

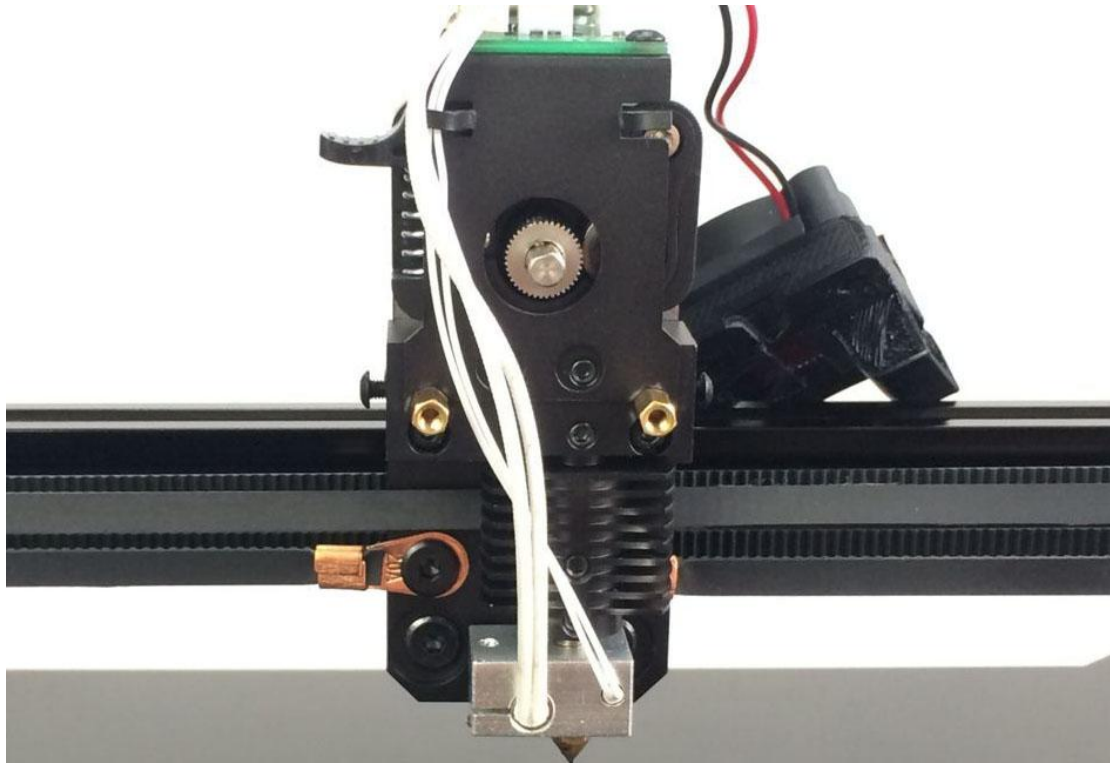
Take out a wrench from accessory bag.



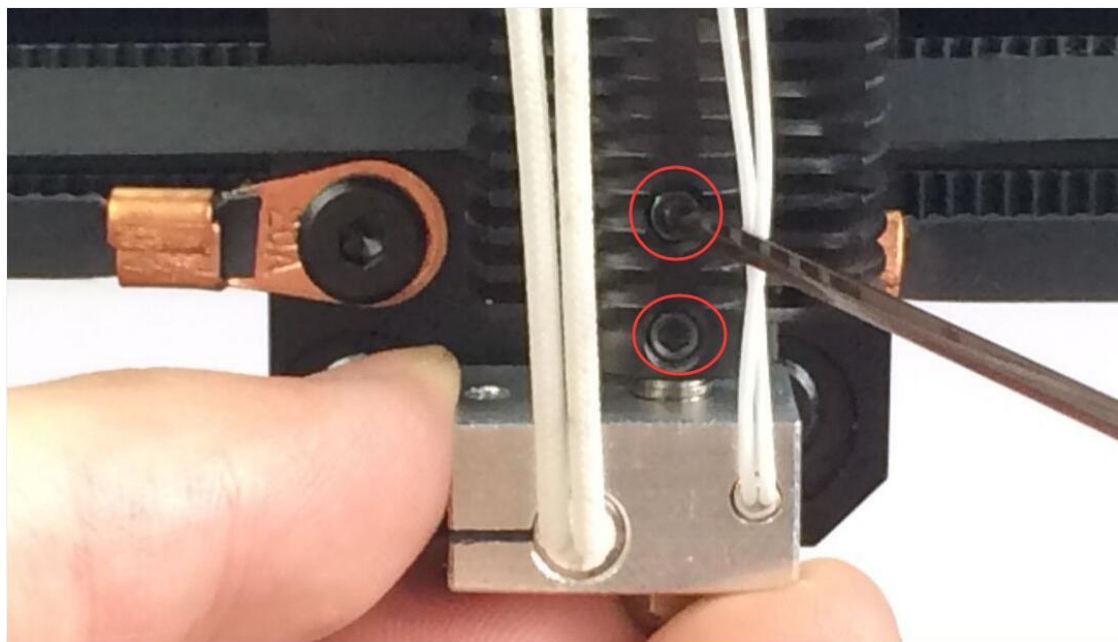
Loose the screws at both sides of red cover.



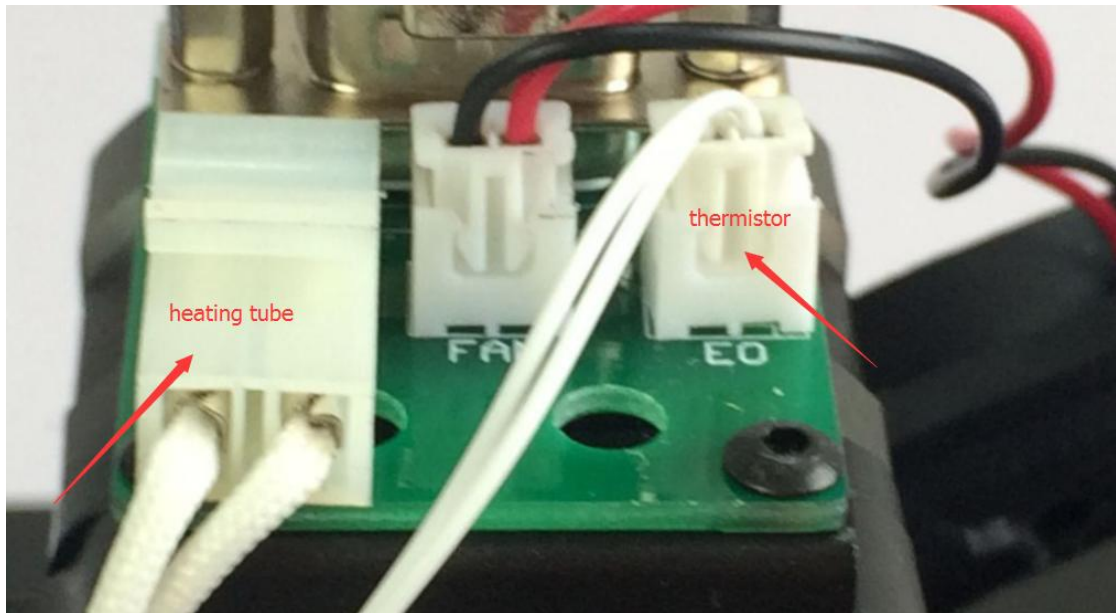
Demount the fan from golden columns.



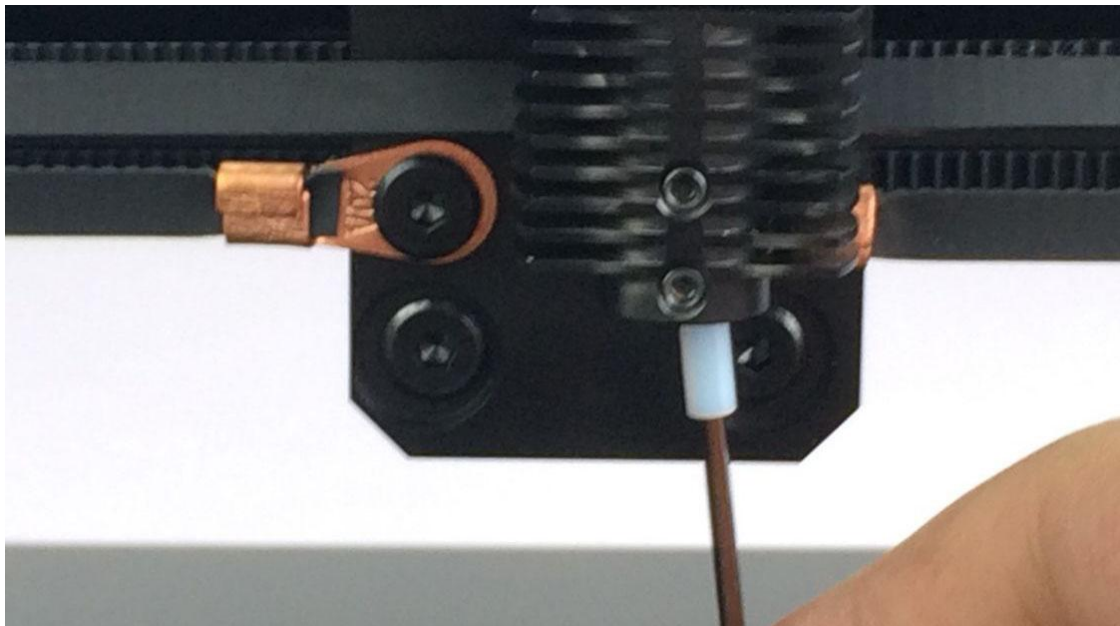
Loose two screws as below.



Unplug the heating tube and thermistor from extruder PCB board, then pull out the hotend from heatsink.



Meanwhile, take out the white PTFE tube from heatsink.



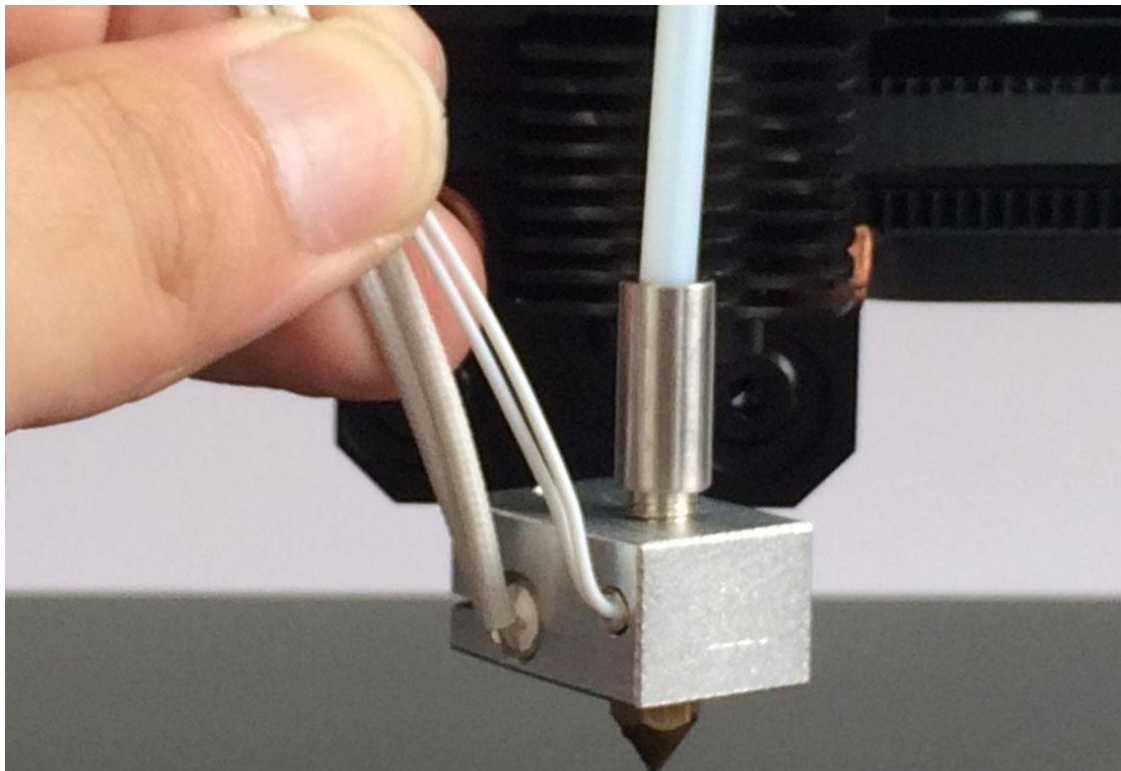
Take out the heating tube and thermistor from hotend by loose below two screws.



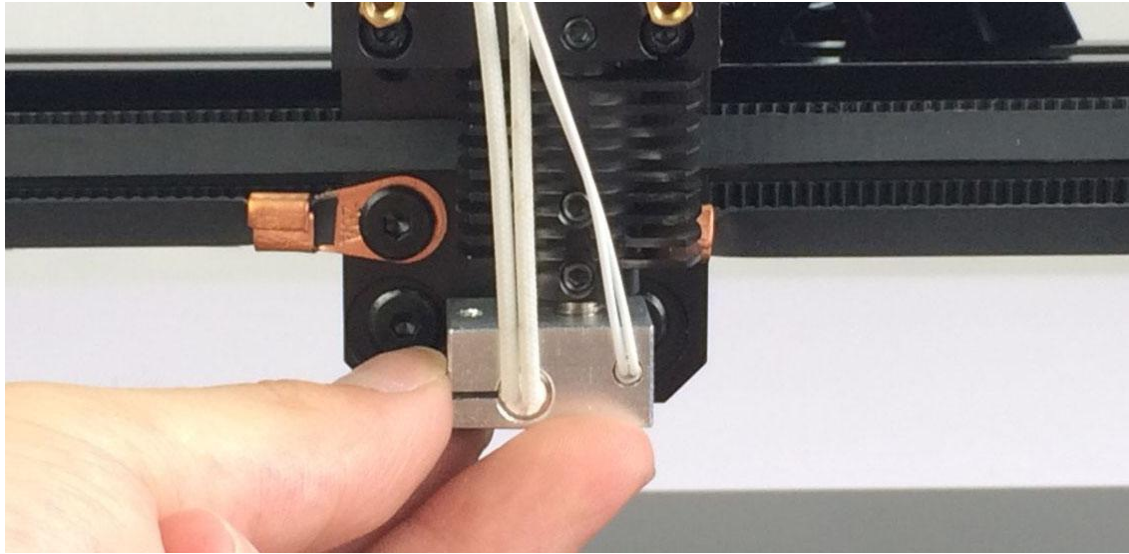




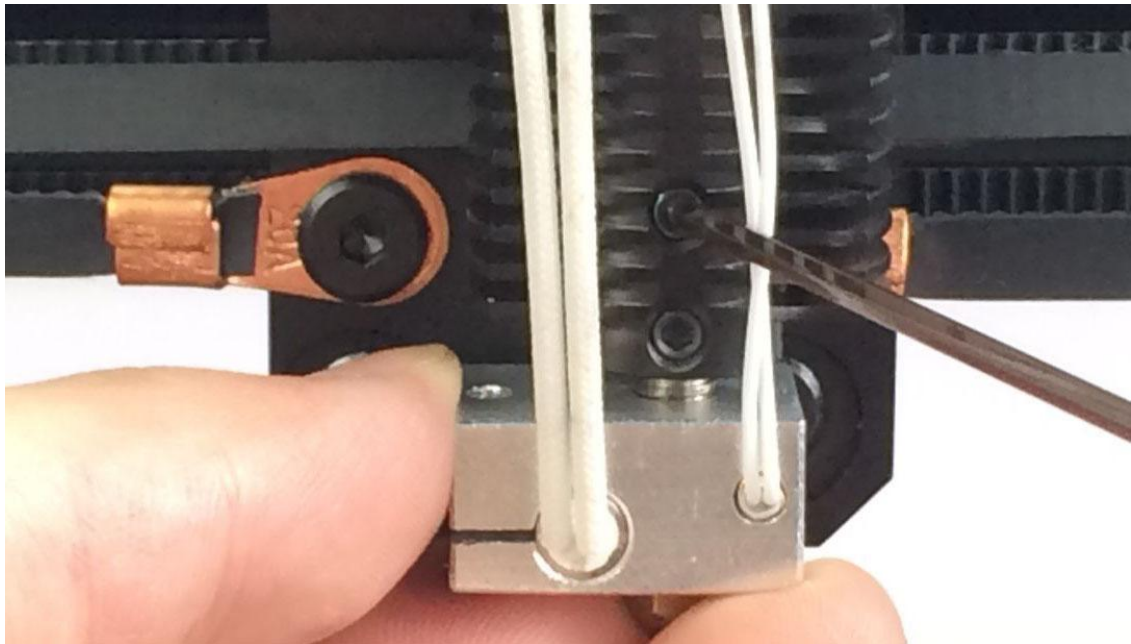
Then assemble them on a new hotend you want to use. Meanwhile, insert the white PTFE tube to new hotend.



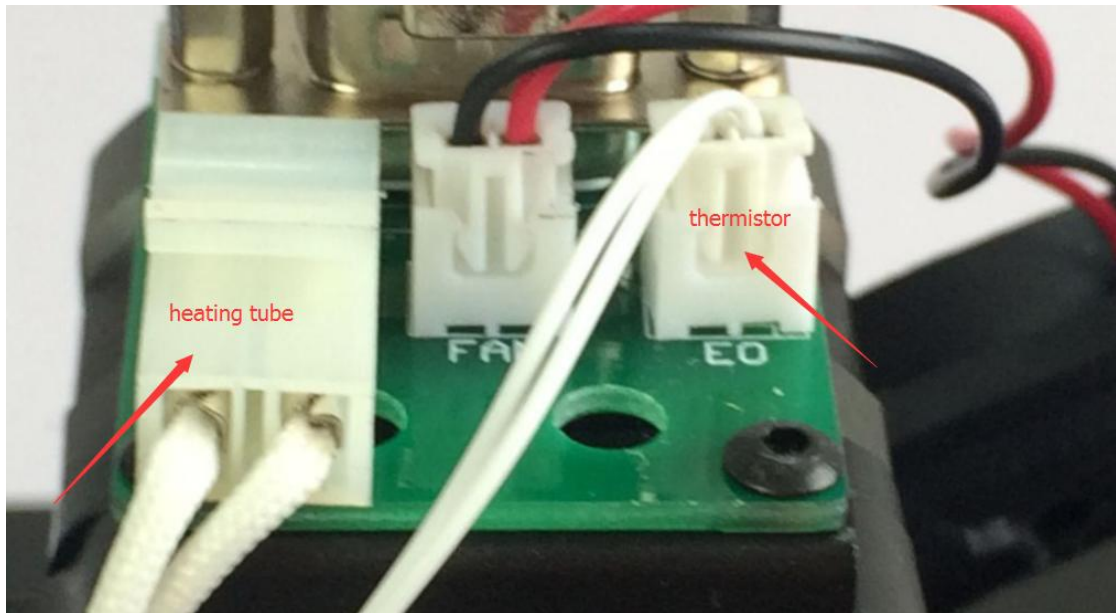
Put the new hotend to heatsink as below.



Tighten new hotend by two screws.

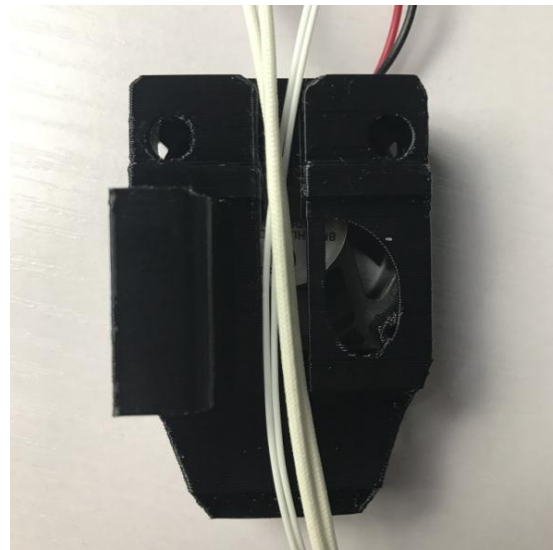


Plug back heating tube and thermistor to extruder PCB board.



Then put back fan to golden columns.

Note: there is a groove behind fan, please put heating tube and thermistor into groove, so as to avoid any damage.



The length error of each hotend is within 0.2mm, please check the Z offset has changed or not after replace hotend. If yes, you need to reset the Z offset in LCD screen.