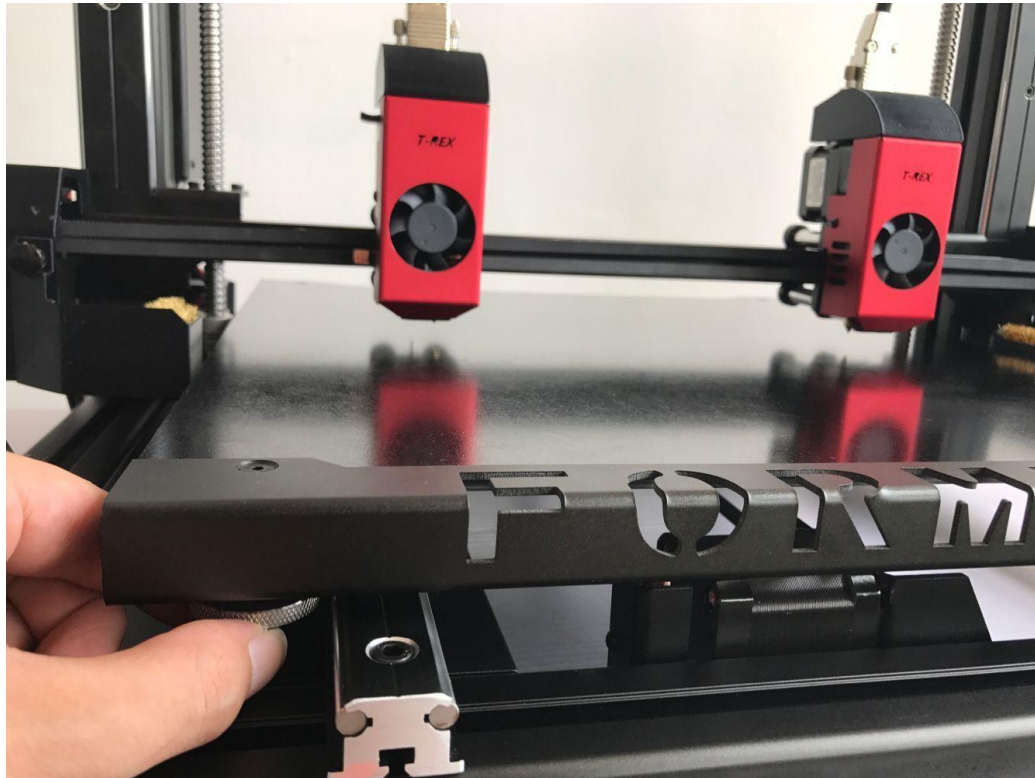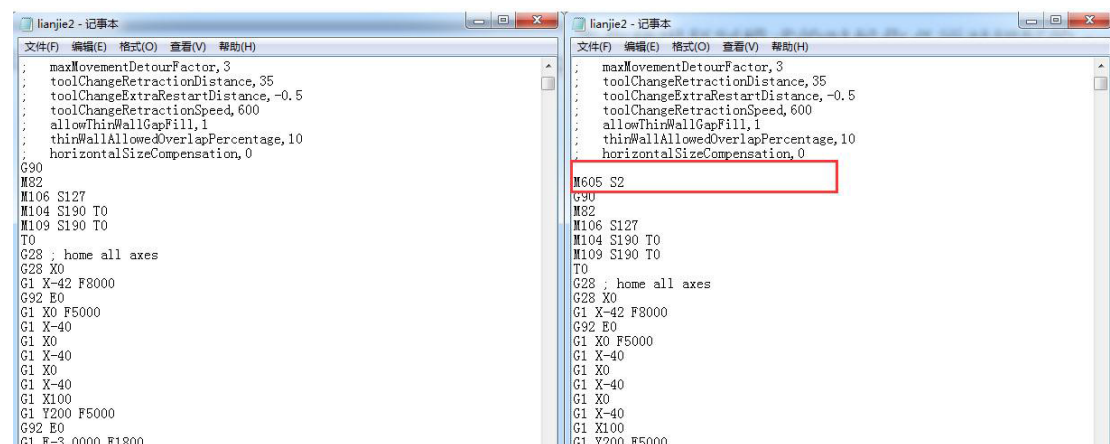You can switch different printing modes by slice software. When printing in duplicate mode, you may need to adjust the bed slightly by below nut, cause auto bed leveling is not workable any more in duplicate mode.

You can set different temperature for different extruders, so as to print different kind of filament at the same time.

We have configuration profiles for different printing modes, please kindly check the instructions for how to load profile in folder "**Configuration Profiles**".

Besides, when duplicate printing, you need to edit the gcode before printing. Please open gcode file, then input "**M605 S2**" at the beginning.

Note: If you have adjusted the bed manually when duplicate printing, please execute Unified Bed Leveling (UBL) again before starting other printing modes.