



Features

- Dual-core ARM Cortex™-A7
- HiFi4 DSP
- Memories
 - Embedded with 64 MB DDR2, clock frequency up to 533 MHz (only for R528-S2)
 - Embedded with 128 MB DDR3, clock frequency up to 800 MHz (only for R528-S3)
 - Three SD/MMC host controller (SMHC) interfaces: SD3.0/SDIO3.0/eMMC5.0
- Video Engine
 - H.265/H.264/MPEG-1/2/4/JPEG/Xvid/Sorenson Spark decoding, up to 1080P/60fps
 - JPEG/MJPEG encoding, up to 1080p@60fps
- Video and Graphics
 - Allwinner SmartColor2.0 post processing for an excellent display experience
 - Supports de-interlacer (DI) up to 1080p@60fps
 - Supports Graphic 2D (G2D) hardware accelerator including rotate, mixer, LBC decompression functions
- Video Output
 - RGB interface up to 1920 x 1080@60fps
 - Dual link LVDS interface up to 1920 x 1080@60fps
 - 4-lane MIPI DSI up to 1920 x 1200@60fps
- Video Input
 - 8-bit parallel CSI interface
- Analog Audio Codec
 - 2 DACs and 3 ADCs
 - Analog audio interfaces: LINEOUTLP/N, LINEOUTRP/N, HPOUTL/R, MICIN1P/1N, MICIN2P/2N, MICIN3P/3N, LINEINL/R, FMINL/R
- Three I2S/PCM external interfaces (I2S0, I2S1, I2S2)
- Maximum 8 digital PDM microphones (DMIC)
- OWA TX, compliance with S/PDIF interface
- Security System
 - AES, DES, 3DES, RSA, MD5, SHA, HMAC
 - Integrated 2 Kbits OTP storage space
- External Peripherals
 - USB 2.0 DRD (USB0) and USB 2.0 HOST (USB1)
 - 10/100/1000 Mbps Ethernet port with RGMII and RMII interfaces
 - Up to 6 UART controllers (UART0, UART1, UART2, UART3, UART4, UART5)
 - Up to 2 SPI controllers (SPI0, SPI1)
 - Up to 4 TWI controllers (TWI0, TWI1, TWI2, TWI3)
 - CIR RX and CIR TX
 - 8 independent PWM channels (PWM0 to PWM7)
 - 2-ch GPADC
 - 4-ch TPADC
 - 1-ch LRADC
 - LEDC
- Package
 - LFBGA 226 balls, 12 mm x 12 mm body size, 0.65 mm ball pitch, 0.35 mm ball size.

Revision History

Revision	Date	Author	Description
1.0	July 26, 2021	AWA0330	Initial release version
1.1	September 30, 2021	AWA1896	Update section 11, table 1-1, table 11-2, Figure 5-28, Figure 5-29, Figure 7-1, Figure 7-2, Table 4-1, Table 4-2, Table 5-1, Table 5-2, table 5-13
1.2	March 21, 2022	KPA0570	Update section 2.9.4, figure 3-1, table 4-4, table 4-5, figure 5-26, table 5-34, section 2.4, table 5-1, table 5-2; delete table 5-3



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About This Documentation

Purpose

The documentation describes features of each module, pin/signal characteristics, current consumption, interface timing, thermal and package, and part reliability of the R528 processor. For details about register descriptions of each module, see the [R528_User_Manual](#).



The document defines two devices: R528-S2 and R528-S3. Unless other stated, their contents are consistent.

Intended Audience

The document is intended for:

- Hardware designers and maintenance personnel for electronics
- Sales personnel for electronic parts and components

Conventions

Symbol Conventions

The symbols that may be found in this document are defined as follows.

Symbol	Description
 WARNING	Indicates potential risk of injury or death exists if the instructions are not obeyed.
 CAUTION	Indicates potential risk of equipment damage, data loss, performance degradation, or unexpected results exists if the instructions are not obeyed.
 NOTE	Provides additional information to emphasize or supplement important points of the main text.

Table Content Conventions

The table content conventions that may be found in this document are defined as follows.

Symbol	Description
-	The cell is blank.

Numerical Conventions

The expressions of data capacity, frequency, and data rate are described as follows.

Type	Symbol	Value
Data capacity	1K	1024
	1M	1,048,576
	1G	1,073,741,824
Frequency, data rate	1k	1000
	1M	1,000,000
	1G	1,000,000,000



1 Overview

R528 is an advanced application processor designed for intelligent speaker application. It integrates the high-performance dual-core Cortex™-A7 and single-core HiFi4 DSP to provide the most-efficient computing power. R528 supports full format decoding such as H.265, H.264, MPEG-1/2/4, JPEG, VC1, and so on. Besides, the independent encoder can encode in JPEG or MJPEG. Integrated multi ADCs/DACs and I2S/PCM/DMIC/OWA audio interfaces can work seamlessly with the CPU to accelerate multimedia algorithms and improve the user experience. R528 supports RGB/LVDS/MIPI DSI display output interfaces to meet the requirements of the screen display. To reduce the BOM cost, a DDR3 die is embedded for R528. R528 comes with extensive connectivity and interfaces, such as USB, SDIO, EMAC, TWI, UART, SPI, PWM, GPADC, LRADC, TPADC, IR TX&RX, and so on. Besides, R528 can connect with other different peripherals like WiFi and BT via SDIO and UART.

1.1 Device Difference

The R528 is configured with different sets of features in different devices. Table 1-1 shows the feature differences across different devices.

Table 1-1 Device Feature Differences

Contents	R528-S2	R528-S3
DDR	SIP 64 MB DDR2	SIP 128 MB DDR3
Ball N11	NC Ball	DZQ
CPU	ARM A7*2	
Package	BGA226 12*12	
PCB Footprint	BGA226 12*14.5 For PCB Pin-to-Pin Design	

2 Features

2.1 CPU Architecture

- Dual-core ARM Cortex™-A7
- 32 KB L1 I-cache + 32 KB L1 D-cache per core, 256 KB L2 cache

2.2 DSP Architecture

- HiFi4
- 32 KB L1 I-cache and 32 KB L1 D-cache
- 64 KB I-ram and 64 KB D-ram

2.3 Memory Subsystem

2.3.1 Boot ROM (BROM)

- On-chip memory
- Supports system boot from the following devices:
 - SD card
 - eMMC
 - SPI NOR Flash
 - SPI NAND Flash
- Supports mandatory upgrade process through USB and SD card
- Supports GPIO pin and eFuse module to select the boot media type
- Supports normal booting and secure booting
- Secure BROM loads only certified firmware
- Secure BROM ensures that the secure boot is a trusted environment

2.3.2 SDRAM

- Embedded with 64 MB DDR2 (Only for R528-S2)
- Embedded with 128 MB DDR3 (Only for R528-S3)
- Supports clock frequency up to 533 MHz for DDR2
- Supports clock frequency up to 800 MHz for DDR3

2.3.3 SMHC

- Three SD/MMC host controller (SMHC) interfaces

- The SMHC0 controls the devices that comply with the protocol Secure Digital Memory (SD mem-version 3.0)
- The SMHC1 controls the device that complies with the protocol Secure Digital I/O (SDIO-version 3.0)
- The SMHC2 controls the device that complies with the protocol Multimedia Card (eMMC-version 5.0)
- Maximum performance:
 - SDR mode 150 MHz@1.8 V IO pad
 - DDR mode 50 MHz@1.8 V IO pad
 - DDR mode 50 MHz@3.3 V IO pad
- Supports 1-bit or 4-bit data width
- Supports block size of 1 to 65535 bytes
- Internal 1024-Bytes RX FIFO and 1024-Bytes TX FIFO
- Supports card insertion and removal interrupt
- Supports hardware CRC generation and error detection
- Supports descriptor-based internal DMA controller

2.4 Video Engine

- Video decoding
 - H.265 MP@L4.1 up to 1080p@60fps
 - H.264 BP/MP/HP@L4.2 up to 1080p@60fps
 - H.263 BP up to 1080p@60fps
 - MPEG-4 SP/ASP L5.0 up to 1080p@60fps
 - MPEG-2 MP/HL up to 1080p@60fps
 - MPEG-1 MP/HL up to 1080p@60fps
 - JPEG/Xvid/Sorenson Spark up to 1080p@60fps
 - MJPEG up to 1080p@30fps
- Video encoding
 - JPEG/MJPEG up to 1080p@60fps
 - Supports input picture scaler up/down

2.5 Video and Graphics

2.5.1 Display Engine (DE)

- Output size up to 2048 x 2048
- Supports two alpha blending channels for main display and one channel for aux display
- Supports four overlay layers in each channel, and has an independent scaler

- Supports porter-duff compatible blending operation
- Supports LBC buffer decoder
- Supports dither output to TCON
- Supports input format Semi-planar YUV422/YUV420/YUV411 and Planar YUV422/YUV420/YUV411, ARGB8888/XRGB8888/RGB888/ARGB4444/ARGB1555/RGB565/palette
- Supports SmartColor2.0 for excellent display experience
 - Adaptive detail/edge enhancement
 - Adaptive color enhancement
 - Adaptive contrast enhancement and fresh tone rectify
- Supports write back for aux display

2.5.2 De-interlacer (DI)

- Supports YUV420 (Planar/NV12/NV21) and YUV422 (Planar/NV16/NV61) data format
- Supports video resolution from 32x32 to 2048x1280 pixel
- Supports Inter-field interpolation/motion adaptive de-interlace method
- Performance: module clock 600M for 1080p@60Hz YUV420

2.5.3 Graphic 2D (G2D)

- Supports layer size up to 2048 x 2048 pixels
- Supports pre-multiply alpha image data
- Supports color key
- Supports two pipes Porter-Duff alpha blending
- Supports multiple video formats 4:2:0, 4:2:2, 4:1:1 and multiple pixel formats (8/16/24/32 bits graphics layer)
- Supports memory scan order option
- Supports any format convert function
- Supports 1/16x to 32x resize ratio
- Supports 32-phase 8-tap horizontal anti-alias filter and 32-phase 4-tap vertical anti-alias filter
- Supports window clip
- Supports FillRectangle, BitBlit, StretchBlit and MaskBlit
- Supports horizontal and vertical flip, clockwise 0/90/180/270 degree rotate for normal buffer
- Supports horizontal flip, clockwise 0/90/270 degree rotate for LBC buffer

2.6 Video Output

2.6.1 RGB and LVDS LCD

- Supports RGB interface with DE/SYNC mode, up to 1920 x 1080@60fps
- Supports serial RGB/dummy RGB interface, up to 800 x 480@60fps
- Supports LVDS interface with dual link, up to 1920 x 1080@60fps
- Supports LVDS interface with single link, up to 1366 x 768@60fps
- Supports i8080 interface, up to 800 x 480@60fps
- Supports BT656 interface for NTSC and PAL
- RGB666 and RGB565 with dither function
- Gamma correction with R/G/B channel independence

2.6.2 MIPI DSI

- Compliance with MIPI DSI v1.01
- Supports 4-lane MIPI DSI, up to 1280 x 720@60fps and 1920 x 1200@60fps
- Supports non-burst mode with sync pulse/sync event and burst mode
- Supports pixel format: RGB888, RGB666, RGB666 loosely packed and RGB565
- Supports continuous and non-continuous lane clock modes
- Supports bidirectional communication of all generic commands in LP through data lane 0
- Supports low power data transmission
- Supports ULPS and escape modes

2.7 Video Input

2.7.1 Parallel CSI

- Supports 8-bit digital camera interface (RAW8/YUV422/YUV420)
- Supports BT656, BT601 interface (YUV422)
- Supports ITU-R BT.656 time-multiplexed format up to 2*1080p@30fps in DDR sample mode
- Maximum pixel clock of 148.5 MHz
- Supports de-interlacing for interlace video input
- Supports conversion from YUV422 to YUV420, YUV422 to YUV400, YUV420 to YUV400
- Supports horizontal and vertical flip

2.8 System Peripherals

2.8.1 Timer

- The timer module implements the timing and counting functions, which includes timer0, timer1, watchdog, and audio video synchronization (AVS)
- The timer0/timer1 is a 32-bit down counter. The timer0 and timer1 are completely consistent
- The watchdog is used to transmit a reset signal to reset the entire system when an exception occurs in the system
- The AVS is used to synchronize the audio and video. The AVS sub-block includes AVS0 and AVS1, which are completely consistent

2.8.2 High Speed Timer (HSTimer)

- The HSTimer module consists of HSTimer0 and HSTimer1. HSTimer0 and HSTimer1 are down counters that implement timing and counting functions. They are completely consistent.
- Configurable 56-bit down timer
- Supports 5 prescale factors
- The clock source is synchronized with AHB0 clock, much more accurate than other timers
- Supports 2 working modes: periodic mode and single counting mode
- Generates an interrupt when the count is decreased to 0

2.8.3 GIC

- Supports 16 Software Generated Interrupts (SGIs), 16 Private Peripheral Interrupts (PPIs), and 192 Shared Peripheral Interrupts (SPIs)
- Software-configurable interrupts can be:
 - Enabled or disabled
 - Assigned to one of two groups: Group 0 or Group 1
 - Prioritized
 - Signaled to different processors in multiprocessor implementations
 - Either level-sensitive or edge-triggered
- GIC security extensions
 - Uses Group 0 interrupts as Secure interrupts, and Group 1 interrupts as Non-secure interrupts
 - Uses the FIQ interrupt request to signal Secure interrupts to a connected processor. The GIC-400 always signals Group 1 interrupts using the IRQ interrupt request

2.8.4 DMAC

- Up to 16-ch DMA

- Provides 32 peripheral DMA requests for data reading and 32 peripheral DMA requests for data writing
- Flexible data width of 8/16/32/64-bit
- Programmable DMA burst length
- Supports linear and IO address modes
- Supports data transfer types with memory-to-memory, memory-to-peripheral, peripheral-to-memory, peripheral-to-peripheral
- Supports transferring data with a linked list
- DRQ response includes waiting mode and handshake mode
- DMA channel supports pause function
- Memory devices support non-aligned transform

2.8.5 Clock Controller Unit (CCU)

- 8 PLLs
- One on-chip RC oscillator
- Supports one external 24 MHz DCXO and one external 32.768 kHz oscillator
- Supports clock configuration and clock generation for corresponding modules
- Supports software-controlled clock gating and software-controlled reset for corresponding modules

2.8.6 Thermal Sensor Controller (THS)

- One thermal sensor located in CPU
- Temperature accuracy: $\pm 3^{\circ}\text{C}$ from 0°C to $+100^{\circ}\text{C}$, $\pm 5^{\circ}\text{C}$ from -25°C to $+125^{\circ}\text{C}$
- Averaging filter for thermal sensor reading
- Supports over-temperature protection interrupt and over-temperature alarm interrupt

2.8.7 LDO Power

- Integrated 2 LDOs (LDOA, LDOB)
- LDOA: 1.8 V power output, LDOB: 1.35 V/1.5 V/1.8 V power output
- LDOA for IO and analog module, LDOB for SDRAM
- Input voltage is 2.4 V to 3.6 V

2.8.8 RTC

- Implements time counter and timing wakeup
- Provides a 16-bit counter for counting day, 5-bit counter for counting hour, 6-bit counter for counting minute, 6-bit counter for counting second

- External connect a 32.768 kHz low-frequency oscillator for count clock
- Timer frequency is 1 kHz
- Configurable initial value by software anytime
- Supports timing alarm, and generates interrupt and wakeup the external devices
- 8 general purpose registers for storing power-off information

2.8.9 I/O Memory Management Unit (IOMMU)

- Supports virtual address to physical address mapping by hardware implementation
- Supports VE, CSI, DE, G2D, DI parallel address mapping
- Supports VE, CSI, DE, G2D, DI bypass function independently
- Supports VE, CSI, DE, G2D, DI pre-fetch independently
- Supports VE, CSI, DE, G2D, DI interrupt handing mechanism independently
- Supports 2 levels TLB (level1 TLB for special using, and level2 TLB for sharing)
- Supports TLB Fully cleared and Partially disabled
- Supports trigger PTW behavior when TLB miss
- Supports checking the permission

2.8.10 Message Box (MSGBOX)

- Supports two CPU to transmit information through channels. Each CPU has a MSGBOX
 - CPU 0: ARM CPUX
 - CPU 1: DSP
- The channel between two CPU has 4 channels, and the FIFO depth of a channel is 8 x 32 bits

2.8.11 Spinlock

- Provides hardware synchronization mechanism in multi-core systems
- Supports 32 lock units
- Two kinds of lock status: locked and unlocked
- Lock time of the processor is predictable (less than 200 cycles)

2.9 Audio Subsystem

2.9.1 Audio Codec

- Two audio digital-to-analog converter (DAC) channels
 - Supports 16-bit and 20-bit sample resolution

- 8 kHz to 192 kHz DAC sample rate
- 100 ± 2 dB SNR@A-weight, -85 ± 3 dB THD+N
- Two audio outputs:
 - One stereo headphone output: HPOUTL/R
 - One stereo differential lineout output: LINEOUTLP/N and LINEOUTRP/N
- Three audio analog-to-digital converter (ADC) channels
 - Supports 16-bit and 20-bit sample resolution
 - 8 kHz to 48 kHz ADC sample rate
 - 95 ± 3 dB SNR@A-weight, -80 ± 3 dB THD+N
- Five audio inputs:
 - Three differential microphone inputs: MICIN1P/1N, MICIN2P/2N, MICIN3P/3N, or three single-end microphone inputs: MICIN1P, MICIN2P, MICIN3P
 - One stereo LINEIN input: LINEINL/R
 - One stereo FMIN input: FMINL/R
- Supports Dynamic Range Controller adjusting the DAC playback and ADC recording
- One 128x20-bits FIFO for DAC data transmit, one 128x20-bits FIFO for ADC data receive
- Programmable FIFO thresholds
- Supports interrupts and DMA
- Internal HPLDO output for HPVCC
- Internal ALDO output for AVCC

2.9.2 I2S/PCM

- Three I2S/PCM external interfaces (I2S0, I2S1, I2S2) for connecting external power amplifier and MIC ADC
- Compliant with standard Philips Inter-IC sound (I2S) bus specification
 - Left-justified, Right-justified, PCM mode, and Time Division Multiplexing (TDM) format
 - Programmable PCM frame width: 1 BCLK width (short frame) and 2 BCLKs width (long frame)
- Transmit and Receive data FIFOs
 - Programmable FIFO thresholds
 - 128 depth x 32-bit width TXFIFO and 64 depth x 32-bit width RXFIFO
- Supports multiple function clock
 - Clock up to 24.576 MHz Data Output of I2S/PCM in Master mode (Only if the IO PAD and Peripheral I2S/PCM satisfy Timing Parameters)
 - Clock up to 12.288 MHz Data Input of I2S/PCM in Master mode
- Supports TX/RX DMA slave interface

- Supports multiple application scenarios
 - Up to 16 channels (fs = 48 kHz) which has adjustable width from 8-bit to 32-bit
 - Sample rate from 8 kHz to 384 kHz (CHAN = 2)
 - 8-bit u-law and 8-bit A-law companded sample
- Supports master/slave mode

2.9.3 DMIC

- Supports maximum 8 digital PDM microphones
- Supports sample rate from 8 kHz to 48 kHz

2.9.4 One Wire Audio (OWA)

- One OWA TX
- Compliance with S/PDIF interface
- IEC-60958 transmitter functionality
- Supports 16-bit, 20-bit, and 24-bit data formats
- One 128×24bits TXFIFO for audio data transfer
- Programmable FIFO thresholds
- Supports TX DMA slave interface
- Function clock includes 24.576 MHz and 22.579 MHz frequency
- Hardware parity generation on the transmitter
- Supports channel status insertion for the transmitter
- Supports interrupts and DMA

2.10 Security System

2.10.1 Crypto Engine (CE)

- Supports Symmetrical algorithm for encryption and decryption: AES, DES, TDES
 - Supports ECB, CBC, CTS, CTR, CFB, OFB mode for AES
 - Supports 128/192/256-bit key for AES
 - Supports ECB, CBC, CTR mode for DES/TDES
- Supports Hash algorithm for tamper proofing: MD5, SHA, HMAC
 - Supports SHA1, SHA224, SHA256, SHA384, SHA512 for SHA
 - Supports HMAC-SHA1, HMAC-SHA256 for HMAC
 - Supports multi-package mode for MD5/SHA1/SHA224/SHA256/SHA384/SHA512
- Supports Asymmetrical algorithm for signature verification: RSA

- RSA supports 512/1024/2048-bit width
- Supports 160-bit hardware PRNG with 175-bit seed
- Supports 256-bit hardware TRNG
- Internal DMA controller for data transfer with memory
- Supports secure and non-secure interfaces respectively

2.10.2 Security ID (SID)

- Supports 2 Kbits eFuse for chip ID and security application
- The eFuse has secure zone and non-secure zone
- Backup eFuse information by using SID_SRAM
- Burning the key to the SID
- Reading the key status in the SID
- Loading the key to the CE

2.10.3 Secure Memory Control (SMC)

- The SMC is always secure, only secure CPU can access the SMC
- Sets secure area of DRAM
- Sets secure property that Master accesses to DRAM

2.10.4 Secure Peripherals Control (SPC)

- The SPC is always secure, only secure CPU can access the SPC
- Sets secure property of peripherals

2.11 External Peripherals

2.11.1 USB DRD

- One USB 2.0 DRD (USB0), with integrated USB 2.0 analog PHY
- Complies with USB2.0 Specification
- Supports USB Host function
 - Compatible with Enhanced Host Controller Interface (EHCI) Specification, Version 1.0
 - Compatible with Open Host Controller Interface (OHCI) Specification, Version 1.0a
 - Supports High-Speed (HS, 480 Mbit/s), Full-Speed (FS, 12 Mbit/s), and Low-Speed (LS, 1.5 Mbit/s)
 - Supports only 1 USB Root port shared between EHCI and OHCI
- Supports USB Device function

- Supports High-Speed (HS, 480 Mbit/s), Full-Speed (FS, 12 Mbit/s)
- Supports bi-directional endpoint0 (EP0) for Control transfer
- Up to 10 user-configurable endpoints (EP1+, EP1-, EP2+, EP2-, EP3+, EP3-, EP4+, EP4-, EP5+, EP5-)
for Bulk transfer, Isochronous transfer and Interrupt transfer
- Up to (8 KB + 64 Bytes) FIFO for all EPs (including EP0)
- Support interface to an external Normal DMA controller for every EP
- Support an internal DMA controller for data transfer with memory
- Supports High-Bandwidth Isochronous & Interrupt transfers
- Automated splitting/combining of packets for Bulk transfers
- Supports point-to-point and point-to-multipoint transfer in both Host and Peripheral modes
- Includes automatic ping capabilities
- Soft connect/disconnect function
- Performs all transaction scheduling in hardware
- Power optimization and power management capabilities
- Device and host controller share a 8K SRAM and a physical PHY

2.11.2 USB HOST

- One USB 2.0 HOST (USB1), with integrated USB 2.0 analog PHY
- Complies with USB2.0 Specification
- Supports USB2.0 Host function
 - Compatible with Enhanced Host Controller Interface (EHCI) Specification, Version 1.0
 - Compatible with Open Host Controller Interface (OHCI) Specification, Version 1.0a
 - Supports High-Speed (HS, 480 Mbit/s), Full-Speed (FS, 12 Mbit/s) and Low-Speed (LS, 1.5 Mbit/s) Device
 - Supports only 1 USB Root port shared between EHCI and OHCI
- An internal DMA Controller for data transfer with memory

2.11.3 EMAC

- One EMAC interface for connecting external Ethernet PHY
- 10/100/1000 Mbit/s Ethernet port with RGMII and RMII interfaces
- Compliant with IEEE 802.3-2002 standard
- Supports both full-duplex and half-duplex operations
- Provides the management data input/output (MDIO) interface for PHY device configuration and management with configurable clock frequencies
- Programmable frame length to support Standard or Jumbo Ethernet frames with sizes up to 16 KB

- Supports a variety of flexible address filtering modes
- Separate 32-bit status returned for transmission and reception packets
- Optimization for packet-oriented DMA transfers with frame delimiters
 - Supports linked-list descriptor list structure
 - Descriptor architecture, allowing large blocks of data transfer with minimum CPU intervention; each descriptor can transfer up to 4 KB of data
 - Comprehensive status reporting for normal operation and transfers with errors
- 4 KB TXFIFO for transmission packets and 16 KB RXFIFO for reception packets
- Programmable interrupt options for different operational conditions

2.11.4 UART

- Up to 6 UART controllers (UART0, UART1, UART2, UART3, UART4, UART5)
- UART0, UART4, UART5: 2-wire; UART1, UART2, UART3: 4-wire
- Compatible with industry-standard 16450/16550 UARTs
- Supports IrDA-compatible slow infrared (SIR) format
- Two separate FIFOs: one is RX FIFO, and the other is TX FIFO
 - Each of them is 64 bytes (For UART0)
 - Each of them is 256 bytes (For UART1, UART2, UART3, UART4, and UART5)
- The working reference clock is from the APB bus clock
 - Speed up to 4 Mbit/s with 64 MHz APB clock
 - Speed up to 1.5 Mbit/s with 24 MHz APB clock
- 5 to 8 data bits for RS-232 characters, or 9 bits RS-485 format
- 1, 1.5 or 2 stop bits
- Programmable parity (even, odd, or no parity)
- Supports TX/RX DMA slave controller interface
- Supports software/hardware flow control
- Supports RX DMA Master interface (Only for UART1)
- Supports auto-flow by using CTS & RTS (Only for UART1/2/3)

2.11.5 SPI and SPI_DBI

- Up to 2 SPI controllers (SPI0, SPI1)
- The SPI0 only supports SPI mode; The SPI1 supports SPI mode and display bus interface (DBI) mode
- SPI mode:
 - Full-duplex synchronous serial interface

- Master/slave configurable
- Mode0 to Mode3 are supported for both transmit and receive operations
- 8-bit wide by 64-entry FIFO for both transmit and receive data
- Polarity and phase of the Chip Select (SPI-CS) and SPI Clock (SPI-CLK) are configurable
- Supports 3-wire/4-wire SPI
- Supports programmable serial data frame length: 1-bit to 32-bit
- Supports Standard SPI, Dual-Output/Dual-Input SPI, Dual IO SPI, Quad-Output/Quad-Input SPI
- DBI mode:
 - Supports DBI Type C 3 Line/4 Line Interface Mode
 - Supports 2 Data Lane Interface Mode
 - Supports RGB111/444/565/666/888 video format
 - Maximum resolution of RGB666 240 x 320@30Hz with single data lane
 - Maximum resolution of RGB888 240 x 320@60Hz or 320 x 480@30Hz with dual data lane
 - Supports Tearing effect
 - Supports software flexible control video frame rate

2.11.6 Two Wire Interface (TWI)

- Up to 4 TWI controllers (TWI0, TWI1, TWI2, TWI3)
- Compliant with I2C bus standard
- Supports standard mode (up to 100 kbit/s) and fast mode (up to 400 kbit/s)
- Supports 7-bit and 10-bit device addressing modes
- Supports master mode or slave mode
- Master mode features:
 - Supports the bus arbitration in the case of multiple master devices
 - Supports clock synchronization and bit and byte waiting
 - Supports packet transmission and DMA
- Slave mode features:
 - Interrupt on address detection
- The TWI controller includes one TWI engine and one TWI driver. And the TWI driver supports packet transmission and DMA mode when TWI works in master mode

2.11.7 CIR Receiver (CIR_RX)

- One CIR_RX interface (IR-RX)
- Full physical layer implementation

- Supports NEC format infra data
- Supports CIR for remote control or wireless keyboard
- 64x8 bits FIFO for data buffer
- Sample clock up to 1 MHz

2.11.8 CIR Transmitter (CIR_TX)

- One CIR_TX interface (IR-TX)
- Supports arbitrary wave generator
- Configurable carrier frequency
- Supports handshake mode and waiting mode of DMA
- 128 bytes FIFO for data buffer

2.11.9 PWM

- Supports 8 independent PWM channels (PWM0 to PWM7)
 - Supports PWM continuous mode output
 - Supports PWM pulse mode output, and the pulse number is configurable
 - Output frequency range: 0 to 24 MHz or 100 MHz
 - Various duty-cycle: 0% to 100%
 - Minimum resolution: 1/65536
- Supports 4 complementary pairs output
 - PWM01 pair (PWM0 + PWM1), PWM23 pair (PWM2 + PWM3), PWM45 pair (PWM4 + PWM5), PWM67 pair (PWM6 + PWM7)
 - Supports dead-zone generator, and the dead-zone time is configurable
- Supports 4 group of PWM channel output for controlling stepping motors
 - Supports any plural channels to form a group, and output the same duty-cycle pulse
 - In group mode, the relative phase of the output waveform for each channel is configurable
- Supports 8 channels capture input
 - Supports rising edge detection and falling edge detection for input waveform pulse
 - Supports pulse-width measurement for input waveform pulse

2.11.10 General Purpose ADC (GPADC)

- 2-ch successive approximation register (SAR) analog-to-digital converter (ADC)
- 12-bit sampling resolution and 8-bit precision
- 64 FIFO depth of data register

- Power reference voltage: AVCC, analog input voltage range: 0 to AVCC
- Maximum sampling frequency up to 1 MHz
- Supports three operation modes: single conversion mode, continuous conversion mode, burst conversion mode

2.11.11 Touch Panel ADC (TPADC)

- 12 bit SAR type A/D converter
- Configurable sample frequency up to 1 MHz
- One 32x12 FIFO for storing A/D conversion result
- Supports DMA slave interface
- Supports 4-wire resistive touch panel input detection
 - Supports pen down detection with programmable sensitivity
 - Supports single touch coordinate measurement
 - Supports dual touch detection
 - Supports touch pressure measurement with programmable threshold
 - Supports median and averaging filter for noise reduction
 - Supports X and Y coordinate exchange function
- Supports Aux ADC with up to 4 channels

2.11.12 Low Rate ADC (LRADC)

- One LRADC input channel
- 6-bit sampling resolution and 5-bit precision
- Sample rate up to 2 kHz
- Supports hold Key and general Key
- Supports normal, continuous and single working mode
- Power supply voltage: AVCC, power reference voltage: 0.75*AVCC, analog input and detected voltage range: 0 to 1.266 V

2.11.13 LEDC

- LEDC is used to control the external intelligent control LED lamp
- Configurable LED output high/low level width
- Configurable LED reset time
- LEDC data supports DMA configuration mode and CPU configuration mode
- Maximum 1024 LEDs serial connect

-
- LED data transfer rate up to 800 kbit/s

2.12 Package

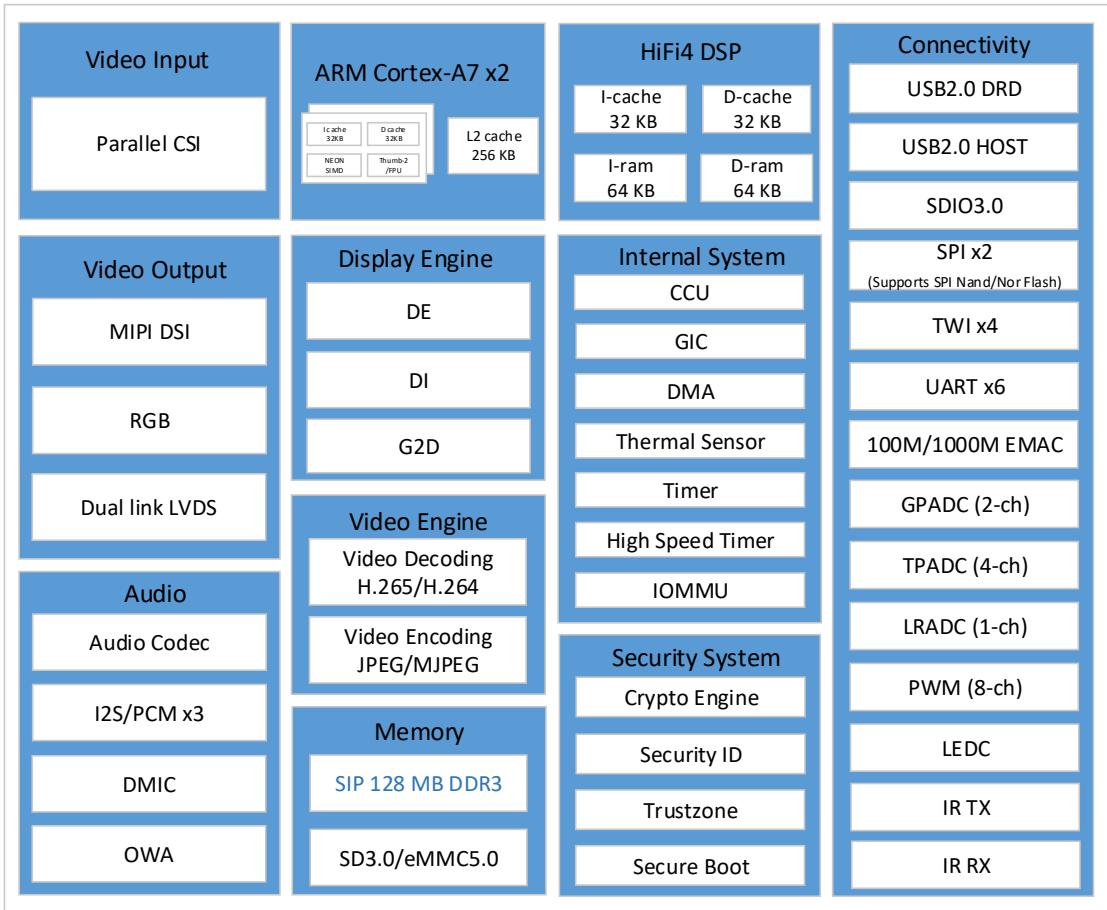
- LFBGA 226 balls, 12 mm x 12 mm body size, 0.65 mm ball pitch, 0.35 mm ball size



3 Block Diagram

Figure 3-1 shows the system block diagram of the R528.

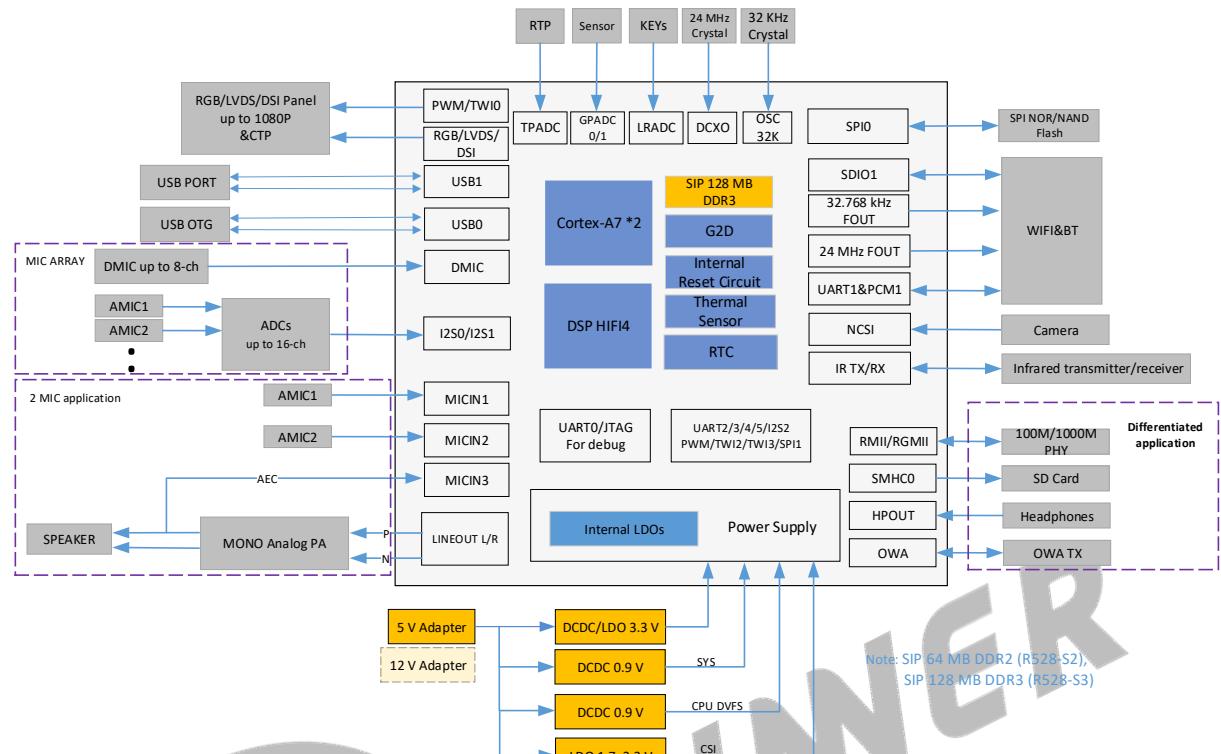
Figure 3-1 R528 System Block Diagram



Note: SIP 64 MB DDR2 (R528-S2), SIP 128 MB DDR3 (R528-S3)

Figure 3-2 shows the typical solution diagram of the R528.

Figure 3-2 Intelligent Speaker with Screen Solution of the R528



4 Pin Description

4.1 Pin Quantity

Table 4-1 and Table 4-2 list the pin quantity of R528.

Table 4-1 R528-S2 Pin Quantity

Pin Type	Quantity
I/O	128
Power	25
Ground	55
DDR Power	5
NC	13
Total	226

Table 4-2 R528-S3 Pin Quantity

Pin Type	Quantity
I/O	129
Power	25
Ground	55
DDR Power	5
NC	12
Total	226

4.2 Pin Characteristics

Table 4-2 lists the characteristics of the R528 pins from the following seven aspects.

[1].Ball#: Package ball numbers associated with each signal.

[2].Pin Name: The name of the package pin.

[3].Type: Denotes the signal direction

I (Input),

O (Output),

I/O (Input/Output),
 OD (Open-Drain),
 A (Analog),
 AI (Analog Input),
 AO (Analog Output),
 P (Power),
 G (Ground)

[4].Ball Reset State: The state of the terminal at reset. PU: pull up; PD: pull down; Z: high impedance.

[5].Pull Up/Down: Denotes the presence of an internal pull-up or pull-down resistor. Pull-up and pull-down resistors can be enabled or disabled via software.

[6].Default Buffer Strength: Defines the default drive strength of the associated output buffer. The maximum drive strength of each GPIO is 6 mA.

[7].Power Supply: The voltage supply for the IO buffers of the terminal.

Table 4-3 Pin Characteristics

Ball#[¹]	Pin Name ^[2]	Type ^[3]	Ball State ^[4]	Reset	Pull Up/Down ^[5]	Default Buffer Strength ^[6] (mA)	Power Supply ^[7]
SDRAM							
N11 (Only for the R528-S3)	DZQ	AI	NA	NA	NA	NA	NA
K11,K12,L12, M12,N12	VCC-DRAM	P	NA	NA	NA	NA	NA
GPIOB							
D16	PB0	I/O	Z	PU/PD	4	VCC-IO	
D17	PB1	I/O	Z	PU/PD	4	VCC-IO	
M16	PB2	I/O	Z	PU/PD	4	VCC-IO	
M17	PB3	I/O	Z	PU/PD	4	VCC-IO	
M18	PB4	I/O	Z	PU/PD	4	VCC-IO	
L16	PB5	I/O	Z	PU/PD	4	VCC-IO	
L17	PB6	I/O	Z	PU/PD	4	VCC-IO	
K16	PB7	I/O	Z	PU/PD	4	VCC-IO	
D18	PB8	I/O	Z	PU/PD	4	VCC-IO	

Ball#[¹]	Pin Name [²]	Type [³]	Ball State [⁴]	Reset	Pull Up/Down [⁵]	Default Strength [⁶]	Buffer (mA)	Power Supply [⁷]
C16	PB9	I/O	Z		PU/PD	4		VCC-IO
C18	PB10	I/O	Z		PU/PD	4		VCC-IO
C17	PB11	I/O	Z		PU/PD	4		VCC-IO
B18	PB12	I/O	Z		PU/PD	4		VCC-IO
GPIOC								
L3	PC0	I/O	Z		PU/PD	4		VCC-PC
L2	PC1	I/O	Z		PU/PD	4		VCC-PC
L1	PC2	I/O	Z		PU/PD	4		VCC-PC
M3	PC3	I/O	PU		PU/PD	4		VCC-PC
M2	PC4	I/O	PU		PU/PD	4		VCC-PC
N3	PC5	I/O	PU		PU/PD	4		VCC-PC
N2	PC6	I/O	Z		PU/PD	4		VCC-PC
N1	PC7	I/O	Z		PU/PD	4		VCC-PC
F5	VCC-PC	P	NA		NA	NA		NA
GPIOD								
T12	PD0	I/O	Z		PU/PD	4		VCC-PD
U12	PD1	I/O	Z		PU/PD	4		VCC-PD
U13	PD2	I/O	Z		PU/PD	4		VCC-PD
V13	PD3	I/O	Z		PU/PD	4		VCC-PD
T14	PD4	I/O	Z		PU/PD	4		VCC-PD
U14	PD5	I/O	Z		PU/PD	4		VCC-PD
U15	PD6	I/O	Z		PU/PD	4		VCC-PD
V15	PD7	I/O	Z		PU/PD	4		VCC-PD
U16	PD8	I/O	Z		PU/PD	4		VCC-PD
V16	PD9	I/O	Z		PU/PD	4		VCC-PD

Ball#[¹]	Pin Name [²]	Type [³]	Ball State [⁴]	Reset	Pull Up/Down [⁵]	Default Strength [⁶]	Buffer (mA)	Power Supply [⁷]
U17	PD10	I/O	Z		PU/PD	4		VCC-PD
U18	PD11	I/O	Z		PU/PD	4		VCC-PD
T17	PD12	I/O	Z		PU/PD	4		VCC-PD
T18	PD13	I/O	Z		PU/PD	4		VCC-PD
R16	PD14	I/O	Z		PU/PD	4		VCC-PD
R17	PD15	I/O	Z		PU/PD	4		VCC-PD
P17	PD16	I/O	Z		PU/PD	4		VCC-PD
P18	PD17	I/O	Z		PU/PD	4		VCC-PD
N16	PD18	I/O	Z		PU/PD	4		VCC-PD
N17	PD19	I/O	Z		PU/PD	4		VCC-PD
V11	PD20	I/O	Z		PU/PD	4		VCC-PD
U11	PD21	I/O	Z		PU/PD	4		VCC-PD
T11	PD22	I/O	Z		PU/PD	4		VCC-PD
K13	VCC-LVDS	P	NA		NA	NA		NA
H13	VCC-PD	P	NA		NA	NA		NA
GPIOE								
V9	PE0	I/O	Z		PU/PD	4		VCC-PE
U9	PE1	I/O	Z		PU/PD	4		VCC-PE
T9	PE2	I/O	Z		PU/PD	4		VCC-PE
T8	PE3	I/O	Z		PU/PD	4		VCC-PE
V7	PE4	I/O	Z		PU/PD	4		VCC-PE
U7	PE5	I/O	Z		PU/PD	4		VCC-PE
T7	PE6	I/O	Z		PU/PD	4		VCC-PE
U6	PE7	I/O	Z		PU/PD	4		VCC-PE
T6	PE8	I/O	Z		PU/PD	4		VCC-PE

Ball#[¹]	Pin Name ^[2]	Type ^[3]	Ball State ^[4]	Reset	Pull Up/Down ^[5]	Default Strength ^[6]	Buffer (mA)	Power Supply ^[7]
V5	PE9	I/O	Z		PU/PD	4		VCC-PE
U5	PE10	I/O	Z		PU/PD	4		VCC-PE
T5	PE11	I/O	Z		PU/PD	4		VCC-PE
U4	PE12	I/O	Z		PU/PD	4		VCC-PE
T4	PE13	I/O	Z		PU/PD	4		VCC-PE
V3	PE14	I/O	Z		PU/PD	4		VCC-PE
U3	PE15	I/O	Z		PU/PD	4		VCC-PE
V2	PE16	I/O	Z		PU/PD	4		VCC-PE
U2	PE17	I/O	Z		PU/PD	4		VCC-PE
G6	VCC-PE	P	NA		NA	NA		NA
GPIOF								
G1	PF0	I/O	Z		PU/PD	4		VCC-PF
H3	PF1	I/O	Z		PU/PD	4		VCC-PF
J3	PF2	I/O	Z		PU/PD	4		VCC-PF
J2	PF3	I/O	Z		PU/PD	4		VCC-PF
J1	PF4	I/O	Z		PU/PD	4		VCC-PF
K3	PF5	I/O	Z		PU/PD	4		VCC-PF
K2	PF6	I/O	Z		PU/PD	4		VCC-PF
E6	VCC-PF	P	NA		NA	NA		NA
GPIOG								
A2	PG0	I/O	Z		PU/PD	4		VCC-PG
C4	PG1	I/O	Z		PU/PD	4		VCC-PG
A3	PG2	I/O	Z		PU/PD	4		VCC-PG
C3	PG3	I/O	Z		PU/PD	4		VCC-PG
B1	PG4	I/O	Z		PU/PD	4		VCC-PG

Ball#[¹]	Pin Name ^[2]	Type ^[3]	Ball State ^[4]	Reset	Pull Up/Down ^[5]	Default Strength ^[6]	Buffer (mA)	Power Supply ^[7]
B2	PG5	I/O	Z		PU/PD	4		VCC-PG
E3	PG6	I/O	Z		PU/PD	4		VCC-PG
E2	PG7	I/O	Z		PU/PD	4		VCC-PG
E1	PG8	I/O	Z		PU/PD	4		VCC-PG
F3	PG9	I/O	Z		PU/PD	4		VCC-PG
F2	PG10	I/O	Z		PU/PD	4		VCC-PG
G3	PG11	I/O	Z		PU/PD	4		VCC-PG
C2	PG12	I/O	Z		PU/PD	4		VCC-PG
C1	PG13	I/O	Z		PU/PD	4		VCC-PG
D3	PG14	I/O	Z		PU/PD	4		VCC-PG
D2	PG15	I/O	Z		PU/PD	4		VCC-PG
G2	PG16	I/O	Z		PU/PD	4		VCC-PG
B4	PG17	I/O	Z		PU/PD	4		VCC-PG
A4	PG18	I/O	Z		PU/PD	4		VCC-PG
E5	VCC-PG	P	NA		NA	NA		NA
System								
T3	RESET	I, OD	NA		NA	NA		VCC-RTC
LRADC								
C9	LRADC	AI	NA		NA	NA		AVCC
GPADC								
B9	GPADC0	AI	NA		NA	NA		AVCC
C8	GPADC1	AI	NA		NA	NA		AVCC
TPADC								
A8	TP-X1	AI	NA		NA	NA		AVCC
B8	TP-X2	AI	NA		NA	NA		AVCC

Ball#[¹]	Pin Name [²]	Type [³]	Ball State [⁴]	Reset	Pull Up/Down [⁵]	Default Strength [⁶]	Buffer (mA)	Power Supply [⁷]
B7	TP-Y1	AI	NA	NA	NA	NA	NA	AVCC
C7	TP-Y2	AI	NA	NA	NA	NA	NA	AVCC
USB								
C5	USB0-DM	A I/O	NA	NA	NA	NA	NA	VCC-IO
B5	USB0-DP	A I/O	NA	NA	NA	NA	NA	VCC-IO
B6	USB1-DM	A I/O	NA	NA	NA	NA	NA	VCC-IO
A6	USB1-DP	A I/O	NA	NA	NA	NA	NA	VCC-IO
Audio Codec								
B13	MICIN1P	AI	NA	NA	NA	NA	NA	AVCC
C13	MICIN1N	AI	NA	NA	NA	NA	NA	AVCC
A14	MICIN2P	AI	NA	NA	NA	NA	NA	AVCC
B14	MICIN2N	AI	NA	NA	NA	NA	NA	AVCC
B15	MICIN3P	AI	NA	NA	NA	NA	NA	AVCC
C15	MICIN3N	AI	NA	NA	NA	NA	NA	AVCC
E15	FMINR	AI	NA	NA	NA	NA	NA	AVCC
D15	FMINL	AI	NA	NA	NA	NA	NA	AVCC
F15	LINEINR	AI	NA	NA	NA	NA	NA	AVCC
G15	LINEINL	AI	NA	NA	NA	NA	NA	AVCC
C11	LINEOUTLN	AO	NA	NA	NA	NA	NA	AVCC
B11	LINEOUTLP	AO	NA	NA	NA	NA	NA	AVCC
B12	LINEOUTRN	AO	NA	NA	NA	NA	NA	AVCC
A12	LINEOUTRP	AO	NA	NA	NA	NA	NA	AVCC
C10	HPOUTR	AO	NA	NA	NA	NA	NA	HPVCC
A10	HPOUTL	AO	NA	NA	NA	NA	NA	HPVCC
B10	HPOUTFB	AI	NA	NA	NA	NA	NA	HPVCC

Ball#[¹]	Pin Name [²]	Type [³]	Ball State [⁴]	Reset	Pull Up/Down [⁵]	Default Strength [⁶]	Buffer (mA)	Power Supply [⁷]
F13	HPVCC	P	NA	NA	NA	NA	NA	NA
G12	HP-DET	AI	NA	NA	NA	NA	NA	AVCC
A16	HPLDOIN	P	NA	NA	NA	NA	NA	VCC-IO
E12	HBIAS	AO	NA	NA	NA	NA	NA	VCC-IO
C12	MBIAS	AO	NA	NA	NA	NA	NA	VCC-IO
F12	MIC-DET	AI	NA	NA	NA	NA	NA	AVCC
B16	VRA1	AO	NA	NA	NA	NA	NA	AVCC
B17	VRA2	AO	NA	NA	NA	NA	NA	AVCC
E13	AVCC	P	NA	NA	NA	NA	NA	NA
A17	AGND	G	NA	NA	NA	NA	NA	NA
RTC & PLL								
T1	X32KIN	AI	NA	NA	NA	NA	NA	VCC-RTC
T2	X32KOUT	AO	NA	NA	NA	NA	NA	VCC-RTC
G5	VCC-RTC	P	NA	NA	NA	NA	NA	NA
H5	VCC-PLL	P	NA	NA	NA	NA	NA	NA
DCXO								
R1	DXIN	AI	NA	NA	NA	NA	NA	VCC-PLL
R2	DXOUT	AO	NA	NA	NA	NA	NA	VCC-PLL
P2	REFCLK-OUT	AO	NA	NA	NA	NA	NA	VCC-PLL
NC (for R528-S2)								
N11, J16, J17, K18, K17, G16, G17, F17, F18, E16, E17, H17, H18	NC	NA	NA	NA	NA	NA	NA	NA
NC (for R528-S3)								

Ball#[¹]	Pin Name [²]	Type [³]	Ball State [⁴]	Reset	Pull Up/Down [⁵]	Default Strength [⁶]	Buffer (mA)	Power Supply [⁷]
J16, J17, K18, K17, G16, G17, F17, F18, E16, E17, H17, H18	NC	NA	NA	NA	NA	NA	NA	NA
Power								
L5	LDO-IN	P	NA	NA	NA	NA	NA	NA
J5	LDOA-OUT	P	NA	NA	NA	NA	NA	NA
K5	LDOB-OUT	P	NA	NA	NA	NA	NA	NA
G13	VCC-IO	P	NA	NA	NA	NA	NA	NA
E10,E11,F10, F11	VDD-SYS	P	NA	NA	NA	NA	NA	NA
E7,E8,F7,F8	VDD-CPU	P	NA	NA	NA	NA	NA	NA
E9	VDD-CPUFB	P	NA	NA	NA	NA	NA	NA
J13	VCC-1V8	P	NA	NA	NA	NA	NA	NA
GND								
A1,A18,B3,C14 ,C6,F16,F9,G11 ,G7,G8,G9,H11 ,H12,H16,H2, H6,H7,H8,J12, J6,J7,J8,J9,L10, L13,L6,L8,L9, M10,M11,M13 ,M5,M6,M8, M9,N10,N13, N5,N7,N8,N9, P16,P3,R3,T10, T13,T15,T16, U1,U10,U8,V1, V17,V18	GND	G	NA	NA	NA	NA	NA	NA

4.3 GPIO Multiplex Function

The following table provides a description of the R528 GPIO multiplex function.



For each GPIO, Function0 is input function; Function1 is output function; Function9 to Function13 are reserved.

Table 4-4 GPIO Multiplex Function

Pin Name	GPIO Group	IO Type	Function2	Function3	Function4	Function5	Function6	Function7	Function8	Function14
PB0	GPIOB	I/O	PWM3	IR-TX	TWI2-SCK	SPI1-WP/ DBI-TE	UART0-TX	UART2-TX	OWA-OUT	PB-EINT0
PB1		I/O	PWM4	I2S2-DOUT3	TWI2-SDA	I2S2-DIN3	UART0-RX	UART2-RX	IR-RX	PB-EINT1
PB2		I/O	LCD0-D0	I2S2-DOUT2	TWI0-SDA	I2S2-DIN2	LCD0-D18	UART4-TX		PB-EINT2
PB3		I/O	LCD0-D1	I2S2-DOUT1	TWI0-SCK	I2S2-DIN0	LCD0-D19	UART4-RX		PB-EINT3
PB4		I/O	LCD0-D8	I2S2-DOUT0	TWI1-SCK	I2S2-DIN1	LCD0-D20	UART5-TX		PB-EINT4
PB5		I/O	LCD0-D9	I2S2-BCLK	TWI1-SDA	PWM0	LCD0-D21	UART5-RX		PB-EINT5
PB6		I/O	LCD0-D16	I2S2-LRCK	TWI3-SCK	PWM1	LCD0-D22	UART3-TX	CPUBIST0	PB-EINT6
PB7		I/O	LCD0-D17	I2S2-MCLK	TWI3-SDA	IR-RX	LCD0-D23	UART3-RX	CPUBIST1	PB-EINT7
PB8		I/O	DMIC-DATA3	PWM5	TWI2-SCK	SPI1-HOLD/ DBI-DCX/ DBI-WRX	UART0-TX	UART1-TX		PB-EINT8
PB9		I/O	DMIC-DATA2	PWM6	TWI2-SDA	SPI1-MISO/ DBI-SDI/ DBI-TE/ DBI-DCX	UART0-RX	UART1-RX		PB-EINT9
PB10		I/O	DMIC-DATA1	PWM7	TWI0-SCK	SPI1-MOSI/ DBI-SDO	CLK-FANOUT0	UART1-RTS		PB-EINT10
PB11		I/O	DMIC-DATA0	PWM2	TWI0-SDA	SPI1-CLK/ DBI-SCLK	CLK-FANOUT1	UART1-CTS		PB-EINT11
PB12		I/O	DMIC-CLK	PWM0		SPI1-CS/ DBI-CSX	CLK-FANOUT2	IR-RX		PB-EINT12
PC0	GPIOC	I/O	UART2-TX	TWI2-SCK	LEDC-DO					PC-EINT0
PC1		I/O	UART2-RX	TWI2-SDA						PC-EINT1
PC2		I/O	SPI0-CLK	SDC2-CLK						PC-EINT2
PC3		I/O	SPI0-CS0	SDC2-CMD						PC-EINT3
PC4		I/O	SPI0-MOSI	SDC2-D2	BOOT-SEL0					PC-EINT4
PC5		I/O	SPI0-MISO	SDC2-D1	BOOT-SEL1					PC-EINT5
PC6		I/O	SPI0-WP	SDC2-D0	UART3-TX	TWI3-SCK	DBG-CLK			PC-EINT6
PC7		I/O	SPI0-HOLD	SDC2-D3	UART3-RX	TWI3-SDA	TCON-TRIG			PC-EINT7
PD0	GPIOD	I/O	LCD0-D2	LVDS0-V0P	DSI-D0P	TWI0-SCK				PD-EINT0
PD1		I/O	LCD0-D3	LVDS0-V0N	DSI-D0N	UART2-TX				PD-EINT1
PD2		I/O	LCD0-D4	LVDS0-V1P	DSI-D1P	UART2-RX				PD-EINT2

Pin Name	GPIO Group	IO Type	Function2	Function3	Function4	Function5	Function6	Function7	Function8	Function14
PD3	GPIOE	I/O	LCD0-D5	LVDS0-V1N	DSI-D1N	UART2-RTS				PD-EINT3
PD4		I/O	LCD0-D6	LVDS0-V2P	DSI-CKP	UART2-CTS				PD-EINT4
PD5		I/O	LCD0-D7	LVDS0-V2N	DSI-CKN	UART5-TX				PD-EINT5
PD6		I/O	LCD0-D10	LVDS0-CKP	DSI-D2P	UART5-RX				PD-EINT6
PD7		I/O	LCD0-D11	LVDS0-CKN	DSI-D2N	UART4-TX				PD-EINT7
PD8		I/O	LCD0-D12	LVDS0-V3P	DSI-D3P	UART4-RX				PD-EINT8
PD9		I/O	LCD0-D13	LVDS0-V3N	DSI-D3N	PWM6				PD-EINT9
PD10		I/O	LCD0-D14	LVDS1-V0P	SPI1-CS/DBI-CSX	UART3-TX				PD-EINT10
PD11		I/O	LCD0-D15	LVDS1-V0N	SPI1-CLK/DBI-SCLK	UART3-RX				PD-EINT11
PD12		I/O	LCD0-D18	LVDS1-V1P	SPI1-MOSI/DBI-SDO	TWI0-SDA				PD-EINT12
PD13		I/O	LCD0-D19	LVDS1-V1N	SPI1-MISO/DBI-SDI/DBI-TE/DBI-DCX	UART3-RTS				PD-EINT13
PD14		I/O	LCD0-D20	LVDS1-V2P	SPI1-HOLD/DBI-DCX/DBI-WRX	UART3-CTS				PD-EINT14
PD15		I/O	LCD0-D21	LVDS1-V2N	SPI1-WP/DBI-TE	IR-RX				PD-EINT15
PD16		I/O	LCD0-D22	LVDS1-CKP	DMIC-DATA3	PWM0				PD-EINT16
PD17		I/O	LCD0-D23	LVDS1-CKN	DMIC-DATA2	PWM1				PD-EINT17
PD18		I/O	LCD0-CLK	LVDS1-V3P	DMIC-DATA1	PWM2				PD-EINT18
PD19		I/O	LCD0-DE	LVDS1-V3N	DMIC-DATA0	PWM3				PD-EINT19
PD20		I/O	LCD0-HSYNC	TWI2-SCK	DMIC-CLK	PWM4				PD-EINT20
PD21		I/O	LCD0-VSYNC	TWI2-SDA	UART1-TX	PWM5				PD-EINT21
PD22		I/O	OWA-OUT	IR-RX	UART1-RX	PWM7				PD-EINT22
PE0	GPIOE	I/O	NCSI0-HSYNC	UART2-RTS	TWI1-SCK	LCD0-HSYNC			RGMII-RXCTRL/RMII-CRS-DV	PE-EINT0
PE1		I/O	NCSI0-VSYNC	UART2-CTS	TWI1-SDA	LCD0-VSYNC			RGMII-RXD0/RMII-RXD0	PE-EINT1
PE2		I/O	NCSI0-PCLK	UART2-TX	TWI0-SCK	CLK-FANOUT0	UART0-TX		RGMII-RXD1/RMII-RXD1	PE-EINT2
PE3		I/O	NCSI0-MCLK	UART2-RX	TWI0-SDA	CLK-FANOUT1	UART0-RX		RGMII-TXCK/RMII-TXCK	PE-EINT3
PE4		I/O	NCSI0-D0	UART4-TX	TWI2-SCK	CLK-FANOUT2	D-JTAG-MS		RGMII-TXDO/RMII-TXDO	PE-EINT4
PE5		I/O	NCSI0-D1	UART4-RX	TWI2-SDA	LEDC-DO	D-JTAG-DI		RGMII-TXD1/RMII-TXD1	PE-EINT5
PE6		I/O	NCSI0-D2	UART5-TX	TWI3-SCK		D-JTAG-DO		RGMII-TXCTRL/RMII-TXEN	PE-EINT6
PE7		I/O	NCSI0-D3	UART5-RX	TWI3-SDA	OWA-OUT	D-JTAG-CK		RGMII-CLKIN/RMII-RXER	PE-EINT7
PE8		I/O	NCSI0-D4	UART1-RTS	PWM2	UART3-TX	JTAG-MS		MDC	PE-EINT8
PE9		I/O	NCSI0-D5	UART1-CTS	PWM3	UART3-RX	JTAG-DI		MDIO	PE-EINT9
PE10		I/O	NCSI0-D6	UART1-TX	PWM4	IR-RX	JTAG-DO		EPHY-25M	PE-EINT10
PE11		I/O	NCSI0-D7	UART1-RX	I2SO-DOUT3	I2SO-DIN3	JTAG-CK		RGMII-TXD2	PE-EINT11

Pin Name	GPIO Group	IO Type	Function2	Function3	Function4	Function5	Function6	Function7	Function8	Function14
PE12	GPIOF	I/O	TWI2-SCK	NCSI0-FIELD	I2S0-DOUT2	I2S0-DIN2			RGMII-TXD3	PE-EINT12
PE13		I/O	TWI2-SDA	PWM5	I2S0-DOUT0	I2S0-DIN1	DMIC-DATA3		RGMII-RXD2	PE-EINT13
PE14		I/O	TWI1-SCK	D-JTAG-MS	I2S0-DOUT1	I2S0-DIN0	DMIC-DATA2		RGMII-RXD3	PE-EINT14
PE15		I/O	TWI1-SDA	D-JTAG-DI	PWM6	I2S0-LRCK	DMIC-DATA1		RGMII-RXCK	PE-EINT15
PE16		I/O	TWI3-SCK	D-JTAG-DO	PWM7	I2S0-BCLK	DMIC-DATA0			PE-EINT16
PE17		I/O	TWI3-SDA	D-JTAG-CK	IR-TX	I2S0-MCLK	DMIC-CLK			PE-EINT17
PF0	GPIOF	I/O	SDC0-D1	JTAG-MS		I2S2-DOUT1	I2S2-DIN0			PF-EINT0
PF1		I/O	SDC0-D0	JTAG-DI		I2S2-DOUT0	I2S2-DIN1			PF-EINT1
PF2		I/O	SDC0-CLK	UART0-TX	TWI0-SCK					PF-EINT2
PF3		I/O	SDC0-CMD	JTAG-DO		I2S2-BCLK				PF-EINT3
PF4		I/O	SDC0-D3	UART0-RX	TWI0-SDA	PWM6	IR-TX			PF-EINT4
PF5		I/O	SDC0-D2	JTAG-CK		I2S2-LRCK				PF-EINT5
PF6		I/O		OWA-OUT	IR-RX	I2S2-MCLK	PWM5			PF-EINT6
PG0	GPIOG	I/O	SDC1-CLK	UART3-TX	RGMII-RXCTRL/ RMII-CRS-DV	PWM7				PG-EINT0
PG1		I/O	SDC1-CMD	UART3-RX	RGMII-RXD0/ RMII-RXDO	PWM6				PG-EINT1
PG2		I/O	SDC1-D0	UART3-RTS	RGMII-RXD1/ RMII-RXD1	UART4-TX				PG-EINT2
PG3		I/O	SDC1-D1	UART3-CTS	RGMII-TXCK/ RMII-TXCK	UART4-RX				PG-EINT3
PG4		I/O	SDC1-D2	UART5-TX	RGMII-TXD0/ RMII-TXD0	PWM5				PG-EINT4
PG5		I/O	SDC1-D3	UART5-RX	RGMII-TXD1/ RMII-TXD1	PWM4				PG-EINT5
PG6		I/O	UART1-TX	TWI2-SCK	RGMII-TXD2	PWM1				PG-EINT6
PG7		I/O	UART1-RX	TWI2-SDA	RGMII-TXD3					PG-EINT7
PG8		I/O	UART1-RTS	TWI1-SCK	RGMII-RXD2	UART3-TX				PG-EINT8
PG9		I/O	UART1-CTS	TWI1-SDA	RGMII-RXD3	UART3-RX				PG-EINT9
PG10		I/O	PWM3	TWI3-SCK	RGMII-RXCK	CLK-FANOUT0	IR-RX			PG-EINT10
PG11		I/O	I2S1-MCLK	TWI3-SDA	EPHY-25M	CLK-FANOUT1	TCON-TRIG			PG-EINT11
PG12		I/O	I2S1-LRCK	TWI0-SCK	RGMII-TXCTRL/ RMII-TXEN	CLK-FANOUT2	PWM0	UART1-TX		PG-EINT12
PG13		I/O	I2S1-BCLK	TWI0-SDA	RGMII-CLKIN/ RMII-RXER	PWM2	LEDC-DO	UART1-RX		PG-EINT13
PG14		I/O	I2S1-DIN0	TWI2-SCK	MDC	I2S1-DOUT1	SPI0-WP	UART1-RTS		PG-EINT14
PG15		I/O	I2S1-DOUT0	TWI2-SDA	MDIO	I2S1-DIN1	SPI0-HOLD	UART1-CTS		PG-EINT15
PG16		I/O	IR-RX	TCON-TRIG	PWM5	CLK-FANOUT2		LEDC-DO		PG-EINT16
PG17		I/O	UART2-TX	TWI3-SCK	PWM7	CLK-FANOUT0	IR-TX	UART0-TX		PG-EINT17
PG18		I/O	UART2-RX	TWI3-SDA	PWM6	CLK-FANOUT1	OWA-OUT	UART0-RX		PG-EINT18

4.4 Detailed Signal Description

Table 4-4 shows the detailed function description of every signal based on the different interface.

[1].Signal Name: The name of every signal.

[2].Description: The detailed function description of every signal.

[3].Type: Denotes the signal direction:

I (Input),

O (Output),

I/O (Input/Output),

OD (Open-Drain),

A (Analog),

AI (Analog Input),

AO (Analog Output),

A I/O (Analog Input/Output),

P (Power),

G (Ground)

Table 4-5 Detailed Signal Description

Signal Name ^[1]	Description ^[2]	Type ^[3]
DRAM		
DZQ (Only for the R528-S3)	DRAM ZQ Calibration	AI
VCC-DRAM	DRAM Power Supply	P
System Control		
BOOT-SEL[1:0]	Boot Media Select	I
RESET	Reset Signal (low active)	I, OD
Clock		
X32KIN	Clock Input of 32.768 kHz Crystal	AI
X32KOUT	Clock Output of 32.768 kHz Crystal	AO
VCC-RTC	RTC Power	P
VCC-PLL	PLL Power Supply	P
DCXO		

Signal Name ^[1]	Description ^[2]	Type ^[3]
REFCLK-OUT	Digital Compensated Crystal Oscillator Clock Fanout	AO
DXIN	Digital Compensated Crystal Oscillator Input	AI
DXOUT	Digital Compensated Crystal Oscillator Output	AO
USB		
USB0-DM	USB DRD Data Signal DM	A I/O
USB0-DP	USB DRD Data Signal DP	A I/O
USB1-DM	USB HOST Data Signal DM	A I/O
USB1-DP	USB HOST Data Signal DP	A I/O
GPADC		
GPADC0	General Purpose ADC Input Channel 0	AI
GPADC1	General Purpose ADC Input Channel 1	AI
TPADC		
TP-X1	Touch Panel X1 Input	AI
TP-X2	Touch Panel X2 Input	AI
TP-Y1	Touch Panel Y1 Input	AI
TP-Y2	Touch Panel Y2 Input	AI
LRADC		
LRADC	Low Rate ADC	AI
AUDIO CODEC		
LINEOUTLN	Lineout Left Channel Negative Differential Output	AO
LINEOUTLP	Lineout Left Channel Positive Differential Output	AO
LINEOUTRN	Lineout Right Channel Negative Differential Output	AO
LINEOUTRP	Lineout Right Channel Positive Differential Output	AO
HPOUTR	Headphone Right Output	AO
HPOUTL	Headphone Light Output	AO

Signal Name ^[1]	Description ^[2]	Type ^[3]
HPOUTFB	Pseudo Differential Headphone Ground Reference	AI
HPVCC	Headphone Power	P
MICIN1P	Microphone Differential Positive Input 1	AI
MICIN1N	Microphone Differential Negative Input 1	AI
MICIN2P	Microphone Differential Positive Input 2	AI
MICIN2N	Microphone Differential Negative Input 2	AI
MICIN3P	Microphone Differential Positive Input 3	AI
MICIN3N	Microphone Differential Negative Input 3	AI
FMINR	FMIN Right Input	AI
FMINL	FMIN Left Input	AI
LINEINR	LINEIN Right Single-End Input	AI
LINEINL	LINEIN Left Single-End Input	AI
HP-DET	Headphone Jack Detect	AI
HPLDOIN	Headphone LDO Input	P
HBIAS	Second Bias Voltage Output for Headset Microphone	AO
MBIAS	First Bias Voltage Output for Main Microphone	AO
MIC-DET	Headphone MIC Detect	AI
VRA1	Internal Reference Voltage	AO
VRA2	Internal Reference Voltage	AO
AVCC	Power Supply for Analog Part	P
AGND	Analog Ground	G
LCD		
LCD0-D[23:0]	LCD Data Output	O
LCD0-CLK	LCD Clock The pixel data are synchronized by this clock	O

Signal Name ^[1]	Description ^[2]	Type ^[3]
LCD0-VSYNC	LCD Vertical Sync It indicates one new frame	O
LCD0-HSYNC	LCD Horizontal Sync It indicates one new scan line	O
LCD0-DE	LCD Data Output Enable	O
TCON-TRIG	LCD Sync (TCON outputs to LCD for sync)	O
LVDS		
LVDS0-CKP	LVDS0 Positive Port of Clock	O
LVDS0-CKN	LVDS0 Negative Port of Clock	O
LVDS0-V[3:0]P	LVDS0 Positive Port of Data Channel [3:0]	O
LVDS0-V[3:0]N	LVDS0 Negative Port of Data Channel [3:0]	O
LVDS1-CKP	LVDS1 Positive Port of Clock	O
LVDS1-CKN	LVDS1 Negative Port of Clock	O
LVDS1-V[3:0]P	LVDS1 Positive Port of Data Channel [3:0]	O
LVDS1-V[3:0]N	LVDS1 Negative Port of Data Channel [3:0]	O
DSI		
DSI-D[3:0]P	DSI Differential Data [3:0] Positive Signal	O
DSI-D[3:0]N	DSI Differential Data [3:0] Negative Signal	O
DSI-CKP	DSI Differential Clock Positive Signal	O
DSI-CKN	DSI Differential Clock Negative Signal	O
Parallel CSI		
NCSI0-PCLK	Parallel CSI Pixel Clock	I
NCSI0-MCLK	Parallel CSI Master Clock	O
NCSI0-HSYNC	Parallel CSI Horizontal Synchronous	I
NCSI0-VSYNC	Parallel CSI Vertical Synchronous	I
NCSI0-D[7:0]	Parallel CSI Data Bit	I

Signal Name ^[1]	Description ^[2]	Type ^[3]
NCSI0-FIELD	Parallel CSI Field Index	I
SMHC		
SDC0-CMD	Command Signal for SD Card	I/O, OD
SDC0-CLK	Clock for SD Card	O
SDC0-D[3:0]	Data Input and Output for SD Card	I/O
SDC1-CMD	Command Signal for SDIO WIFI	I/O, OD
SDC1-CLK	Clock for SDIO WIFI	O
SDC1-D[3:0]	Data Input and Output for SDIO WIFI	I/O
SDC2-CMD	Command Signal for eMMC	I/O, OD
SDC2-CLK	Clock for eMMC	O
SDC2-D[3:0]	Data Input and Output for eMMC	I/O
I2S/PCM		
I2S0-MCLK	I2S0 Master Clock	O
I2S0-LRCK	I2S0/PCM0 Sample Rate Clock/Sync	I/O
I2S0-BCLK	I2S0/PCM0 Bit Rate Clock	I/O
I2S0-DOUT[3:0]	I2S0/PCM0 Serial Data Output Channel [3:0]	O
I2S0-DIN[3:0]	I2S0/PCM0 Serial Data Input Channel [3:0]	I
I2S1-MCLK	I2S1 Master Clock	O
I2S1-LRCK	I2S1/PCM1 Sample Rate Clock/Sync	I/O
I2S1-BCLK	I2S1/PCM1 Bit Rate Clock	I/O
I2S1-DOUT[1:0]	I2S1/PCM1 Serial Data Output Channel [1:0]	O
I2S1-DIN[1:0]	I2S1/PCM1 Serial Data Input Channel [1:0]	I
I2S2-MCLK	I2S2 Master Clock	O
I2S2-LRCK	I2S2/PCM2 Sample Rate Clock/Sync	I/O
I2S2-BCLK	I2S2/PCM2 Bit Rate Clock	I/O

Signal Name ^[1]	Description ^[2]	Type ^[3]
I2S2-DOUT[3:0]	I2S2/PCM2 Serial Data Output Channel [3:0]	O
I2S2-DIN[3:0]	I2S2/PCM2 Serial Data Input Channel [3:0]	I
DMIC		
DMIC-CLK	Digital Microphone Clock Output	O
DMIC-DATA[3:0]	Digital Microphone Data Input	I
EMAC		
RGMII-RXD3	RGMII Receive Data3	I
RGMII-RXD2	RGMII Receive Data2	I
RGMII-RXD1/RMII-RXD1	RGMII/RMII Receive Data1	I
RGMII-RXD0/RMII-RXD0	RGMII/RMII Receive Data0	I
RGMII-RXCK	RGMII Receive Clock	I
RGMII-RXCTRL/ RMII-CRS-DV	RGMII Receive Control/RMII Carrier Sense Receive Data Valid	I
RGMII-CLKIN/RMII-RXER	RGMII Transmit Clock from External/RMII Receive Error	I
RGMII-TXD3	RGMII Transmit Data3	O
RGMII-TXD2	RGMII Transmit Data2	O
RGMII-TXD1/RMII-TXD1	RGMII/RMII Transmit Data1	O
RGMII-TXD0/RMII-TXD0	RGMII/RMII Transmit Data0	O
RGMII-TXCK/RMII-TXCK	RGMII/RMII Transmit Clock For RGMII, IO type is output; For RMII, IO type is input	I/O
RGMII-TXCTRL/ RMII-TXEN	RGMII Transmit Control/RMII Transmit Enable	O
MDC	RGMII/RMII Management Data Clock	O
MDIO	RGMII/RMII Management Data Input/Output	I/O
EPHY-25M	25MHz Output for EMAC PHY	O

Signal Name ^[1]	Description ^[2]	Type ^[3]
OWA		
OWA-OUT	One Wire Audio Output	O
LEDC		
LEDC-DO	Intelligent Control LED Signal Output	O
Interrupt		
PB-EINT[12:0]	GPIO B Interrupt	I
PC-EINT[7:0]	GPIO C Interrupt	I
PD-EINT[22:0]	GPIO D Interrupt	I
PE-EINT[17:0]	GPIO E Interrupt	I
PF-EINT[6:0]	GPIO F Interrupt	I
PG-EINT[18:0]	GPIO G Interrupt	I
CIR Receiver		
IR-RX	Consumer Infrared Receiver	I
CIR Transmitter		
IR-TX	Consumer Infrared Transmitter	O
PWM		
PWM[7:0]	Pulse Width Modulation Output Channel [7:0]	I/O
SPI&SPI_DBI		
SPI0-CS0	SPI0 Chip Select Signal, Low Active	I/O
SPI0-CLK	SPI0 Clock Signal Provides serial interface timing.	I/O
SPI0-MOSI	SPI0 Master Data Out, Slave Data In	I/O
SPI0-MISO	SPI0 Master Data In, Slave Data Out	I/O
SPI0-WP	SPI0 Write Protect, Low Active Protects the memory area against all program or erase instructions. It also can be used for serial data input and output for	I/O

Signal Name ^[1]	Description ^[2]	Type ^[3]
	SPI Quad Input or Quad Output mode.	
SPI0-HOLD	<p>SPI0 Hold Signal</p> <p>Pauses any serial communication with the device without deselecting or resetting it.</p> <p>It also can be used for serial data input and output for SPI Quad Input or Quad Output mode.</p>	I/O
SPI1-CS	SPI1 Chip Select Signal, Low Active	I/O
SPI1-CLK	<p>SPI1 Clock Signal</p> <p>Provides serial interface timing.</p>	I/O
SPI1-MOSI	SPI1 Master Data Out, Slave Data In	I/O
SPI1-MISO	SPI1 Master Data In, Slave Data Out	I/O
SPI1-WP	<p>SPI1 Write Protect, Low Active</p> <p>Protects the memory area against all program or erase instructions.</p> <p>It also can be used for serial data input and output for SPI Quad Input or Quad Output mode.</p>	I/O
SPI1-HOLD	<p>SPI1 Hold Signal</p> <p>Pauses any serial communication with the device without resetting it.</p> <p>It also can be used for serial data input and output for SPI Quad Input or Quad Output mode.</p>	I/O
DBI-CSX	Chip Select Signal, Low Active	I/O
DBI-SCLK	Serial Clock Signal	I/O
DBI-SDO	Data Output Signal	I/O
DBI-SDI	<p>Data Input Signal</p> <p>The data is sampled on the rising edge and the falling edge</p>	I/O
DBI-TE	<p>Tearing Effect Input</p> <p>It is used to capture the external TE signal edge. The rising and falling edge is configurable.</p>	I/O
DBI-DCX	DCX pin is the select output signal of data and command.	I/O

Signal Name ^[1]	Description ^[2]	Type ^[3]
	DCX = 0: register command; DCX = 1: data or parameter.	
DBI-WRX	When DBI operates in dual data lane format, the RGB666 format 2 can use WRX to transfer data	I/O
UART		
UART0-TX	UART0 Data Transmit	O
UART0-RX	UART0 Data Receive	I
UART1-TX	UART1 Data Transmit	O
UART1-RX	UART1 Data Receive	I
UART1-CTS	UART1 Data Clear to Send	I
UART1-RTS	UART1 Data Request to Send	O
UART2-TX	UART2 Data Transmit	O
UART2-RX	UART2 Data Receive	I
UART2-CTS	UART2 Data Clear to Send	I
UART2-RTS	UART2 Data Request to Send	O
UART3-TX	UART3 Data Transmit	O
UART3-RX	UART3 Data Receive	I
UART3-CTS	UART3 Data Clear to Send	I
UART3-RTS	UART3 Data Request to Send	O
UART4-TX	UART4 Data Transmit	O
UART4-RX	UART4 Data Receive	I
UART5-TX	UART5 Data Transmit	O
UART5-RX	UART5 Data Receive	I
TWI		
TWI0-SCK	TWI0 Serial Clock Signal	I/O
TWI0-SDA	TWI0 Serial Data Signal	I/O

Signal Name ^[1]	Description ^[2]	Type ^[3]
TWI1-SCK	TWI1 Serial Clock Signal	I/O
TWI1-SDA	TWI1 Serial Data Signal	I/O
TWI2-SCK	TWI2 Serial Clock Signal	I/O
TWI2-SDA	TWI2 Serial Data Signal	I/O
TWI3-SCK	TWI3 Serial Clock Signal	I/O
TWI3-SDA	TWI3 Serial Data Signal	I/O
JTAG		
JTAG-MS	A7 JTAG Mode Select	I
JTAG-CK	A7 JTAG Clock Signal	I
JTAG-DO	A7 JTAG Data Output	O
JTAG-DI	A7 JTAG Data Input	I
D-JTAG-MS	DSP JTAG Mode Select	I
D-JTAG-CK	DSP JTAG Clock Signal	I
D-JTAG-DO	DSP JTAG Data Output	O
D-JTAG-DI	DSP JTAG Data Input	I

5 Electrical Characteristics

5.1 Parameter Conditions

5.1.1 Minimum and Maximum Values

Unless otherwise specified the minimum and maximum values are guaranteed in the worst conditions of ambient temperature, supply voltage, and frequencies by tests in production on 100% of the devices with ambient temperature at $T_a = 25^{\circ}\text{C}$ and $T_a = T_{a\ max}$.

Data based on characterization results, design simulation, and/or technology characteristics are indicated in the table footnotes and are not tested in production.

5.1.2 Typical Values

Unless otherwise specified, the typical data are based on $T_a = 25^{\circ}\text{C}$. They are given only as design guidelines.

5.1.3 Temperature Definitions

- Ambient Temperature— the temperature of the surrounding environment.
- Junction Temperature— the hottest temperature of the silicon chip inside the package.
- Absolute Maximum Junction Temperature— the temperature beyond which damage occurs to the device. The device may not function or meet expected performance at this temperature.
- Recommended Operating Temperature— the junction temperature at which the device operates continuously at the designated performance over the designed lifetime. The reliability of the device may be degraded if the device operates above this temperature. Some devices will not function electrically above this temperature.

5.2 Absolute Maximum Ratings

Absolute Maximum Ratings are those values beyond which damage to the device may occur. Table 5-1 specifies the absolute maximum ratings.



CAUTION

Stresses beyond those listed under Table 5-1 may affect reliability or cause permanent damage to the device. These are stress ratings only. Functional operation of the device at these or any other conditions beyond those indicated under Section 5.3, *Recommended Operating Conditions*, is not implied. Exposure to absolute maximum rated conditions for extended periods may affect device reliability.

Table 5-1 Absolute Maximum Ratings

Symbol	Parameter	Min ⁽¹⁾	Max ⁽¹⁾	Unit
--------	-----------	--------------------	--------------------	------

Symbol	Parameter		Min ⁽¹⁾	Max ⁽¹⁾	Unit
AVCC	Power Supply for Analog Part		-0.3	2.16	V
HPVCC	Headphone Power		-0.3	2.16	V
VCC-PC	Digital GPIO C Power		-0.3	3.96	V
VCC-PD	Digital GPIO D Power		-0.3	3.96	V
VCC-PE	Digital GPIO E Power		-0.3	3.96	V
VCC-PF	Digital GPIO F Power		-0.3	3.96	V
VCC-PG	Digital GPIO G Power		-0.3	3.96	V
VCC-IO	Power Supply for 3.3 V Digital Part		-0.3	3.96	V
VCC-RTC	Power Supply for RTC		-0.3	2.16	V
VCC-PLL	Power Supply for System PLL		-0.3	2.16	V
VCC-LVDS	Power Supply for LVDS		-0.3	2.16	V
VCC-DRAM	Power Supply for DRAM IO and DDR3		-0.3	2.16	V
VDD-CPU	Power Supply for CPU		-0.3	1.3	V
VDD-SYS	Power Supply for System		-0.3	1.3	V
LDO-IN	Internal LDOA/B Input Voltage		-0.3	3.96	V
LDOA-OUT	Internal LDOA Output Voltage for Analog Device and IO		-0.3	2.16	V
LDOB-OUT	Internal LDOB Output Voltage for VCC-DRAM		-0.3	2.16	V
T _{STG}	Storage Temperature		-40	150	°C
T _j	Working Junction Temperature		-25	110	°C
V _{ESD}	Electrostatic Discharge ⁽²⁾	Human Body Model(HBM) ⁽³⁾	-2000	2000	V
		Charged Device Model(CDM) ⁽⁴⁾	-250	250	V
I _{Latch-up}	Latch-up I-test performance current-pulse injection on each IO pin ⁽⁵⁾			Pass	
	Latch-up over-voltage performance voltage injection on each IO pin ⁽⁶⁾			Pass	

(1) The min/max voltages of power rails are guaranteed by design, not tested in production.

-
- (2) Electrostatic discharge (ESD) to measure device sensitivity/immunity to damage caused by electrostatic discharges into the devices.
- (3) Level listed above is the passing level per ESDA/JEDEC JS-001-2017.
- (4) Level listed above is the passing level per ESDA/JEDEC JS-002-2018.
- (5) Based on JESD78E; each device is tested with IO pin injection of ± 200 mA at room temperature.
- (6) Based on JESD78E; each device is tested with a stress voltage of $1.5 \times V_{ddmax}$ at room temperature.

5.3 Recommended Operating Conditions

Table 5-2 describes operating conditions of the R528.



NOTE

Logic functions and parameter values are not assured out of the range specified in the recommended operating conditions.

Table 5-2 Recommended Operating Conditions

Symbol	Parameter	Min	Typ	Max	Unit
Ta	Ambient Operating Temperature (when VCC-DRAM uses external power)	-25	-	75	°C
	Ambient Operating Temperature (when VCC-DRAM uses internal LDO)	-25	-	70	°C
Tj	Working Junction Temperature Range	-25	-	110 ⁽¹⁾	°C
AVCC	Power Supply for Analog Part	1.764	1.8	1.836	V
HPVCC	Headphone Power	1.764	1.8	1.836	V
VCC-PC	Digital GPIO C Power				
	1.8 V voltage	1.62	1.8	1.98	V
	3.3 V voltage	2.97	3.3	3.63	
VCC-PD	Digital GPIO D Power				
	1.8 V voltage	1.62	1.8	1.98	V
	3.3 V voltage	2.97	3.3	3.63	
VCC-PE	Digital GPIO E Power				
	1.8 V voltage	1.62	1.8	1.98	V

Symbol	Parameter	Min	Typ	Max	Unit
	2.8 V voltage	2.52	2.8	3.08	
	3.3 V voltage	2.97	3.3	3.63	
VCC-PF	Digital GPIO F Power				
	1.8 V voltage	1.62	1.8	1.98	V
	3.3 V voltage	2.97	3.3	3.63	
VCC-PG	Digital GPIO G Power				
	1.8 V voltage	1.62	1.8	1.98	V
	3.3 V voltage	2.97	3.3	3.63	
VCC-IO	Power Supply for Digital Part				
	3.3 V voltage	2.97	3.3	3.63	V
VCC-RTC	Power Supply for RTC	1.62	1.8	1.98	V
VCC-PLL	Power Supply for System PLL	1.62	1.8	1.98	V
VCC-LVDS	Power Supply for LVDS	1.62	1.8	1.98	V
VCC-DRAM	Power Supply for DRAM IO and DDR2	1.7	1.8	1.9	V
	Power Supply for DRAM IO and DDR3	1.425	1.5	1.575	
VDD-CPU	Power Supply for CPU	0.85	0.9 ⁽²⁾	1.1	V
VDD-SYS	Power Supply for System	0.85	0.9	0.99	V
LDO-IN	Internal LDOA/B Input Voltage	2.4	3.3	3.6	V
LDOA-OUT	Internal LDOA Output Voltage for Analog Device and IO	1.764	1.8	1.836	V
LDOB-OUT	Internal LDOB Output Voltage for VCC-DRAM	1.31 1.455 1.746	1.35 ⁽³⁾ 1.5 1.8	1.39 1.545 1.854	V

- (1) The chip junction temperature in normal working condition should be less than or equal to the maximum junction temperature in Table 5-2.
- (2) To avoid damage to the chip, this voltage value is based on its electrical characteristics. In actual use, since voltage and frequency are correlated, the specific voltage value is subject to the DVFS table.
- (3) The default voltage of LDOB-OUT is 1.35 V.

5.4 DC Electrical Characteristics

Table 5-4 summarizes the DC electrical characteristics of the R528. For the interfaces of GPIO function port, refer to the DC parameters in Table 5-4 unless otherwise stated.

Table 5-3 DC Electrical Characteristics

(VCC-IO/VCC-PC/VCC-PD/VCC-PE/VCC-PF/VCC-PG)

Symbol	Parameter		Min	Typ	Max	Unit
V_{IH}	High-Level Input Voltage		0.7 * VCC-IO	-	VCC-IO + 0.3	V
V_{IL}	Low-Level Input Voltage		-0.3	-	0.3 * VCC-IO	V
R_{PU}	Input Pull-up Resistance	PC3 to PC7, PF3, PF6	12	15	18	kΩ
		PG0 to PG5	26	33	40	kΩ
		Other GPIOs	80	100	120	kΩ
R_{PD}	Input Pull-down Resistance	PC3 to PC7, PF3, PF6	12	15	18	kΩ
		PG0 to PG5	26	33	40	kΩ
		Other GPIOs	80	100	120	kΩ
I_{IH}	High-Level Input Current		-	-	10	uA
I_{IL}	Low-Level Input Current		-	-	10	uA
V_{OH}	High-Level Output Voltage		VCC-IO - 0.3	-	VCC-IO	V
V_{OL}	Low-Level Output Voltage		0	-	0.2	V
I_{OZ}	Tri-State Output Leakage Current		-10	-	10	uA
C_{IN}	Input Capacitance		-	-	5	pF
C_{OUT}	Output Capacitance		-	-	5	pF

5.5 SDIO Electrical Characteristics

The SDIO electrical parameters are related to different supply voltage.

Figure 5-1 SDIO Voltage Waveform

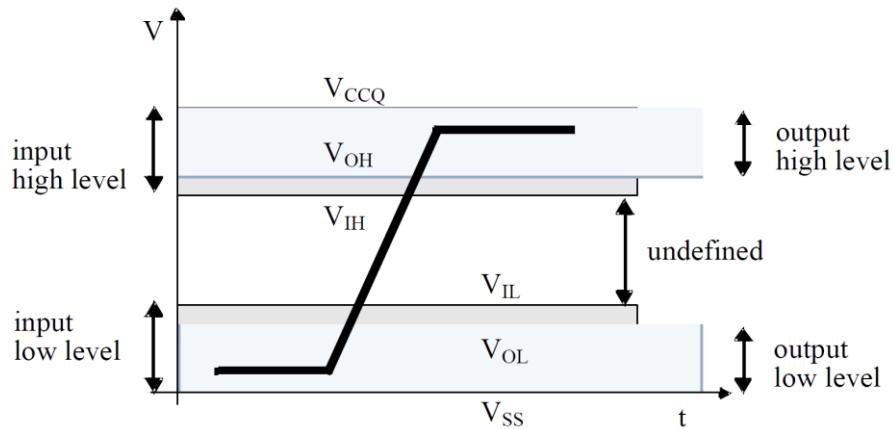


Table 5-5 shows 3.3 V SDIO electrical parameters.

Table 5-4 3.3 V SDIO Electrical Parameters

Symbol	Parameter	Min	Typ	Max	Unit
VDD	Power voltage	2.7	-	3.6	V
V _{CCQ}	I/O voltage	2.7	-	3.6	V
V _{OH}	Output high-level voltage	0.75 * V _{CCQ}	-	-	V
V _{OL}	Output low-level voltage	-	-	0.125 * V _{CCQ}	V
V _{IH}	Input high-level voltage	0.625 * V _{CCQ}	-	V _{CCQ} + 0.3	V
V _{IL}	Input low-level voltage	V _{SS} - 0.3	-	0.25 * V _{CCQ}	V

Table 5-6 shows 1.8 V SDIO electrical parameters.

Table 5-5 1.8 V SDIO Electrical Parameters

Symbol	Parameter	Min	Typ	Max	Unit
VDD	Power voltage	2.7	-	3.6	V
V _{CCQ}	I/O voltage	1.7	-	1.95	V
V _{OH}	Output high-level voltage	V _{CCQ} - 0.45	-	-	V
V _{OL}	Output low-level voltage	-	-	0.45	V
V _{IH}	Input high-level voltage	0.625 * V _{CCQ} ⁽¹⁾	-	V _{CCQ} + 0.3	V
V _{IL}	Input low-level voltage	V _{SS} - 0.3	-	0.35 * V _{CCQ} ⁽²⁾	V

Symbol	Parameter	Min	Typ	Max	Unit
	(1) $0.7 * V_{CCQ}$ for MMC4.3 or lower.				
	(2) $0.3 * V_{CCQ}$ for MMC4.3 or lower.				

5.6 GPADC Electrical Characteristics

The GPADC contains a 2-ch analog-to-digital (ADC) converter. The GPADC is a type of successive approximation register (SAR) converter. Table 5-7 lists GPADC electrical characteristics.

Table 5-6 GPADC Electrical Characteristics

Parameter	Min	Typ	Max	Unit
ADC Resolution	-	12	-	bits
Full-scale Input Range	0	-	AVCC	V
Quantizing Error	-	8	-	LSB
Clock Frequency	-	-	1	MHz
Conversion Time	-	14	-	ADC Clock Cycles

5.7 LRADC Electrical Characteristics

The LRADC is 6-bit resolution ADC for key application. The LRADC can work up to 2 kHz conversion rate. Table 5-8 lists LRADC electrical characteristics.

Table 5-7 LRADC Electrical Characteristics

Parameter	Min	Typ	Max	Unit
ADC Resolution	-	6	-	bits
Full-scale Input Range	0	-	LEVELB ⁽¹⁾	V
Quantizing Error	-	2	-	LSB
Clock Frequency	-	-	2	kHz
Conversion Time	-	6	-	ADC Clock Cycles

(1) The maximum value of LEVELB is 1.266 V. For details, see the register description of LRADC in [R528_User_Manual](#).

5.8 Audio Codec Electrical Characteristics

Test Conditions

VDD-SYS = 0.9 V, AVCC = 1.8 V, Ta = 25 °C, 1 kHz sinusoid signal, DAC fs = 48 kHz, ADC fs = 16 kHz, Input gain = 0 dB, 16-bit audio data unless otherwise stated.

Table 5-8 Audio Codec Typical Performance Parameters

Symbol	Parameter	Test Conditions	Min	Typ	Max	Unit
DAC Path	DAC to HPOUTL or HPOUTR					
	Full-scale	0dBFS 1 kHz	-	540	-	Vrms
	SNR (A-weighted)	0data	-	95	-	dB
	THD+N	0dBFS 1 kHz	-	-85	-	dB
	Crosstalk	R_OdB_L_Odata 1 kHz L_OdB_R_Odata 1 kHz	-	TBD	-	dB
	DAC to LINEOUTLP/N or LINEOUTRP/N					
	Full-scale	0dBFS 1 kHz	-	1.1	-	Vrms
	SNR (A-weighted)	0data	-	100	-	dB
	THD+N	0dBFS 1 kHz	-	-88	-	dB
	Crosstalk	R_OdB_L_Odata 1 kHz L_OdB_R_Odata 1 kHz	-	-105	-	dB
ADC Path	LINEINLR via ADC					
	Output Level	1.7 Vpp, 1 kHz	-	875	-	mFFS
	SNR (A-weighted)	0 Vpp	-	94	-	dB
	THD+N	1.7 Vpp, 1 kHz	-	-88	-	dB
	FMINLR via ADC					
	Output Level	1.7 Vpp, 1 kHz	-	875	-	mFFS
	SNR (A-weighted)	0 Vpp	-	94	-	dB
	THD+N	1.7 Vpp, 1 kHz	-	-88	-	dB
	MICIN via ADC					
	Output Level	MICP=3.3Vpp/2, MICN=3.3Vpp/2,	-	880	-	mFFS

Symbol	Parameter	Test Conditions	Min	Typ	Max	Unit
	SNR (A-weighted)	1 kHz, 0 dB Gain	-	98	-	dB
	THD+N		-	-90	-	dB
	Output Level	MICP=1.695Vpp/2, MICN=1.695Vpp/2, 1 kHz, 6 dB Gain	-	880	-	mFFS
	SNR (A-weighted)		-	97	-	dB
	THD+N		-	-93	-	dB
	Output Level	MICP=0.788Vpp/2, MICN=0.788Vpp/2, 1 kHz, 12 dB Gain	-	880	-	mFFS
	SNR (A-weighted)		-	94	-	dB
	THD+N		-	-85	-	dB
	Output Level	MICP=0.392Vpp/2, MICN=0.392Vpp/2, 1 kHz, 18 dB Gain	-	880	-	mFFS
	SNR (A-weighted)		-	92	-	dB
	THD+N		-	-83	-	dB
	Output Level	MICP=0.197Vpp/2, MICN=0.197Vpp/2, 1 kHz, 24 dB Gain	-	880	-	mFFS
	SNR (A-weighted)		-	87	-	dB
	THD+N		-	-80	-	dB
	Output Level	MICP=0.101Vpp/2, MICN=0.101Vpp/2, 1 kHz, 30 dB Gain	-	880	-	mFFS
	SNR (A-weighted)		-	82	-	dB
	THD+N		-	-73	-	dB
	Output Level	MICP=0.053Vpp/2, MICN=0.053Vpp/2, 1 kHz, 36 dB Gain	-	880	-	mFFS
	SNR (A-weighted)		-	76	-	dB
	THD+N		-	-65	-	dB
MBIAS	Current	-	-	2.0	-	mA
	Voltage	-	1.8	2.0	2.55	V
	Noise	20 Hz—20 kHz	-	3	-	uV
HBIAS	Current	-	-	2.0	-	mA
	Voltage	-	1.8	2.0	2.55	V

Symbol	Parameter	Test Conditions	Min	Typ	Max	Unit
	Noise	20 Hz—20 kHz	-	TBD	-	uV

5.9 External Clock Source Characteristics

5.9.1 High-speed Crystal/Ceramic Resonator Characteristics

The high-speed external clock can be supplied with a 24 MHz crystal resonator (oscillation mode). The 24 MHz crystal resonator provides 24 MHz reference clock which is connected to the DXIN and DXOUT terminals.

Table 5-9 High-speed 24 MHz Crystal Circuit Characteristics

Symbol	Parameter	Min	Typ	Max	Unit
f_{X24M_IN}	Crystal parallel resonance frequency	-	24	-	MHz
	Crystal frequency stability and tolerance at 25 °C ⁽¹⁾	-50	-	+50	ppm
	Oscillation mode	Fundamental			-
C_0	Shunt capacitance ⁽²⁾	-	6.5	-	pF

1. The 50 ppm frequency stability and tolerance can meet the requirement of R528. We recommend selecting 20 ppm crystal devices. If the REFCLK-OUT (24 MHz fanout) is used for Wi-Fi chip, the crystal uses the recommended specification or the specified model for Wi-Fi chip.
2. The 6.5 pF is only a simulation value. The crystal shunt capacitance (C_0) is given by the crystal manufacturer.

Table 5-10 Crystal Circuit Parameters

Symbol	Parameter
C_1	C_1 capacitance
C_2	C_2 capacitance
C_L	Equivalent load capacitance, specified by the crystal manufacturer
C_0	Crystal shunt capacitance, specified by the crystal manufacturer
C_{shunt}	Total shunt capacitance

Frequency stability mainly requires that the total load capacitance (C_L) be constant. The crystal manufacturer typically specifies a total load capacitance which is the series combination of C_1 , C_2 , and C_{shunt} .

The total load capacitance is $C_L = [(C_1 * C_2)/(C_1 + C_2)] + C_{shunt}$.

- C_1 and C_2 represent the total capacitance of the respective PCB trace, load capacitor, and other components (excluding the crystal) connected to each crystal terminal. C_1 and C_2 are usually the same size.
- C_{shunt} is the crystal shunt capacitance (C_0) plus any mutual capacitance ($C_{pkg} + C_{PCB}$) seen across the DXIN and DXOUT signals.

In the application, the crystal resonator and the load capacitors must be placed close to the oscillator pins in order to minimize output distortion and the startup stabilization time. Refer to the crystal resonator manufacturer for more details on the resonator characteristics.



NOTE

For the above capacitances of 24 MHz crystal circuit, refer to the capacitance recommended in the [R528_Schematic_Diagram](#).

5.9.2 Low-speed Crystal/Ceramic Resonator Characteristics

The R528 contains an RC oscillation circuit that generates a 32.768 kHz clock, meanwhile, the DCXO module can calibrate the RC oscillation circuit regularly. If the product does not have a high requirement for the accuracy of the system clock, the external 32.768 kHz crystal circuit can be omitted and the internal RC oscillation circuit can be adopted, meanwhile, the relevant clock configuration needs to be turned on by the software.

The R528 also can connect to a 32.768 kHz crystal resonator (oscillation mode). The 32.768 kHz crystal resonator provides 32.768 kHz reference clock which is connected to the X32KIN and X32KOUT terminals. In the application, the crystal resonator and the load capacitors must be placed close to the oscillator pins to minimize output distortion and the startup stabilization time. Refer to the crystal resonator manufacturer for more details on the resonator characteristics.

Table 5-11 Low-speed 32.768 kHz Crystal Circuit Characteristics

Symbol	Parameter	Min	Typ	Max	Unit
f_{X32K_IN}	Crystal parallel resonance frequency	-	32.768	-	kHz
	Crystal frequency stability and tolerance at 25 °C ⁽¹⁾	-	-	-	ppm
	Oscillation mode	Fundamental			-
C_0	Shunt capacitance ⁽²⁾	-	1.1	-	pF

1. The R528 has no requirement for the frequency stability and tolerance of 32.768 kHz crystal. If the actual product has requirement for the accuracy of timing function, the 20 ppm stability and tolerance is recommended.

2. The 1.1 pF is only a simulation value. The crystal shunt capacitance (C_0) is given by the crystal manufacturer.

 **NOTE**

For capacitances of 32.768 kHz crystal circuit, refer to the capacitance recommended in the [R528_Schematic_Diagram](#).

5.10 Internal Reset Electrical Characteristics

Table 5-12 Internal Reset Electrical Characteristics

Parameter	Test Condition	Min	Typ	Max	Unit
Power-on threshold voltage of VDD-SYS on which the reset signal is excited	Ta= -25°C to 75°C	-	0.4	-	V
Reset active timeout period	Ta= -25°C to 75°C	-	64	-	ms
Reset open-drain output voltage	Ta= -25°C to 75°C, pull up 3.3 V	-0.3	-	0.3*VCC	V

5.11 External Memory Electrical Characteristics

5.11.1 SMHC AC Electrical Characteristics

5.11.1.1 HS-SDR Mode

 **NOTE**

IO voltage is 1.8 V or 3.3 V.

Figure 5-2 SMHC HS-SDR Mode Output Timing Diagram

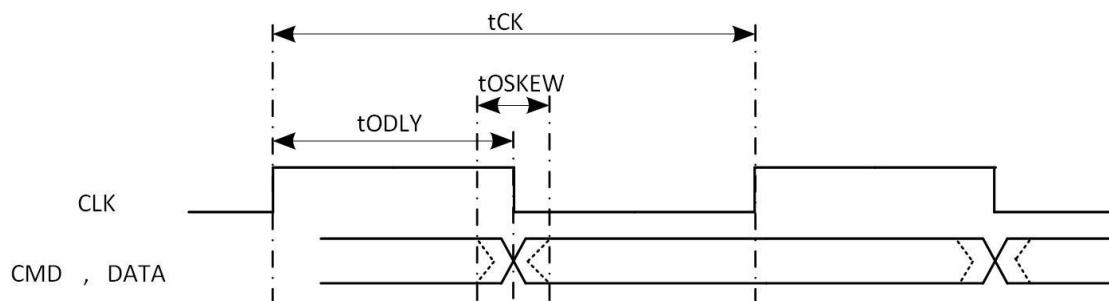
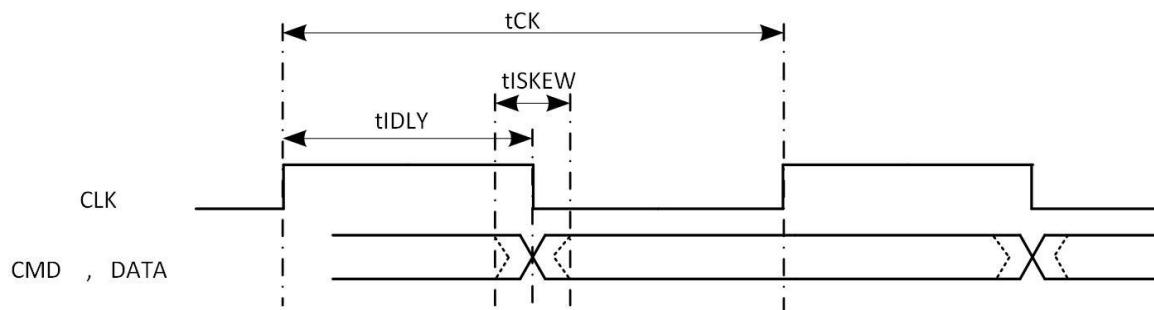


Table 5-13 SMHC HS-SDR Mode Output Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit
CLK					
Clock frequency	tCK	0	50	50	MHz
Duty cycle	DC	45	50	55	%
Output CMD, DATA (referenced to CLK)					
CMD, Data output delay time	tODLY	-	0.25	0.5	UI
Data output delay skew time	tOSKEW	0.5	-	0.8	ns
(1). The Unit Interval (UI) is 1-bit nominal time. For example, UI=20 ns at 50 MHz. (2). The driver strength level of GPIO is 2 for test.					

Figure 5-3 SMHC HS-SDR Mode Input Timing Diagram

Table 5-14 SMHC HS-SDR Mode Input Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit
CLK					
Clock frequency	tCK	0	50	50	MHz
Duty cycle	DC	45	50	55	%
Input CMD, DATA(referenced to CLK 50 MHz)					
Data input delay in SDR mode. It includes the PCB delay time of Clock, the PCB delay time of Data and the	tIDLY	-	-	-	ns

Parameter	Symbol	Min	Typ	Max	Unit
data output delay of Device					
Data input skew time in SDR mode	tISKEW	0.5	-	0.8	ns
(1). The driver strength level of GPIO is 2 for test.					

5.11.1.2 HS-DDR Mode

Figure 5-4 SMHC HS-DDR Mode Output Timing Diagram

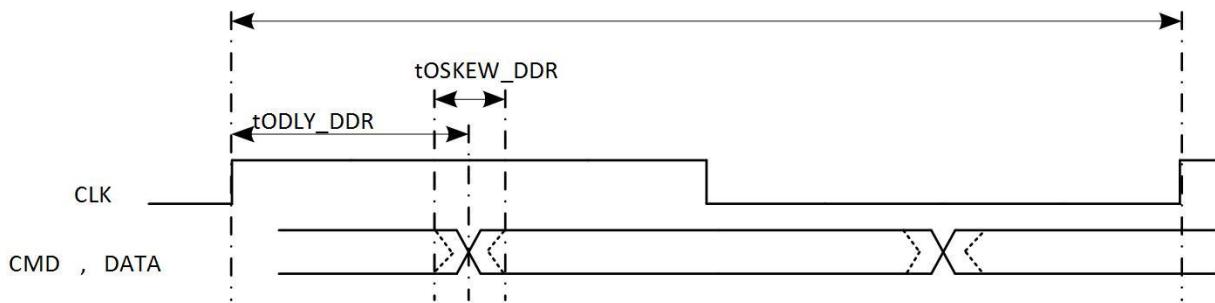


Table 5-15 SMHC HS-DDR Mode Output Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit
CLK					
Clock frequency	tCK	0	50	50	MHz
Duty cycle	DC	45	50	55	%
Output CMD, DATA(referenced to CLK)					
CMD, Data output delay time in DDR mode	tODLY_DDR	-	0.25	0.25	UI
Data output delay skew time	tOSKEW_DDR	0.5	-	0.8	ns
(1). The Unit Interval (UI) is 1-bit nominal time. For example, UI=20 ns at 50 MHz.					
(2). The driver strength level of GPIO is 2 for test.					

Figure 5-5 SMHC HS-DDR Mode Input Timing Diagram

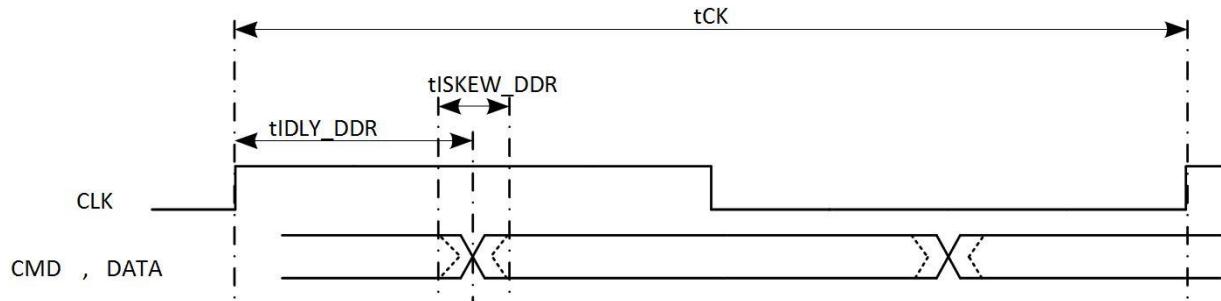


Table 5-16 SMHC HS-DDR Mode Input Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit
CLK					
Clock frequency	tCK	0	50	50	MHz
Duty cycle	DC	45	50	55	%
Input CMD, DATA (referenced to CLK 50 MHz)					
Data input delay in DDR mode. It includes the PCB delay time of Clock, the PCB delay time of Data and the data output delay of Device	tIDLY_DDR	-	-	-	ns
Data input skew time in DDR mode	tISKEW_DDR	0.5	-	0.8	ns
(1). The driver strength level of GPIO is 2 for test.					

5.11.1.3 HS200 Mode

Figure 5-6 SMHC HS200 Mode Output Timing Diagram

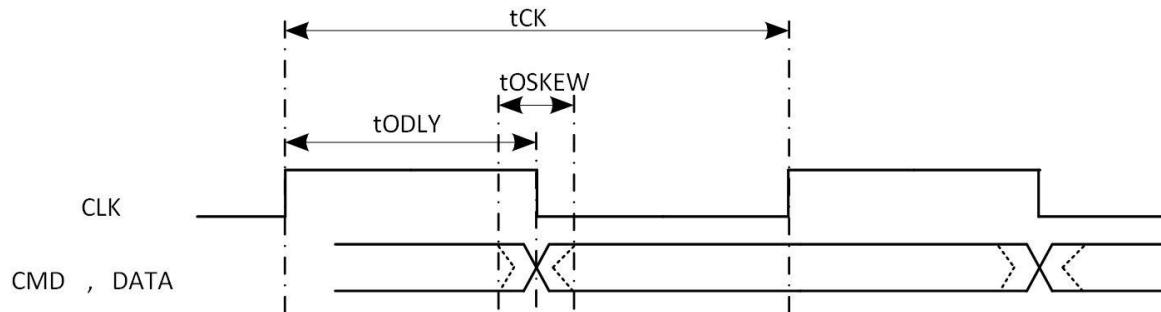


Table 5-17 SMHC HS200 Mode Output Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit
CLK					
Clock frequency	tCK	0	-	150	MHz
Duty cycle	DC	45	50	55	%
Output CMD, DATA (referenced to CLK)					
CMD, Data output delay time	tODLY	-	0.25	0.5	UI
Data output delay skew time	tOSKEW	0.5	-	0.8	ns
<p>(1). The Unit Interval (UI) is 1-bit nominal time. For example, UI=10 ns at 100 MHz.</p> <p>(2). The driver strength level of GPIO is 3 for test.</p>					

Figure 5-7 SMHC HS200 Mode Input Timing Diagram

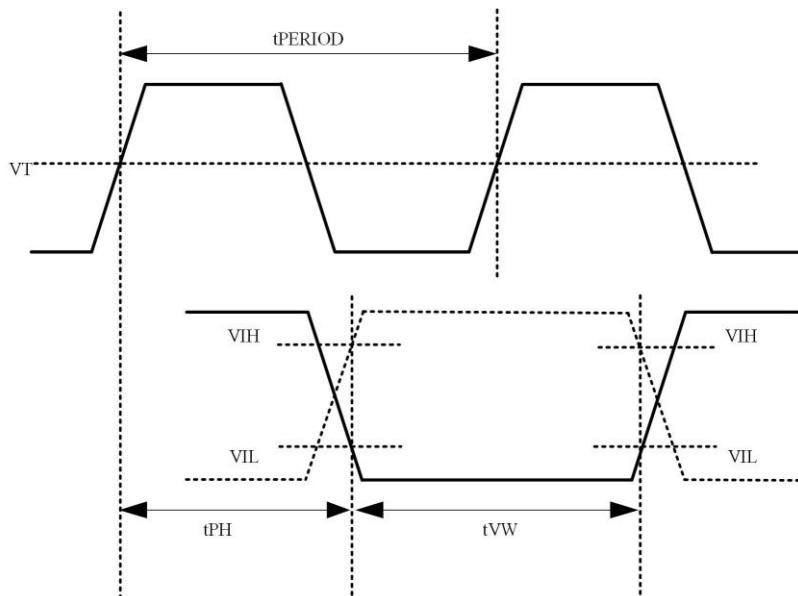


Table 5-18 SMHC HS200 Mode Input Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit	Remark
CLK						
Clock period	tPERIOD	6.66	-	-	ns	Max: 150 MHz
Duty cycle	DC	45	50	55	%	
Rise time, fall time	tTLH, tTHL	-	-	0.2	UI	
Input CMD, DATA (referenced to CLK)						
Input delay	tPH	0	-	2	UI	
Input delay variation due to temperature change after tuning	dPH	-350 ^[3]	-	1550 ^[4]	ps	
CMD, Data valid window	tVW	0.575	-	-	UI	
<p>(1). The Unit Interval (UI) is 1-bit nominal time. For example, UI=10 ns at 100 MHz.</p> <p>(2). The driver strength level of GPIO is 3 for test.</p> <p>(3). Temperature variation: -20°C.</p>						

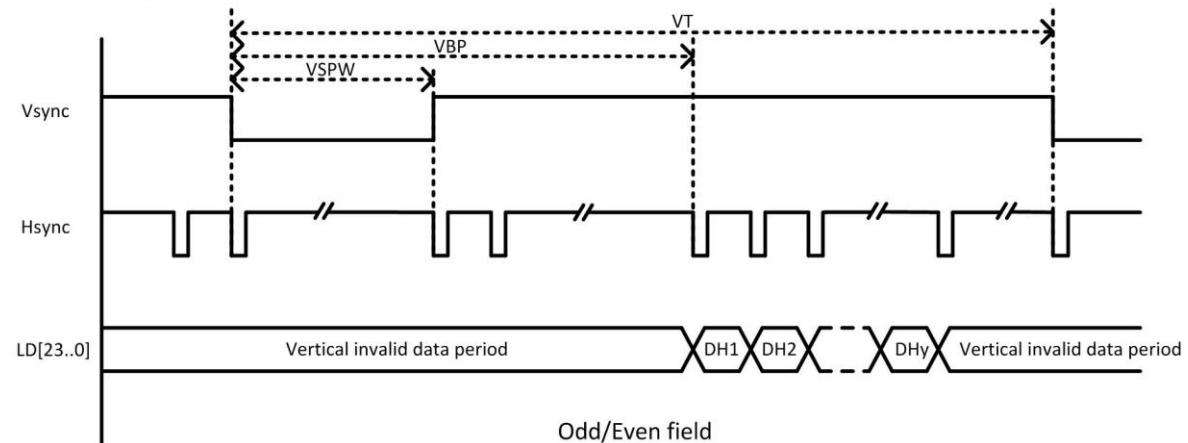
Parameter	Symbol	Min	Typ	Max	Unit	Remark
(4). Temperature variation: 90°C.						

5.12 External Peripheral Electrical Characteristics

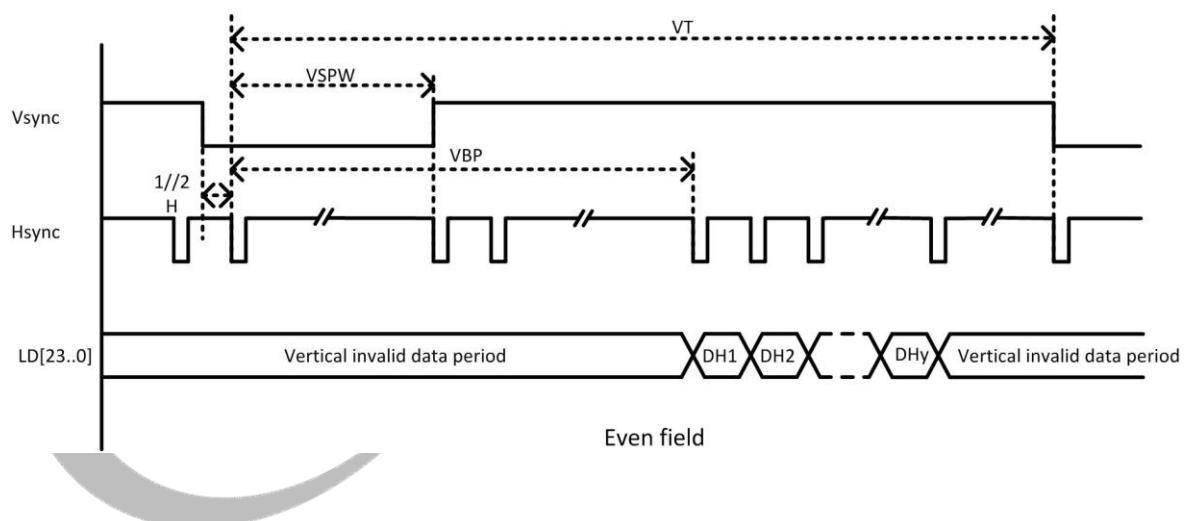
5.12.1 LCD AC Electrical Characteristics

Figure 5-8 HV_IF Interface Vertical Timing

Vertial Timing



Odd/Even field



Even field

Figure 5-9 HV_IF Interface Horizontal Timing

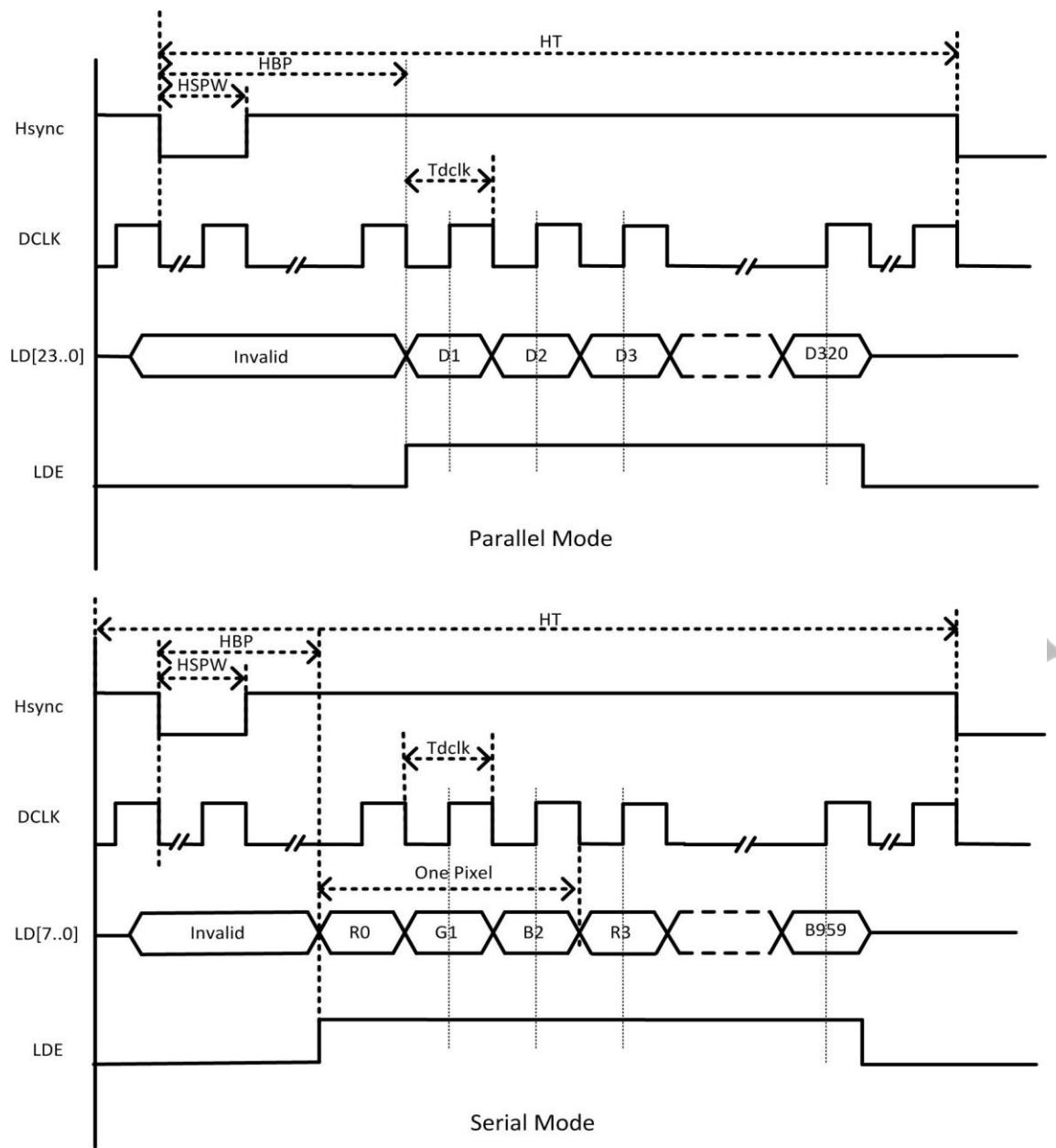


Table 5-19 LCD HV_IF Interface Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit
DCLK cycle time	tDCLK	5	-	-	ns
Hsync period time	tHT	-	HT+1	-	tDCLK
Hsync width	tHSPW	-	HSPW+1	-	tDCLK
Hsync back porch	tHBP	-	HBP+1	-	tDCLK
Vsync period time	tVT	-	VT/2	-	tHT
Vsync width	tVSPW	-	VSPW+1	-	tHT

Parameter	Symbol	Min	Typ	Max	Unit
Vsync back porch	tVBP	-	VBP+1	-	tHT
(1) Vsync: Vertical sync, indicates one new frame.					
(2) Hsync: Horizontal sync, indicates one new scan line.					
(3) DCLK: Dot clock, pixel data are sync by this clock.					
(4) LDE: LCD data enable.					
(5) LD[23..0]: 24Bit RGB/YUV output from input FIFO for panel.					

5.12.2 CSI AC Electrical Characteristics

Figure 5-10 CSI Data Sample Timing

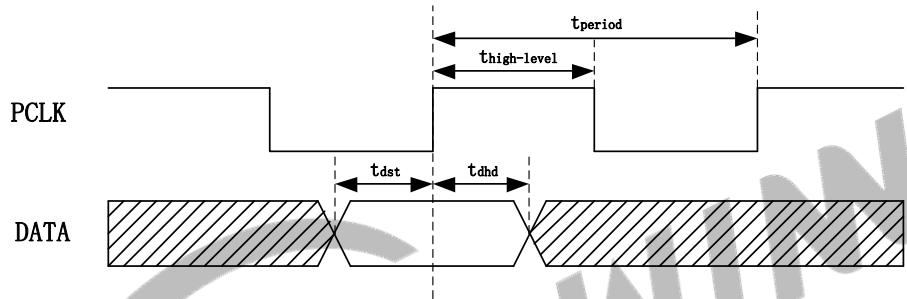


Table 5-20 CSI Interface Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit
Pclk period	t _{period}	6.73	-	-	ns
Pclk frequency	1/t _{period}	-	-	148.5	MHz
Pclk duty	t _{high-level} /t _{period}	40	50	60	%
Data input setup time	t _{dst}	0.6	-	-	ns
Data input hold time	t _{dh}	0.6	-	-	ns

5.12.3 EMAC AC Electrical Characteristics

5.12.3.1 RGMII

Figure 5-11 RGMII Interface Transmit Timing

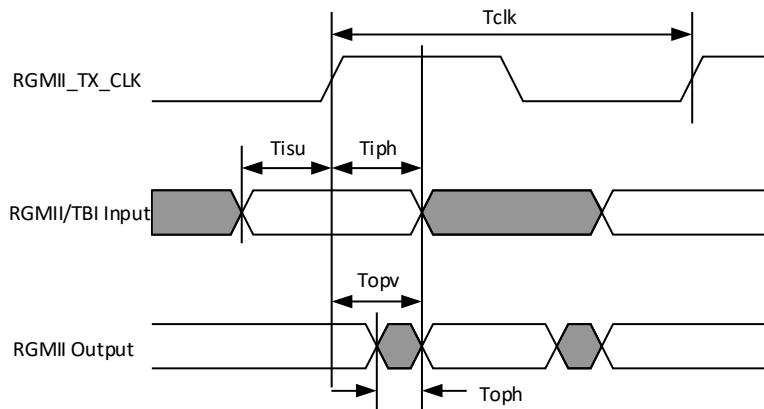


Table 5-21 RGMII Transmit Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit
RGMII_TX_CLK clock period	Tclk	8	-	DC	ns
RGMII/TBI input setup prior to RGMII_TX_CLK	Tisu	2.8	-	-	ns
RGMII/TBI input data hold after RGMII_TX_CLK	Tiph	0.1	-	-	ns
RGMII output data valid after RGMII_TX_CLK	Topv	-	-	0.85	ns
RGMII output data hold after RGMII_TX_CLK	Toph	0	-	-	ns

Figure 5-12 RGMII Interface Receive Timing

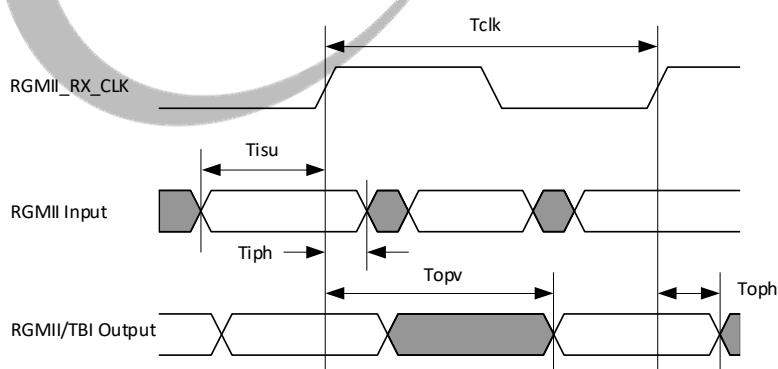


Table 5-22 RGMII Receive Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit

Parameter	Symbol	Min	Typ	Max	Unit
RGMII_RX_CLK clock period	Tclk	8	-	DC	ns
RGMII input setup prior to RGMII_RX_CLK	Tisu	2.6	-	-	ns
RGMII input data hold after RGMII_RX_CLK	Tiph	0.8	-	-	ns
RGMII/TBI input data valid after RGMII_RX_CLK	Topv	-	-	5.2	ns
RGMII output data hold after RGMII_RX_CLK TBI output data hold after RGMII_RX_CLK	Toph	0.1 0.5	-	-	ns

5.12.3.2 RMII

Figure 5-13 RMII Interface Transmit Timing

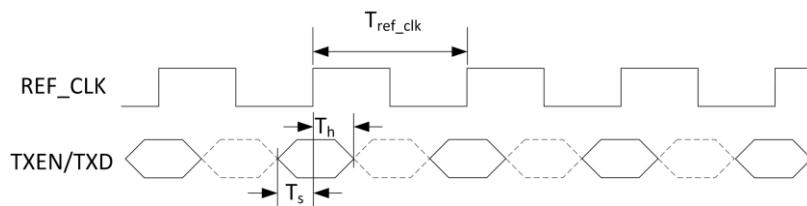


Table 5-23 RMII Transmit Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit
Reference clock period	Tref_clk	-	20	-	ns
TXD/TXEN to REF_CLK setup time	Ts	4	-	-	ns
TXD/TXEN to REF_CLK hold time	Th	2	-	-	ns

Figure 5-14 RMII Interface Receive Timing

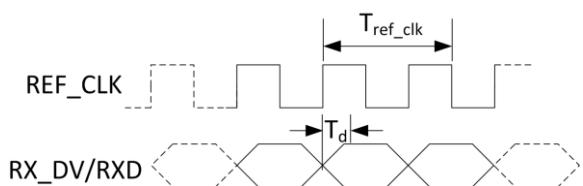


Table 5-24 RMII Receive Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit
Reference clock period	Tref_clk	-	20	-	ns

Parameter	Symbol	Min	Typ	Max	Unit
REF_CLK rising edge to RX_DV/RXD	Td	-	10	12	ns

5.12.4 SPI AC Electrical Characteristics

Figure 5-15 SPI Writing Timing

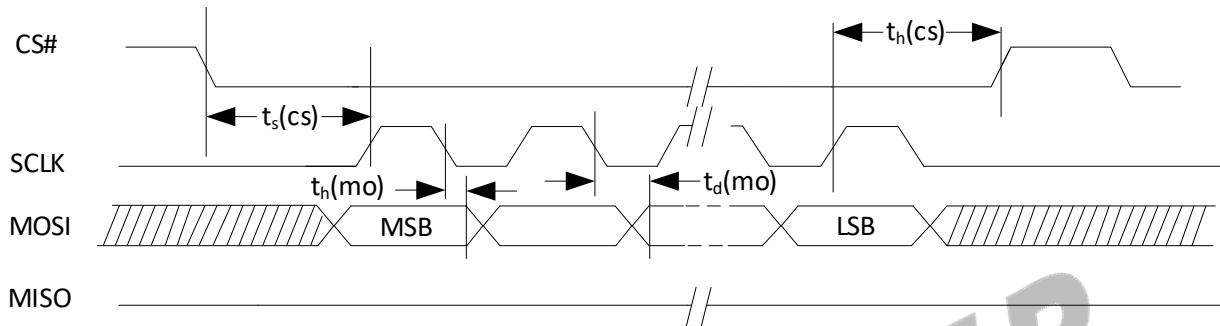


Figure 5-16 SPI Reading Timing

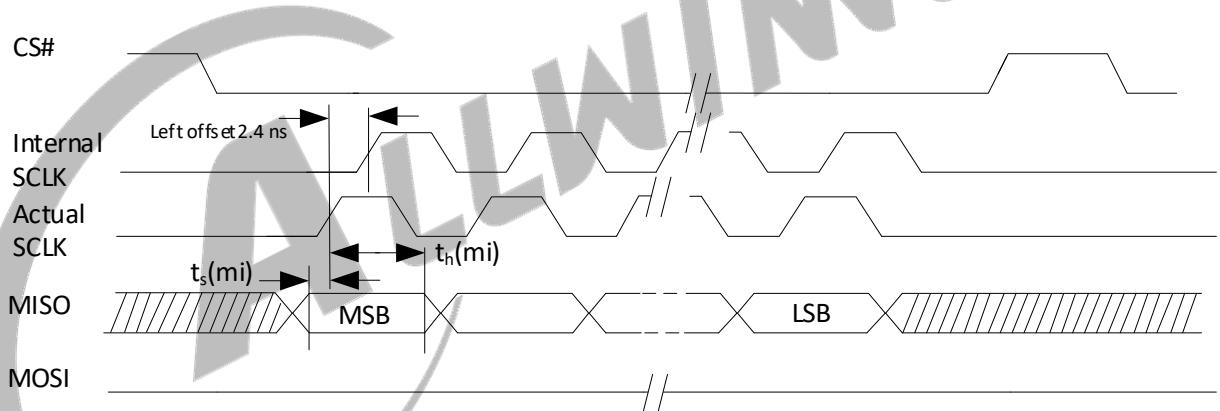


Table 5-25 SPI Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit
CS# active setup time	$t_s(cs)$	-	$2T^{(1)}$	-	ns
CS# active hold time	$t_h(cs)$	-	$2T^{(1)}$	-	ns
Data output delay time	$t_d(mo)$	-	$T^{(1)}/2-3$	-	ns
Data output hold time	$t_h(mo)$	-	$T^{(1)}/2-3$	-	ns
Data input setup time	$t_s(mi)$	0.2	-	-	ns
Data input hold time	$t_h(mi)$	0.2	-	-	ns

Parameter	Symbol	Min	Typ	Max	Unit
(1).T is the cycle of clock.					

5.12.5 SPI_DBI AC Electrical Characteristics

Figure 5-17 DBI 3-line Serial Interface Timing

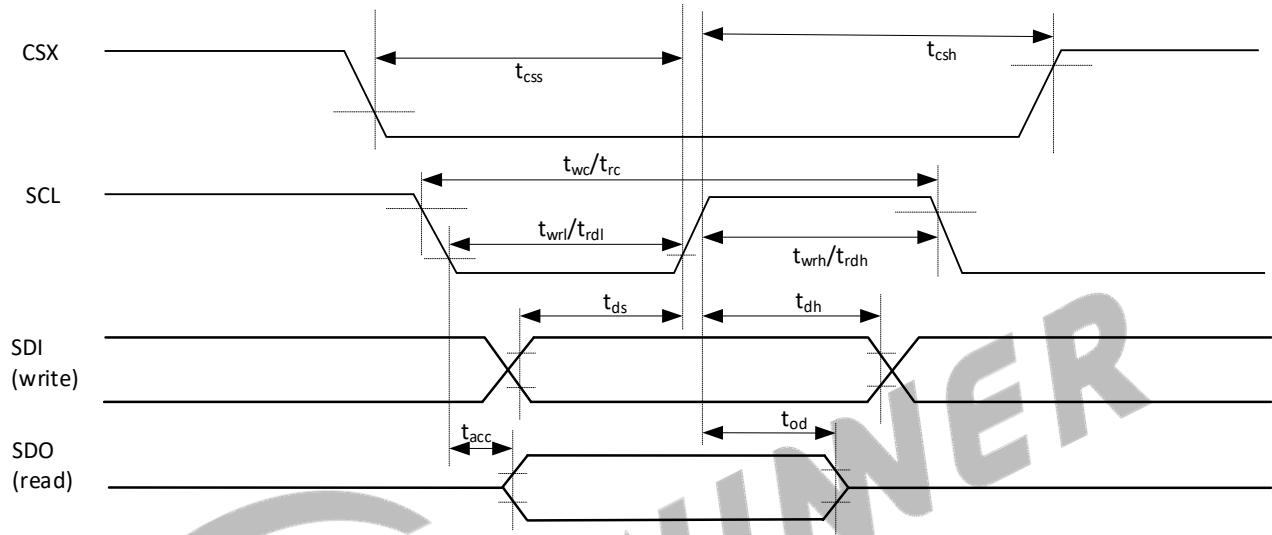


Table 5-26 DBI 3-line Serial Interface Timing Parameters

Signal	Parameter	Symbol	Min	Max	Unit
CSX	Chip select setup time (Write)	t_{css}	15		ns
	Chip select setup time (Read)	t_{csh}	60		ns
SCL (write)	Write cycle	t_{wc}	16		ns
	Control pulse "H" duration	t_{wrh}	7		ns
	Control pulse "L" duration	t_{wrl}	7		ns
SCL (read)	Read cycle	t_{rc}	150		ns
	Control pulse "H" duration	t_{rdh}	60		ns
	Control pulse "L" duration	t_{rdl}	60		ns
SDI/SDO (write)	Data setup time	t_{ds}	7		ns
	Data hold time	t_{dt}	7		ns
SDI/SDO	Read access time	t_{racc}	10	50	ns

Signal	Parameter	Symbol	Min	Max	Unit
(read)	Output disable time	t_{od}	15	50	ns

Figure 5-18 DBI 4-line Serial Interface Timing

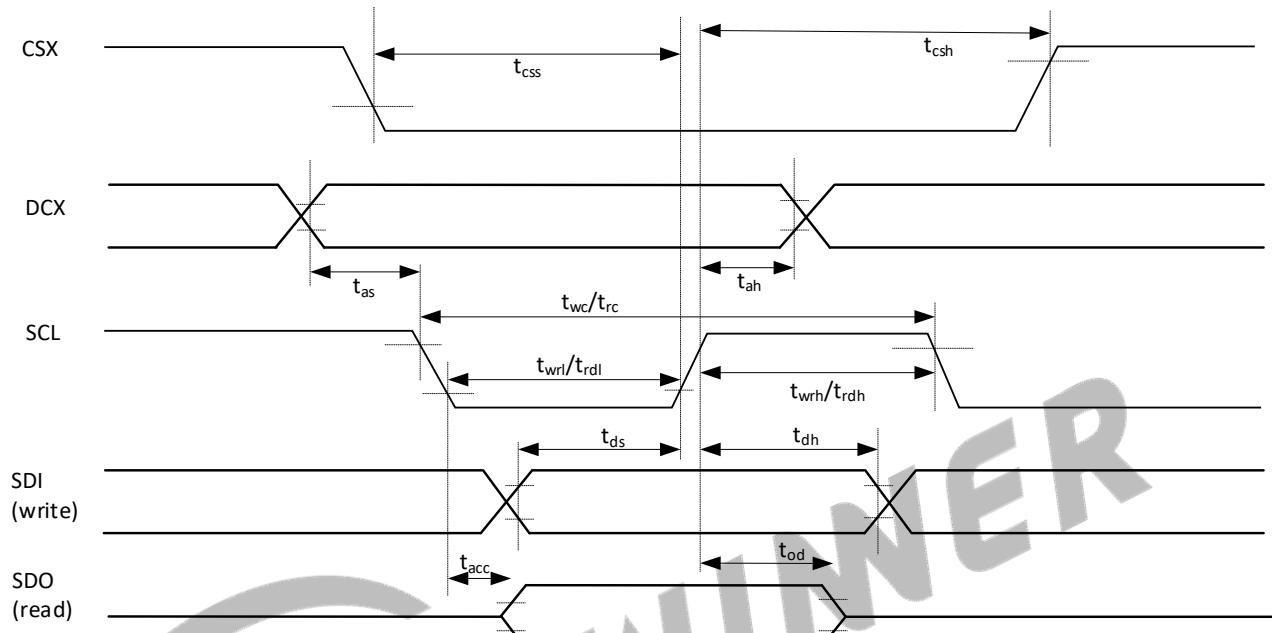


Table 5-27 DBI 4-line Serial Interface Timing Parameters

Signal	Parameter	Symbol	Min	Max	Unit
CSX	Chip select setup time (Write)	t_{css}	15		ns
	Chip select setup time (Read)	t_{csh}	60		ns
DCX	Address setup time	t_{as}	10		ns
	Address hold time (Write/Read)	t_{ah}	10		ns
SCL (write)	Write cycle	t_{wc}	16		ns
	Control pulse "H" duration	t_{wrh}	7		ns
	Control pulse "L" duration	t_{wrl}	7		ns
SCL (read)	Read cycle	t_{rc}	150		ns
	Control pulse "H" duration	t_{rdh}	60		ns
	Control pulse "L" duration	t_{rdl}	60		ns
SDI/SDO	Data setup time	t_{ds}	7		ns

Signal	Parameter	Symbol	Min	Max	Unit
(write)	Data hold time	t_{dt}	7		ns
SDI/SDO (read)	Read access time	t_{racc}	-	50	ns
	Output disable time	t_{od}	15	50	ns

5.12.6 UART AC Electrical Characteristics

Figure 5-19 UART RX Timing

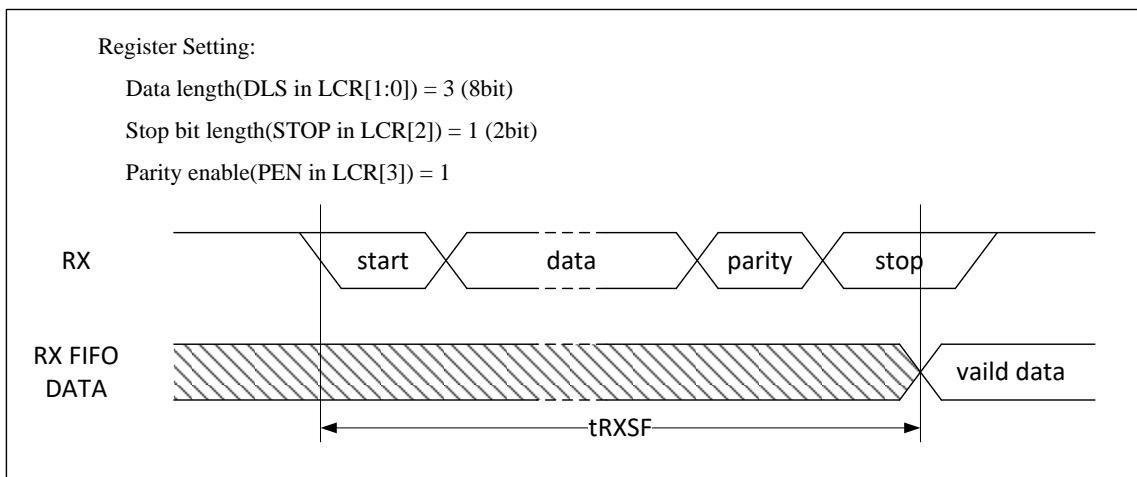


Figure 5-20 UART nCTS Timing

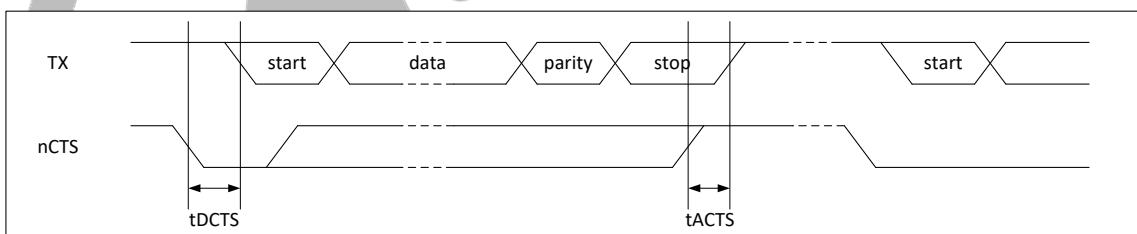


Figure 5-21 UART nRTS Timing

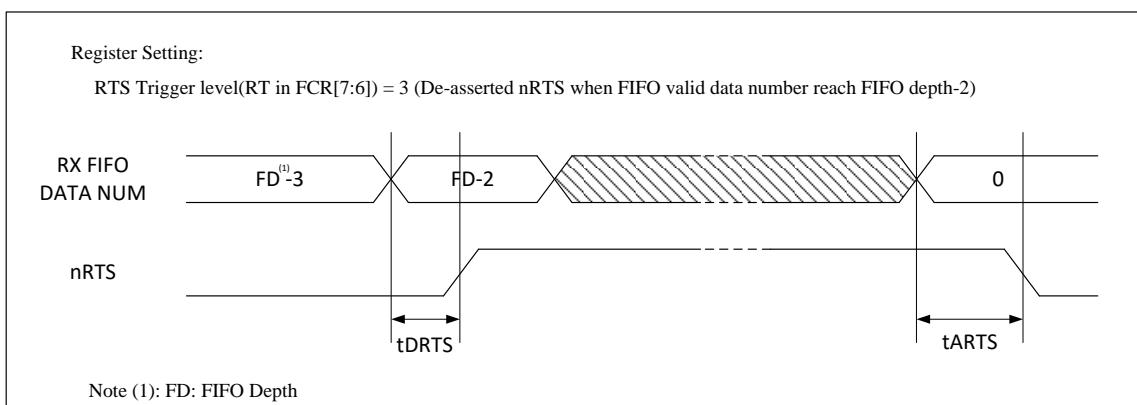
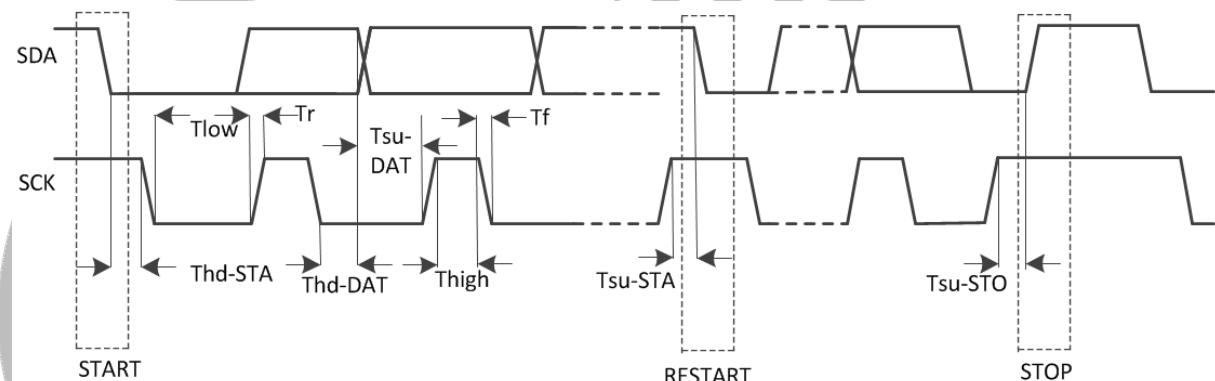


Table 5-28 UART Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit
RX start to RX FIFO	tRXSF	10.5 * BRP ⁽¹⁾	-	11 * BRP ⁽¹⁾	ns
Delay time of de-asserted nCTS to TX start	tDCTS	-	-	BRP ⁽¹⁾	ns
Step time of asserted nCTS to stop next transmission	tACTS	BRP ⁽¹⁾ /4	-	-	ns
Delay time of de-asserted nRTS	tDRTS	-	-	BRP ⁽¹⁾	ns
Delay time of asserted nRTS	tARTS	-	-	BRP ⁽¹⁾	ns

(1). BRP: Baud-Rate Period.

5.12.7 TWI AC Electrical Characteristics

Figure 5-22 TWI Timing

Table 5-29 TWI Timing Parameters

Parameter	Symbol	Standard mode		Fast mode		Unit
		Min	Max	Min	Max	
SCK clock frequency	Fsck	0	100	0	400	kHz
Setup time in Start	Tsu-STA	4.7	-	0.6	-	us
Hold time in Start	Thd-STA	4.0	-	0.6	-	us
Setup time in Data	Tsu-DAT	250	-	100	-	ns
Hold time in Data	Thd-DAT	5.0	-	-	-	ns

Parameter	Symbol	Standard mode		Fast mode		Unit
Setup time in Stop	Tsu-STO	4.0	-	6.0	-	us
SCK low level time	Tlow	4.7	-	1.3	-	us
SCK high level time	Thigh	4.0	-	0.6	-	ns
SCK/SDA falling time	Tf	-	300	20	300	ns
SCK/SDA rising time	Tr	-	1000	20	300	ns

5.12.8 I2S/PCM AC Electrical Characteristics

Figure 5-23 I2S/PCM Timing in Master Mode

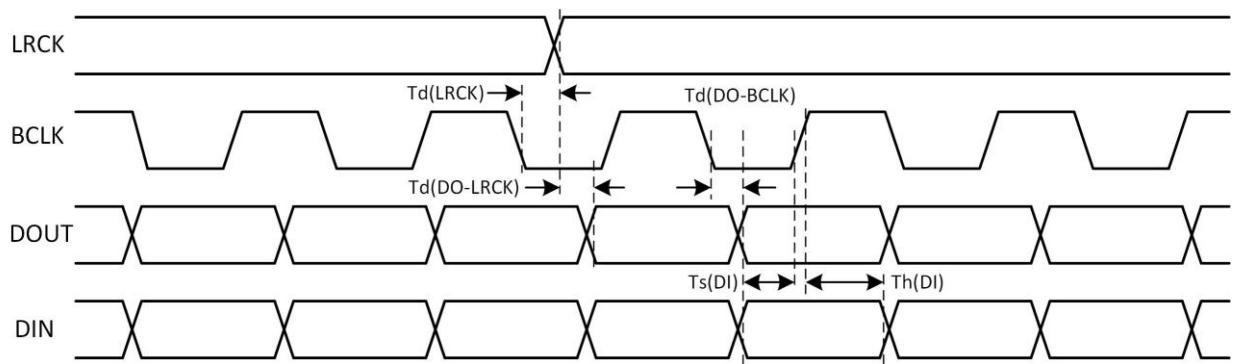


Table 5-30 I2S/PCM Timing Constants in Master Mode

Parameter	Symbol	Min	Typ	Max	Unit
LRCK delay	$T_d(LRCK)$	-	-	10	ns
LRCK to DOUT delay (For LIF)	$T_d(DO-LRCK)$	-	-	10	ns
BCLK to DOUT delay	$T_d(DO-BCLK)$	-	-	10	ns
DIN setup	$T_s(DI)$	4	-	-	ns
DIN hold	$T_h(DI)$	4	-	-	ns
BCLK rise time	T_r	-	-	8	ns
BCLK fall time	T_f	-	-	8	ns

Figure 5-24 I2S/PCM Timing in Slave Mode

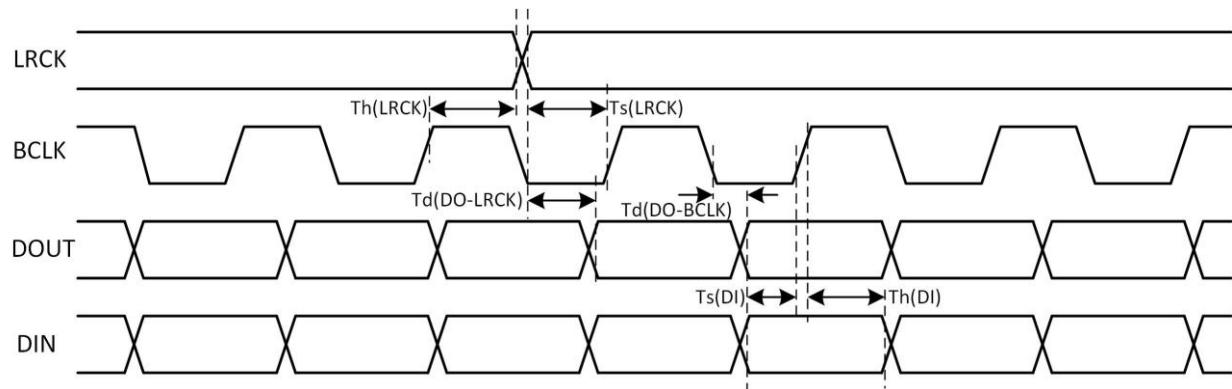


Table 5-31 I2S/PCM Timing Constants in Slave Mode

Parameter	Symbol	Min	Typ	Max	Unit
LRCK setup	$T_s(LRCK)$	4	-	-	ns
LRCK hold	$T_h(LRCK)$	4	-	-	ns
LRCK to DOUT delay (For L/JF)	$T_d(DO-LRCK)$	-	-	10	ns
BCLK to DOUT delay	$T_d(DO-BCLK)$	-	-	10	ns
DIN setup	$T_s(DI)$	4	-	-	ns
DIN hold	$T_h(DI)$	4	-	-	ns
BCLK rise time	T_r	-	-	4	ns
BCLK fall time	T_f	-	-	4	ns

5.12.9 DMIC AC Electrical Characteristics

Figure 5-25 DMIC Timing

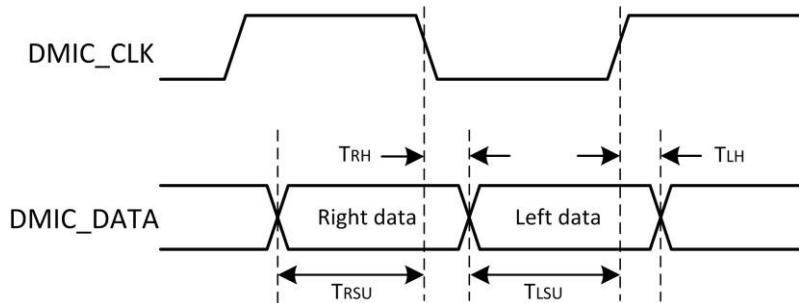


Table 5-32 DMIC Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit

Parameter	Symbol	Min	Typ	Max	Unit
DMIC_DATA (Right) setup time to falling edge of DMIC_CLK	TRSU	15	-	-	ns
DMIC_DATA (Right) hold time from falling edge of DMIC_CLK	TRH	0	-	-	ns
DMIC_DATA (Left) setup time to rising edge of DMIC_CLK	TLSU	15	-	-	ns
DMIC_DATA (Left) hold time from rising edge of DMIC_CLK	TLH	0	-	-	ns

5.12.10 OWA AC Electrical Characteristics

Figure 5-26 OWA Timing

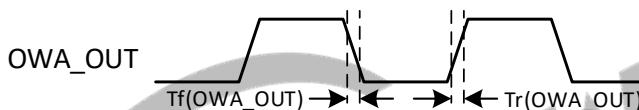


Table 5-33 OWA Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit
OWA_OUT rise time	Tr(OWA_OUT)	-	-	8	ns
OWA_OUT fall time	Tf(OWA_OUT)	-	-	8	ns

5.12.11 CIR_RX AC Electrical Characteristics

Figure 5-27 CIR_RX Timing

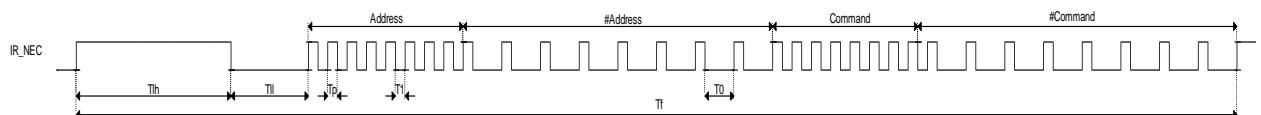


Table 5-34 CIR_RX Timing Constants

Parameter	Symbol	Min	Typ	Max	Unit

Parameter	Symbol	Min	Typ	Max	Unit
Frame period	Tf	-	67.5	-	ms
Lead code high time	Tlh	-	9	-	ms
Lead code low time	Tll	-	4.5	-	ms
Pulse time	Tp	-	560	-	us
Logical 1 low time	T1	-	1680	-	us
Logical 0 low time	T0	-	560	-	us

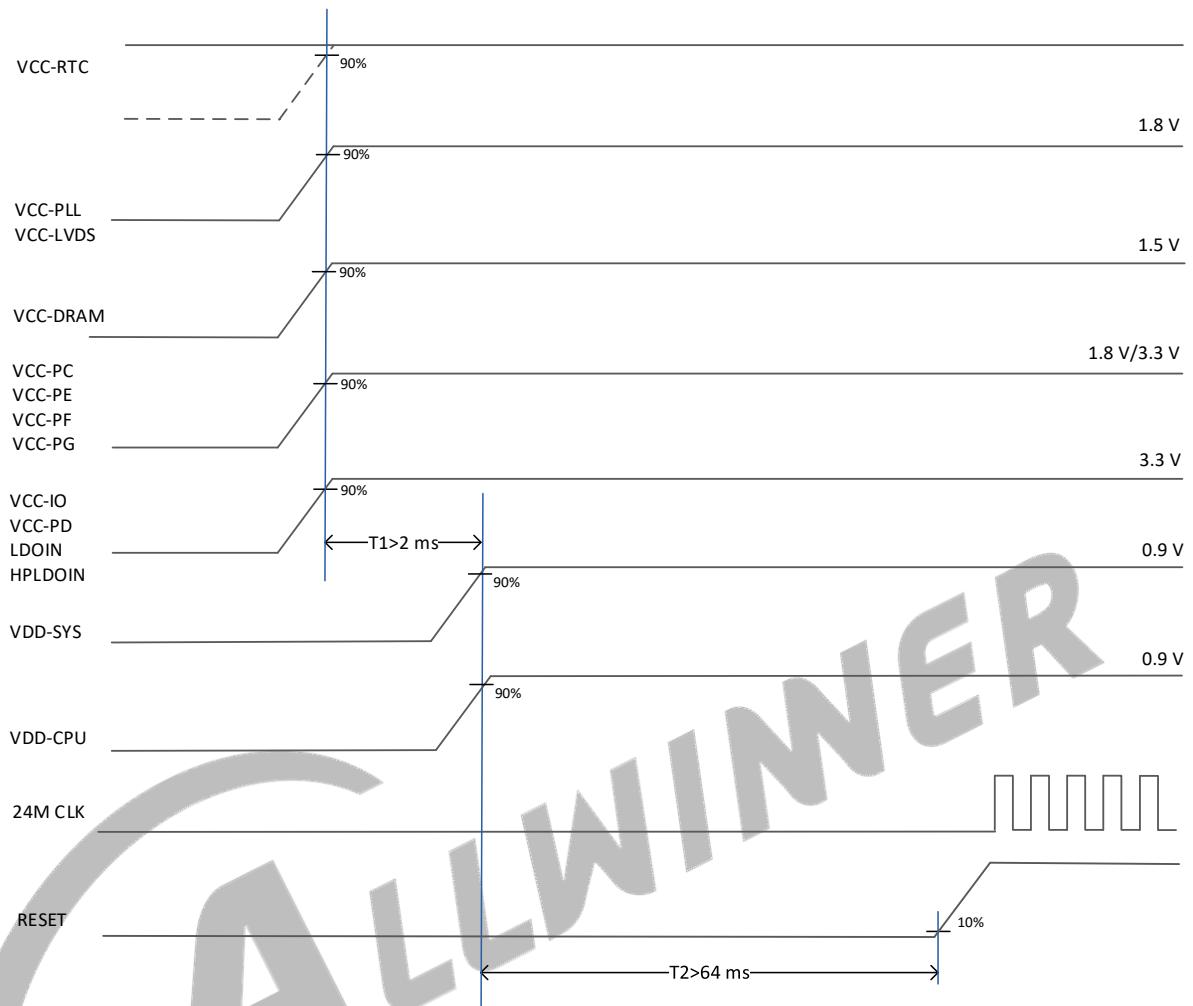
5.13 Power-On and Power-Off Sequence

5.13.1 Power-On Sequence

Figure 5-28 shows an example of the power-on sequence for the R528 device. The description of the power-on sequence is as follows.

- The consequent steps in power-on sequence should not start before the previous step supplies have been stabilized within 90–110% of their nominal voltage, unless stated otherwise.
- VCC-RTC must be ramped no later than other power rails.
- VCC-IO must be ramped before VDD-SYS and VDD-CPU with a minimum delay of 2 ms.
- VCC-DRAM needs be stable before SDRAM driver initialization.
- During the entire power on sequence, the RESET signal must be held on low until all other power rails (except 24 MHz CLK) are stable for more than 64 ms.
- 24MHz clock starts oscillating after the RESET signal is released.

Figure 5-28 Power-On Timing

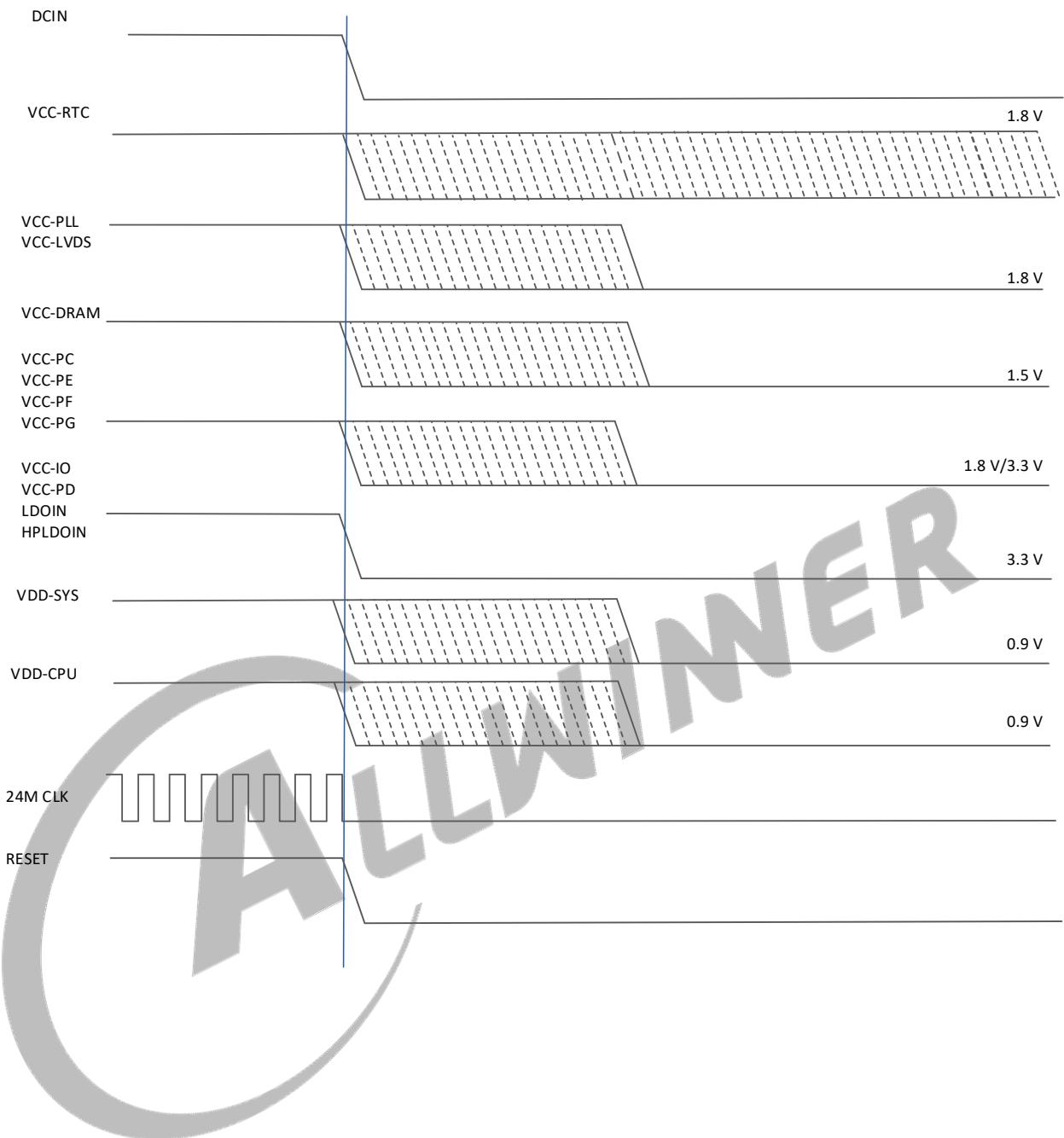


5.13.2 Power-Off Sequence

The power-off requirements are as follows.

- After the RESET signal goes low, the 24 MHz clock starts to stop oscillating.

Figure 5-29 Power-Off Timing



6 Package Thermal Characteristics

The maximum chip junction temperature (T_J max) must never exceed the values given in [Table 5-2 Recommended Operating Conditions](#).

The maximum chip-junction temperature T_J max, in degrees Celsius, may be calculated using the following equation:

$$T_J \text{ max} = T_a \text{ max} + (P_D \text{ max} \times \theta_{JA})$$

Where:

T_a max is the maximum ambient temperature in °C.

P_D max is the maximum power dissipation.

θ_{JA} is the package junction-to-ambient thermal resistance, in °C/W.

°C/W = degrees Celsius per watt.

Failure to maintain a junction temperature within the range specified reduces operating lifetime, reliability, and performance, and may cause irreversible damage to the system. It is useful to calculate the exact power consumption and junction temperature to determine which the temperature will be best suited to the application. Therefore, the product should include thermal analysis and thermal design to ensure the operating junction temperature of the device is within functional limits.

The following tables show the thermal resistance characteristics of the R528. These data are based on JEDEC JESD51 standard, because the actual system design and temperature could be different from JEDEC JESD51, these simulating data are a reference only and may not represent actual use-case values, please prevail in the actual application condition test.

Table 6-1 R528 Package Thermal Characteristics

Symbol	Parameter	Min	Typ ⁽¹⁾	Max	Unit
θ_{JA}	Junction-to-Ambient Thermal Resistance	-	26.56	-	°C/W
θ_{JB}	Junction-to-Board Thermal Resistance	-	11.68	-	°C/W
θ_{JC}	Junction-to-Case Thermal Resistance	-	4.53	-	°C/W

1. Reference document: JESD51-2 Integrated Circuits Thermal Test Method Environment Conditions – Natural Convection (Still Air). Available from www.jedec.org.

2. The testing PCB is 4 layers, 114.5mmx101.5mm body, and 1.6mm thickness. Ambient temperature is 25 °C.

7 Pin Assignment

7.1 Pin Map

The pin map for R528-S2 and R528-S3 are different. The following table shows the pin map differences between R528-S2 and R528-S3.

Table 7-1 Pin Map Differences

Pin Number	R528-S2										R528-S3						
N11	NC										DZQ						

7.1.1 R528-S2

The following figure shows the pin map of the R528-S2.

Figure 7-1 R528-S2 Pin Map

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	
A	GND	PG0	PG2	PG18		USB1_DP		TP_X1		HPOUTL		LINEOUTRP		MICIN2P		HPLDOIN	AGND	GND	
B	PG4	PG5	GND	PG17	USB0_DP	USB1_DM	TP_Y1	TP_X2	GPADC0	HPOUTFB	LINEOUTLP	LINEOUTRN	MICIN1P	MICIN2N	MICIN3P	VRA1	VRA2	PB12	
C	PG13	PG12	PG3	PG1	USB0_DM	GND	TP_Y2	GPADC1	LRADC	HPOUTR	LINEOUTLN	MBIAS	MICIN1N	GND	MICIN3N	PB9	PB11	PB10	
D		PG15	PG14													FMINL	PB0	PB1	PB8
E	PG8	PG7	PG6		VCC_PG	VCC_PF	VDD_CPU	VDD_CPU	VDD_CPU	VDD_SYS	VDD_SYS	HBIAS	AVCC		FMINR	NC	NC		
F		PG10	PG9		VCC_PC		VDD_CPU	VDD_CPU	GND	VDD_SYS	VDD_SYS	MIC_DET	HPVCC		LINEINR	GND	NC	NC	
G	PFO	PG16	PG11		VCC_RTC	VCC_E	GND	GND	GND		GND	HP_DET	VCC_IO		LINEINL	NC	NC		
H		GND	PF1		VCC_PLL	GND	GND	GND			GND	GND	VCC_PD			GND	NC	NC	
J	PF4	PF3	PF2		LDOA_OUT	GND	GND	GND	GND		GND	VCC_1V8				NC	NC		
K		PF6	PF5		LDOB_OUT						VCC_DRAM	VCC_DRAM	VCC_LVDS				PB7	NC	NC
L	PC2	PC1	PC0		LDO_IN	GND		GND	GND	GND	VCC_DRAM	GND				PB5	PB6		
M		PC4	PC3		GND	GND		GND	GND	GND	VCC_DRAM	GND				PB2	PB3	PB4	
N	PC7	PC6	PC5		GND		GND	GND	GND	GND	NC	VCC_DRAM	GND			PD18	PD19		
P		REFCLK_OUT	GND												GND	PD16	PD17		
R	DXIN	DXOUT	GND													PD14	PD15		
T	X32KIN	X32KOUT	RESET	PE13	PE11	PE8	PE6	PE3	PE2	GND	PD22	PD0	GND	PD4	GND	GND	PD12	PD13	
U	GND	PE17	PE15	PE12	PE10	PE7	PE5	GND	PE1	GND	PD21	PD1	PD2	PD5	PD6	PD8	PD10	PD11	
V	GND	PE16	PE14		PE9		PE4		PE0		PD20		PD3		PD7	PD9	GND	GND	

7.1.2 R528-S3

The following figure shows the pin map of the R528-S3.

Figure 7-2 R528-S3 Pin Map

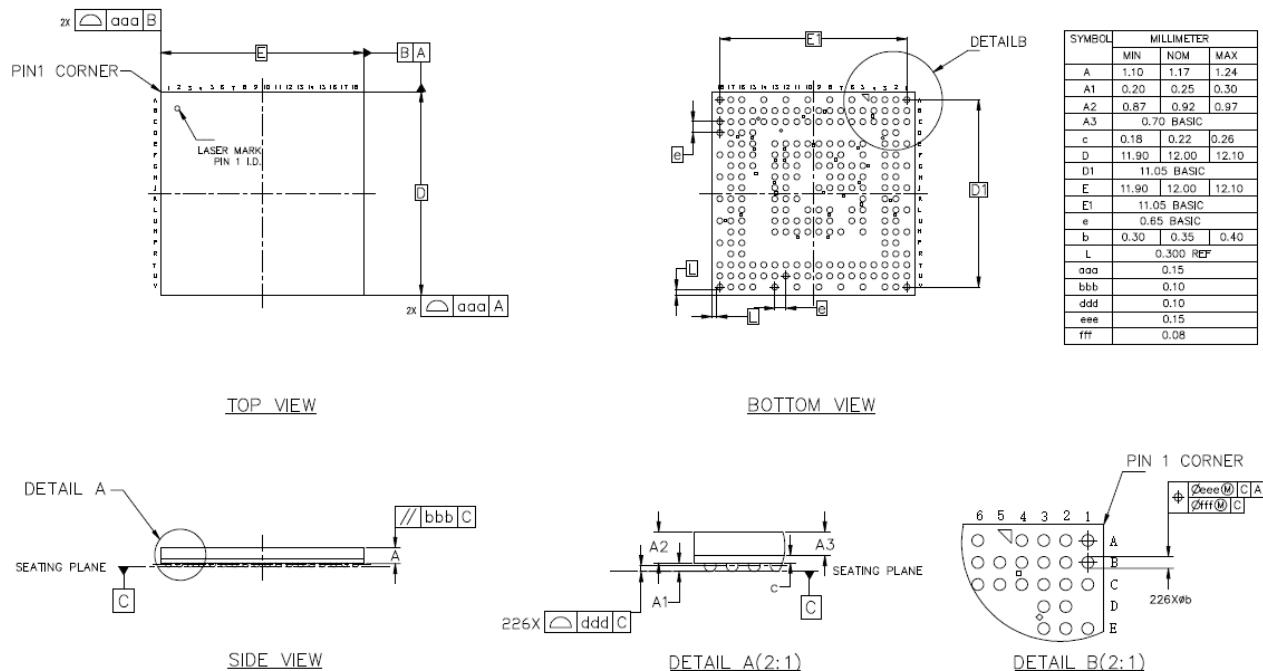
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
A	GND	PG0	PG2	PG18		USB1_DP		TP_X1		HPOUTL		LINEOUTRP		MICIN2P		HPLDDIN	AGND	GND
B	PG4	PG5	GND	PG17	USBO_DP	USB1_DM	TP_Y1	TP_X2	GPADC0	HPOUTFB	LINEOUTLP	LINEOUTRN	MICIN1P	MICIN2N	MICIN3P	VRA1	VRA2	PB12
C	PG13	PG12	PG3	PG1	USBO_DM	GND	TP_Y2	GPADC1	LRADC	HPOUTR	LINEOUTLN	MBIAS	MICIN1N	GND	MICIN3N	PB9	PB11	PB10
D		PG15	PG14												FMINL	PB0	PB1	PB8
E	PG8	PG7	PG6		VCC_PG	VCC_PF	VDD_CPU	VDD_CPU	VDD_CPUFB	VDD_SYS	VDD_SYS	HBIAS	AVCC		FMINR	NC	NC	
F		PG10	PG9		VCC_PC		VDD_CPU	VDD_CPU	GND	VDD_SYS	VDD_SYS	MIC_DET	HPVCC		LINEINR	GND	NC	NC
G	PF0	PG16	PG11		VCC_RTC	VCC_E	GND	GND	GND		GND	HP_DET	VCC_IO		LINEINL	NC	NC	
H		GND	PF1		VCC_PLL	GND	GND	GND		GND	GND	VCC_PD			GND	NC	NC	
J	PF4	PF3	PF2		LDOA_OUT	GND	GND	GND			GND	VCC_1V8			NC	NC		
K		PF6	PF5		LDOB_OUT					VCC_DRAM	VCC_DRAM	VCC_LVDS			PB7	NC	NC	
L	PC2	PC1	PC0		LDO_IN	GND		GND	GND	GND	VCC_DRAM	GND			PB5	PB6		
M		PC4	PC3		GND	GND		GND	GND	GND	VCC_DRAM	GND			PB2	PB3	PB4	
N	PC7	PC6	PC5		GND		GND	GND	GND	DZQ	VCC_DRAM	GND			PD18	PD19		
P		REFCLK_OUT	GND												GND	PD16	PD17	
R	DXIN	DXOUT	GND												PD14	PD15		
T	X32KIN	X32KOUT	RESET	PE13	PE11	PE8	PE6	PE3	PE2	GND	PD22	PD0	GND	PD4	GND	GND	PD12	PD13
U	GND	PE17	PE15	PE12	PE10	PE7	PE5	GND	PE1	GND	PD21	PD1	PD2	PD5	PD6	PD8	PD10	PD11
V	GND	PE16	PE14		PE9		PE4		PE0		PD20		PD3		PD7	PD9	GND	GND

7.2 Package Dimension

7.2.1 R528-S2

The following figure shows the top, bottom, and side views of R528-S2 package dimension.

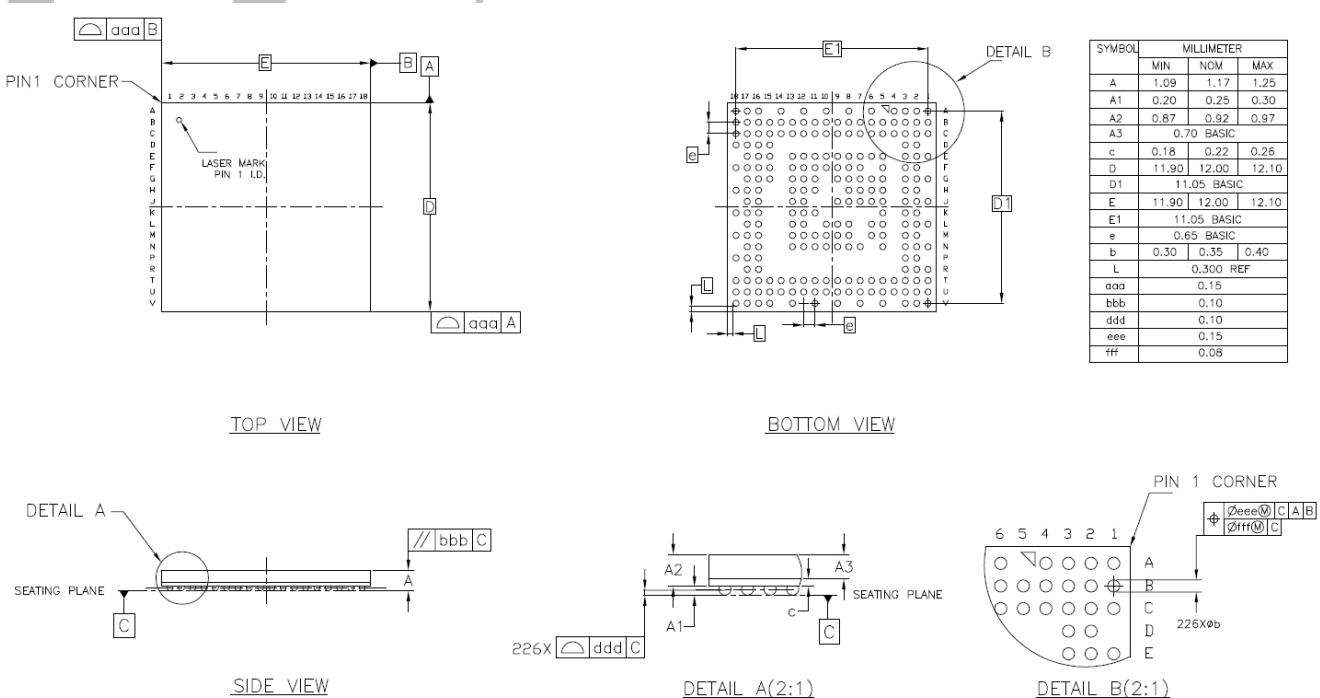
Figure 7-3 R528-S2 Package Dimension



7.2.2 R528-S3

The following figure shows the top, bottom, and side views of R528-S3 package dimension.

Figure 7-4 R528-S3 Package Dimension



8 Carrier, Storage and Baking Information

8.1 Carrier

8.1.1 Matrix Tray Information

Table 8-1 shows the R528 matrix tray carrier information.

Table 8-1 Matrix Tray Carrier Information

Item	Color	Size	Note
Tray	Black	322.6 mm x 136 mm x 7.62 mm	168 Qty/Tray
Aluminum foil bags	Silvery white	540 mm x 300 mm x 0.14 mm	Vacuum packing Including HIC and desiccant Printing: RoHS symbol
Pearl cotton cushion (Vacuum bag)	White	12 mm x 680 mm x 185 mm	
Pearl cotton cushion (The Gap between vacuum bag and inner box)	White	Left-Right: 12 mm x 180 mm x 85 mm Front-Back: 12 mm x 350 mm x 70 mm	
Inner Box	White	396 mm x 196 mm x 96 mm	Printing: RoHS symbol 10 Tray/Inner box
Carton	White	420 mm x 410 mm x 320 mm	6 Inner box/Carton

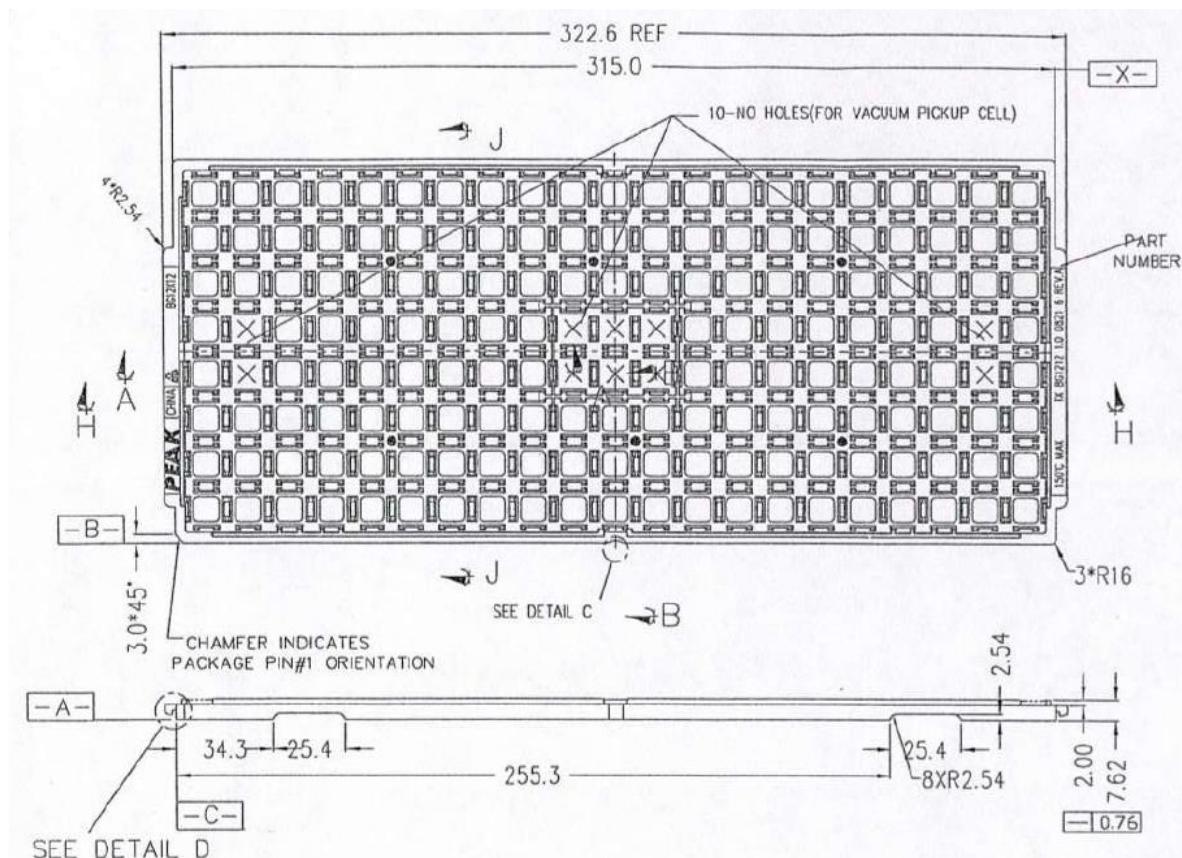
the following table shows the R528-S2 and R528-S3 packing quantity.

Table 8-2 R528 Packing Quantity Information

Sample	Size (mm)	Qty/Tray	Tray/Inner Box	Full Inner Box Qty	Inner Box/Carton	Full Carton Qty
R528-S2	12 x 12	168	10	1680	6	10080
R528-S3						

The following figure shows tray dimension drawing of the R528-S2 and R528-S3.

Figure 8-1 R528 Tray Dimension Drawing



8.2 Storage

Reliability is affected if any condition specified in Section 8.2.2 and Section 8.2.3 has been exceeded.

8.2.1 Moisture Sensitivity Level (MSL)

A package's MSL indicates its ability to withstand exposure after it is removed from its shipment bag, a low MSL device sample can be exposed on the factory floor longer than a high MSL device sample. Table 8-4 defines all MSL.

Table 8-3 MSL Summary

MSL	Out-of-bag floor life	Comments
1	Unlimited	$\leq 30^\circ\text{C} / 85\%\text{RH}$
2	1 year	$\leq 30^\circ\text{C} / 60\%\text{RH}$
2a	4 weeks	$\leq 30^\circ\text{C} / 60\%\text{RH}$
3	168 hours	$\leq 30^\circ\text{C} / 60\%\text{RH}$
4	72 hours	$\leq 30^\circ\text{C} / 60\%\text{RH}$

MSL	Out-of-bag floor life	Comments
5	48 hours	$\leq 30^{\circ}\text{C} / 60\%\text{RH}$
5a	24 hours	$\leq 30^{\circ}\text{C} / 60\%\text{RH}$
6	Time on Label (TOL)	$\leq 30^{\circ}\text{C} / 60\%\text{RH}$



The R528 device samples are classified as MSL3.

8.2.2 Bagged Storage Conditions

Table 8-5 defines the shelf life of the R528 device samples.

Table 8-4 Bagged Storage Conditions

Packing mode	Vacuum packing
Storage temperature	20–26°C
Storage humidity	40%–60%RH
Shelf life	12 months

8.2.3 Out-of-bag Duration

It is defined by the device MSL rating. The out-of-bag duration of the R528 is as follows.

Table 8-5 Out-of-bag Duration

Storage temperature	20–26°C
Storage humidity	40%–60%RH
Moisture sensitive level (MSL)	3
Floor life	168 hours

For no mention of storage rules in this document, refer to the latest **IPC/JEDEC J-STD-020C**.

8.3 Baking

It is not necessary to bake the R528 if the conditions specified in Section 8.2.2 and Section 8.2.3 have not

been exceeded. It is necessary to bake the R528 if any condition specified in Section 8.2.2 and Section 8.2.3 has been exceeded.

It is necessary to bake the R528 if the storage humidity condition has been exceeded, we recommend that the device sample removed from its shipment bag for more than 2 days shall be baked to guarantee production.

Baking conditions: 125°C, 8 hours, nitrogen protection. Note that the baking should not exceed 1 times due to a risk of deformation.



9 Reflow Profile

All Allwinner chips provided for clients are lead-free RoHS-compliant products.

The reflow profile recommended in this document is a lead-free reflow profile that is suitable for pure lead-free technology of lead-free solder paste. If customers need to use lead solder paste, contact Allwinner FAE.

Figure 9-1 shows the appropriate reflow profile.

Figure 9-1 Lead-free Reflow Profile

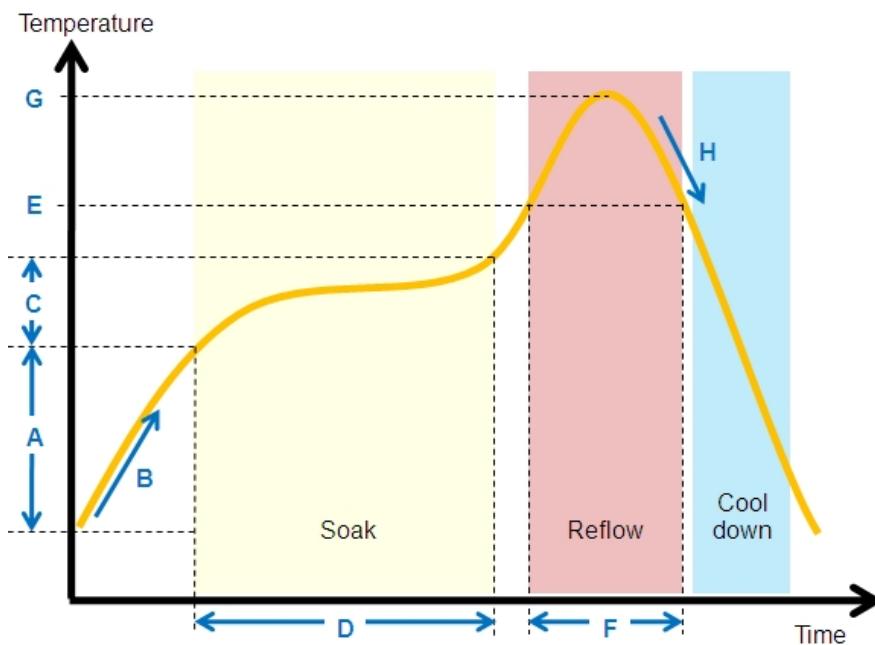


Table 9-1 Lead-free Reflow Profile Conditions

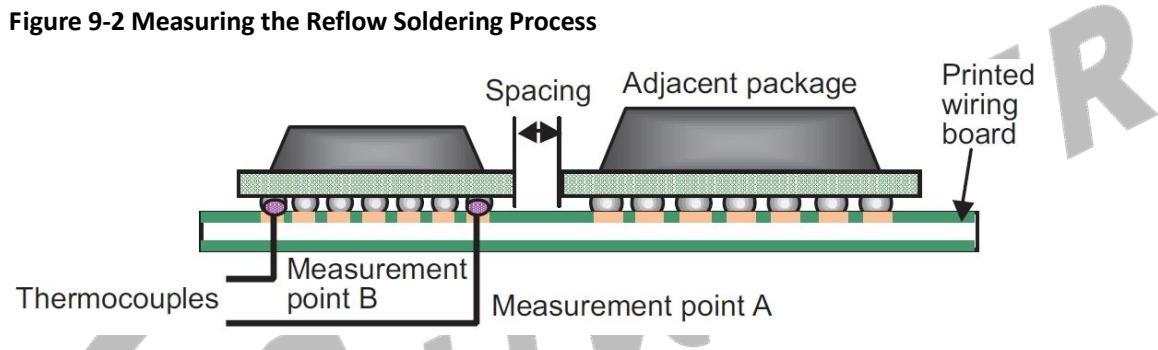
QTI typical SMT reflow profile conditions (for reference only)		
	Step	Reflow condition
Environment	N2 purge reflow usage (yes/no)	Yes, N2 purge used
	If yes, O2 ppm level	O2 < 1500 ppm
A	Preheat ramp up temperature range	25 °C -> 150 °C
B	Preheat ramp up rate	1.5–2.5 °C/s
C	Soak temperature range	150 °C -> 190 °C
D	Soak time	80–110 s
E	Liquidus temperature	217°C
F	Time above liquidus	60–90 s

QTI typical SMT reflow profile conditions (for reference only)		
Step	Reflow condition	
G	Peak temperature	240–250 °C
H	Cool down temperature rate	≤4°C/s

The method of measuring the reflow soldering process is as follows.

Fix the thermocouple probe of the temperature measuring line at the connection point between the pin (solderable end) of the packaged device and the pad by using high-temperature solder wire or high-temperature tape, fix the packaged device at the pad by using high-temperature tape or other methods, and cover over the thermocouple probe. See Figure 9-2.

Figure 9-2 Measuring the Reflow Soldering Process



To measure the temperature of the QFP-packaged chip, place the temperature probe directly at the pin.

If possible, the more accurate measuring way is to drill the packaged device, or drill the PCB, and fix the thermocouple probe through the drilled hole at the pad.

10 FT/QA/QC Test

10.1 FT Test

FT test is the finished product testing after the chip is packaged, and it is a functional test of all modules for each produced chip.

10.2 QA Test

QA test is a system-level sampling test for good-quality chips. According to the application level of the chip, a certain percentage of good-quality chips are selected for system-level testing to make the chip work in a typical application scenario, and judge whether the chip works normally in this scenario.

10.3 QC Test

QC test is a module-level sampling test for good-quality chips. According to the chip application level, a certain percentage of good-quality chips are selected for module-level functional testing to monitor whether the chip production process is normal.

11 Part Reliability

11.1 Package reliability

Test Item	Standard	Condition	Sample Size	Result
Moisture sensitive level (MSL)	J-STD 020D	MSL 3, refer to PRC Total samples from three different lots	77	Pass
Preconditioning (PRC)	JESD22-A113 F	Bake (125°C, 24 hrs), Soak (60°C/60%RH, 40 hrs), Reflow (260°C), 3 times Operating before TCT/uHAST Total samples from three different lots	144	Pass
Temperature cycle test (TCT)	JESD22-A104 C,JESD74	Temperature: -65°C to 150°C Soak time at minimum/maximum temperature: 15 min 500 cycles Total samples from three different lots	77	Pass
Unbiased highly accelerated stress test (uHAST)	JESD22-A118	130°C/85%RH 96 hrs Total samples from three different lots	77	Pass
High temperature storage life(HTSL)	JESD22-A103	150°C, 500 hrs Total samples from three different lots	77	Pass

11.2 Silicon reliability

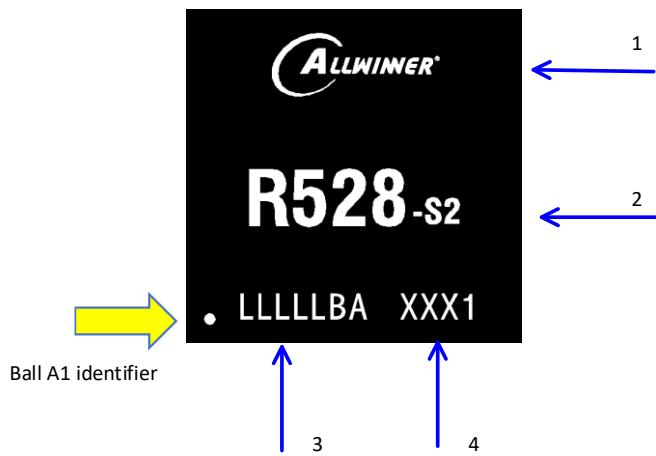
Test Item	Standard	Condition	Sample Size	Result
ESD-HBM	JS-001-2014	Class-2 :2000V - < 4000V Total samples from one lot	3	Pass
ESD-CDM	JS-002-2014	Class-C2A : 250V - < 500V Total samples from one lot	6	Pass
Latch-up	JESD78D	$I_{nom} \pm 150mA$, $1.5 \times V_{ddMax}$ Total samples from one lot	9	Pass
High temperature operating life(HTOL)	JESD22-A108	$T_j=125(-0/+5)^\circ C$, 2000hrs Total samples from three different lots	77	Pass

12 Part Marking

12.1 R528-S2

The following figure shows the R528-S2 marking.

Figure 12-1 R528-S2 Marking



The following table describes the R528-S2 marking definitions.

Table 12-1 R528-S2 Marking Definitions

No.	Marking	Description	Fixed/Dynamic
1	ALLWINNER	Allwinner logo or name	Fixed
2	R528-S2	Product name (SIP 64 MB DDR2)	Fixed
3	LLLLLBA	Lot number	Dynamic
4	XXX1	Date code	Dynamic

12.2 R528-S3

Figure 12-2 shows the R528-S3 marking.

Figure 12-2 R528-S3 Marking

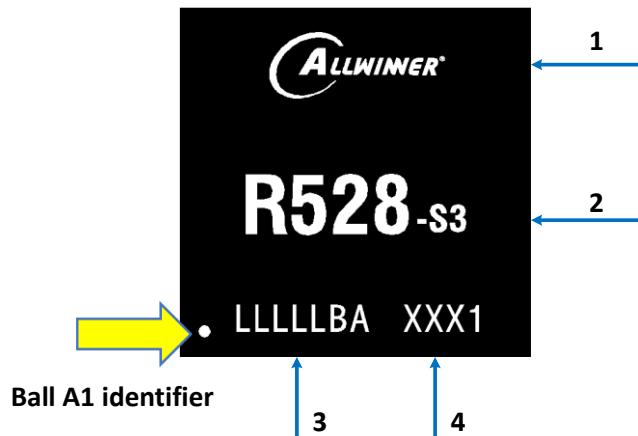


Table 12-2 describes the R528-S3 marking definitions.

Table 12-2 R528-S3 Marking Definitions

No.	Marking	Description	Fixed/Dynamic
1	ALLWINNER	Allwinner logo or name	Fixed
2	R528-S3	Product name (SIP 128 MB DDR3)	Fixed
3	LLLLLBA	Lot number	Dynamic
4	XXX1	Date code	Dynamic

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