



# CATEGORY STANDARD

## Bathroom

### Scope

This category standard applies to products within the bathroom category.

### Change-log

Section	Changes
<a href="#">1.1.3</a>	Number of space samples for bathroom equipment's to 2. Handling unit's sizes for towels added "65x130 cm or 70x140 cm".



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# JYSK 1002

Edition 15 – 2024-12  
[Compliancequality@JYSK.com](mailto:Compliancequality@JYSK.com)

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## 1 General requirements

Bathroom products containing textile must comply with [JYSK 4004](#).

### 1.1 Samples

#### 1.1.1 Reference samples

The supplier must send a *reference sample* to JYSK HO ('Attn:' to Purchasing Assistant - [PAS](#)) within the deadline stated by [CAM](#) and await approval from JYSK before initiating first production.

#### 1.1.2 Photo samples

Suppliers must send *photo samples* in accordance with [Table 1](#) to JYSK HO ('Attn:' to [PAS](#)) within the deadline stated by [PAS](#).

Samples must be sent as soon as possible after reference samples are approved by JYSK.

Type of product	Number of photo samples	Comments
Washing gloves	6	
Face cloths	6	
Children velour towels	1	
Towels	4	
	4 + 2	The size for photo samples must be: 4x 50x100 + 2x 70x140 cm. or 4x 50x90 + 2x 65x135 cm. Samples must include the <i>agreed strap</i> for hanging the towel (see <a href="#">4</a> ).
Bath mats	2	Supplier must send specified number of samples for each size.
Bathrobes	1	Size must be S/M.
Bathroom equipment	3	
Shower curtains	1	Size must be 150x200 cm

**Table 1 – Photo samples**

#### 1.1.3 Space samples

Suppliers must send space samples in accordance with [Table 2](#) to ~~each office~~ ('Attn:' to [PAS](#)):

- JYSK HO
- ~~DBL Regional HO~~

Space samples must be sent as soon as possible after packaging is approved by JYSK.

Type of product	Number of space samples (Full handling units)	Comments
Towels	2	Supplier must send handling units in size "50x90 or 50x100 cm" <b>and</b> "65x130 or 70x140 cm".
Bath mats	2	Supplier must send handling units in all sizes except size 70x120 cm.
Bathroom equipment	<del>1</del> 2	-
Shower curtains	1	Supplier must send handling units in all sizes.

**Table 2 – Space samples**

#### 1.1.4 Shipment samples

The supplier must send a *shipment sample* to JYSK HO ('Attn:' to [PAS](#)) within the deadline stated by [PAS](#) and await approval from JYSK before shipping first-order.

**Note:** If a *shipment sample* is approved it may be regarded as and saved as the new *reference sample*.


#### 1.1.5 Sales-unit packaging material samples

For packaging materials used in sales-unit packaging, suppliers must send a material sample with a matching technical specification to [PAS](#) and await approval before first use.

## 1.2 Care label

Care labels must comply with [JYSK 6004](#).

Care label placement and material must comply with [Table 3](#).

Product type	Placement	Material
Face cloths Towels	The care label must be placed in the seam in the top right side of the towel. 	<b>BASIC</b> and <b>PLUS</b> : Taffeta <b>GOLD</b> : TYVEK $\geq 55 \text{ g/m}^2$
Bath mats	Care label must be placed on the reverse side (bottom) of the bath mat. <b>Note:</b> Preferable sewn into a seam. On square bath mats the care label must be placed on the long side 10 cm from the left short side. <b>Note:</b> Left seen from the front side.	
Shower curtains	Care label must be placed at the top to the right on the reverse side of the shower curtain. <b>Note:</b> Right seen from the front side of the shower curtain.	
Bath robes	Care label must be placed in left side seam 30 cm from the bottom.	According to agreement with <a href="#">CAM</a>
Other	According to agreement with <a href="#">CAM</a>	

**Table 3 – Care label placement and material**

## 2 Textile quality requirements

Bathroom products must comply with the quality requirements stated in [Table 4](#).

Requirement Test method according to <i>JYSK 4004</i>			Type of product			
			<i>Towels and face cloths</i>	<i>Bath robes</i>	<i>Bath mats</i>	<i>Shower curtains (Polyester)</i>
Size and washing	Size and dimensional stability to washing and drying	Initial size	+4%/-0%	According to size chart	+4%/-0%	+2%/-0%
		After washing and drying	+4%/-4%	≤5%	+4%/-4%	+2%/-1%
	Washing temperature		≥60°C	≥60°C	≥40°C	≥40°C
	Tumble drying		Yes - Normal	Yes - Normal	-	-
	Dry cleaning		<i>Not requested</i>	<i>Not requested</i>	<i>Not requested</i>	<i>Not requested</i>
Physical	Ironing		Yes - ≥●● (150°C)	Yes - ≥●● (150°C)	-	-
	Tensile strength		≥180 N	≥180 N	-	-
	Pile retention		BASIC/PLUS: ≥0,8 N GOLD: ≥1,0 N	≥0,8 N	-	-
	Absorbency		≤5 seconds	Terry: ≤5 seconds	-	-
Color fastness	Rubbing	Dry	≥4	≥4	≥4	≥4
		Wet	≥3-4	≥3-4	≥3-4	≥3-4
	Light		≥4	≥4	≥4	≥4
	Washing	Staining	≥4	≥4	≥4	≥4
		Color change	≥4-5	≥4-5	≥4-5	≥4-5
	Perspiration (Acidic)	Staining	≥4	≥4	≥4	≥4
		Color change	≥4-5	≥4-5	≥4-5	≥4-5
	Perspiration (Alkaline)	Staining	≥4	≥4	≥4	≥4
		Color change	≥4-5	≥4-5	≥4-5	≥4-5
	Water	Staining	≥4	≥4	≥4	≥4
		Color change	≥4-5	≥4-5	≥4-5	≥4-5
Color migration to PVC			-	-	≥4	≥4

**Table 4 – Textile quality requirements**



### 3 General packaging requirements

Products must be packaged to comply with requirements of [JYSK 6001](#) and [JYSK 6101](#).

#### 3.1 Procedures for artwork

When the solution is available, the layout for sales unit packaging is created by JYSK using *IDG* and forwarded to the supplier.

**Note:** *IDG* is currently available for the following products:

- Towels  
(**Note:** Not *children velour towels* - See [4.2](#))
- Bath mats
- Bath robes
- Shower curtains
- Accessories
- Care labels

When *IDG* is not available, suppliers must create the artwork layout in accordance with [JYSK 6201](#).

**Note:** Except *children velour towels* – See [4.2](#).

The supplier must proofread the artwork, validate the layout and ensure that all stated information is correct – E.g.: Material description/composition, care symbols, OEKO-TEX logo, barcode, batch number, supplier number and product number.

For new artwork supplier must send proofread and validated artwork to [PAS](#) via email and await approval before first printing.

**Note:** JYSK does not proofread or approve the artwork – The review procedure of new artwork is however in place out of common interest of ensuring the artwork is correct.

## 3.2 Store shelf dimensions (EA)

### 3.2.1 General information

'EA' measures are the same as 'store shelf dimensions' in the PIF.

The 'store shelf dimension(EA)' is a unit measure of a single article.

If changes in the measurements of an article, [CAM](#) must be informed.

Articles in sales display(SDP) must comply with [JYSK 6002](#) and any specific article requirements. For articles in SDP both the SDP measure and the EA measure must be stated in the PIF. The SDP measure must include both the article and the SDP, meaning if the article is higher than the display it must be the total height.

It is important to know how the article should be displayed e.g. upright, laying down, etc.

The following measurements must be stated in the PIF:

- Height: the height of the article
- Width: the width of the article (the side facing front)
- Depth: the depth of the article and refers to the shelf depth and means the article dimension with face forward

**Note:** Depth = length

### 3.2.2 Nesting measurements

Some bowls, trays, baskets or products that can be stacked will have a nesting value as these can be stacked on top of each other.

Nesting measures can't be entered into SAP, so please send an E-mail with the nesting measure to [CAM](#).

A nesting measure is how much the second bowl/tray/etc. extends above the first when several products are stacked on top of each other.

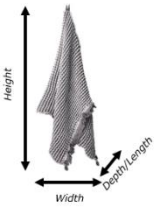

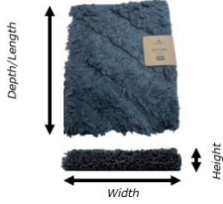
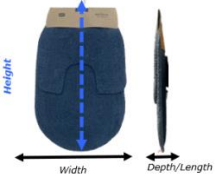



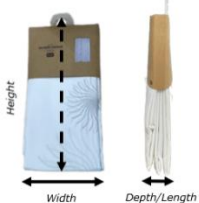

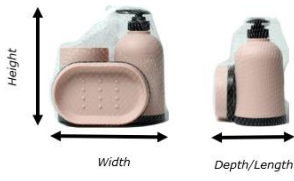




**Figure 1 Example of nesting measurement**

### 3.2.3 Measurement examples

Examples of measurements of different products and shapes.

**Note:** The examples are only to provide an understanding of how to measure different articles and shapes, and not a full guide to all types of articles.

<p>Hanging towels:</p> 	<p>Towels in small packages:</p> 	<p>Bath mats - shelves:</p> 
<p>Hanging bath mats</p> 	<p>Basket:</p> 	<p>Shower curtain rings:</p> 
<p>Shoes:</p> 	<p>Shower curtains:</p> 	<p>Toilet brush:</p> 
<p>Bathroom set:</p> 	<p>Soap dispenser:</p> 	<p>Squeegee:</p> 

**Note:** For round items, width and depth/length must be the same. Measures must be taken at the widest point.  
 For articles with header cards, the height must be measured from the bottom of the article to the inside of the Euro Lock Hole.



### 3.3 Packing of handling units

If not otherwise agreed with [CAM](#) the number of *Sales units* per *Handling unit* and handling unit format must be in accordance with [Table 5](#).

Product type		Sales units / Handling unit	Handling unit format
Towels	<ul style="list-style-type: none"><li>• Washing gloves</li><li>• Face cloths</li></ul>	24	Plastic bags in Masterbox L114 x W76 x H100 cm
	<ul style="list-style-type: none"><li>• Guest towels</li><li>• Towels</li></ul>	12	Cardboard box
	<ul style="list-style-type: none"><li>• Bath towels</li></ul>	6	
	<ul style="list-style-type: none"><li>• Bath sheets</li></ul>	3	
	<ul style="list-style-type: none"><li>• Shower curtains</li></ul>	According to agreement with <a href="#">CAM</a>	
<ul style="list-style-type: none"><li>• Bath mats</li></ul>			
<ul style="list-style-type: none"><li>• Bath robes</li></ul>	According to agreement with <a href="#">CAM</a>		
<ul style="list-style-type: none"><li>• Bathroom equipment and other</li></ul>	According to agreement with <a href="#">CAM</a> <b>Note:</b> Smaller items are normally packaged in sales displays according to <a href="#">JYSK 6002</a>		

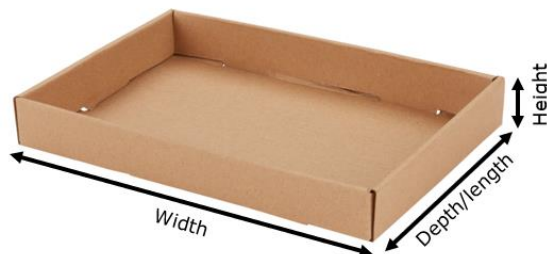
**Table 5 – Number of sales units / Handling unit**

For products that are packed as handling unit in cardboard boxes:

- Suppliers must size cardboard boxes to fit the sales units without additional air in the box.
- Folded sales unit must be orientated with the facing upwards within the handling unit.  
**Note:** This orientation ensures that the products lie flat and minimizes the risk of deformed sales units.
- Sales units that do not include a *plastic bag* or *cardboard box* itself must be packed together in the handling unit cardboard box in one plastic bag.
- The cardboard of the cardboard box must be *JYSK CB60* or higher according to [JYSK 6001](#).

For products that are packed in sales display (SDP):

- SDP and fixing of products inside the SDP must comply with [JYSK 6002](#) and be approved by [CAM](#).
- The number of *sales units* / *SDP* must be agreed with [CAM](#).
- A sample of the SDP with articles in must be sent to and approved by [CAM](#) before first shipment.
- The size of the SDP must be:
  - Height: 4 cm
  - Width: maximum 26 cm, adjusted to the article
  - Depth: maximum 19 cm, adjusted to the article



**Example of SDP with measurement**

## 4 Towels



*Examples of towels*

Towels must include minimum one strap in quality and placement(s) according to agreement with [CAM](#).



*Example of strap placed centered on short side of towel.*

## 4.1 Sales unit packaging

Towels must be folded according to the instructions listed in [Table 6](#).

- For towels in unmentioned sizes the supplier must clarify the folding method with [CAM](#).

**PLUS** and **GOLD (KRONBORG)** towels must be labelled with a *clamp* paper label in accordance with [JYSK 6001](#) and [JYSK 6201](#).

The *clamp* must be pinned to the towel with two tag-pins only piercing one layer of the towel.

**Note:** BASIC towels should contain only the care label.

Quality	Size [cm]	Type of towel	Folding instruction (Chapter)
<b>BASIC</b>	• 30x30	Face cloth	<a href="#">4.1.1</a>
	• 30x50	Guest towel	<a href="#">4.1.2</a>
	• 40x60	Guest towel	<a href="#">4.1.3</a>
	• 40x70	Guest towel	
	• 50x70	Towel	
	• 50x90	Towel	<a href="#">4.1.4</a>
	• 50x100	Towel	
<b>PLUS / GOLD</b>	• 65x130	Bath towel	<a href="#">4.1.5</a>
	• 100x150	Bath sheet	<a href="#">4.1.6</a>
	• 28x30	Face cloth	<a href="#">4.1.7</a>
	• 30x30	Face cloth	
	• 30x50	Guest towel	<a href="#">4.1.8</a>
	• 40x60	Guest towel	
	• 40x70	Guest towel	<a href="#">4.1.9</a>
	• 50x70	Towel	
	• 50x90	Towel	<a href="#">4.1.10</a>
	• 50x100	Towel	
	• 65x130	Bath towel	<a href="#">4.1.11</a>
	• 70x140	Bath towel	
	• 100x150	Bath sheet	<a href="#">4.1.12</a>
	• 100x150	Bath sheet	

**Table 6 – Folding instructions for different qualities and sizes**

For face cloths, guest towels, towels and bath sheets the *clamp* must be placed in the top 2 cm from the right side:



**Example of clamp placement on PLUS and GOLD face cloths, guest towels, towels and bath sheets**

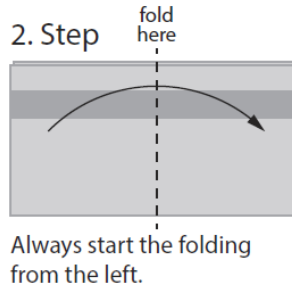
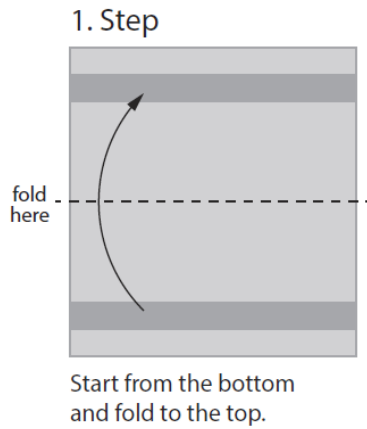
For bath towels the *clamp* must be placed 26 cm from the right side:

**Note:** The type of towel on the clamp is not correct in the example.



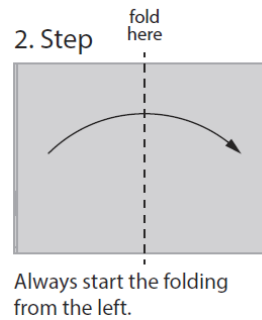
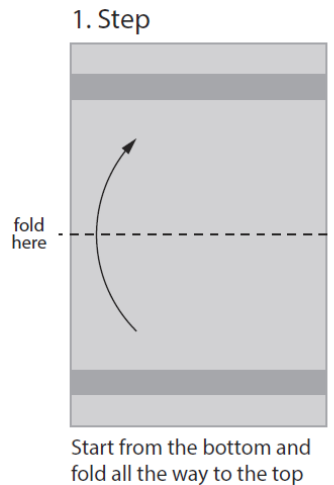
**Example of clamp placement on PLUS and GOLD bath towels**

## 4.1.1 BASIC - 30x30 cm



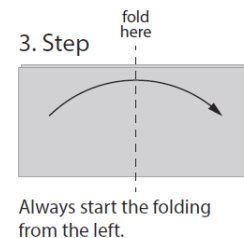
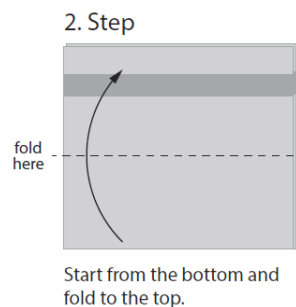
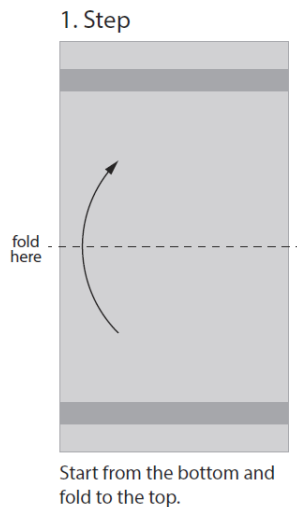
Finished folding size for:  
 30x30: 15x15cm

## 4.1.2 BASIC – 30x50 and 40x60 cm



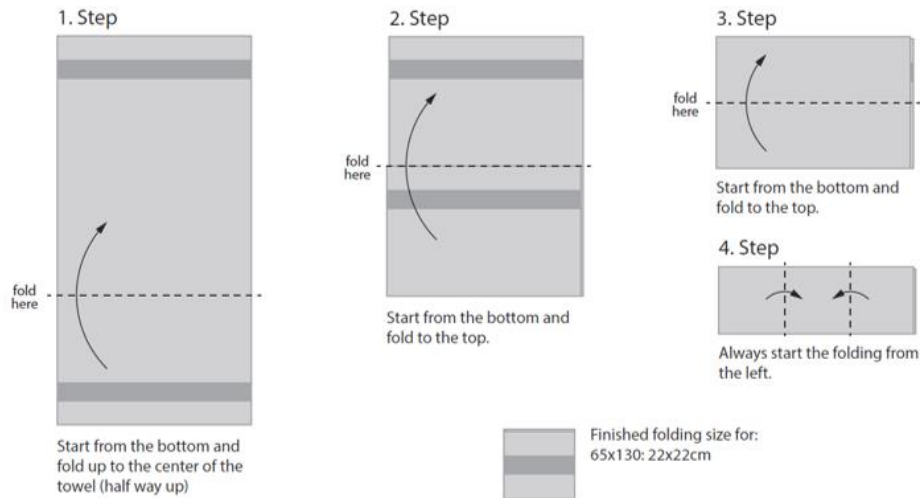
Finished folding size for:  
 30x50: 15x25cm  
 40x60: 20x30cm

## 4.1.3 BASIC – 40x70, 50x70, 50x90 and 50x100 cm

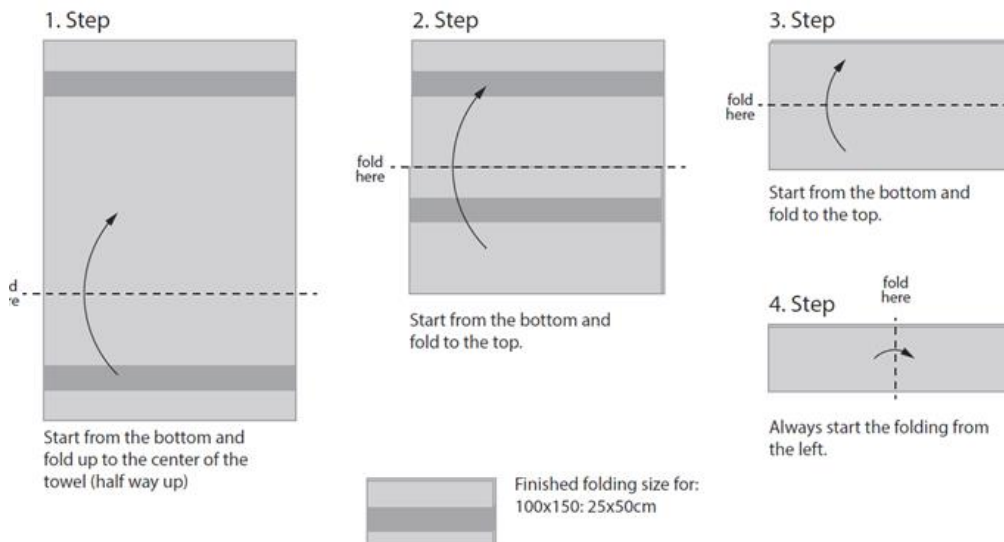


Finished folding size for:  
 40x70: 20x17,5cm  
 50x70: 25x17,5cm  
 50x90: 25x22,5cm  
 50x100: 25x25cm

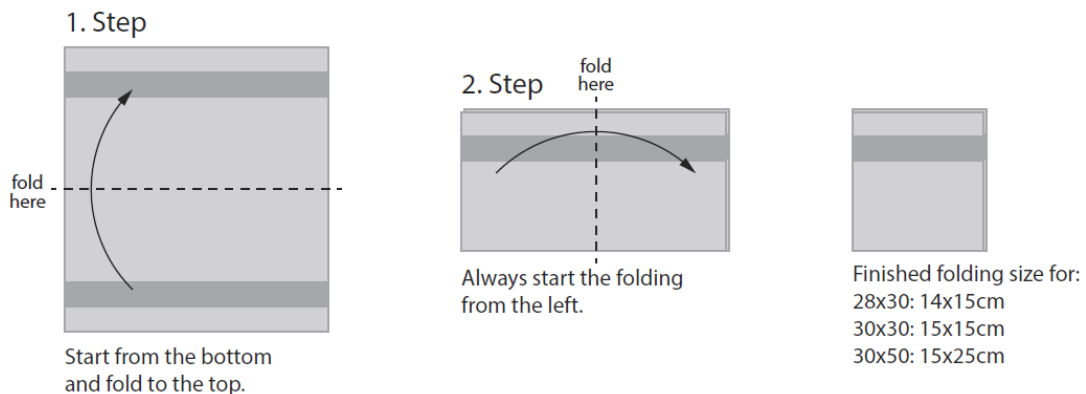
## 4.1.4 BASIC – 65x130 cm



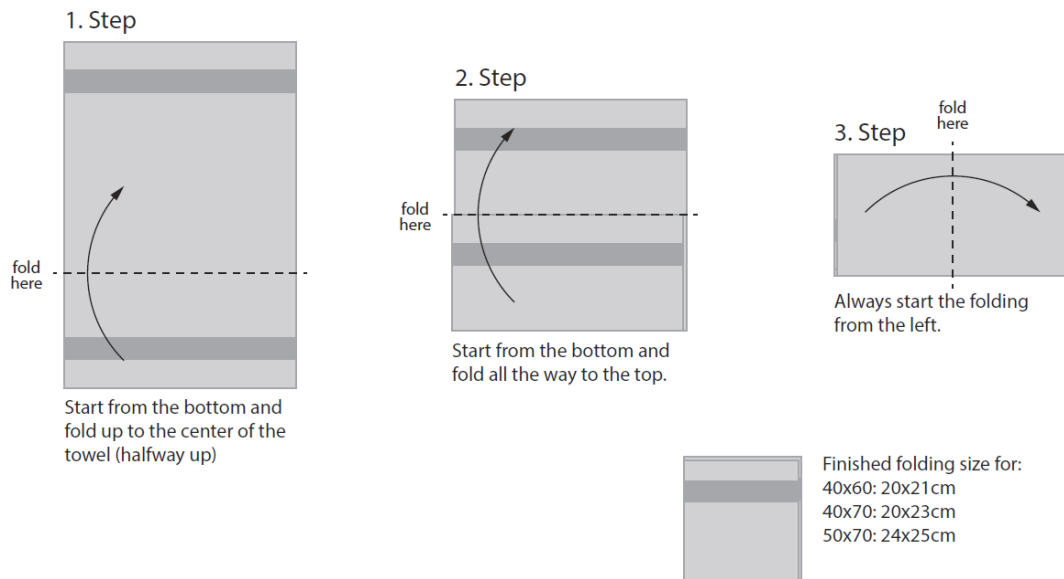
## 4.1.5 BASIC - 100x150 cm



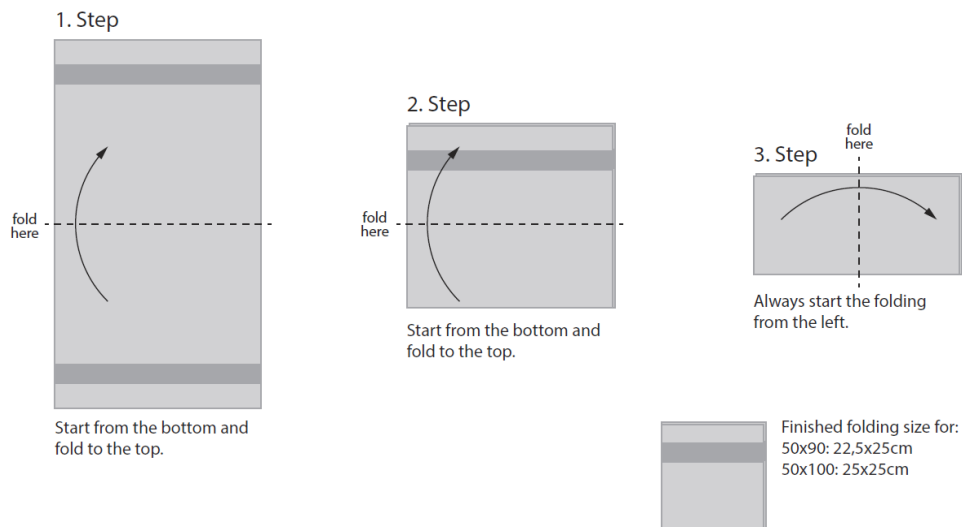
## 4.1.6 PLUS and GOLD – 28x30, 30x30 and 30x50 cm



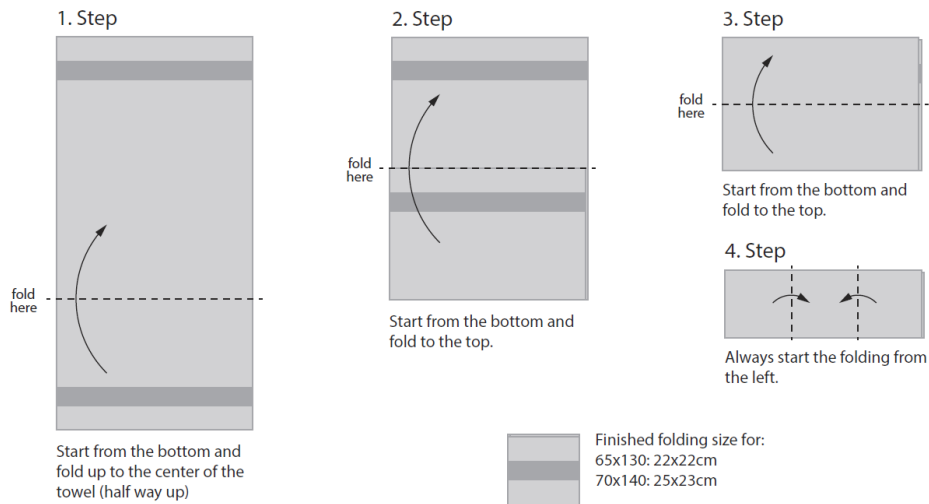
## 4.1.7 PLUS and GOLD – 40x60, 40x70 and 50x70 cm



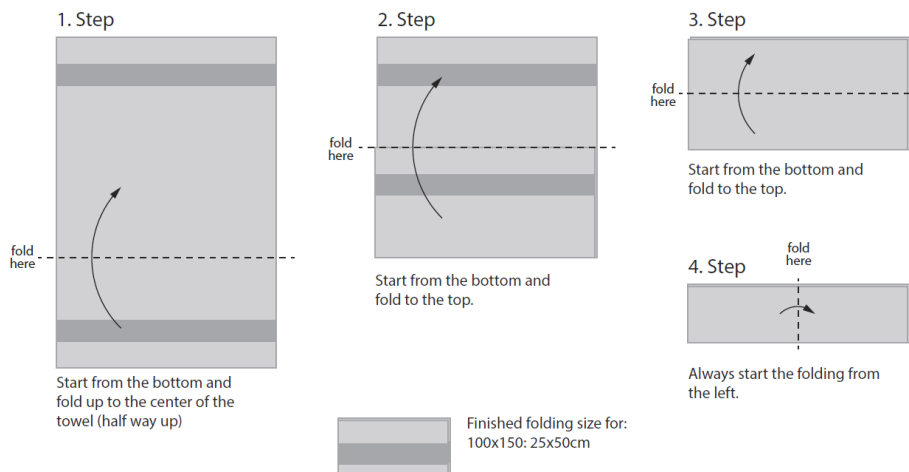
## 4.1.8 PLUS and GOLD – 50x90 and 50x100 cm



## 4.1.9 PLUS and GOLD – 65x130 and 70x140 cm

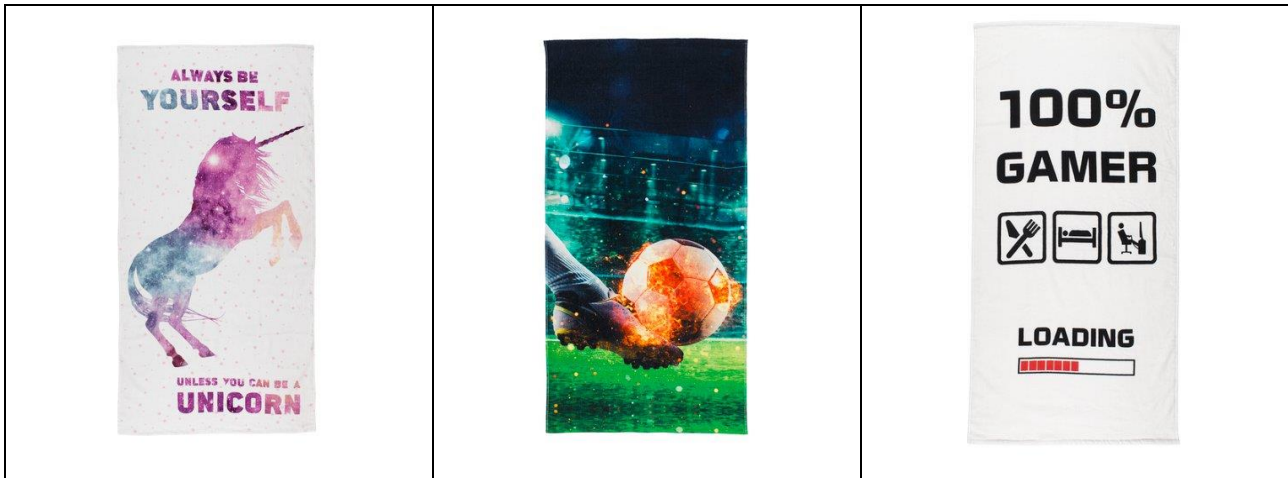


## 4.1.10 PLUS and GOLD – 100x150 cm





## 4.2 Children velour towels



*Examples of children velour towels*

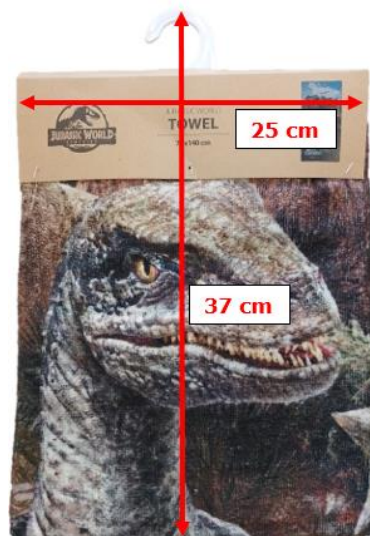
Children velour towels must include a strap in the center of the upper short side of the towel in quality according to agreement with [CAM](#).

Children velour towels must be packaged as sales units on a hanger with a *header card*.

- The supplier must create the layout for the header card in accordance with [JYSK 6001](#).
- The supplier must fold children velour towels in a way that ensures the motive will be presented in the best possible way. The folding method must be uniform within and between orders.

Children velour towels must be folded to the following sizes:

- Width: 25 cm
- Length: 3 cm
- Height: 32 cm (37 cm including hanger)



*Example of folded license towel*



## 5 Bath mats



*Examples of bath mats*

### 5.1 Sales unit packaging

Bath mats must be folded according to [5.2](#) and either be:

- Labelled with a *clamp* according to [5.1.1](#)
- Attached to a hanger with header card according to [5.1.2](#)

If not informed the supplier must contact [PAS](#) to clarify the packaging method.

#### 5.1.1 Folded bath mats with clamp

Folded **PLUS** and **GOLD (KRONBORG)** bath mats must be labelled with a *clamp* paper label in accordance with [JYSK 6001](#) and [JYSK 6201](#).

**Note:** BASIC bath mats should contain only the care label.

The *clamp* must be pinned to the bath mat with two tag-pins piercing the bath mat as few times as possible.

**Note:** One time for square bath mats and two times for round bath mats.



*Examples of bath mats with a clamp label.*

## 5.1.2 Hanging bath mats

The folded bath mat must be attached to a hanger and *header card* in accordance with [JYSK 6001](#) and [JYSK 6201](#).

The hanger and header card must be attached with at least two tag-pins.

The hanger must be centered with the product to ensure that it will hang vertically in the stores.

The hook must have the opening facing to the left when seen from the front-facing of the sales unit.



***Example of hanging bath mat***

## 5.2 Folding instructions

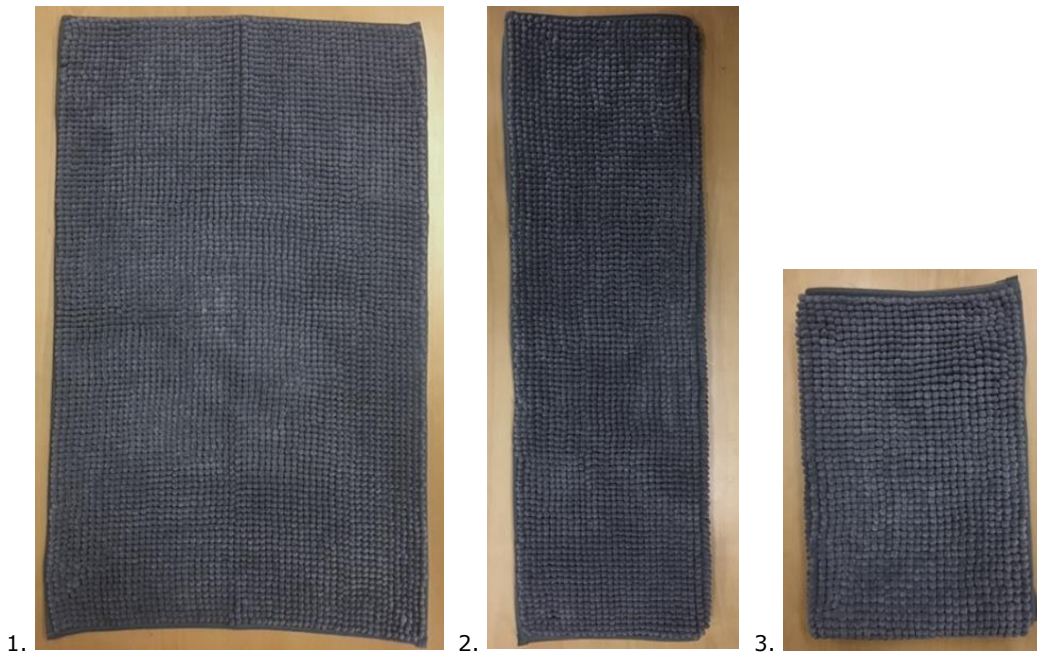
### 5.2.1 Round bathmats

- Ø 50 cm.
- Ø 60 cm.
- Ø 70 cm.



### 5.2.2 Square bathmats

- 50 x 80 cm (Folded and on hanger)
- 60 x 85 cm





## 6 Shower curtains



*Examples of shower curtains*

### 6.1 Sales unit packaging

Shower curtains must be folded and attached to a hanger and *header card* in accordance with [JYSK 6001](#) and [JYSK 6201](#).

The hanger alignment must ensure that the product will hang vertically in the stores.

The hook must have the opening facing to the left when seen from the front-facing of the sales unit.

The sales unit must have a size of W17 x H35 cm (Width x Height).

**Note:** The thickness of the sales unit is given by the properties of the folded product.



*Examples of shower curtain sales packaging*

## 7 Bathrobes



*Examples of bathrobes*

### 7.1 Sales unit packaging

Bathrobes must be folded around a cardboard stiffener to have a facing of W26,5 x H37 cm (Width x Height).

**Note:** The thickness of the sales unit is given by the properties of the folded product.

- The bathrobe must be folded in a way that ensures a uniform thickness of the sales unit.
- The folding method must be consistent within and between orders.
- The bathrobe must be fixed to the stiffener in the top.

The folded bathrobe must be enclosed by a paper bellyband in accordance with [JYSK 6001](#) and [JYSK 6201](#).

The bellyband front must be centered on the facing of the folded bathrobe.

The closing method of the bellyband must be double-sided adhesive tape and strengthened with a transparent round sticker.

- The adhesive tape must not adhere to the product itself.
- The sticker must be neatly placed (centered) on the bellyband closing edge.



*Example of a folded bathrobe with bellyband*

## 8 Footwear



Table 7 - Examples of footwear

### 8.1 Labelling of footwear

Footwear must be labelled in accordance with [Directive 94/11/EC](#) using either pictograms or written indications to indicate the material and the shoe part it corresponds to, see [8.1.1](#) and [8.1.2](#).

**Note:** Fiber composition labelling is not mandatory for textile parts of footwear according to [Regulation \(EU\) 1007/2011](#).

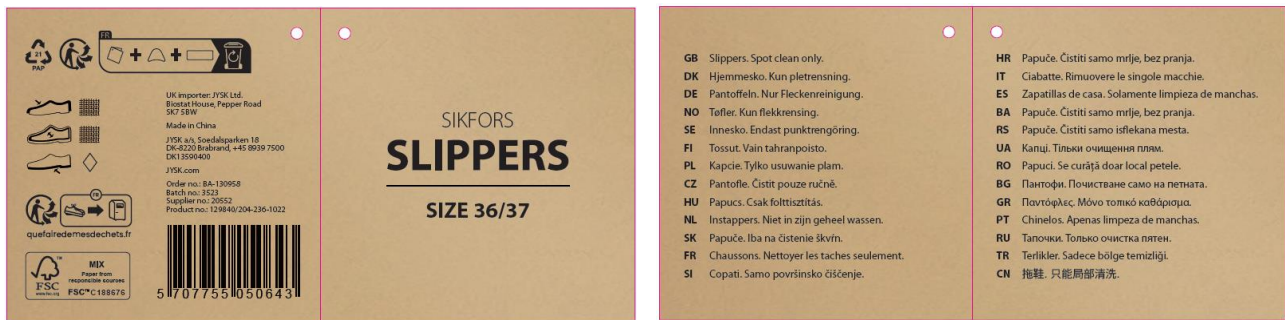


Figure 2 - Example of hangtag for footwear

#### 8.1.1 Shoe part definition

The part of the footwear which the material type corresponds to must be indicated.








Pictograms	Written indication	Definition
	Upper	This is the outer face of the structural element which is attached to the outersole.
	Lining and sock	The lining of the upper and the insole, constituting the inside of the footwear article.
	Outer sole	The bottom part of the footwear article, which is subjected to abrasive wear and attached to the upper.

Table 8 - Shoe part definition

## 8.1.2 Material type definition

The material type must be indicated to the specific part of the footwear.

Pictogram	Written indication	Definition
	Leather	A general term for animal hide or skin.
	Coated leather	Leather where the surface coating applied to the leather does not exceed one third of the total thickness of the product but is in excess of 0,15 mm.
	Natural textile materials and synthetic or non-woven textile materials	"Textiles" meaning all products covered by <a href="#">Directive 96/74/EC</a>
	All other materials	-

**Table 9 - Material type definition**

## 9 Bathroom equipment

Bathroom accessories must:

- Be suitable for use in wet room environments.
- Not include wall-mounting screws.
- If made of ceramic, it must be defined which type according to definitions in [JYSK 1005](#).

### 9.1 Soap dispensers

Soap dispensers must comply with [JYSK 2004](#).



*Examples of soap dispensers*

### 9.2 Toothbrush holders

Toothbrush holders must comply with [JYSK 4001](#).

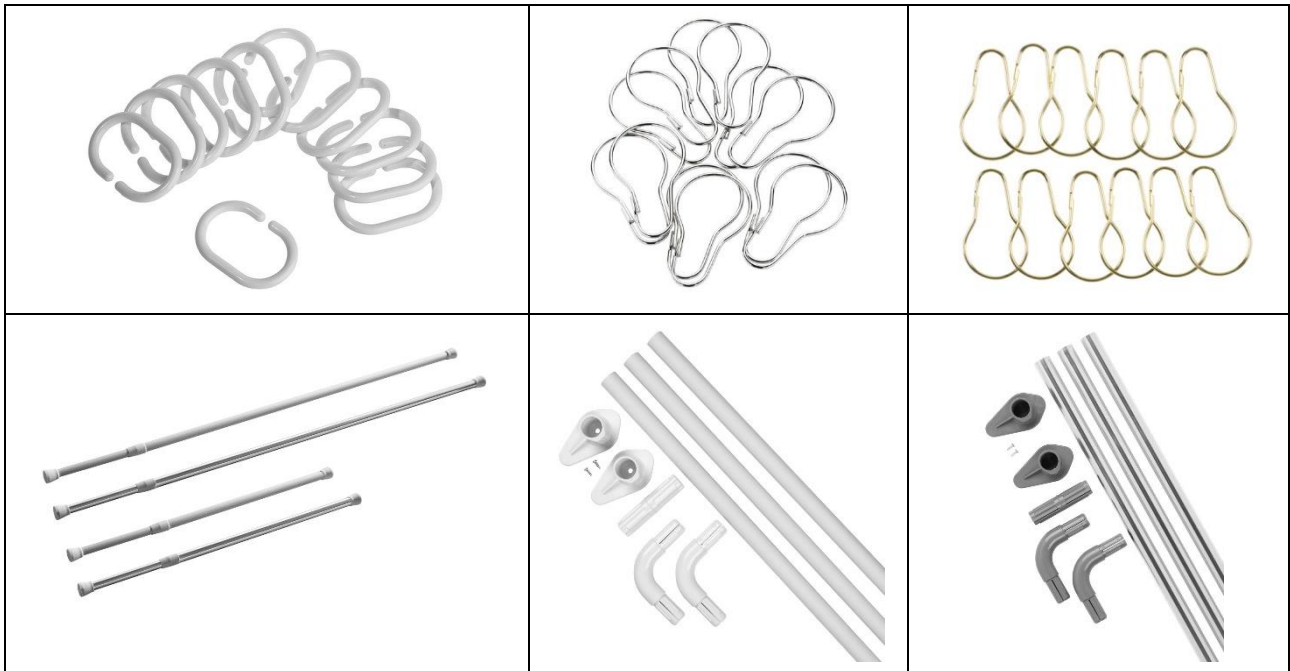
FCM labelling must be coordinated with [JYSK C&Q](#).



*Examples of toothbrush holders*



## 9.3 Shower rails



*Examples of shower rails*

## 9.4 Toilet bins



*Examples of toilet bins*

## 9.5 Toilet brushes



*Examples of toilet brushes*

## 9.6 Accessories



*Examples of accessories*

## 9.7 Shower storage



*Examples of shower storage*

## 9.8 Scented oils



*Examples of scented oils*

## 9.9 Mirrors



*Examples of mirrors*

Mirrors must comply with [JYSK 1004](#).

Electrical products must comply with [JYSK 4005](#).