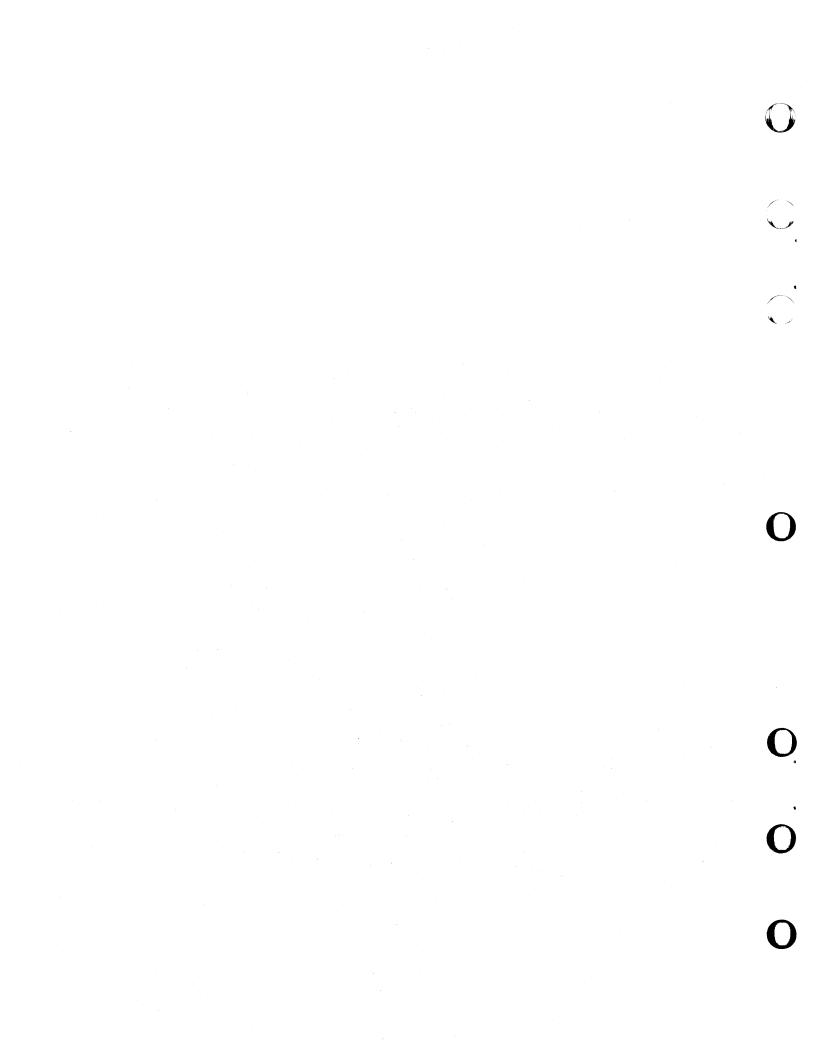


IBM 5114
Diskette Unit
Parts Catalog

\$131-0626-1



IBM 5114 Diskette Unit Parts Catalog

### **Preface**

The purpose of this publication is to list and to show illustrations of all replaceable assemblies, subassemblies, and detail parts release to Production Control on or before 30 September 1978 of the IBM 5114 Diskette Unit. This publication is for the use of an IBM customer engineer or a service representative.

# Second Edition (September 1978)

This is a major revision of, and obsoletes \$131-0626-0. Because the changes and additions are extensive, this publication should be reviewed in its entirety.

Changes are periodically made to the information herein; before using this publication in connection with the operation of IBM systems, be sure you have the latest edition.

Use this publication only for the purposes stated in the  ${\it Preface}$ .

This publication could contain technical inaccuracies or typographical errors. Use the Reader's Comment Form at the back of this publication. If the form has been removed, address your comments to IBM Corporation, Publications, Department 245, Rochester, Minnesota 55901. IBM may use and distribute any of the information you supply in any way it believes appropriate without incurring any obligation whatever. You may, of course, continue to use the information you supply.

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### HOW TO USE THIS PARTS CATALOG

#### PART I

To find parts quickly, a general understanding of the structure of this catalog is necessary. The catalog is divided into three major sections:

- The Visual Index, containing overall views of the machine, with call-outs pointing to detailed figures.
- The Catalog Section, containing a pictorial breakdown of assemblies and subassemblies.
- The Numerical Index, which is a numerical list of all parts used in the machine, with cross-references to the figure on which the part is found.

### **VISUAL INDEX**

The Visual Index, located before the Catalog Section, contains a reduced illustration of every figure in the Catalog Section. The reduced illustrations are tied together with flow arrows to form a natural progression from large assemblies to small assemblies and possibly subassemblies. In effect, a visual table of contents is formed by the Visual Index illustrations.

### CATALOG SECTION

The Catalog Section contains the full-sized illustrations previously noted in the Visual Index. Index numbers on figures refer to corresponding entries in the Group Assembly Parts List accompanying each figure. Refer to part II for explanation of terms used in the Group Assembly Parts List.

# ATTACHING PARTS LIST

The Attaching Parts List contains common screws, nuts, washers, etc. that are used in the machine. Index numbers for attaching parts are on the illustration, and the description is in the Attaching Parts List.

# NUMERICAL INDEX

The Numerical Index is located after the Catalog Section and contains a complete list, in numerical order, of all part numbers used on the machine. Listed with the part number is the index and figure number on which the part is illustrated. The numerical index makes it possible to locate a part when only the part number is known.

STACKED INDEX NUMBERS
Stacked Index numbers are used when showing a part and its attaching hardware. The sequence of a typical stack is shown at the right. The circled index number indicates the assembly is broken down within the figure.

# e right. The circled er indicates the broken down within

## ILLUSTRATION NOTES

Cross-reference notes are directly on the illustration. The illustration's next higher assembly reference, normally located in the upper left corner of the page will read: "For Parts Not Shown See Figure X". If an assembly is referenced to a lower level figure, the note located next to the index number will read: " 5 See Figure X."

### DOUBLE LINED DETAIL BOX

The double lined box differentiates between parts shown on the basic model and parts related to a level and/or feature difference. An explanation of the level or feature difference is given in the double lined box.

## FINDING A PART

The Visual Index is the starting point for locating a part. The illustrations in the Visual Index are reduced versions of all illustrations in the Catalog Section; therefore, the illustrations can be used to find the assembly containing the desired part. Use references to the detailed figure in the Catalog Section, or to another Visual Index illustration, to determine location of part number.

Once the detailed figure in the catalog section is determined, finding the part on the figure and referring to the listing for the part number and description is all that is required in most cases. If the first catalog section figure referenced shows the assembly containing the required part, the index number for the assembly will reference a lower-level figure where the assembly is broken down to its component parts. If the figure referenced by the Visual Index contains neither the part nor an assembly containing the part, it is then necessary to go to the next higher assembly figure. This figure should then contain the part or an assembly containing the part; if not, an even higher level figure must be used. Refer back to the Visual Index for some other figure that could show the desired part.

Note: Many detailed parts are unavailable, because they are part of an inseparable assembly (two or more parts welded or bonded together), or because they are part of an assembly purchased as a unit. If parts are found on a welded or bonded assembly, the following note follows the description of the assembly: "Assembly components are not replaceable." If the part is found on a purchased assembly, and the detail parts of this assembly do not have IBM part numbers, the note following the assembly description will read: "Assembly components are not available." In either case, you need to obtain the part number of the assembly, rather than the detailed part.

## EXAMPLE FOR ORDERING PARTS

Plate Asm

Plate

2 Screw

3 Washer 4 L'Washer

5 Nut

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION	
50 -	5726422	+	FAN ASSEMBLY-P/S ENCLOSURE FOR NEXT HIGHER ASM SEE LIST 3-13	
-1 -2	334921 187854	2	AND FOR ILLUSTRATION FIG. 50  TERMINAL RING 18—22 AWG, NO. 6 INS SHIELD. TERMINAL BLOCK-2 POS SHIELD. TERMINAL BLOCK-2 POS	
i	5357050 5357066 5357067	i -	EAN ASM—ND CONNECTOR     BLADE     MOTOR	
6	5726436	i	HEADERPOWER SUPPLY FAN	

If the entire fan is required, part number 5726422 should be ordered (all one dot items will be received). If only the sub-assembly is required, part number 5357050 should be ordered (all two dot items will be received). Each part may be ordered individually.

### HOW TO USE THIS PARTS CATALOG

### **PART II**

 $\bigwedge$  AR

As Required (AR) in the units per assembly column denotes that the quantity is used as required.

 $\mathbf{B}$  ATT PT

Attaching Parts: These parts are used to attach a subassembly to an assembly. The attaching parts are listed in the last list just before the numeric index. Special attaching parts are listed with the figure.

*INDENTURE* 

The relationship of a part to its next higher assembly is indicated by indentures. For example:

1 2 3 4

Unit

- . Assemblies and Detail Parts of Unit
- . Attaching Parts for Assemblies & Detail Parts
- . . Subassemblies
- . . Attaching Parts for Subassemblies
- . . . Detail Parts for Subassemblies, etc.

 $\bigcirc$  NR

The NR in the part number column denotes the part is procurable but not recommended for field replacement, and that the next higher assembly should be ordered.

NP

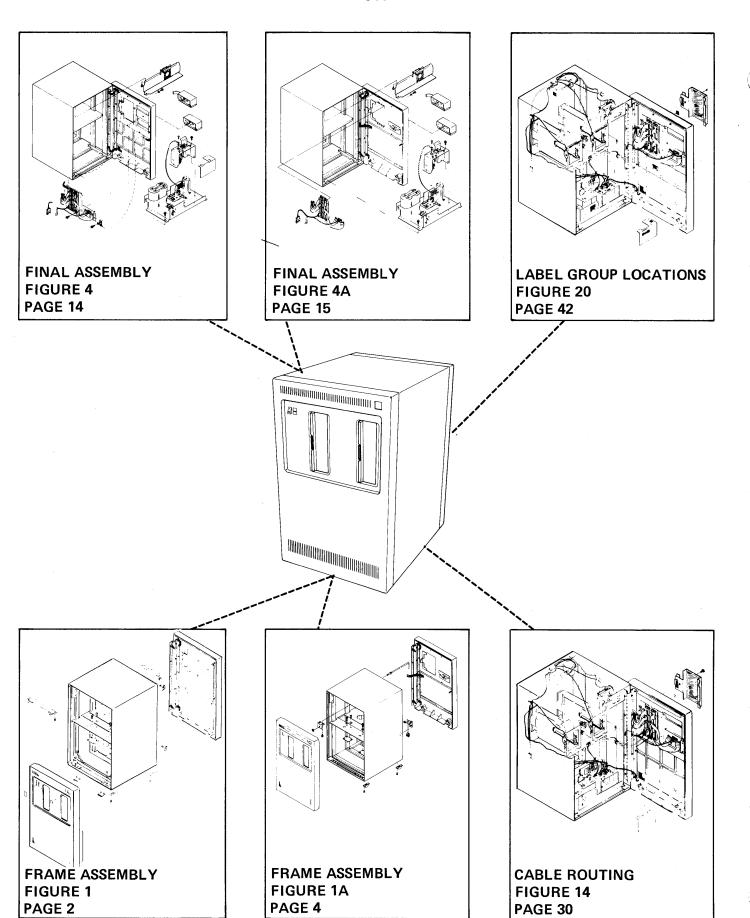
The entry NP in the part number column denotes the assembly is non-procurable and the detail parts should be ordered separately

NO NO.

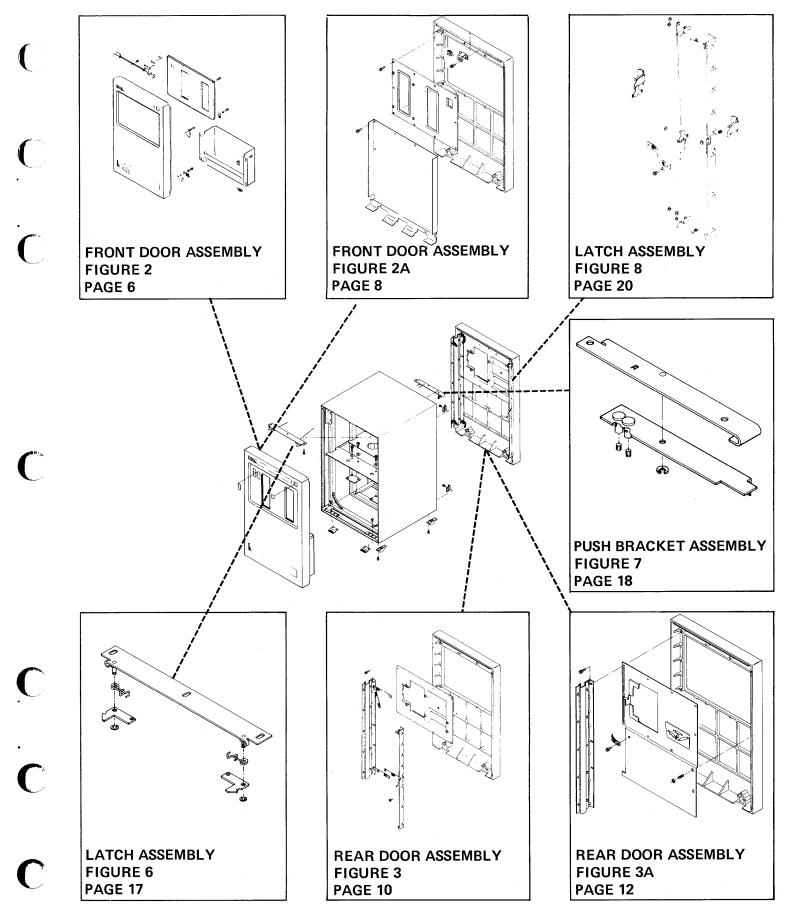
When this indication appears in the part number column, it denotes a group of parts for which no assembly part number has been assigned, and the detail parts should be ordered separately.

### **EXAMPLE OF PARTS LIST**

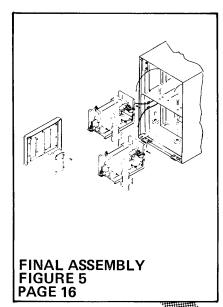
FIGURE- INDEX NUMBER	PARI P		UNITS PER ASM.	DESCRIPTION 1 2 3 4	DESCRIPTION		
.37 — — —	2448605	)	Q	MOTOR ASM, DRIVE  FOR NEXT HIGHER ASM SEE LIST 27–44  AND FOR ILLUSTRATION FIG. 37			
- 1 - 2 - 3 - 4 - 5 - 6 - 7 - 8	2204176 79842 2204116 NO NO. 2204082 2204033 2199258 2199401	NR.  NP	1 AR 1 1 1 1 1	PULLEY SETSCREW, SPLINE DR CUP PT 8-32 X 3/8 LG MOTOR ASM, 220V AC 60 HZ MOTOR ASM, 220V AC 50 HZ FERRULE, OUTER FERRULE, INNER MOTOR, DRIVE-220V 60/50 HZ PLATE, MOTOR MT	TT PT		

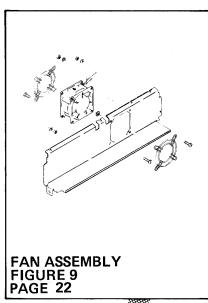


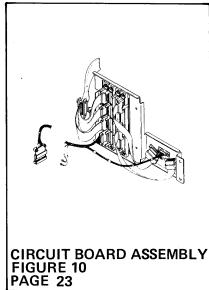
**VISUAL INDEX I** 

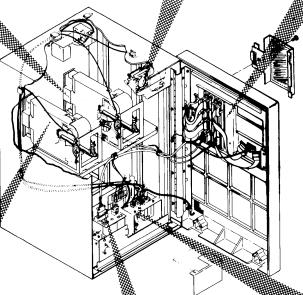


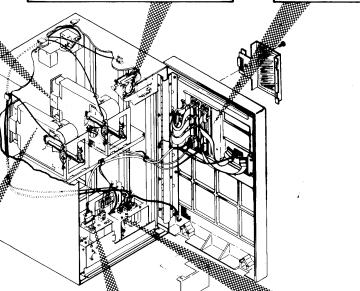
**VISUAL INDEX II** 

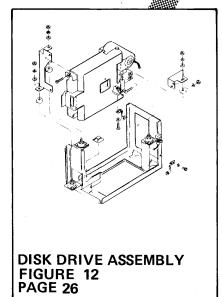


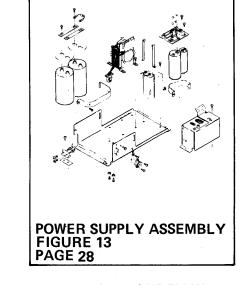


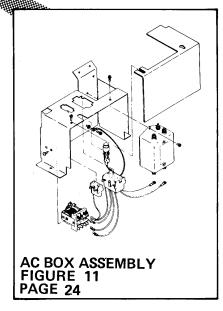




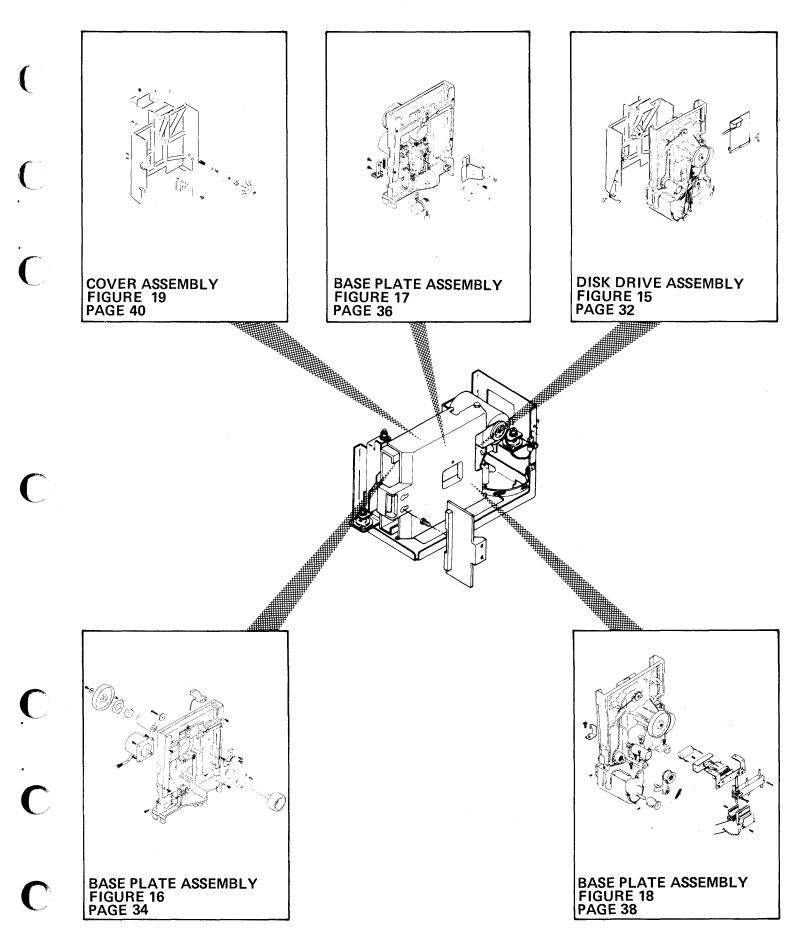








**VISUAL INDEX III** 



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**CATALOG SECTION** 

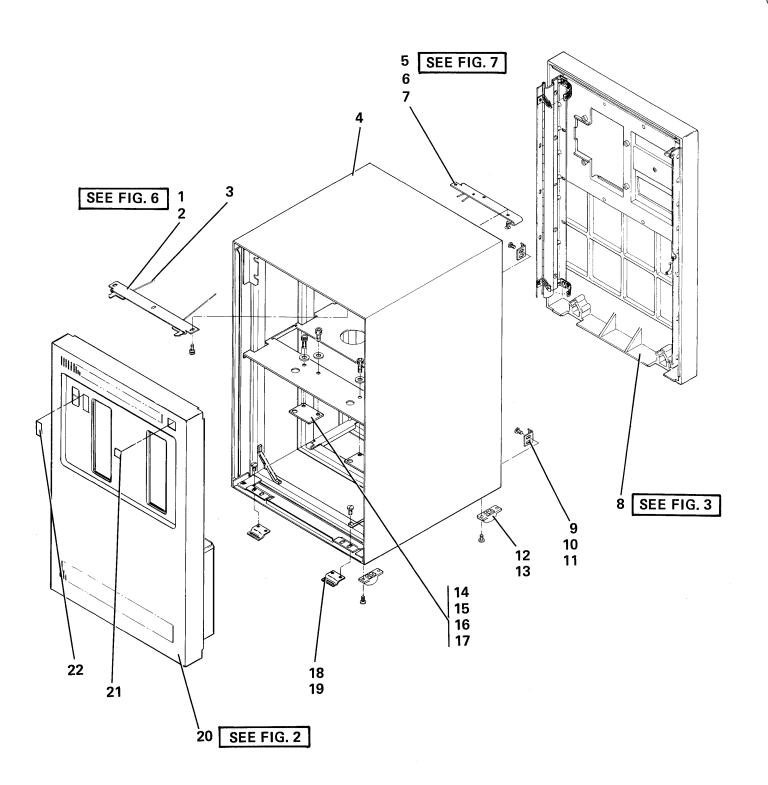


FIGURE 1. FRAME ASSEMBLY. SEE LIST 1. (BEFORE EC 835505)

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 1
		AOIVI.	
1	4360001 NP		FRAME ASM (BEFORE EC 835505)  FOR ILLUSTRATION SEE FIGURE 1
- 1	4360042 NP	1	LATCH ASM (SEE FIG 6)     FOR DETAIL BREAKDOWN SEE FIGURE 6
- 2	2181004	3	SCREW,THD FORM-HEX WSHR HD 10-32 X 3/8
- 3 - 4	4360043 4360020 NP	2 1	ROD     FRAME
- 5	4360055 NP	1	PUSH BRACKET ASM
- 6	2181004	1	FOR DETAIL BREAKDOWN SEE FIGURE 7  • SCREW,THD FORM-HEX WSHR HD 10-32 X 3/8
- 7	99 4360001 NP	1	SCREW,FLAT HD 10-32 X 3/8 LG     REAR DOOR ASM
ļ			FOR DETAIL BREAKDOWN SEE FIGURE 3
- 9 - 10	4360022 23141	4	STRIKE     WASHER,FL-N0.10X9/16 OD X 1/16 THK
- 11 - 12	2181004 2455585	4 4	SCREW,THD FORM-HEX WSHR HD 10-32 X 3/8 LG     GLIDE
- 13	5353301	8	SCREW,THD FORM HEX WSHR HD .250-20 X .625 LG
- 14 - 15	4360029 600395	2 4	PLATE     WASHER,FLAT 13/64 ID X 3/4 OD X 3/32 THK
- 16	9092	4	LCK WASHER,SPLIT RING,0.194 ID 0.337 OD
- 17 - 18	104763 4360024	4 2	SCREW,CAP-SOC HD 10-32 X 1/2 LG     CATCH
- 19 - 20	4360023 4360001 NP	4	SCREW,THD FORM-HEX WSHR HD 10-32 X 3/8 LG     FRONT DOOR ASM
			FOR DETAIL BREAKDOWN SEE FIGURE 2
- 21 - 22	4360101 4360103	1 1	NAMEPLATE     LABEL, ENGLISH
- 22	4360104	1	LABEL, FRENCH
- 22 - 22	4360105 4360106	1 1	LABEL,GERMAN     LABEL,SPANISH
- 22	4360107	1	• LABEL,ITALIAN
		•	
			·
			·

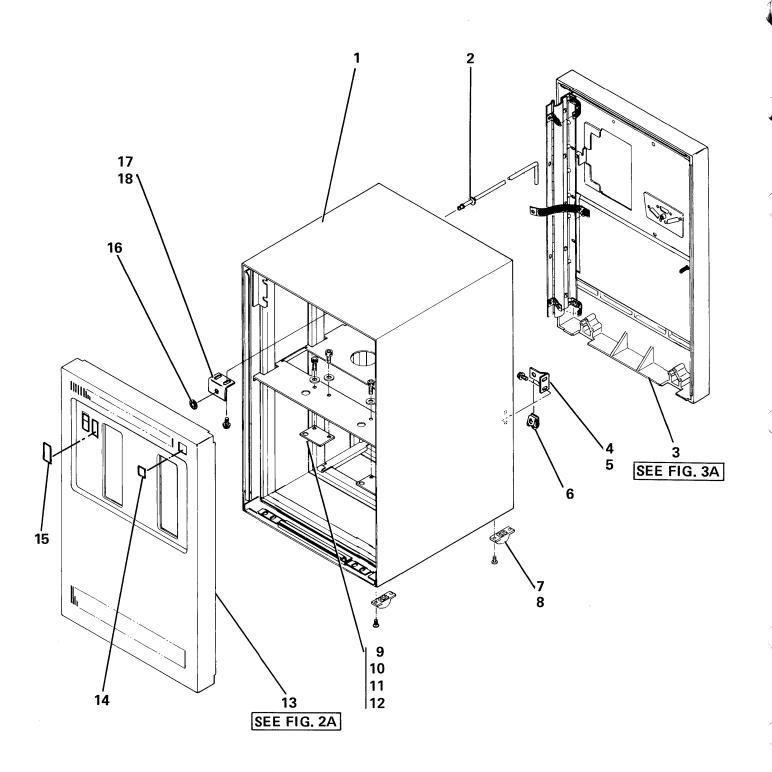


FIGURE 1A. FRAME ASSEMBLY. SEE LIST 1A. (AFTER EC 835505)

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 1A
1A	4360001 NP		FRAME ASM (AFTER EC 835505) FOR ILLUSTRATION SEE FIGURE 1A
- 1	4360020 NP	1	• FRAME
- 2 - 3	4836803 4360001 NP	1 1	ROD,COVER LATCH     REAR DOOR ASM
- 4	4836806	1	FOR DETAIL BREAKDOWN SEE FIGURE 3A  • BRACKET, REAR LATCH
- 5	2181004	2	SCREW, THD FORM-HEX WSHR HD 10-32 X 3/8 LG
- 6	362177	1	• RETAINER
- 7 - 8	2455585 5353301	4 8	GLIDE     SCREW,THD FORM-HEX WSHR HD .250-20 X .625 LG
- 9	4360029	2	PLATE
- 10	600395	4	WASHER,FLAT 13/68 ID X 3/4 0D X 3/32 THK
- 11 - 12	9092	4	LCK WASHER,SPLIT RING, 0.194 ID 0.337 OD     SCREW.CAP-SOC HD 10-32 X 1/2 LG
- 13	104763 4360001 NP	1	SCREW,CAP-SOC HD 10-32 X 1/2 LG     FRONT DOOR ASM
- 14	4360101	1	FOR DETAIL BREAKDOWN SEE FIGURE 2A  NAMEPLATE
- 15	4360103	1	• LABEL, ENGLISH
- 15 - 15	4360104 4360105	1	LABEL, FRENCH     LABEL. GERMAN
- 15	4360105	1	LABEL, GERMAN     LABEL, SPANISH
- 15	4360107	. 1	• LABEL,ITALIAN
- 16	1611308	1	RETAINER
- 17 - 18	4836804 2181004	1 2	BRACKET, HANGER     SCREW, THD FORM-HEX WSHR HD 10-32 X 3/8 LG

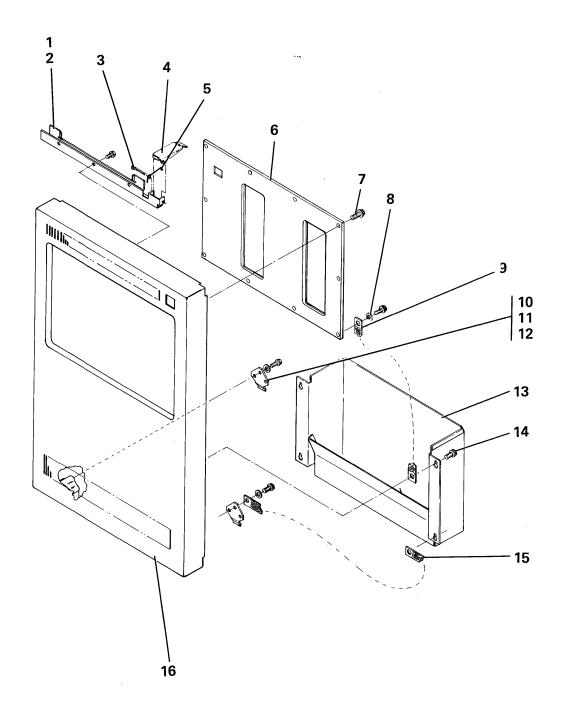


FIGURE 2. FRONT DOOR ASSEMBLY. SEE LIST 2. (BEFORE EC 835505)

7	FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 2
- Z   5552875   3   SCREW.THO FORM-HEX WSHR MD 8-16 X 9/16 LG   3   609685   1   COTTRE KEY   4   4380031   1   LATCH   5   2380024   1   FRONT SUB PANEL   6   2380024   1   SCREW.THO FORM-HEX WSHR HD 8-16 X 9/16 LG   7   5552875   10   SCREW.THO FORM-HEX WSHR HD 8-16 X 9/16 LG   8   231149   1   WASHER   1   0380025   1   SCREW.THO FORM-HEX WSHR HD 8-16 X 9/16 LG   11   60395   6   WASHER, El-13/86 ID X 3/4 DD X 3/22 THK   12   5552875   8   SCREW.THO FORM-HEX WSHR HD 8-16 X 9/16 LG   13   450059   1   FUBLICATION BOX   14   4826818 NP   1   FRONT PANEL   15   4826818 NP   1   FRONT PANEL   16   4826818 NP   1   FRONT PANEL   17   FRONT PANEL   18   FRONT PANEL   19   FRONT PANEL   19   FRONT PANEL   19   FRONT PANEL   19   FRONT PANEL   10   FRONT PANEL   10   FRONT PANEL   11   FRONT PANEL   12   FRONT PANEL   13   FRONT PANEL   14   FRONT PANEL   15   FRONT PANEL   16   FRONT PANEL   17   FRONT PANEL   18   FRONT PANEL   19   FRONT PANEL   19   FRONT PANEL   10   FRONT PANEL   10   FRONT PANEL   11   FRONT PANEL   11   FRONT PANEL   12   FRONT PANEL   13   FRONT PANEL   14   FRONT PANEL   15   FRONT PANEL   16   FRONT PANEL   17   FRONT PANEL   18   FRONT PANEL   19   FRONT PANEL   19   FRONT PANEL   10   FRONT PANEL   10   FRONT PANEL   11   FRONT PANEL   11   FRONT PANEL   12   FRONT PANEL   13   FRONT PANEL   14   FRONT PANEL   15   FRONT PANEL   16   FRONT PANEL   17   FRONT PANEL   18   FRONT PANEL   19   FRONT PANEL   19	2	4360001 NP		FOR NEXT HIGHER ASM SEE FIGURE 1-20
- 3   609685   1   COTTEN KEY   4   480032   1   LATCH   5   4380032   1   FRONT SUB PANEL   7   952875   10   SCREW, TUD FORM-HEX WSHR HD 8-16 X 9/16 LD   8   23141   1   WASHER   7   300000   1   GROUND STRAP   11   600395   6   WASHER, FL-13/64 ID X 3/4 OD X 3/32 TMK   12   552875   6   SCREW, FL-13/64 ID X 3/4 OD X 3/32 TMK   13   4860056   1   PUBLICATION BOX   10   FRONT PANEL   18   4836818 NP   1   FRONT PANEL   14   4836818 NP   1   FRONT PANEL   15   FRONT PANEL   16   17   17   18   17   17   17   18   17   18   17   18   17   18   17   18   18				
- 4   4360032   1				
- 6   4350046   1   FRONT SUB PAREL				
- 7   \$552275   10   SCREW,THO FORM-HEX WSHR HD 8-16 X 9/16 LG   - 8   211089   1   WASHER   - 9   211089   1   GROUND STRAP   - 10   4836818 NP   1   SCREW,THO FORM-HEX WSHR HD 8-16 X 9/16 LG   - 11   4836818 NP   1   FRONT PANEL   - 12   FRONT PANEL   - 13   A330056   1   PUBLICATION BOX   - 14   5552275   4   SCREW,THO FORM-HEX WSHR HD 8-16 X 9/16 LG   - 15   211089   1   GROUND STRAP   - 16   4836818 NP   1   FRONT PANEL				
8 23141 1			1	
- 9   2101089   1   GROUND STRAP   2   8   8   1   1   1   1   1   1   1   1				
- 11 600395 6 . WASHER,FL-13/64 ID X 3/4 OD X 3/32 THK - 12 552875 6 . SCREW,TID FORM-HEX WSHR ND 8-16 X 9/16 LG - 13 4360066 1 . PUBLICATION 80X - 16 352878 4 . SCREW,TID FORM-HEX WSHR ND 8-16 X 9/16 LG - 16 36818 NP 1 . FRONT PANEL				
12 5552875 6 SCRW,THD FORM-HEX WSHR HD 8-16 X 9/16 LG 13 4360056 1 PUBLICATION 80X 1-14 5552875 4 SCREW,THD FORM-HEX WSHR HD 8-16 X 9/16 LG 15 2101089 1 FORM-HEX WSHR HD 8-16 X 9/16 LG 16 4536818 NP 1 FRONT PANEL				
- 13				
- 14				
- 15				
				GROUND STRAP
	- 16	4836818 NP	1	• FRONT PANEL
	*****			

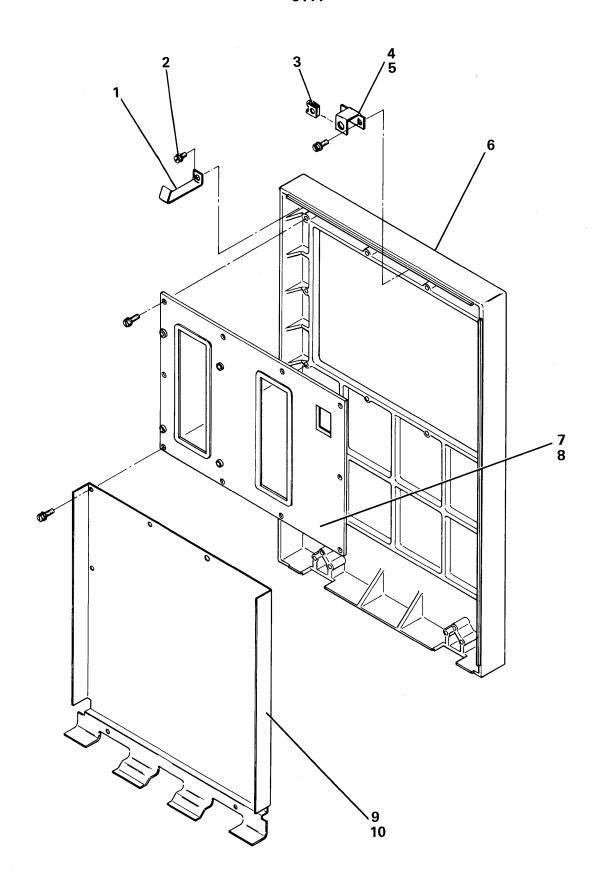


FIGURE 2A. FRONT DOOR ASSEMBLY. SEE LIST 2A. (AFTER EC 835505)

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 2A 1 2 3 4
2A	4360001 NP	W. A.C.	FRONT DOOR ASSEMBLY (AFTER EC 835505) FOR NEXT HIGHER ASM SEE FIGURE 1A-13 AND FOR ILLUSTRATION FIGURE 2A
- 1 - 2	4836809	1	• STOP-SPRING
- 2 - 3	5552875 362177	1 1	SCREW,THD FORM-HEX WSHR HD 8-16 X 9/16 LG     RETAINER
- 4	4836805	<u>i</u>	HANGER
- 5	5552875	2	SCREW,THD FORM-HEX WSHR HD 8-16 X 9/16 LG
- 6	4836818 NP	1	• FRONT DOOR
- 7 - 8	4360004 5552875	1 6	<ul> <li>FRONT SUB PANEL</li> <li>SCREW,THD FORM-HEX WSHR HD 8-16 X 9/16 LG</li> </ul>
- 9	4836812	1	PLATE, FRONT DOOR
- 10	5552875	8	SCREW,THD FORM-HEX WSHR HD 8-16 X 9/16 LG

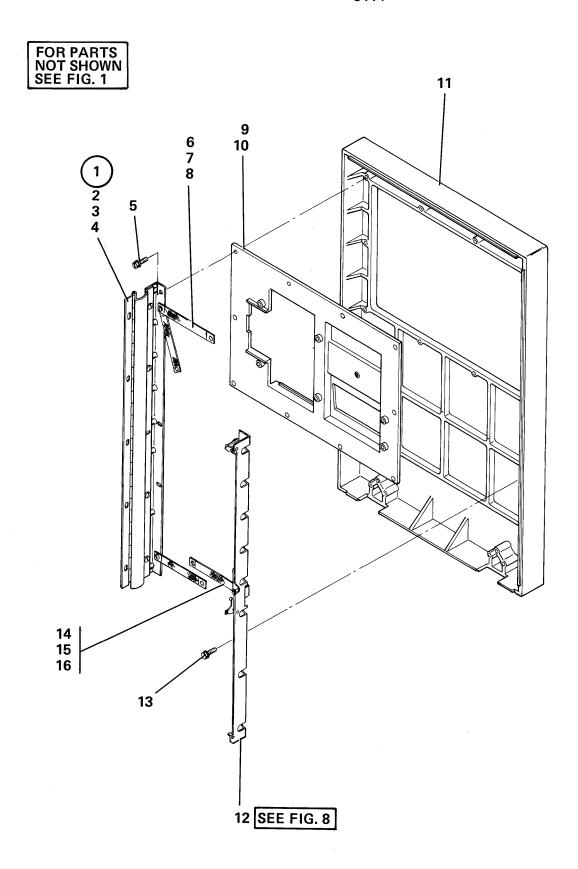


FIGURE 3. REAR DOOR ASSEMBLY. SEE LIST 3. (BEFORE EC 835505)

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 3 1 2 3 4
3	4360001 NP		REAR DOOR ASSEMBLY (BEFORE EC 835505) FOR NEXT HIGHER ASM SEE FIGURE 1-8 AND FOR ILLUSTRATION FIGURE 3
- 1 - 2	4360018 4360010	1 1	- HINGE ASM - • BRACKET
- 3	4360011	1	· · HINGE
- 4	4360023	5	SCREW,THD FORM HEX WSHR HD 10-32 X 1/4
- 5 - 6	5552875 2101089	5 3	SCREW,THD FORM-HEX WSHR HD 8-16 X 9/16 LG     GROUND STRAP
- 7	23141	2	WASHER,FL-190 ID X .635 OD THK
- 8	2181004	2	SCREW, THD FORM HEX WSHR HD 10-32 X 1/4 LG
- 9	4360009	1	· SUB PANEL
- 10	5552875	4	SCREW,THD FORM-HEX WSHR HD 8-16 X 9/16 LG
- 11 - 12	4836819 4360012	1	REAR COVER      LATCH ASM
- 12	4360012	1	• LATCH ASM FOR DETAIL BREAKDOWN SEE FIGURE 8
- 13	5552875	5	- SCREW, THD FORM-HEX WSHR HD 8-16 X 9/16 LG
- 14	2101089	1	GROUND STRAP
- 15	23141	1	WASHER,FL190 ID X .635 OD THK
- 16	2181004	1	SCREW,THD FORM HEX WSHR HD 10-32 X 1/4 LG

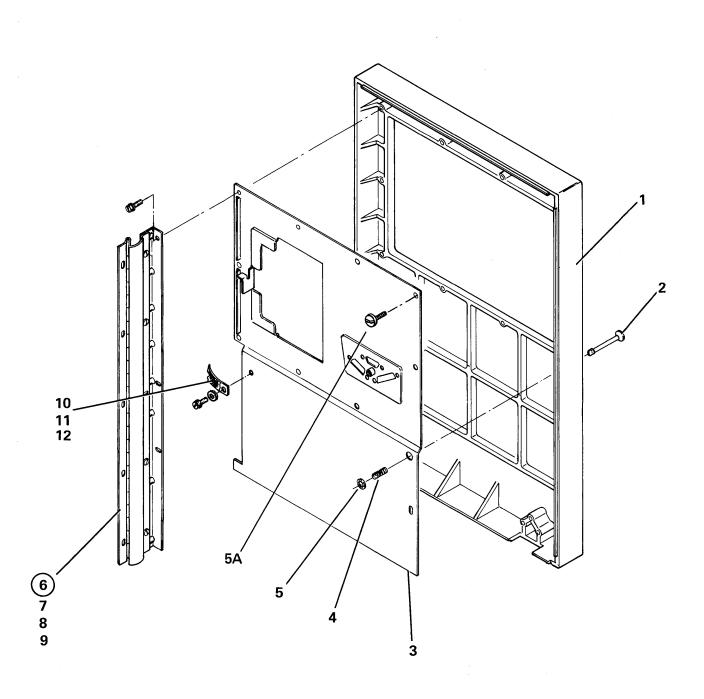


FIGURE 3A. REAR DOOR ASSEMBLY. SEE LIST 3A. (AFTER EC 835505)

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 3A 1 2 3 4
3A	4360001 NP		REAR DOOR ASSEMBLY (AFTER EC 835505) FOR NEXT HIGHER ASM SEE FIGURE 1A-3 AND FOR ILLUSTRATION FIGURE 3-A
- 1 - 2 - 3	4836831 4836807 4836810	1 1 1	REAR COVER     STUD, REAR DOOR FASTENER     SUB PANEL
- 4 - 5	4836808 1611308	1	SPRING, REAR DOOR FASTENER     RETAINER
- 5A - 6 - 7	5552875 4360018 4360010	8 1 1	SCREW THD FORM-HEX WSHR 8-16 X 9/16 LG     HINGE ASM     BRACKET
- 8 - 9 - 10	4360011 5552875 2101089	1 5 1	HINGE     SCREW,THD FORM-HEX WSHR HD 10-32 X 1/4     GROUND STRAP
- 11 - 12	4360023 23141	1	SCREW,THD FORM-HEX WSHR HD 10-32 X 1/4 LG     GND WASHER

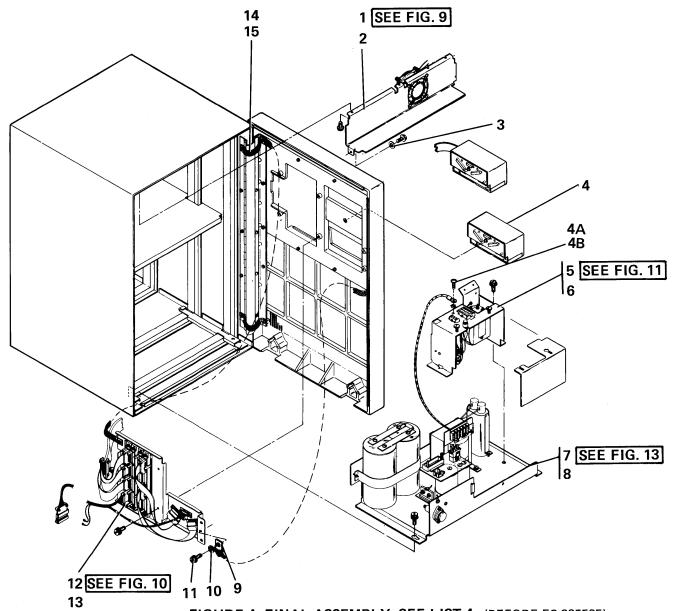


FIGURE 4. FINAL ASSEMBLY. SEE LIST 4. (BEFORE EC 835505)

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 4 1 2 3 4
4	4360000 NP		FINAL ASM (BEFORE EC 835505) FOR ILLUSTRATION SEE FIGURE 4
- 1	4360145	1	• FAN ASM 100-115V 50-60HZ
- 1	4360146	1	• FAN ASM 220-235V 50HZ
			FOR DETAIL BREAKDOWN SEE FIGURE 9
- 2	2181004	5	SCREW,THD FORM-HEX WSHR HD 10-32 X 3/8 LG
- 3	23141	. 1	WASHER, FLAT NO 10 X 9/16 OD X 1/16 THK
- 4	4836375	. 1	• TERMINATOR
- 4A	5319854	1	• SCREW
- 4B	55901	1	STAR WSHR
- 5	4360050	1	AC BOX ASM
			FOR DETAIL BREAKDOWN SEE FIGURE 11
- 6	2181004	2	SCREW,THD FORM-HEX WSHR HD 10-32 X 3/8 LG
- 7	4176540	1	• POWER SUPPLY 100-115V 60 HZ
- 7	4176555	1	POWER SUPPLY 100-115V,220-235V 50 HZ
			FOR DETAIL BREAKDOWN SEE FIGURE 13
- 8	2181004	2	SCREW,THD FORM-HEX WSHR HD 10-32 X 3/8 LG
- 9	2101089	2	GROUND STRAP
- 10	23141	2	WASHER, FLAT .190 ID X .625 OD
- 11	2181004	2	• SCREW
- 12	4360118 NP	. 1	CIRCUIT BOARD ASM
			FOR DETAIL BREAKDOWN SEE FIGURE 10
- 13	1608277	6	SCREW,THD FORM-HEX WSHR HD 6-19 X 3/8 LG
- 14	2181004	5	SCREW,THD FORM-HEX WSHR HD 10-32 X 3/8 LG
- 15	23141	2	WASHER,FLAT .190 ID X .625 OD
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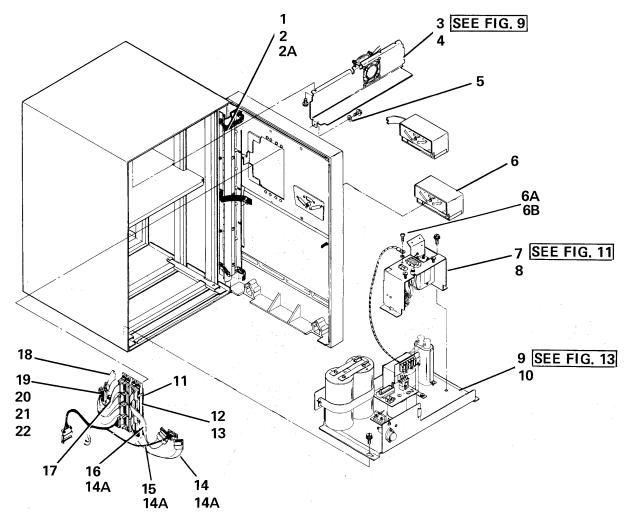


FIGURE 4A. FINAL ASSEMBLY. SEE LIST 4A. (AFTER EC 835505)

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 4A 1 2 3 4
4A	4360000 NP		FINAL ASM (BEFORE EC 835505) FOR ILLUSTRATION SEE FIGURE 4A
- 1	2101089	2	GROUND STRAP
- 2	2181004	3	SCREW.THD FORM-HEX WSHR HD 10-32 X 3/8 LG
- 2À	23141	3	• WSHR
- 3	4360145	1	• FAN ASM 100-115V 50-60HZ
- 3	4360146	1	• FAN ASM 220-235V 50HZ
			FOR DETAIL BREAKDOWN SEE FIGURE 9
- 4	2181004	5	SCREW.THD FORM-HEX WSHR HD 10-32 X 3/8 LG
- 5	23141	1	WASHER, FLAT NO 10 X 9/16 OD X 1/16 THK
- 6	4836375	1	• TERMINATOR
- 6A	5319854	1	• SCREW
- 6B	55901	1	• STAR WASHER
- 7	4360050	1	AC BOX ASM
			FOR DETAIL BREAKDOWN SEE FIGURE 11
- 8	2181004	2	SCREW,THD FORM-HEX WSHR HD 10-32 X 3/8 LG
- 9	4176540	1	POWER SUPPLY 100-115V 60 HZ
- 9	4176555	1	POWER SUPPLY 100-115V,220-235V 50 HZ
			FOR DETAIL BREAKDOWN SEE FIGURE 13
- 10	2181004	2	SCREW,THD FORM-HEX WSHR HD 10-32 X 3/8 LG
· - 11	1608329	6	• CLIP
- 12	4360110	1	• P/C BOARD
- 13	4360109	8	• SCREW,THD FORM-HEX WSHR HD 6-32 X 5/8 LG
- 14	4360088	1	• CABLE
- 14A	438548	2	• SCREWS
- 15	4360081	1	• CABLE
- 16	4360088	1	• CABLE
- 17	236849	1	SCREW,BIND HD 10-32 X 1/4 LG
- 18	4360086	1	CABLE ASM
- 19	322552	2	SCREW,MACH HD 6-32 X 7/8 LG
- 20	1608698	1	• • PLATE
- 21	1608699	1	• • BRACKET
- 22	1608408	1	BAR NUT

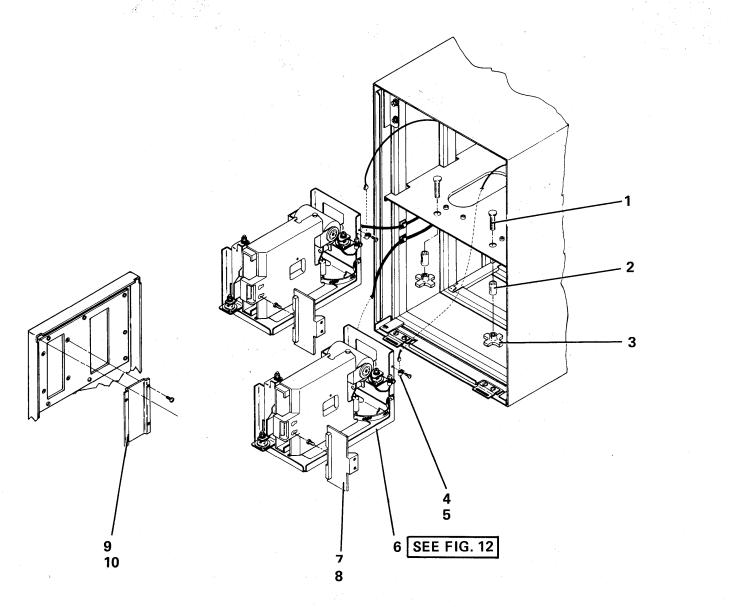
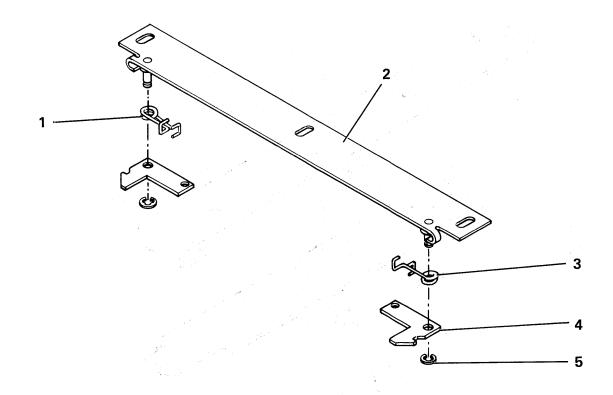


FIGURE 5. FINAL ASSEMBLY. SEE LIST 5.

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 5 1 2 3 4	
5	4360000 NP		FINAL ASM FOR ILLUSTRATION SEE FIGURE 5	
- 1	4360019	2	• D SCREW	
- 2	491796	2	SPACER	
- 3	4360129	2	• KNOB	
- 4	2102364	2	• CLAMP	
- 5	5319854	2	SCREW,THD FORM-HEX WSHR HD 8-32 X 3/8 LG	
- 6	4360070	2	DISK DRIVE 60HZ 100-115V	
- 6	4360071	2	DISK DRIVE 50HZ 100V	
- 6	4360072	2	DISK DRIVE 50HZ 220-235V     FOR DETAIL BREAKDOWN SEE FIGURE 12	*
- 7	4360075	2	• DOOR	
- 8	81693	4	SCREW, MACH-BIND HD 6-32 X 7/16 LG	
- 9	4360033	1	DOOR BLANK USED WHEN ORDERING 1 DISK DRIVE	
- 10	1608427	4	SCREW,THD FORM-HEX WSHR HD 6-19 X 3/8 LG	



# FIGURE 6. LATCH ASSEMBLY. SEE LIST 6.

(BEFORE EC 835505)

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 6 1 2 3 4
6	4360042 NP		LATCH ASM (BEFORE EC 835505) FOR NEXT HIGHER ASM SEE FIGURE 1-1 AND FOR ILLUSTRATION FIGURE 6
- 1 - 2	4360036 4360037	1	L H SPRING     BRACKET ASM
- 3 - 4 - 5	4360041 4360039 1092125	1 2 2	R H SPRING CATCH CLIP, RETAINING 0.147 GROOVE DIA
- Variation V	1002120	-	CENT/METANINING C.147 GROOVE SIN

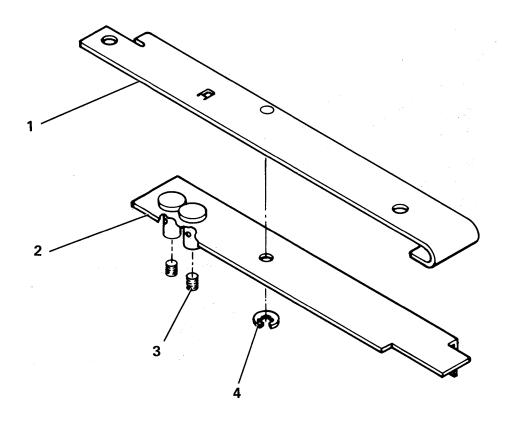


FIGURE 7. PUSH BRACKET ASSEMBLY. SEE LIST 7.

(BEFORE EC 835505)

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 7 1 2 3 4
7	4360055 NP		PUSH BRACKET ASM (BEFORE EC 835505) FOR NEXT HIGHER ASM SEE FIGURE 1-5 AND FOR ILLUSTRATION FIGURE 7
- 1 - 2 - 3	4360044 4360049 81404 1092125	1 2	BRACKET ASM PUSH ASM SET SCREW CLIP.RETAINING 0.147 GROOVE DIA
- 4	1092125	• • • • • • • • • • • • • • • • • • •	• CLIF, RETAINING U.147 GROOVE DIA
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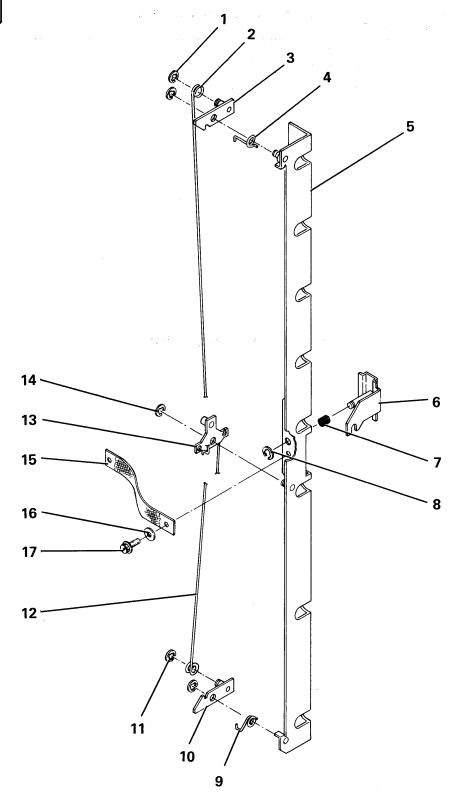


FIGURE 8. LATCH ASSEMBLY. SEE LIST 8. (BEFORE EC 835505)

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 8 1 2 3 4	
8	4360012		LATCH ASM (BEFORE EC 835505)  FOR NEXT HIGHER ASM SEE FIGURE 3-12  AND FOR ILLUSTRATION FIGURE 8	
- 1	1092125	2	CLIP,RETAINING 0.147 GROOVE DIA	
- 2	4360016	. 1	• ROD	
- 3	4360034	1	• CATCH ASM	
- 4	4360035	1	• SPRING	
- 5 - 6	4360013 4360163	1 1	BRACKET ASM     PUSH ASM	
- 6 - 7	4360164		• SPRING	
- 8	257982	1	RING, RETAINING-E TYPE 0.188 D/A GROOVE	
- 9	4360158	1	• SPRING	
- 10	4360015	1	CATCH ASM	
- 11	1092125	2	CLIP, RETAINING 0.147 GROOVE DIA	
- 12	4360157	1	• ROD	
- 13	4360159	1	• LINK ASM	
- 14	1092125	1	CLIP, RETAINING 0.147 GROOVE DIA	
- 15	2101089	1	GROUND STRAP	
- 16	23141	1	• WASHER	
- 17	2181004	1	• SCREW	
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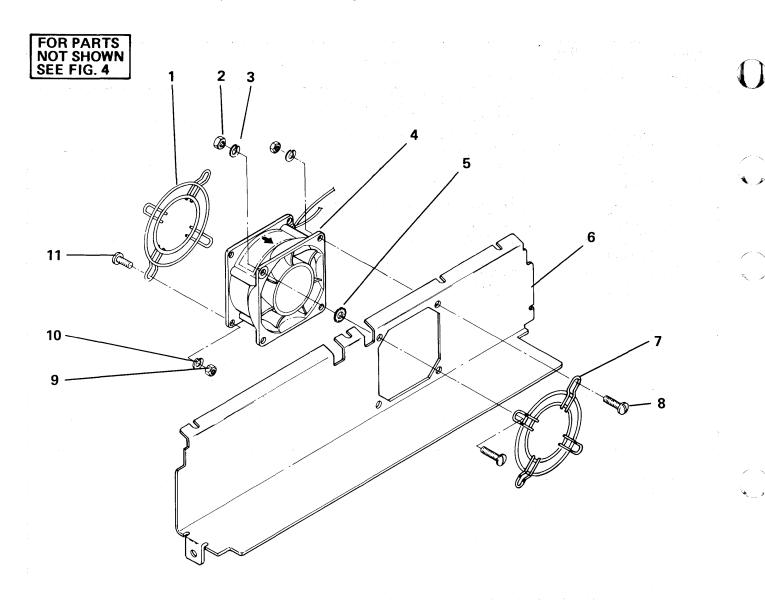


FIGURE 9. FAN ASSEMBLY. SEE LIST 9.

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 9
9	4360145		FAN ASM 110-115V 50-60HZ
	4360146		FAN ASM 220-235V 50HZ
		į	FOR NEXT HIGHER ASM SEE FIGURE 4-1
			AND FOR ILLUSTRATION FIGURE 9
- 1	5130688	1	• GUARD
- 2	257187	4	• NUT
- 3	6364	4	LOCK WASHER, SPLIT NO.6 X 1/4 OD
- 4,	4360147	1	• FAN ASM 100-115V
- 4	4360148	1	• FAN ASM 220-235V
- 5	56722	1	STAR WASHER
- 6	4360144	1	• FAN BRACKET
- 7	5130688	1	• GUARD
- 8	322550	4	SCREW,MACH-BIND HD 6-32 X 1/2 LG
- 9	257187	4	• NUT, HEX 6-32
- 10	6364	4	LOCK WASHER, SPLIT NO.6 X 1/4 OD
- 11	322550	4	SCREW, MACH-BIND HD 6-32 X 1/2 LG

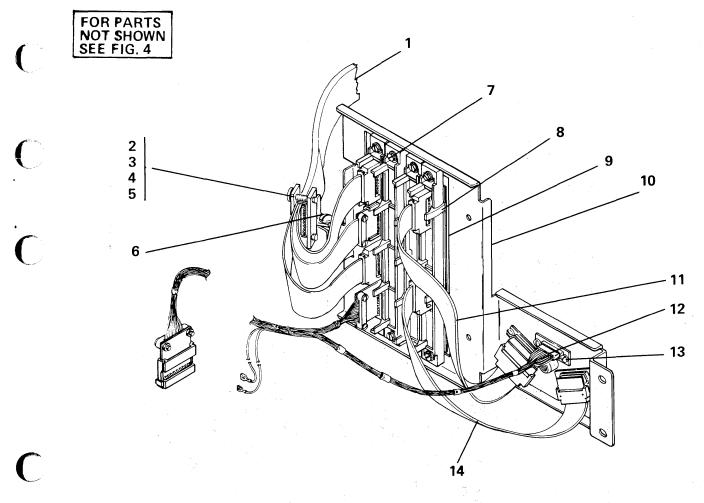


FIGURE 10. CIRCUIT BOARD ASSEMBLY. SEE LIST 10. (BEFORE EC 835505)

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 10
10	4360118 NP	•	CIRCUIT BOARD ASM (BEFORE EC 335505) FOR NEXT HIGHER ASM SEE FIGURE 4-12 AND FOR ILLUSTRATION FIGURE 10
- 1 - 2	4360086 322552	1 2	CABLE ASM  SCREW, MACH-BIND HD 6-32 X 7/8 LG
- 3	1608698	1	• • PLATE
- 4	1608699	1	• BRACKET
- 5	1608408	1	• BAR NUT
- 6	236849	1	• SCREW, BIND HD 10-32 X 1/4 LG
- 7	4360109	8	SCREW, THD FORM-HEX WSHR HD 6-32 X 5/8 LG
- 8	1608329	6	• CLIP
- 9	4360110	1	P/C BOARD ASM
- 10	4360116	1	• BRACKET
- 11	4360088	1	• CABLE
- 12	4360081	1	• CABLE
- 13	438548	6	SCREW, BIND HD 4-40 X 3/16 LG
- 14	4360088	1	• CABLE

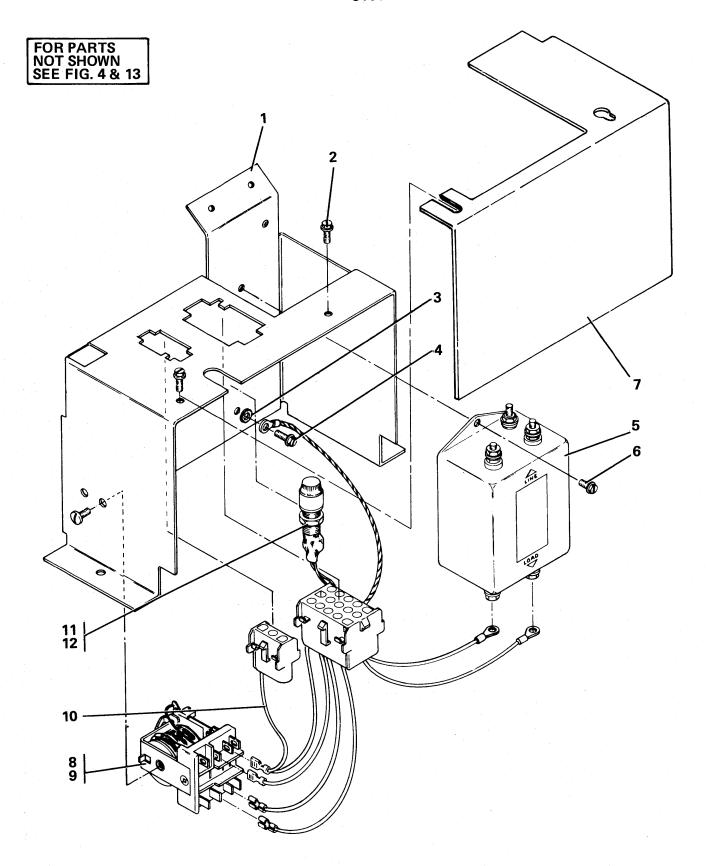


FIGURE 11. AC BOX ASSEMBLY. SEE LIST 11.

PART NUMBER	PER ASM.	DESCRIPTION FOR FIGURE 11 1 2 3 4	
4360050		AC BOX ASM FOR NEXT HIGHER ASM SEE FIGURE 4-5 AND FOR ILLUSTRATION FIGURE 11	·
4360051	1	• AC BOX	
5319854	2	SCREW, THD FORM-HEX WSHR HD 8-32 X 3/8 LG     WASHER LOCK-EXT TOOTH 11/64 ID X 3/8 DD	
5319854	1	SCREW,THD FORM-HEX WSHR HD 8-32 X 3/8 LG	
5319854	2	SCREW, THD FORM-HEX WSHR HD 8-32 X 3/8 LG	
	1 1	COVER     POWER RELAY	
81693 4360095	1	SCREW, MACH-BIND HD 6-32 X 3/8 LG     CARLE ASM	
179946 NR	1.	FUSE HOLDER	
111264	1	• FUSE, 100-115V • FUSE, 220/235V	•
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	4360051 5319854 55901 5319854 1860276 5319854 4360052 2274372 81693 4360095 179946 NR	4360051 1 1 5319854 2 55901 1 1 5319854 1 1860276 1 5319854 2 4360052 1 1 2274372 1 81693 1 4360095 1 179946 NR 1 1176688 1 111264 1 1	FOR NEXT HIGHER ASM SEE FIGURE 4-5 AND FOR ILLUSTRATION FIGURE 11 4380051 2



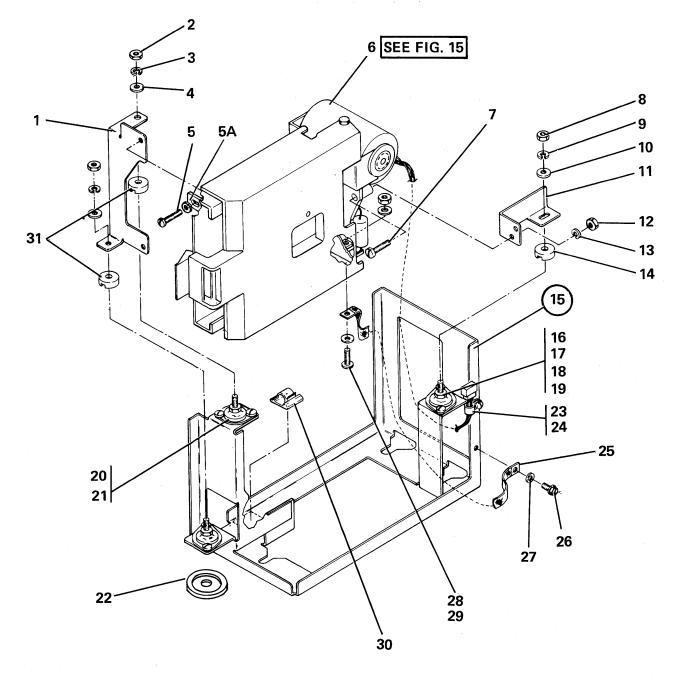


FIGURE 12. DISK DRIVE ASSEMBLY. SEE LIST 12.

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 12 1 2 3 4
12	4360070		DISK ASM 110/115V 60HZ
	4360071 4360072		DISK ASM 100V 50HZ   DISK ASM 220/235V 50HZ
			FOR NEXT HIGHER ASM SEE FIGURE 5-6 AND FOR ILLUSTRATION FIGURE 12
	4360126	1	FRONT BRACKET
- 1	257189	2	FRONT BRACKET     NUT, HEX 8-32 UNC THD
- 3	1090873	2	- LOCK WASHER,SPLIT 3/16 ID X 5/16 OD
- 4 - 5	110029 2181011	2 2	WASHER,FL NO. 8 X 5/8 OD X 1/16 THK     SCREW,MACH-BIND HD 6-32 X 3/8 LG
- 5A	56722	2	LCK WASHER
- 6 - 6	4178005	1	DISK DRIVE ASM 100-115V 60HZ     DISK DRIVE ASM 100V 50HZ
- 6 - 6	4178007	1	DISK DRIVE ASM 1000 90H2     DISK DRIVE ASM 220-235V 50HZ
_			FOR DETAIL BREAKDOWN SEE FIGURE 15
- 7 - 8	5677 257189	2	SCREW,BIND HD MACH 10-32 X 3/4 LG     NUT,HEX 8-32 UNC THD
- 9	1090873	1	LOCK WASHER, SPLIT 3/16 ID X 5/16 OD
- 10 - 11	110029 4360128	1	WASHER,FL NO. 8 X 5/8 OD X 1/16 THK     BRACKET
- 12	11598	2	NUT.PLAIN HEX 10-32
- 13	9092	2	LOCK WASHER, SPLIT RING, 0.194 ID 0.337 OD     SPACER
- 14 - 15	4834377	1	SPACER     FRAME ASM
- 16	2455576	1	- SHOCK MOUNT
- 17 - 18	5350006 4360131	3	SCREW,THD FORM-HEX WSHR HD 6-32 X 1/4 LG     SCREW HEX HD 8-32 X 1-3/16 LG
- 19	257189	3	• NUT, HEX 8-32
- <u>20</u> - 21	2455575 5350006	4	SHOCKMOUNT     SCREW,THD FORM-HEX WSHR DH 6-32 X 1/4 LG
- 21 - 22	4834378	3	COCKOUT
- 23	533289	11	- CLAMP
- 24 - 25	5319854 2101089	1	SCREW,THD FORM HEX WSHR HD 8-32 X 3/8 LG     GROUND STRAP
- 26	5319854	1	SCREW,THD FORM HEX WSHR HD 8-32 X 3/8 LG
- 27 - 28	110029 2181004	1	WASHER,FL NO. 8 X 5/8 OD X 1/16 THK     SCREW BIND HD 8-32 X 3/4 LG
- 29	23141	1	• WASHER
- 30 - 31	4360167 4834376	1 2	• CLAMP • SPACER
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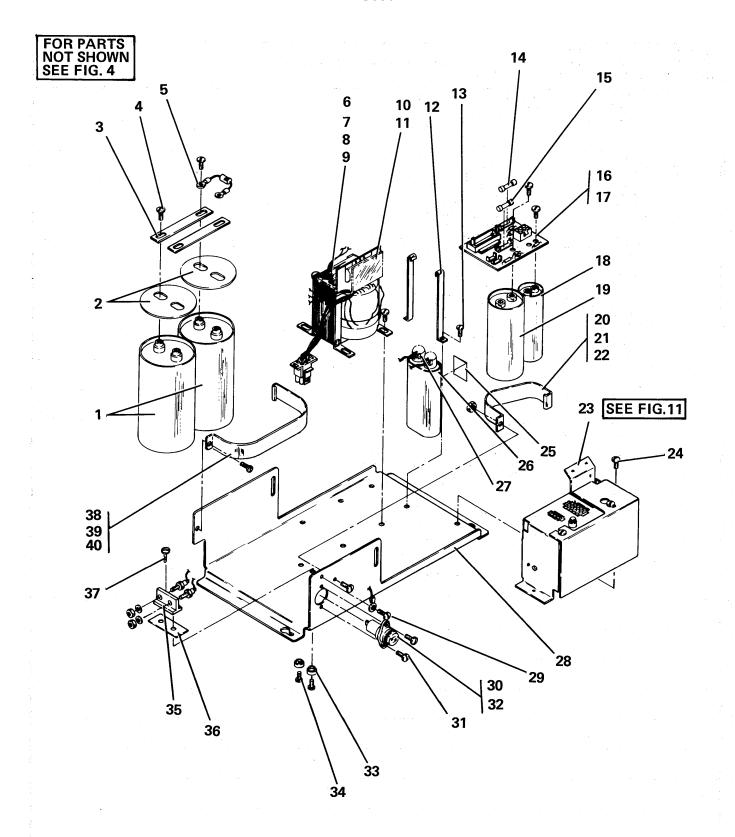


FIGURE 13. POWER SUPPLY ASSEMBLY. SEE LIST 13.

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 13
13	4176540 4176555		POWER SUPPLY ASM 110-115V 60HZ POWER SUPPLY ASM 220-235V 50HZ FOR NEXT HIGHER ASM SEE FIGURE 4-7
- 1	5252526	2	AND FOR ILLUSTRATION FIGURE 13  CAPACITOR
- 1	5616823		CAPACITOR IF ONLY ONE CAP.
- 2	631769	2	• COVER
- 3	2572196 32042	4	BAR NOT USED WITH ONE CAP.     SCREW,MACH-BIND HD 10-32 X 3/8 LG
- 5	589764	.1	• RESISTOR
- 6 - 6	4176544	1 1	TRANSFORMER 60HZ TRANSFORMER 50HZ
- 7	28413	4	• SCREW, MACH-BIND HD 10-32 X 5/16 LG
- 8	9092	4	LOCK WASHER, SPLIT RING, 0.194
- 9 - 10	45690 5790504	4	WASHER,FL-NO. 10 X 7/16 OD X 1/32 THK     SHIELD 60HZ
- 10	533362	1	SHIELD 50HZ
- 11	10170	2 2	• SCREW, MACH-BIND HD 10-32 X 1-1/8 LG
- 12 - 13	730273 35739	2	CLAMP SCREW, MACH-BIND HD 6-32 X 7/16 LG
- 14	855253	1	• FUSE F3
- 15 - 16	855251 4176545	1	FUSE F2 P/C BOARD ASM
- 17	28413	4	SCREW,MACH-BIND HD 10-32 X 5/16 LG
- 18	5261370	1	• CAPACITOR
- 19	5213837 4176548	1 1	CAPACITOR     STRAP
- 21	322551	1	• SCREW, MACH-BIND HD 6-32 X 3/4 LG
- 22	5761943	1	• NUT
- 23	4360050	1	AC BOX     FOR DETAIL BREAKDOWN SEE FIGURE 11
- 24	2181004	2	SCREW,THD FORM-HEX WSHR HD 10-32X3/8 LG
- 25	2582954	1	- LABEL
- 26 - 27	5252868 526378	1 2	CAPACITOR     COVER
- 28	4176543	1	• FRAME
- 29	10170	1	SCREW,MACH-BIND HD 6-32 X 1/8 LG
- 30	92752 38235	2	FUSE HOLDER     SCREW,MACH-BIND HD 6-32 X .310 LG
- 32	218794	1	• FUSE
- 32	122641 5232824	2	FUSE IF ONLY ONE CAP.     BUSHING
- 33	35739	2	BUSHING     SCREW,MACH-BIND HD 6-32 X 7/16 LG
- 35	5565062	1	• RECTIFIER ASM
- 36 - 37	5761979 10170	1	INSULATOR     SCREW, MACH-BIND HD 6-32 X 1/4 LG
- 38	5232806	i	STRAP
- 38	5761785		STRAP IF ONLY ONE CAP
- 39 - 40	322552 5761943	1	SCREW,MACH-BIND HD 6-32 X 7/8 LG     NUT AND LOCKWASHER 6-32
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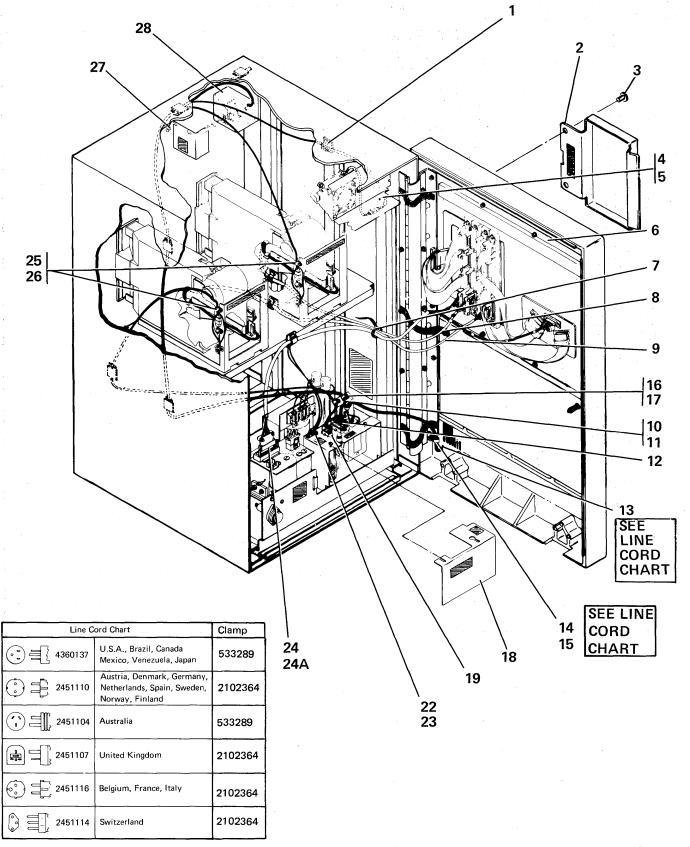


FIGURE 14. CABLE ROUTING. SEE LIST 14.

	NO NO.		CABLE ROUTING FOR ILLUSTRATION SEE FIGURE 14
	4360167	9	CABLE CLAMP
	4360117	1	COVER BEFORE EC 835505
	4836811	1	COVER AFTER E.C. 835505
	5312202 2102364	1	SCREW     CABLE CLAMP
i i	2181004	1	CABLE CLAMP     SCREW,THD FORM-HEX WSHR HD 10-32 X 3/8 LG
	4360143	1	SCHEWITH FORM THE WORK THE 10-52 A 578 EG
	4836814	'	• FOAM AFTER E.C. 835505
	4360099	1	• CABLE CLAMP
	4836815	1	- CABLE
	4836815	i	• CABLE
	2102364	1	CABLE CLAMP
	2181004	1	SCREW, THD FORM-HEX WSHR HD 10-32 X 3/8 LG
	4360080	1	A.C. CABLE 100-115 VOLT
	4360096	1	• A.C. CABLE 220-235 VOLT
		1	LINE CORD (SEE LINE CORD CHART ON FIG. 14)
- 14	2102366	2	CABLE CLAMP (SEE LINE CORD CHART ON FIG. 14)
	5552875	1	SCREW,THD FORM-HEX WSHR HD 8-16 X 9/16 LG
- 16	327921	. 1	CABLE CLAMP
	2181004	1	SCREW,THD FORM-HEX WSHR HD 10-32 X 3/8 LG
	4360052	11	• COVER
	4360091	1	CABLE 100-115 VOLT
	4360097	1	CABLE 220-235 VOLT
- 22	357433	1	• CLAMP
	2181004	1	SCREW,THD FORM-HEX WSHR HD 10-32 X 3/8 LG
	4360081	1	• CABLE
	1608329	1	• CLIP
	2102364	1	CABLE CLAMP
	5319854	1	SCREW, THD FORM-HEX WSHR HD 8-32 X 3/8 LG     SCREW, THE FORM-HEX WSHR HD 8-32 X 3/8 LG
	4360121	1	COVER-A.C. SWITCH     SWITCH
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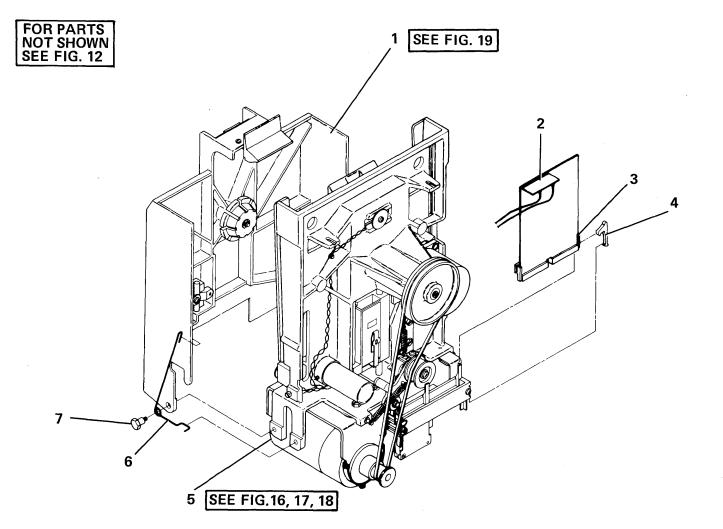


FIGURE 15. DISK DRIVE ASSEMBLY. SEE LIST 15.

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 15 1 2 3 4
15	4178005 4178007 4178006		DISK DRIVE ASM 100-115V 60 HZ DISK DRIVE ASM 100V 50 HZ DISK DRIVE ASM 220-235V 50 HZ
	4170000		FOR NEXT HIGHER ASM SEE FIGURE 12-6 AND FOR ILLUSTRATION FIGURE 15
- 1	4178027	1	COVER ASM     FOR DETAIL BREAKDOWN SEE FIGURE 19
- 2	4178065	1	• CARD ASM
- 3	811804	1	CARD GUIDE
- 4	5562116	2	• RETAINER
- 5	4178025 NR	1	BASE PLATE ASM
			FOR DETAIL BREAKDOWN SEE FIGS 16,17,18
- 6	5562313	1	• SPRING
7	2305553	2	PIVOT SCREW
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FOR PARTS NOT SHOWN SEE FIG. 15

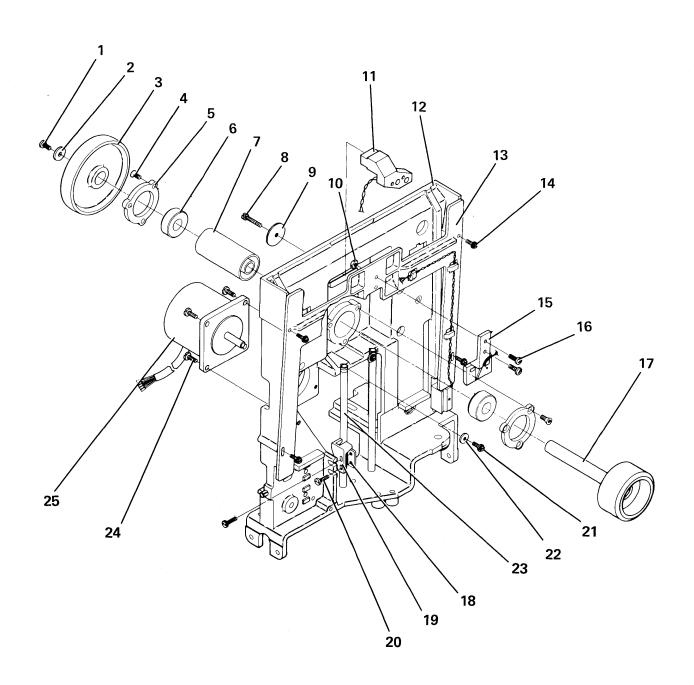


FIGURE 16. BASE PLATE ASSEMBLY. SEE LIST 16.

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 16 1 2 3 4
16	NO NO. NP		BASE PLATE ASM  FOR NEXT HIGHER ASM SEE FIGURE 15-5  AND FOR ILLUSTRATION FIGURE 16
- 1 - 2	NO NO. NP	1	SCREW WASHER, FLAT .196 ID X .53 OD X .078 THK
- 3 - 4	NO NO. NP NO NO. NP	1 6	PULLEY - SCREW,FLAT HEAD 8-32 X .44 LG
- 5 - 6 - 7	NO NO. NP NO NO. NP NO NO. NP	1 1	RETAINER     BEARING SET     SPACER
- 8 - 9	170241 2130285	1	SCREW&LOCKWASHER 6-32 X .75 LG     WASHER,FLAT 5/32 ID X 5/16 OD X 1/32 THK
- 10 - 11 - 12	257187 5562083 NO NO. NP	2 1 1	NUT, MACHINE 6-32     PHOTO TRANSISTOR ASM     CASTING ASM
- 13 - 14 - 15	5562061 5700484 5562081	1 4 1	GUIDE-GOAL POST     SCREW,HEX HEAD 4-40 X .375 LG     LED ASM
- 16 - 17	81693 NO NO. NP	2 1	SCREW,MACH BIND HD 6-32 X 3/8 LG     HUB
- 18 - 19 - 20	NO NO. NP NO NO. NP NO NO. NP	1 1 2	NUT PLATE     TIMING BLOCK     SCREW
- 21 - 22 - 23	2181011 591469 5562038	2 2 2	SCREW,THD FORM-HEX WSHR HD 6-32 X 1/2 LG     WASHER-GUIDE ROD     ROD-GUIDE
- 24 - 25	81693 2462606	3 1	SCREW,MACH-BIND HD 6-32 X 3/8 LG     STEPPER MOTOR
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FOR PARTS NOT SHOWN SEE FIG. 15

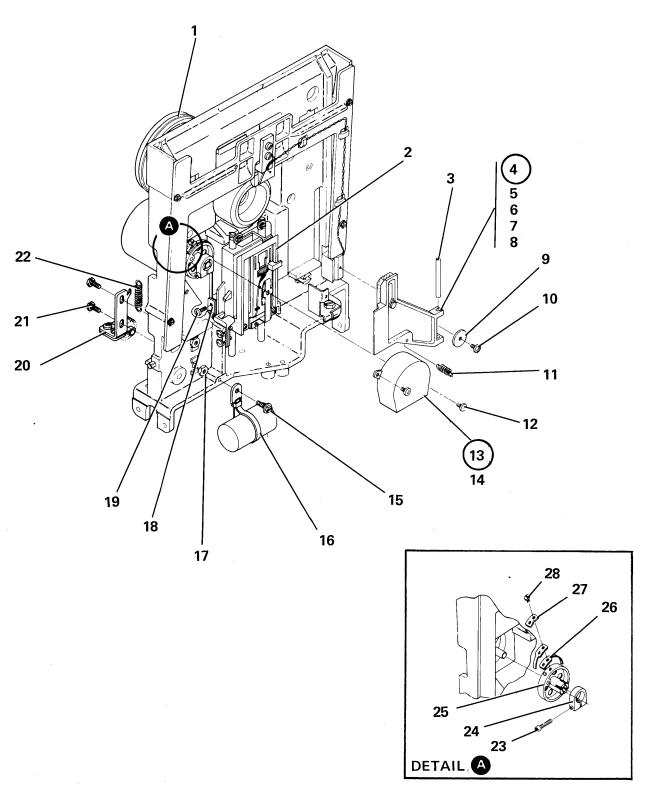


FIGURE 17. BASE PLATE ASSEMBLY. SEE LIST 17.

NO. NP	BASE PLATE ASM
	FOR NEXT HIGHER ASM SEE FIGURE 15-5 AND FOR ILLUSTRATION FIGURE 17
5616 1	• BELT
3035 <u>1</u> 2098 1	HEAD CARRIAGE ASM     PIN
3060 1	BAIL ASM
858 1	• BUMPER
	• • BAIL
	• • SPRING
	SHOE     WASHER, FLAT .166 ID X .62 OD X .062 THK
	SCREW,MACH BIND-HD 6-32 X 1/4 LG
0676 1	SPRING BEFORE EC 836576
	SPRING AFTER E.C. 836576
	SCREW,MACH BIND-HD 6-32 X 3/16 LG     COVER/WIPER ASM
	COVER/WIPER ASM     WIPER
	SCREW, THD FORM-HEX WSHR HD 8-32 X 3/8 LG     BEFORE EC 836576
	• CLAMP BEFORE EC 836576
	• NUT,MACH 8-32 • CLAMP
	CLAMP     SCREW,MACH-BIND HD 4-40 X .375 LG
	• PULLEY ASM
2103 2	SCREW IDLER SLIDE
	• SPRING
	SCREW,6-FLUTE 4-40 X 5/8 LG     CLAMP
	DRIVE PULLEY
i i	BAND
2037 1	• CLAMP
3548 1	SCREW,MACH-BIND HD 4-40 X 3/16 LG
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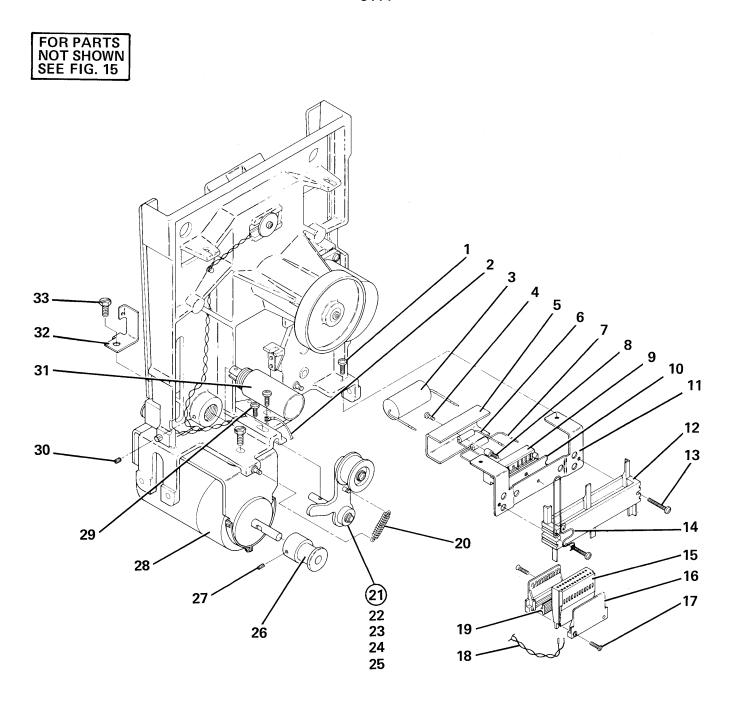


FIGURE 18. BASE PLATE ASSEMBLY. SEE LIST 18.

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 18 1 2 3 4
18	NO NO. NP		BASE PLATE ASM FOR NEXT HIGHER ASM SEE FIGURE 15-5 AND FOR ILLUSTRATION FIGURE 18
- 1	81693	2	SCREW, MACH BIND-HD 6-32 X 318 LG
- 2	2305598	1	GROUND JUMPER     CAPACITOR ASM - WHEN REPLACING     CAPACITOR ASM YOU MUST
			REPLACE CLAMP P/N 532393 BEFORE EC 836572
- 4	38235	1	SCREW,MACH-BIND HD 6-32 X 5/16 LG     BEFORE EC 836572
- 5 - 6	4178058 5562096	1	SHIELD BEFORE EC 836572     RESISTOR ASM BEFORE EC 836572
- 7	2127635	1	RESISTOR ASM BEFORE EC 836572
- 8	2592384	1	STUD BEFORE EC 836572
- 9	302090	1	• TERMINAL BLOCK BEFORE EC 836572
- 10 - 11	302131 5562066	1	INSULATOR BEFORE EC 836572     BRACKET
- 12	2274833	1	- CONNECTOR
- 13	438567	2	• SCREW, MACH-BIND HD 6-32 X 1.00 LG
- 14	5562102	1	CABLE GUIDE
- 15 - 16	5447741	1	- HOUSING
- 16 - 17	5466397 109918	2	STRAIN RELIEF     SCREW,FLAT HEAD SELF TAPPING
- 18	5562077	1	Solewold Cable
- 19_	5466393	_ 2	RUBBER CLAMP
- 20	2305726	1	• SPRING
- 21	5562020	1	• BELT IDLER ASM
- 22	2305720	1	ROLL ASM     WASHER,FLAT .170 ID X .375 OD X .032 THK
- 24	58207	1	WASHER,FLAT .170 ID X .375 OD X .032 THK      SCREW,MACH-BIND HD 8-32 X .25 LG
- 25	5562022	1	• • ARM ASM
- 26	2305631	1	• PULLEY 60 HZ
- 26	2305708	1	• PULLEY 50 HZ
- 27 - 28	257970	1	SET-SCREW 6 FLUTE 6-32 X .25 LG     MOTOR ASM 60 HZ 110/115
- 28	4178051	1	• MOTOR ASM 50 HZ 200/235
- 28	4178055	1	• MOTOR ASM 50 HZ 110/123.5
- 29	81693	1	SCREW,MACH-BIND HD 6-32 X 3/8 LG
- 30	5562115	1	SET-SCREW (SPECIAL)
- 31	5562064 4178047	1	SOLENOID BEFORE EC 836572     SOLENOID AFTER E.C. 836576
- 32	5562046	1	BAIL SPRING BRACKET
- 33	234341	2	SCREW AND WSHR, HEX HD 1/4-20 X 5/8 LG

FOR PARTS NOT SHOWN SEE FIG. 15

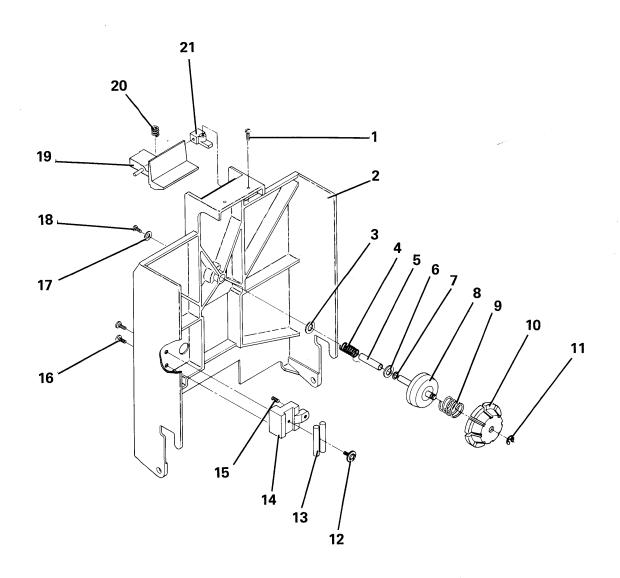
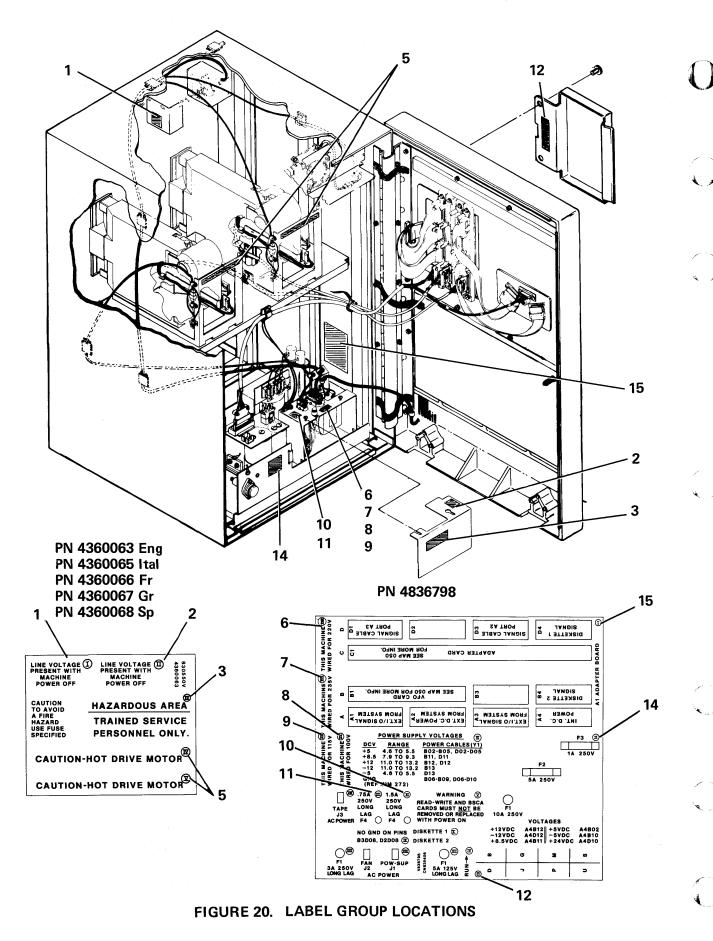


FIGURE 19. COVER ASSEMBLY. SEE LIST 19.

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 19 1 2 3 4
19	4178027		COVER ASM FOR NEXT HIGHER ASM SEE FIGURE 15-1 AND FOR ILLUSTRATION FIGURE 19
- 1	322550	2	SCREW, MACH-BIND HD 6-32 X 1/2 LG     COVER.
- 2	5562062 120571	1 1	COVER     WASHER, FLAT . 28 ID X . 625 OD X . 062 THK
- 3 - 4	2305646	1	SPRING
- 5	2305462	i i	SLEEVE COLLET
- 6	25018	1	WASHER .255 ID X .500 OD X .046 THK
- 7	555427	1	- SHIM
- 8	2305526 2305647	1 1	SHAFT ASM     SPRING
- 10	2305644	1	• COLLET
- 11	332747	1	• CLIP
- 12	1164265	1	• SCREW AND WASHER
- 13 - 14	5562019 5562084	2	TIMING PIN     BACKSTOP
- 15	311167	1	SET-SCREW,NYLOK 10-32 X 3/8 LG
~ 16	81693	2	SCREW,MACH-BIND HD 6-32 X 3/8 LG
- 17	2903	1	• WASHER, .172 ID X .500 OD X .031 THK
- 18 - 19	34512 4236352	1 1	SCREW, MACH-BIND HD 8-32 X 3/8 LG     LATCH
- 20	736822	i	SPRING
- 21	2305523	2	• PIVOT
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