

5. Attempt any *two* parts of the following :— (2×10=20)

- (a) Describe qualitatively a complete epitaxial diffused fabrication process for n-p-n transistor for monolithic integrated circuit indicating all steps.
- (b) What are the different methods for CMOS fabrication ? Explain any one of them in detail.
- (c) What are the advantages of polysilicon gate technology over metal gate ? How is it fabricated ?

Printed Pages—4

EEC034

(Following Paper ID and Roll No. to be filled in your Answer Book)

PAPER ID : 2889

Roll No.

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B. Tech.

(SEM. VIII) THEORY EXAMINATION 2011-12

INTEGRATED CIRCUIT TECHNOLOGY

Time : 3 Hours

Total Marks : 100

Note :— (1) Attempt *all* questions.

(2) All questions carry equal marks.

1. Attempt any *four* parts of the following :— (4×5=20)

- (a) What is Moore's law ? Explain how miniaturization is achieved in Integrated Circuit Technology ? Explain the various parameters related to evolution of VLSI.
- (b) Enlist the various steps in order to obtain a prepared silicon wafer. Explain the first and the last steps in detail.
- (c) What is epitaxy ? Describe with suitable sketch an epitaxial growth process. What are the advantages of epitaxy in IC fabrication ?
- (d) Define integration scale of electronics circuits and explain what are the advantages of integrated circuit over discrete components.
- (e) What is the purpose of grinding flats along the length of an ingot ? Explain.

- (f) What is the use of sulfur hexafluoride (SF_6) in silicon technology ? Explain.
2. Attempt any **two** parts of the following :— **(2×10=20)**
- (a) (i) What are the requirement of an oxide used for a diffusion mask ? To obtain good quality of oxide a combination of dry and wet oxidation is used. Should the sequence be
- (I) first wet then dry, or
- (II) first dry then wet. Explain.
- (ii) A silicon wafer is covered with a 200 nm thick layer of silicon dioxide. What is the added time required to grow an additional 100 nm of silicon dioxide in dry oxygen at 1200 °C ? Given that the linear and parabolic rate constants for dry oxidation of silicon are 1.125 micrometer per hour and 0.045 micrometer square per hour respectively at 1200 °C.
- (b) (i) Explain briefly the photolithography process. What is photomask ? How many masks are required to complete an integrated circuit ? Name them and list the function performed by each mask.
- (ii) Plot and explain the isoetch curve for typical $\text{HF} : \text{HNO}_3 : \text{H}_2\text{O}$ diluent etching system used for silicon etching.
- (c) What are the various film deposition processes ? Describe a Chemical Vapour Deposition (CVD) technique for silicon oxide film deposition.

3. Attempt any **two** parts of the following :— **(2×10=20)**
- (a) (i) What are the basic requirements of any diffusion system ? Describe a typical diffusion apparatus for Boron diffusion.
- (ii) What are the diffusion process variables which affect the diffusion process ? Explain.
- (b) (i) Derive an expression for the junction depth resulting from a Gaussian impurity diffusion into an oppositely doped material.
- (ii) What is sheet resistance ? Describe four-point probe method for the measurement of sheet resistance.
- (c) What is the projected range in an ion-implantation technique ? What are the advantages and disadvantages of ion-implantation ? How will you obtain an uniform impurity doping profile with this technique ? Explain.
4. Attempt any **two** parts of the following :— **(2×10=20)**
- (a) Explain the various types of vacuum evaporator system to deposit thin films. Why high vacuum is required in the operation of deposition of films ? Describe the method for deposition of Al film. Explain why the substrate is heated to moderate temperature during film deposition.
- (b) Explain, why sputtering is needed for the deposition of refractory materials like tantalum. With neat diagram explain the D.C. sputtering technique.
- (c) What are the different types of packages for integrated circuits ? Describe any one in detail.