河南省矿山起重机有限公司

HENAN PROVINCE MINE CRANE CO.,LTD.

大吨位　智能化　轻量化　绿色制造

中国 · 长垣

河南矿山
HENANMINE

河南省矿山起重机有限公司

HENAN PROVINCE MINE CRANE CO.,LTD.

大吨位　智能化　轻量化　绿色制造

国家级绿色工厂
National green factory

工业企业质量标杆企业
Industrial enterprise quality benchmark enterprise

中国工业大奖提名奖
China Industry Award nomination

省长质量奖获奖企业
Provincial governor quality award winning enterprises

COMPANY PROFILE
企业简介

河南省矿山起重机有限公司（以下简称“河南矿山”）成立于2002年，公司建设面积162万平方米，现有员工4277人，拥有各类先进加工设备3500余台(套)。专业从事“矿源”牌桥式起重机、门式起重机及电动葫芦等三大系列110余种各类起重机及配套件产品的研发、生产、销售及服务。作为一家专业的起重机及物料搬运产品制造商和服务供应商，能够为客户提供整体解决方案和全生命周期服务，致力于起重机产业的智能、绿色、高质量发展。

公司是中国重型机械工业协会副理事长单位，中国质量检验协会会员单位。先后获得“中国工业大奖提名奖”、“中国工业企业质量标杆企业”、“国家级绿色工厂”、全国“守合同重信用企业”、“国家制造业单项冠军产品”、“高新技术企业”、“自主创新领军企业”、“河南省省长质量奖”、“河南省智能车间”、“河南省智能工厂”、“河南省百强企业”、河南省第一批“两化融合示范企业”等500多项殊荣。产品产销量、市场占有率、自动化智能化装备水平连续多年位居全国同行业前列。

2020年实现产销量100000余台（套）。公司拥有428家销售服务机构遍及全国各地，服务于6000余家中高端客户，在航空航天、汽车船舶、钢铁冶炼、石油化工、电子信息、电业水利、铁路军工等国内外重点产业50多个行业领域取得骄人业绩。研制开发的远程监控起重机、智能仓储起重机、精准定位起重机、自动化集装箱门式起重机、无人化起重机、核级专用起重机、洁净防爆自动起重机、多支点柔性起重机等高精尖产品服务于宝钢、中铁、中冶、中核、中航等大型企业。产品畅销全国各地和130多个国家和地区。

公司是国家高新技术企业，由10余名行业顶尖专家、200余名中高级工程师组成的技术团队，担负着产品的创新设计与开发，目前已获得国家专利和省级科技成果300余项；公司建有省级企业技术中心、省级工业设计中心、河南省节能起重机工程技术研究中心以及起重机关键技术实验室、中原学者工作站等研发机构；并与北京起重运输设计研究院、河南省特种设备检测研究院、华北水利水电大学、太原科技大学等院校建立长期合作关系，为推动起重行业的创新发展提供有力支持。

树百年矿源，创一流企业是公司的夙愿。公司以“孝文化”为企业文化的核心价值观，按照“三心六最”发展目标，以诚信赢天下，与各界朋友合作共荣，致力于引领起重机产业高质量发展。

Henan Mine Crane Co., Ltd. (hereinafter referred to as "Henan Mine") was established in 2002, with a construction area of 1.62 million square meters, 4,277 employees and more than 3,500 sets of various advanced machine tools. It specializes in the research and design, manufacturing, sales and service of more than 110 kinds of cranes and accessory products in three series of "Kuangyuan" bridge cranes, gantry cranes and electric hoists. As a professional manufacturer and service provider of cranes and material handling products, it can provide customers with turnkey solutions and life cycle services, and it is committed to the intelligent, green and high-quality development of the crane industry.

The company is the vice president unit of China Heavy Machinery Industry Association and a membership unit of China Association for Quality Inspection. It has won over 500 great honors, including "China Industrial Awards Nomination Award", "Quality Benchmarking Enterprise of Chinese Industrial Enterprises", "National Green Factory", National "Credit Contract Keeping Company", "National Single Champion Product in Manufacturing", "High-tech Enterprise", "Leading Enterprise of Independent Innovation", "Henan Governor Quality Award", "Henan Intelligent Workshop", "Henan Provincial Intelligent Factory", "Henan Top 100 Enterprises", Henan Province's first batch of "Model Enterprise of Integration of Informatization and Industrialization". It tops the national market among the same industry in China for many years in production and sales of products, market share and level of automation and intelligent equipment.

In 2020, its production and sales volume have reached more than 100,000 units (sets). The company has 428 sales and service organizations all over the country, serving more than 6,000 medium and high customers. It has achieved remarkable results in more than 50 domestic and foreign key industries including aerospace, automobiles and ships, steel-smelting, chemical engineering, electronic information, electric utility and water conservancy, railway and military industry. High-tech products of the company, such as remote monitoring cranes, intelligent warehousing cranes, precise positioning cranes, automatic container gantry cranes, unmanned cranes, nuclear-grade special cranes, clean explosion-proof automatic cranes, multi-fulcrum flexible cranes, serve large enterprises including Baosteel, China Railway, China Metallurgical Group Corporation, AVIC. The products sell well domestically and across more than 130 countries and regions.

As a national hi-tech enterprise, the company has a technical team composed of over 10 leading experts in the industry as well as more than 200 intermediate and senior engineers. Thanks to their innovative design and development, the company owns over 300 national patents and provincial-level technical awards. The R & D institutes of the company includethe Enterprise Technical Center and the Industrial Design Center, both of which are at provincial level, Henan Engineering Research Center for Energy-Saving Cranes, Key Technical Lab for Cranes and Scholar Work Station of Central China. The company has provided great support to the innovative development in the crane industry thanks to its cooperation with its long-term partners, which include Beijing Research Center of Lifting and Transporting Machinery, Henan Research Center of Special Instrument Test, North China University of Water Resources and Electric Power, and Taiyuan University of Science and Technology.

It is the wish of the company to build itself into a top-class enterprise that would prosperous forever in the crane industry. Adhering to its enterprise values based on "filial piety culture" and its comprehensive development objectives, the company is determined to playing a leading role in the top-quality development of the crane industry by means of honesty and friendly cooperation with friends from all walks of life.

QUALIFICATION CERTIFICATE
资质证书

营业执照

(副本) 1-20

名　　称　河南省矿山起重机有限公司

类　　型　有限责任公司(自然人投资或控股)

法定代表人　崔培军

经营范围　单、双梁、桥式、门式起重机（含防爆、冶金起重机）、悬臂机、电动葫芦、钢丝绳电动葫芦及其零部件的设计、制造、销售、安装、维修、租赁；减速机、电机、电线电缆、总成的研发、制造、销售。（依法须经批准的项目，经相关部门批准后方可开展经营活动）

注册资本　壹拾壹亿柒仟柒佰万圆整

成立日期　2002年09月30日

营业期限　长期

住　　所　长垣市长恼工业区矿山路与纬三路交汇处

登记机关

2020 年 11 月 19 日

高新技术企业

证书

企业名称：河南省矿山起重机有限公司　　证书编号：GR202041002070

发证时间：2020 年 12 月 4 日　　有效期：三年

批准机关：

副本

中华人民共和国
特种设备生产许可证
Production License of Special Equipment
People's Republic of Chona

编号：TS2410461-2024

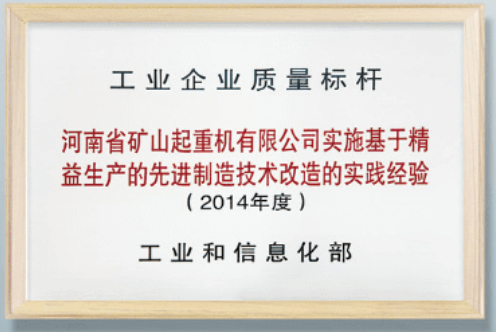
单位名称：河南省矿山起重机有限公司
住　　所：河南省长垣县长恼工业区矿山路与纬三路交汇处
制造地址：河南省长垣县长恼工业区矿山路与纬三路交汇处
经审查，获准从事以下特种设备生产活动：

许可项目	许可子项目	许可参数	备注
起重机械制造（含安装、修理、改造）	桥式、门式起重机（A）	—	覆盖B级；具体产品范围见型式试验证书

发证机关：国家市场监督管理总局

有效期至：2024年06月19日

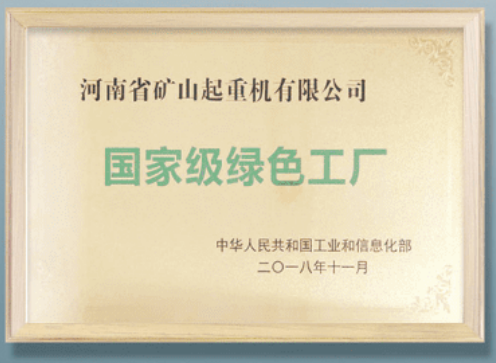
发证日期：2024年06月20日



工业企业质量标杆

河南省矿山起重机有限公司实施基于精益生产的先进制造技术改造的实践经验
（2014年度）

工业和信息化部



河南省矿山起重机有限公司

国家级绿色工厂

中华人民共和国工业和信息化部
二〇一八年十一月

授予：河南省矿山起重机有限公司

中国工业大奖提名奖

中国工业经济联合会
二〇二〇年十二月

编号：62003002

CERTIFICATE
质量管理体系认证证书
河南省矿山起重机有限公司
GB/T 19001-2016/ISO 9001:2015
《质量管理体系 要求》

CERTIFICATE
职业健康安全管理体系
认证证书
河南省矿山起重机有限公司
GB/T 28001-2011/OHSAS 18001:2007
《职业健康安全管理体系 要求》

CERTIFICATE
环境管理体系认证证书
河南省矿山起重机有限公司
GB/T 24001-2016/ISO 14001:2015
《环境管理体系 要求及使用指南》

两化融合管理体系评定证书
河南省矿山起重机有限公司

能源管理体系认证证书
河南省矿山起重机有限公司

副本
北京天一正认证中心有限公司
武器装备质量管理体系认证证书
河南省矿山起重机有限公司
中国航天

安全生产标准化
Work Safety Standardization
证书
CERTIFICATE
河南省矿山起重机有限公司
安全生产标准化二级企业
(机 械)
有效期至：2022年4月

建筑业企业资质证书
（副本）
河南省矿山起重机有限公司

对外贸易经营者备案登记表

MAIN PRODUCTS
主要产品

公司年产销双梁、门式起重机11000余台
The company produces and sells more than 11000 double beam and gantry cranes annually

单梁起重机73000余台
More than 73000 single beam cranes

单双梁电动葫芦及配件100000余台（套）
More than 100000 sets (sets) of single and double beam electric hoist and accessories

公司在消化、吸收国内外起重机先进的设计理念和制造技术的基础上，全力对单、双梁起重机、电动葫芦，进行改型设计，向“大吨位、智能化、轻量化、绿色制造”迈进，与国际同类产品接轨。

On the basis of digesting and absorbing the advanced design concept and manufacturing technology of cranes at home and abroad, the company makes every effort to redesign the single and double beam cranes and electric hoists, strides forward to "large tonnage, intelligent, lightweight and green manufacturing", and is in line with the international similar products.

大吨位 智能化 轻量化 绿色制造

GANTRY CRANE
门式起重机

门式起重机主要用于室外的货场、料场货、散货的装卸作业，具有场地利用率高、作业范围大、适应面广、通用性强等特点。

Gantry crane is mainly used for loading and unloading of goods in outdoor freight yard, stockyard and bulk cargo. It has the characteristics of high site utilization, large operation range, wide adaptability and strong universality.

MH型电动葫芦门式起重机

MH type electric hoist gantry crane

MB型半门式起重机

MB type gantry crane

集装箱门式起重机

Container gantry crane

MG型双梁门式起重机

MG type double girder gantry crane

L型门式起重机

L type gantry crane

ME型造船门式起重机

ME shipbuilding gantry crane

MG_G型桁架门式起重机

MG_G type truss gantry crane

MZ型双梁抓斗门式起重机

MZ double beam grab gantry crane

BRIDGE CRANE
桥式起重机

桥式起重机是桥架在高架轨道上运行的一种桥架型起重机。桥式起重机的桥架沿铺设在两侧高架上的轨道纵向运行，起重小车沿铺设在桥架上的轨道横向运行，构成一矩形的工作范围，就可以充分利用桥架下面的空间吊运物料，不受地面设备的阻碍。

A bridge crane is such that its bridge moves on elevated tracks, also called overhead traveling crane. A bridge crane has its bridge longitudinally move along the elevated tracks laid at both sides and its carriage laterally move along the tracks laid on the bridge to make a rectangular working scope. In this way, the room below the bridge can be made full use of while being free of hindrances of equipment on the ground.

LD型单梁桥式起重机

LD single girder overhead traveling crane

LX型电动单梁起重机

LX electric single-girder suspension crane

LDP型电动单梁起重机

LDP type electric single girder crane

LH型电动葫芦双梁起重机

LH double-girder crane with electric hoist

QD型电动双梁吊钩桥式起重机

QD type electric double beam bridge crane hook

QC型电磁桥式起重机

QC Electromagnetic Bridge Crane

洁净防爆全自动型起重机

Clean explosion-proof automatic crane

YZS型四梁铸造桥式起重机

YZS type four beam casting bridge crane

NEW LIFTING EQUIPMENT
新型起升设备

该型号起重机是在引进和消化国外先进技术的基础上，以模块化设计理论为指导，以现代计算机技术为手段，引入优化设计及可靠性设计方法，采用进口配置、新材料、新工艺完成的具有轻量化、通用化、节能环保、免维护及高技术含量的新型起重机。

Based on bringing in and assimilating foreign advanced technology, this type of crane takes modular design theories as guidance, uses modern computer technology as means, introduces optimized and reliable design methods, which is new type of crane made by employing import configuration, new material and technology and has features in light-weight, generalizing, energy-conservation and environmental protection, maintenance free and high technology content.

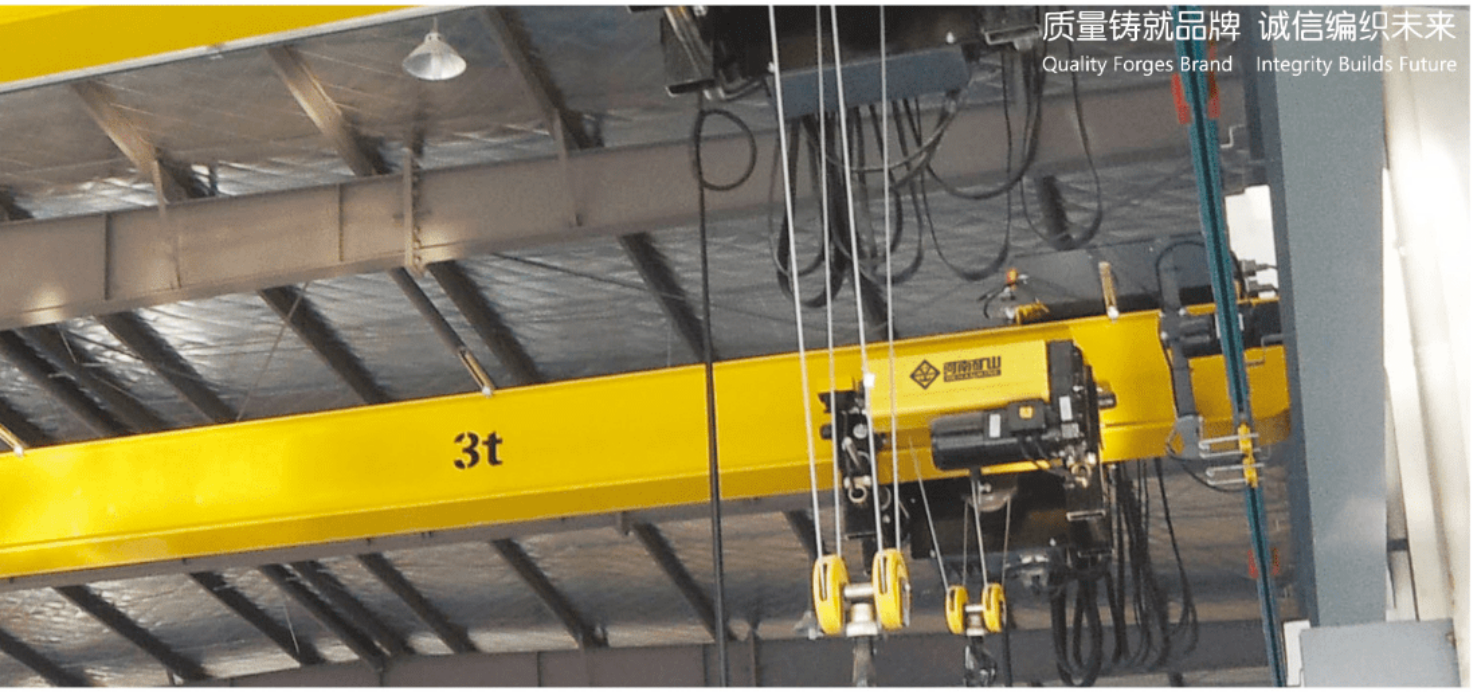
起升机构 设计严格执行FEM的相关标准。
Hoisting mechanism The design strictly carries out the relevant standards of FEM.

铝合金减速器壳体
With aluminum alloy shell of reducer

运行平稳，噪音低
Steady running and low noise

终生润滑（安全使用周期内）
Lifetime lubricating (within safety service circle)

双碟电磁盘式制动器
Double-disk electromagnetic brake



质量铸就品牌 诚信编织未来
Quality Forges Brand Integrity Builds Future

自重轻 / 占用空间小 / 运行成本低 / 工作性能高

Light weight / small occupied space / low operation cost / high working performance

PRODUCTION EQUIPMENT
生产设备

各类加工设备3500余台(套)
More than 3500 sets of various processing equipment

智能化精加工车间
Intelligent finishing workshop

标准化恒温车间12000平方米
Standardized constant temperature workshop 12000 square meters

西门子数控系统
Siemens CNC system

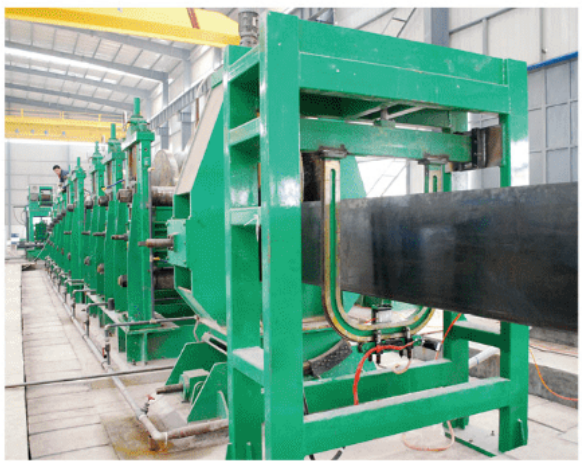
全自动双梁主梁内缝焊接机器人
Automatic welding robot for inner seam of double girder

端梁焊接机器人
End beam welding robot

单梁焊接机器人
Single beam welding robot

龙门移动式加工中心 Gantry mobile machining center

抛丸机 CNC machining center



U型槽成型机
U-groove forming machine

数控机加工中心 CNC machining center

车轮锻造
Wheel forging

数控机加工中心 CNC machining center

渗碳炉 Production equipment

河南省矿山起重机有限公司 www.hnkscrane.com
HENAN PROVINCE MINE CRANE CO.,LTD.

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微信公众号

* 本样本数据仅供选型参考，具体数据请咨询矿山集团技术部。