

JYSK 1009

Edition 8 - 2025-02

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# **CATEGORY STANDARD**

# Garden

# Scope

This category standard applies to products within the garden category.

# **Change-log**

Section	Changes	
<u>2.7.1</u>	Each pallet must be labeled as a handling unit in accordance with JYSK 6101.	



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# 1 General requirements

The general requirements stated in this chapter and its subchapters are valid for the entire garden category, meaning both garden furniture and garden articles.

In addition to this, there are specific requirements for garden furniture and garden articles, see below:

- See chapter <u>2</u> and its subchapters for specific requirements for **garden furniture**.
- See chapter <u>3</u> and its subchapters for specific requirements for **garden articles**.

#### 1.1 Tests and documentation

The supplier must ensure that products comply with current versions of relevant standards at the time of manufacture.

Specific garden products such as chairs and tables must comply with **EN 581-1,2,3** and be tested accordingly. Requirements regarding **EN 581** is stated in <u>1.13.4</u>.

Documentation and approved tests according to EU standards must be sent to <u>JYSK C&Q</u> in accordance with <u>JYSK General Requirements</u>.

#### 1.2 Products for the UK and Ireland

Upholstered products for the UK and Ireland must comply with <u>JYSK 4002</u>.

#### 1.3 Corrosion resistance

The supplier must ensure that outdoor products and the fittings are corrosion resistant to a suitable level in order to fulfil the *period for statutory right of claim*.

Outdoor products of steel and aluminum must be able pass the following requirements:

Test method	Requirement	
72 Hours  Neutral Salt Spray method (NSS)  according to <b>ISO 9227</b>	No sign of red rust and	
	Appearance rating ≥5 for white rust (R <sub>A</sub> according to <b>ISO 10289</b> )	

# 1.4 Color fastness to light

Specific materials and products are subjected to high requirements for color fastness to light and must comply with requirements in *Table 1* in accordance with *ISO 105-B02* or similar test methods with comparable results.

Material type / product type	Minimum requirements		
Artificial plants	7		
Plastic, solid	8		
Powder coating and paint	Full wicker items 7		7
1 owder country and paint	Other	Other 8	
Steel Aluminum Galvanized	8		
	Dark colors (black, grey, blue, green etc.) ≥7		≥7
Textiles	Light colors (white, beige, light blue, light green etc.)		≥6
	Cotton and cotton mix (both dark and light colors)		≥5
Textilene	8 (sewing thread 7)		
Wicker synthetic	8		

Table 1 - Color fastness to light requirements



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# 1.5 UV durability

Specific materials are subjected to high requirements for UV durability and must comply with requirements in <u>Table 2</u>.

Material	Test method	Minimum requirement
Wicker functional, synthetic	ISO 527-1 or ASTM G154*	≥80% of mechanical resistance after 3000 hours
Plastic, solid both functional and decorative (artificial wood included)	ASTM G154	Functional test of critical components after 3000 hours

Table 2 - UV durability requirements

**Note:** \*Test result must be comparable.

#### 1.6 Surfaces

Surfaces must comply with <u>JYSK 4003</u>.

#### 1.6.1 Weldings

Weldings on A-sides are subjected to higher visual requirements than weldings on B and C-sides. Generally, weldings must:

- Have no welding splatters on A sides
- Be wet lacquered after the welding is complete to protect against corrosion
- Be neat and without sharp edges, holes and welding wire
- Have an appropriate size and fit the need

#### 1.6.2 Galvanized steel

Galvanized steel must be hot dipped galvanized for finished products after cutting, bending and welding.

# 1.6.3 Zinc plated steel

Zinc plated products must be extra protected with wet paint on cuttings and weldings.

# 1.6.4 Powder coating

The adhesion for powder coating must be adequate and suitable for the base material and product.

Powder coating thickness must comply with <u>Table 3</u>.

Material	ing minimum μ thickn	iess		
	First protection	Zinc plated	ed Total 90	
Steel	Thist protection	E-coating 120		
	Second protection	Powder coating		
Hot dipped galvanized steel	Powder coating	50		
Aluminum	Powder coating	50		

Table 3 - Powder coating thickness



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#### 1.6.5 Foil on metal

Foiled metal must not fade in color or create peeling.

Black lines on curved shapes must be avoided.







Examples of foil on metal with wooden appearance

#### 1.7 Moisture content of solid wood

For wooden parts/materials intended for outdoor use the moisture content must be  $12 \pm 2\%$ .

#### 1.8 Foam

Foam must comply with JYSK 3002.

The density must be as agreed with  $\underline{CAM}$ , however foam density must be consistent throughout series, e.g. lounge sofas and lounge chairs in the same series.

Use of granulate foam is subject to the following requirements:

- Only clean and uniform polyurethane foam may be used.
- No foreign objects (textiles, fibers or other foam-materials) must be mixed in.

#### 1.9 Wicker

Generally, wicker must comply with below:

- The wicker must not be tightened as much as the wicker breaks, i.e. at corners. Sharp edges must be avoided.
- Open end tubes in the base frame must be avoided.
- Base frame must not have sharp edges.
- Paint must not be applied on the wicker.

#### 1.9.1 Material properties

Products with wicker can be made of natural or synthetic wicker.

Natural and synthetic wicker must comply with <u>Table 4</u>.

Natural wicker	<ul> <li>Is an organic material which can be made of natural plants such as bamboo, rattan, seagrass, water hyacinth etc.</li> <li>Must be treated with varnish to ensure durability and resistance to mold and breaks.</li> <li>Must be FSC certified if in scope.</li> </ul>
Synthetic wicker	<ul> <li>Is made of synthetic plastic fibers such as resin, polyamide, polyethylene(PE), high density polyethylene(HDPE) etc.</li> <li>The supplier must ensure that a known and specific material formulation is used for manufacturing of the wicker.</li> <li>Critical processes such as mixing and extrusion must be performed on suitable production equipment.</li> <li>Must be tested using tensile tests before and after weathering in accordance with 1.5.</li> <li>Must have a uniform aesthetic impression through series.</li> </ul>

Table 4 - Wicker material properties



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# 1.9.2 Material functionality

Wicker can be used for functional or decorative products.

Functional and decorative wicker are defined in <u>Table 5</u>.

Functional wicker	<ul> <li>Is for functional products such as chairs, lounges etc. and therefore subjected to higher requirements to strength, durability and UV durability.</li> <li>Must last minimum 5 years without decomposition or breaks.</li> </ul>
Decorative wicker	<ul> <li>Is for decorative products such as flowerpots and lanterns etc. where the wicker is not exposed to as much wear and tear as functional wicker.</li> <li>The supplier must ensure that decorative wicker has the necessary strength, durability and UV resistance according to the period for statutory right of claim for all countries.</li> </ul>

Table 5 - Functional and decorative wicker requirements

#### 1.9.3 End of string and new string

End of string and transitioning to new string must not be visible on A and B sides. This requires attention to the transition spot as the transition must be on the <u>underlaying</u> string.

JYSK recommends transitions to be a knot tying the end of the running string end the start of the new string together or a splice. The splice must be at the horizontal (weft) string to minimize risk of breakage.

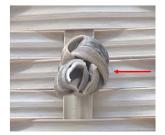


Figure 1 - Knot tied at the underlaying string



Figure 2 – Splice at the horizontal (weft) underlaying string

# 1.9.4 String fall Weaving method

String fall must be  $\leq 2$  strings.



Figure 3 - Example of a chair weaved with more than 2 strings



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#### Bowing and uneven weave

Bowing and uneven weaving is not acceptable.

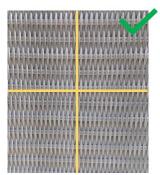




Figure 4 - Examples of string fall

#### 1.9.5 Wicker color mix

To keep the same visual appearance throughout the product it must be ensured that two-colored string wicker faces the same way when weaving meaning the weave does not form lines (zebra stripes).





Figure 5 - Products where two-string wicker does not face the same way throughout the product

# 1.9.6 Wicker and screw holes

Wicker must not cover screw holes. The finish around the screw hole must be suitable in size and must not compromise the integrity of the wicker. Cutting around and burning screw holes must comply with below:

# **Cutting around screw hole**

When cutting in the wicker to make space for the screw holes, the wicker must not be cut more than halfway through the width of the string to minimize the risk of bursting.



Figure 6 - Example of string cut less than halfway through



Figure 7 - Example of string cut more than halfway through



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#### **Burned screw hole**

If the wicker is burned though the screw hole to make space for the screw, the wicker string must not be compromised more than halfway through the width of the string to minimize the risk of bursting.

Melted material must not enter the thread. Excessive excess melted material must be removed.



Figure 8 - Excessive excess material removed



Figure 9 - Excessive excess material not removed

#### 1.10 Textiles

Garden furniture and garden articles containing textile must comply with <u>JYSK 4004</u>.

Below are the minimum textiles requirements for JYSK garden products:

- Upholstered garden furniture must pass testing of ignitability according to EN 1021-1.
   Products for the UK and Ireland must comply with 1.2.
- Note: In some countries testing according to recognized standards is directly referred to as a legal requirement.
- Material weight [g/m²] must be measured according to EN 12127.
- Visible loose threads must be trimmed (≤15 mm).

Textile property	Test method	Requirement
Abrasion resistance, number of cycles to end point	EN 12947-2	≥15.000 cycles
Pilling and surface fuzzing	EN 12945-2	≥4
Seam slippage	EN 13936-2	≤5 mm
Tearing resistance	EN 13937-1	≥40 N
Color fastness to rubbing	ISO 105-X12	Wet: ≥3-4
Color rastriess to rubbing	130 103-712	Dry: ≥4
Color fastness to light	-	Requirement in 1.4

Table 6 - Textile requirements

Certain fabrics, especially synthetic fabrics, has a tendency to develop static electricity. Such fabrics should be given an antistatic finish to prevent static charge.

As the antistatic treatment is a chemical treatment, it must be ensured that it only contains chemicals or substances that are permitted according to JYSK requirements.

# 1.10.1 UV protection

Specific textile products must have UV protection to protect the user(s) from solar radiation. Specific products must comply with UV protection requirements in  $\underline{Table\ 7}$  in accordance with  $\underline{\it EN\ 13758-1}$  or similar test methods with comparable results.

Product type	Requi	rement
Froduct type	UPF	UV
Parasols	≥50	≥98%
Beach parasols	≥25	≥96%
Gazebos and pavillons	≥50	≥98%
Other similar light blocking items	≥50	≥98%
Tents	≥25	≥96%

Table 7 - UV requirements



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# 1.10.2 Resistance to water penetration

Specific textile products must comply with resistance to water penetration requirements in  $\underline{\textit{Table 8}}$  in accordance with  $\underline{\textit{ISO 811}}$ .

Upper seams on the products must be waterproof, e.g. tapered, welded. Other seams must be waterproof if specified by  $\underline{\textit{CAM}}$ .

Product type	Requirement
Gazebo and pavilion sides	≥500 mm/cm <sup>2</sup>
Gazebo and pavilion roofs	≥1000 mm/cm <sup>2</sup>
Parasols except beach parasols	≥500 mm/cm²
Other similar light blocking items	≥1000 mm/cm <sup>2</sup>
Tents	≥2000 mm/cm <sup>2</sup>
Covers	≥10000 mm/cm <sup>2</sup>
Storage bags in furniture	≥10000 mm/cm²

Table 8 - Resistance to water penetration requirements

# 1.11 Fittings

Fittings must comply with <u>JYSK 3001</u>.

# 1.11.1 Plastic caps for coverage of bolts

Plastic caps for coverage of bolts must be attached firmly to the bolt and must not be easily removable.

Plastic caps for coverage of bolts must only be included for bolts visible after assembly.



Figure 10 – Example of a bolt with a groove on the top and a corresponding locking tab inside the cap



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# 1.12 Feet caps

Feet caps must be used to ensure stability of the product and as protection the underlay when applicable. The supplier must consider both intended and the foreseeable use of the product.

Feet caps must comply with following general requirements:

- Must last for the entire lifetime of the product to avoid claims.
- Must be made of virgin PP, PE, POM or Polyamide.
- Must not make marks on the underlay regardless of the material during both intended and foreseeable use, e.g. black drag marks and scratches.
- Must not have signs of wear and tear at delivery.
- Must always be in harmony with the rest of the product both in size, shape and color.

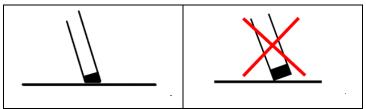


Table 9 - Example of correct shape of feet cap for a specific product i.e. a chair

**Notes:** Feet caps for garden furniture must also comply with <u>2.1.2</u>. Feet caps for garden articles must also comply with <u>3.1.5</u>.



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# 1.12.1 Specific types of feet caps

Specific types of feet caps must also comply with requirements in <u>Table 10</u>.

Requirements for specific types of feet caps					
Feet cap type	eet cap type Requirements Pictu				
Flat caps	-	ź			
Rounded caps	-	3			
Angle compensating caps	Angle compensating feet caps' entire lower surface must be flat with the underlay.				
Stapled caps	<ul> <li>The staples must be countersunk ≥3 mm.</li> <li>However, the staples must not be able to touch the underlay even with excepted wear and tear.</li> </ul>				
Round caps	The use of round caps must be approved by <u>JYSK C&amp;Q</u> .				
Height adjustable feet caps	<ul> <li>Must be on minimum two legs when used.</li> <li>Must have an appropriate size to ensure stability of the product.</li> <li>The use of height adjustable caps must be approved by JYSK C&amp;Q.</li> </ul>				

Table 10 - Requirements for specific types of feet caps

# 1.12.2 Alignment of slats

Furniture with slats and the like e.g. tables and benches must have a uniform alignment  $\pm$  1 mm both in length/width, height and space between slats i.e. by using a distance marker.



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### 1.12.3 Identification of parts

To make it easier for customers to identify the parts of products which must be assembled, all parts in a product which are NOT easily recognizable (Left/right parts that are similar to each other etc.) must be individually marked with a sticker or stamp/print.

The part number must correspond with the part number in the assembly instruction.

Part numbers must comply with below:

- Stickers must be placed on surfaces (not on edges) so they are easy for the customer to find, but not on Asurfaces.
  - The stickers must be removable without leaving any glue residue.
- Stamped/printed part numbers must be placed so they are not visible after assembly (stamped/printed part numbers may therefore also be printed on edges).

Part six and nine must be marked with a dot or underlined to show clearly if it is 6 or 9.

Examples: 6. / 9. / 6 / 9



Figure 11 - Correct marking of product part

### 1.12.4 Packaging and marking of fittings and hardware

Fittings must be packed separately and marked with capital letters that correspond with the letter in the assembly instruction.

Separately packaging of fittings is NOT a requirement if:

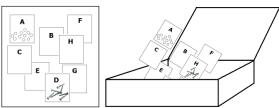
• The article has ≤5 different fittings and all fittings are easily recognizable. (2 screws with a small difference in length are NOT easy to recognize from each other).

There are two options on how to pack and mark fittings and hardware, see below:

#### Option A:

Each type of fitting is packed in a transparent plastic bag, and the bag is marked with a letter. All the small bags are put in one large transparent bag or in a fitting box of cardboard.

**Note:** JYSK prefers a fitting box, because the cardboard is protecting the fittings and the parts, besides that the fitting box can be used as filling out free space in the box.



Example of individual fitting bags in a bag or fitting box



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#### **Option B:**

Fittings must be packed in one bag which is sealed between each fitting. JYSK does not accept any kind of strings to be fixed to the fitting bag.

Each fitting must be clearly marked with capital letters corresponding with the letter in the assembly instruction.

Max. length of this kind of fitting bags are limited to 800 mm. If the fitting bag will extend this length, it must be split in two bags.

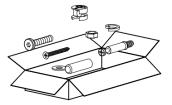


Example of sealed bag

#### 1.12.5 Fittings and assembly instruction

To make it easier for the customer to find the fittings and the assembly instruction inside the handling unit, below requirements must be followed:

- The assembly instruction must be placed in the top of **box 1**, so it is the first thing the customer will see when opening the box.
- Fittings must also be placed in **box 1**.
- Fitting boxes in cardboard must contain the fitting box symbol <u>JYSK 10054</u> in size ≥130x80 mm.
   Note: Preferably printed, but can also be a label.



Fitting box symbol

# 1.13 Assembly instruction, manual and specific labelling requirements

Assembly instructions (AI) must be sent to <u>JYSK C&Q</u> for comments and review. After reviewing the assembly instruction must be sent to <u>assemblyinstructions@JYSK.com</u>.

Assembly instructions must comply with <u>JYSK 5001</u> and the following requirements:

- JYSK requirements for garden assembly instructions, see <u>1.13.1</u>
- JYSK requirements for garden assembly instructions and sales units, see 1.13.2
- Manual for use, see <u>1.13.3</u>
- Specific testing and labelling requirements for products within the scope of EN 581, see 1.13.4

Note: Best practices examples of garden assembly instruction are made available as <u>JYSK 10064</u> and <u>JYSK 10065</u>.



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### 1.13.1 JYSK requirements for garden Assembly instruction

The requirements stated in this section applies to the assembly instruction for applicable garden furniture and garden articles.

#### Finger entrapment warning

Products with movable parts must include a warning for finger entrapment made available as <u>JYSK 10507</u> e.g. parasol, sun loungers, folding chairs- and tables, tables with extension leaves etc.

#### **Tables max load**

The max load on tables must be stated in the assembly instruction via a pictogram. The stated max load must follow below:

- Tables with surface >0,26 m<sup>2</sup>: 50 kg.
- Tables with surface ≤0,25 m<sup>2</sup>: 25 kg.

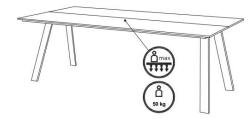


Figure 12 - Example of table max load pictogram

#### Parasols, gazebos, tents and pavilions

Parasols, gazebos, tents and pavilions must include the warning text made available as <u>JYSK 10038</u>.

**Note:** There might be variations depending on the product, in which case the supplier can change the warning regarding gazebos, tents, parasols and pavilions. Like the rest of the AI, it must be approved by <u>JYSK C&Q</u>.

If the product does not contain a physical AI the icon made available as <u>JYSK 10101</u> must be on the sales unit.



Figure 13 - JYSK 10101 icon

#### **Cushion boxes**

Cushion boxes must include the warning made available as <u>JYSK 10039</u>.

# Other warnings

Other relevant warnings must be in the assembly instructions for applicable garden furniture and garden articles. Below warnings are made available but other can be relevant as:

JYSK 10021 - Warning regarding anti-topple

JYSK 10022 - Warning read the entire manual before use

<u>JYSK 10024</u> - Warning regarding Tempered Glass

<u>JYSK 10025</u> - Warning regarding the re-tightening

JYSK 10026 - Warning to avoid scratches

JYSK 10032 - Warning regarding screws for hanging

JYSK 10048 - General instructions on caring for teak furniture



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#### 1.13.2 JYSK requirements for garden assembly instructions and sales units

The requirements stated in this section applies to both the assembly instruction and the sales unit for applicable garden furniture and garden articles.

#### **Instructions for maintenance**

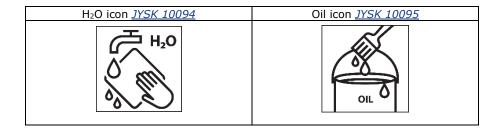
Instructions for maintenance must be stated for garden furniture and appliable garden articles, even if the only maintenance is wipe with damp cloth, and the product is generally stated to be maintenance free. The instruction for maintenance can be an icon or a page with text:

#### Icon

If the maintenance/cleaning are wipe with a cloth wrung with water (H<sub>2</sub>O) or if the maintenance is oiling, the instructions can be an icon. If more than one icon is applicable it must be the icon which is most critical for maintenance e.g. a table which consist of solid wood and metal it must be the oil icon, i.e. wiping with a cloth wrung with water are more common maintenance than oiling.

The instruction for maintenance icon must be on:

- Assembly instruction
   If the maintenance is regarding oil, it must be a PDF page with icon and text made available as <u>JYSK 10503</u>
- Extended permanent marking, see section 1.13.4
- Sales unit
- · Combined sales and handling unit



#### Page with text

If one of the above icons is not relevant or desirable it can be replaced with a page with text translated to all JYSK languages in the Assembly instruction if:

- An icon is not desirable, a text stating the correct way of maintenance/cleaning must be inserted.
- Any other maintenance/cleaning than with water are required.

### **Storage information**

Storage information must be stated for garden furniture and garden articles, except frost free planters and plant pots, all-weather lounge sets and cushion boxes of solid plastic. The icon is made available as *JYSK* 10100 must be on

- Assembly instruction
   For the AI it must be a PDF page with icon and text made available as <u>JYSK 10504</u>
- Sales unit
- · Combined sales and handling unit



Figure 14 - JYSK 10100 Store inside icon

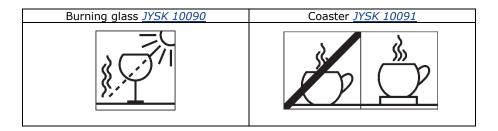


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# Warnings for tables tops made of Artificial Wood(polystyrene)

Tabletops made of Artificial Wood(polystyrene) must include a page with text in the Assembly instruction and an icon on the sales unit:

- For the AI it must be a PDF page with icon and text made available as <u>JYSK 10506</u>
- Both below icons must be on the sales unit



#### 1.13.3 Manual for use

Specific stacking chairs and camping seating products which does not need assembly, but which must have a manual for use, the manual can be added on the folded hangtag as pictograms. A full-size AI with warnings and manual for use must still be forwarded for web-use. This must be agreed with <u>CAM</u>.

The hangtag layout must comply with general layout requirements in <u>JYSK 6201</u>.

Note: If limited space on the hangtag the manual can be inserted inside the folded hangtag and become an 8 pages hangtag.

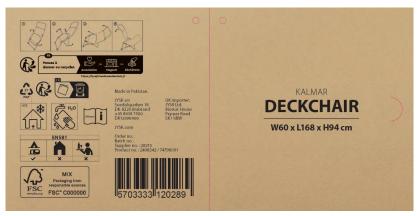


Figure 15 - Example of a hangtag with manual



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#### 1.13.4 Specific testing and labelling requirements for products within the scope of EN 581

Garden furniture within the scope of **EN 581**-1,2,3 is subjected to specific test and labelling requirements. Products within the scope of **EN 581** must also have warnings in accordance with <u>1.13.1</u> and <u>1.13.2</u>.

Requirements regarding **EN 581** is stated below.

Note: EN 581 labelling requirements must only be on products in the scope of EN 581.

#### Page 3 and 4 in the Assembly instruction

Page 3 and 4 in the Assembly instruction must be "IMPORTANT, RETAIN FOR FUTURE REFERENCE - READ CAREFULLY" in all JYSK languages and be minimum 5 mm high. Page with text is made available as JYSK 10040.

#### **EN 581 level requirements**

According to **EN 581** it is mandatory to state to which level the product is intended and tested. **EN 581** divides garden furniture into 3 levels in accordance with <u>Table 11</u>. The specific product's tested level must be as agreed with <u>CAM</u>.

EN 581 level	Testing load*	Level icon
Camping <u>JYSK 10096</u>	110 kg	EN581
Domestic (private home)  JYSK 10097	160 kg	EN581
Contract (restaurants, cafés etc.)  JYSK 10098	200 kg	EN581

Table 11 - EN 581 levels

**Note:** \*The testing load levels are minimum requirements and JYSK recommends testing to the highest level when possible. The assembly instruction for seating must contain information regarding the tested load for seating, including sun loungers and daybeds.

The level icon must be on:

- Assembly instruction
  - For AI it must be a PDF page with icon and text made available as:
  - Camping <u>JYSK 10041</u>
  - Domestic JYSK 10042
  - Contract <u>JYSK 10043</u>
- Extended permanent marking
- Sales unit e.g. hangtag
- · Combined sales and handling unit

#### Testing load for seating, including sun loungers and daybeds

The Assembly instruction for seating, including sun lounges and daybeds must contain information about "Tested to 110 kg per seat" made available as <u>JYSK 10045</u>. This applies to both Camping, Domestic and Contract level.

Note: The actual test must be performed according to EN 581 and the specified level as agreed with CAM.



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# **Energy accumulator for seating**

Seating products which include an energy accumulator must have the PDF page with text made available as  $\underline{JYSK}$   $\underline{10047}$  in the Assembly instruction.

#### Tables which have a hole for parasols

Tables which have a hole for a parasol must include a warning:

- The Assembly instruction must include the PDF page with text made available as <u>JYSK 10044</u>
- The icon <u>JYSK 10092</u> must be on:
  - Sales unit
  - · Combined sales and handling unit



Figure 16 - Warning for tables with hole for parasol icon

### Sun loungers

Sun loungers equipped with wheels must have the icon made available as <u>JYSK 10093</u> on:

- Assembly instruction
   For AI it must be a PDF page with icon and text made available as <u>JYSK 10505</u>
- Permanently attached to the product
  - The icon can be a label besides the permanent marking
  - The smallest dimension must be ≥25 mm
  - The label must be legible thought the products lifetime considering UV and weathering



Figure 17 - Sun lounger icon

### **Operating instruction icon**

The operating instructing icon made available as <u>JYSK 60019</u> must be on:

- Sales unit
- Combined sales and handling unit
- Extended permanent marking



Figure 18 - Operating instructing icon



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# **Extended permanent marking**

For specific stacking chairs and camping seating products which does not need assembly it is possible to use an extended permanent marking with the mandatory icons to avoid a physical full-size AI (A4).

A full-size AI with warnings must still be forwarded for web-use. This solution must be agreed with <u>CAM</u>.

A hangtag with manual can be used if the product does not need assembly but a manual for use, see <u>1.13.3</u>.

Note: Products including loose cushions are considered as unassembled.

The extended permanent marking must be adapted to the specific product and must be legible thought the products lifetime considering UV and weathering.

The extended permanent marking must comply with general permanent marking requirements in  $\underline{JYSK\ 6101}$  and include the following icons:

- **EN 581** level icon
- Instruction for maintenance icon
- Operating instructing icon

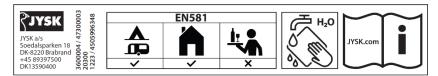


Figure 19 - Example of an extended permanent marking



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# 1.14 Labelling

Labelling must comply with JYSK 6101.

Product specific labelling for sales units is stated in 1.13.2.

Specific labelling regarding **EN 581** is stated in 1.13.4.

#### 1.14.1 Procedures for artwork

When the solution is available the layout for sales unit and combined sales and handling unit packaging is created by JYSK using IDG and forwarded to the supplier.

When IDG is not available, suppliers must create the artwork layout in accordance with <u>JYSK 6201</u>.

The supplier must proofread the artwork, validate the layout and ensure that all stated information is correct – E.g.: material composition, care symbols, OEKO-TEX logo, barcode, batch number, supplier number and product number.

New suppliers may send proofread and validated artwork to <u>JYSK C&Q</u> for questions and review.

**Note:** JYSK does not proofread or approve the artwork – The review procedure for new suppliers is however in place out of common interest of ensuring the artwork is correct.

#### 1.14.2 Hangtags

All garden furniture and specific garden articles as specified by <u>CAM</u> must have an on-product hangtag which must be able to withstand two years of outdoor storage.

#### All hangtags must:

- Requirements in <u>JYSK 6001</u>
- Be closed upon delivery. Tape must not be used.



Figure 20 - Examples of hangtag with a closing method without tape (the pink cutting lines)

There are 2 hangtags for garden furniture: JYSK and JUTLANDIA.

 $\underline{\textbf{Note:}} \ \texttt{JUTLANDIA} \ \texttt{hangtag} \ \texttt{must} \ \texttt{only} \ \texttt{be} \ \texttt{used} \ \texttt{for} \ \texttt{JUTLANDIA} \ \texttt{products} \ \texttt{as} \ \texttt{specified} \ \texttt{by} \ \underline{\textit{CAM}}.$ 





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# 1.14.3 FSC Hangtags

FSC Hangtags must comply with following requirements:

• 67,5 x 105 mm

Printings: front and backColor: pantone 626C

Font: Arial

· Paper: 230mgs Couche matte

• The hole in the top corner: ø3mm and 8mm from top and side.



Figure 21 – Example of a FSC hang tag

#### 1.14.4 FSC tags

Garden furniture with FSC certified wood must have an on-product FSC paper tag in accordance with <u>JYSK General</u> Requirements.

Specific furniture must have an on-product FSC brass plate as specified by <u>CAM</u>.



Figure 22 - Example of an on-product FSC paper tag



Figure 23 - Example of an on-product FSC brass plate

# Aluminum tag

If applicable the tag made available as <u>JYSK 10099</u> can be attached to the product as a separate tag.



Figure 21 - Visual of the aluminum tag

# 1.14.5 Quick dry foam tag

If applicable the tag made available as  $\underline{JYSK\ 10102}$  can be attached to the product as a separate tag.





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#### 1.14.6 Jutlandia tag

Specific furniture must have an on-product JUTLANDIA plate as specified by <u>CAM</u>.

The JUTLANDIA tag must have a nicely and uniform placement from shipment to shipment.



#### 1.15 Delicate tables and products which can be mistaken for seating furniture



Table 12 - Examples of products which can be mistaken for seating furniture

Delicate tables according to **EN 12521** and non-seating products which can be mistaken for a seating furniture by the customer, e.g. specific pedestals and side tables, must have the warning icon available as <u>JYSK 10138</u> on the product. The warning can be on a hangtag or a hidden permanent sticker. For Delicate tables the assembly instruction must also include the warning text available as <u>JYSK 10036</u>. The supplier must take this into consideration when performing the risk assessment.

# 1.16 Packaging

Packaging must comply with <u>JYSK 6001</u> and <u>JYSK 6201</u>.

Smaller products like planters, solar lamps and the like must be packed according to the instructions from <u>CAM</u>.

Final cardboard box layout & packaging step by step must be sent to <u>JYSK C&Q</u> before first shipment. The documents must be sent as PDF with pictures and description.

#### 1.16.1 Special pallets

Special pallets for e.g. stacking chairs must comply with <u>JYSK 6001</u>.

#### 1.16.2 Store shelf dimensions (EA)

'EA' measures are the same as 'store shelf dimensions' in the PIF.

The 'store shelf dimension (EA)' is a unit measure of a single article.

If changes in the measurements of an article, <u>CAM</u> must be informed.

Articles in sales display(SDP) must comply with <u>JYSK 6002</u> and any specific article requirements. For articles in SDP both the SDP measure and the EA measure must be stated in the PIF. The SDP measure must include both the article and the SDP, meaning if the article is higher than the display it must be the total height.

It is important to know how the article should be displayed e.g. upright, laying down, etc.

The following measurements must be stated in the PIF:

- Height: the height of the article
- Width: the width of the article (the side facing front)
- Depth: the depth of the article and refers to the shelf depth and means the article dimension with face forward

Note: Depth = length



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# 1.16.3 Nesting measurements

Some products that can be stacked will have a nesting value as these can be stacked on top of each other. Nesting measures can't be entered into SAP, so please send an E-mail with the nesting measure to <u>PAS</u>. A nesting measure is how much the next product extends above the first when several products are stacked on top of each other.



Example of nesting measurements

# **Measurement examples**

Examples of measurements of different products and shapes.

**Note:** The examples are only to provide an understanding of how to measure different articles and shapes, and not a full guide to all types of articles.



Measurement examples



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#### 1.17 Samples

#### 1.17.1 Reference samples

Reference samples must comply with reference sample requirements in <u>JYSK General Requirements</u> and below reference sample procedure:

#### Reference sample procedure:

- Sample approval day in DCU with the supplier:
  - 1 day with each supplier will be pre-booked by <a href="mailto:JYSK C&Q">JYSK C&Q</a> in both June, July and August to present and approve reference samples.
  - The supplier must test-assemble the reference sample before delivery to DCU.
  - The sample must be delivered to DCU according to DCU sample procedure in JYSK General Requirements.
  - The sample must be delivered unassembled and include any manuals and/or Assembly instruction. All parts and fittings must be marked and packed as before first assembly.
  - The supplier must bring the Product audit report, Product risk assessment and Quality description to the sample approval day.
  - Note: If a second sample is needed, the last date for approval is September 5<sup>th</sup>.
- A second sample identical to the reference sample must be stored at the manufacturer as a reference during production.
- For tender samples where the manufacture is changed but the supplier is the same, a new reference sample is not needed. The supplier is responsible for any possible internal change of manufacture/amfori ID.

#### 1.17.2 Space samples

Space samples must comply with space sample requirements in <u>JYSK General Requirements</u> and sample procedure in 1.17.4.

2 colli space samples for below product types must be sent to JYSK HO:

- Camping (Tables & chairs)
- Gazebo sides (not gazebos only articles in SDP)
- Parasols (except hanging parasols)
- Shade sails
- Garden articles

# 1.17.3 Photo samples

The photo sample must comply with photo sample requirements in  $\underline{JYSK}$  General Requirements and sample procedure in  $\underline{1.17.4}$ .

The different types of photo samples and requirements are specified in <u>Table 13</u>.

Photo sample type	Definition	Number of photo samples for garden furniture	Number of photo samples for garden articles
VM	Is used to create a <i>visual merchandising</i> photo guide to JYSK stores on how to decorate the stores with selected products	As specified by <u>CAM</u>	According to <u>Table 14</u>
Environment	Is used to create photos of the product in an <i>Environment</i> setting, often together with multiple JYSK products		According to <u>Table 14</u>
Cut-out	Is used for photos of each individual product where the background is removed (cut-out pictures)	1 of each r	ew products

**Notes:** If assorted, one of each color is required Garden articles must be delivered assembled Battery driven articles must include batteries <u>CAM</u> can request more samples if needed

Table 13 - Sample categories



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Product type	Number of photo samples of new products		
	VM, pcs Environment,		nent, pcs
Tents	-		-
Sleeping mats	-		-
Air beds	-		-
Roll mats	-		-
Pumps	-		-
Sleeping bags	-		-
Cool bags	2	2	
		Small	4
Planters	3	Medium	3
		Large	2
Solar lights	2	4 in general (10 of small hanging lamps)	
Garden games	-	-	
Garden acc. & care	-	-	
Garden articles misc.	3	3	
Trampolines	-	-	
Candles and lanterns	4	4 in general (10 of small hanging lanterns)	

Table 14 - Number of photo samples for garden articles

#### 1.17.4 Space and photo sample procedure

Space and photo samples must comply with below requirements:

- A list of all articles for samples must be sent to <u>PAS</u> no later than September 1<sup>st</sup>. The template made available as JYSK 10501 must be used.
- It is not allowed to send samples in running bulks only 1 bulk per supplier. If samples are sent in running bulks the supplier must sort the samples and arrange 1 bulk.
- The samples must not be mixed within sample type it must be kept in a handling unit or on a pallet per sample type.
  - If the samples are mixed the supplier must sort the samples and arrange transportation to correct destination
- The deadline for sample delivery at the correct destination is ETA October 1<sup>st</sup>.
  - **Note:** ETA = Estimated time of arrival.
- Be marked according to below:

### Destination addresses and marking of space and photo samples

Each handling unit with samples must be clearly marked outside the box with:

- 1. Sample description and addresses made available as <u>JYSK 10502</u>, unless otherwise specified by <u>CAM</u>.
- Printed Excel sheet with information made available as <u>JYSK 10501</u>.
   <u>Note:</u> The JYSK check column must not be filled out by the supplier

Artide Picture	JYSK Article Number	JYSK Article Description	Agent	Africa, pcs	JYSK Check
*	3700254	Garden plantor PIYGGA (520xH36 grey	Supplier XX	3	
	6400017	Garden planter PYRHAUK W34sL34sH32 wood	Supplier XX	3	
	6400006	Planter box MYRHAUK W22xt.62xH60 wood	Supplier XX	3	

Figure 22 - Example of Excel sheet with required information



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#### 2 Garden furniture

# 2.1 General requirements

General requirements for all garden furniture are stated in the following sections.

#### 2.1.1 Edges on furniture:

- Exposed edges on top surfaces must have a radius or chamfer ≥1,0 mm.
- Other edges that are exposed after assembly must have a radius or chamfer ≥ 0,5 mm.

# 2.1.2 Feet caps for all garden furniture

Feet caps for garden furniture must comply with following requirements:

- All sides and legs in contact with the underlay must include feet caps devices for the customer to mount or be pre-mounted. Plastic feet caps and custom-made feet caps must be delivered pre-mounted.
- Furniture legs with an angle of ≥8 degrees must have angle compensating feet caps to protect the underlay, unless otherwise specified with <u>JYSK C&Q</u>.

#### 2.1.3 Furniture with wheels

If more than two wheels are included for the furniture to be moveable, at least two of the wheels must have a locking device to prevent unintentional movement of the furniture.

<u>Each</u> wheel, both for locking and ordinary must be able to bear the weight of the article including the stated max. load but it always must be evaluated depending on product weight and size.

The wheels must be cleaned for sharp edges from the mold.



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# 2.1.4 Glass in garden furniture general requirements

	~				
Exposed edges	Must be edge-worke remove shar	orked or beveled to sharp edges.  • Chips & sh • Entrant/en • Corners or		ant/emergent faults	
Contact with other materials	Glass may not be in direct contact with other hard materials including but not limited to metal, glass and stone.  Permanently bonded components are permitted and not subject to the contact requirement.				
		Dimension of		Acceptance level	T
		spot fault [mm]		[spots / pane]	
Quality requirements	Spot faults	≤1,5		No limitation - But must not form clusters	According to method specified in <b>EN 572-8</b>
irer		>1,5 and ≤3,0		1	ecit
nba	>3,0			Not permitted	ds 🕿
7.	Linear/	Not permitted		bor	
alit	extended faults	ts (e.g. scratches)		o methoc <b>EN 572-</b> 4	
ηÒ	Optical	No disturbing distortions in normal viewing angle.			0 u
	faults	The critical viewing angle shall be ≥50° when examined according to		ig t	
	in clear glass prescribed method.				μĒ
Thickness	Nominal thickness [mm]		Tolerance [mm]		
tolerances		≤6		±0,2	Ă
tolerances		>6		±0,3	-
Safety & risk	If the strength of glass components is not otherwise tested, <b>EN 14072</b> must be used to make a suitable risk				
assessment	assessment for the product.				
	All toughened/tempered glass components must be clearly marked with a transparent adhesive label approximately				l approximately
	10x50 mm.				
	Sandblasting is not permitted!				
Marking	The label must have a black frame and state "TEMPERED GLASS" in black capital letters.				
riarking	The label must be placed on the bottom surface of the glass pane and be readable from the top.				
	The label must have a nice and fixed position from product to product in product series.				
	<ul> <li>For glass that is textured underneath the label must be placed on the top surface of the pane.</li> <li>Components containing several pieces of glass shall be marked by only one label.</li> </ul>				
Information in manual	Specific information for glass must be given according to <u>JYSK 5001</u> .				

# 2.1.5 Glass requirements for tabletops and other horizontal top surfaces

	Туре		Toughened/tempered glass		
	Mode of breakage (β) according to <b>EN 12600</b>		'Type C'		
Glass	Fragmentation requirement	Must pass testing according to the fragmentation test in <b>EN 12150-1</b> with the following modifications:  Test specimen shall be a full-size glass panel from a product sample.  Impact point shall be the worst-case location (in most cases the center of the glass panel).  To pass the test the <i>minimum value from particle count</i> must be ≥40 particles in any 50 mm x 50 mm square		f the glass panel).	
	[-	Area of glass (A)	Glass not supported	Glass supported	
	ial [mm]	[m²]	over entire area	over entire area	
		A≤0,5	≥5,0		
	om	0,5 <a≤0,75< td=""><td>≥6,0</td><td>≥5,0</td></a≤0,75<>	≥6,0	≥5,0	
	N		≥8,0	25,0	
			≥10,0		
Prod	Product (informative only) Table		Tabletops made of glass a	re tested as a part of <b>EN 581-3</b> .	



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# 2.2 Seating

### 2.2.1 General requirements

The general requirements for seating products are stated in this section.

#### Feet caps for seating furniture

There must be  $\geq$ 6 mm solid material on the smallest dimension of the feet cap between the seating furniture and the underlay.



Figure 23 – Example of feet cap with 6 mm solid material on the smallest dimension

Nuts embedded in height adjustable feet caps for seating furniture must be lock nuts.



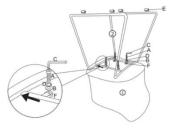
#### **Wobbling**

To avoid wobbling the chairs must be constructed so it is possible to adjust the legs during assembly, which means all four legs must touch the floor at the same time.

However, JYSK accept up to 2 mm wobbling.

# Attachment of specific seats on garden chairs

In order to secure a good and strong connection, a seat for specific chairs must be attached to the frame with a bolt in a screw bush pre-mounted in the seat.



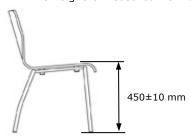
Example of how to attach the seat to the frame with a bolt



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# **Garden chairs measurements**

- Seat height of garden chairs must be 450 mm ( $\pm 10$  mm) excluding cushion. The height is measured from the front of the seat to the underlay.



- Height of the armrests (if any) must be ≤650 mm, in order to fit requirements for dining tables, unless otherwise specified by JYSK C&Q.
- Seat depth must be agreed with <u>CAM</u>.
- Seat width must be agreed with  $\overline{CAM}$ .

#### 2.2.2 Stacking chairs



Examples of stacking chairs

Stacking chairs must be stackable without damaging the chair underneath. Special pallets for stacking chairs must comply with requirements in <u>JYSK 6001</u>.



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# 2.2.3 Recliner chairs



Examples of recliner chairs

Recliner chairs must have a back heigh of  $\geq$ 72 cm from the seat to the top of the back in upright position unless otherwise agreed with <u>CAM</u>.



Figure 24 - Recliner chairs measurement

# 2.2.4 Camping chairs



Examples of camping chairs

Camping chairs must be tested according to **EN 581** and be able to pass.

Camping chairs are excluded from requirements regarding garden chair measurements in <u>2.2.1</u>.

# 2.2.5 Lounge seatings



Examples of lounge chairs

Lounge chairs are excluded from requirements regarding garden chair measurements in 2.2.1.



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# 2.2.6 Sun loungers



Examples of sunlounges

Sun loungers are excluded from requirements regarding garden chair height in 2.2.1.

# **Test of sun loungers**

JYSK requires sun loungers to be able to withstand and be tested with  $\geq$ 75 kg on the upper part of the recliner part in approximately 45° angle or in the most unfavorable position. JYSK in-house test method as specified by <u>CAM</u>.

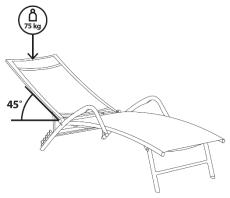


Figure 28 - Illustration of sun lounger test

### **How to measure sun loungers**

Sun loungers must be measured according to  $\underline{\textit{Table 15}}$ .

Width	The widest possible width on the outside of the product including legs, armrests etc.		
Length	The longest possible length on the outside of the product		
	Height	From ground level to the highest point of the product, with the backrest in the highest adjusted position	
Height	Seat height	From ground level to the highest point of the lounger seat surface	
	Armrest height	From ground level to the highest point of the armrest	
Note: To	<b>Note:</b> To ensure the correctness of the measurements place the product up against a		

**Note:** To ensure the correctness of the measurements place the product up against a wall or similar when measuring

Table 15 - Measuring of sun loungers



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# 2.2.7 Swing and hanging seating



Examples of swing and hanging seating

Swing and hanging seating must be tested according to  $\it EN 581$  and be able to pass. Swing and hanging seating are excluded from requirements regarding garden chair height in  $\it 2.2.1$ .

# 2.2.8 Benches



Examples of benches

Seat height of benches must be 450 mm (±20 mm).

The height is measured from the top of the seat to floor.

# 2.2.9 Other seating



Examples of other seating

Other seating is excluded from requirements regarding garden chair height in 2.2.1.



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#### 2.3 Tables

#### 2.3.1 General requirements

General requirements for tables are stated below:

- When performing risk assessments for tables the supplier must take into account that end-user might stand on the product.
  - If there are any risks associated, a warning for it must be on the product itself; this could be a pictogram underneath the tabletop, and a written warning in assembly instructions.
- Deflection of especially larger tabletops can be an issue. The supplier must ensure, that this does not happen, by choosing the right materials and the right construction for tables.
  - JYSK requirements are: 1,5 mm / 1000 mm without added weight, the same tolerance is valid for extension leaves.
- Legs must have at least two points where they are fastened.
   Washers and spring washers for bolts must be supplied to ensure a strong and lasting connection.





Figure 25 - Legs for tables fastened in 2 points

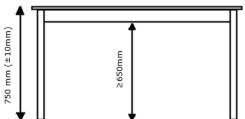
#### 2.3.2 Garden dining tables



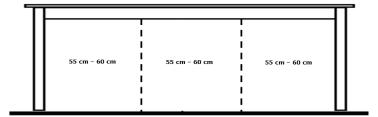
### Examples of garden dining tables

#### Measurements of garden dining tables

- Table height must be 750 mm (±10 mm) measured to upper edge of table.
- Height between the underlay and lower edge of rail must be ≥650 mm.



• The distance between the legs along the side must be dividable with 55 cm - 60 cm for each seating:





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#### 2.3.3 Extension leaves



Examples of extension leaves

An extension leaf is an extension part for a table. Extension leaves must comply with below requirements:

- Include a rust resistant mechanical locking mechanism approved by <u>JYSK C&Q</u>.
- The tabletop and the extension leaf must be fixed after the locking mechanism has been activated.
- The height difference between tabletop and extension leaf must be ≤2 mm.
- The sideway difference between tabletop and extension leaf must be ≤2 mm.
- Must comply with deflection requirements in 2.3.1.

#### 2.3.4 Bistro tables



Examples of bistro tables

Bistro tables must have a height between 710-740 mm measured to upper side of table.

## 2.3.5 Camping tables



Examples of camping tables

Screws for camping tables must be self-locking for the plastic tabletop.



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# 2.3.6 Lounge tables



Examples of lounge tables

Height adjustable lounge tables must include a rust resistant mechanical locking mechanism.

## 2.3.7 Other tables



Examples of other tables



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## 2.4 Storage furniture







Examples of storage furniture

Storage furniture must comply with below requirements:

- If the storage furniture can be used as a seating furniture, the product must comply with EN 581.
- The lid must be waterproof, if not possible the product must include a storage bag.
- Included storage bags must comply with textile requirements in 1.10.

## 2.5 Shelving units



Example of shelving units

#### 2.5.1 Anti-topple bracket(s)

Shelving units with a height  $\geq$ 600 mm and intended to be standing on the underlay against a wall must be supplied with anti-topple bracket(s) for safety reasons.



Figure 26 - Example of anti-topple bracket

Screws for fastening anti-topple bracket(s) to the product must be added in the fitting box.

Screws and plugs for fastening brackets to the wall must never be supplied, as the wall type of customer is unknown. A warning regarding this must be included in the assembly instruction.

If possible metal brackets should not be visible after assembly.

JYSK requires minimum one metal bracket for a width ≤800 mm and two metal brackets for a width >800 mm.

There must be pre-drilled holes for the screws to fix the anti-topple metal brackets.



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## 2.6 Cushions



Examples of cushions

#### 2.6.1 Cushion height and width

Back cushions and cushions with back must minimum have det same height and width as the back of the product for which they are intended.

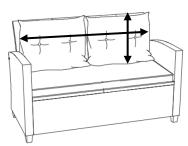


Figure 27 - Cushion height and width same as the back of the product for which it is intended

#### 2.6.2 Filling

The filling must not be able to dust exaggerated.

The filling must be evenly filled throughout the cushion.

If the filling is foam, it must comply with 1.8.

# 2.6.3 Inner cushion covers

Must be made of nonwoven fabric be minimum  $65 \text{ g/m}^2$ .

The supplier must ensure that nonwoven fabric has the necessary durability and UV resistance according to the *period* for statutory right of claim for all countries.

JYSK expects the following practices to be followed:

- The nonwoven fabric is produced according to a specific and well-known formulation including necessary additives
- The tensile and/or bursting strength of the nonwoven fabric is evaluated before and after suitable weathering conditions



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#### 2.6.4 Care label placement

Care labels on cushions without an opening to the inner cushion must be placed in a seam that will face towards the backrest of the chair during use.

On cushions with removable covers the cushion cover and inner cushion must have separate care labels with separate compositions and care instructions according to <u>JYSK 1006</u>.

The care label for inner cushions must be on the outside of the inner cushion. The inner cushion must be placed with the care label towards to opening of the cushion cover.

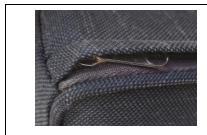
The care label for cushion covers must be placed inside the cushion cover close to the opening.

#### 2.6.5 Zippers

The supplier must ensure that the zipper has the necessary durability and UV resistance according to the *period for statutory right of claim* for all countries.

Zippers must comply with following minimum requirements:

- Be of matching color of the textile.
- Must not be able to rust in accordance with <u>1.3</u>.
- · Must be hidden when closed.
- The puller must not be bendable.





Examples of hidden and color matched zippers

## 2.6.6 Packaging

Cushions must have an 8x8 cm hangtag in accordance with JYSK 6201.

The hangtag must be attached with a tag-pin no longer than 2 cm.

The tag-pin must not permanently damage the cushion.

Colli size must be approved by <u>CAM</u>.

Cushions must be packed in handling units in accordance with <u>JYSK 6001</u> and below:

- Cushions sold separately must not be packed a master bag in the handling unit.
- Cushions included in furniture must be packed in a master bag in the handling unit.

#### 2.6.7 Cushion recovery

For cushions the combination of filling and packaging method must enable a quick recovery to the intended look after unpacking.

The recovery to intended look must not require significant manual agitation.



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## 2.7 Parasols



Examples of parasols

## **Care labels**

Parasols must have a care label sewn into the inside of the canopy in accordance with <u>JYSK 6004</u>.

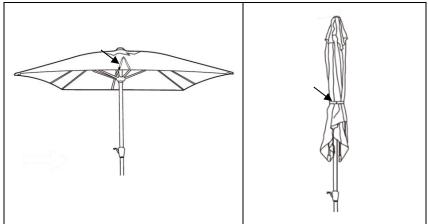
# Fixing strap

All parasols must include a strap to fix the canopy when the parasol is not in use.

The strap must be sewn into a seam.

The strap must not hang below the canopy when the parasol is in use.

The strap must have a  $\geq 5$  cm Velcro overlap.



Example of a parasol with a fixing strap

## Sticker to indicate color

For parasols delivered in brown boxes the color must be indicated on the packaging.

The sticker must comply with <u>JYSK 6201</u>.



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#### 2.7.1 Parasol bases

#### Parasol bases to be filled

Parasol bases which must be filled with water or sand must be able to be emptied easily and be airtight to keep the water from evaporating.

### Parasol bases packaging

Light parasol bases e.g. of plastic must be packed in a handling unit e.g. cardboard box or heat shrunk plastic.

Parasol bases  $\geq$ 25 kg e.g. concrete, terrazzo and granite must be packed individually and in a strong cardboard box that fits the product. Each pallet must be labeled as a handling unit in accordance with <u>JYSK 6101</u>. The cardboard box must be fixed individual with 2 crosses in strapex. It is not allowed to use metal clamps to fix the strapex.

The packaging of heavy parasol bases must be approved by <u>SCO@JYSK.com</u> before first shipment.

**Note:** Heavy parasol bases are the only products, where it is allowed to fix each cardboard box with strapex.

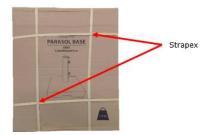


Figure 28 - Example of parasol base box with strapex



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# 2.8 Shade sails





Examples of shade sails

Shade sails must comply with below requirements:

- Guy lines must be ≥1.5 meter in length.
- Fastening rings must be attached in an extended reinforced strap.



Figure 29 - Example of extended reinforced strap fastening ring

• Must be packed with bellyband in accordance with <u>JYSK 6001</u>. The bellyband must include a line drawing of the product on the front. The packaging size must be as specified by <u>CAM</u>.



Figure 30 - Example of bellyband to shade sails



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# 2.9 Gazebos and pergola



Examples of gazebos

Some gazebos or pergola for permanent mounting to the ground might be covered by The Construction Products Regulation (CPR) (EU) No 305/2011.

- Requirements according to <u>JYSK General Requirements</u>.
- Documentation according to <u>JYSK 8004</u>.
- Assembly instruction must include page with link to online documentation <u>JYSK 10411</u>.



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## 3 Garden articles

#### 3.1 General requirements

The general requirements for garden articles are described in the following sections.

Generally, garden articles must comply with below requirements in <u>JYSK 1005</u>:

- Safety
- Staining
- Contact surfaces
- General visual requirements
- Products made of ceramic

#### 3.1.1 Trampolines and games

Trampolines and garden games must comply with <u>JYSK 2001</u>.

#### 3.1.2 Electrical products

Electrical products must comply with <u>JYSK 4005</u>.

#### 3.1.3 Food Contact Materials

Products intended for and with foreseeable use can come into contact with food stuffs must comply with <u>JYSK 4001</u>.

#### 3.1.4 Packaging

The colli size for garden articles must be approved by <u>CAM</u>.

## 3.1.5 Feet caps and underlay protection

In general, garden articles must have an elevated bottom, i.e. via design or by using feet caps or underlay protection, to avoid degradation of the product and the underlay by water, unless otherwise agreed with <u>CAM</u>.



Figure 31 - Examples of flower pot and lantern with elevated bottom

For specific garden articles materials like silicone can be used as protection.

EVA caps must not be used.



Figure 32 - Examples of EVA caps



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# 3.1.6 Drainage holes

Specific products such as specific lanterns and planters etc. must have a drainage hole to drain incoming water or condensation according to agreement with <u>CAM</u>.

#### **Drainage holes which must be activated**

Products with drainage holes where the user must perform an action to activate the drainage hole must include a manual or an instruction in the sales unit.

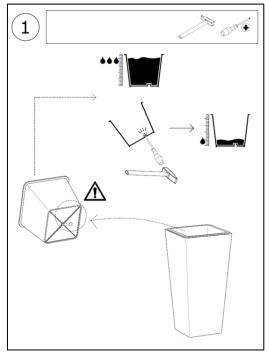


Figure 33 - Example of drainage hole instruction

# 3.2 Indoor/outdoor rugs



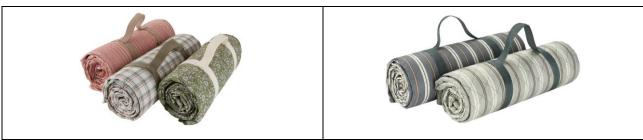
Examples of indoor/outdoor rugs

Rugs that are meant for outdoor use must be able to withstand all weather.



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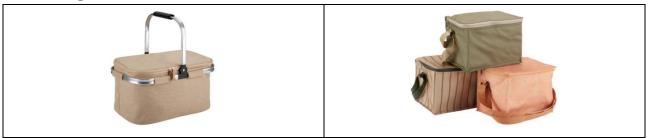
# 3.3 Picnic blankets



Examples of picnic blankets

The backside of picnic blankets must be water repellent.

## 3.4 Cool bags



Examples of cool bags

Cool bags must comply with following requirements:

- Insulation performance according to **EN 12546-2** must be according to agreement with <u>CAM</u>
- Food contact material requirements in <u>JYSK 4001</u>
- Frames and handles in metal must be aluminum or stainless steel

# 3.5 Artificial candles for outdoor

Artificial candles must be made of plastic to minimize the risk of melting in the sun and heat.



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#### 3.6 Lanterns



Examples of lanterns

Lanterns must comply with below requirements:

- The supplier must ensure that outdoor lamps and lanterns can withstand outdoor elements e.g. rain and UV to a suitable level to fulfil the *period for statutory right of claim*.
- Test, marking and warnings of lanterns must comply with <u>JYSK 1005</u>.
- Holders for tea lights and pillar candles must have a flat level surface for placement of the light/candle to avoid the light/candle tilting or sliding sidewise.
- Lanterns must have drainage holes according to <u>3.1.6</u> if water is able to penetrate the product unless agreed with <u>CAM.</u>
- If lanterns include a handle there must be a warning to indicate that the handle it not for hanging in text on the sales unit.

The warning text "Not intended for hanging" is available in JYSK Term database. Type "lantern" in the Definition field and press enter.

# 3.7 Flowerpots and planters



Examples of flowerpots and planters

Flowerpots and planters must comply with below requirements:

- Flowerpots and planters must have a drainage hole in accordance with <u>3.1.6</u> unless otherwise specified by <u>CAM</u>. The drainage hole must be elevated from the bottom of the product and must not be open at delivery i.e. the user must perform an action to activate the drainage hole.
- Flowerpots and planters must be able to be moved under the intended load of soil and water without degradation or deformation of the product.
- The product must not overturn at a tilt of 15° in the least favorable position in accordance with stability requirements in <u>JYSK 1005</u>.



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# 3.8 Artificial plants



Examples of artificial plants

Artificial plants must comply with below general requirements:

- The product must not overturn at a tilt of 15° in the least favorable position in accordance with stability requirements in <u>JYSK 1005</u>.
- · Concrete bases must be completely dry before packaging to ensure that mold does not form.
- Leaves must not be able to get a sharp break that requires significant manual agitation or will persist.
- Leaves and other parts must be suitable attached to the product to avoid the parts getting loose.
- · Must be suitable packed to avoid the products and/or leaves getting tangled in the handling unit.
- The artificial soil must be fully molded, and not crumble.

## 3.9 Barbeque and firepits

Barbeque and firepit articles must be approved by <u>JYSK C&Q</u>. The category contains products such as:

- Disposable barbecues
- Fire pits and gas fire pits

## 3.10 Garden articles misc.

In JYSK the following product types are considered belonging to the category garden articles misc., which are characterized by being articles whose main purpose varies, but do not fall under any other article category. Garden articles misc. must be approved by <u>JYSK C&Q</u>.

The category contains a misc. of products such as:

- Figures
- Beach bags
- Insect hotels
- · Garden planter trolleys

# 3.10.1 Covers and the like



Examples of covers and the like



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## **3.11 Tents**



Examples of tents

Tents must comply with below general requirements:

- Must be produced according to and comply with **EN 5912**:
  - Camping tents cat. A (lightweight).
  - Minimum test performance level 1.
- To ensure water protection the stitching must be waterproof at same level as the fabric.
- Guy lines must be neon colored and not black.
- The pole and the sleeve for the correct pole must be color matched to ensure easy assembly.
- Pegs for tents must be adequate in size and design.

## Packaging and icons:

Tents must be marked with relevant icons made available as <u>JYSK 10510</u>.

If the product is packed in a bag, it must be marked with icons on the end and in an insert on the middle of the bag.



Figure 34 - Example of tent in a bag



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## 3.12 Sleeping bags



Examples of sleeping bags

Sleeping bags must be produced according to and comply with EN ISO 23537-1+A1.

## Packaging and icons:

Sleeping bags must be marked with relevant icons made available as <u>JYSK 10511</u>.



Figure 35 - Examples of sleeping bags in bag.

## 3.13 Roll mats



Example of roll mats

Tensile strength and elongation for roll mats of foam must be according to agreement with <u>CAM</u>. Self-inflating roll mats must include a manual on how to inflate the product.

#### Packaging and icons:

Roll mats must be marked with relevant icons made available as <u>JYSK 10512</u>.

If the product is packed in a plastic bag, it must be marked with icons on the end and in the middle of the bag if specified by  $\underline{CAM}$ .



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## 3.14 Air mattresses and air cushions



Examples of air mattresses and aircushions

Air mattresses must comply with labelling requirements in **ASTM F2755-22**.

Air mattresses and air cushions must include a self-adhesive repair label and instruction on how to use it.

# Packaging and icons:

Air mattresses and air cushion boxes must be marked with relevant icons made available as <u>JYSK 10513</u>.

## 3.15 Air pumps



Examples of air pumps

The pump's air valve must fit the JYSK air mattresses valve.

#### 3.16 Other

Other products must be approved by <u>JYSK C&Q</u>.