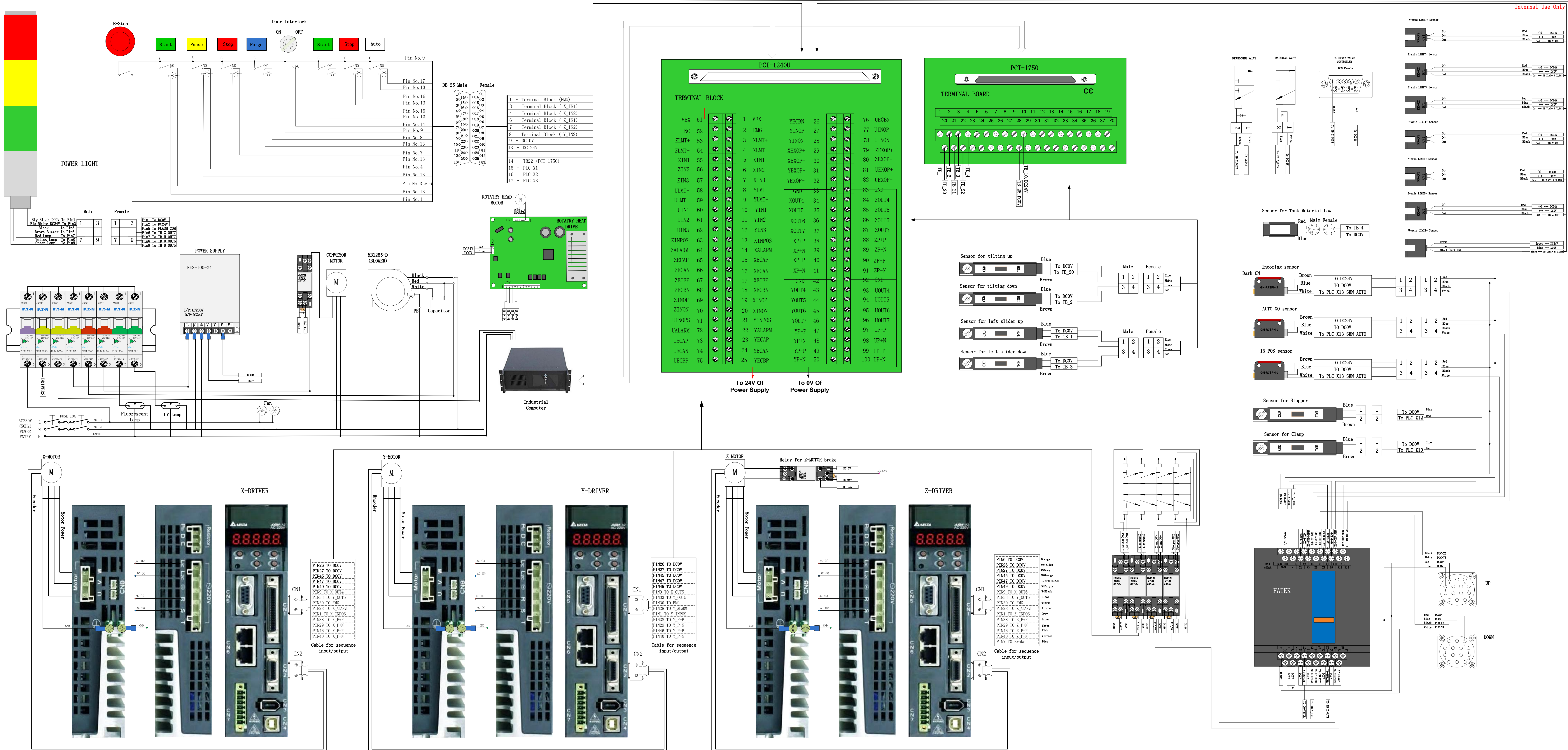


SCS4000-CINCARIA



X-DRIVER



PIN26 TO DC0V
PIN27 TO DC0V
PIN45 TO DC0V
PIN47 TO DC0V
PIN49 TO DC0V
PIN9 TO X_OUT4
PIN33 TO Y_OUT5
PIN30 TO EMG
PIN28 TO X_ALARM
PIN1 TO X_INPOS
PIN38 TO X_P+P
PIN29 TO X_P+N
PIN46 TO X_P-P
PIN40 TO X_P-N

Cable for sequence input/output

Y-DRIVER



PIN26 TO DC0V
PIN27 TO DC0V
PIN45 TO DC0V
PIN47 TO DC0V
PIN49 TO DC0V
PIN9 TO X_OUT5
PIN33 TO Y_OUT5
PIN30 TO EMG
PIN28 TO Y_ALARM
PIN1 TO Y_INPOS
PIN38 TO Y_P+P
PIN29 TO Y_P+N
PIN46 TO Y_P-P
PIN40 TO Y_P-N

Cable for sequence input/output

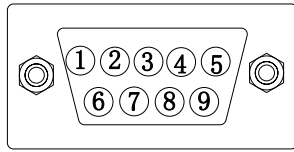
Z-DRIVER



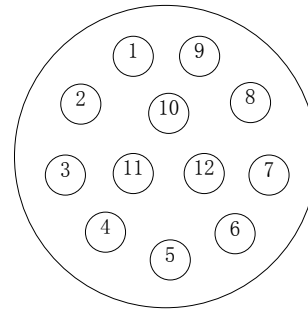
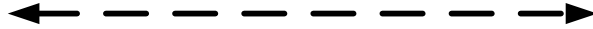
PIN6 TO DC0V
PIN26 TO DC0V
PIN27 TO DC0V
PIN45 TO DC0V
PIN47 TO DC0V
PIN49 TO DC0V
PIN9 TO X_OUT6
PIN33 TO Y_OUT5
PIN30 TO EMG
PIN28 TO Z_ALARM
PIN1 TO Z_INPOS
PIN38 TO Z_P+P
PIN29 TO Z_P+N
PIN46 TO Z_P-P
PIN40 TO Z_P-N
PIN7 TO Brake

Cable for sequence input/output

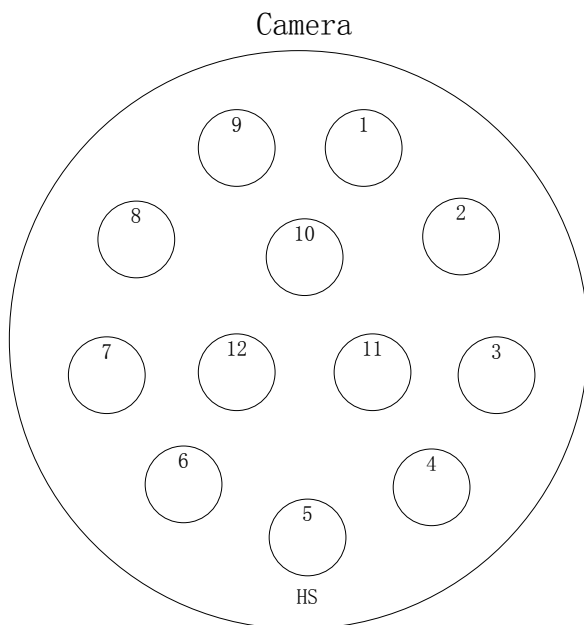
Connection From FrameGrapper To Camera



DB9M Connector at Cable End



Female Connector at Cable End
HR10A-10P-12S



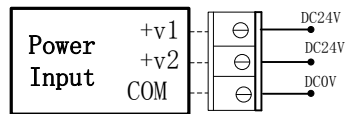
Female Connector at Cable End
(Top View)
HR10A-10P-12S

HR10A-10P-12S

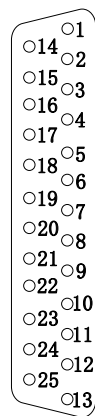
DSUB-Male

Pin1	-----	DSUB Pin2 (Gnd)
Pin2	-----	DSUB Pin1 (Power)
Pin3 (Shield)	-----	DSUB Pin2 (Gnd)
Pin4 (Coax)	-----	DSUB Pin3 (VID3)

Light Intensity

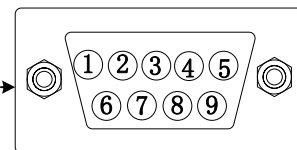


Connect to Light
Intensity Controller

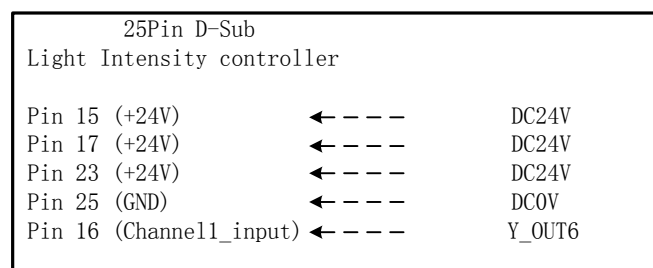
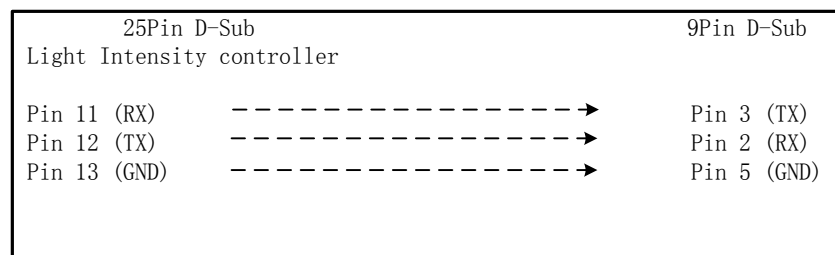


25Pin D-Sub

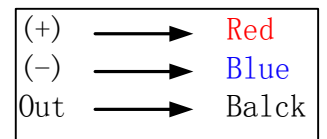
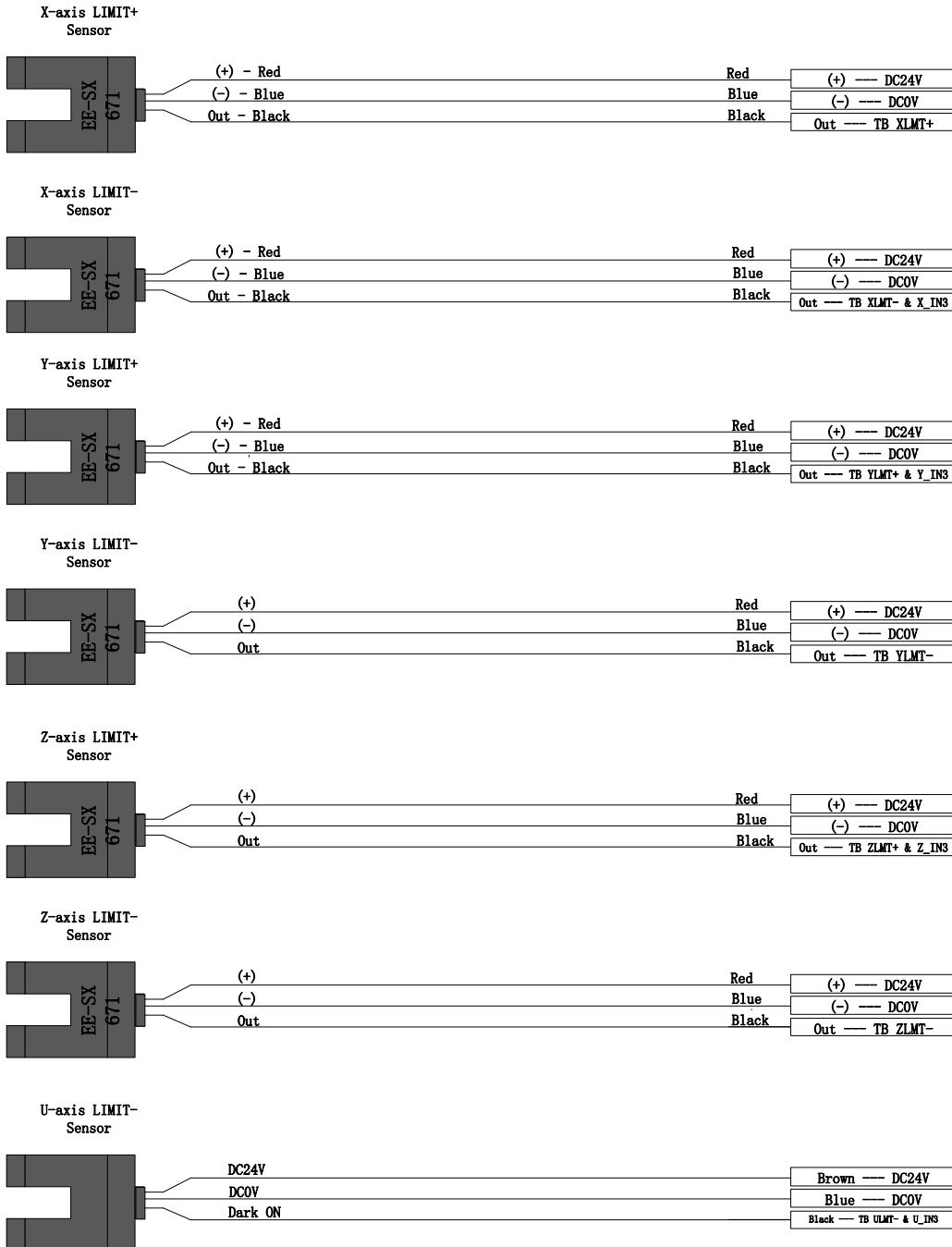
Connect to PC



9Pin D-Sub

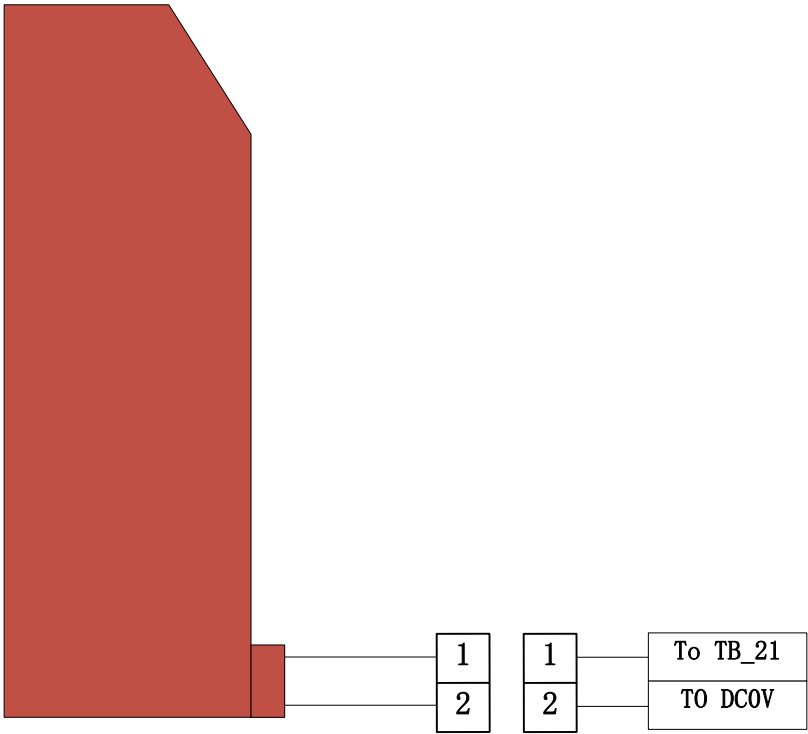


Limit Sensors

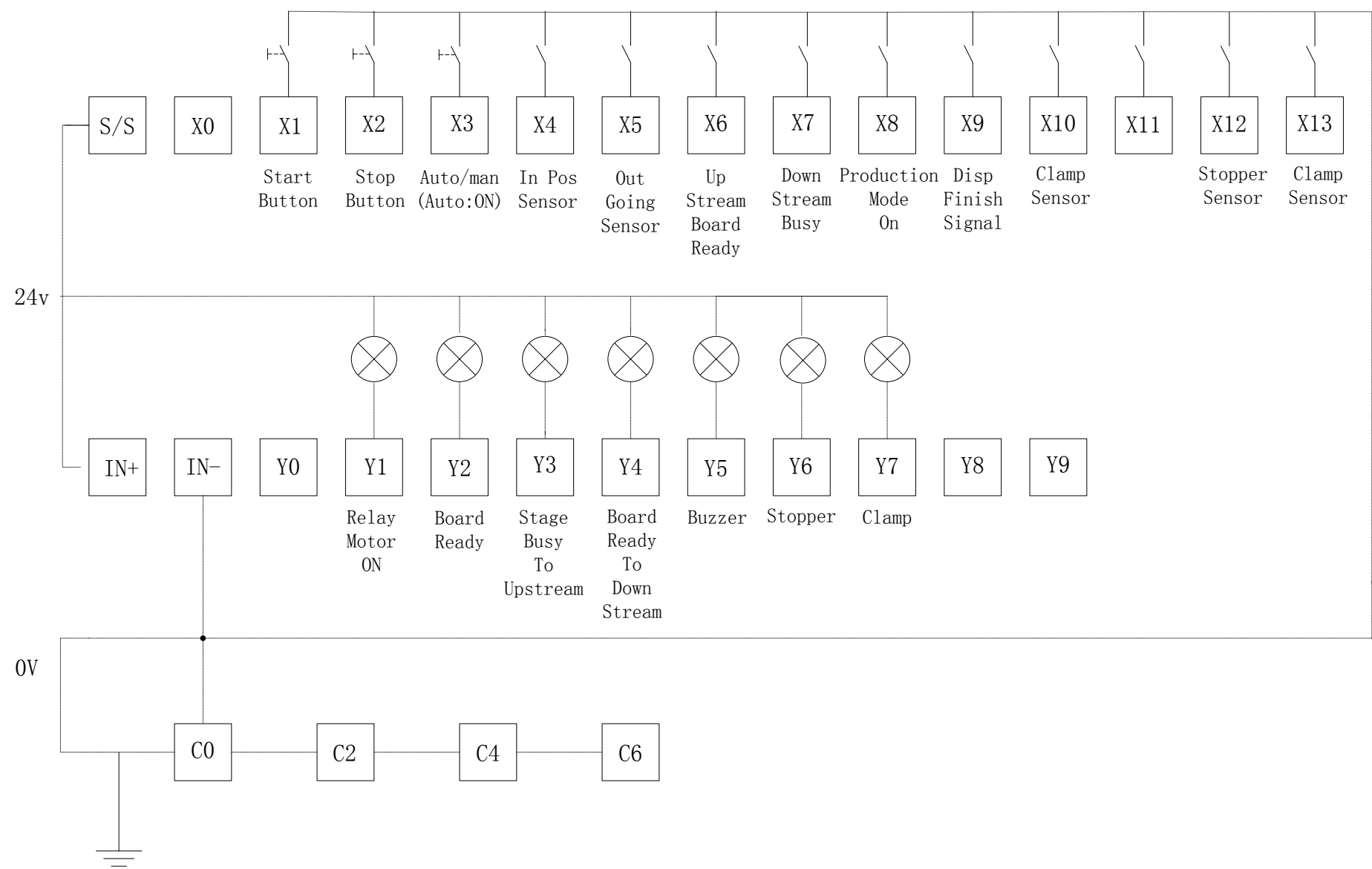


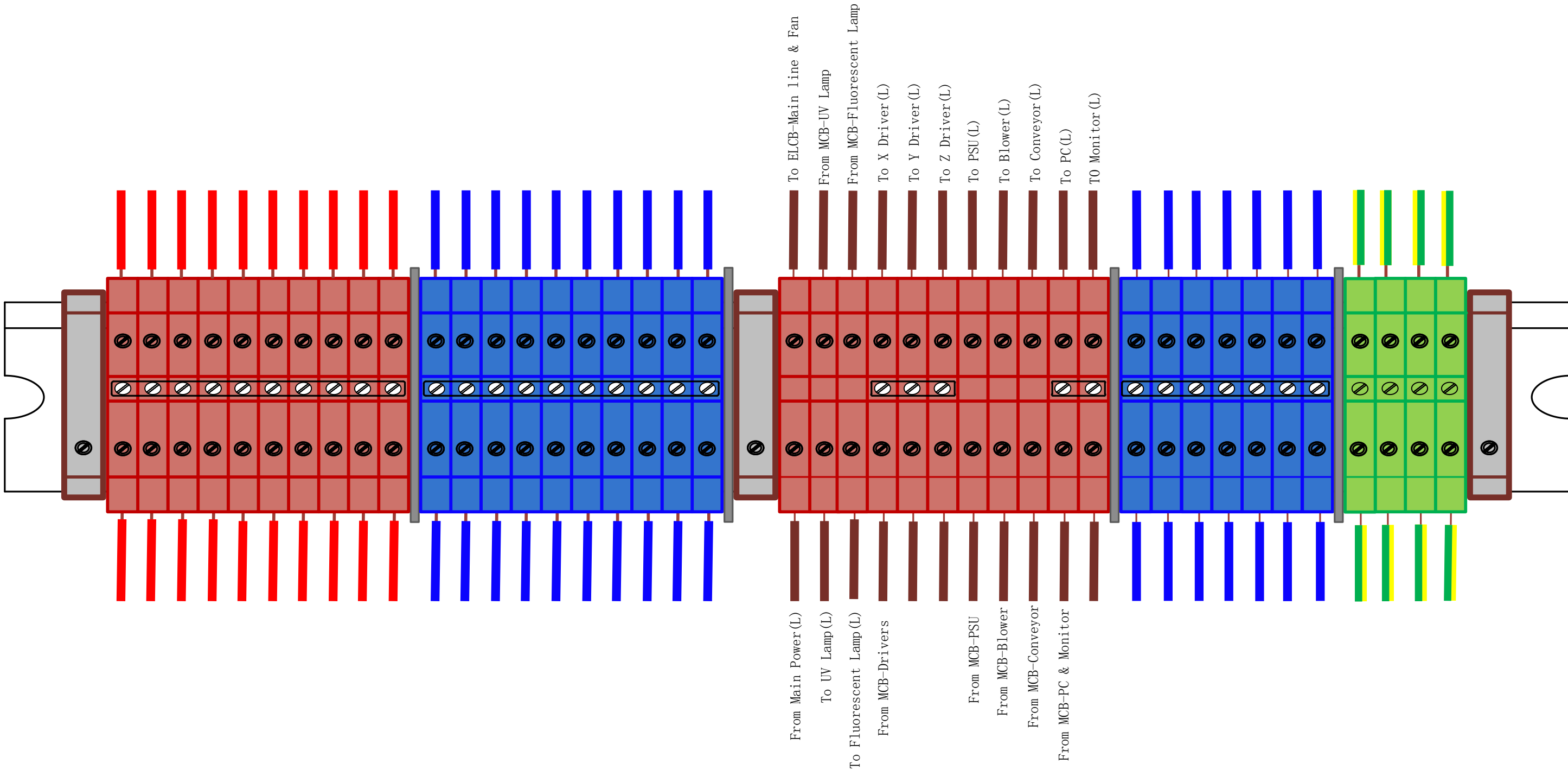
Door Lock

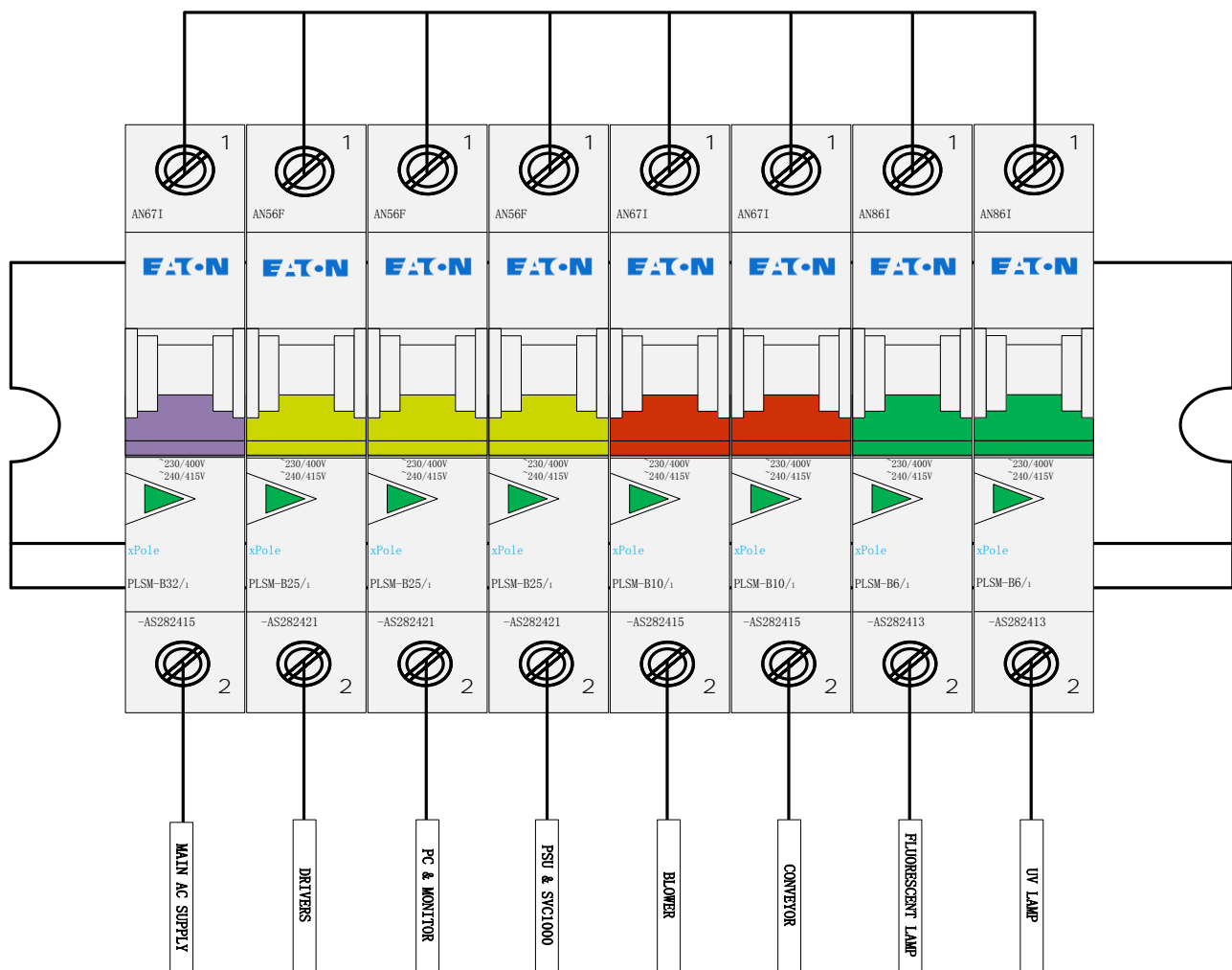
Doorlock



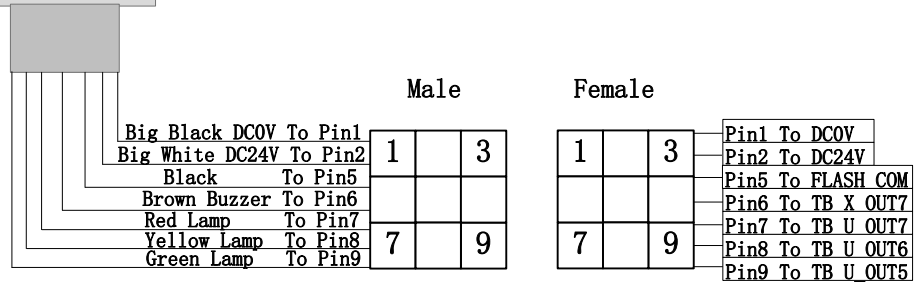
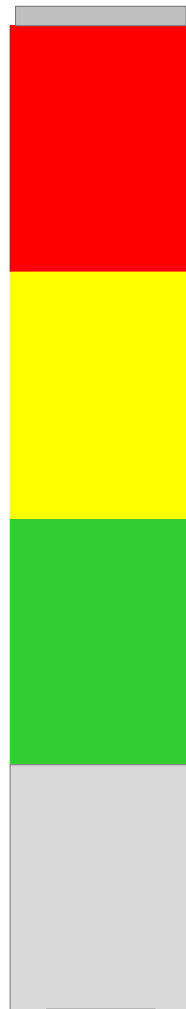
PLC



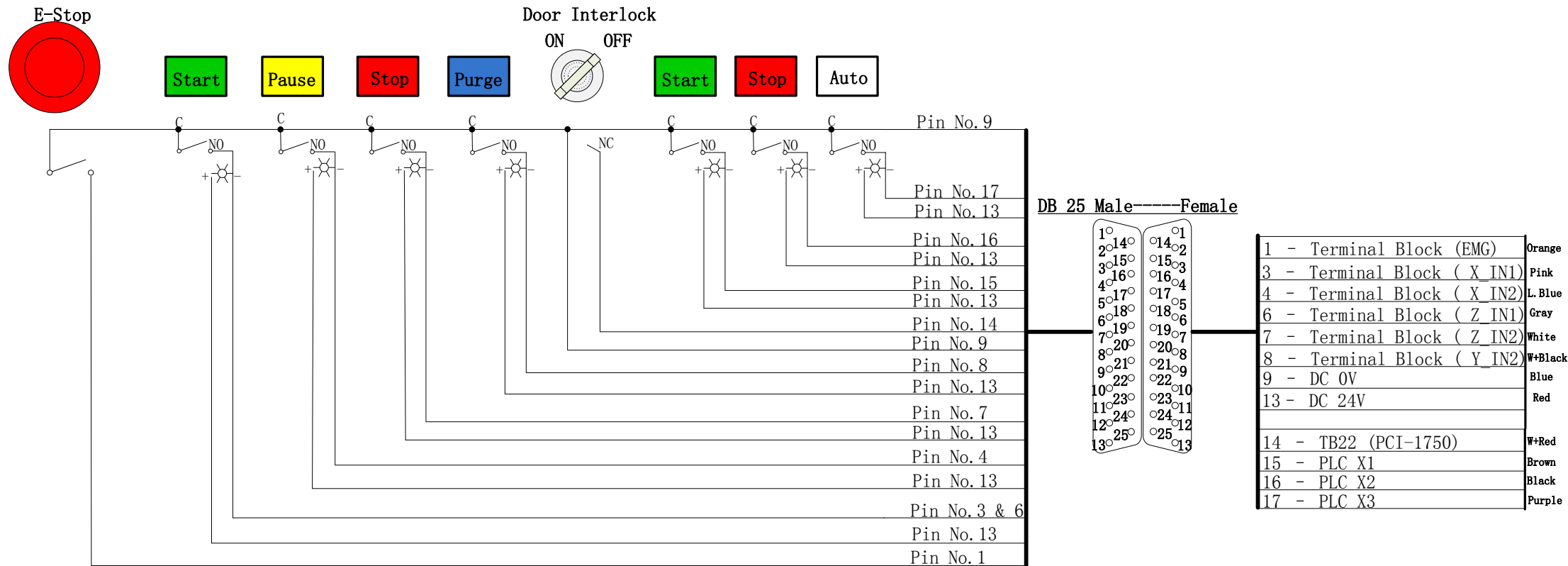


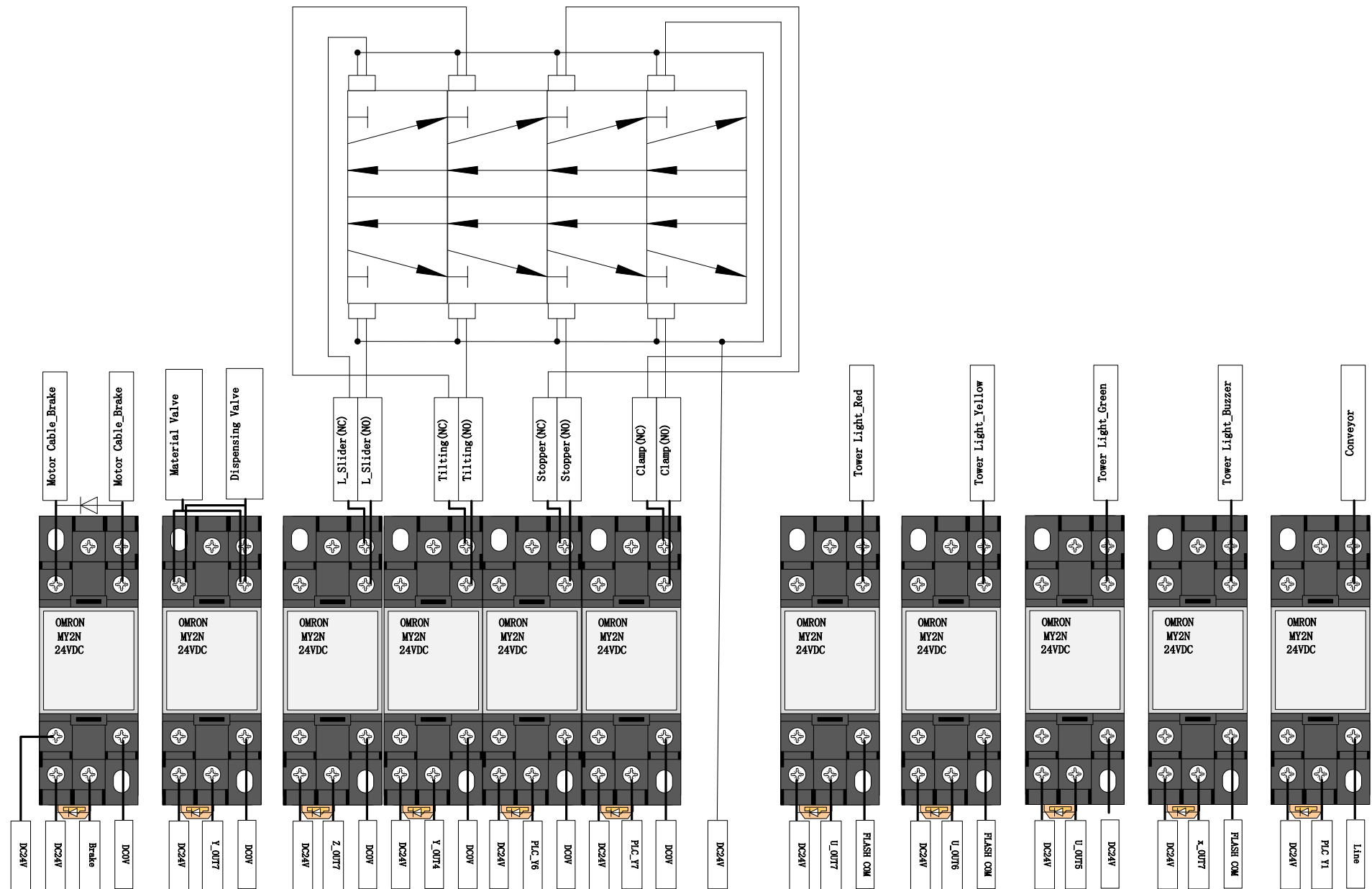


TOWER LIGHT



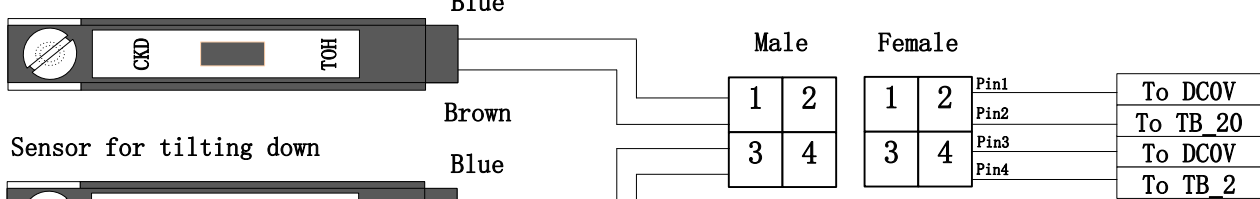
Front Panel Push Buttons



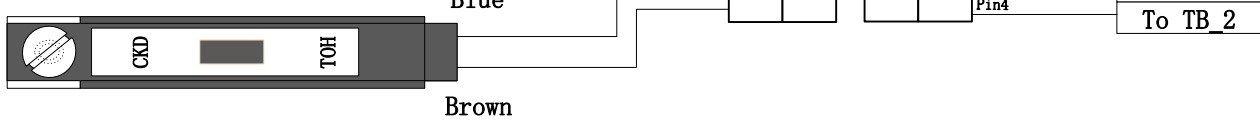


Sensors

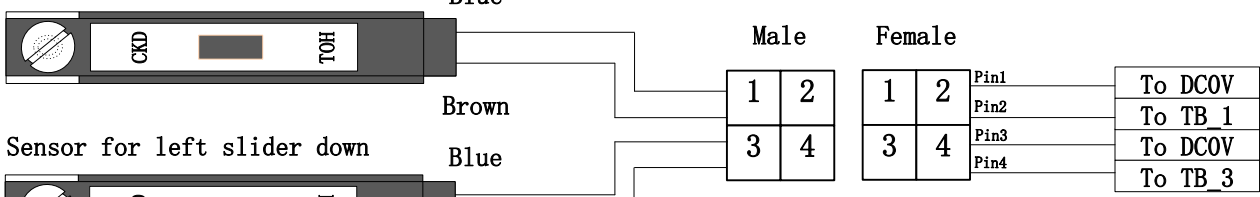
Sensor for tilting up



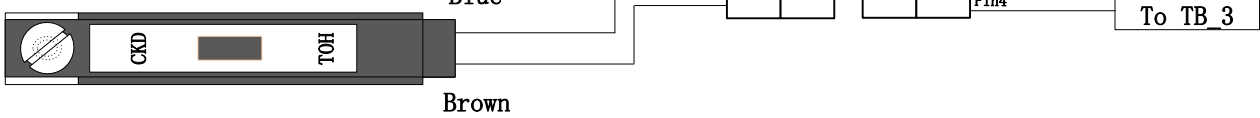
Sensor for tilting down



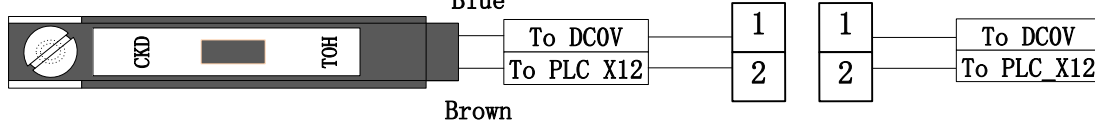
Sensor for left slider up



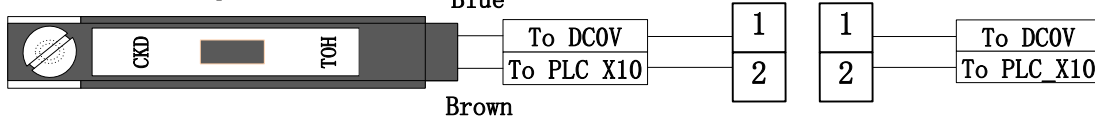
Sensor for left slider down



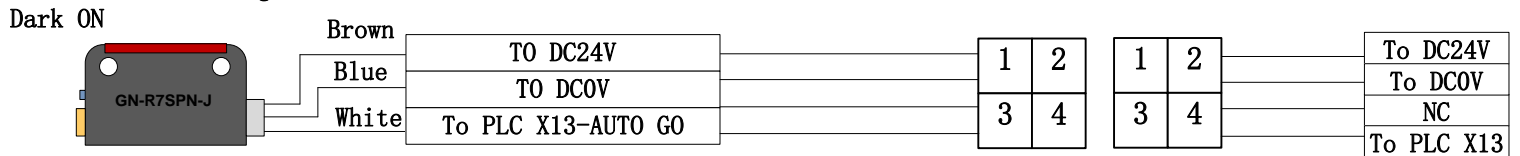
Sensor for Stopper



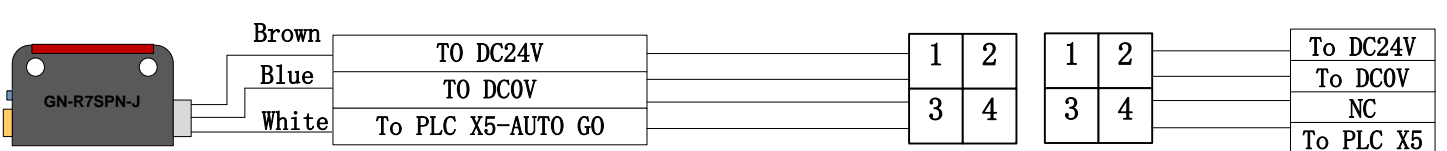
Sensor for Clamp



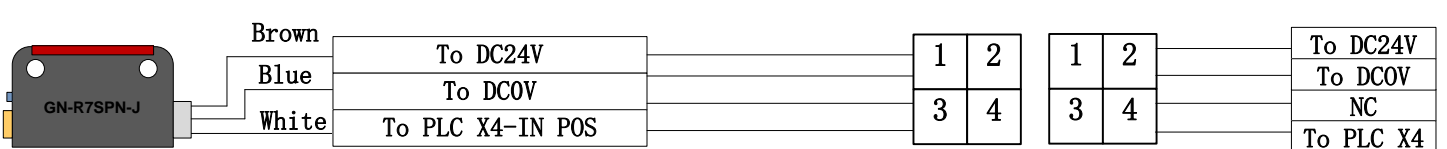
Incoming sensor



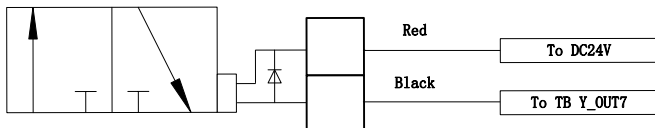
OUT GO sensor



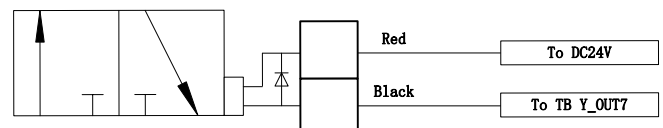
IN POS sensor



MATERIAL VALVE

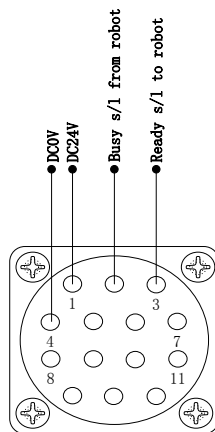


DISPENSING VALVE

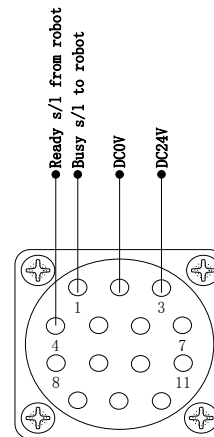


SMEMA CONNECTIONS

UP STREAM (Female)

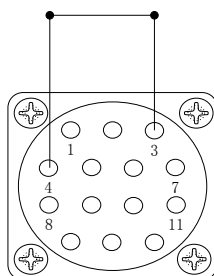


DOWN STREAM (Female)



Short Plug

UP STREAM (Male)



DOWN STREAM (Male)

