1. Factory Raw Data Packet M (output packet)

Factory Raw Data ('FM' = 0x464D)

Preambl e	Packet Type	Length	Payload	Termination
0x5555	0x464D	0x74	<fm payload=""></fm>	<crc (u2)=""></crc>

This packet contains raw sensor data for factory monitoring and debugging. The raw sensor data is fixed point, 4 bytes per sensor, LSB first, for 3 sensor chips, 7 sensors per chip in the following order: accels(Ux,Uy,Uz); gyros(Ux,Uy,Uz); temp(chip). There is no additional scaling – sensors data provided as is.

This packet intended for data collection from OpenIMU330 unit during calibration and debugging.

Due to big packet length OpenIMU330 baudrate needs to be set to 115200 or higher.

Byte Offset	Name	Form at	Scal ing	Units	Description
0	xAccelCounts1	14	-	counts	Ux accelerometer (Chip#= sensorSubset *4)
4	yAccelCounts1	14	-	counts	Uy accelerometer (Chip#= sensorSubset *4)
8	zAccelCounts1	14	-	counts	Uz accelerometer (Chip#= sensorSubset *4)
12	xRateCounts1	14	-	counts	Ux angular rate (Chip#= sensorSubset *4)
16	yRateCounts1	14	-	counts	Uy angular rate (Chip#= sensorSubset *4)
20	zRateCounts1	14	-	counts	Uz angular rate (Chip#= sensorSubset *4)
24	TempCounts1	14	-	counts	Temperature (Chip#= sensorSubset *4)
28	xAccelCounts2	14	-	counts	Ux accelerometer (Chip#= sensorSubset *4+1)
32	yAccelCounts2	14	-	counts	Uy accelerometer (Chip#= sensorSubset *4+1)
36	zAccelCounts2	14	ı	counts	Uz accelerometer (Chip#= sensorSubset *4+1)
40	xRateCounts2	14	ı	counts	Ux angular rate (Chip#= sensorSubset *4+1)
44	yRateCounts2	14	ı	counts	Uy angular rate (Chip#= sensorSubset *4+1)
48	zRateCounts2	14	ı	counts	Uz angular rate (Chip#= sensorSubset *4+1)
52	TempCounts2	14	-	counts	Temperature (Chip#= sensorSubset *4+1)
56	xAccelCounts3	14	-	counts	Ux accelerometer (Chip#= sensorSubset *4+2)
60	yAccelCounts3	14	-	counts	Uy accelerometer (Chip#= sensorSubset *4+2)
64	zAccelCounts3	14	-	counts	Uz accelerometer (Chip#= sensorSubset *4+2)
68	xRateCounts3	14	-	counts	Ux angular rate (Chip#= sensorSubset *4+2)
72	yRateCounts3	14	-	counts	Uy angular rate (Chip#= sensorSubset *4+2)
76	zRateCounts3	14	-	counts	Uz angular rate (Chip#= sensorSubset *4+2)
80	TempCounts3	14	-	counts	Temperature (Chip#= sensorSubset *4+2)
84	xAccelCounts4	14	-	counts	Ux accelerometer (Chip#= sensorSubset *4+3)
88	yAccelCounts4	14	-	counts	Uy accelerometer (Chip#= sensorSubset *4+3)
92	zAccelCounts4	14	-	counts	Uz accelerometer (Chip#= sensorSubset *4+34)
96	xRateCounts4	14	-	counts	Ux angular rate (Chip#= sensorSubset *4+3)
100	yRateCounts4	14	-	counts	Uy angular rate (Chip#= sensorSubset *4+3)
104	zRateCounts4	14	-	counts	Uz angular rate (Chip#= sensorSubset *4+3)
108	TempCounts4	14	-	counts	Temperature (Chip#= sensorSubset *4+3)
112	sensorSubset	U2	-	number	Multiply by 4 to get first sensor chip number in the packet
114	sampleIdx	U2	-	number	Sample idx. Packets with the same sample idx present sensors data taken at the same moment of time.

2. Scaled sensors Packet M (output packet)

Multiple Scaled Sensors Data ('SM' = 0x534D)

Preamble	Packet Type	Length	Payload	Termination
0x5555	0x534D	0x3C	<sm payload=""></sm>	<crc (u2)=""></crc>

This packet contains scaled sensors data for monitoring up to 4 sensor chips. Sensor data is fixed point, 2 bytes per sensor, MSB first, for 3 sensor chips, 7 sensors per chip in the following order: accels(Ux,Uy,Uz); gyros(Ux,Uy,Uz); temp(chip). Scaling is the same as in SO/S1 packets

Due to big packet length baudrate needs to be set to 57600 or higher.

Byte Offset	Name	Format	Scaling	Units	Description
0	xAccel1	12	20/2^16	G	X accelerometer (Chip#= sensorSubset *4)
2	yAccel1	I2	20/2^16	G	Y accelerometer (Chip#= sensorSubset *4)
4	zAccel1	I2	20/2^16	G	Z accelerometer (Chip#= sensorSubset *4)
6	xRate1	12	7*pi/2^16 [1260°/2^16]	rps(dps)	X angular rate (Chip#= sensorSubset *4)
8	yRate1	12	7*pi/2^16 [1260°/2^16]	rps(dps)	Y angular rate (Chip#= sensorSubset *4)
10	zRate1	12	7*pi/2^16 [1260°/2^16]	rps(dps)	Z angular rate (Chip#= sensorSubset *4)
12	Temp1	12	200/2^16	deg. C	Temperature (Chip#= sensorSubset *4)
14	xAccel2	12	20/2^16	G	X accelerometer (Chip#= sensorSubset *4)
16	yAccel2	12	20/2^16	G	Y accelerometer (Chip#= sensorSubset *4)
18	zAccel2	12	20/2^16	G	Z accelerometer (Chip#= sensorSubset *4)
20	xRate2	12	7*pi/2^16 [1260°/2^16]	rps(dps)	X angular rate (Chip#= sensorSubset *4)
22	yRate2	12	7*pi/2^16 [1260°/2^16]	rps(dps)	Y angular rate (Chip#= sensorSubset *4)
24	zRate2	12	7*pi/2^16 [1260°/2^16]	rps(dps)	Z angular rate (Chip#= sensorSubset *4)
26	Temp2	l2	200/2^16	deg. C	Temperature (Chip#= sensorSubset *4)
28	xAccel3	I2	20/2^16	G	X accelerometer (Chip#= sensorSubset *4)
30	yAccel3	I2	20/2^16	G	Y accelerometer (Chip#= sensorSubset *4)
32	zAccel3	I2	20/2^16	G	Z accelerometer (Chip#= sensorSubset *4)
34	xRate3	12	7*pi/2^16 [1260°/2^16]	rps(dps)	X angular rate (Chip#= sensorSubset *4)
36	yRate3	12	7*pi/2^16 [1260°/2^16]	rps(dps)	Y angular rate (Chip#= sensorSubset *4)
38	zRate3	12	7*pi/2^16 [1260°/2^16]	rps(dps)	Z angular rate (Chip#= sensorSubset *4)
40	Temp3	12	200/2^16	deg. C	Temperature (Chip#= sensorSubset *4)

42	xAccel4	12	20/2^16	G	X accelerometer (Chip#= sensorSubset *4)
44	yAccel4	12	20/2^16	G	Y accelerometer (Chip#= sensorSubset *4)
46	zAccel4	12	20/2^16	G	Z accelerometer (Chip#= sensorSubset *4)
48	xRate4	l2	7*pi/2^16 [1260°/2^16]	rps(dps)	X angular rate (Chip#= sensorSubset *4)
50	yRate4	12	7*pi/2^16 [1260°/2^16]	rps(dps)	Y angular rate (Chip#= sensorSubset *4)
52	zRate4	12	7*pi/2^16 [1260°/2^16]	rps(dps)	Z angular rate (Chip#= sensorSubset *4)
54	Temp4	12	200/2^16	deg. C	Temperature (Chip#= sensorSubset *4)
56	sensorSu bset	U2	-	number	Multiply by 4 to get first sensor chip number in the packet
58	sampleIdx	U2	-	number	Sample idx. Packets with the same sample idx present sensors data taken at the same moment of time.
<mark>60</mark>	Master Bit Word	U2		bitmask	Master BIT word same as in S0/S1 packets