

# KiCad StepUp tools cheat sheet

<https://github.com/easyw/kicadStepUpMod>

## 1) What StepUp tools are for?

KiCad StepUp tools are a [FreeCAD Macro](#) and a [FreeCAD WorkBench](#) to help in **Mechanical Collaboration** between KiCad EDA and a Mechanical CAD.

With StepUp it is possible to:

- load kicad board and parts in FreeCAD and export it to STEP (or IGES) for a full ECAD MCAD collaboration
- load *kicad\_mod* footprint in FreeCAD to easy and precisely align the mechanical model to kicad footprint
- convert the STEP 3D model of parts, board, enclosure to VRML with Materials properties for the best use in kicad
- check interference and collisions for enclosure and footprint design
- design a new pcb Edge with FreeCAD Sketcher and PUSH it to an existing kicad\_pcb Board
- PULL a pcb Edge from a kicad\_pcb Board, edit it in FC Sketcher and PUSH it back to kicad
- PUSH & PULL 3D models positions between FreeCAD and KiCAD
- ECAD / MCAD Collaboration and Synchronization (compressed 'stpZ' format allowed)
- footprint generation even for complex pads and shapes
- generate Blender compatible VRML files

## 2) Requirements

KiCad StepUp tools need with the following requirements:

- **KiCad Stable Release >= 4.0** or kicad **Nightly Development Builds**
- **FreeCAD** stable release >= **0.18** (FC daily is supported too)
- a library of STEP 3D models now available as default from [KiCad/packages3D](#)

## 3) How to install StepUp tools

KiCad StepUp tools can be installed as a **FreeCAD Macro** but it is strongly suggested to install StepUp as a **FreeCAD WorkBench**.

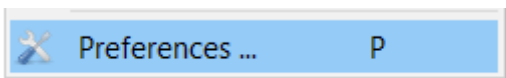
Since KiCad StepUp tools have been added to [FC WorkBenches](#), so they can be installed through the FreeCAD [addons installer](#) or starting from FC version 0.17, through the **addons manager** in the FC Tools Menu. Then StepUp buttons will be available to be customized in FC Toolbars.

If KiCad StepUp tools are installed as a FC WorkBench, then **it will be possible to Open directly from the FC File Menu a *kicad\_pcb* board file or a *kicad\_mod* footprint file** and many useful features will be also available.

## 4) Configure StepUp tools

To use StepUp tools for converting a *kicad\_pcb* Board to a mechanical STEP model you just need to **configure** your 3D prefix path(s) like your **KISYS3DMOD** value into the FreeCAD StepUp preferences page, located in the preferences system of FreeCAD (Edit menu -> Preferences).

Just click the green icon:



## 5) Tips

Tips to use StepUp tools at its best

- never use a scale different from 1:1:1 in your 3D models
  - configure your [prefix3D] in the FreeCAD StepUp preference page to your KISYS3DMOD path
  - use STEP or STPZ or IGES or VRML or mixed type of models in your board
  - use bounding boxes to reduce your STEP board file size if required
  - each 3D model is suggested to be a single object (union of parts or compound in FC)
- note:** compound may be slower than union, because it needs to re-create a compound after loading the model

## 6) Useful Video Tutorials



Here some links of StepUp tutorial:

- StepUp: [Align Parts to Kicad footprint](#)
- StepUp: [converting a KiCad board and Parts to STEP](#)
- StepUp: [PUSH & PULL a PCB Edge using FC Sketcher](#)
- StepUp: [PUSH&PULL 3D models between KiCAD & FreeCAD \(ECAD MCAD Synchronization\)](#)

There is also a video tutorial made by a user:

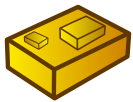
- StepUp: [Installing, Import 3D model, Exporting the Board](#)

Note: in the video the user is copying all demo files, when in fact it is better to install StepUp as a FreeCAD WorkBench.

## 7) Need Help?

KiCad info forum is a great resource:

<https://forum.kicad.info/search?q=step>



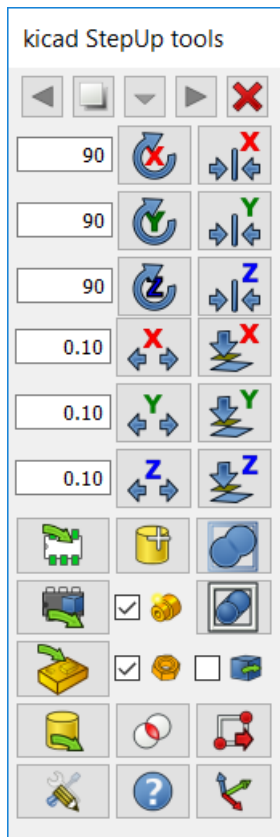
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## The Main Gui

A brief recap on KiCad StepUp tools buttons.

**Note: each button has a Tooltip**



### Load '*kicad\_pcb*' Board

Load a '*kicad\_pcb*' file into FreeCAD



### Import 3D model to be Aligned

Import a 3D STEP model into FreeCAD



### Load '*kicad\_mod*' Footprint

Load a '*kicad\_mod*' footprint into FreeCAD



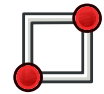
### Export 3D model Aligned

Export a 3D STEP & VRML model back to KiCad



### Export selected to STEP

Export selected objects or Board and Parts to hierarchical STEP file



### Push & Pull PCB Edge

Read and Write pcb Edge from KiCad into FC Sketcher



### Add Reference Axis

Add reference Axis to the FreeCAD design



### Check Interferences and Collisions

Check Interference and Collisions in Board Design



### Help

Mini Help inside StepUp tools



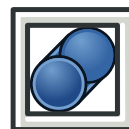
### Preferences Config Page

showing the preferences Page



### Make a Union

Make a Union of Parts



### Make a Compound

Make a Compound of Parts

## Option checkboxes



### Materials properties

Adding Material to VRML when Exporting a 3D model



### Virtual mechanical

Adding Virtual kicad Parts when Loading a 3D model of the PCB



### export Board to STEP

Automatically export Board & Parts to STEP after Loading a 3D model of the PCB if checked

## Useful Video Tutorials

Here some links of StepUp tutorial:

- StepUp: [Align Parts to Kicad footprint](#)
- StepUp: [converting a KiCad board and Parts to STEP](#)
- StepUp: [PUSH & PULL a PCB Edge using FC Sketcher](#)
- StepUp: [ECAD MCAD Synchronization & Collaboration](#)

There is also a video tutorial made by a user:

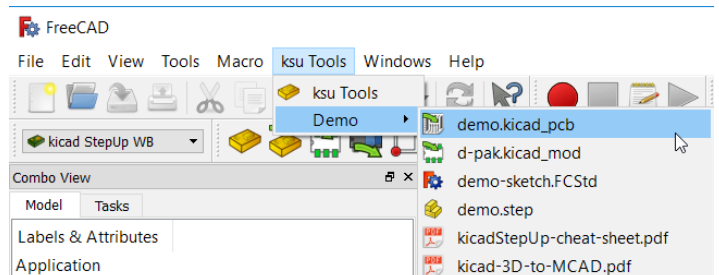
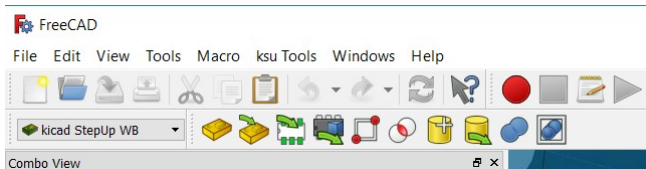
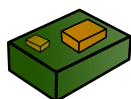
- StepUp: [Installing, Import 3D model, Exporting the Board](#)

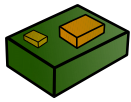
Note: in the video the user is copying all demo files, when in fact it is only needed *kicad-StepUp-tools.FCMacro* file.

## The WorkBench

A screenshot on KiCad StepUp WB.

**Demo and Manuals in the StepUp WB Menu**





# KiCad StepUp tools cheat sheet

<https://github.com/easyw/kicadStepUpMod>

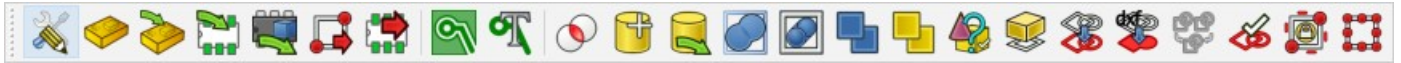
## The WorkBench

A screenshot on KiCad StepUp WB.

**Note: each button has a useful Tooltip**

**Demo and Manuals in the StepUp WB Menu**

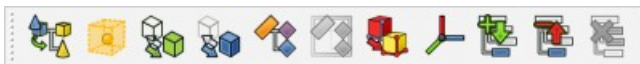
## Main Tool bar



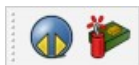
## Push&Pull Tool bar



## Helpers



## Show tools



## Useful Designing external workbenches



Two external workbenches:

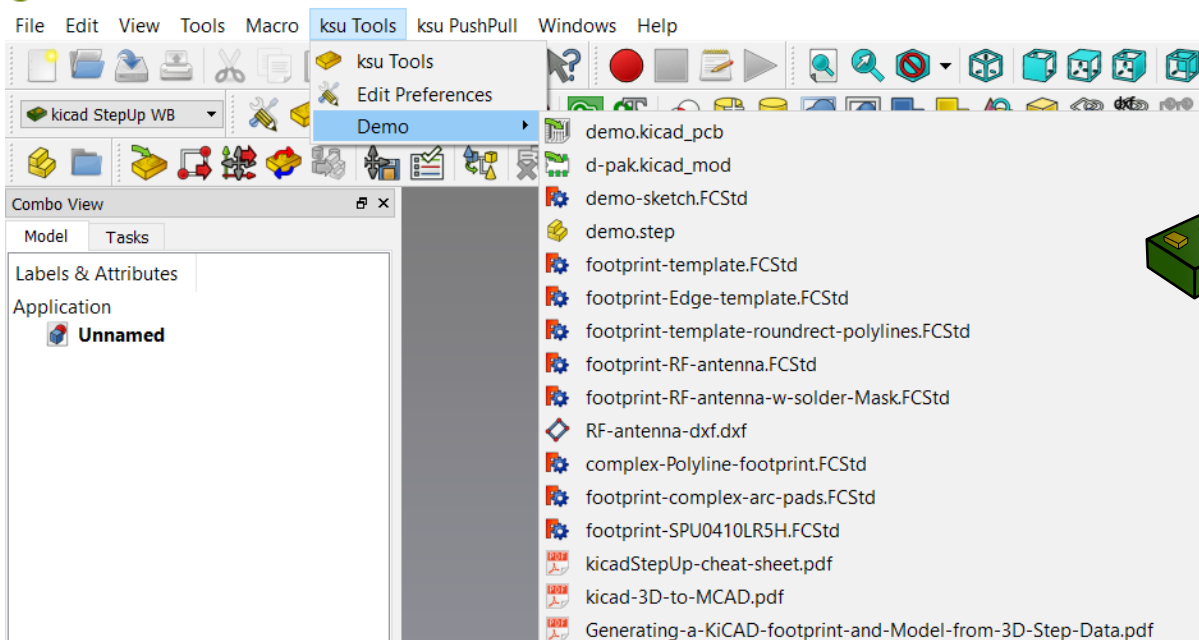
- [Manipulator workbench](#) useful to align and move assemblies and STEP models  
Aligner Mover and Caliper are companions in 3D modelling

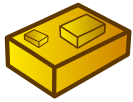


[Defeaturing workbench](#) useful for editing STEP models, removing some features from the model; defeaturing and repairing tools.



FreeCAD 0.18





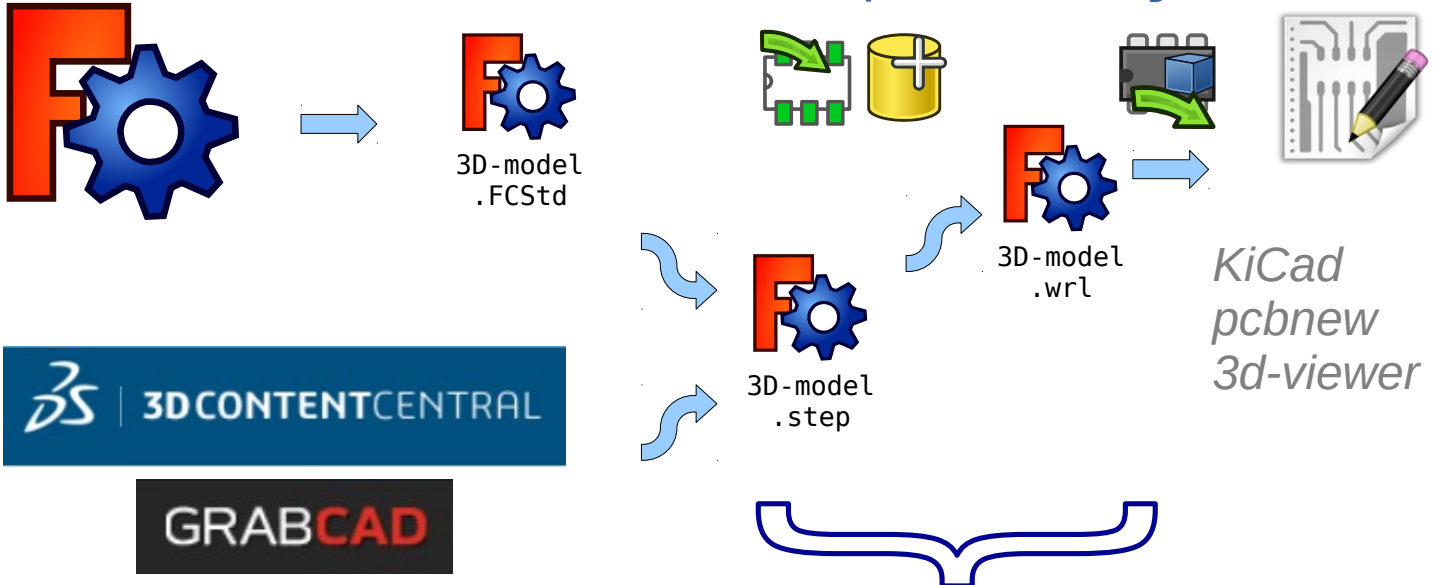
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## StepUp WorkFlow for 3D models

How to create a 3D model library for KiCad with StepUp tools

Use StepUp tools to Load the Footprint in FC and Align it



Use FreeCAD or any MCAD sw as 3D designer for a 3D model, or just download a 3D STEP model from on-line libraries

Place the exported models to the KISYS3DMOD folder

### Note:

when aligning a 3D model to a kicad footprint, StepUp takes care of:

- 2D footprint rotation of kicad for the footprint alignment
- vrml model z rotation

It is mandatory that the footprint has:

- x and y of the 3D model rotation set to 0
- x, y and z of the 3D model translation set to 0

The user has to check/modify, if needed, the part of 3D vrml/step model in kicad as following

```
(model path/name.wrl
(at (xyz 0 0 0))
(scale (xyz 1 1 1))
(rotate (xyz 0 0 0))
```

at (xyz 0 0 0) is mandatory, as much as scale (1 1 1)  
rotate (xyz 0 0 z\_value) can have a z rotation value

## Use Manipulator WB

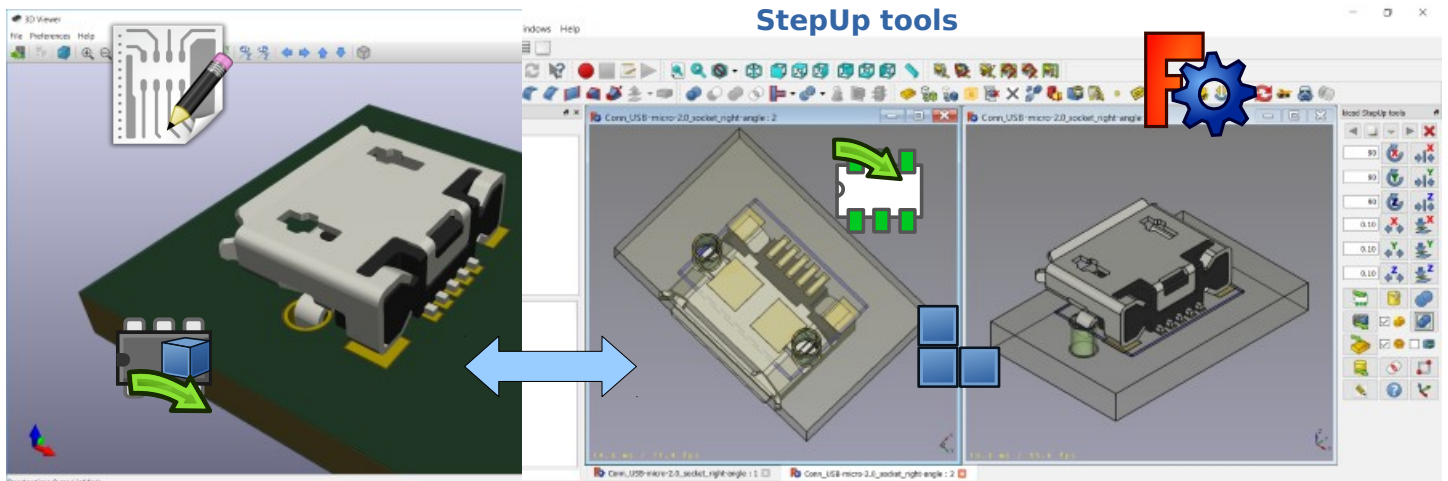
to align the STEP model to footprint  
[Manipulator workbench](#)



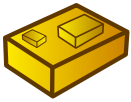
## Video Tutorials

[Align Parts to Kicad footprint](#)

[Installing, Import 3D model, Exporting the Board](#)







# KiCad StepUp tools cheat sheet

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## Generating smaller 3D model with bounding boxes

Sometimes the need would be just a 3D MCAD model for analysis or simple space constraints, so a nice detailed component models in MCAD system may be not required or desired;

in that case it is possible to configure the exporter to:

- skip 3D models by name
- skip models with a volume less than an assigned value
- skip models with a height less than an assigned value

And then convert the remaining parts, or all but edge connectors, to bounding boxes

The result 3D MCAD model will have the accuracy of the pcb and assemblies only when needed, maintaining the model light as required.

## Configuration file: Blacklist & BoundingBox parameters Preferences Page



The screenshot displays the KiCad StepUp Preferences dialog box. The 'Bounding Boxes' tab is selected, showing options for 'Black List', 'Import/Export', 'STEP export', '3D Loading', and 'Start Turn'. The 'Black List' section is expanded, showing a list of model names to be converted to bounding boxes. The 'Black List' section is also expanded, showing a list of model names to be excluded from the bounding box conversion. The 'Black List' section is also expanded, showing a list of model names to be excluded from the bounding box conversion.

**Bounding Boxes**

**Black List**

**Bounding Box LIST:**

put here a list of 3D models to be converted to Bounding Box, separated by a comma

**Examples:**

**ALL** -> all models will be converted to bounding boxes

**R\_0603, C\_0603** -> these two models will be converted to BBox

**LIST** DSUB-15-HD\_FH, DSUB-9\_FH -> these two models will NOT be converted to BBox

**Black List**

**Black List:**

put here your model names that you don't want to load (e.g. smallest ones) separated by a comma.

**STEP** volume and height are also configurable.

**3D Loading** (volume=1 means all models with a volume < 1mm<sup>3</sup> will not be included)

**Examples:**

**r\_0603, r\_0402, c\_0402, c\_0603**

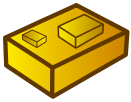
**height=1.0**

**volume=1.0**

**An empty list means all the models will be parsed.**

**KiCad StepUp: Using bounding boxes for all but connectors and skipping small parts**

The bottom part of the image shows a 3D model of a blue PCB with various components, including connectors and small parts, illustrating the result of the bounding box conversion process.



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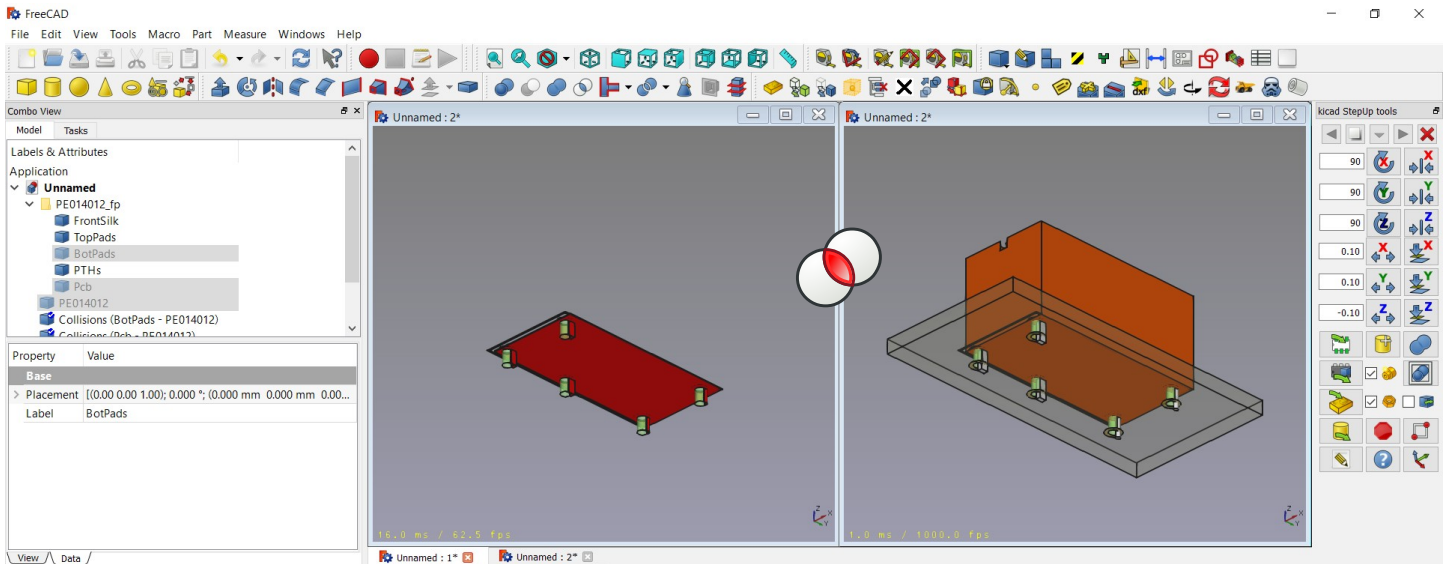
## Check for Interference and mechanical constrains

With kicad-SteUp-tools it is also possible to detect collisions and check mechanical constrains:

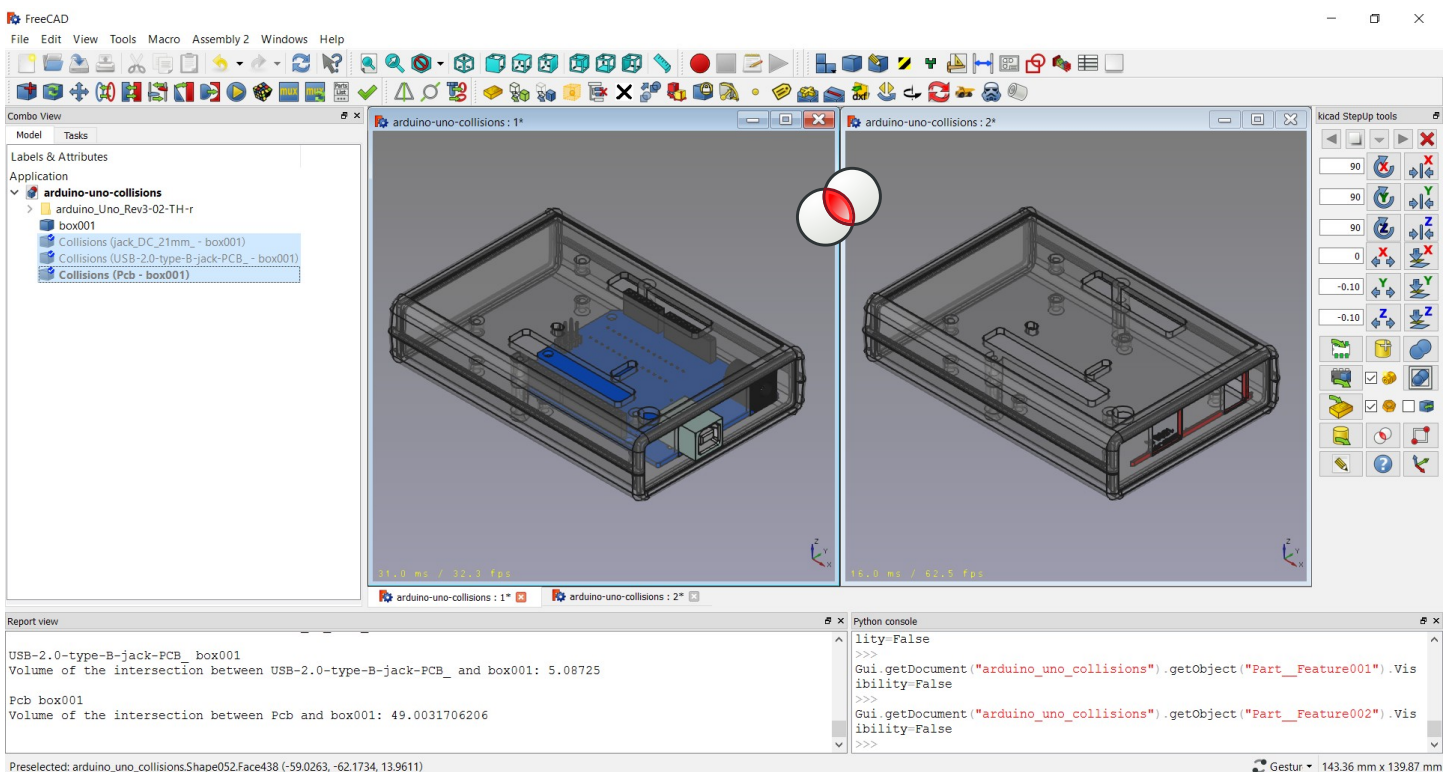
- detect collisions among part pins and drills for footprints
- detect collisions for enclosure clearance (between pcb with parts/connectors and enclosure)

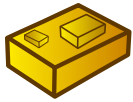


## Interference checking for Footprints



## Interference checking for PCB & Enclosure





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## StepUp: ECAD MCAD Synchronization

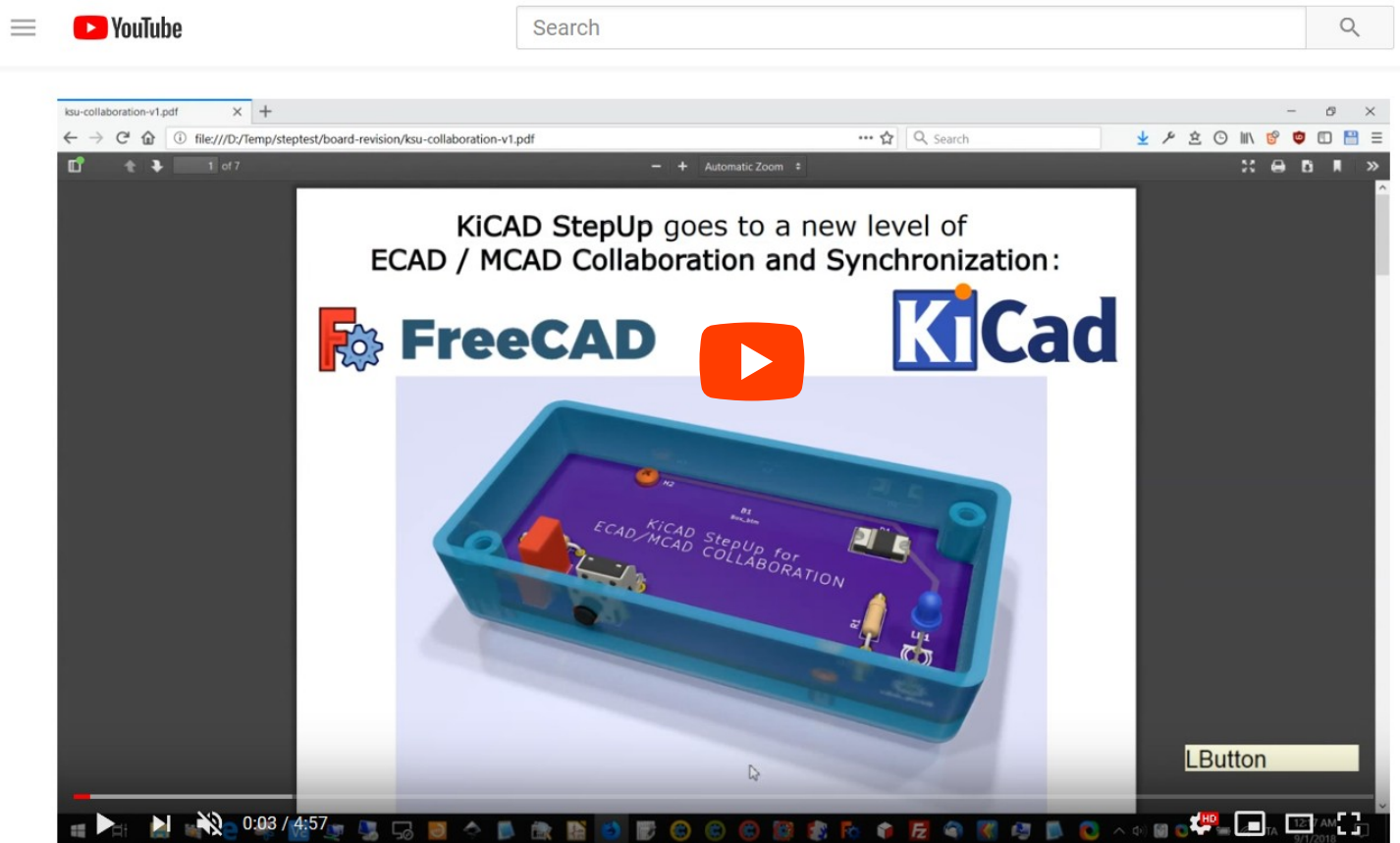
KiCAD StepUp goes to a new level of **ECAD / MCAD Collaboration and Synchronization**:

Push/Pull 3D model placement from/to KiCAD board to/from FreeCAD mechanical design.

It is possible to move 3D packages around on the 3D PCB mechanical sw, via both the X and Y axis.

The syncing process can be done even if the board is (fully) routed (i.e. when a new release requires some mechanical reviews).

**ECAD MCAD integration is now fully implemented.**



kicad StepUp: ECAD MCAD Synchronization



The ECAD MCAD  
collaboration tutorial  
[ECAD MCAD Synchronization](#)



### Tips

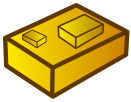
It is suggested to configure *the preferences Page* to use **grid origin** and **place a grid origin** to **kicad\_pcb** file

PCB Placement    Grid Origin ▼

**KiCad StepUp  
Workbench**







# KiCad StepUp tools cheat sheet

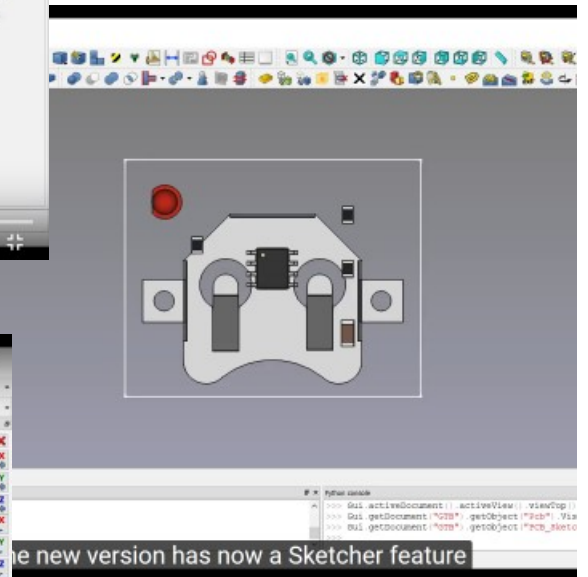
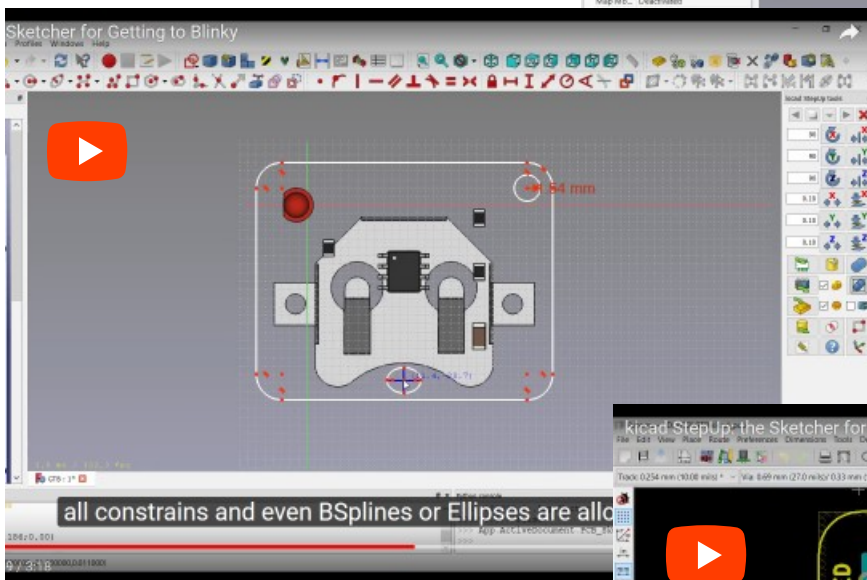
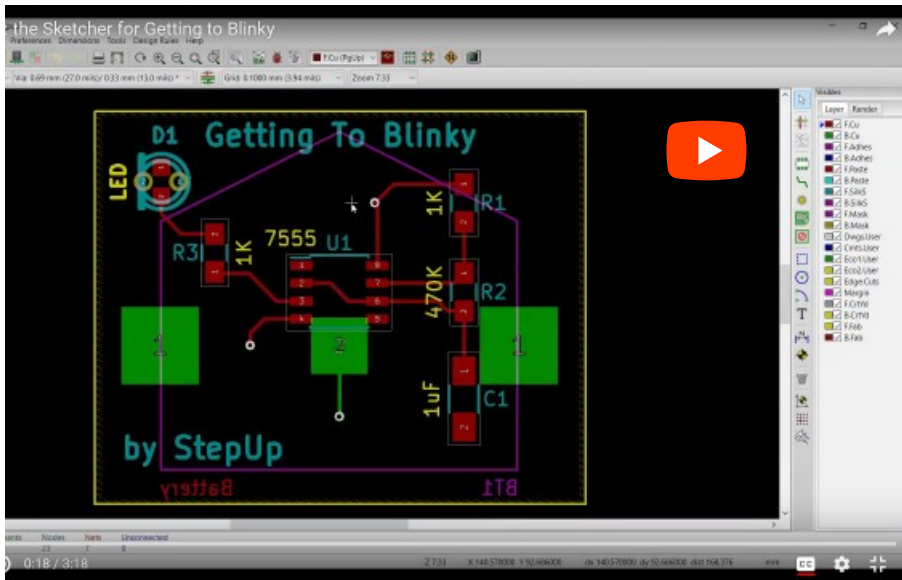
<https://github.com/easyw/kicadStepUpMod>

## StepUp: The Sketcher

With kicad-SteUp-tools it is also possible to use FreeCAD Sketcher to create or modify a PCB Edge.

- create a new PCB Edge in FreeCAD Sketcher and PUSH it to kicad\_pcb file
- read a PCB Edge from an existing kicad\_pcb file and PULL it to FreeCAD Sketcher
- modify a PCB Edge in FreeCAD Sketcher and PUSH it to KiCad Board

**Line, Circles, Arcs** are supported and also **Bsplines or Ellipses** are supported and converted to KiCad compatible format



## The Sketcher tutorial

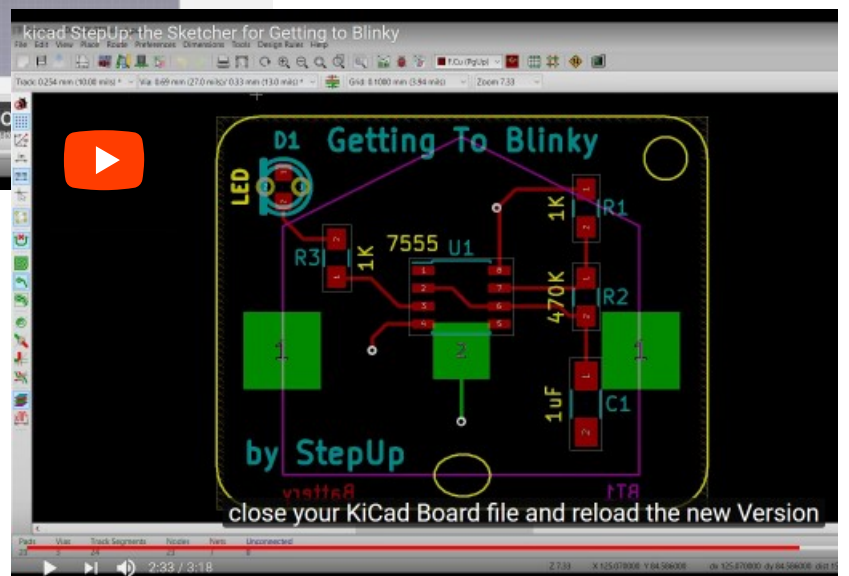
[PUSH & PULL a PCB Edge using FC Sketcher](#)

## Tips

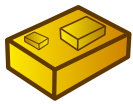
It is suggested to configure the preferences Page to use **grid origin** and **place a grid origin** to kicad\_pcb file

PCB Placement

Grid Origin







# KiCad StepUp tools cheat sheet

<https://github.com/easyw/kicadStepUpMod>

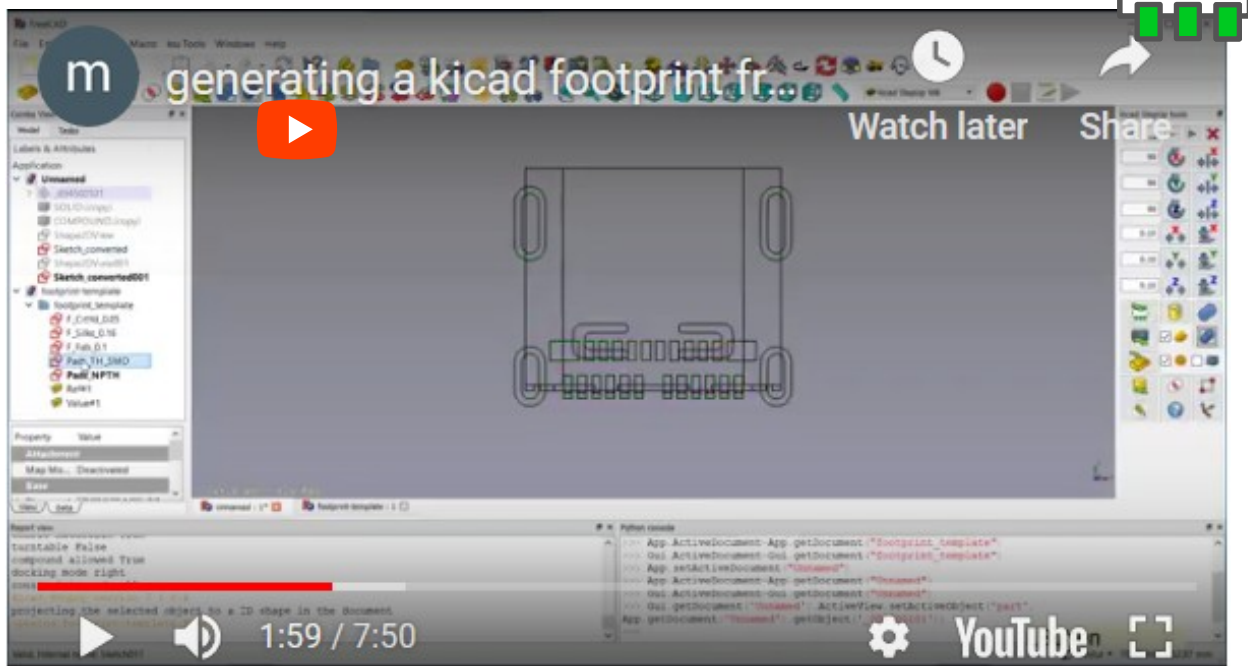
## StepUp: The Sketcher for footprint generation

With kicad-SteUp-tools it is also possible to use FreeCAD Sketcher to create or modify a Kicad footprint.

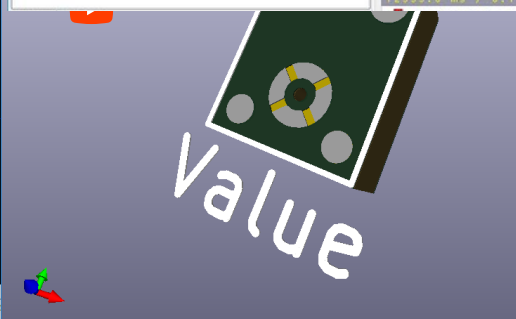
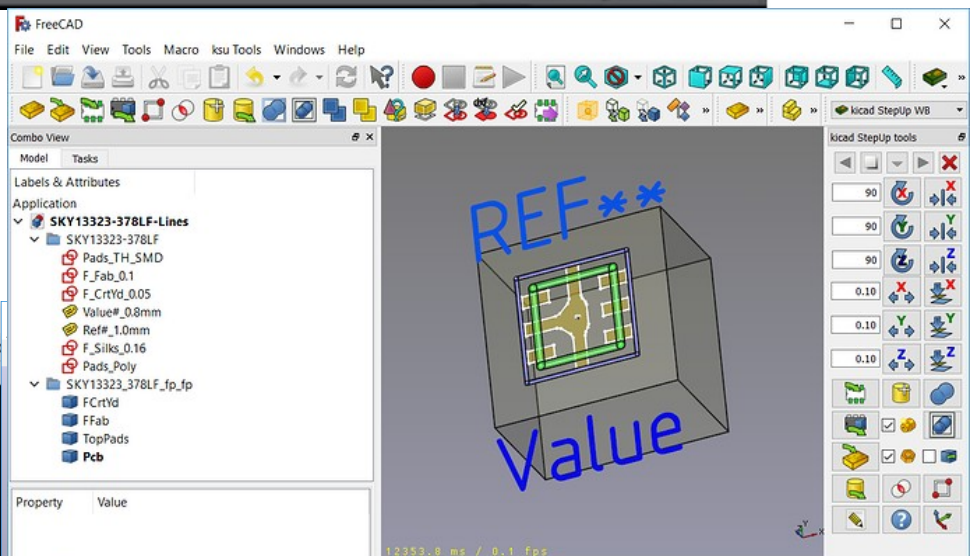
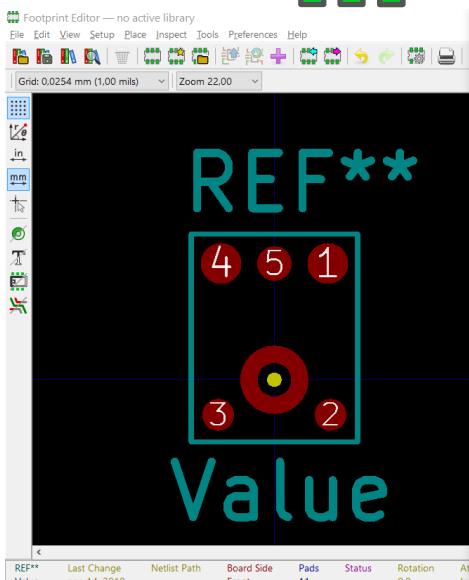
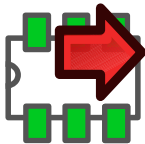
- create a new footprint in FreeCAD Sketcher and PUSH it to kicad\_mod file
- modify an existing kicad footprint in FreeCAD Sketcher and PUSH it back to 'kicad\_mod'

**Line, Circles, Arcs** are supported and also **Bsplines or Ellipses** are supported and converted to KiCad compatible format

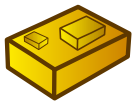
## generating a kicad footprint from a 3D STEP model



## The Sketcher for footprint: Tutorial



The Sketcher  
for footprint  
@ **KiCad** **INFO**

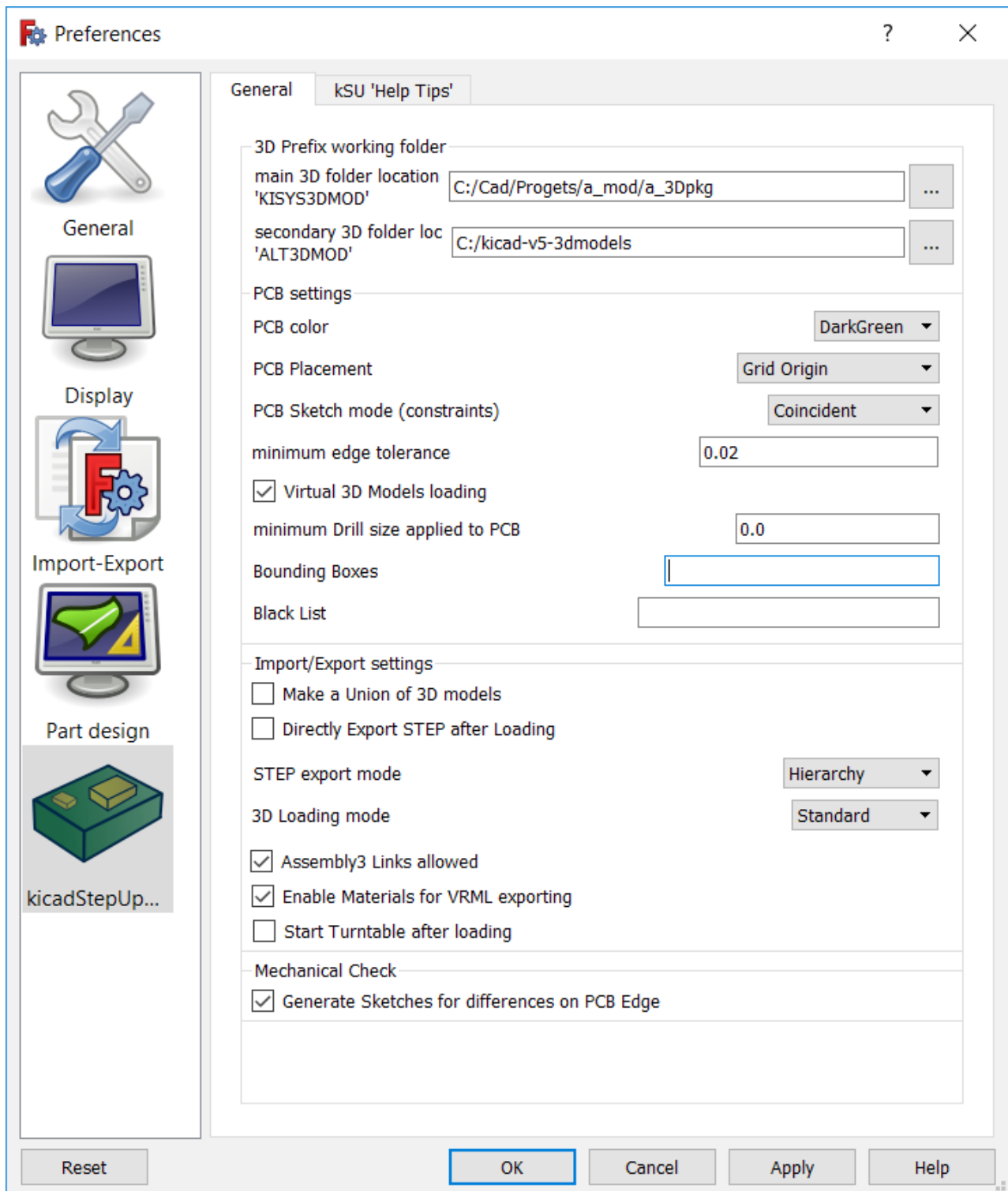


# KiCad StepUp tools cheat sheet

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## Preferences Page for configuring main parameters

**All buttons have Tooltips**



The image shows the 'Preferences' dialog box in KiCad, specifically the 'General' tab. The dialog has a sidebar on the left with icons for General, Display, Import-Export, Part design, and kicadStepUp... The 'General' tab is selected, and it contains several sections of settings. The '3D Prefix working folder' section has two text boxes for 'main 3D folder location' and 'secondary 3D folder loc'. The 'PCB settings' section includes a 'PCB color' dropdown, 'PCB Placement' and 'PCB Sketch mode (constraints)' dropdowns, and text boxes for 'minimum edge tolerance', 'minimum Drill size applied to PCB', 'Bounding Boxes', and 'Black List'. The 'Import/Export settings' section has checkboxes for 'Make a Union of 3D models', 'Directly Export STEP after Loading', and 'Start Turntable after loading', along with 'STEP export mode' and '3D Loading mode' dropdowns. The 'Mechanical Check' section has a checkbox for 'Generate Sketches for differences on PCB Edge'. At the bottom are buttons for 'Reset', 'OK', 'Cancel', 'Apply', and 'Help'.

Preferences

General kSU 'Help Tips'

3D Prefix working folder

main 3D folder location 'KISYS3DMOD' C:/Cad/Progets/a\_mod/a\_3Dpkg ...

secondary 3D folder loc 'ALT3DMOD' C:/kicad-v5-3dmodels ...

PCB settings

PCB color DarkGreen

PCB Placement Grid Origin

PCB Sketch mode (constraints) Coincident

minimum edge tolerance 0.02

☒ Virtual 3D Models loading

minimum Drill size applied to PCB 0.0

Bounding Boxes

Black List

Import/Export settings

☐ Make a Union of 3D models

☐ Directly Export STEP after Loading

STEP export mode Hierarchy

3D Loading mode Standard

☒ Assembly3 Links allowed

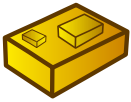
☒ Enable Materials for VRML exporting

☐ Start Turntable after loading

Mechanical Check

☒ Generate Sketches for differences on PCB Edge

Reset OK Cancel Apply Help

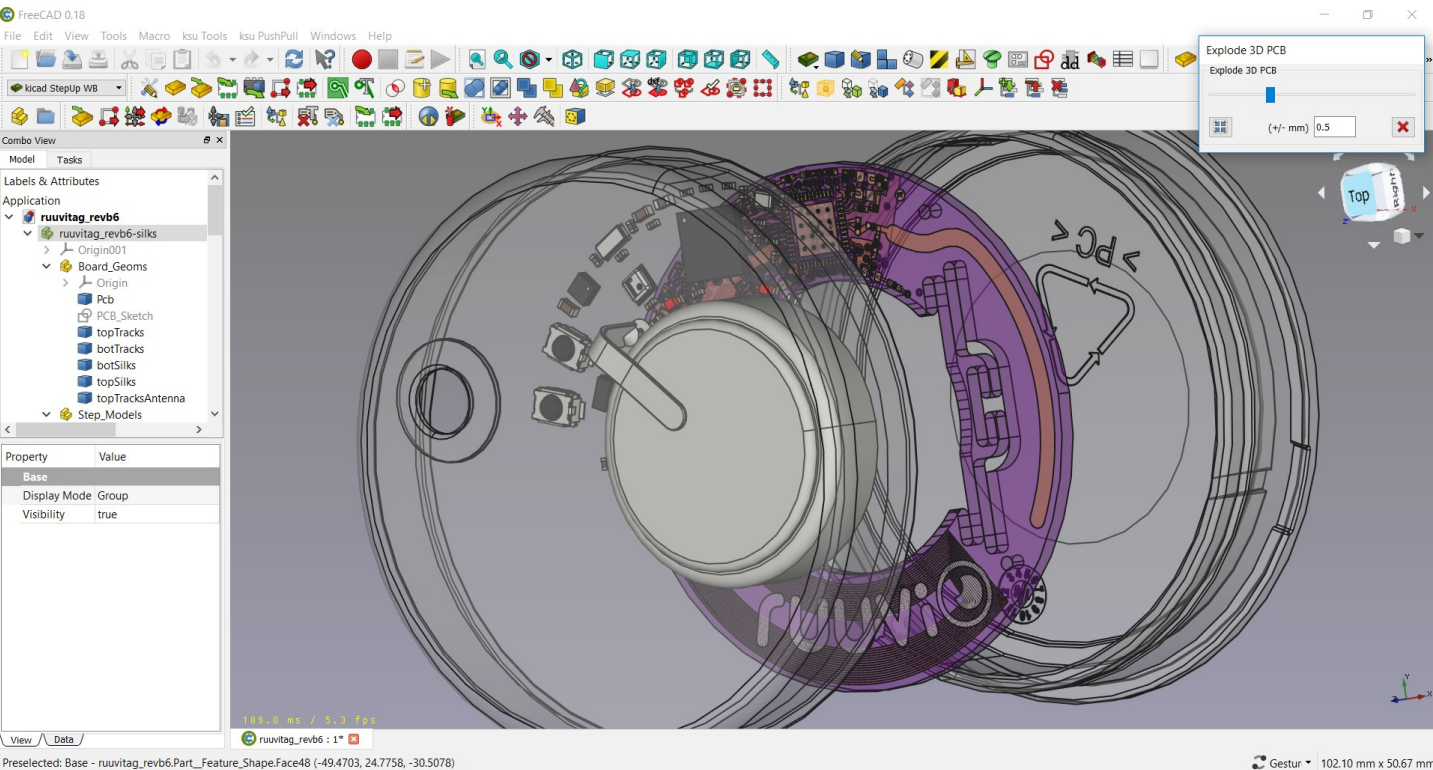
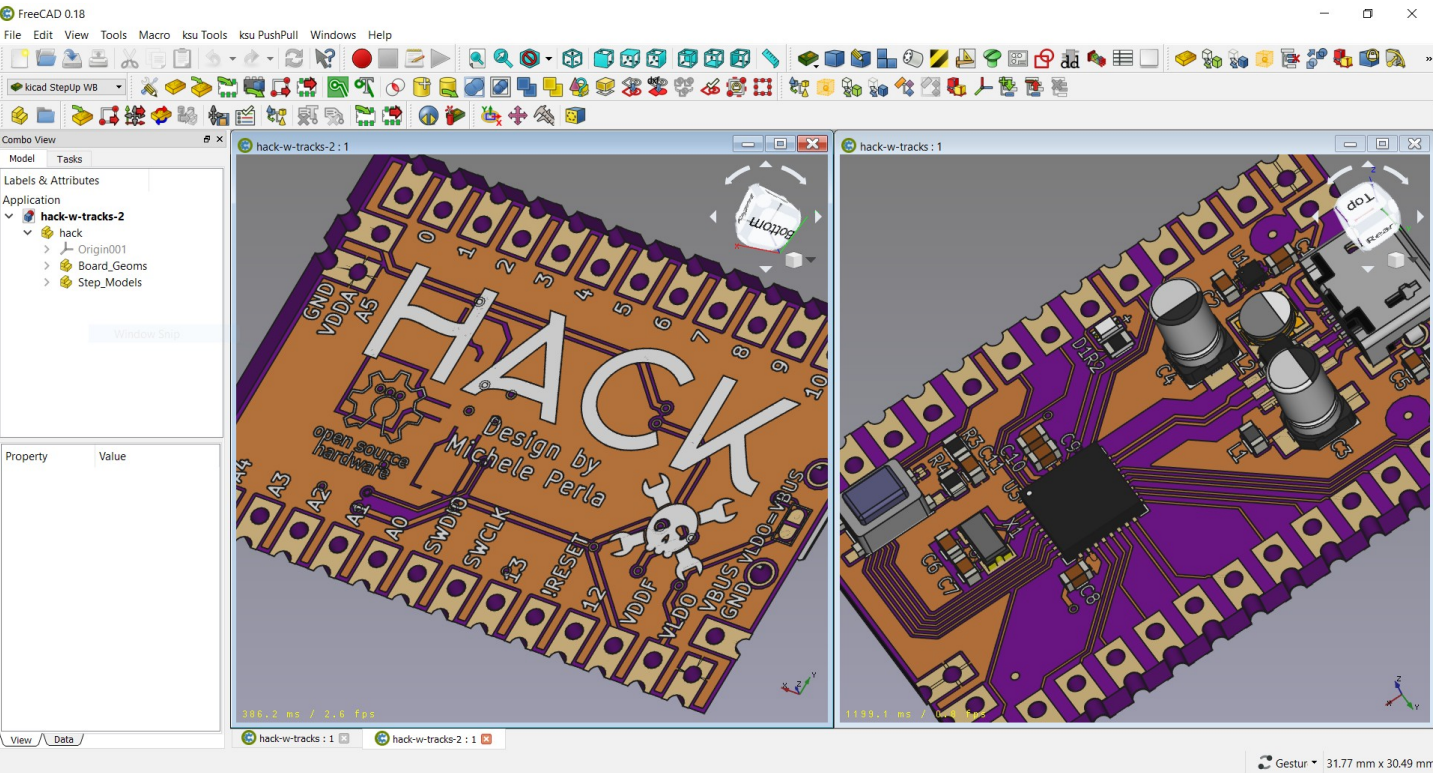


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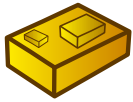
<https://github.com/easyw/kicadStepUpMod>

## Tracks and SilkScreen MCAD integration

*New ability to import Top and Bottom tracks and SilkScreen layers*







# KiCad StepUp tools cheat sheet

<https://github.com/easyw/kicadStepUpMod>

## Tracks MCAD integration

***New ability to import Top and Bottom tracks and SilkScreen layers***



***Top and Bottom tracks are imported directly from 'kicad\_pcb' source file into FreeCAD designing document.***



***Top and Bottom SilkScreens are imported from Top and Bottom DXF files, exported from KiCAD source file.***

## KiCAD export configuration

Plot

Plot format: DXF

Output directory:

Included Layers

☐ F.Cu

☐ B.Cu

☐ F.Adhes

☐ B.Adhes

☐ F.Paste

☐ B.Paste

☒ F.Silks

☒ B.Silks

☐ F.Mask

☐ B.Mask

☐ Dwgs.User

☐ Cmts.User

☐ Eco1.User

☐ Eco2.User

☐ Edge.Cuts

☐ Margin

General Options

☐ Plot border and title block

☐ Plot footprint values

☒ Plot footprint references

☐ Force plotting of invisible values / refs

☒ Exclude PCB edge layer from other layers

☒ Exclude pads from silkscreen

☐ Do not tent vias

☐ Use auxiliary axis as origin

Drill marks: None

Scaling: 1:1

Plot mode: Filled

Default line width: 0.1 mm

☐ Mirrored plot

☐ Negative plot

☐ Check zone fills before plotting

DXF Options

☒ Plot all layers in outline (polygon) mode

☒ Use Pcbnew font to plot texts

Output Messages

Show: ☒ All ☒ Errors ☒ Warnings ☒ Actions ☒ Infos

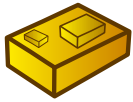
Run DRC...

Plot

Close

Generate Drill Files...





# KiCad StepUp tools cheat sheet

<https://github.com/easyw/kicadStepUpMod>

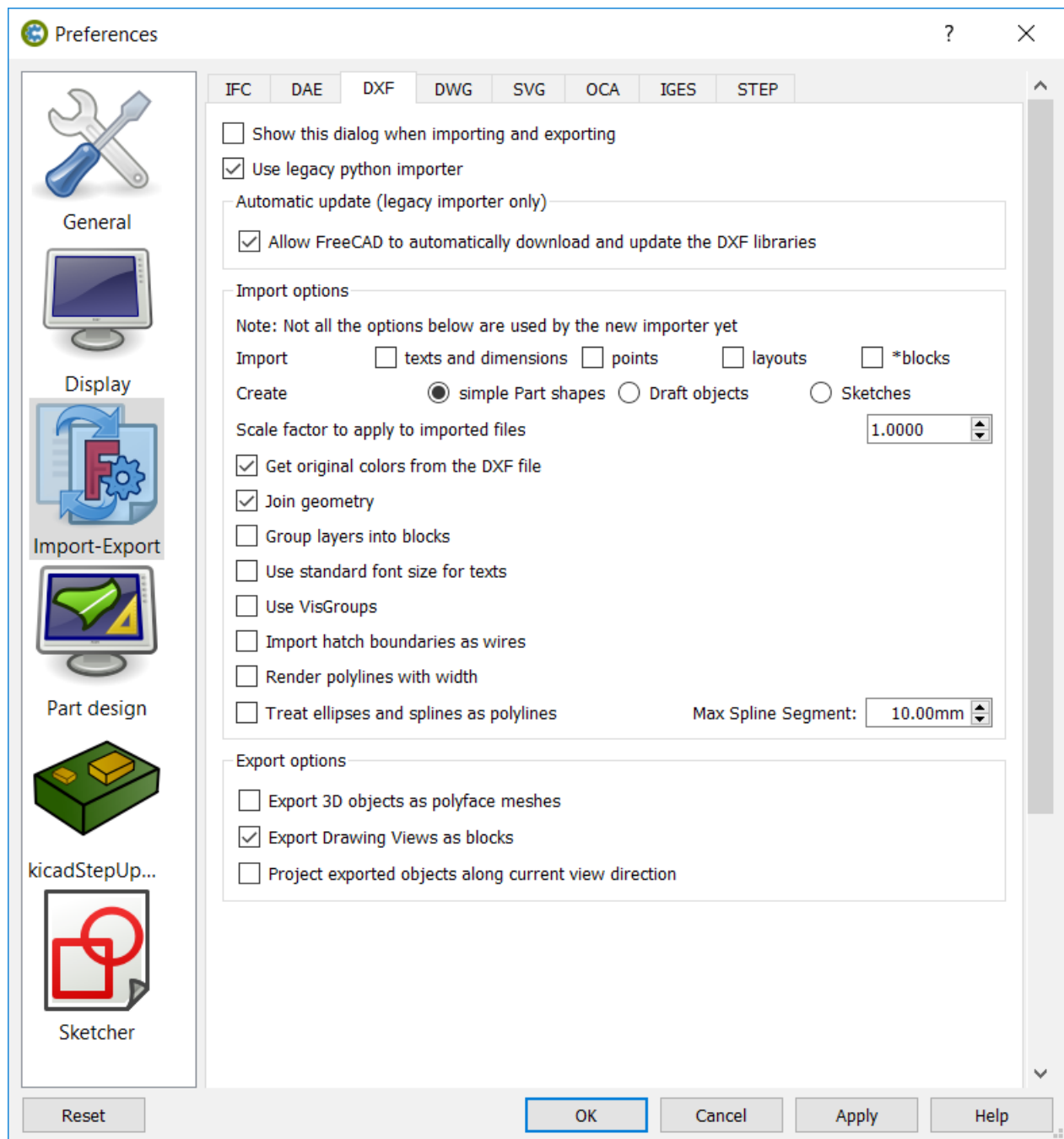
## Tracks MCAD integration

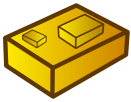
***New ability to import Top and Bottom tracks and SilkScreen layers***



***Top and Bottom SilkScreens are imported from Top and Bottom DXF files, exported from KiCAD source file.***

## FreeCAD import configuration





# KiCad StepUp tools cheat sheet

<https://github.com/easyw/kicadStepUpMod>

## StepUp Credits

kicad StepUp tools author is Maurice <https://github.com/easyw/kicadStepUpMod>

IDF import for FreeCAD - Milos Koutny (milos.koutny@gmail.com)

CadQuery module - CadQuery FreeCAD module <https://github.com/jmwright/cadquery-freecad-module/>

hyOzd freecad macros - <https://bitbucket.org/hyOzd/freecad-macros>

FreeCAD-PCB - marmni <marmni@onet.eu26>

Kicad semantic parser - "Zheng, Lei" [https://github.com/realthunder/fcad\\_pcb](https://github.com/realthunder/fcad_pcb)

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<http://www.gnu.org/licenses/agpl-3.0.en.html>

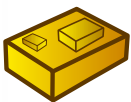
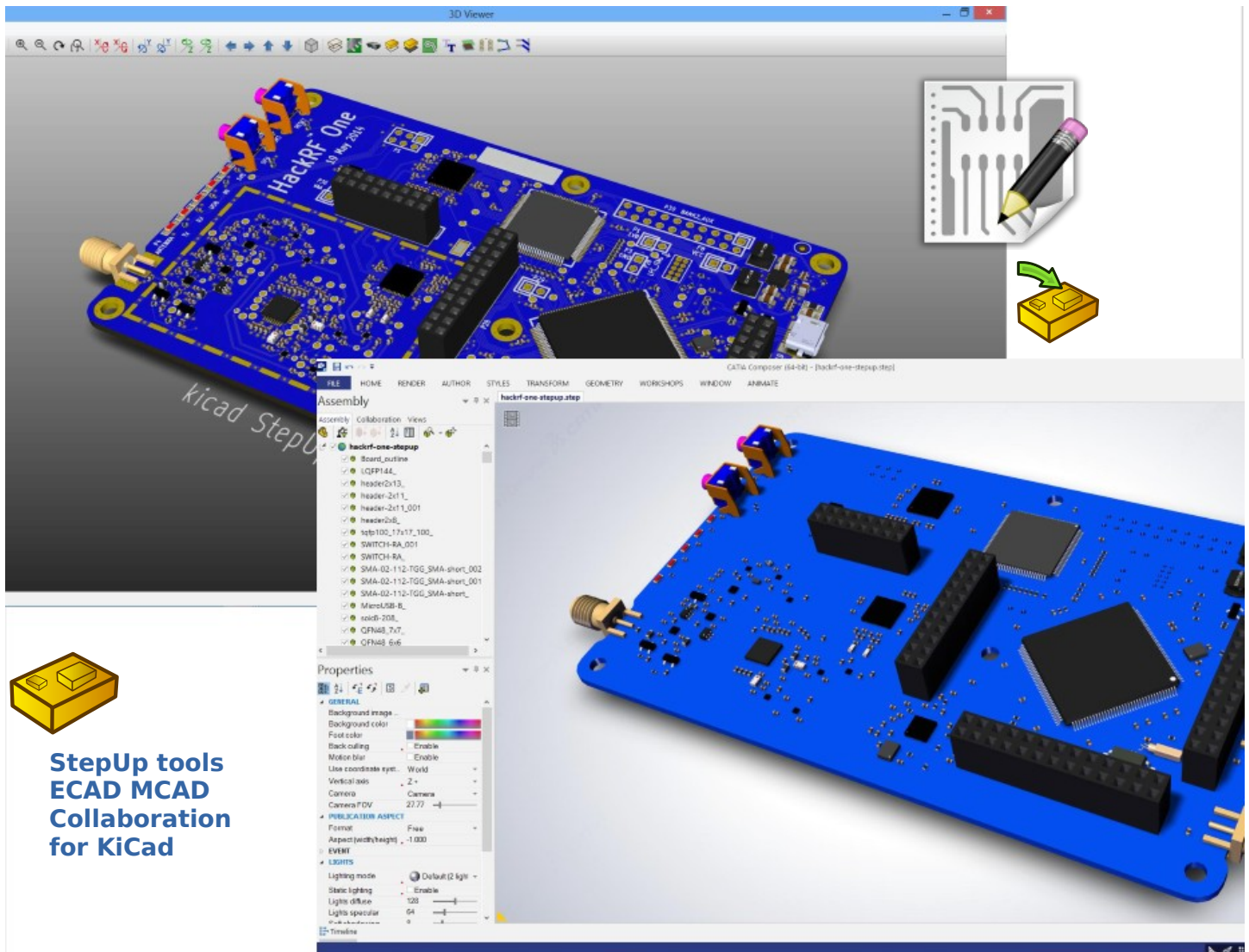
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**StepUp tools  
ECAD MCAD  
Collaboration  
for KiCad**