

Modulhandbuch (Module Handbook): Mechatronics & Robotics 90 CP MA

Nr.	Sem.	Ver.	Modul Module	Lehrende(r)	Fakultät
No.			Obligatotry module 1. Semester	Lecturer	Faculty
1	1	0	Automation Control MERO	Bachmann	ET
2	1	1	Mechanical Problems in Mechatronics MERO/ MA MB	Behn	MB
3	1	0	Development of Mechatronic Systems MERO	Roth	MB
4	1	1	Sensor Sytems MERO	Knechtel	ET
			Elective module 1. Semester: 2 to be choser		LI
5	1	1	German Language I MERO	Petschauer	ZfF
6	1	0	Communication Systems MERO	Roppel	ET
7	1	1	Rapid Control Prototyping MERO	Schrödel	MB
8	1	0	Vibration Engineering MERO	Kolev	MB
9	1	1	Workshop Mechatronics I MERO	Bachmann	ET
			Obligatory module 2. Semester		
10	2	0	Systemstheory MERO	Bachmann	ET
11	2	1	Design of Robot Workplaces MERO/ MA MB	Huxholl	MB
12	2	0	Digital Signal Processing for Engineering Applications MERO	Roppel	ET
13	2	0	Robotic Vision MERO	Schweigel	ET
			Elective module 2. Semester: 2 to be choser	from 5	•
14	2	1	German Language II MERO	Petschauer	ZfF
15	2	0	Applied Physics Master MERO	Rödel	MB
16	2	1	Workshop Mechatronics II MERO	Roth	MB
17	2	0	Aspects of production planning and work design MA MERO	Löser	МВ
18	2	0	Tribology in micromechanics (Tim) MA MERO	Dorner-Reisel	МВ
			Compulsory module 3. Semester		
19	3	0	Master Thesis MA MERO	Studienorganisation	MB
20	3	0	Colloquium Master Thesis MA MERO	Studienorganisation	MB

Scheme



Modulname Modulname	Automation Control MERO	201
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Prof. DrIng. Silvio Bachmann (Modulverantwort	ung)
Qualifikationsziele Qualification goals	Students understand structure and functionality automation systems. You learn design methods to systems and solutions and could practice it in deprocess. Lesson is divided in Technical information 40 % Method knowledge 50 % System competence 10 %	for such technical
Modulinhalte Module contents	Parts - Introduction - Project management - Meth development processes - Process analyzing - Ser Automation devices - Software Development - Co Automation - SCADA - Decentral structures - Inte	nsors and actors - ommunication in
Lehrformen Forms of teaching	Vorlesung (4 SWS)	
Voraussetzungen für die Teilnahme Requirements for participation	Basic knowledge in system control	
Literatur/multimediale Lehr- und Lernprogramme Further readings/Learning programmes	Script	
Lehrbriefautor Textbook author	keiner	
Verwendbarkeit Usability	Mechatronics & Robotics 90 CP M.Eng.	
Arbeitsaufwand/Gesamtworkload Workload/Total workload	Präsenzzeit 60 h + Vorbereitung 90 h = 150 Stur Punkte presence 60 h + preparation 90 h = 150 hours = 5.0 cre	
ECTS und Gewichtung der Note in der Gesamtnote ECTS and weighting in overall grade	5.00 5/90	1
Leistungsnachweis Performance record	Written examination 120 min.	
Semester Semester	1	
Häufigkeit des Angebots Frequency of the offer	winter semester	

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Dauer	1 Semester
Duration	
Art der Lehrveranstaltung	Obligatotry module 1. Semester
Type of course	
Besonderes	
Peculiarity	

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Modulname Modulname	Mechanical Problems in Mechatronics MERO/ MA MB	236
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Prof. DrIng. habil. Carsten Behn (Modulverantwo	ortung)
Qualifikationsziele Qualification goals	On completion of this course, the students will be their fundamental bachelor knowledge in mechal problems with focus on mechatronics. They shou and understand vibration problems of 2d-objects natural frequencies and other vibration propertie they will be able to apply energy methods to spe Elasticity and Dynamics to describe fundamental arise in Mechatronics.	nics to higher Id characterize to derive their s. Furthermore, cial fields in
Modulinhalte Module contents	 Repitition: Beam Vibrations Bending and vibrations of 2d-objects: plate Approximation tools from Mechanics Energy methods in Elasticity: Theorems of Omega Menabrea 	
	 Periodically forced vibrations using Fourier Nonlinear vibrations and analyses Foundation and isolation of machines 	transformation
Lehrformen Forms of teaching	Vorlesung (2 SWS) Seminar (2 SWS)	
Voraussetzungen für die Teilnahme Requirements for participation	Good knowledge in Mathematics and Technical M (Elasticity, Dynamics) on a bachelor level would I	
	Hibbeler: Engineering Mechanics - Statics, Pearson Hibbeler: Engineering Mechanics - Dynamics, Pearson Dresig/Holzweißig: Dynamics of Machinery - Theoplications, Springer, 2010. Den Hartog: Mechanical Vibrations, McGraw-Hill, Weaver/Timoshenko/Young: Vibration Problems in Wiley, 2013.	arson, 2016. ory and Ap- 2003.
Lehrbriefautor Textbook author	keiner	
Verwendbarkeit Usability	Angew. Kunststofftechnik 90 CP M.Eng., Master Maschinenbau 90 CP M.Eng., Mechatronics & Robotics 90 CP M.Eng.	

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Arbeitsaufwand/Gesamtworkload	Präsenzzeit 60 h + Vorbereitung 90 h = 150 Stur	nden = 5.0 Credit
Workload/Total workload	Punkte	
	presence 60 h + preparation 90 h = 150 hours = 5.0 cre	dit points
ECTS und Gewichtung der Note	5.00	1
in der Gesamtnote	5/90	
ECTS and weighting in overall grade		
Leistungsnachweis	written exam 120min.	
Performance record	Remark: There is the possibility to take an oral e	ximination in case
	of the third attempt, but the student has to apply	y for.
Semester	1	
Semester		
Häufigkeit des Angebots	anually in winter semester	
Frequency of the offer		
Dauer	1 Semester	
Duration		
Art der Lehrveranstaltung	Obligatotry module 1. Semester	
Type of course		
Besonderes		
Peculiarity		

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Modulname Modulname	Development of Mechatronic Systems 218 MERO
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Prof. Dr. Stefan Roth (Modulverantwortung)
Qualifikationsziele Qualification goals	Methods and processes for product development of mechatronic systems from idea to realization by design. Introduction of tools and basics of project management.
Modulinhalte Module contents	Introduction into product development method, i.e. guideline VDI 2221 "Development of Technical Products and Systems": design phases from idea of concept to realisation, creativity tools for design solving Development of mechatronic systems according VDI guideline 2208 "Design Methodology for Mechatronic Systems": Specification and Verification/Validation of mechatronic systems using the V-model approach Specification management and requirements engineering Risk based solution approach for product by method of risk analysis Basics of project management techniques
Lehrformen	Vorlesung (2 SWS)
Forms of teaching	Übung (2 SWS)
Voraussetzungen für die Teilnahme Requirements for participation	none
Literatur/multimediale Lehr- und Lernprogramme Further readings/Learning programmes	G. Pahl, W. Beitz: Engineering Design: A Systematic Approach, VDI Guideline 2221 - Development of Technical Products and Systems VDI Guideline 2208 - Design Methodology for Mechatronic Systems literature in the field of project management
Lehrbriefautor Textbook author	keiner
Verwendbarkeit Usability	Mechatronics & Robotics 90 CP M.Eng.
	Präsenzzeit 60 h + Vorbereitung 90 h = 150 Stunden = 5.0 Credit Punkte presence 60 h + preparation 90 h = 150 hours = 5.0 credit points
ECTS und Gewichtung der Note in der Gesamtnote ECTS and weighting in overall grade	5.00 5/90
Leistungsnachweis Performance record	Oral Exam
Semester Semester	1

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3	Sommersemester
Frequency of the offer	
Dauer	1 Semester
Duration	
Art der Lehrveranstaltung	Obligatotry module 1. Semester
Type of course	Obligatotry module 1. Semester
	Obligatotry module 1. Semester

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Modulname	Sensor Sytems MERO	220
Modulname		
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Prof. DrIng. Roy Knechtel (Modulverantwortung)
Qualifikationsziele Qualification goals	The students get to know the theoretical foundat practical insight in intelligent sensors systems.	cion of and some
	Especially they learn about the physical of sensor realization and application of sensor systems. Set the combination of one or more physical sensors conditioning electronics to address complex meand/or decision tasks. Beside the sensors itself, resignal combination (data fusion) and processing intelligence) are focus of this module.	nsor systems are with signal surement, control methods for sensor
	The lecture conveys: professional competence 40% method competence 15% system competence 40% social competence 5%	
Modulinhalte Module contents	 Introduction: the role of sensors systems for technical solutions in mobile devices, cars and traffic, industry, medical applications and more Sensors Systems: Function, Realization, Application: Integrated Pressure Sensor Inertial Sensor Units MEMS Microphones Infrared Sensors (radiation-based temperature measurement) Time of Flight sensors and LIDAR Sensor data processing FFT and Filtering Data Fusion Artificial Intelligence for Sensor Systems Detailed exercises (analysis and application) related to 2 examples of sensor systems 	
Lehrformen Forms of teaching	Vorlesung (3 SWS) Übung (1 SWS)	
Voraussetzungen für die Teilnahme Requirements for participation	Master student in electrical engineering or mech engineering.	atronics

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Literatur/multimediale Lehr- und	1. 'Sensors and measurement systems', Walther Lang, Aalborg:
Lernprogramme	River Publishers, [2019]
Further readings/Learning	2. 'Microsensors, MEMS and smart devices', Julian W. Gardner et.
programmes	al., John Wiley & Sons, Ltd, [2001]
Lehrbriefautor	keiner
Textbook author	
Verwendbarkeit Usability	Mechatronics & Robotics 90 CP M.Eng.
Arbeitsaufwand/Gesamtworkload	Präsenzzeit 15 h + Vorbereitung 60 h = 75 Stunden = 2.5 Credit
Workload/Total workload	Punkte
	presence 15 h + preparation 60 h = 75 hours = 2.5 credit points
ECTS und Gewichtung der Note	5.00
in der Gesamtnote	5/90
ECTS and weighting in overall grade	
Leistungsnachweis	written examination 120 min
Performance record	
Semester	1
Semester	
Häufigkeit des Angebots	annualy in winter semester
Frequency of the offer	
Dauer	1 Semester
Duration	
Art der Lehrveranstaltung	Obligatotry module 1. Semester
Type of course	
Besonderes	
Peculiarity	

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Modulname Modulname	German Language I MERO 250	
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Ramona Alina Petschauer (Modulverantwortung)	
Qualifikationsziele Qualification goals	The course aims to build up the students' ability everyday situations. Upon completion of this couwill be able:	
	 to introduce themselves, make short, simp about themselves, their family, living conditor studies, understand and use familiar every to hold simple conversations about everyday personal interests or events in a slow and of to understand short, simple texts on familiar using common everyday language. to write simple messages and short texts, so or short replies, which refer to themselves ask for and pass on information. 	itions, leisure time eryday expressions. ay life and clear way. ar concrete topics such as invitations
Modulinhalte Module contents	The course provides basic knowledge of German towards the language competence level A1.1 of European Framework of Reference for Language The course trains all four language skills (speaking reading and writing) and covers:	the Common s (CEFR).
	 lexis on simple topics such as: introducing family and friends, leisure time, living condappointments, daily routine, basic technical grammar structures such as article and not the nominative and accusative case, verb for present tense, word order in statements are clauses, comparison of the adjectives, improverbs with separable particles; phonetics exercises. 	litions, Il terms; un declension in forms in the nd in interrogative
Lehrformen Forms of teaching	Übung (4 SWS)	
Voraussetzungen für die Teilnahme Requirements for participation	No prior knowledge of German	

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Literatur/multimediale Lehr- und	Lecture script	
Lernprogramme		
Further readings/Learning		
programmes		
Lehrbriefautor	keiner	
Textbook author		
Verwendbarkeit	Mechatronics & Robotics 90 CP M.Eng.	
Usability		
Arbeitsaufwand/Gesamtworkload	Präsenzzeit 60 h + Vorbereitung 90 h = 150 Stunden = 5.0 Credit	
Workload/Total workload	Punkte	
	presence 60 h + preparation 90 h = 150 hours = 5.0 credit points	
ECTS und Gewichtung der Note	5.00	
in der Gesamtnote	5/90	
ECTS and weighting in overall grade		
Leistungsnachweis	written examination (120 min)	
Performance record		
Semester	1	
Semester		
Häufigkeit des Angebots	anually in winter semester	
Frequency of the offer		
Dauer	1 Semester	
Duration		
Art der Lehrveranstaltung	Elective module 1. Semester: 2 to be chosen from 5	
Type of course		
Besonderes		
Peculiarity		

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Modulname Modulname	Communication Systems MERO	209
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Prof. DrIng. Carsten Roppel (Modulverantwortung)	
Qualifikationsziele Qualification goals	You understand basic principles of digital communication systems and their key parameters. You know how to use error correcting schemes. You know the basics of the design and implementation of communication systems, and you are able to develop and test typical algorithms with MATLAB. You know technologies to implement sensor networks.	
Modulinhalte Module contents	1. Introduction 2. Signal Transmission (Impulse Response and Convolution, Frequency Response) 3. Digital Baseband Transmission 4. Digital Modulation (ASK, PSK, QAM) 5. Channel Codierung (Blockcodes, Convolutional Codes) 6. Sensor Networks	
Lehrformen	Vorlesung (3 SWS)	
Forms of teaching Voraussetzungen für die Teilnahme Requirements for participation	Praktikum (1 SWS) Basic knowledge in electrical engineering, digital signal processing and MATLAB/Simulink is recommended.	
Literatur/multimediale Lehr- und Lernprogramme Further readings/Learning programmes	Proakis, J. G., Manolakis, D. G.: Digital Signal Processing. Pearson Prentice Hall, 4th ed., 2007. Proakis, J. G., Salehi, M.: Digital Communications. McGraw-Hill, 5. Aufl., 2008 Roppel, C.: Grundlagen der Nachrichtentechnik. Hanser Verlag, 2018 Stewart, R. et al.: Software Defined Radio using MATLAB & Simulink and the RTL-SDR. Strathclyde Academic Media, 2015.	
Lehrbriefautor Textbook author	keiner	
Verwendbarkeit Usability	Mechatronics & Robotics 90 CP M.Eng.	
Arbeitsaufwand/Gesamtworkload Workload/Total workload	ad Präsenzzeit 60 h + Vorbereitung 90 h = 150 Stunden = 5.0 Credit Punkte presence 60 h + preparation 90 h = 150 hours = 5.0 credit points	
ECTS und Gewichtung der Note in der Gesamtnote ECTS and weighting in overall grade	5.00 5/90	1

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Leistungsnachweis	Written examination 120 min.
Performance record	
Semester	1
Semester	
Häufigkeit des Angebots	winter semester
Frequency of the offer	
Dauer	1 Semester
Duration	
Art der Lehrveranstaltung	Elective module 1. Semester: 2 to be chosen from 5
Type of course	
Besonderes	
Peculiarity	

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Modulname Modulname	Rapid Control Prototyping MERO 23	
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Prof. DrIng. Frank Schrödel (Modulverantwortung)	
Qualifikationsziele Qualification goals	Students shall understand the fundamentals as well as current trends of applied automation technology in the context of modern robotic applications. A special focus of the lecture is on utilizing the rapid control prototyping for drive systems and robotic applications. The theoretical lecture content is applied and intensified by utilizing various robotic applications in the lab and in the lecture. Students shall be able to select and synthesize suitable robotic and automation concept (incl. measuring devises, controller and drives) for given problems.	
Modulinhalte Module contents	 Fundamentals and Application Areas of Automation Technology (incl. Industry 4.0) Fundamentals of Stationary Industrial Robots (Notation, Selection Criteria, Classification, Robot Programming) Robot Kinematics (Fundamentals, Forward and Backward Transformation) Sensor Functions, Sensor Types and Measurement Errors Fundamentals of Electric Drives Process Models for Engineering (Rapide Control Prototyping) and Introduction to System Dynamic Modelling and Identification System Simulation and Validation Fundamentals of PLC Basics and BOOLean Algebra Fundamentals of Event Discrete Systems and Petri Nets Controller Design and Outlook on Modern Control Engineering Methods 	
Lehrformen Forms of teaching	Vorlesung (4 SWS) Übung (1 SWS)	
Voraussetzungen für die Teilnahme Requirements for participation	Bachelor Study in Mechan. Eng. or similar Knowledge/experience in Mechanics, Mechan. Design, Electrical Eng., Automation Technology	
Literatur/multimediale Lehr- und Lernprogramme Further readings/Learning programmes		
Lehrbriefautor Textbook author	keiner	
Verwendbarkeit Usability	Mechatronics & Robotics 90 CP M.Eng.	

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Arbeitsaufwand/Gesamtworkload	Präsenzzeit 75 h + Vorbereitung 7	75 h = 150 Stunden = 5.0 Credit
Workload/Total workload	Punkte	
	presence 75 h + preparation 75 h = 15	0 hours = 5.0 credit points
ECTS und Gewichtung der Note	5.00	1
in der Gesamtnote	5/90	
ECTS and weighting in overall grade		
Leistungsnachweis	written examination 120 min	
Performance record		
Semester	1	
Semester		
Häufigkeit des Angebots	anually in winter semester	
Frequency of the offer		
Dauer	1 Semester	
Duration		
Art der Lehrveranstaltung	Elective module 1. Semester: 2 to be chosen from 5	
Type of course		
Besonderes		
Peculiarity		

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Modulname Modulname	Vibration Engineering MERO 214		
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Prof. DrIng. habil Emil Kolev (Modulverantwortung)		
Qualifikationsziele Qualification goals	This course covers the basics of vibration technology. The students should be able to handle the vibration behaviour of mechanical systems analytically and to detect and understand vibration phenomena in practice.		
Modulinhalte Module contents	 Introduction to the Vibration Theory Damped Systems with free behaviour, Geometrically non-linear Oscillators, Forced, damped vibrations, Excited states of the harmonic oscillator, Multi-Body Systems, Chain-Oscillators, Vibration absorber, Continuum Mechanics: longitudinal, torsional and bending vibrations of bars, Critical number of revolutions. 		
Lehrformen Forms of teaching	Vorlesung (2 SWS) Übung (2 SWS)		
Voraussetzungen für die Teilnahme Requirements for participation	Mathematics, Dynamics		
Literatur/multimediale Lehr- und Lernprogramme Further readings/Learning programmes	Script of Lecturers: bilingual: German-English Technical Mechanics, Fachbergriffe im deutschen und englischen Kontext, S. Kessel/D. Fröhling, B.G. Teubner Stuttgart, Leipzig, ISBN 3-519-06378-6		
Lehrbriefautor Textbook author	keiner		
Verwendbarkeit Usability	Mechatronics & Robotics 90 CP M.Eng.		
Arbeitsaufwand/Gesamtworkload Workload/Total workload	oad Präsenzzeit 60 h + Vorbereitung 90 h = 150 Stunden = 5.0 Credit Punkte presence 60 h + preparation 90 h = 150 hours = 5.0 credit points		
ECTS und Gewichtung der Note in der Gesamtnote ECTS and weighting in overall grade	5/90		
Leistungsnachweis Performance record	Written examination 120min		
Semester Semester	1		

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Häufigkeit des Angebots	anually in winter semester
Frequency of the offer	
Dauer	1 Semester
Duration	
Art der Lehrveranstaltung	Elective module 1. Semester: 2 to be chosen from 5
Type of course	
Besonderes	
Peculiarity	

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Modulname Modulname	Workshop Mechatronics I MERO 23		
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Prof. DrIng. Silvio Bachmann (Modulverantwortung)		
Qualifikationsziele Qualification goals	Exercise and project work in development of a microcontroller based electronic control unit for mechatronic systems		
Modulinhalte Module contents	 Thermal calculation of the heat sink and the casing for the electronic control unit Design of a printed circuit board as main board for all components of the electronic control unit Programming of the microcontroller in C Test Design of a casing for the electronic control unit 		
Lehrformen Forms of teaching	Vorlesung (1 SWS) Praktikum (3 SWS)		
Voraussetzungen für die Teilnahme Requirements for participation	Basic knowledge in electrical engineering, microcontrollers, programming in C		
Literatur/multimediale Lehr- und Lernprogramme Further readings/Learning programmes	- Fischer: Teaching materials		
Lehrbriefautor Textbook author	keiner		
Verwendbarkeit Usability	Mechatronics & Robotics 90 CP M.Eng.		
Arbeitsaufwand/Gesamtworkload Workload/Total workload	Präsenzzeit 60 h + Vorbereitung 90 h = 150 Stunden = 5.0 Credit Punkte presence 60 h + preparation 90 h = 150 hours = 5.0 credit points		
ECTS und Gewichtung der Note in der Gesamtnote ECTS and weighting in overall grade	5.00 5/90		
Leistungsnachweis Performance record	written report + oral presentation of workshop project		
Semester Semester	1		
Häufigkeit des Angebots Frequency of the offer	winter semester (Once per academic year)		
Dauer Duration	1 Semester		
Art der Lehrveranstaltung Type of course	Elective module 1. Semester: 2 to be chosen from 5		

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Modulname Modulname	Systemstheory MERO	205
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Prof. DrIng. Silvio Bachmann (Modulverantwortung)	
Qualifikationsziele Qualification goals	Students understand basic concepts and methods of Systemther You learn analyzing and describing methods for systems including processes and signals.	-
	Lesson is divided in Technical information 40 % Method knowledge 50 % System competence 10 %	
Modulinhalte Module contents	Parts - Introduction - Applicability - Signals and Definition - Signal Analyzing and Modeling - Process Description - Process Models - Process Analyzing - Applications	
Lehrformen Forms of teaching	Vorlesung (3 SWS) Übung (1 SWS)	
Voraussetzungen für die Teilnahme Requirements for participation	Basic knowledge in system control	
Literatur/multimediale Lehr- und Lernprogramme Further readings/Learning programmes	Script	
Lehrbriefautor Textbook author	keiner	
Verwendbarkeit Usability	Mechatronics & Robotics 90 CP M.Eng.	
Arbeitsaufwand/Gesamtworkload Workload/Total workload	Präsenzzeit 60 h + Vorbereitung 90 h = 150 Stunden = 5.0 Cred Punkte presence 60 h + preparation 90 h = 150 hours = 5.0 credit points	tit
ECTS und Gewichtung der Note in der Gesamtnote ECTS and weighting in overall grade	5.00 5/90	
Leistungsnachweis Performance record	Written examination 120 min.	
Semester Semester	2	
Häufigkeit des Angebots Frequency of the offer	summer semester	

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Dauer	1 Semester
Duration	
Art der Lehrveranstaltung	Obligatory module 2. Semester
Type of course	
Besonderes	
Peculiarity	

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Modulname Modulname	Design of Robot Workplaces MERO/ MA MB 223	
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Prof. Dr. Lutz Huxholl (Modulverantwortung)	
Qualifikationsziele Qualification goals	The students gain knowledge of the structure of robot workplaces and understand the requirements that are to be fulfilled. They know the essential elements of workplaces and will be able to design robot workplaces themselves. Using practical examples, they know possible solutions for various automation tasks.	
Modulinhalte Module contents	Based on fundamentals such as components and kinematics it is shown, which selection criteria are relevant and how a robot workstation is structured. The various application areas such as handling, picking, palletizing, welding and mounting are explained and illustrated using examples. The module gives an overview about the different robot positioning systems such as tracks, gantries, head- and tailstocks and turntables. In addition, safety aspects are part of the module: This includes both data security and functional safety.	
Lehrformen	Vorlesung (3 SWS)	
Forms of teaching	Übung (1 SWS)	
Voraussetzungen für die Teilnahme Requirements for participation		
Literatur/multimediale Lehr- und Lernprogramme Further readings/Learning programmes	Hesse, S.; Malisa, V.: Robotik, Montage, Handhab Hesse, S.: Grundlagen der Handhabungstechnik (Mason, M.: Mechanics of Robotic Manipulation (2 Siegert, HJ.; Bocionek, S.: Programmierung intel (1996) Weber, W.: Industrieroboter (2017)	(2016) 001)
Lehrbriefautor	keiner	
Textbook author		
Verwendbarkeit	Master Maschinenbau 90 CP M.Eng.,	
Usability	Mechatronics & Robotics 90 CP M.Eng.	
Arbeitsaufwand/Gesamtworkload Workload/Total workload	Präsenzzeit 60 h + Vorbereitung 90 h = 150 Stur Punkte presence 60 h + preparation 90 h = 150 hours = 5.0 cree	
ECTS und Gewichtung der Note in der Gesamtnote ECTS and weighting in overall grade	5.00 5/90	1
Leistungsnachweis Performance record		

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Semester	2
Semester	
Häufigkeit des Angebots	Yearly in summer semester
Frequency of the offer	
Dauer	1 Semester
Duration	
Art der Lehrveranstaltung	Obligatory module 2. Semester
Type of course	
Besonderes	
Peculiarity	

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Modulname Modulname	Digital Signal Processing for Engineering Applications MERO	204
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Prof. DrIng. Carsten Roppel (Modulverantwortur	ng)
Qualifikationsziele Qualification goals	You know basic principles of digital signal proces particular, you understand the sampling theorem analog signals, and you know applications of different you know how to describe discrete-time signals at time domain based on the impulse response and domain based on the transfer function. You know design and implementation of digital filters and y filter design tools. You can design signal processing spectral analysis and signal conditioning.	and its effect on erent ADC types. and systems in the in the frequency the basics of the you are able to use
Modulinhalte Module contents	 Introduction Sampling und Quantization (Sampling Theorem ADC Parameters and Types) Discrete-Time Signals and Systems (Impulse R Convolution, Fourier-Transform of Discrete-Time Fourier-Transform (DFT), the z-Transform) Digital Filters (Finite Impulse Response (FIR) Filmpulse Response (IIR) Filter) Engineering Applications: Spektral Analysis, Consor Signals 	esponse and Signals, Discrete ilter, Infinite
Lehrformen Forms of teaching	Vorlesung (3 SWS) Praktikum (1 SWS)	
Voraussetzungen für die Teilnahme Requirements for participation	Basic knowledge in electrical engineering, signals programming in C is recommended	s and systems and
Literatur/multimediale Lehr- und Lernprogramme Further readings/Learning programmes	Chassaing, R.: DSP Applications using C and the Wiley, 2002. Grüningen, D. Ch. v.: Digitale Signalverarbeitung 2004. Oppenheim, A. V., Schaffer, R. W.: Discrete-time Prentice-Hall, 1999 (deutsche Ausgabe: Zeitdiskr Signalverarbeitung, Pearson Studium, 2004). Proakis, J. G., Manolakis, D. G.: Digital Signal Proc Prentice Hall, 4th ed., 2007. Roppel, C.: Grundlagen der Nachrichtentechnik. R	. Hanser Verlag, signal processing. rete cessing. Pearson
Lehrbriefautor Textbook author	keiner	

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Verwendbarkeit	Mechatronics & Robotics 90 CP M.Eng.
Usability	
Arbeitsaufwand/Gesamtworkload	Präsenzzeit 60 h + Vorbereitung 90 h = 150 Stunden = 5.0 Credit
Workload/Total workload	Punkte
	presence 60 h + preparation 90 h = 150 hours = 5.0 credit points
ECTS und Gewichtung der Note	5.00
in der Gesamtnote	5/90
ECTS and weighting in overall grade	
Leistungsnachweis	Written examination 120 min.
Performance record	
Semester	2
Semester	
Häufigkeit des Angebots	summer semester
Frequency of the offer	
Dauer	1 Semester
Duration	
Art der Lehrveranstaltung	Obligatory module 2. Semester
Type of course	
Besonderes	
Peculiarity	

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Modulname Modulname	Robotic Vision MERO	219 MERO
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Prof. DrIng. Maria Schweigel (Modulverantwort	ung)
Qualifikationsziele Qualification goals	The students get to know the theoretical foundations of computivision under consideration of issues of mobile robotics. Especially they lean about physics of light and color, means he picture is generated, transforming coordinate systems, format an image, feature extraction and vision based control. All theoretical knowledge will be demonstrated on examples by us Vision Modul of Matlab. In the practice part students will apply theoretical knowledge by solving exercises and working on ow vision project using Matlab.	
	The lecture conveys: professional competence 45% method competence 30% system competence 20% social competence 5%	

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Modulinhalte	Part I: lecture
Moduliniate Module contents	1. Introduction: Development of Robotic, application examples, Definition robotic, sensors, Why Vision in robotics?, Autonomous robotics and AI, Ethics 2. Coordinate systems and transformations: Mathematical representation of a robot, Rotation Matrix, Transformation Matrix, Center of Rotation, Perspective Projection Geometry 3. Physics of Light and color: Photometry, Colorimetry, Problems in RV because of light and color 4. Image Formation: Perspective projection, Camera calibration, Types of wide-view cameras 5. Image processing: Histogram, Monadic operations, Diadic Operations, Spatial Operations (Smoothing, Edge detection, Template Matching), Mathematical Morphology, Shape Changing 6. Image feature extraction: Classification, Representation, Features (Boundary Box, Moments, Shape, Charakter recognition, Line features, Point features (Harris-Stephens Edge Detection, SIFT - Scale-invariant feature transform, SURF - Speeded Up Robust Feature) 7. Multi Vision and Vision-Based Control: Multi vision (Correspondence, Geometry of Stereo Vision), Photogrammetry, Visual servoing (Position-Based Visual Servo, Image-Based Visual Servo)
Lobrformon	Computer Vision with Vision Modul of Matlab
Lehrformen Forms of teaching	Vorlesung (2 SWS) Praktikum (2 SWS)
Voraussetzungen für die Teilnahme Requirements for participation	Technical education, matriculation
Literatur/multimediale Lehr- und Lernprogramme Further readings/Learning programmes	 'Vision Based Autonomous Robot Navigation', Chatterjee, Rakshit, Singh, Springer 2013 'Robotics - Vision and Control', Peter Corke, Springer 2017
Lehrbriefautor Textbook author	keiner
Verwendbarkeit Usability	Mechatronics & Robotics 90 CP M.Eng.
Arbeitsaufwand/Gesamtworkload Workload/Total workload	Präsenzzeit 60 h + Vorbereitung 90 h = 150 Stunden = 5.0 Credit Punkte presence 60 h + preparation 90 h = 150 hours = 5.0 credit points

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5.00	1
5/90	
Name of Examination: Robot Vision	
oral Exam, 20 minutes	
Accepted aid: Script, notes	
2	
summer term	
1 Semester	
Obligatory module 2. Semester	
	5/90 Name of Examination: Robot Vision oral Exam, 20 minutes Accepted aid: Script, notes 2 summer term 1 Semester

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Modulname Modulname	German Language II MERO	251
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Ramona Alina Petschauer (Modulverantwortung)	
Qualifikationsziele Qualification goals Qualification goals Will be able:		
	 to understand and use everyday expression simple and concrete sentences. to hold simple conversations about everyday personal interests or events in a slow and of ask and answer simple questions, make an simple statements on very familiar topics. to understand short, simple texts on familiar using common everyday language. to write simple messages and short texts, so emails or short replies, in which they ask for information. 	ay life and clear way. Id respond to ar concrete topics
Modulinhalte Module contents	The course provides basic knowledge of German towards the language competence level A1.2 of European Framework of Reference for Language The course trains all four language skills (speaking reading and writing) and covers: • lexis on simple topics such as: work, going and eating, weather, travelling, at the doct terms; • grammar structures such as article and now the nominative, accusative and dative case past tense, future tense, main and subordine phonetics exercises.	the Common s (CEFR). ng, listening, shopping, cooking or's, technical un declension in e, modal verbs,
Lehrformen Forms of teaching	Übung (4 SWS)	
Voraussetzungen für die Teilnahme Requirements for participation	Basic knowledge of German	

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Literatur/multimediale Lehr- und	Lecture script	
Lernprogramme		
Further readings/Learning		
programmes		
Lehrbriefautor	keiner	
Textbook author		
Verwendbarkeit	Mechatronics & Robotics 90 CP M.Eng.	
Usability		
Arbeitsaufwand/Gesamtworkload	Präsenzzeit 60 h + Vorbereitung 90 h = 150 Stur	nden = 5.0 Credit
Workload/Total workload	Punkte	
	presence 60 h + preparation 90 h = 150 hours = 5.0 cre	dit points
ECTS und Gewichtung der Note	5.00	1
in der Gesamtnote	5/90	
ECTS and weighting in overall grade		
Leistungsnachweis	Written examination 120 min	
Performance record		
Semester	2	
Semester		
Häufigkeit des Angebots	anually in summer semester	
Frequency of the offer		
Dauer	1 Semester	
Duration		
Art der Lehrveranstaltung	Elective module 2. Semester: 2 to be chosen fror	n 5
Type of course		
Besonderes		
Peculiarity		

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Modulname Modulname	Applied Physics Master MERO	232
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Prof. Dr. Christian Rödel (Modulverantwortung)	
Qualifikationsziele Qualification goals	This module deals with special physical effects and laws that are of fundamental importance for mechatronic controls and measurement data acquisition. By participating in the course, the students gain in-depth knowledge of optics, laser technology, acoustics and sound technology.	
Modulinhalte Module contents	Wave optics (electromagnetic waves, spectrum, interference, temporal coherence, standing waves, resonance, longitudinal waves, propagation of light in matter, dispersion, reflection, refraction, total internal reflection, diffraction) Geometrical Optics (basic imaging rules, mirrors, thin lenses, thin lens combinations, Oblique-ray-method, concept of principal planes, optical instruments) Lasers (laser principles, light amplification, gain profile and longitudinal modes, resonators, transverse modes, generation of short pulses, frequency doubling, Gaussian beam properties, beam quality, non-Gaussian beams, application-relevant laser parameters and their measurement) Basics of acoustics, sound level and rating, distance measurement with ultrasound	
Lehrformen Forms of teaching	Vorlesung (3 SWS) Praktikum (1 SWS)	
Voraussetzungen für die Teilnahme Requirements for participation	Basic knowledge of wave physics and geometrica	al optics
Literatur/multimediale Lehr- und Lernprogramme Further readings/Learning programmes	Not yet available	
Lehrbriefautor Textbook author	keiner	
Verwendbarkeit Usability	Mechatronics & Robotics 90 CP M.Eng.	
Arbeitsaufwand/Gesamtworkload Workload/Total workload	Präsenzzeit 60 h + Vorbereitung 90 h = 150 Stunden = 5.0 Credit Punkte presence 60 h + preparation 90 h = 150 hours = 5.0 credit points	
ECTS und Gewichtung der Note in der Gesamtnote ECTS and weighting in overall grade	5.00 5/90	1

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Leistungsnachweis Performance record	Written exam 120 min
Semester Semester	2
Häufigkeit des Angebots Frequency of the offer	anually in summer semester
Dauer Duration	1 Semester
Art der Lehrveranstaltung Type of course	Elective module 2. Semester: 2 to be chosen from 5
Besonderes Peculiarity	

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Modulname Modulname	Workshop Mechatronics II MERO	238
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Prof. Dr. Stefan Roth (Modulverantwortung)	
Qualifikationsziele Qualification goals	Design and realisation of mechatronic systems	
Modulinhalte Exercise in development of mechatronic system mechanical solution approach		with focus on
	Based on solution guideline for development of r systems, i.e. VDI 2221 or 2208 (V-Model), the stu out the design of simple mechatronic systems, e systems, robotic solutions, etc	udent hast to work
	The conceptual idea has to be realised with mea processing like rapid prototyping processing or a conventional production methods.	
	Fundamental elements of the development procesystems, namely specification of requirements, i verification and corresponding documentation arworkshop.	mplementation,
Lehrformen Forms of teaching	Vorlesung (1 SWS) Übung oder Projekt (3 SWS)	
Voraussetzungen für die Teilnahme Requirements for participation	Workshop Mechatronics I	
Literatur/multimediale Lehr- und Lernprogramme Further readings/Learning programmes	nd G. Pahl, W. Beitz: Engineering Design: A Systematic Approach, VDI Guideline 2221 - Development of Technical Products and Systems VDI Guideline 2208 - Design Methodology for Mechatronic Systems	
Lehrbriefautor Textbook author	keiner	
Verwendbarkeit Usability	Mechatronics & Robotics 90 CP M.Eng.	
Arbeitsaufwand/Gesamtworkload Workload/Total workload	oad Präsenzzeit 60 h + Vorbereitung 90 h = 150 Stunden = 5.0 Credit Punkte presence 60 h + preparation 90 h = 150 hours = 5.0 credit points	
ECTS und Gewichtung der Note in der Gesamtnote ECTS and weighting in overall grade	5.00 5/90	1

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Leistungsnachweis	Assignment (written report + oral presentation) of workshop project
Performance record	
Semester	2
Semester	
Häufigkeit des Angebots	summer semester
Frequency of the offer	
Dauer	1 Semester
Duration	
Art der Lehrveranstaltung	Elective module 2. Semester: 2 to be chosen from 5
Type of course	
Besonderes	
Peculiarity	

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Modulname Modulname	Aspects of production planning and work design MA MERO	
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Prof. DrIng. Carsten Löser (Modulverantwortung)	
Qualifikationsziele Qualification goals	Utilization of methods and contents from different engineering disciplines as methodical foundation for the planning of the industrial production (parts manufacturing and assembly) and the work design	
	Familiarization with diverse tasks of the production planning including project management, work preparation and the design of work and workplaces	
	Getting to know the structure and functionality of ERP-systems	
	Understanding of the necessary principles and consolidation of the knowledge on practical examples	
Modulinhalte Module contents	 methodical planning and design of manufacturing processes, work preparation, technology and times application of project management methods and tools overview of the development and use of Enterprise Resource Planning (ERP) and production planning methods use of different software, e.g. SAP S/4HANA®, as examples for more in-depth study consideration of occupational physiology, ergonomic aspects and influencing factors of the working environment for the design of processes and workplaces raising awareness of occupational safety issues 	
Lehrformen Forms of teaching	Vorlesung oder Übung (4 SWS)	
Voraussetzungen für die Teilnahme Requirements for participation	none	
Literatur/multimediale Lehr- und Lernprogramme Further readings/Learning programmes	Lecture and Exercise (4 SWS) Blackboard, slides, beamer, demonstration, exercises	
Lehrbriefautor Textbook author	keiner	

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Verwendbarkeit	Mechatronics & Robotics 90 CP M.Eng.		
Usability			
Arbeitsaufwand/Gesamtworkload	Präsenzzeit 60 h + Vorbereitun	g 90 h = 150 Stunden = 5.0 Credit	
Workload/Total workload	Punkte		
	presence 60 h + preparation 90 h =	150 hours = 5.0 credit points	
ECTS und Gewichtung der Note	5.00	1	
in der Gesamtnote	5/90		
ECTS and weighting in overall grade			
Leistungsnachweis	Written exam 120 minutes	•	
Performance record			
Semester	2		
Semester			
Häufigkeit des Angebots	annualy in summer semester		
Frequency of the offer			
Dauer	1 Semester		
Duration			
Art der Lehrveranstaltung	Elective module 2. Semester: 2	to be chosen from 5	
Type of course			
Besonderes			
Peculiarity			

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Modulname Modulname	Tribology in micromechanics (Tim) MA 257 MERO
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Prof. DrIng. habil Annett Dorner-Reisel (Modulverantwortung)
Qualification goals Qualification goals	Motion is everywhere: Industrial parts, like production machines, powertrain components in automotive or airplane applications, environmental or energy technologies, micromechanical systems or mechatronics & robotics. Energy is dissipated due to friction and wear causes reduction of performance. Not only, active control of systems loss outputs, such as those through friction and wear will have significant beneficial economic and ecologic consequences, but smart systems can be embedded in a great variety of machines and mechanisms. So called "Tribotronics" can be considered as active mechano-sensation and human-machine interfacing. Basic knowledge of tribology, wear and friction is teached in the course as well as fundamentals of coatings and thin films technologies. Nanomaterials, like Fullerenes, nanotubes and graphene properties and smart materials are mentioned with emphasis to their tribological and tribotronic properties. The essential importance of surface design (i.e. roughness, patterning) is presented. The smaller a device, the bigger the importance of the surface. Biodevices, MEMS (microelectromechanical systems) catalytic surfaces, surfaces interacting with living matter like cells or self-assembling monolayers are already on their way to practical application. Students can recommend methods for surface engineering by treatments and coatings with thin or thick films according the practical demands. The course places great emphasis on micro- and nanostructure of special coatings, smart effects as well as on trends in technology.
Modulinhalte Module contents	Tribology, tribotronics and selected coatings/films for adjusted applications including smart effects and human-machine interactions are explained. The software Cambridge Engineering Selector CES (company ANSYS) is available (Hybride synthesizer) for designing coatings or other hybride materials.
Lehrformen Forms of teaching	Vorlesung (2 SWS) Praktikum (2 SWS)
Voraussetzungen für die Teilnahme Requirements for participation	basic knowledge of material science and chemistry

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Literatur/multimediale Lehr- und Lernprogramme Further readings/Learning programmes	 Mang, T., K. Bobzin, T. Bartels, Industrial Tribology: Tribosystems, Friction, Wear and Surface Engineering, Lubrication, WILEY:VCH Verlag GmbH & Co. KGaA, Weinheim, 2011 Glavatskih, S., E. Höglund, Tribotronics-Towards active tribology, Tribology International 41 (2008) 934-939. https://doi.org/10.1016/triboint.2007.03.001 Zhang, C., T. Bu, J. Zhao, G. Liu, H. Yang, Z. Wang, Tribotrinics for active mechanosensation and self-powered microsystems, Advanced Functional Materials (2019) 1808114. https://doi.org/10.1002/adfm.201808114 Hu, W., C. Zhang, Z. L. Wang, Recent progress in piezotronics and tribotronics, Nanotechnology 30 (2020) 4 042001. 		
Lehrbriefautor	keiner		
Textbook author			
Verwendbarkeit Usability	Mechatronics & Robotics 90 CP M.Eng.		
Arbeitsaufwand/Gesamtworkload Workload/Total workload	Präsenzzeit 60 h + Vorbereitung 90 h = 150 Stund Punkte presence 60 h + preparation 90 h = 150 hours = 5.0 credit		
ECTS und Gewichtung der Note in der Gesamtnote ECTS and weighting in overall grade	5.00 5/90	1	
Leistungsnachweis Performance record	written Examen (120 min), Prüfungsvorleistung: Tes	stat	
Semester Semester	2		
Häufigkeit des Angebots Frequency of the offer	annualy in summer semester 1 Semester		
Dauer Duration			
Art der Lehrveranstaltung Type of course	Elective module 2. Semester: 2 to be chosen from	5	
Besonderes Peculiarity			

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Modulname Modulname	Master Thesis MA MERO	1920 MERO
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Fakultät Maschinenbau Studienorganisation (Mo	dulverantwortung)
Qualifikationsziele Qualification goals	The final thesis is a module achievement in which should show that they are able to work independing individual problem from mechatronics or robotic scientific methods within the given deadline. Beddegree in particular attests to the students know a high scientific level, special qualification object master's thesis are: -the systematic search and international literature on the current state of reto the subjectbuilding on this the presentation sophisticated theories and models for scientific a problem, -if necessary, the execution of an independing study or empirical investigation as a evaluation and derivation of the developments of the topic. The student should also prove, that and appropriate new methods to solve the enging The results of the work have to be defended during presentation (colloquium). Results of the work a with appendices of drawings, drafts, measureme programming source textes.	dently on a s according to cause the master's vledge and skills at tives of the investigation of esearch in relation and application of enalysis of the pendent well as their of new perspectives he is able to learn neering problem. Fing a final re the written thesis
Modulinhalte Module contents	The frame conditions for the thesis are determing regulations in §17 and §18. The topic of the massome from a company or external scientific instinctions should be related to the focus either mechanical engineering. The student is responsible for the stopic must be approved by the supervisor. Team under consideration of §17/5	ter thesis should tution. Preferably it I or electrical earch itself. The
Lehrformen Forms of teaching	Selbständige betreute Arbeit	
Voraussetzungen für die Teilnahme Requirements for participation	successful completion of the exams in at least 1 50ECTS-CP, §17/3)	0 modules (
Literatur/multimediale Lehr- und Lernprogramme Further readings/Learning programmes		
Lehrbriefautor Textbook author	keiner	

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Verwendbarkeit	Mechatronics & Robotics 90 CP M.Eng.	
Usability		
Arbeitsaufwand/Gesamtworkload		
Workload/Total workload		
ECTS und Gewichtung der Note	27.00	1
in der Gesamtnote	27/90	
ECTS and weighting in overall grade		
Leistungsnachweis		•
Performance record		
Semester	3	
Semester		
Häufigkeit des Angebots	Winter- und Sommersemester	
Frequency of the offer		
Dauer	1 Semester	
Duration		
Art der Lehrveranstaltung	Compulsory module 3. Semester	
Type of course		
Besonderes		
Peculiarity		

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Modulname Modulname	Colloquium Master Thesis MA MERO	1921 MERO				
Modulverantwortlicher/ Modulverantwortliche Module responsibility	Fakultät Maschinenbau Studienorganisation (Modulverantwortung)					
Qualifikationsziele Qualification goals	The students should accompany the processing of the Master's Labour and building on the methodological and social skil acquired of Master's degree programme with the principles of scientific work and the presentation of the results. The design principles of scientific papers should be implemented in a concrete, unambiguous and transparent manner. Knowledge and experience in the evaluation of concepts, Project results, design services, planning variants and other scientific and technical work acquired. Skills and experience for presentation Practice-related work results are gradually built.					
Modulinhalte Module contents	Classification of a task in an operational enviror and Assignment to engineering sub-disciplines. quantitatively optimal delimitation of a given Pr of extraction and practical Presentation of necessary data and data collect transparent use of valuation methods as well as presentation of work results with the Selection optimal method. Training of the problem-solving conversational skills, the style of speech and Co Personal time management and optimization of presentation.	Content and oblem. Possibilities ions. Selection and avariants of the of the individually g and onflict behavior.				
Lehrformen Forms of teaching	Kolloquium					
Voraussetzungen für die Teilnahme Requirements for participation	87 Credit Punkte aus Modulen (Master-Studieng	ang)				
Literatur/multimediale Lehr- und Lernprogramme Further readings/Learning programmes	entsprechend des zu bearbeitenden Themas					
Lehrbriefautor Textbook author	individuelle Kolloquiumsvorbereitung; Konsultat	ionen				
Verwendbarkeit Usability	Mechatronics & Robotics 90 CP M.Eng.					

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Arbeitsaufwand/Gesamtworkload		= 3.0 Credit Punkte		
Workload/Total workload	presence 60 h + preparation 90 h + independent work 90 h = 90 hours = 3.0			
	credit points			
ECTS und Gewichtung der Note	3.00	1		
in der Gesamtnote	3/90			
ECTS and weighting in overall grade				
Leistungsnachweis	Mündliche Prüfung (min. 30 Minut	en, max. 60 Minuten), gegliedert		
Performance record	nach Vortrag und Diskussion, (ber	notet)		
Semester	3			
Semester				
Häufigkeit des Angebots	bedarfsweise, sowohl im Winter- a	als auch im Sommersemester		
Frequency of the offer				
Dauer	1 Semester			
Duration				
Art der Lehrveranstaltung	Compulsory module 3. Semester			
Type of course				
Besonderes				
Peculiarity				

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Scheme Mechatronics and Robotics (M.Eng.)

Mechatronics & Robotics (M.Eng.)

	ECTS	V	Ü	L	Σ	ECTS	PV
Pflichtmodule 1. Semester					24 (25)*	20	
Automation Control	5	4					
Mechanical Problems in Mechatronics	5	2		2			
VDI 2206 - Development of Mechatronic Systems	5	2	2				
Sensor Systems	5	3	1				
Wahlpflichtmodule 1. Semester: 2 aus 5 zu wählen						10	
German Language I	5		4				
Rapid Control Prototyping*	5	4	1				Τ
Vibration Engineering	5	2	2				
Workshop Mechatronics I (Preperation)	5	1		3			
Communication Systems	5	3		1			Т
Pflichtmodule 2. Semester					24	20	
Systemtheory	5	3	1				
Design of Robot Workplaces	5	2	2				Т
Robotic Vision	5	2		2			
Digital Signalprocessing for Engineering Application	5	3		1			Τ
Wahlpflichtmodule 2. Semester: 2 aus 4 zu wählen						10	
German Language II	5		4				
Applied Physics	5	3		1			Ν
Aspects of Production Planning and Work Design	5	4					
Tribology in Micromechanics	5	2		2			Т
Workshop Mechatronics II (Finalization)	5					30	
Pflichtmodule 3. Semester							
Master Thesis	27						
Kolloquium	3						