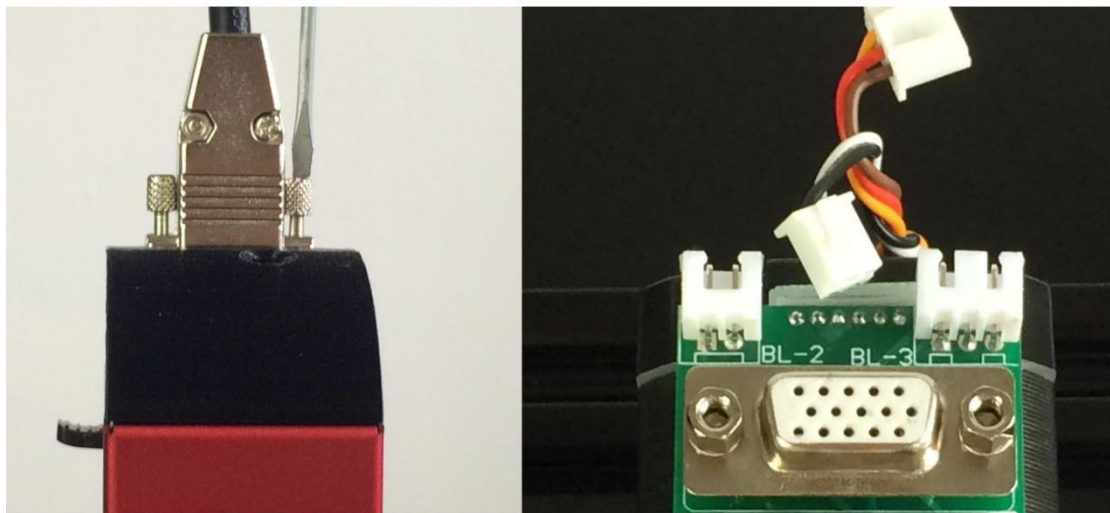


1. Demount Left Extruder

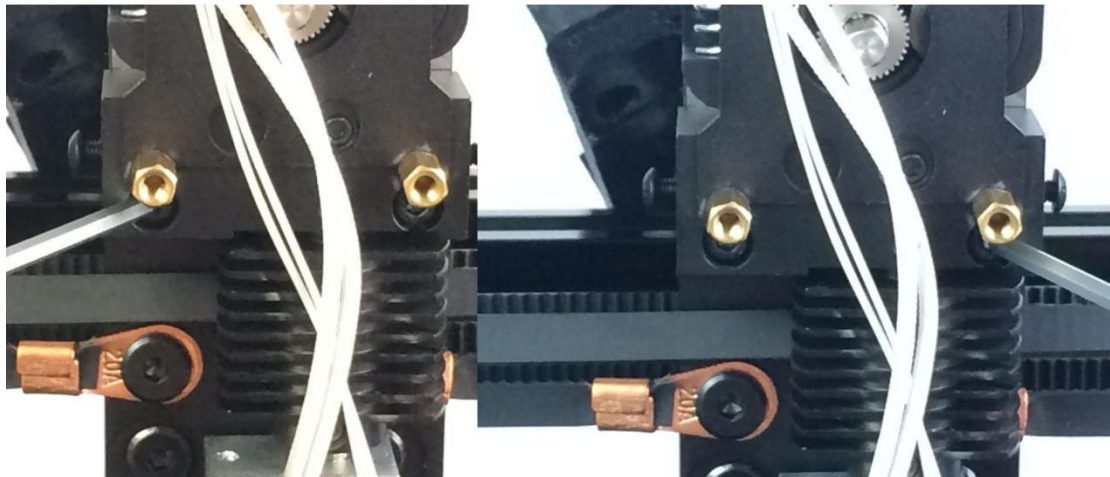
Loose the screws at both sides to remove red cover.



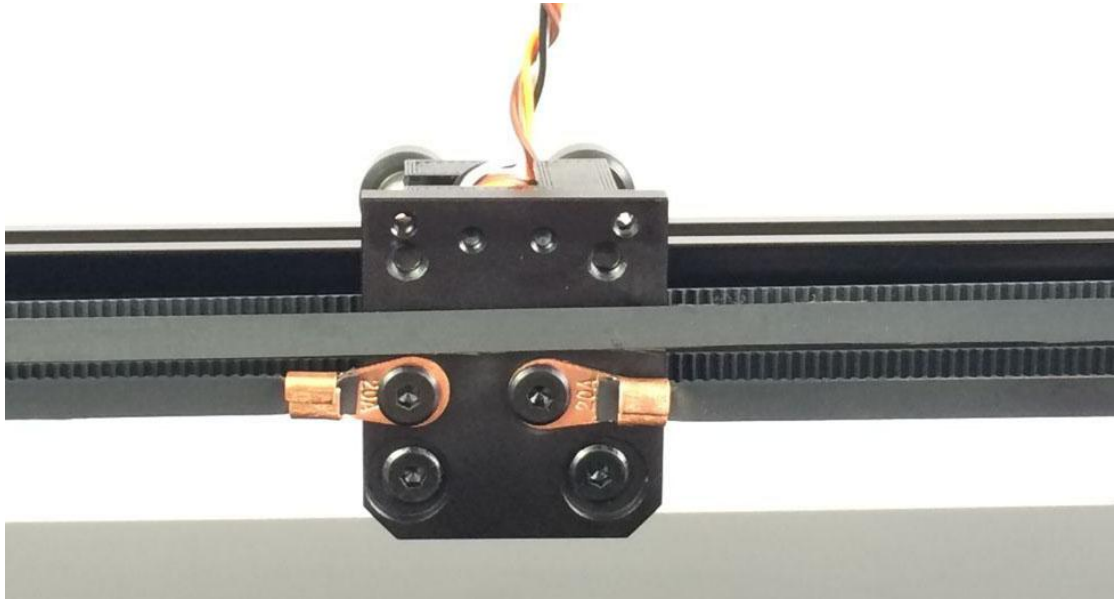
Disconnect DB cable and BLTouch sensor cables. (Note: please turn off power when connect/disconnect DB cables.)



Loose the screws under golden columns, but don't take them out from extruder.

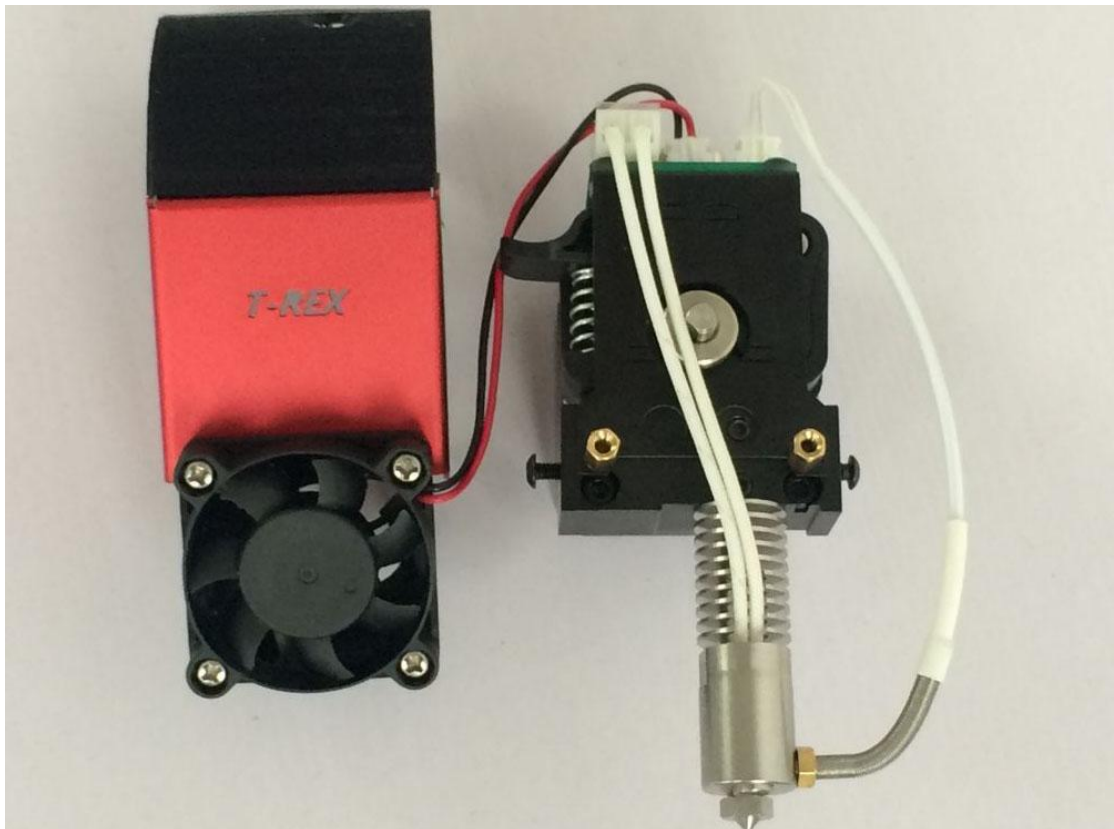


After demount left extruder, you'll see the slide car as below:

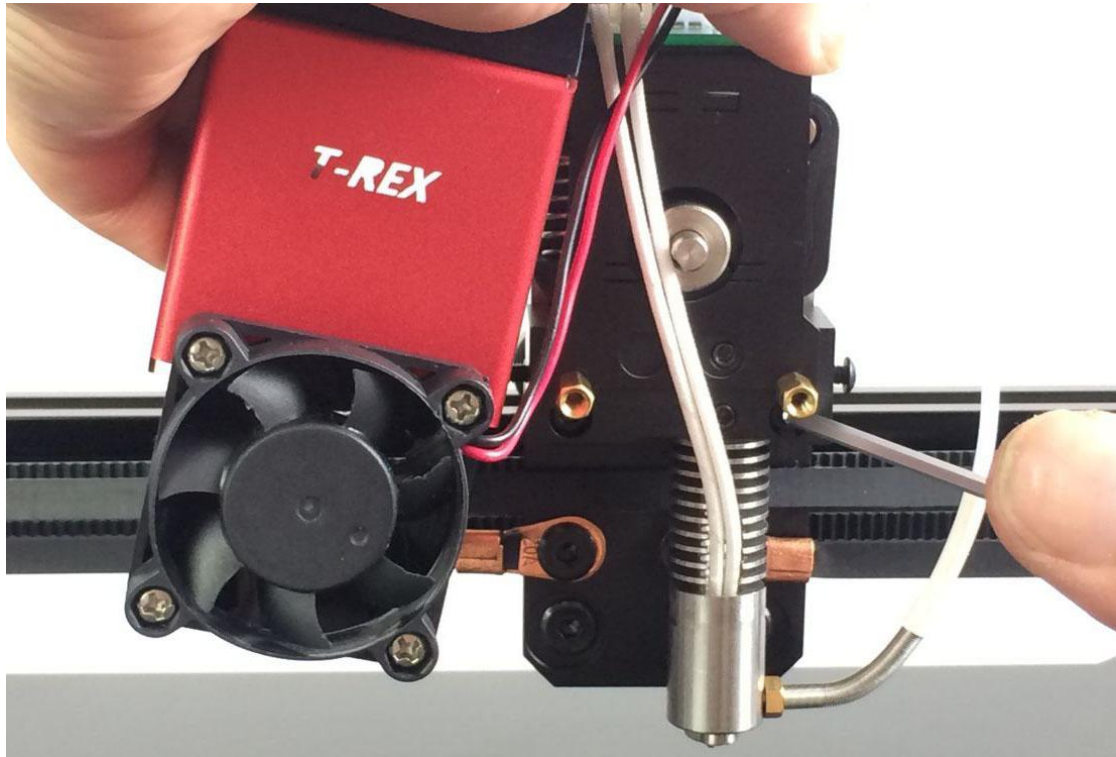


2. Mount High-temp. Extruder

Loose the screws at both sides to remove red cover of high-temp. extruder.



Put extruder onto slide car and tighten it by two screws under golden columns. (Note: please do not tighten the screws too much, so as to avoid destroying thread.)



Put back the red cover and tighten it by side screws. (Note: the wires of thermistor and fan should be arranged as below.)



Finally, reconnect DB cable and BLTouch sensor cables.
Note: please reset Z offset after mount high-temp. extruder.