5.5 Datagram specifications

5.5.1 Part Number datagram

Table 5-13: Specification of the Part Number datagram

Byte#		Bit#							Specification	
_,					2	1	0			
									Part Number datagram identifier:	
0	1	0	1	1	0	0	0	1	0xB1 for datagrams without CR+LF termination	
	1	0	1	1	0	0	1	1	0xB3 for datagrams with CR+LF termination	
1	0	0	0	0	P1 ₃	P1 ₂	P1 ₁	P1 ₀	Low nibble: 1.digit of part number	
2	P2 ₃	P2 ₂	P2 ₁	P2 ₀	P3 ₃	P3 ₂	P3 ₁	P3 ₀	High nibble: 2.digit of part number	
									Low nibble: 3.digit of part number	
3	P43	P4 ₂	P4 ₁	P4 ₀	P5 ₃	P5 ₂	P5 ₁	P5 ₀	High nibble: 4.digit of part number	
3	F43								Low nibble: 5.digit of part number	
4	0	0	1	0	1	1	0	1	ASCII character "-" (0x2D)	
5	P6₃	P6 ₂	P6 ₁	P6 ₀	P7 ₃	P7 ₂	P7 ₁	P7 ₀	High nibble: 6.digit of part number	
	1 03								Low nibble: 7.digit of part number	
6	P8 ₃	P8 ₂	P8 ₁	P8 ₀	P9 ₃	P9 ₂	P9 ₁	P9 ₀	High nibble: 8.digit of part number	
	. 03								Low nibble: 9.digit of part number	
7	P10 ₂	P10 ₂	P10 ₁	P10 _o	P11 ₂	P11 ₂	P11₁	P11 ₀	High nibble: 10.digit of part number	
-									Low nibble: 11.digit of part number	
8	0	0	1	0	1	1	0	1	ASCII character "-" (0x2D)	
9	P12 ₂	P12 ₂	P12₁	P12₀	P13 ₂	P13 ₂	P13₁	P13 ₀	High nibble: 12.digit of part number	
	- ==3	2	1	. ==0	5	2	1	0	Low hibble. 13.digit of part humber	
10	_		_		_	P15 ₂	_	_	High nibble: 14 digit of part number (least significant nibble)	
									Low nibble: 14.digit of part number (most significant nibble)	
11	Х	Х	Х	Х	Х	Х	Х	Х	For future use	
12	Х	Х	Х	Х	Х	Х	Х	Х	For future use	
13	Х	Х	Х	Х	Х	Х	Х	Х	For future use	
14	Х	Х	Х	Х	Х	Х	Х	Х	For future use	
15	r ₇	r ₆	r ₅	r ₄	r ₃	r ₂	r ₁	r_0	Part number revision. Content of byte represents the ASCII-character	
									of the revision. Numbering sequence: "-", "A", "B",, "Z"	
16	C ₃₁	C ₃₀	C ₂₉	C ₂₈	C ₂₇	C ₂₆	C ₂₅	C ₂₄	Cyclic Redundancy Check is performed on all preceding bytes, ref: 5.5.7	
17	C ₂₃	C ₂₂	C ₂₁	C ₂₀	C ₁₉	C ₁₈	C ₁₇	C ₁₆		
18	C ₁₅	C ₁₄	C ₁₃	C ₁₂	C ₁₁	C ₁₀	C ₉	C ₈		
19	C ₇	C ₆	C ₅	C ₄	C ₃	C ₂	C ₁	C ₀	00.161	
(20)	0	0	0	0	1	1	0	1	<cr> If datagram termination has been selected</cr>	
(21)	0	0	0	0	1	0	1	0	<lf> If datagram termination has been selected</lf>	

Table 5-14: Converting information in the Part Number datagram to ASCII

Digit in part number	Value for conversion	ASCII-code	ASCII-code	
		if value < 10	if value <u>≥</u> 10	
1.digit of part number	P1	P1 + 48	P1 + 55	
2.digit of part number	P2	P2 + 48	P2 + 55	
3.digit of part number	P3	P3 + 48	P3 + 55	
4.digit of part number	P4	P4 + 48	P4 + 55	
5.digit of part number	P5	P5 + 48	P5 + 55	
-		45	45	
6.digit of part number	P6	P6 + 48	P6 + 55	
7.digit of part number	P7	P7 + 48	P7 + 55	
8.digit of part number	P8	P8 + 48	P8 + 55	
9.digit of part number	P9	P9+ 48	P9+ 55	
10.digit of part number	P10	P10+ 48	P10+ 55	
11.digit of part number	P11	P11 + 48	P11 + 55	
-		45	45	
12.digit of part number	P12	P12 + 48	P12 + 55	
13.digit of part number	P13	P13 + 48	P13 + 55	
14.digit of part number	P14 + P15*2 ⁴	(P14 + P15*2 ⁴⁾ + 48	(P14 + P15*2 ⁴⁾ + 55	

