

Name:

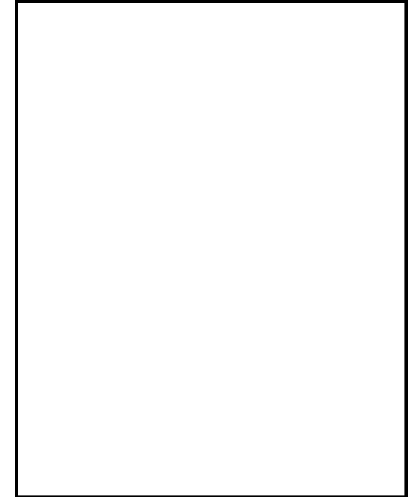
Test

Date:

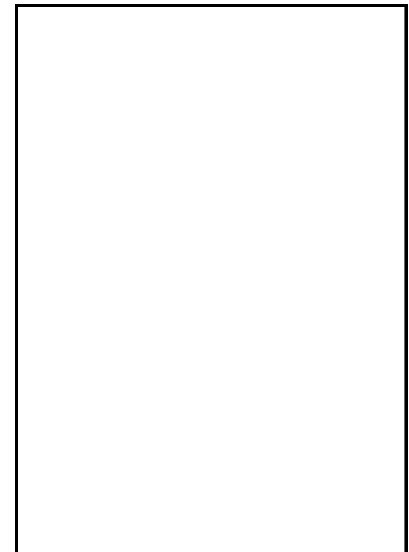
Seek and Find: Target picture is on the left and defect picture is on the right. Circle the defects on the right picture. *Glare is not a defect.*

***Optional bonus credit:** If you know the name of the defect, write your answer in the boxes on the right.

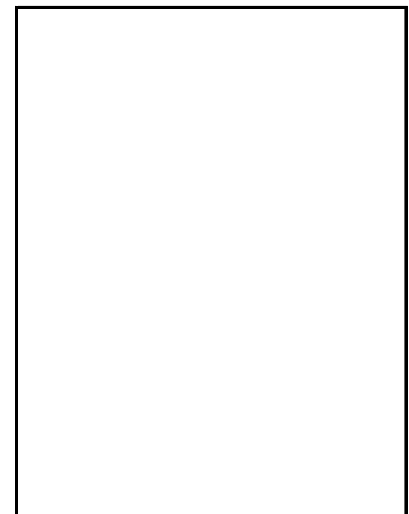
1)



2)

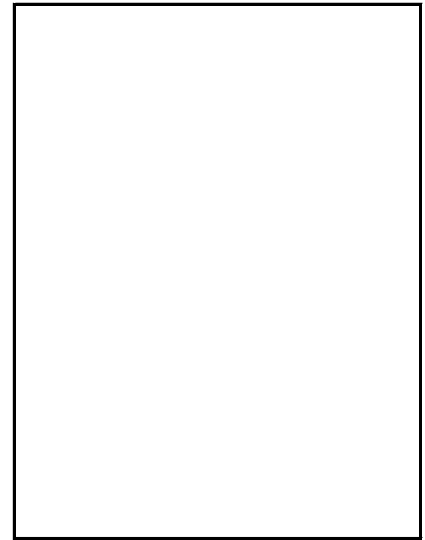
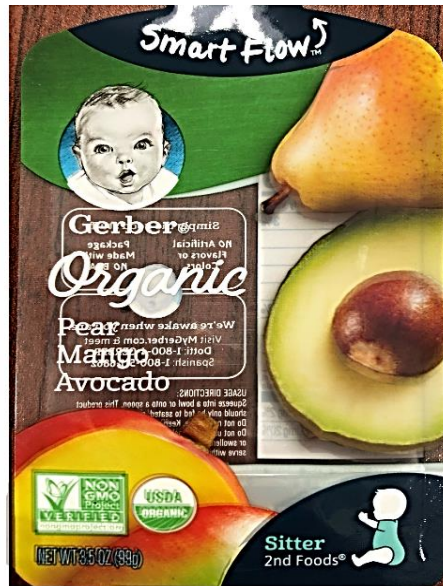
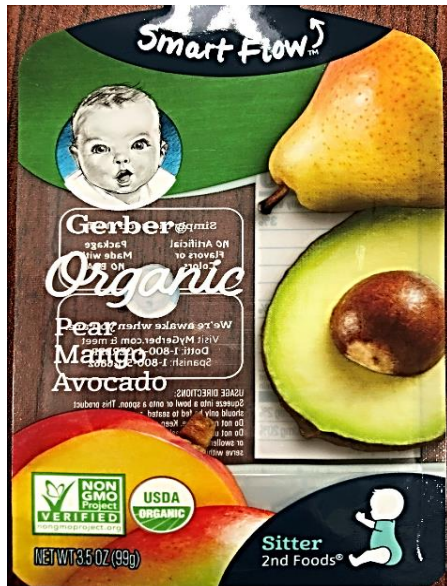


3)

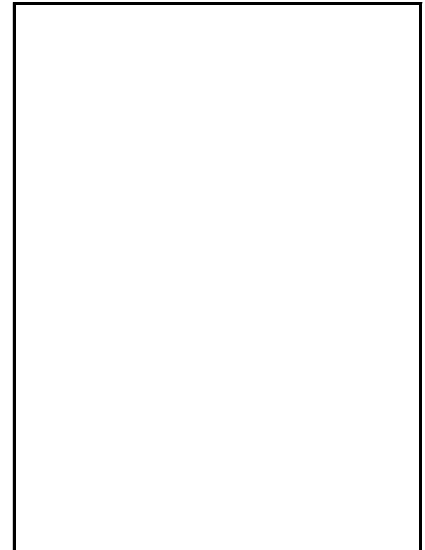
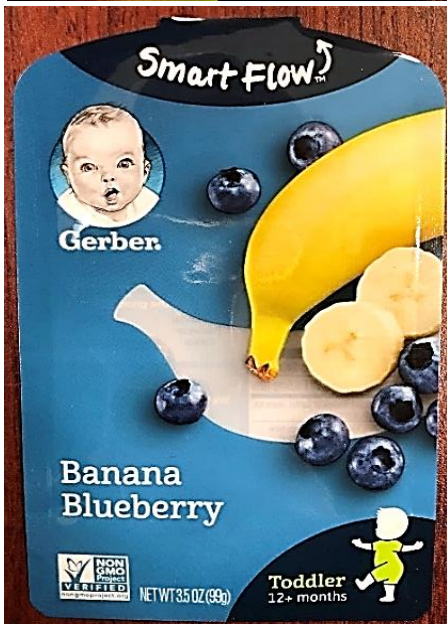


Test

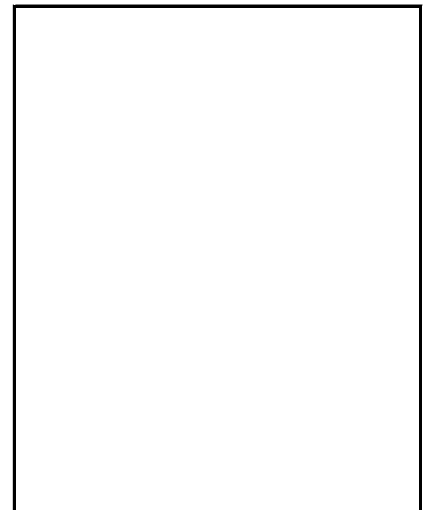
4)



5)

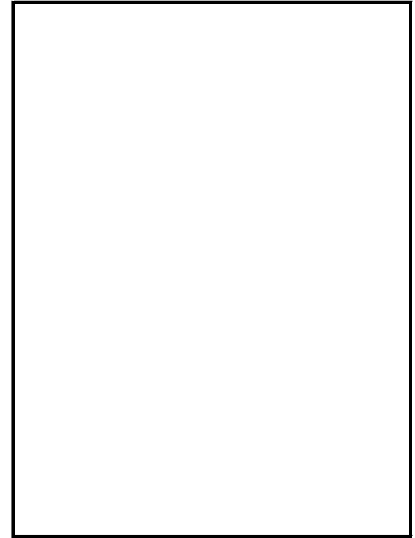
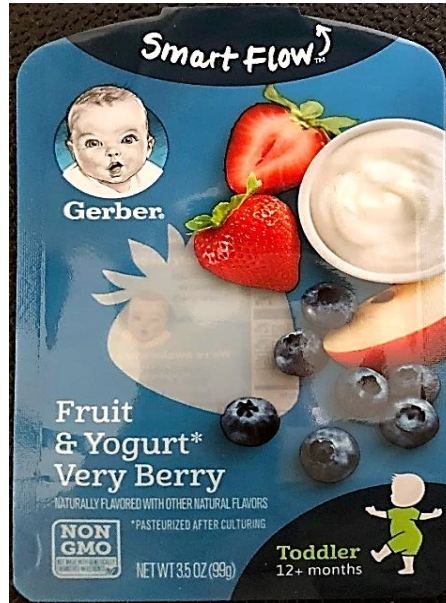


6)

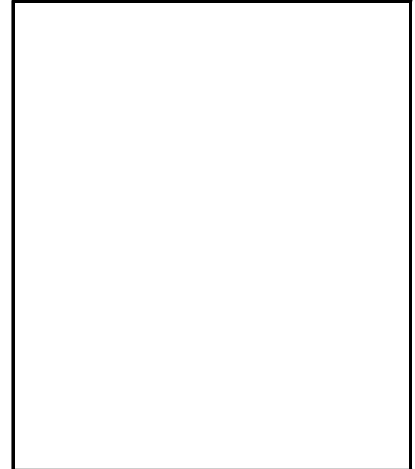


Test

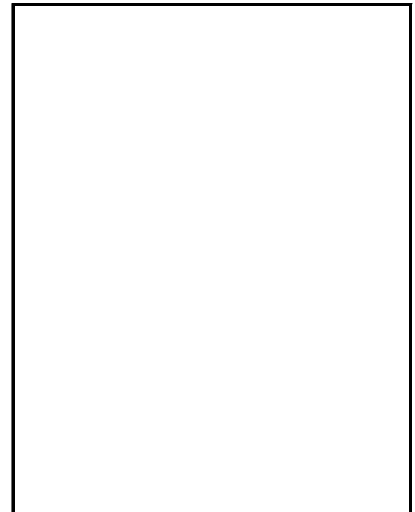
7)



8)



9)



Test

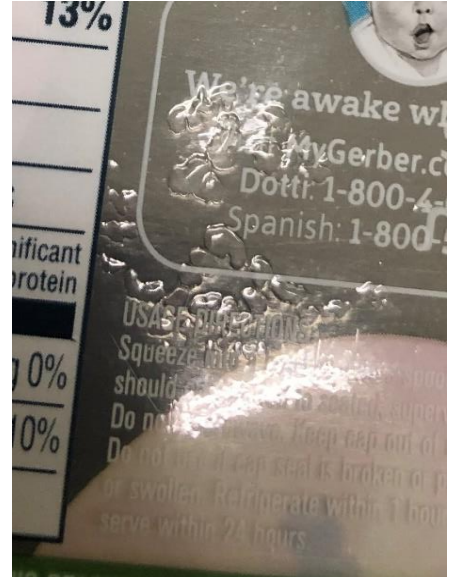
Multiple Choice: Put an "X" in the box next to the correct answers.

10) What is the name of this defect?



- ☐ Lane Overlap
- ☐ Off Registration
- ☐ Mislabelled Product
- ☐ Miscut Pouch

11) What is the name of this defect?



- ☐ Contamination
- ☐ Delamination
- ☐ Off Registration
- ☐ Streaks

12) Cosmetic defects are harmful to the consumer.

- ☐ TRUE
- ☐ FALSE

13) Leaks are ok as long as they are small.

- ☐ TRUE
- ☐ FALSE

14) Who should you ask when unsure if a defect is present?

- ☐ Supervisor
- ☐ Maintenance
- ☐ Quality Inspector
- ☐ Machine Operator

15) Supplier defects are...

- ☐ Damage caused by Bag Maker
- ☐ Damage from Spout Applicator
- ☐ Dropped Pouches
- ☐ Cosmetic and/or physical defects that were present upon arrival.

Test

Written Answer: Write the correct answer in the space provided.

16) What is the measurement?



Answer:

17) What is the measurement?



Answer:

18) If the required measurement is 30.0mm with a tolerance of ± 1.5 mm, what is the highest acceptable measurement?

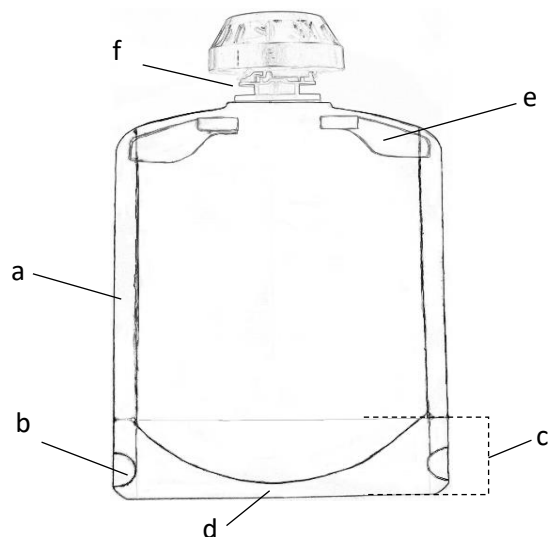
What is the lowest acceptable measurement?

19) What is the definition of a Streak?

20) What is the definition of Lane Overlap?

21) What is the definition of Walking Gusset?

21) Identify the parts of the pouch.



- a) _____
 b) _____
 c) _____
 d) _____
- e) _____
 f) _____

22) Fill in the boxes to the right with the measurements for the pouch you are given. (*Ask instructor for pouch*)

Test	Spec.	Tol.	Measurement
Width of Pouch	84	± 1.0	
Height of Pouch	130	± 1.0	
Gusset Height	25	± 1.0	
Side Seal Width	5	± 1.5	L <input type="text"/> R <input type="text"/>
Bottom Seal width	5	± 1.5	
Punch position width	6	± 1.5	L <input type="text"/> R <input type="text"/>
Punch position height	10	± 1.5	L <input type="text"/> R <input type="text"/>

22) Are any of the measurements out of spec?

Circle: Yes / No

In the space below, list all areas that were out of spec :