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CAREER: Translation, Acceleration, and Diversification of Science and Engineering with Open-Source Computational Electromagnetism and Additive Manufacturing

Radio-frequency (RF) phased-array systems optimized with machine learning have become powerful tools in science and engineering. Recent progress in phased-array radar development has applications in particle astrophysics [1–4], polar research [5, 6], and 5G mobile communications [7]. Phased-arrays are comprised of RF antennas working in tandem to boost received signal sensitivity, and to actively scan transmitted signals without moving parts. Two pathways for progress in phased array design and production that will enhance future scientific work are cost reduction and the introduction of open-source software. The electromagnetic properties of phased arrays are designed with expensive, proprietary software that does not interface with open-source machine learning tools [8]. Phased arrays are then manufactured using costly and time-consuming traditional machining techniques. Ongoing scientific and engineering efforts can be enhanced by a solution that allows machine learning optimization to flourish, reduces design and manufacturing costs, and diversifies participation by reducing financial barriers. Undergraduate STEM education will be enhanced with CEM, machine learning, and 3D printing, as research and educational opportunities can be integrated the STEM curriculum.

We propose to create the first open-source CEM and additive manufacturing ecosystem capable of 3D-printing phased arrays with conductive filament [8–10]. We have already shown that open-source CEM tools used in photonics can drive the RF phased-array design process [3, 11, 12]. This research will support diverse projects like IceCube Gen2 (radio), Center for Remote Sensing and Systems (CReSIS) missions, and Office of Naval Research (ONR) radar projects. One application in particle astrophysics is the Askaryan Radio Array (ARA), in which phased arrays have increased sensitivity to ultra high-energy neutrino (UHE- ν) interactions in the ice sheet beneath the South Pole [13]. The arrays are vertically polarized, due to mechanical constraints within the ice. By combining machine learning with CEM, we seek a *horizontally polarized* design that overcomes these mechanical constraints, boosting the chances of making the first UHE- ν observations in history [14]. This research will *accelerate* and *diversify* research in UHE- ν , climate science, and RF engineering by *translating* successes in CEM and materials research. This work will be integrated into our curriculum and research programming at Whittier College, a Title-V Hispanic Serving Institution (HSI).

This work will provide research and educational opportunities to diverse undergraduates at Whittier College. We have a proud tradition of providing access to higher education to Spanish-speaking and historically marginalized students, and we are the only HSI member of the IceCube Gen2 collaboration. People of color and first-generation students make up 63% and 29% of our student body, respectively. Internal assessment studies indicate that students of color receive lower grades than their peers in introductory STEM courses. We have learned from workshops hosted by the Cottrell Scholars Network that emphasizing the dignity and self-efficacy of diverse students can increase their performance [15, 16]. Emphasis in these areas makes students feel they *belong* in our courses, despite encountering adversity. In keeping with the theme of *translation*, and in order to emphasize the dignity of our students no matter their background, we seek to create a bilingual (Spanish and English) mobile application (app) that introduces STEM concepts within a welcoming digital environment.

There is precedent for learning apps enhanced by machine learning in the Duolingo method for language and mathematics [17]. We seek to provide data insights about student learning to instructors through the app, which will lead to more efficient and customized classroom instruction. A prototype application is being built by Whittier College undergraduates. The creation and implementation of this program represents an opportunity for Whittier College students to enhance the learning experience for their peers while gaining valuable coding and machine learning experience. In addition to algorithms presented within the Duolingo method, the educational data mining (EDM) literature provides examples of apps that boost engagement and success in introductory STEM courses [18–21]. Members of our community have shared that translating mathematics and physics exercises into Spanish aids in solving them. Our application will boost their skills and build confidence by offering them engaging, game-like physics training in the language of their choice. Finally, we propose to create a bilingual lecture series and recruitment events designed to welcome the broader community into the Whittier College environment.

CAREER: Translation, Acceleration, and Diversification of Science and Engineering with Open-Source Computational Electromagnetism and Additive Manufacturing

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Project Description

Radio-frequency (RF) phased arrays have applications in radar telemetry, 5G telecommunications, ground-penetrating radar (GPR), scientific instrumentation, and remote sensing [1, 2, 5, 13, 22–24]. In the one-dimensional case, N three-dimensional RF antennas are arranged in a line with fixed spacing. In the two-dimensional case, $N \times M$ three-dimensional antenna elements are arranged in a two-dimensional grid with fixed spacing in both dimensions. The signal to noise ratio (SNR) of received signals in arrays of dimension N is boosted by a factor of $\approx \sqrt{N}$, because the N signals are combined coherently while thermal background noise adds like \sqrt{N} [2]. The SNR boost is critical for scientific observations. For example, systems created at the Center for Remote Sensing and Integrated Systems (CReSIS) are flown in polar regions to perform radar sounding of ice sheets for the purposes of geophysics and climate science [5]. Reflected signals carry information about glacial depth, temperature, and internal structure.

Traditionally, RF phased arrays are designed with commercial computational electromagnetism (CEM) software. Radio antennas and phased arrays have *radiation patterns* that define directions of maximum transmission power and received sensitivity. Radiation patterns have a main lobe in which most of the radiation is concentrated, and the angular width of the main lobe is called the beam width. The S-parameters quantify the system efficiency. CEM packages like XFDTD and HFSS are used to model these properties as a function of frequency [25, 26]. The XFDTD package relies on the finite difference time domain (FDTD) method. The FDTD approach is a CEM technique in which spacetime and Maxwell's equations are discretized. Depending on the software license and version, these products cost between \$5,000 and \$40,000 USD. These costs are prohibitive for HSI undergraduate institutions like Whittier College. Removing financial barriers will allow diverse undergraduates to study professional RF design.

Another drawback of commercial CEM software is the lack of source code access impedes the incorporation of modern machine learning packages. Phased array properties are determined by the shape of the RF elements and the grid properties of the array. The parameter space is driven by the complex variety of RF element shapes. When combined with open-source CEM software, modern machine learning algorithms can locate optimal solutions. The authors of [8] review a number of open-source CEM packages. One interesting choice they describe is the MIT Electromagnetic Equation Propagation (MEEP) package [12]. Though MEEP was designed for μm wavelengths in photonics applications, we have shown that the scale-invariance of Maxwell's equations allows MEEP users to translate designs to wavelengths at the cm-scale. We have also shown that MEEP can drive the RF phased-array design loop, and that 3D printer schematics can be extracted from this process [3, 11, 12]. Our proposal will allow diverse students to experience translating machine learning results into tangible solutions.

Filament for 3D printers that is conductive in the RF bandwidth is now available commercially. Funded through an NSF Translational Impact (TI) award (1721644), Multi3D LLC. has produced filament with a resistivity of just $10^{-2}\Omega\text{ cm}$: the Electrifi filament. Several antenna designs have already been produced [10, 27]. The measured properties match commercial CEM software output. There are, however, virtually no examples of 3D printed RF phased arrays in the [0.1 - 1] GHz bandwidth. This bandwidth is the most relevant for the aforementioned applications in particle astrophysics (UHE- ν) and geophysics. Further, whole new designs can be discovered that improve on common designs by merging machine learning packages with MEEP. In Sec. 1.1, we review progress already made at Whittier College. In Sec.

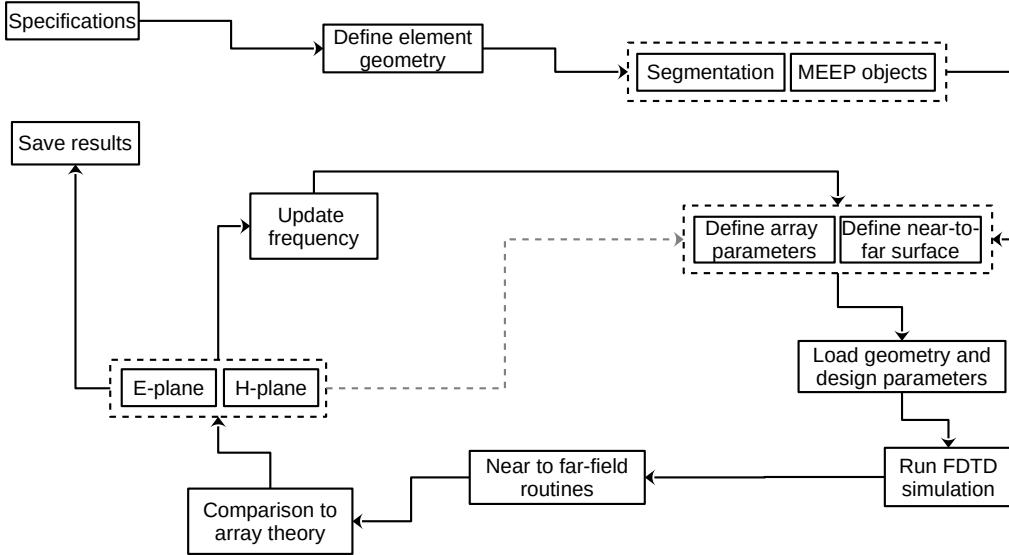


Figure 1.1: Our design process for RF phased arrays from [3], adapted from Fig. 1 of the review [8].

1.2, we show how this work enhances the field of UHE- ν detection. In Sec. 1.3, we show how this work enhances the field of radio glaciology. In Sec. 1.4, we articulate our vision for the integration of this research into our STEM curriculum. In Sec. 1.5, we describe the phase of this project designed to help us provide a better education to our students and broader community. In Sec. 1.6, we share project planning analysis that including measurable goals and a detailed work timeline.

1.1 Computational Electromagnetism and Additive Manufacturing

In Summer 2020, we received a Faculty Fellowship from the Office of Naval Research (ONR) to design phased arrays in the [0.1 - 5] GHz bandwidth. This bandwidth is relevant for projects like IceCube Gen2 (radio)¹. Given our background in RF detectors for UHE- ν observations in Antarctica (see Sec. 1.2), we were qualified to introduce RF phased arrays to our Navy colleagues. The audience included engineers and programmers that work in acquisition and development for the Naval Surface Warfare Center (NSWC), Corona Division (NSWC Corona). Our goal was to design a phased array transmitter integrated within an anechoic chamber to mimic moving radar echoes. The facility will serve as a testing facility for active radar systems. We began by giving lectures on the electromagnetism of phased arrays, with scientific applications. Our design flow is depicted in Fig. 1.1. To minimize costs and increase undergraduate access, we decided to investigate open-source CEM tools.

We encountered the aforementioned review article in the open-access journal *Electronics* reviewed open-source CEM tools. Our design flow in Fig. 1.1 is adapted from Fig. 1 of the review to include specific tasks required for phased arrays, and algorithms for the computation of far-field radiation patterns. MEEP was noted by the authors in the review as the most advanced among open-source FDTD programs, but they did not benchmark it against HFSS or XFDTD due to the “steep” learning curve. In Summer 2020, we ascended the learning curve and adapted MEEP to RF systems. A key insight was that MEEP takes advantage of the *scale invariance* of Maxwell’s Equations. The simplest way to understand this is to understand how MEEP uses relative units when discretizing Maxwell’s equations.

Like other FDTD methods, MEEP uses a Yee lattice to discretize Maxwell’s equations [28]. When the speed

¹Whittier College is a member institution of the IceCube Gen2 collaboration. IceCube Gen2 seeks to detect UHE- ν .

of light is set to unity ($c = 1$), lattice distance and time units become the same. Frequency and wavelength units are the inverse of each other. But distance and wavelength can take *any* unit of length in the Yee lattice. Most MEEP users interpret this unit as $1\mu\text{m}$. For example, a *relative* frequency (unit-less) of 0.5 corresponds to a *relative* wavelength of 2. When interpreted as $2\mu\text{m}$, the frequency is 150 THz in real units in the optical bandwidth. Interpreted as 2 cm, the real frequency is 15 GHz. A *relative* frequency of 0.05 corresponds to the RF frequency 1.5 GHz. Assuming components have good RF conductivity, we have re-purposed MEEP as an open-source RF design package.

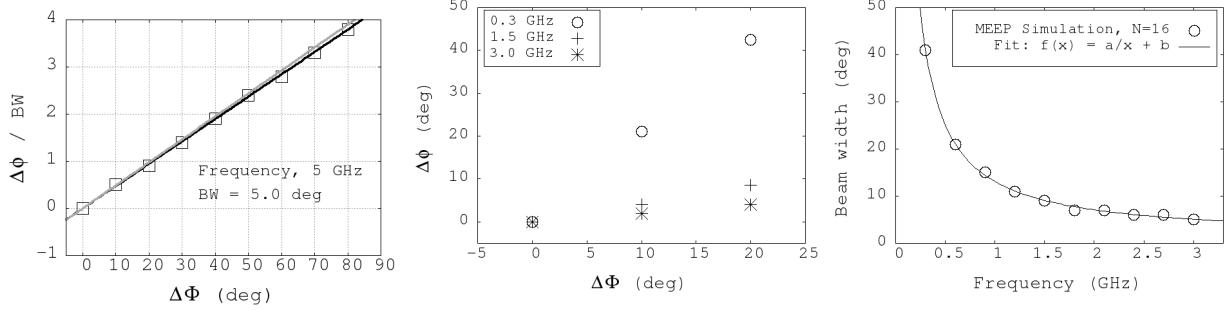


Figure 1.2: (Left) The beam angle $\Delta\phi$ divided by the beam width BW for the $N = 16$ one-dimensional Yagi array versus $\Delta\Phi$, the phase shift per element. The gray line represents theoretical expectation, and the black line is a linear fit to the data. (Middle) $\Delta\phi$ versus $\Delta\Phi$ for the $N = 16$ version of the one-dimensional horn array, for several frequencies. (Right) The dependence of the beam width on frequency for the one-dimensional $N = 16$ horn array. The black line is a functional fit to the data $f(x) = a/x+b$ with $a = 12.0 \pm 0.1$ degree GHz, and $b = 1.1 \pm 0.2$ degrees.

By Fall 2020, we were producing CEM models using MEEP that matched expected phased array properties. For a one-dimensional array with N elements, there is a linear relationship between the radiated plane-wave direction $\Delta\phi$, and the phase shift per element $\Delta\Phi$. The $\Delta\phi$ is also called the *beam angle*. Figure 1.2 contains results for our first phased array models in which the elements were Yagi-Uda antennas and horn antennas. The linear relationship between $\Delta\phi$ and $\Delta\Phi$ is evident in the data. The $\Delta\phi$ is divided by the beam width (BW) in Fig. 1.2 (left), and is left in degrees in Fig. 1.2 (middle). In Fig. 1.2 (left), the single-frequency $N = 16$ Yagi array can steer a 5 GHz plane wave up to four beam widths to the right or left of the forward direction. In Fig. 1.2 (middle), results are shown for an $N = 16$ array of horn antennas. Unlike the Yagi-Uda, the horns are broadband radiators. Thus, the linear relationship is shown for 0.3, 1.5, and 3.0 GHz. The beam width is not constant, so $\Delta\phi$ was left in degrees in Fig. 1.2 (middle). In Fig. 1.2 (right), the inverse relationship between beam width and frequency is shown.

We also produce CEM phased array radiation patterns that match array theory. The pattern of a phased array can be derived from first principles [3]. The *pattern multiplication theorem* states that the radiation pattern of a phased array of N identical elements will be that of a row of N point sources, multiplied by the radiation pattern of the element. In Fig. 1.3 (left and middle), the radiated E-field of a $N = 16$ horn array is shown in the E-plane (x-y plane). The radiation pattern is represented by the blue curve in Fig. 1.3 (right). The beam angle of the main lobe is $\Delta\phi = 9$ degrees above the x-axis, matching the theoretical expectation in red. The red curve corresponds to the formula for a row of N point sources, which has a back lobe at $\Delta\phi = 171$ degrees due to symmetry. The horn array has no back lobe because the individual horns suppress it, as expected from the pattern multiplication theorem. Like the theoretical expectation, the CEM pattern has *side lobes* around the main lobe (≈ -15 dB). We achieved similar results for two-dimensional arrays of Yagi-Uda and horns. Our revelation that MEEP could be used to design RF phased arrays earned the article Top 10 honors for December 2020 - May 2021 from the editors of *Electronics*.

In Summer 2021, we received a second ONR fellowship to continue the research. We determined how to integrate CAD design with MEEP in 2D, and later 3D. As a result, we can now simulate the radiation patterns and S-parameters of the exact object we hope to print. We acquired NinjaTek proto-pasta 3D printer filament, advertised as conductive. We printed a horn with in-built SMA connector for RF cables

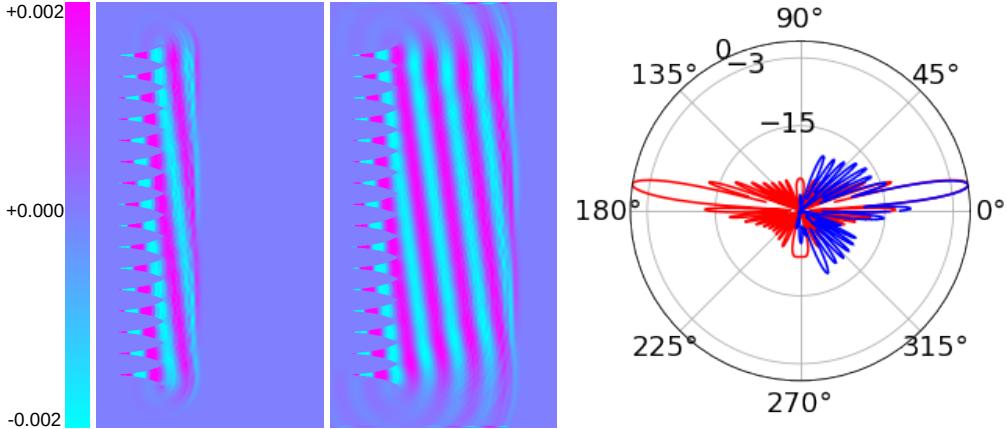


Figure 1.3: (Left) The $N = 16$ horn array, radiating the linearly polarized $\vec{E}(x, y, t)$ (y-component shown, in arbitrary units) at $t = 1$ ns into the simulation run, and (middle) at $t = 2$ ns into the run. The 2D area is $80 \times 150 \text{ cm}^2$. The frequency is 2.5 GHz, and the beam angle is $\Delta\phi = 9$ degrees above the x-axis. (Right) The normalized radiated power in dB versus $\Delta\phi$ in degrees. The blue curve represents the results from MEEP, and the red curve is the theoretical expectation from N point sources.

(Fig. 1.4). The proto-pasta result had a measured resistance of $\approx 10 \text{ k}\Omega$, too large for an RF antenna. Multi3D LLC, the manufacturer of the Electrifi filament, has now provided resistivity results that compare proto-pasta with Electrifi (Fig. 1.5). The Electrifi filament will improve resistivity by two orders of magnitude. We seek to print new RF antennas, and to measure the radiation pattern and S-parameters.

In Summer 2022, we received a third ONR fellowship focusing on GPS modernization². Alongside this work, we continued to refine the open-source CEM results. We learned to simulate the full 3D horns stored in open CAD files using parallel processing, reducing computation time by an order of magnitude. The results are shown in Fig. 1.6. In Fig. 1.6 (a), the main lobes are designed to point to 0 degrees (x-direction) for the E-plane (x-y plane), and 90 degrees for the H-plane (x-z plane). The E-plane contains the linearly polarized radiation vector. In Fig. 1.6 (b), the voltage standing wave ratio (VSWR) is shown. The VSWR is a common figure of merit for RF antennas, related to the S-parameters. The VSWR approaches 1 for an efficiently radiating antenna, and infinity for no efficiency. The radiation patterns also

²ONR regulations state that a gap year is required for Summer 2023. For our group, Senior Fellowship eligibility begins in Summer 2024.

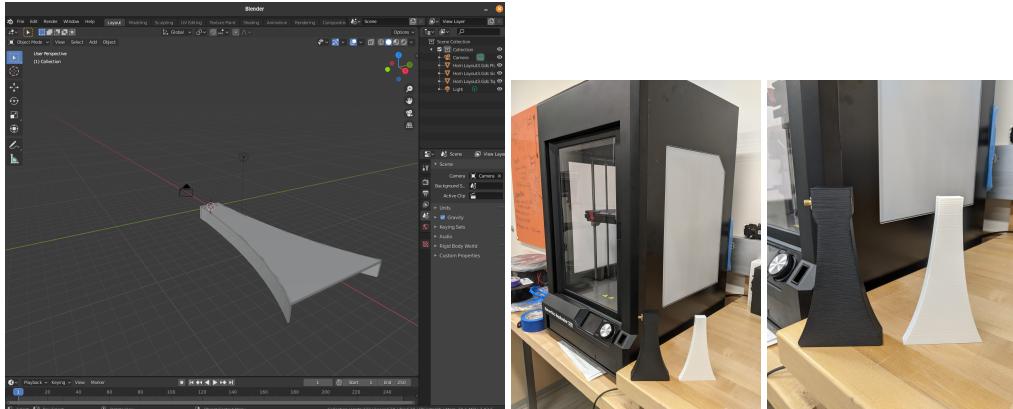


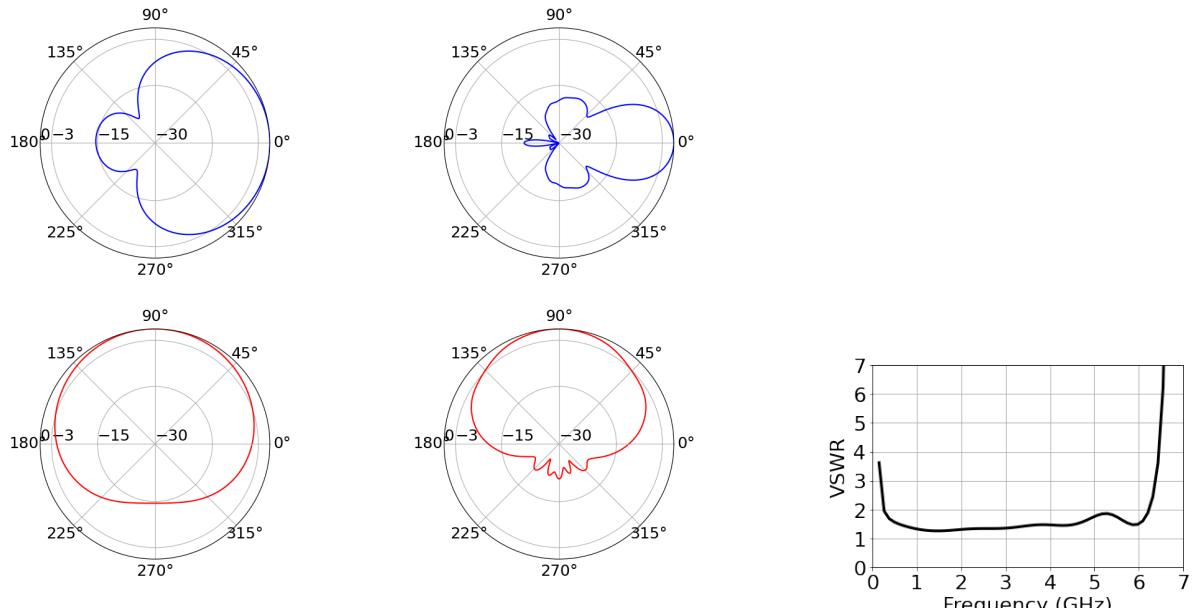
Figure 1.4: (Left) Blender/STL files extracted from MEEP code. (Middle) MakerBot 3D printer, with PLA horn model (white), and proto-pasta with SMA connector (black). (Right) Close-up of horns.

| Horizontal Traces | Dimension (X × Y × Z cm ³) | Resistance (Ω) | Resistivity (Ω cm) |
|-------------------|---|-------------------|-----------------------|
| Electrifi | 0.2 × 10 × 0.2 | 3.0 | 0.012 |
| Black Magic 3D | 0.2 × 10 × 0.2 | 142.5 | 0.57 |
| Proto-Pasta | 0.2 × 10 × 0.2 | 1506 | 6.02 |

| Vertical Towers | Dimension (X × Y × Z cm ³) | Resistance (Ω) | Resistivity (Ω cm) |
|-----------------|---|-------------------|-----------------------|
| Electrifi | 0.5 × 0.5 × 10 | 3.4 | 0.085 |
| Black Magic 3D | 0.5 × 0.5 × 10 | 103.6 | 2.59 |
| Proto-Pasta | 0.5 × 0.5 × 10 | 410 | 10.25 |

Figure 1.5: Resistivity results for various 3D printer filaments.

match expectations for horn antennas (see Fig. 19 of [10]). The VSWR results demonstrate efficient radiation in the bandwidth [0.5 - 6] GHz. We presented our progress at the annual MeepCon 2022 at the Massachusetts Institute of Technology (MIT) [11]. We learned new techniques for integrating MEEP and machine learning tools [29], and how eager MEEP developers are to collaborate in the RF regime.



(a) Radiation pattern results using open CAD for (top left) E-plane at 0.5 GHz, (top right) E-plane at 5.0 GHz, (bottom left) H-plane at 0.5 GHz, (bottom right) H-plane at 5.0 GHz. See text for details.

(b) VSWR versus frequency in GHz for the RF horn.

Figure 1.6: Results for 3D RF horn design with MEEP and open CAD amenable to 3D printing.

1.1.1 RF Laboratory Capability and Prior ONR Funding

We have established an Educational Partnership Agreement (EPA) between NSWC Corona and Whittier College. One of the many advantages of the partnership is the technology transfer between NSWC Corona and Whittier College. NSWC Corona has provided RF bench testing equipment that is perfectly suited to the proposed work. More details are provided in our Facilities, Equipment, and Other Resources documentation. Additionally, residual funds from our start-up grant have been used to purchase a System76 Thelio desktop system capable of performing our initial CEM calculations. Our laboratory is

therefore well-equipped to complete the proposed work, and this minimizes budgetary impact.

This research has been completed with significant contributions from diverse undergraduates. We summarize the personnel funding contributions to the early stages of this work in our Facilities, Equipment, and Other Resources documentation. The researchers have diverse majors and interests, including our 3-2 Engineering, Physics, Mathematics, and Math/Integrated Computer Science programs. After Whittier College, these students have begun roles with the Laser Interferometer Gravitational-Wave Observatory (LIGO) Collaboration, the University of Southern California (USC), and The Aerospace Corporation. Whittier College has a strong track record of providing access to higher education, and careers in science and technology, to traditionally underrepresented students. If our proposal is successful, these students will be exposed to new pathways in CEM, engineering, physics, and geoscience.

1.2 The Connection to Ultra-High Energy Neutrino Observations

The flux of neutrinos with energies between [0.01-1] PeV (10^{15} eV) has been detected by IceCube [30]. The UHE- ν flux, with energies above 1 PeV, could explain the unknown origin of UHE cosmic rays (UHECR) [31]. This flux also represents an opportunity to study electroweak interactions at record-breaking energies [32]. Previous analyses have shown that the discovery of UHE- ν will require an expansion in detector volume, because the UHE- ν flux is expected to decrease with energy [33–37]. Whereas the current version of IceCube detector observes neutrinos via optical signals that travel < 100 m, the Askaryan effect translates a UHE- ν interaction into an RF pulse that travels more than 1 km in dielectric media such as Antarctic and Greenlandic ice [38–42].

Utilizing the Askaryan effect therefore allows for detectors with vastly larger effective volumes than optical observations. Arrays of $\mathcal{O}(100)$ *in situ* detectors encompassing effective areas of $\approx 10^4$ m² steradian per station, spaced by $\mathcal{O}(1)$ RF attenuation length could discover a UHE- ν flux beyond the limits of the EHE analysis. Polar ice formations in Antarctica and Greenland have the longest RF attenuation lengths. A group of prototype Askaryan-class detectors has been deployed in polar regions that seek to probe unexplored UHE- ν flux parameter-space [36, 37, 43, 44].

Askaryan radiation was first observed in laboratory settings [45–47]. Working with an undergraduate researcher, we recently published a theoretical model of the electromagnetic field of Askaryan radiation [48]. Askaryan models are incorporated into simulations like AraSim in order to calculate expected signals and aid in detector design [49–51]. Software developed for IceCube Gen2 (radio) utilizes machine learning and the Askaryan pulse shape to reconstruct UHE- ν properties in future data [14, 52, 53]. Askaryan electromagnetic fields are combined with RF channel responses to form “signal templates” used to search large data sets for signal candidates [36, 54]. Data sets are large for Askaryan-class detectors due to RF thermal backgrounds. Askaryan signal SNRs at RF channels are expected to be small (SNR ≈ 3) [40, 55, 56]. Signal template matching is a powerful technique for noise rejection and signal identification [36, 54, 57, 58].

Given the expected signal SNR, phased arrays have been incorporated into Askaryan-class prototype detectors [1, 2]. As described at the beginning of Sec. 1, phased arrays boost the signal SNR. Examples of this strategy are ARA5 [13], and the first deployments of Radio Neutrino Observatory, Greenland (RNO-G) [59]. The arrays in each consist of identical, vertically polarized dipoles. These design choices were made for mechanical reasons, because the array must fit in a 100 m deep, vertically-drilled borehole in the ice. The radiation pattern exhibits azimuthal symmetry, and there is *minimal sensitivity to the horizontal Askaryan field component*. Further, the designs assume a uniform index of refraction for the ice surrounding the array. As part of our proposed work, we seek to use machine learning to discover horizontally polarized array designs that fit into the borehole and account for the index of refraction, n .

We included a short study of phased array behavior in the South Pole ice environment in our recent publications [3, 12]. Most commercial CEM packages assume a uniform n in the surrounding medium. By contrast, MEEP gives the user 3D control of the index of refraction, $n(x, y, z)$. In polar environments, n varies with the depth (z) near the snow surface. The $n(z)$ function is well-measured in Antarctica [60], and

Greenland [61]. ARA (South Pole), RNO-G (Greenland), and IceCube Gen2 (radio) (South Pole) can all benefit from designs that account for $n(z)$ and have sensitivity to the *horizontal* component of the Askaryan field. There is an ongoing effort to reconstruct the horizontal and vertical components of polarized test signals through South Pole ice, in order to more tightly constrain future UHE- ν observations [14].

The common simulation package used for ARA, RNO-G, and IceCube Gen2 is now NuRadioMC, built from prior experience with ARA and ARIANNA [37, 42, 51, 62, 63]. NuRadioMC addresses analytically the ray-tracing solution for UHE- ν signals as they propagate through polar ice. We derived the analytic ray-tracing solutions presented in [51] and [60], which were adopted into NuRadioMC. A goal of our proposed research will be to incorporate realistic, 3D field propagation into NuRadioMC using FDTD computations with MEEP, with our analytic Askaryan model as the MEEP source [48, 64]. This integration should boost the accuracy of the computations made with NuRadioMC, which will be matched with future ARA, RNO-G, and IceCube Gen2 data to isolate UHE- ν signals.

1.3 The Connection to Remote Sensing of Ice Sheets

A gap exists in Askaryan-based UHE- ν science that connects to the remote sensing of ice sheets. A knowledge of the RF attenuation length, λ , versus frequency, depth, and location is paramount to understanding UHE- ν detector sensitivity. Although we have made detailed measurements of λ versus frequency [40, 41, 65], we do not scan detector volumes to measure this parameter versus geographic location: $\lambda(x, y)$. Further, $\lambda(z)$ is merely inferred from depth-averaged attenuation measurements and ice core temperature data (see Fig. 24 from [42]). IceCube Gen2 (radio) will require $\lambda(x, y, z)$ to be measured precisely. CReSIS radio sounding data, available on the Open Polar Server (OPS), have been used to constrain $\lambda(x, y)$ across Greenland [66]. Far less CReSIS data is available near the South Pole, due to the complex logistics of organizing flights in that region. Such logistical challenges are one of several factors motivating a new effort to incorporate radio sounding instrumentation into unmanned aerial systems (UAS).

UAS enrich radio sounding data for geophysics and particle astrophysics. In the past, radio sounding data has been generated from human-piloted fixed-wing aircraft carrying on-board radar. Flight lines can be hundreds of kilometers long, scanning wide areas with synthetic aperture radar (SAR) techniques. There are, however, three key disadvantages. First, there may not be a flight near the desired location (e.g. South Pole). Second, flights only give a snapshot, and may not return to the site for years. Third, the radar bandwidth does not always overlap with the science bandwidth of (for example) IceCube Gen2. Dedicated UAS could constrain $\lambda(x, y)$ in both the temporal and spatial regimes. UAS are able to hover and fly at lower altitudes, so they can collect a wider variety of data than fixed-wing craft. For example, the CReSIS ultra-wide band (UWB) Snow Mini radar system was integrated onto the AeroVironment Vapor 55 UAS. The low altitude flight increases the SNR in difficult areas by pushing clutter angles outside the field of view. The SNR is also boosted by hovering due to increased integration time over the site [5]. The average cost of the Vapor 55, however, is about \$90k USD.

In our RF design lab at Whittier College, our group has already constructed a 3D printed drone using PLA filament and commercial parts. The unit has ≈ 1 kg payload and a 20-min flight time. The total cost is ≈ 1 k USD (see Fig. 1.7). Before the COVID-19 pandemic paused in-person work, we had plans to equip it with solar charging and cold-temperature components. Thus, there is a potential for collaboration between CReSIS and IceCube Gen2 (radio) to solve a common problem: the solar rechargeable $\lambda(x, y)$ measurement system with vertical take-off and landing (VTOL). Our drone design with VTOL capability can be 3D printed and assembled from commercial parts for ≈ 1 k. We hope to collaborate with the CReSIS group on retro-fitting for cold temperatures and solar charging. When outfitted with a 3D-printed phased array radar, we will have a formidable system capable of filling gaps in our knowledge of polar ice sheets.

The incorporation of phased array radio sounding systems on UAS faces an optimization problem: the right balance between craft weight, thrust, payload, and flight time must be achieved. To collect quality radio sounding data, the payload must be flown horizontally for 1 – 10 km, implying ≈ 1 hr battery life at reasonable speeds. Longer flight times require larger batteries. Increased battery size increases weight,



Figure 1.7: Our 3D-printed quad-rotor drone, designed and assembled by Whittier College undergraduates using our RF design lab and machine shop. The unit is equipped with hand-held RC control, and GPS with programmable waypoints.

which tends to decrease flight time. Phased array payloads with a large number of elements could benefit data collection, but this adds weight and decreases flight time. The optimization is made far easier if the phased array is integrated into the UAS hull. We propose to study how the phased array can be printed into the UAS hull using machine learning to optimize beam-forming for radio sounding. The Electrifi filament has a similar density to aluminum, meaning it can serve as *both* a structural component and a phased array material. Through this research, we seek to advance the ongoing CReSIS effort to miniaturize radar units for UAS integration.

As part of this engineering effort, we also propose to simulate expected results using MEEP. Performing a CEM simulation that incorporates our current knowledge of ice properties with the UAS radar response would enrich the research in two ways. First, such simulations enhance the design process, revealing design requirements, shortcomings, and ways to overcome them. MEEP simulations require the user to specify the complex matrix for the dielectric constant of the medium, $\epsilon(x, y, z)$. The ϵ matrix determines how RF waves reflect, refract, and propagate back to the receiver. Optimizing UAS phased array design for maximal $\epsilon(x, y, z)$ precision will result in optimal precision for $\lambda(x, y, z)$. For dielectric materials, ϵ and λ are related analytically [40]. Second, building such MEEP simulations will provide a cross-check between the observed $\epsilon(x, y, z)$ from field data, and the simulated $\epsilon(x, y, z)$.

FDTD simulations of sufficient precision for $\epsilon(x, y, z)$ and $\vec{E}(x, y, z, t)$ are notorious for consuming computational resources like volatile memory. We have acquired a System76 Thelio desktop system with AMD Ryzen Threadripper 3990x 64-core, 128 thread processor. The system has 0.5 GB of volatile memory per thread. We have already shown that running MEEP in parallel on our system reduces run times by an order of magnitude [11]. The reduction is due primarily to increased set up speed for $\epsilon(x, y, z)$. Thus, we are already in a position to perform such CEM simulations quickly and efficiently. Learning how to introduce parallelism into computational problems will also be of educational benefit to our STEM undergraduates at Whittier College. In fact, the introduction of new concepts related to our research within STEM courses at Whittier College is a main goal of our proposal.

1.4 Integration of Research and Education at Whittier College

The integration of our proposed research into our STEM curriculum will benefit our diverse undergraduates in two ways. The first benefit is the boosted engagement derived from integrating real applications of physics and computer science into our courses. The second benefit is the creation of undergraduate research opportunities, providing a venue for students to grow and apply their skills. Our goal is to perform course integrations within the Departments of Physics and Astronomy, and Mathematics and Computer Science. We have faculty in these departments who specialize in machine learning, and who are therefore well-positioned to incorporate this material. For example, Prof. Fred Park

specializes in the application of machine learning and parallel computing to computer vision and image analysis [67,68]. Whittier students regularly perform research with faculty, and we have several fellowship programs to support them. Our students have made wonderful achievements in CEM, firmware design, and theoretical physics with our local Ondrasik-Groce and Fletcher Jones Fellowships. Our goal is to expand this practice through NSF-sponsored opportunities in additive manufacturing, CEM, and machine learning.

1.4.1 Course Integrations - Electromagnetism and Computational Physics

Course integrations that will take place within the Department of Physics and Astronomy are Algebra-Based Physics II (Electricity, Magnetism, and Modern Physics), Calculus-based Physics II (Electromagnetism), Electromagnetic Theory, Optics, and Computational Physics³. The first two courses represent introductory level content on electromagnetism. Web-based learning modules will be developed to illustrate electromagnetic waves and optics via MEEP in Jupyter notebooks. Jupyter is a cross-platform open-source project that supports interactive data science and scientific computing. We have experience creating and sharing MEEP notebooks in Jupyter to accomplish research [3], and in teaching Computer Logic and Digital Circuit Design using the PYNQ-Z1 SoC. The primary learning enhancement is to illustrate dynamic electromagnetic fields, shown alongside textbook examples. The students can therefore compare their theoretical understanding with a visual representation. Their final projects are self-designed experiments in DC circuits, optics, and magnetism. We look forward to students accepting the challenge of matching simulation output to their real-world results.

We submit analyses of our teaching every two years as part of our tenure and promotion process. These analyses have revealed the value of the synergies between traditional lecture content, simulations, and lab experiments. Students in introductory courses are prepared to apply concepts in their own projects when the ideas solidify in their minds. Solidification occurs when they demonstrate them as theoretical predictions, simulate them, and test them in the lab. After solidification, learning anxiety fades, and students feel comfortable applying concepts. A good example is DC circuit analysis. We solve systems of equations that predict currents through multiple devices connected to a battery. We use the PhET DC Circuit Construction Kit to simulate current in the circuit, and students can measure current in the simulation. The students replicate the virtual circuit in the lab, and show that the results match the simulation. There are, however, few HTML5 PhET simulations that illustrate dynamic electromagnetic fields. We will use Jupyter modules with MEEP to fill this gap, completing the synergy for electrodynamics.

There are three advanced physics course amenable to integration: Optics, Electromagnetic Theory, and Computational Physics. Our Optics course introduces students to three areas. The first is ray optics, with discussions of lenses and optical instruments. The second is wave optics, with discussions of superposition, interference, and diffraction. The third is modern optics, with discussions of photons, spectra, lasers, interferometry, fiber optics, and nonlinear optics. One useful Jupyter module incorporating MEEP into ray and wave optics would be a lens example demonstrating focal length. As the course progresses to modern optics, the lens example could be augmented to illustrate examples from photonics and machine learning [69]. Some examples include flux and spectral monitoring for diffraction gratings [70], and waveguides for fiber optics [71]. Most Optics students have taken Computer Science 1 (Python3) and one semester of Modern Physics, so combining Python and electromagnetism should be achievable. I do not teach this course, but I can collaborate with the instructor, Prof. Serkan Zorba. Professor Zorba is our current department chair.

The course integration in Electromagnetic Theory carries great potential. This one-semester course covers chapters 1-7 of *Introduction to Electrodynamics* by D. Griffiths (Cambridge University Press, 2017), with some examples of electromagnetic waves. Students are first exposed to electromagnetic waves in a vacuum in the prerequisite Modern Physics. Using Jupyter modules, we can introduce waves interacting

³I personally teach Algebra-Based Physics II, Calculus-Based Physics II, and Electromagnetic Theory. Optics and Computational Physics are normally taught by my colleagues within Physics and Astronomy. Computational Physics will soon be handed to myself and others as the usual instructor retires.

with non-uniform dielectric media. The difference between ray-tracing and true 3D propagation in polar ice with $n(x, y, z)$ is an excellent example of how the UHE- ν research, CEM, and teaching intersect (see Sec. 1.2). Many examples in the rich MEEP documentation can be adapted for these modules. One example, “the S-parameters of a directional coupler,” is a system of waveguides that provided basic code for computing the S-parameters of our RF antenna CAD designs [11]. Finally, we can introduce a Jupyter module illustrating diffuse reflection from rough surfaces. This module will form a connection between CReSIS radio sounding research, CEM, and teaching (see Sec. 1.3).

1.4.2 Course Integrations - Computer Logic and Digital Circuit Design, and Digital Signal Processing

I have created two computer science courses at Whittier College: Computer Logic and Digital Circuit Design, and Digital Signal Processing. The former covers number systems, Boolean algebra and complex logic functions, adders, encoders, comparators, shift-registers and memory, counters, finite state machines, timing diagrams, firmware programming with Python, and lab techniques for digital circuits, and ADC/DAC. The course laboratory activities are performed on the PYNQ-Z1 SoC, allowing students to write firmware in Python. Examples of include creating digital logic functions with LED outputs and ADC/DAC examples with Digilent PMODs. There are a plethora of examples with the PYNQ community that implement neural networks and image/video processing using FPGA acceleration. My students in the course are seeking experience in machine learning applications. A useful course integration is to mix FPGA acceleration, machine learning, and CEM calculations into a learning module that can be expanded into a student-designed final project. It is indeed possible to run Jupyter, MEEP, and FPGA acceleration code simultaneously on the PYNQ-Z1 SoCs. Adding this proposed module to the course will therefore enhance education *and* research, because the students will discover how to accelerate CEM with FPGAs.

Digital Signal Processing (DSP) covers many topics that naturally follow Computer Logic and Digital Circuit Design. Statistics and probability, complex numbers, noise in digital systems, ADC/DAC, sampling and digitization, Fourier series, Fourier and discrete Fourier transforms (DFTs), Laplace and z-transforms, linear time-invariant (LTI) systems and filtering, and audio/image processing are all covered. DSP and Computer Logic and Digital Circuit Design take the students all the way from basic binary to understanding digitized, sampled signals with complex analysis. An interesting course integration between DSP and our CEM research is the application of DFTs to MEEP flux monitors and near-to-far-field monitors. These are objects that compute and project the radiation flux passing through a surface as a function of frequency using DFTs. Students will learn that the radiation is nothing more than a digitized sampled signal within a CEM context, and that the DFT is a tool for understanding spectra. We can adapt Jupyter modules we have already written to this task.

1.4.3 Course Integrations - Introduction to Data Science with Python, and Machine Learning

Introduction to Data Science with Python, and Machine Learning represent the final two course integration opportunities. The former is an introductory course in which students learn import, explore, analyze, and visualize data using tools like Jupyter notebooks, NumPy, and Matplotlib. More advanced tools like Pandas, SciPy, and scikit-learn are also introduced. There are several straightforward enhancements that can be provided with Jupyter notebooks that demonstrate CEM. Quantities like radiation patterns and S-parameters are fertile grounds for learning to visualize data with Matplotlib. We have published such visualizations, and we can share this experience [3]. Scikit-learn is already included in the syllabus, so RF antenna optimization with basic machine learning tools is also straightforward. This course is taught by Prof. Glenn Piner, who is our colleague in the Department of Physics and Astronomy. By working together to incorporate our proposed work into Introduction to Data Science with Python, students will gain early preparation to contribute to our research in the future.

The final course opportunity for course integration is Machine Learning. Typically taught by Prof. Fred Park, this course assumes a more advanced knowledge of Python and Calculus II. Topics include

| Discipline | GPA (Students of Color) | GPA (White) | Shift |
|-----------------------|-------------------------|-------------|-------|
| Physics | 2.62 | 3.15 | -0.53 |
| Mathematics | 2.54 | 2.75 | -0.21 |
| Computer Science | 2.77 | 3.31 | -0.54 |
| Chemistry | 3.02 | 3.20 | -0.18 |
| Biology | 3.03 | 3.18 | -0.15 |
| Environmental Science | 3.17 | 3.25 | -0.08 |

Table 1.1: GPA data for Whittier College students from Fall 2016 to Spring 2021, disaggregated by racial background and discipline. See text for details.

unsupervised and supervised learning, data clustering, principle component analysis, logistic regression, support vector machines, neural networks, and deep learning. One topic that might prove a useful addition to the syllabus is *genetic programming*. Genetic programming has been used to optimize RF antennas [72,73]. We will work together to incorporate genetic programming and other techniques into the syllabus. We seek to demonstrate practical applications of machine learning in the fields of physics, geophysics, and climate science. This course is in high demand because students understand the large number of opportunities that await them in the defense and software sectors in Southern California. One such opportunity will be our newly established EPA with NSWC Corona. Our students will be doubly prepared with the engineering experience from the RF application, and the machine learning training.

1.5 Translation of STEM Research for our Community

In the long run, our proposal will provide valuable opportunities to diverse students from our community, which is heavily influenced by our bilingual families. Families that speak Spanish at home and English at school are very common at Whittier College (an HSI). For Fall 2022 admitted students, 36% are Hispanic/Latino, and another 8% are International students. Over the past five years, students of color and first-generation students have comprised 69% and 34% of the student body, respectively. We have observed that students of color receive lower grades than their peers in our introductory STEM courses (see Tab. 1.1). We have learned from workshops that emphasizing the dignity and self-efficacy of the student works against disparity [15,16]. In keeping with the project theme of *translation* of progress in one area to serve another, and in order to emphasize the dignity of our students no matter their background or the adversity they encounter, we seek to produce a bilingual mobile application introducing STEM concepts within a welcoming digital environment.

Implementation of the Duolingo method for language and mathematics on a mass scale has provided promising results [17]. Results presented within the educational data mining (EDM) literature provide additional examples of apps and techniques that boost engagement and success in introductory STEM courses [18–21]. Some members of our community have shared that translating mathematics and physics exercises into Spanish aids in solving them. Our app will boost their skills and build confidence by offering them engaging, game-like physics training in the language of their choice. Even if the base language of STEM content in our courses does not represent a barrier for our students, the design of our app, based on the Duolingo Method, should boost the skill of all our students.

The Duolingo method has five components [17]. The first is Learning by Doing, or utilizing the innate learning toolkit every student has. Learning by doing also involves affordance-based design, embodied cognition, and explicit instruction. The second component is to Learn in a Personalized Way. This involves utilizing machine learning to ensure content is just difficult enough for the individual student to grow, but not so difficult that the student becomes disengaged. The distinction hinges on “desirable” difficulty, versus “undesirable” difficulty. The third component is to Focus on What Matters. This component is about ensuring course content is matched to verified learning standards like Common Core. The fourth component is to Stay Motivated. Using game-like design with points, rewards, leaderboards, and collaboration has been shown to motivate students in a positive way. The fifth is to Feel the Delight. This component is many things: quality storytelling, including diverse characters within the app, and providing moral encouragement. The key is to create a positive environment conducive to learning.

Two additional themes are relevant for mathematics learning in the Duolingo method: using multiple mathematical representations for the same concept (see Sec. 1.4.1), and the manipulation of tools. Both themes follow the concrete-real-abstract (CRA) learning progression. A CRA progression is used to guide students towards understanding abstract mathematical concepts by first introducing them with concrete tools or representations, and gradually increasing the level of abstraction. According to the authors, “Equations, pictures, and narratives can all be used to describe mathematical concepts. Moreover, using multiple representations supports learners’ analogical thinking abilities ... Because these representations also are at varying levels of abstraction, we construct lessons so learners experience representations which are closer to real objects before they interact with more abstract representations” [17].

Once implemented, we have two goals for the app. First, we seek to test the hypothesis that the Duolingo method, and the two additional math themes, will boost the GPA results in Tab. 1.1 and reduce disparities. Second, we seek to affirm our students’ dignity and cultural identity by making the app bilingual. We will begin with English and Spanish, because these are the most common languages on campus. I come from a bilingual family, and I can appreciate the generational knowledge gap that would form if we tried to teach science to my family in English only. We hope these twin goals will serve to build confidence in our students by welcoming them into STEM learning at the college level. Finally, our app can and should be designed and built by Whittier College students, for their peers. We make this choice after participating in discussions with our colleagues on the Inclusion and Diversity Committee (IDC), and from attending seminars in Inclusivity in Introductory STEM Courses [15, 16]. People naturally embed their identity and perspective in the systems and content they create. Their students themselves are the best source of ideas for structuring an app that bolsters the five tenets of the Duolingo Method.

Educational Application for Student Learning of STEM (EASTLOS). A prototype application, code-named EASTLOS for “East Los Angeles” (our geo-cultural area) is being built by Whittier College undergraduates. The software and digital design of the app represents an opportunity for Whittier College students to enhance the learning experience for their peers while gaining valuable work experience. In our budget and project planning we include paid student positions for code and digital design, and allocate time and space to finish the app. By recruiting and using home-grown talent, we hope to inspire a passionate set of diverse software designers to help implement and disseminate the app. We include three general phases in our project planning (Sec. 1.6). First, we will design and implement the app for an introductory physics course. Second, we will use the app to gather data and make improvements. Third, we will present results to a broader audience, and help to implement the app in other courses and in the wider community.

The first general phase is the design and implementation of a version that applies to an introductory physics course. We will carefully recruit and interview coders and designers from the Whittier College community. The pool of recruits consists of students majoring in Integrated Computer Science (ICS), Physics and Astronomy, Mathematics, Digital Art and Design, and members of the Whittier Scholars Program (WSP). WSP is a program in which students design their own major, while working with a dedicated set of professors who guide their educational designs to a professional level. I serve on the WSP advisory board, and I have advised several WSP students to graduation. I met one of my WSP majors in my Computer Logic and Digital Circuit Design course. This student remixed our ICS and Physics majors into a program that ultimately produced a working bluetooth positioning system that ran on Android devices. WSP students are diverse, in that they can have the technical prowess to develop apps, but also possess graphical design skills relevant to making that app appealing and effective. Given our experiences, we will select diverse coders capable of translating the ideas behind the app into a working prototype.

The app will be bilingual in English and Spanish. Our project planning calls for this translation to be done by a two-person team: a fluent undergraduate major in Spanish or WSP, and myself. We felt that this achieves the goal of writing the app in a local, student-friendly dialect, while keeping the language technically sound. Sometimes technical language is expressed in similar ways in two languages, but sometimes it is not. There is no better example than physics word problems involving rates of change. In English, one might say “80 km per hour, for 4 hours.” In Spanish, one might say “80 kilómetros por hora, durante cuatro horas.” Translated literally, this sounds like 80 kilometers for one hour, during four hours.

Imagine the confusion bilingual students can feel when constantly shifting between the interpretation of prepositions in two languages *while* learning a technical subject they have never encountered. We seek to test the hypothesis that there are students in our community who will measurably benefit by being able to switch the exercise to their first language⁴.

The second general phase of development will be to implement the app in an introductory physics course to collect student response and usage data. Conservatively, we expect this to happen in the Fall semester of year 3 of the proposed project. This gives us plenty of time to ensure smooth app functionality, integration of visual content, and to experiment with machine learning adaptation. The app will be distributed within the context of algebra-based and calculus-based physics. We will collect student usage data such as time spent per problem, total time spent on the app, accuracy for each exercise or activity, and number of attempts required to master an exercise. The challenge is to fine-tune the underlying structure of the app to achieve the “desirable difficulty” discussed in the research cited in [17] (Learn in a Personalized Way).

As part of this first run, we will invite feedback from the users. Students can best share which features are helpful and which need to be improved or discarded. We are especially interested in how the visual environment affects student performance. After the prototype app is running successfully, we will focus the work of the student developer on refining the visual design to account for student feedback. For example, the Duolingo app uses diverse avatars that help teach language through stories and interactions. We would like the students to *see themselves* in the characters, thereby affirming their dignity and causing them to feel they belong in the course. Thus, the work will take on a much more liberal-arts themed tone after this second phase. At this point in the project, we will recruit digital art and design students to help achieve an aesthetic feel that is most natural and welcoming for our students. Though this is outside the realm of physics and engineering, the educational literature shows that it makes a difference.

The third general phase is the presentation and implementation of the app in the wider community. We will begin by thoroughly reviewing the results from within our department, identifying any obvious trends or problems. Once we reach consensus about the overall efficacy and proper role of the app within introductory physics courses, we can begin to use it within other introductory physics courses. We have the perfect venue for sharing app results with our colleagues from other departments. The Wardman Library Collaboratory at Whittier College regularly hosts faculty workshops on topics that include open educational resources (OER). I have presented at these workshops twice (on the use of OER in physics and computer science), and the app results would fall under this category. We hope to convince our colleagues of the merits of the approach by being transparent about the functionality of the app.

By the Spring semester of Year 3 of the proposed project, we hope to present the results of the app to our wider Whittier community. This will include disseminating the app and describing its functionality to general audiences at Whittier Public Library and East Los Angeles Library. By widening the user base, we hope to gather larger student response data sets. Our student translator and myself will be responsible for articulating the vision of the app in Spanish to our neighbors in Whittier who are Spanish speakers. As the user base grows beyond the training grounds of Whittier College, it is crucial to establish a data protection policy by Years 4 and 5, such that the app can be used safely. Assuming we obtain approval through the appropriate channels, will share news of the app through Whittier College social media. The primary vehicle for growing users, however, will be through face-to-face bilingual lectures.

Bilingual Lecture Series and Recruitment for Whittier College. As a final contribution towards the theme of *translation* within our proposal, we will create bilingual lecture series about IceCube Gen2, Polar Research, and our open-source CEM research. There are several high-profile IceCube members who are bilingual in English and Spanish, and we have bilingual contacts from the UHE- ν research community. Thus, there is a pool of speakers we can invite to speak at Whittier College. Once the app is ready to disseminate, we will present it to the community in a bilingual fashion at these same events. The goal is to allow our students to see themselves in the speakers we invite, and learn about physics and engineering research. Our undergraduate researchers can also present their work alongside the undergraduate translator.

⁴Note that the textbooks we use for introductory courses, OpenStax University Physics vols. 1-3, are now available in Spanish.

We will begin these lectures at Whittier College, and present with a similar style as the standard colloquium. Most students will appreciate the bilingual aspect, but it will not be strictly necessary for understanding the material. The focus will be more on identifying with the speaker and learning about new STEM research. As we proceed into the broader Los Angeles community, it will not be hard to locate communities that do need both languages to maximize mutual understanding. The Whittier Public Library and East Los Angeles Public Libraries are good places to start. Fortunately, we do not have to do all the work of locating these venues on our own, for Whittier College hosts the Center for Engagement with Communities (CEC). The CEC has a long history of building community partnerships within Whittier, CA and beyond. I have served the CEC Artemis Program twice, which is a program designed to connect young women from local high schools to STEM learning at Whittier College. Artemis students are then guided through our application processes. Through CEC, we can form connections with local high schools and community organizations to share our work.

1.6 Timeline and Project Planning

Our proposed project has many components that we now present as a cohesive, structured plan. We have constructed a detailed five-year plan that includes all the integrated research and educational projects described in previous sections. We share a narrative sketch of the plan here (illustrated in Tab 1.2), and we provide a detailed example in Fig. 1.8. In the interest of conciseness, we elect not to show all project planning charts for years 1-5. The examples in Tab. 1.2 and Fig. 1.8 are meant to convey that our progress will be assessed against concrete, measurable goals.

| Project Year | Project | Weight Factor | Time |
|--------------|---|---------------|-----------------------------------|
| Year 1 | Hardware Acquisition | 10% | Jul. '24 |
| | Recruitment | 5% | Sept. '24 |
| | Student Training | 5% | Sept. '24 |
| | Course Integrations | 10% | July '24, Dec. '24, Jan.-Aug. '25 |
| | CEM/Machine Learning, RF Antennas | 10% | Sept. '24 - May '25 |
| | Additive Manufacturing, RF Antennas | 10% | Sept. '24 - May '25 |
| | App Development, Android SDK | 10% | Sept. '24 - May '25 |
| | CEM/Machine Learning, Phased Arrays, Summer '25 | 20% | May-Aug. '25 |
| | Additive Manufacturing, RF Antennas, Summer '25 | 20% | May-Aug. '25 |
| Year 2 | Hardware Acquisition | 5% | Jul. '25 |
| | Recruitment | 5% | Sept. '25 |
| | CEM/Machine Learning, Phased Arrays | 15% | Sept. '25 - Dec. '25 |
| | Additive Manufacturing, Phased Arrays | 15% | Sept. '25 - May '26 |
| | App Development, Spanish translation and ML | 20% | Sept. '25 - May '26 |
| | Publication in Electronics | 20% | Jan. - Aug. '26 |
| | CEM/ Additive Manufacturing for UHE- ν , Summer '26 | 20% | May - Aug. '26 |
| Year 3 | Hardware Acquisition | 5% | Jul. '26 |
| | Recruitment | 5% | Sept. '26 |
| | CEM/Machine Learning, Drones | 15% | Sept. '26 - May '27 |
| | Additive Manufacturing, Drones | 15% | Sept. '26 - May '27 |
| | Application Development, Data Collection | 20% | Sept. '26 - May '27 |
| | Application Development, Analysis, Summer | 20% | May '27 - Aug. '27 |
| | Additive Manufacturing, Drones, Summer | 20% | May '27 - Aug. '27 |
| Year 4 | Hardware Acquisition | 5% | Jul. '27 |
| | Publication in American Journal of Physics | 15% | Jul. - Dec. '27 |
| | Assessment of Course Integrations | 20% | Jul. - Aug. '27 |
| | Additive Manufacturing, Drones | 20% | Sept. '27 - May '28 |
| | CEM/Simulation for UHE- ν | 20% | Sept. '27 - May '28 |
| | CEM/Simulation for UHE- ν , Summer '28 | 20% | May '28 - Aug. '28 |
| | | | |
| Year 5 | Backlog Assessment | 10% | Jul. '28 |
| | CEM/Simulation for UHE- ν | 15% | Aug. '28 - May '29 |
| | Application Development | 15% | Sept. '28 - May '29 |
| | Backlog Fulfillment | 60% | Aug. '28 - May '29 |

Table 1.2: Project planning, years 1-5 for proposed work. For detailed examples, see Fig. 1.8.

Table 1.2 is a list of proposed projects for Project Years 1-5. Figure 1.8 contains calculations from our Gantt

| WBS | Task Names | Responsible Colleagues | Start | Net Work Days | Finish | % Complete | Net Work Days | Days Completed | Days Remaining | Days to Deadline |
|-----|--|-------------------------------------|-------------|---------------|-------------|------------|---------------|----------------|----------------|------------------|
| | | | 01-Jul-2024 | 300 | 23-Aug-2025 | 15% | 300 | 45 | 255 | 251 |
| | Hardware Acquisition (Weight=10%) | [Prof. Hanson, N. Camacho, F. Park] | 01-Jul-2024 | 34 | 15-Aug-2024 | 100% | 34 | 34 | 0 | -122 |
| | 3D Printer Acquisition | | | | | | | | | |
| | Obtain quotes | [Prof. Hanson] [N. Camacho] | 01-Jul-2024 | 6 | 08-Jul-2024 | 100% | 6 | 6 | 0 | -160 |
| | Complete purchase | [N. Camacho] | 10-Jul-2024 | 4 | 15-Jul-2024 | 100% | 4 | 4 | 0 | -153 |
| | 3D Printer Filament Acquisition | | | | | | | | | |
| | Obtain quotes | [Prof. Hanson] [N. Camacho] | 01-Jul-2024 | 6 | 08-Jul-2024 | 100% | 6 | 6 | 0 | -160 |
| | Complete purchase | [N. Camacho] | 10-Jul-2024 | 4 | 15-Jul-2024 | 100% | 4 | 4 | 0 | -153 |
| | GPU/Multicore Server | | | | | | | | | |
| | Perform market comparison | [F. Park] | 01-Jul-2024 | 24 | 01-Aug-2024 | 100% | 24 | 24 | 0 | -136 |
| | Obtain quotes | [Prof. Hanson] [N. Camacho] | 01-Aug-2024 | 10 | 14-Aug-2024 | 100% | 10 | 10 | 0 | -123 |
| | Complete purchase | [N. Camacho] | 14-Aug-2024 | 2 | 15-Aug-2024 | 100% | 2 | 2 | 0 | -122 |
| | RF Lab Hardware | | | | | | | | | |
| | RF cables and connectors | [Prof. Hanson] | 01-Jul-2024 | 24 | 01-Aug-2024 | 100% | 24 | 24 | 0 | -136 |
| | Primary CEM Research, Semesters 1, 2 (Weight=10%) | [Prof. Hanson, Undergraduates 1,2] | 23-Aug-2024 | 190 | 15-May-2025 | 50% | 190 | 95 | 95 | 151 |
| | CEM Simulations, Data Visualization | | | | | | | | | |
| | 3D visualization of RF horn design | [Prof. Hanson, Undergraduate 1] | 23-Sep-2024 | 7 | 01-Oct-2024 | 100% | 7 | 7 | 0 | -75 |
| | Time-domain computations, phase analysis | [Prof. Hanson, Undergraduate 1] | 01-Oct-2024 | 24 | 01-Nov-2024 | 100% | 24 | 24 | 0 | -44 |
| | S-Parameters analysis | [Prof. Hanson, Undergraduate 1] | 01-Oct-2024 | 24 | 01-Nov-2024 | 100% | 24 | 24 | 0 | -44 |
| | Inclusion of coaxial cable in simulation | [Prof. Hanson, Undergraduate 1] | 01-Nov-2024 | 31 | 15-Dec-2024 | 50% | 31 | 15 | 16 | 0 |
| | Machine Learning Optimization | | | | | | | | | |
| | Background research for algorithms | [Prof. Hanson, Undergraduate 2] | 23-Sep-2024 | 30 | 01-Nov-2024 | 100% | 30 | 30 | 0 | -44 |
| | Learning genetic programming styles | [Prof. Hanson, Undergraduate 2] | 23-Sep-2024 | 30 | 01-Nov-2024 | 100% | 30 | 30 | 0 | -44 |
| | CEM implementation with basic RF horn | [Prof. Hanson, Undergraduate 2] | 01-Nov-2024 | 54 | 15-Jan-2025 | 25% | 54 | 13 | 41 | 31 |
| | RF antenna optimization | [Prof. Hanson, Undergraduate 2] | 15-Jan-2025 | 87 | 15-May-2025 | 0% | 87 | 0 | 87 | 151 |

Figure 1.8: Aspects of Project Year 1 (academic year 2024-25). See text for details.

chart for Project Year 1 that correspond to project tasks, as an example of the analysis we have performed. We give each project task a *weight*. For example, hardware acquisition in Year 1 has a weight of 10%. The weights serve two purposes. First, weights are used to determine the relative importance of finishing tasks and assigning workers appropriately. Second, the Project Year completion percentage for a given year is calculated with a weighted average using the weights. The task completion percentage is the average of the itemized sub-task percentages, weighted by the times required to complete them. In Fig. 1.8, the “current date” is 15-Dec-2024. Hardware acquisition is completed on schedule. Each sub-task is marked 100%, with 0 required work days remaining. The “days to deadline” numbers are negative when the due date has passed. The CEM research is 50% complete, from the itemized percentage data. Accounting for just these two tasks, the project year is 15% complete, $10\% \times 10\%$ from the CEM research.

We have made calculations similar to those in Fig. 1.8 for each project task in the general plan in Tab. 1.2. Using the corresponding Gantt charts, we have performed three analysis checks. First, we have ensured that the sum of my (Prof. Hanson) task weights in any given time period only rises above 50% during the summers. This is to ensure my time is not overloaded after accounting for my teaching load. Second, we have verified that our plan is numerically self-consistent. If each project task is completed, the correct weight is added to the Project Year completion percentage. Numerical consistency prevents scheduling too much work with inadequate resources. Third, we cross-checked the project plan with the proposal budget, to ensure we are recruiting the right number of undergraduate researchers for each Project Year. This ensures we have adequate human resources to finish our work, while keeping the budget request under control. Given these three checks, we believe our Project Plan will help to maximize our productivity.

Our proposed work should produce at least six final products. The first product is the RF broadband phased array 3D printed with conductive filament, geared towards UHE- ν science. The second product will be course integration activities to enhance our STEM curriculum. The third product is the EASTLOS app for Android mobile. The fourth product is the publication in the open-access journal *Electronics*. The fifth product will be an upgraded quad-rotor drone with integrated 3D printed phased array designed for geoscience. The sixth product is a publication of data collected with EASTLOS in the *American Journal of Physics*. In Project Year 5, we include *backlog assessment* and *fulfillment*. During backlog assessment, we decide which incomplete projects gain priority. Backlog fulfillment means finishing the unfinished projects. Including backlog in our Project Plan reflects the institutional wisdom that working with Whittier undergraduates sometimes requires more time than anticipated. Given the focus on undergraduate education at our institution, we must prioritize student success throughout our project.

Facilities, Equipment, and Other Resources

Facilities, Equipment, and Other Resources. Whittier College is a Title V HSI, with a mission to elevate undergraduate students from the communities of Los Angeles and beyond into academic achievement and scientific progress. Piece by piece, we have established a research lab capable of supporting complex projects that merit NSF awards. Part of this growth includes establishing a public-private partnership with a US Navy Lab called an educational partnership agreement (EPA). Our EPA has facilitated technology transfers that will greatly benefit our proposed research. Further, we have already used start-up grants to prepare for the work. Finally, we have a strong tradition of privately funded undergraduate research fellowships at Whittier College, including the Keck Fellowship, the Fletcher-Jones Fellowship, and the Ondrasik-Groce Fellowship. Having used these instruments to prepare our institution, we believe we are well-equipped to perform the proposed work. We first describe the *computational resources* we have acquired that are relevant for the CEM calculations in our proposal. Second, we describe the *additive manufacturing* resources we have acquired relevant for the proposal. Third, we discuss the relevant RF testing and calibration resources we have acquired. Finally, we focus on *human resources* by demonstrating a track record of performing research with undergraduates funded through research fellowships.

Computational Resources. Using our start-up grant, we have acquired a System76 Thelio desktop system with AMD Ryzen Threadripper 3990x 64-core, 128 thread CPU. The system has 0.5 GB of volatile memory per thread, 4.3 TB of permanent storage, and a NVIDIA GeForce GTX 1650 GPU. The system was used in Summer 2022 to create our 3D open-source CAD models of broadband RF antennas, and to run the associated CEM computations in parallel. Running our CEM calculations in parallel accelerated results by an order of magnitude. Multiple on-campus users can utilize this system as a CEM server. The number of simultaneous users or jobs is limited by the 0.5 GB of memory per thread. The system can be easily upgraded to handle more users. To facilitate scanning large parameter spaces for optimized phased array designs using machine learning, we will begin by using the Thelio system as a training ground for our more complex runs. The Thelio can be easily upgraded with more memory and storage. As the complexity of the research grows, we can expand to a more powerful system as necessary. Because of our experience with System76, we will perform market research on the System76 Jack and Ibex GPU server lines before recommending upgrades.

3D Printing Resources. Our laboratories are located in the Science and Learning Center of Whittier College, completed in 2016. The SLC includes a machine shop with standard machine tools for traditional RF antenna construction, including a mill, lathe, drill press, band saw and safety equipment. Our machine shop is also home to our MakerBot Replicator Z18, and we have since upgraded it with an Olsson Ruby extruder tip. The ruby tip can withstand higher extruder temperatures without changing shape over time. This makes it a better choice for 3D printing with the Electrifi filament we propose to use. We are therefore equipped to start our project using the MakerBot 3D printer. We plan to upgrade as necessary to Prusa and TriLab printers, since these are recommended by experts for use with the Electrifi metal-doped filament. The SLC is home to staff in our department and the Department of Chemistry who have experience repairing and operating our 3D printer. Thus, we are well-equipped to begin a multi-year project based on additive manufacturing with novel materials.

RF Testing and Calibration Resources. We have now begun an Educational Partnership Agreement (EPA) between Whittier College and a US Naval Research lab called NSWC Corona. Through the technology

| Equipment | Bandwidth |
|--|-------------------|
| Rohde and Schwartz ZVL6 Network Analyzer | 9 kHz to 6 GHz |
| Rohde and Schwartz NRP-91 Power Sensors (2) | 9 kHz to 6 GHz |
| Aeroflex 3416 Digital RF Signal Generator | 250kHz to 6 GHz |
| Calibration antenna kits (2) | Varies by antenna |
| Calibration test kits for Network Analyzer (2) | 6 kHz to 9 GHz |

Table 2.1: A listing of the equipment provided to our labs by the Office of Naval Research.

| Student/Professor | Grant Opportunity | Dates |
|----------------------|---------------------------|------------------|
| Jordan C. Hanson | ONR Summer Faculty Fellow | Summer 2022 |
| Dane Goodman | Summer researcher | Summer 2022 |
| Andrew Householder | Summer researcher | Summer 2022 |
| Raymond Hartig | Ondrasik-Groce Fellowship | Summer 2022 |
| Jordan C. Hanson | ONR Summer Faculty Fellow | Summer 2021 |
| Adam Wildanger | Fletcher Jones Fellowship | Summer 2021 |
| Jordan C. Hanson | ONR Summer Faculty Fellow | Summer 2020 |
| Raymond Hartig | Fletcher Jones Fellowship | Summer 2020 |
| John Paul Gómez-Reed | Ondrasik-Groce Fellowship | Summer-Fall 2019 |
| John Paul Gómez-Reed | Keck Fellowship | Summer 2018 |
| Cassady Smith | Keck Fellowship | Summer 2018 |

Table 2.2: A listing of the grant opportunities awarded to our group for RF design, software development, and machine-learning. All students are at the undergraduate level.

transfer portion of the EPA, NSWC Corona has provided RF bench testing equipment that is perfectly suited to the proposed work. A list of instruments transferred from NSWC Corona between 2020 and 2023 is shown in Tab. 2.1. Our network analyzer and power sensors can perform S-parameter measurements over [9 kHz - 6 GHz] for our antennas under test (AUT). Our signal generator can create calibration signals for our calibration antennas and AUT over [250 kHz - 6 GHz]. Our calibration antennas serve as benchmark devices for comparison to our 3D printed AUT. Regular calibration is required for these devices, and our calibration kits serve this purpose. Using our start-up grant, we have also acquired a Tektronix MDO 3024. This mixed domain oscilloscope (MDO) is equipped with four analogue RF channels, and a fifth RF channel as spectrum analyzer. The MDO 3024 can also accept 16 digital inputs simultaneous to the analogue channels. The scope is perfect for low-frequency testing and verification of RF antennas and circuits. Our laboratory is therefore well-equipped to complete the proposed work, and this minimizes budgetary impact. The main area to upgrade is the bandwidth of the MDO 3024, which should be increased from 200 MHz to at least 1.5 GHz.

Human Resources. Our research in CEM and additive manufacturing to date has been completed with significant contributions from diverse undergraduate students. We provide a summary of contributions from undergraduate personnel, and ONR faculty fellowships, to the early stages of this work in Tab. 2.2. These researchers have diverse majors and interests, including our 3-2 Engineering Program (Wildanger), Physics and Math double major (Hartig), and Math/Integrated Computer Science (Gómez-Reed and Householder), and Physics and Astronomy (Goodman and Smith). After Whittier College, these students have begun science and engineering roles with the Laser Interferometer Gravitational-Wave Observatory (LIGO) Collaboration, the University of Southern California (USC), and The Aerospace Corporation. Whittier College, and especially the Departments of Physics and Astronomy, and Mathematics and Computer Science, have a good track record of mentoring undergraduate fellowships in STEM. We seek to expand this practice through NSF-sponsored opportunities in additive manufacturing, CEM, and machine learning.

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