# Introduction to 3d-modelling with FreeCAD

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WIFI:
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bitraf grimbadgerassault

DOWNLOAD: freecadweb.org

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whois jonnor...engineersoftwareelectronics

bike mechanic

maker

hacker

#### Workshop setup

- 10 minutes talking intro/examples
- Hands-on examples ~ 1 hour
- Break ~10 min
- Hands-on, examples → personal project

#### 3d-model uses

- Games/VR
- Movies
- Concept visualization (arch/design)
- Documentation
- Manufacturing
  - Digital fabrication (3d-print, CNC, lasercut)
  - Conventional (technical-drawings, manual labor)

## Approaches to 3d-modelling

Examples

Direct modelling

- Mesh / Polygon

Solid / Nurbs

Parametric modelling

Mesh sculpting

Algoritmic/code

Visual

- Textual

• 3d-scanning

Blender Sketchup

Rhino3d

FreeCAD Solidworks

**Z-Brush** 

GrassHopper

OpenSCAD

Kinect+Skanect

#### Solid, Feature-based, Parametric

- + changes updates everything
- + always watertight
- + easy to create families/variations

- order of operations matters
- a bit techical

#### **Examples** of FreeCAD work

Things I've done

Mostly from https://github.com/jonnor/projects

#### Tips

- Use mouse/trackball/ instead of trackpad
- Have pen & paper available for sketch/dimensions
- Use pictures as reference material

#### LIVE show & tell

Everyone got FreeCAD installed & running?

#### FreeCAD UI concepts

Workbenches

Part, Part Design, Draft

- Object tree
- Object properties (view/data)
- Document viewport

#### Viewport navigation

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Note: configurable

right click → nav. Style

Edit → Preferences → Display zoom-at-cursor
```

- Key numbers 1-9: top, front, side, ...
- Scroll wheel: Zoom in/out

#### Part Design basics

- New Sketch
- Adding geometry: Rect
- Adding constraints: Distances
- Pad
- Map Sketch to Face
- Pocket

#### Finishing: Fillet & Chamfer

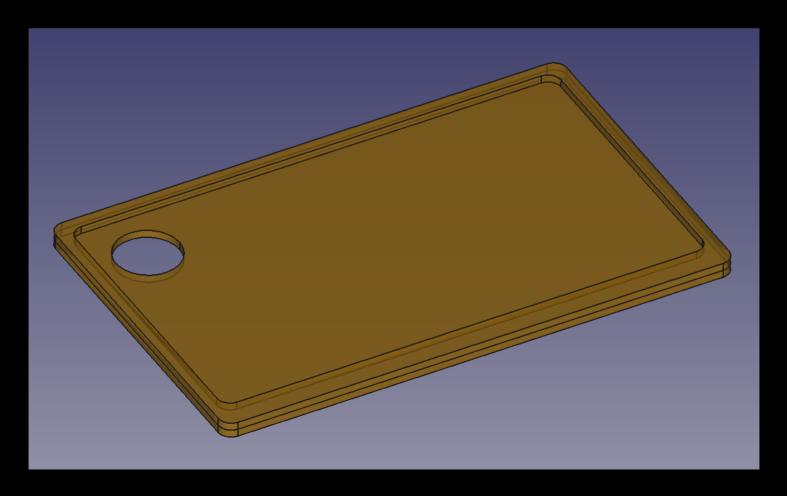
Also used for structural purposes, ex: compensating for layer bonding in 3d-print

- Select object
- Select edge(s)
- Hit PartDesign:Chamfer or PartDesign:Fillet
- Select value, OK

WARN: too large value will not work, fail semi-silently Part:Fillet/Chamfer has couple of more, advanced options

## Project: Tray

Simple tray to keep food on FILE: tray2.fcstd Designed for laser-cutting



#### Export: 2d for CNC/laser

- Part:Cross-Section → 2d object(s)
- Select 2d object
- File → Export → .DXF
- Open in V-Carve / AutoLaser

Note; sometimes need to convert .DXF Can use QCAD (free)

#### Intermission

Bitraf tour Donations

## Part Design: Revolve

- New Sketch
- Create a feature: L bracket (using poly-line)
- Select sketch
- Choose Revolve

#### Part basics

- Adding primitives
- Boolean operations
  - Union "Fusion"
  - Subtraction "Cut"
  - Intersection "Common"

#### Part: Mirror

#### Draft: Move & Rotate

# Draft: Array

Rectangular, polar

# Draft: Copy along Path

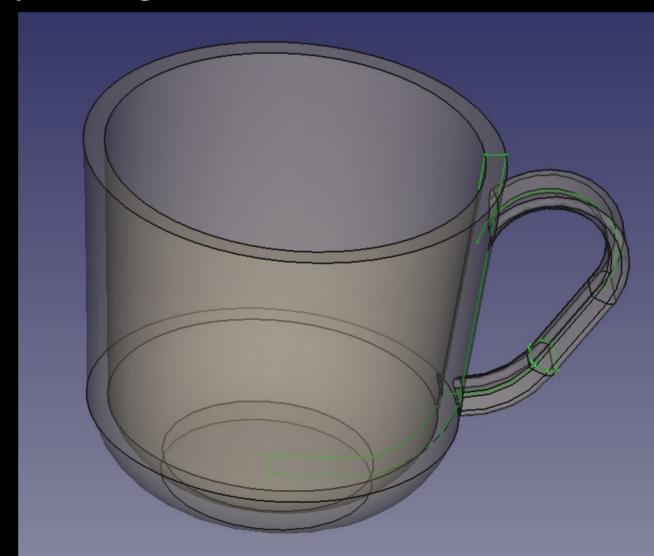
# Part: Sweep

# Project: Cup

Designed for 3d-printing

Revolve, Sweep, Union

FILE: cup2.fcstd



## Export: 3d-printing

- Select object
- File → Export → Mesh
   .STL output by default
- Import into Cura/Slic3r

Also used for 3d-milling on Roland Modela

# Part: Loft

## Finishing: Coloring

- Select object
- Right click → Apperance (Ctrl + D)
- Change material, colors, transparency

Finishing: Raytracing

Uses LuxRender / POVRay

http://www.freecadweb.org/wiki/index.php?title=Raytracing\_Module

#### **Best Practices**

- Bolts/holes, booleans instead of sketch
- Selecting good origin position
- Feature type with most information

Jakob

## Python scripting

- Everything can be done with Python
- Recorded macros are Python

#### Part libraries

- BOLTS: standardized fasteners/bearings...
- github.com/yorikvanhavre/FreeCAD-library
- Anything which has .STEP

#### Animation

Using Python scripting:

https://www.youtube.com/watch?v=KynMmsL JXVO

Altenative:

Export files, do animation in Blender etc

## Functionality not covered

#### Workbenches

Architecture

Drawing

Mesh

Ship

FEM

Robot

#### In Development

- 3D-printer workbench, using CuraEngine https://github.com/cblt2l/FreeCAD-CuraEngine-Plugin
- Path/CAM module, for CNC/laser
   http://forum.freecadweb.org/viewtopic.php?f=10&t=8622
- Assembly workbench
   http://forum.freecadweb.org/viewforum.php?f=20

#### More resources

YouTube tutorials (NB: FreeCAD 0.14)

http://forum.freecadweb.org/

FreeCAD docs/wiki

http://www.freecadweb.org/wiki/

Visit at Bitraf anytime!