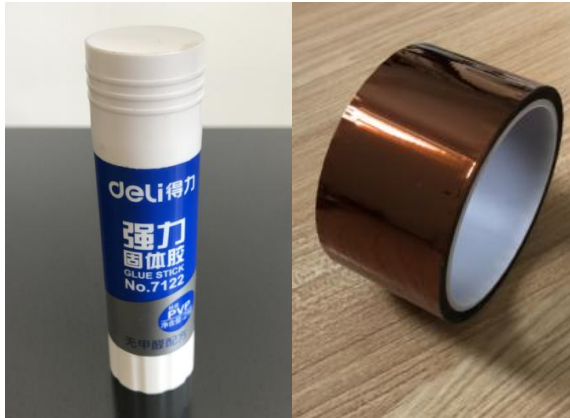
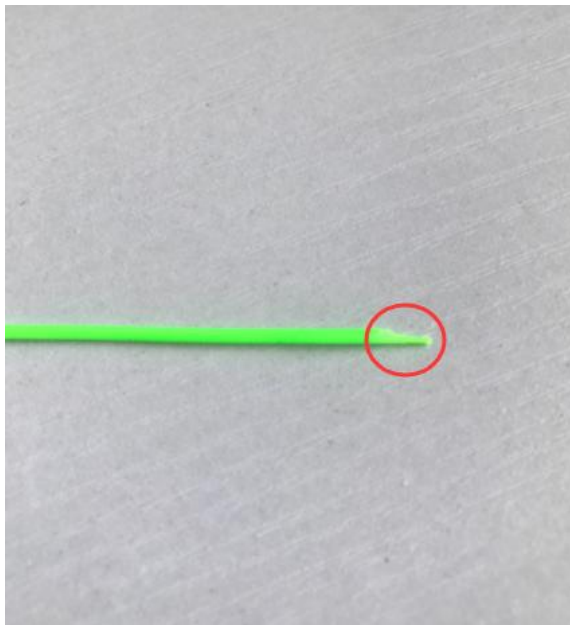


Before printing, please spread some PVP biological glue or Kapton tape on bed evenly, so as to avoid edge warping.



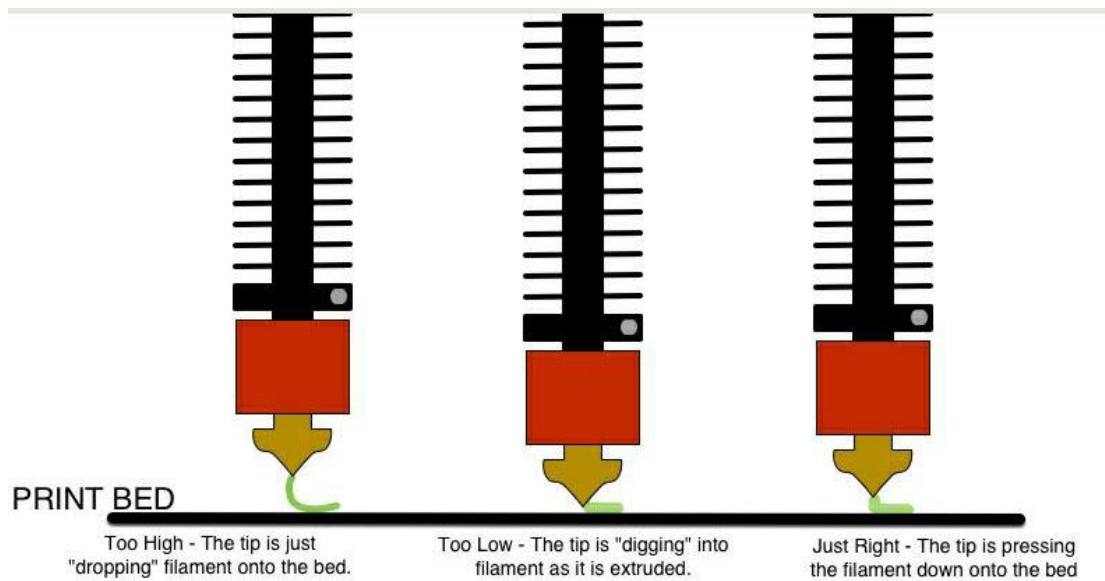
You'd better straighten the front part of filament and cut it as below, so as to insert filament into extruder more easily.



Press the black lever to insert filament deeply.



Choose the “test model of single extruder” in SD card for printing, then observe the printing quality of first layer.



If the nozzle is too high or too low as above picture, you need to adjust the Z offset for better first layer. For example, your current Z offset is -1.1, but the nozzle is too high, then you need to change the Z offset as -1.15, -1.2 or -1.25...

After getting good first layer, please choose “Control” -> “Store memory” to save the Z offset.

Note: if you need to pull out filament, **please extrude it 10mm around by hand first**, then pull it out. If you pull out filament directly, it'll be easy to clog.