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# Step 1: Risk Identification

## Categories of Risks

#### **External Risks:**

Environmental Changes: Coastal humidity impacting cooling systems.

Economic Factors: Currency fluctuations affecting procurement costs.

Regulatory Risks: Delays in obtaining permits or meeting Moroccan standards.

### **Internal Risks:**

Technical: Cooling or energy systems underperforming.

Organizational: Delayed decision-making or resource allocation.

Human: Insufficient skilled local workforce for specialized roles.

Methods for Identification

Brainstorming with the project team.

Lessons learned from other data center projects in similar regions.

Consulting Moroccan construction and IT experts.

Using structured tools like the 5M Framework:

Machine: Server reliability, cooling systems.

Manpower: Workforce skill level and availability.

Methods: Project execution plans.

Medium: Coastal environment of Tangier.



Materials: Quality and availability of local construction materials.



# Step 2: Risk Evaluation

## **Qualitative Analysis**

### **Impact Nature:**

Cost: Over-budget risks from delays or unexpected equipment failures.

Delay: Missed deadlines due to supply chain disruptions or regulatory approvals.

Quality: Non-compliance with energy efficiency or safety standards.

### Severity Scale:

Unserious: Minimal financial or time impact.

Serious: Moderate cost/time impact.

Very Serious: Critical impact on project objectives.

#### Likelihood Scale:

Unlikely: <10% chance.

Likely: 10-50% chance.

Very Likely: >50% chance.

### **Quantitative Analysis**

Using a scoring system for Criticity:

Criticity = Severity × Likelihood

Example:

Regulatory Delay:

Severity = 3 (Very Serious).

Likelihood = 2 (Likely).



Criticity = 6 (High Priority).

## Risk Prioritization Matrix

Likelihood ↓ /	elihood ↓ / Unserious (1)		Very Serious (3)
Severity →			
Unlikely (1)	Low (1)	Low (2)	Medium (3)
Likely (2)	Low (2)	Medium (4)	High (6)
Very Likely (3)	Medium (3)	High (6)	Critical (9)



# Step 3: Risk Handling

## **Approach**

#### Avoidance:

Use pre-approved suppliers for critical equipment to eliminate supply chain risks.

Conduct thorough environmental studies to preempt cooling inefficiencies.

### Reduction:

Incorporate Al-based predictive maintenance to reduce equipment failure risks.

Train the local workforce to bridge skill gaps before the project starts.

### Retention:

Allocate contingency funds for minor risks like temporary labor shortages.

#### Transfer:

Purchase insurance for equipment damage during transit.

Partner with experienced contractors to share responsibility for construction delays.



# 4. Real-World Risk Management Execution Plan

## Governance Structure and Responsibilities

## Risk Management Committee (RMC):

#### Responsibilities:

Oversee risk management and mitigation efforts.

Approve updates to the risk management plan during the project lifecycle.

Coordinate emergency responses for critical risks.

Submit periodic reports to stakeholders, including investors and executives.

#### **Risk Owners:**

Assigned to specific risks or categories (e.g., environmental, technical, financial).

Responsible for executing and monitoring mitigation strategies.

## Risk Monitoring and Reporting

## Weekly Monitoring Meetings:

Conduct structured reviews of the Risk Register, focusing on:

Progress of mitigation actions.

Status updates for all identified risks.

Identification of new risks from emerging trends or incidents.

Tool: Use software like RiskWatch or Microsoft Power BI to manage a real-time dashboard.



### Monthly Reports:

Summarize updates from risk owners, including:

Key risk status changes (e.g., downgraded or escalated risks).

Mitigation progress and corrective actions taken.

Lessons learned from incidents or near misses.

### **Quarterly External Reports:**

Shared with stakeholders summarizing all risks, statuses, and mitigation outcomes.

Format: Use visual aids like heatmaps and tables for clarity.

#### Real-Time Alerts:

Set up automated notifications for overdue mitigation actions using project management tools such as Jira or Asana.

## Periodic Testing and Scenario Simulations

#### Fire Drill Exercises:

Conducted every 6 months in collaboration with local fire departments.

Example: Simulate a fire outbreak in the server room, test response times, and evaluate evacuation effectiveness.

## Cybersecurity Simulations:

Quarterly simulations to assess vulnerability to attacks such as ransomware or DDoS.

Example: Simulate unauthorized access attempts to the data center network using penetration testing tools like Kali Linux.



## Supply Chain Disruption Drills:

Test backup supplier readiness by intentionally pausing an order from the primary supplier.

Evaluate how quickly alternate suppliers can fill the gap.

## Communication and Transparency Plan

### **Incident Reporting Protocol:**

All incidents must be reported within 24 hours to the Risk Management Committee.

Example: A small electrical fire in a cooling unit triggers an immediate email to stakeholders, followed by a detailed incident report within 3 days.

#### Stakeholder Access:

Use a shared portal (e.g., SharePoint or Confluence) where stakeholders can view:

Updated Risk Register.

Status of critical risks.

Documentation of recent incidents and resolutions.

### Quarterly Awareness Workshops:

Focus on training staff and stakeholders about:

New or evolving risks.

Updated mitigation strategies.

Lessons from recent simulations or incidents.



## Fire Risk Mitigation

#### Prevention:

Install fire suppression systems like FM200 gas-based systems for server rooms and high-risk areas.

Conduct monthly electrical inspections to detect wiring faults.

Enforce a strict no-smoking policy within 50 meters of the facility.

#### Detection:

Use Very Early Smoke Detection Apparatus (VESDA) systems to detect smoke particles before they escalate to flames.

## Response:

Equip all facility zones with fire-rated doors, extinguishers, and clearly marked evacuation routes.

Conduct training for on-site personnel every 6 months on using fire extinguishers and following evacuation protocols.

## **Continuous Improvement Processes**

## Post-Incident Analysis:

After any incident, conduct a meeting to:

Analyze the root cause.

Review whether existing mitigation actions were sufficient.

Update the Risk Register with improved strategies.

Example: After a cooling system failure due to clogged filters, revise the maintenance schedule to increase inspection frequency.



## Benchmarking:

Annually review risk management practices against standards such as:

ISO 31000 (Risk Management Guidelines).

Uptime Institute Tier Standards for data centers.

## Timeline for Periodic Activities

Activity	Frequency	Owner	
Weekly Risk Review	Weekly	Risk Management	
Meeting		Committee	
Internal Risk Audit	Monthly	Risk Owners	
Quarterly Review Report	Quarterly	Project Manager	
External Risk Audit	Annually	External Auditors	
Fire and Cybersecurity	Biannual	Safety and IT Teams	
Drills			
<b>Equipment Stress Testing</b>	Quarterly	IT Operations	
Risk Awareness	Quarterly	HR Department	
Workshops			



# Detailed Risk Summary Table for Tangier Data Center Project

Risk ID	Risk Description	Category	Root Cause	Likeliho od	Seve rity	C ri ti ci ty	Mitigation Plan	Owner	Status
R01	Cooling inefficiency	Technical	Humidity and coastal climate	Likely (2)	High (3)	6	Use Free Cooling and adiabatic systems and install AI-based energy optimization tools.	IT Team	Planned
R02	Permit delays	Regulatory	Complex Moroccan regulatory process	Very Likely (3)	High (3)	9	Pre-engage local regulators; assign a dedicated permit management team.	Project Manager	Active
R03	Supply chain disruptions	External	Reliance on international suppliers	Likely (2)	Medi um (2)	4	Use local suppliers where possible and maintain buffer stocks for critical equipment.	Procuremen t Team	Active
R04	Skilled labor shortage	Human	Lack of specialized workforce in Tangier	Likely (2)	High (3)	6	Partner with universities for training programs and recruit regionally.	HR Department	In Progress



R05	Power outages during setup	Operational	Unreliable power grid connections	Likely (2)	Serio us (2)	4	Secure agreements with Noor Solar Plant and deploy backup generators.	IT Team	Planned
R06	Construction material delays	Supply Chain	Long lead times for prefabricated materials	Likely (2)	Medi um (2)	4	Identify alternate suppliers and maintain safety stock for key materials.	Procuremen t Team	Planned
R07	Environmental compliance issues	Regulatory/Ext ernal	Non-compliance with Moroccan environmental laws	Likely (2)	High (3)	6	Conduct an Environmental Impact Assessment (EIA) and adhere to ISO 14001 standards.	Project Manager	Active
R08	Budget overruns	Financial	Unexpected costs in equipment or labor	Likely (2)	High (3)	6	Implement financial tracking systems and allocate contingency funds.	Finance Team	Active
R09	Cybersecurity breaches	Technical	Insufficient security measures	Unlikely (1)	High (3)	3	Deploy robust firewalls, encryption, and conduct regular security audits.	IT Security Team	Planned
R10	Delayed hardware procurement	Supply Chain	Vendor delays or logistical issues	Likely (2)	Serio us (2)	4	Diversify suppliers and negotiate priority shipping terms.	Procuremen t Team	Active
R11	Workforce safety incidents	Human/Operat ional	Lack of safety protocols during construction	Unlikely (1)	High (3)	3	Develop safety plans and train workers on construction site protocols.	Safety Manager	In Progress
R12	Cooling system failure post-launch	Technical	Design flaws or maintenance issues	Likely (2)	Very High (3)	6	Perform stress testing and implement predictive maintenance using AI tools.	IT Operations	Planned



R13	Negative community perception	Reputational	Noise or traffic disruptions during construction	Likely (2)	Medi um (2)	4	Communicate with the community and implement measures to minimize disturbances.	Community Liaison	Active
R14	Geopolitical instability	External	Sudden political changes in Morocco	Likely (2)	High (3)	6	Maintain flexible contracts and engage with legal advisors to adapt quickly to changing regulations.	Project Manager	Planned
R15	Natural disasters	Environmental	Coastal flooding or earthquakes	Likely (2)	Very High (3)	6	Elevate foundational designs, include disaster recovery plans, and secure insurance coverage.	Constructio n Team	Planned
R16	Market dynamics	External	Increases in global material costs	Very Likely (3)	High (3)	9	Build long-term supplier agreements and allocate buffer funds for price surges.	Finance Team	Active
R17	Cultural misalignment	Internal	Misunderstandings in a multilingual team	Likely (2)	Medi um (2)	4	Provide cultural training and hire bilingual coordinators for smoother communication.	HR Department	In Progress
R18	Quality control lapses	Internal	Poor inspections of materials or contractor work	Likely (2)	Serio us (2)	4	Implement stringent QA processes and conduct frequent audits.	QA Team	Active
R19	Integration challenges	Operational	Compatibility issues between old and new systems	Likely (2)	Serio us (2)	4	Schedule extensive testing and engage experienced system integrators early in the process.	IT Team	Planned



R20	Cybersecurity breaches	Technological	Vulnerabilities in Albased maintenance systems	Likely (2)	High (3)	6	Use advanced security tools, conduct regular audits, and implement robust incident response plans.	IT Security Team	Active
R21	Reputational backlash	Reputational	Media criticism due to delays or environmental issues	Likely (2)	High (3)	6	Appoint a PR team to manage communication and proactively share project updates with stakeholders.	PR Team	Active
R22	Occupational hazards	Health & Safety	Heat stress or lack of PPE	Likely (2)	Serio us (2)	4	Conduct safety training, ensure PPE availability, and provide breaks in shaded areas for workers.	Safety Manager	In Progress
R23	Data sovereignty issues	Regulatory	Misalignment of local and international data laws	Likely (2)	High (3)	6	Consult with legal experts to ensure compliance and implement localized data storage solutions.	Legal Team	Active
R24	Exchange rate fluctuations	Financial	Adverse currency changes increasing costs	Likely (2)	Serio us (2)	4	Hedge against currency risks and negotiate cost adjustments with international suppliers.	Finance Team	Planned
R25	Funding shortfalls	Financial	Withdrawal of funding due to economic downturns	Likely (2)	High (3)	6	Diversify funding sources and maintain contingency reserves.	Finance Team	Active
R26	Coastal corrosion	Environmental	Salty air damaging construction materials	Likely (2)	High (3)	6	Use corrosion-resistant materials and apply protective coatings to vulnerable structures.	Constructio n Team	Planned



R27	Subcontractor disputes	Internal	Misaligned expectations or payment delays	Likely (2)	Serio us (2)	4	Draft clear contracts with dispute resolution clauses and monitor payment schedules closely.	Procuremen t Team	Active
R28	Skills mismatch	Human	Workers hired lacking specific technical skills	Likely (2)	Serio us (2)	4	Conduct rigorous skills assessments during recruitment and provide on-site training programs.	HR Department	Active
R29	Supply chain fraud	External	Vendors delivering counterfeit or substandard equipment	Unlikely (1)	High (3)	3	Vet suppliers rigorously and conduct third-party quality checks on deliveries.	Procuremen t Team	Planned
R30	Water scarcity	Environmental	Shortages impacting cooling systems or construction	Likely (2)	Medi um (2)	4	Use water-efficient cooling technologies and plan water storage facilities for construction needs.	Operations Team	Planned
R31	Overlapping projects	Internal	Simultaneous construction projects overburdening resources	Likely (2)	Serio us (2)	4	Coordinate schedules across projects and allocate resources based on priority.	Project Manager	In Progress
R32	Inflation	Financial	Sudden rise in operational costs	Very Likely (3)	Serio us (2)	6	Include inflation projections in budgets and renegotiate longterm fixed-price contracts if possible.	Finance Team	Active
R33	Equipment obsolescence	Technological	Newer, more efficient systems becoming available	Likely (2)	Medi um (2)	4	Perform market analyses before procurement and	IT Team	Planned



							design infrastructure to accommodate upgrades.		
R34	Communication breakdown	Internal	Poor communication between teams or stakeholders	Likely (2)	Serio us (2)	4	Use collaboration tools, schedule regular meetings, and appoint project coordinators.	HR Department	Active
R35	Vandalism or theft	Security	Construction site not secured adequately	Unlikely (1)	High (3)	3	Deploy 24/7 security personnel, install surveillance cameras, and restrict site access.	Security Team	Active
R36	Weather delays	Environmental	Heavy rainfall or storms halting construction	Very Likely (3)	Serio us (2)	6	Plan for weather contingencies and adjust project schedules during rainy seasons.	Project Manager	Active
R37	Dependency on key personnel	Human	Critical team members leaving the project	Likely (2)	High (3)	6	Develop a succession plan and cross-train team members to cover critical roles.	HR Department	In Progress
R38	Legal disputes	Regulatory/Leg al	Breaches in contracts or local regulations	Likely (2)	High (3)	6	Engage legal advisors early in the project and maintain clear documentation for all agreements.	Legal Team	Active
R39	Technological redundancy	Technological	Systems being quickly outdated by technological advances	Likely (2)	Medi um (2)	4	Design scalable systems and adopt modular technology to facilitate upgrades.	IT Team	Planned
R40	Stakeholder disengagement	Organizational	Lack of interest or involvement from stakeholders	Likely (2)	Medi um (2)	4	Organize stakeholder engagement sessions and provide regular	Project Manager	Active



							updates to maintain interest.		
R41	Unexpected legal requirements	Regulatory	Changes in local or international laws affecting project	Likely (2)	Serio us (2)	4	Monitor legal developments and consult regulatory experts to adapt quickly.	Legal Team	Active
R42	Underground infrastructure issues	Environmental	Unmapped utilities or unstable soil during excavation	Unlikely (1)	High (3)	3	Conduct comprehensive site surveys and engage geotechnical experts before excavation begins.	Constructio n Team	Active
R43	Energy price volatility	Financial	Unpredictable energy costs affecting budgets	Likely (2)	High (3)	6	Negotiate fixed-price energy contracts and explore renewable energy options.	Finance Team	Active