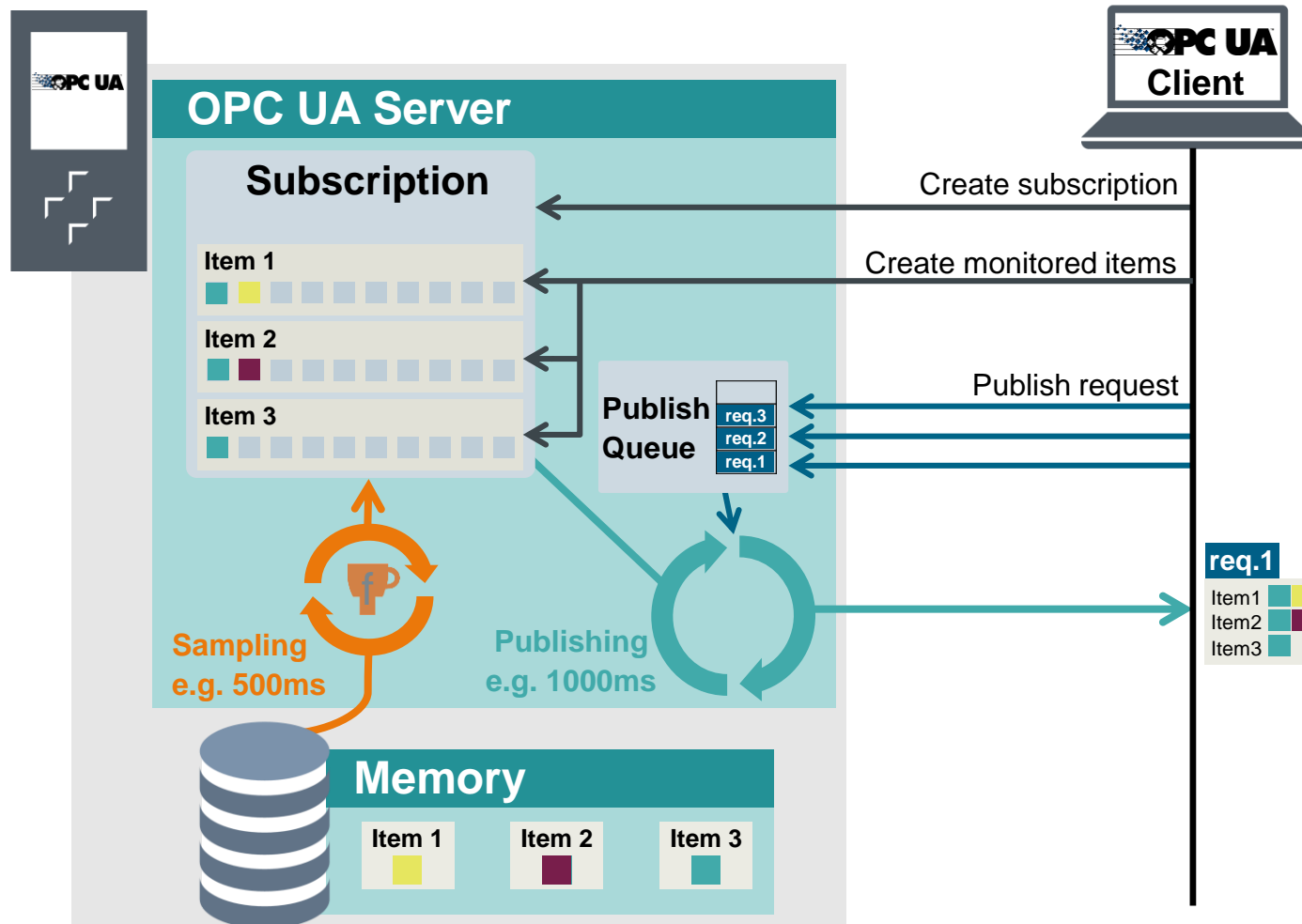


- Load reduction for monitoring use cases

- Absolute filters possible

S7-1500 OPC UA server

Functional scope



Maximum sampling queue size: 10 (all CPUs)

Parameters defined by the client:

- Queue size
- Sampling interval
- Publishing interval

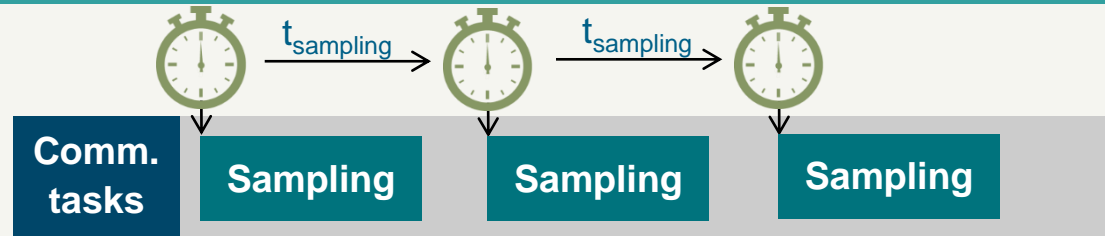
Config parameters in the server:

- Min. possible sampling interval
- Min. possible publishing interval
- Max. number of monitored items

S7-1500 OPC UA server

Functional scope

Normal behavior of sampling



- All items with the same sampling interval are linked to a timer-triggered list
- The sampling is only executed if the previous sampling task has been finished in time

Overload behavior of sampling



An overload behavior will cause two publishes with all items related to the affected sampling interval:

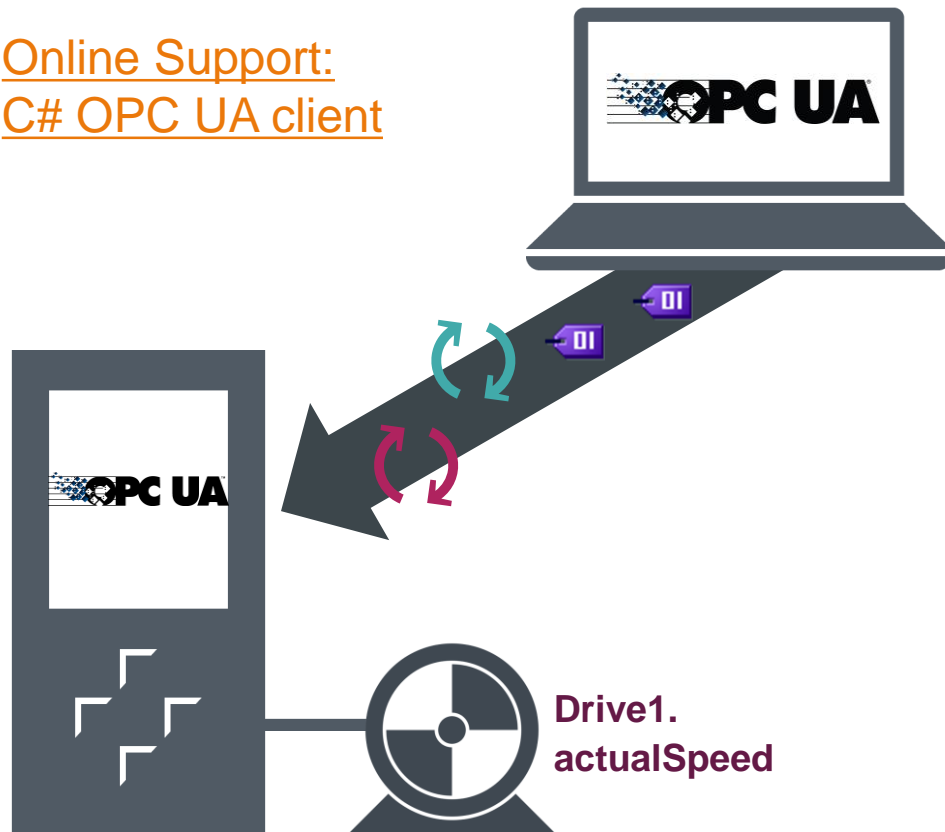
Publishing 1:
Good → Good_Overload

Publishing 2:
Good_Overload → Good

This may temporarily cause a high communication load

LIVE DEMO

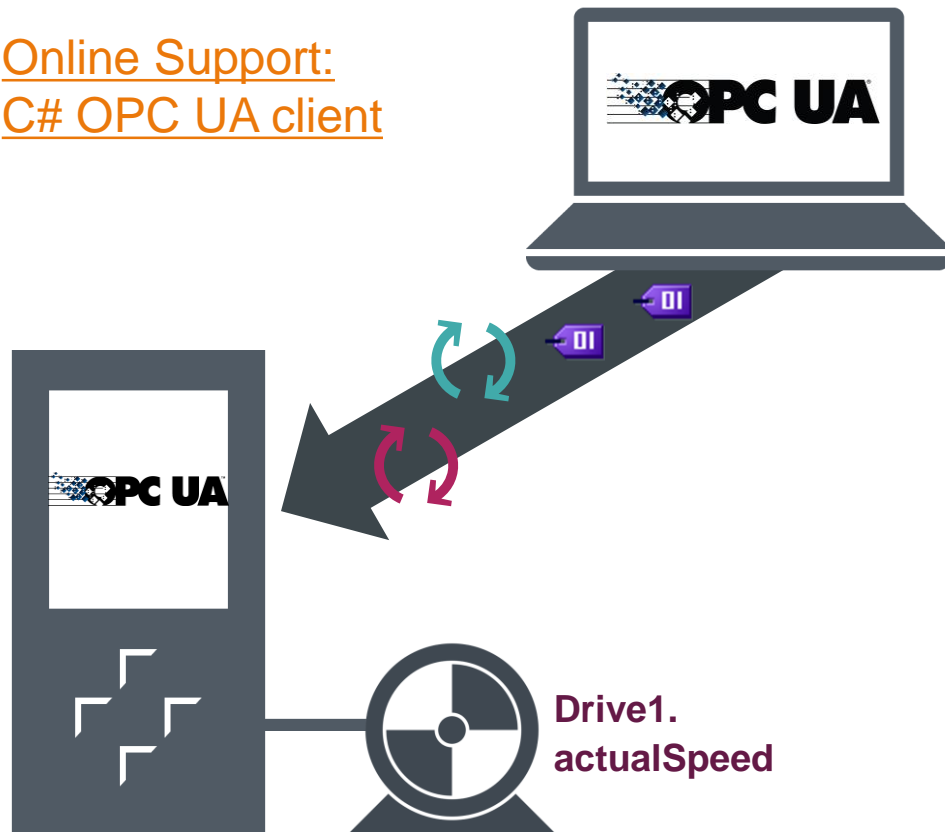
Online Support:
C# OPC UA client



- Configuration in TIA Portal
- Connect a OPC UA client to the Server
- Browse of Node Ids
- Read of Data
- Registered Read of Data
- Subscription

LIVE DEMO

Online Support:
C# OPC UA client

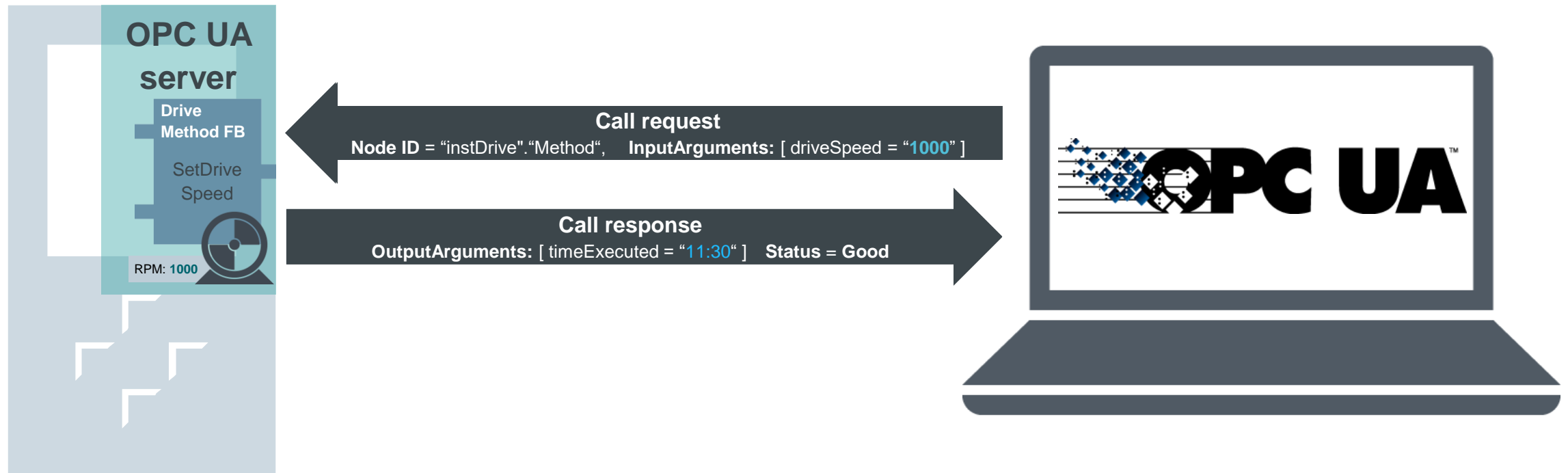


- Configuration in TIA Portal
- Connect a OPC UA client to the Server
- Browse of Node Ids
- Read of Data
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S7-1500 OPC UA server

Functional scope

Methods



- Request based interaction with the user program

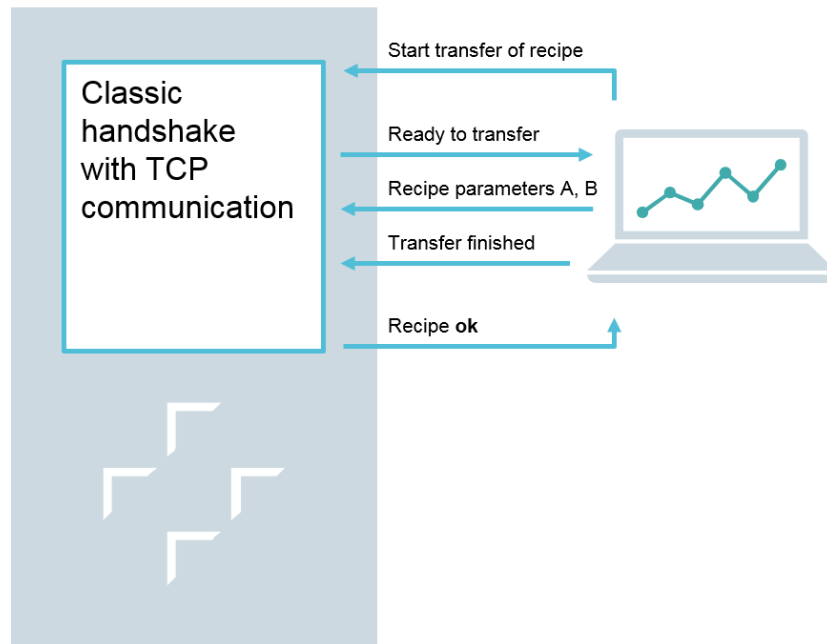
- Consistent data transmission without handshakes

S7-1500 OPC UA server

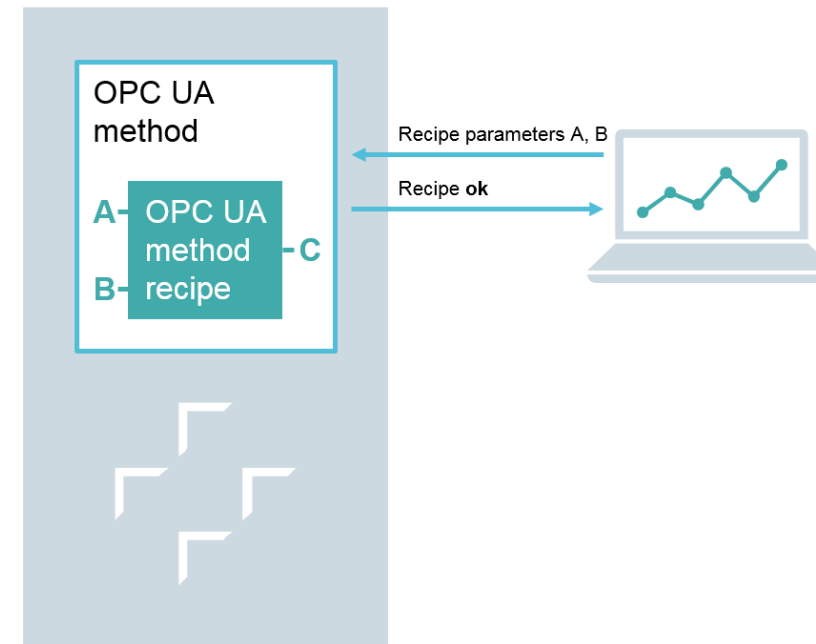
Functional scope

Methods

Classic handshake



OPC UA method call as efficient replacement

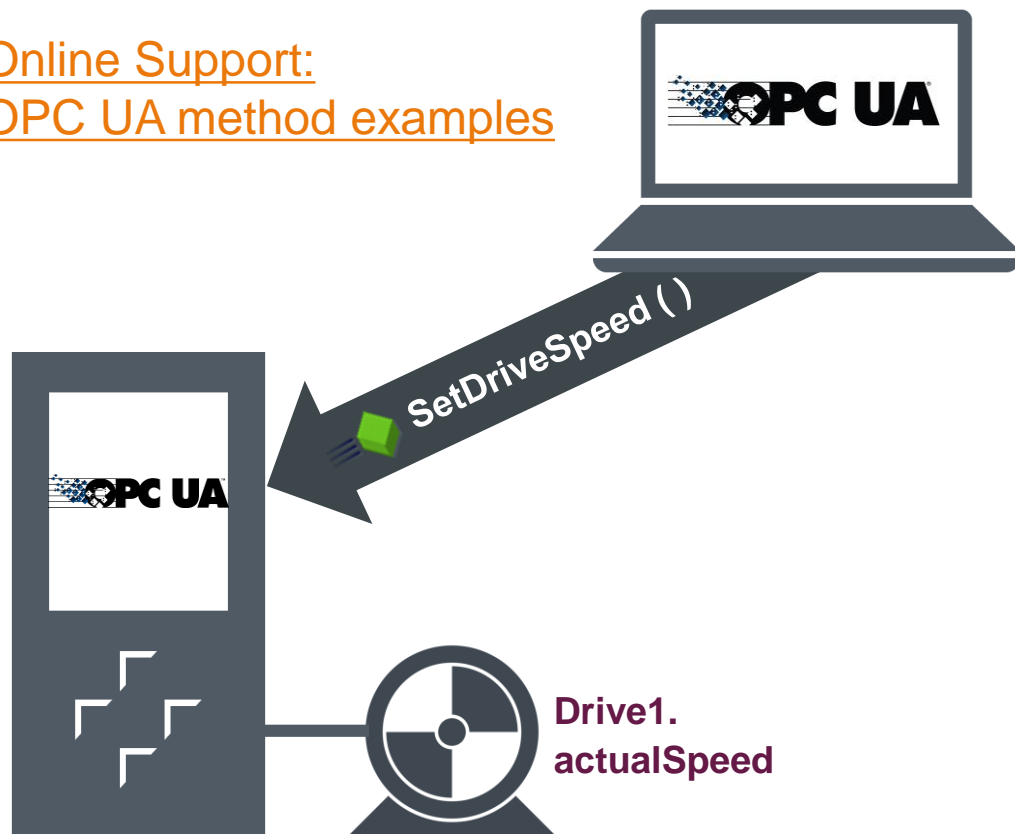


- Request based interaction with the user program

- Consistent data transmission without handshakes

LIVE DEMO

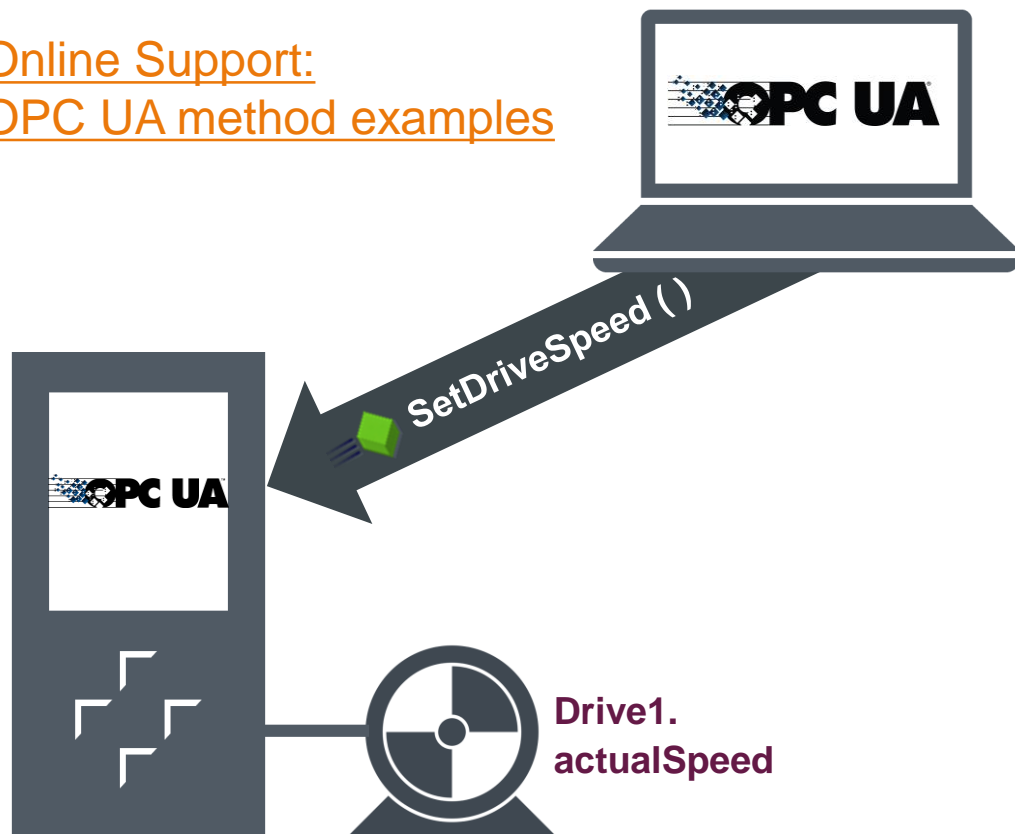
Online Support:
OPC UA method examples



- OPC UA method implementation in TIA Portal
- OPC UA Method Call with a client

LIVE DEMO

Online Support:
OPC UA method examples



- OPC UA method implementation in TIA Portal
- OPC UA Method Call with a client

S7-1500 OPC UA server

General behaviors

OPC UA server



Behavior of the OPC UA server:

- Starts - when the server is activated and the project is loaded
- The server is rebooted each time the CPU is loaded
- Remains activated, even with STOP of the CPU
 - Provides PLC tags as the operating mode is being changed (RUN > STOP)
 - Accepts values written by the client
 - Server methods in STOP issue error message "16#00AF_0000"

S7-1500 OPC UA server quantity structure CPU 1516



OPC UA

- OPC UA server

- Application authentication
- Security policies
- User authentication
- Number of sessions, max.
- Number of accessible variables, max.
- Number of registerable nodes, max.
- Number of subscriptions per session, max.
- Sampling interval, min.
- Publishing interval, min.
- Number of server methods, max.
- Number of inputs/outputs per server method, max.
- Number of monitored items, max.
- Number of server interfaces, max.
- Number of nodes for user-defined server interfaces, max.

Yes; Data access (read, write, subscribe), method call, custom address space

Yes

Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256

"anonymous" or by user name & password

48

100 000

20 000

20

100 ms

200 ms

50

20

2 000; for 1 s sampling interval and 1 s send interval

10

5 000

[CPU 1516-3 PN/DP datasheet](#)

S7-1500 OPC UA server quantity structure CPU 1518



OPC UA

- OPC UA server

- Application authentication
- Security policies
- User authentication
- Number of sessions, max.
- Number of accessible variables, max.
- Number of registerable nodes, max.
- Number of subscriptions per session, max.
- Sampling interval, min.
- Publishing interval, min.
- Number of server methods, max.
- Number of inputs/outputs per server method, max.
- Number of monitored items, max.
- Number of server interfaces, max.
- Number of nodes for user-defined server interfaces, max.

Yes; Data access (read, write, subscribe), method call, custom address space

Yes

Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256

"anonymous" or by user name & password

64

200 000

50 000

20

10 ms

10 ms

100

20

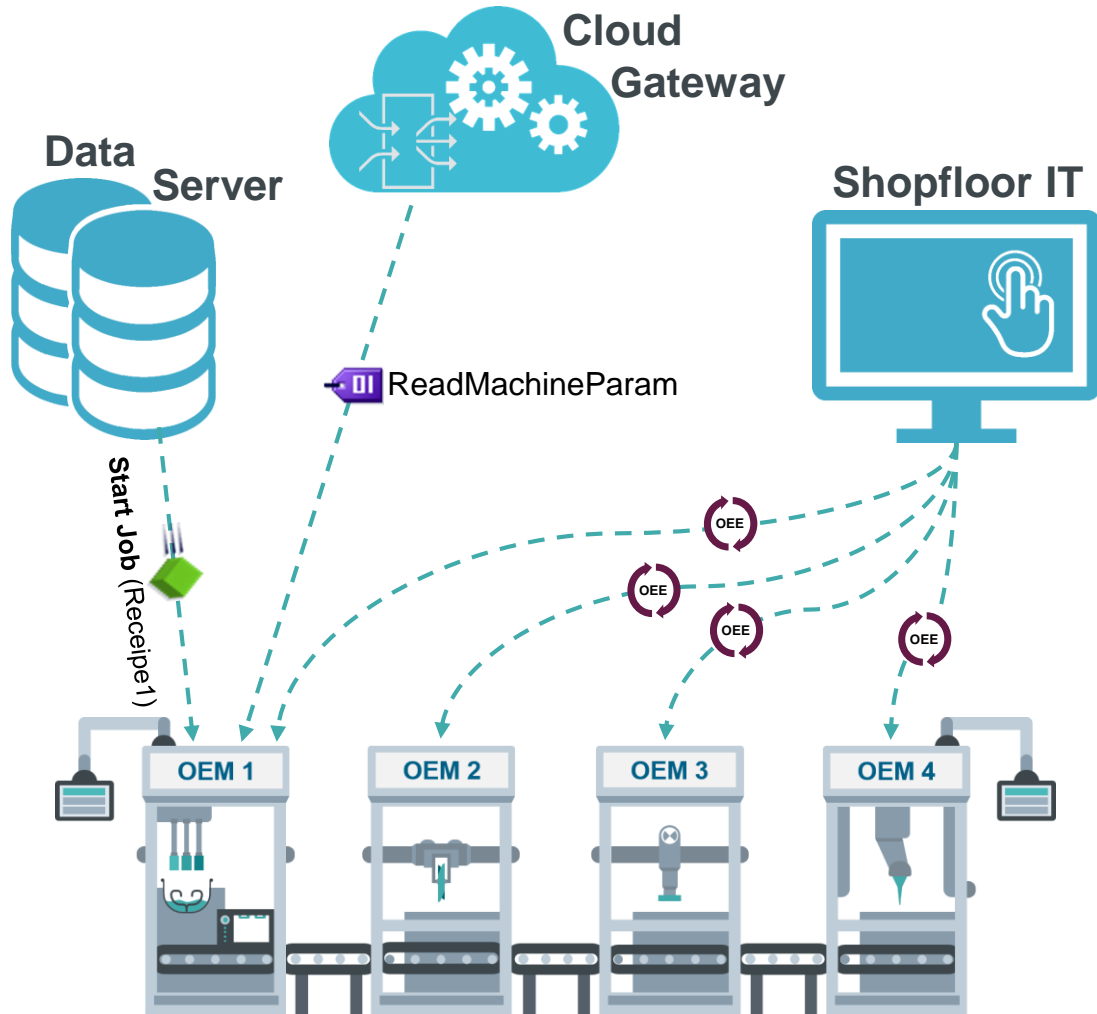
10 000; for 1 s sampling interval and 1 s send interval

10

30 000

[CPU 1518-4 PN/DP datasheet](#)

Use cases for PLC OPC UA servers




Methods could be used for consistent data which require interaction with the other system.
(e.g. call a method to start a job in a machine)

Subscriptions could be used to monitor machine data.
(e.g. monitor changes of OEE data)


Read/writes could be used to do changes on machine parameters which don't require consistency

Agenda



**OPC UA
SERVER**

Part 2:
SIMATIC data access server



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**OPC UA
CLIENT**

Part 3:
SIMATIC data access client



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