

JYSK 1007

Edition 2 - 2025-01

Compliancequality@JYSK.com

# **CATEGORY STANDARD**

# Window dressing

# Scope

This category standard applies to products within the Window dressing category.

# **Change-log**

Section	Changes
2.2	Requirements for plastic bags in packaging removed.
<u>3</u>	Hem tape is not to be packed in a small, fitted polybag, but folded and packed inside folded curtain.



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## 1 General information logos and labels

### 1.1 OEKO-TEX 100

Window dressing must be OEKO-TEX 100 certified and comply with OEKO-TEX requirements in <u>General Requirements</u> and <u>JYSK 4004</u>. The OEKO-TEX 100 label must be placed on the care label.

### 1.2 Care label

Products must have a care label sewn in if possible and must comply with care label requirements in <u>JYSK 6004</u>. Cotton products must be able to be washed at minimum 40°C and ironed at maximum heat. Other fabrics must be able to be washed at minimum 40°C and ironed.

If there is risk of rub-off on lighter materials, the product must be marked with a warning. Text warning in all languages can be found in  $\underline{JYSK\ 10116}$ . The use of this label must be approved by  $\underline{JYSK\ C\&Q}$ .

### 2 General information artwork and packaging

#### 2.1 Procedures for artwork

Layout for curtains and blinds is created by JYSK using IDG and forwarded to the supplier.

For other articles, the supplier must create the artwork layout in accordance with  $\underline{JYSK~6001}$ ,  $\underline{JYSK~6101}$  and  $\underline{JYSK~6201}$ .

For new artwork the supplier must send proofread and validated artwork to <u>CAM</u> via email and await response before first printing.

The supplier must proofread the artwork, validate the layout and ensure that all stated information is correct – E.g.: material composition, care symbols, OEKO-TEX logo, barcode, batch number, supplier number and product number.

For new product types, packaging/labelling must be confirmed by <u>CAM</u>.

**Note:** JYSK does not proofread or approve the artwork – The review procedure of new artwork is however in place out of common interest of ensuring the artwork is correct.

### 2.2 General packaging requirements

Paper and cardboard quality must comply with  $\underline{JYSK~6001}$  and comply with FSC marking requirements in  $\underline{JYSK~6101}$ .

Plastic bag quality must not be less than 75my (0,075mm). The plastic bag must be well fitted to the product and with easy closure; tape is not accepted. The plastic bag must comply with warning requirements in <u>JYSK 6001</u>.

Products packed as sales units without plastic bags must be packed in handling unit with a master bag.



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### 2.3 Samples

Product samples must be forwarded for approval before the first shipment of the product.

### 2.3.1 Space samples

Space samples must be sent for:

- Blinds
- Blind accessories
- Curtain poles and tracks

The sample must include one of each size and color of the product.

### 2.3.2 Shipment samples

Shipment samples must be approved before shipment of first order.

The sample must include minimum 2 pcs. of the product.

## 2.3.3 Photo samples

The deadline for receiving photo samples is stated in the timeline for agents/suppliers sent by <u>CAM</u>.

Photo sample information					
PRODUCT	Quantity	Sizes on the photo sample			
Blinds	2	W100cm			
Curtains	4	H175, H245 or H300cm. If the product is to be delivered in both heights, please send both sizes. If the product is only to be delivered in H245, please send this.			
Curtain poles and tracks	2				
Curtain accessories 2					

# **3 Curtains**

Made up instruction for curtains can be found in <u>JYSK 10260</u>.

Examples of curtain heading icons can be found in the library <u>Downloads</u>. The curtain heading icons will be on the artwork send by JYSK.

String curtains must have warning against strangulation, which can be found in JYSK 10131.

Care label must be placed in the upper right corner.

Curtains must be delivered with an iron-on hem tape. The width of the hem tape must be 10 cm more than the width of the curtain and with 2,5 cm glue on both sides. The hem tape must be folded and packed in a small, fitted polybag inside the folded curtain together with a step-by-step guide.

## 3.1 Curtains with patterns and designs

Products with a design must be folded uniform from shipment to shipment.

Curtain with patterns must start with the same report from top on all curtains and sizes, within the same design.

Products with a design must be folded the same way from shipment to shipment.



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# 3.2 Hanger with fabric sample

Hanger with fabric sample must be forwarded together with the photo sample, see 2.3.3.

### Sample information:

- 20cm hanger
- Only one design/color per hanger
- 140cm width of fabric folded to fit 20cm hanger
- 100cm length of fabric
- The hanger must at least fit a hanging rail with a diameter of 3,5cm
- Hanger must be labelled with following:
  - Supplier name
  - Product name
  - Product number
  - Sizes of the product
  - Quality
  - Wash instruction
  - Heading (curtain tape, pole pocket, loops, hidden loops, eyelets, etc.)



Photo of hanger with correct curtain size and recurred info



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# 3.3 Packaging of curtains

### 3.3.1 Folding of curtains

Packaging size for readymade curtains is 35x25cm. Thickness depends on the product.

Inserts must be of 250 gsm and must comply with  $\underline{2.2}$ . The spine of the insert must be adjusted depending on how the product is folded.

Stiffeners must be u-card which must be JYSK CB40 and comply with 2.2.



Example of a U-card

# 3.3.2 Box requirements

Cardboard quality must be JYSK CB60 and comply with  $\underline{2.2}$ .

The line where you close the box should follow the last curtain and there should be no air in the box.

Outside measures of the box must be:  $W:26,5cm \times L:36,5cm$  and Height is flexible according to the number of pcs. In the box.



Example of cardboard box with measures for curtains



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### 3.3.3 Packing

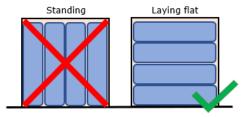
Curtains must be packed with the following quantity per cardboard box:

Spine thickness	Pcs. Per box
0 – 2,4 cm	8 pcs.
2,5 - 4 cm	6 pcs.
4,1 - 6,5 cm	4 pcs.
6,6 -<	2 pcs.

Curtains must be folded as evenly as possible to ensure the same thickness in the packaging.

The curtains must lie flat in the boxes and must be packed as evenly as possible to ensure the same thickness throughout the product.

If it is impossible to ensure the same thickness, the thickest part must be placed at the bottom of the package.



Example of curtains packed in a box seen from the side

### 4 Blinds

Blinds must comply with <u>JYSK 2002</u> and <u>JYSK 5002</u>.

Passed tests must be sent to the  $\underline{CAM}$  for every new or changed product type.

Tests must be in hand and approved by <u>CAM</u> before first shipment.

# 4.1 Packaging of blinds

### 4.1.1 Clear box

Layout for packaging will be forwarded by JYSK.

Blinds except vertical blinds are to be delivered in a PET clear box.

Clear box specifications: 0,35mm/408gsm.

Clear box must be closed with a white butterfly end cap in PE.

The clear box must be fitted to the articles, so there is no empty air around the article.

Vertical blinds are to be delivered in a white carton box strong enough to hold size 300x250cm.



Example of a butterfly end cap



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### 4.1.2 Packing and cardboard box requirements

Curtains must be packed with the quantity of 4 pcs per cardboard box. Otherwise, must be approved by  $\underline{CAM}$ . The box must comply with  $\underline{2.2}$ .

### 4.2 Store display sample for blinds

For each design/color of blind, store display samples are needed. These samples must be supplied free of charge.

First delivery must be 1 for each store + 20% extra pcs. The precise quantity will be informed by <u>CAM</u>.

If needed, we will order extra quantity; this is still to be free of charge. We aim to order display samples just one time yearly, according to number of stores where the product is active, and in case of replacement if destroyed in store.

Each sample must be packed in PET clear box labeled with the article number, and description (name, color and STORE DISPLAY SMPL.) – also the master carton box must be clearly marked STORE DISPLAY.

It is OK to put 24-28 pcs. in master carton box, as long as each article is divided in PET box. Display model (sample) must be mounted on a bar, a piece of wood/plastic (in white RAL 9010) size:

- Lenght 395mm
- Height 15mm
- Depht 45mm

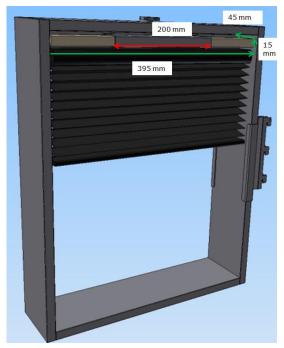
The sample must be width 395mm incl. brackets (has to fit into the shown frame), and Length (drop) to be 490mm. (for roller blinds 600mm, so tube are not visible when drawn down).

Cords and chains must be 300mm long (= $\frac{1}{2}$  loop), and child safe devise must be included in the package.

There must not be fittings, screws, etc. placed in the middle 200mm at the middle of the bar.

Screws included for mounting, may not exceed 15mm in length.

JYSK supplies the stores with the window frame, and top and side brackets for mounting the blind sample into the frame.



Example of a store display sample



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### 4.3 Blind accessories

For Blind accessories, we only accept 2 sizes of packages with header card and Euro lock hole. The height is measured from top to bottom incl. polybag.

- Height 14,5cm width 12,5cm
- Height 18,5cm width 12,5cm

Front height of header card must be 6cm.



Example of blind accessories header card

### 4.3.1 Euro lock hole, size and placement

Euro lock hole, size and placement must follow below requirements and must comply with <u>JYSK 6201</u>.

