

# DC-Micromotors

## Graphite Commutation

### 16 mNm

For combination with  
 Gearheads:  
 22F, 23/1, 26A, 26/1, 22/7, 30/1, 38/3  
 Encoders:  
 IE2 – 16 ... 512, IE3 – 1024(L), 5500, 5540

### Series 2342 ... CR

|   | 2342 S                              | 006 CR                                | 012 CR | 018 CR | 024 CR | 036 CR | 048 CR |                             |
|---|-------------------------------------|---------------------------------------|--------|--------|--------|--------|--------|-----------------------------|
| 1 Nominal voltage   | $U_N$                               | 6                                     | 12     | 18     | 24     | 36     | 48     | Volt                        |
| 2 Terminal resistance   | $R$                                 | 0,40                                  | 1,90   | 4,10   | 7,10   | 15,9   | 31,20  | $\Omega$                    |
| 3 Output power  | $P_{2 \text{ max.}}$                | 20,50                                 | 17,00  | 18,10  | 19,00  | 19,40  | 17,70  | W                           |
| 4 Efficiency  | $\eta_{\text{ max.}}$               | 81                                    | 80     | 81     | 81     | 81     | 81     | %                           |
| 5 No-load speed   | $n_o$                               | 9 000                                 | 8 100  | 8 000  | 8 500  | 8 100  | 8 000  | rpm                         |
| 6 No-load current (with shaft $\varnothing$ 3,0 mm)           | $I_o$                               | 0,170                                 | 0,075  | 0,048  | 0,038  | 0,024  | 0,017  | A                           |
| 7 Stall torque  | $M_H$                               | 87,2                                  | 80,0   | 86,5   | 85,4   | 91,4   | 84,4   | mNm                         |
| 8 Friction torque   | $M_R$                               | 0,98                                  | 1,00   | 0,99   | 0,99   | 0,99   | 0,95   | mNm                         |
| 9 Speed constant  | $k_n$                               | 1 650                                 | 713    | 462    | 366    | 231    | 170    | rpm/V                       |
| 10 Back-EMF constant  | $k_E$                               | 0,604                                 | 1,400  | 2,160  | 2,730  | 4,340  | 5,870  | mV/rpm                      |
| 11 Torque constant  | $k_M$                               | 5,77                                  | 13,40  | 20,70  | 26,10  | 41,40  | 56,10  | mNm/A                       |
| 12 Current constant   | $k_I$                               | 0,173                                 | 0,075  | 0,048  | 0,038  | 0,024  | 0,018  | A/mNm                       |
| 13 Slope of n-M curve   | $\Delta n/\Delta M$                 | 103                                   | 101    | 92,5   | 99,5   | 88,6   | 94,8   | rpm/mNm                     |
| 14 Rotor inductance   | $L$                                 | 13,5                                  | 65     | 150    | 265    | 590    | 1 050  | $\mu\text{H}$               |
| 15 Mechanical time constant                                   | $\tau_m$                            | 6                                     | 6      | 6      | 6      | 6      | 6      | ms                          |
| 16 Rotor inertia  | $J$                                 | 5,6                                   | 5,7    | 6,2    | 5,8    | 6,5    | 6,0    | $\text{gcm}^2$              |
| 17 Angular acceleration                                       | $\alpha_{\text{ max.}}$             | 160                                   | 140    | 140    | 150    | 140    | 140    | $\cdot 10^3 \text{rad/s}^2$ |
| 18 Thermal resistance   | $R_{\text{th 1}} / R_{\text{th 2}}$ | 3 / 15                                |        |        |        |        |        | K/W                         |
| 19 Thermal time constant                                      | $\tau_{w1} / \tau_{w2}$             | 6,5 / 490                             |        |        |        |        |        | s                           |
| 20 Operating temperature range:                               |                                     |                                       |        |        |        |        |        |                             |
| – motor   |                                     | – 30 ... +100                         |        |        |        |        |        | $^{\circ}\text{C}$          |
| – rotor, max. permissible                                     |                                     | +125                                  |        |        |        |        |        | $^{\circ}\text{C}$          |
| 21 Shaft bearings   |                                     | ball bearings, preloaded              |        |        |        |        |        |                             |
| 22 Shaft load max.:   |                                     |                                       |        |        |        |        |        |                             |
| – with shaft diameter   |                                     | 3,0                                   |        |        |        |        |        | mm                          |
| – radial at 3 000 rpm (3 mm from bearing)                     |                                     | 20                                    |        |        |        |        |        | N                           |
| – axial at 3 000 rpm  |                                     | 2                                     |        |        |        |        |        | N                           |
| – axial at standstill   |                                     | 20                                    |        |        |        |        |        | N                           |
| 23 Shaft play:  |                                     |                                       |        |        |        |        |        |                             |
| – radial  | $\leq$                              | 0,015                                 |        |        |        |        |        | mm                          |
| – axial   | $=$                                 | 0                                     |        |        |        |        |        | mm                          |
| 24 Housing material   |                                     | steel, black coated                   |        |        |        |        |        |                             |
| 25 Weight   |                                     | 88                                    |        |        |        |        |        | g                           |
| 26 Direction of rotation                                      |                                     | clockwise, viewed from the front face |        |        |        |        |        |                             |
| Recommended values - mathematically independent of each other |                                     |                                       |        |        |        |        |        |                             |
| 27 Speed up to  | $n_{\text{e max.}}$                 | 7 000                                 | 7 000  | 7 000  | 7 000  | 7 000  | 7 000  | rpm                         |
| 28 Torque up to   | $M_{\text{e max.}}$                 | 16                                    | 16     | 16     | 16     | 16     | 16     | mNm                         |
| 29 Current up to (thermal limits)                             | $I_{\text{e max.}}$                 | 2,700                                 | 1,400  | 0,950  | 0,720  | 0,480  | 0,350  | A                           |

