

Coffee Knowledge That Even Coffee People Miss

The coffee plant is a fruit story, not a “bean” story

If you take only one fact from this page, make it this: the “coffee bean” is a **seed** inside a **fruit**. Arabica coffee plants produce berries (often called “coffee cherries”); each fruit typically holds **two seeds** that we later roast and grind. ¹ This matters because many “coffee facts” (about flavor, processing, and even caffeine) only make sense once you picture coffee as **fruit → seed**, not “bean → bean juice.”

Coffee tends to grow best in a global band near the equator (often called the “coffee belt”), broadly between the Tropics of Cancer and Capricorn. ² That’s not just trivia—coffee is picky about climate, and geography is one reason coffee flavors can taste wildly different from region to region. ³

Here’s the overlooked twist: **the coffee we drink is botanically narrow**. There are **124 wild coffee species**, but humans mainly rely on just **two** for most commercial coffee: **Arabica** (*Coffea arabica*) and **Robusta** (*Coffea canephora*). ⁴ And many of those wild species are at risk: researchers assessed about **60% of wild coffee species as threatened** under IUCN criteria, which has big implications for the future genetic “toolbox” used to breed pest resistance and climate resilience. ⁵ Wild Arabica itself is listed as **Endangered** when climate projections are incorporated into the IUCN-style risk assessment. ⁶

A modern genomic finding that surprises people: Arabica appears to have originated from a **natural hybridization** event between **C. canephora** and **C. eugenoides**, estimated hundreds of thousands to about a million years ago, in Ethiopian forests (based on a high-quality genome study and historical inference summarized in public reporting). ⁷

What people usually mean by “Arabica vs Robusta”

Below is a practical comparison that’s faithful to the most defensible points (and avoids marketing myths):

Category	Arabica (<i>Coffea arabica</i>)	Robusta (<i>Coffea canephora</i>)	Why people get this wrong
Typical consumer perception	Often described as “milder/smooth,” higher perceived quality in many markets	Often used in instant coffee ; valued for “robustness” and yield	These are market patterns , not universal sensory laws. ⁷
Caffeine in the seed (general pattern)	Lower than robusta	Often about ~2× higher than arabica in green coffee extracts (varies by origin and method)	People confuse “strong taste” with “more caffeine.” ⁸

Category	Arabica (Coffea arabica)	Robusta (Coffea canephora)	Why people get this wrong
Plant resilience	More sensitive to pests/disease and climate constraints	Generally considered more resistant/"robust"	"Robust" is partly literal (hardier plant), and partly branding history. ⁷

From cherry to green bean: processing is controlled spoilage with a purpose

Processing is where coffee becomes **stable enough to ship** and **interesting enough to obsess over**. The simplest accurate framing is:

- **You must remove or dry down the fruit layers**, or the sweet, wet fruit will rot in ways you *don't* want.
- Many common methods rely on **microbial activity and enzymes** to help remove sticky mucilage and shape flavor precursors. ⁹

A clear, authoritative breakdown (used in agricultural manuals) describes three "basis" methods: **natural (dry)**, **full-washed (wet)**, and **semi-washed**. ¹⁰

Natural (dry) process: the whole fruit is dried with the seed inside; once dried to target moisture, the dried fruit is hulled off. ¹⁰

Full-washed (wet) process: fruit skin is mechanically removed, then the mucilage is typically **fermented** for about a day or two and washed off, then dried to target moisture. ¹¹

Semi-washed (often using a demucilager): mucilage is removed mechanically soon after pulping, reducing fermentation time and often reducing water use. ¹⁰

One of the most-missed insights: **"washed" does not mean "no fermentation."** In wet processing, fermentation tanks are explicitly used so enzymes and microbes can break down mucilage—and *if you overdo it, you can create sour defects*. ¹²

A second overlooked insight: processing isn't just "cleanup"—it can leave a detectable chemical fingerprint. Specialty coffee research has shown that fermentation-related microbial metabolites (for example, lactic acid and mannitol, among others) can remain associated with the green beans, influencing later reactions during roasting and sometimes correlating with more floral/fruity volatile profiles. ¹³

A simple flow-map you can visualize:

Natural (dry): cherry → dry whole fruit → hull → green bean

Full-washed (wet): cherry → pulp → ferment/wash mucilage → dry parchment → hull → green bean

Semi-washed: cherry → pulp → mechanical mucilage removal → dry → hull → green bean ¹¹

Roasting and flavor chemistry: “strong” isn’t “more caffeine”

Roasting is where coffee becomes coffee (and why it smells like it does). During roasting, coffee undergoes intense browning chemistry—especially **Maillard reactions** and **Strecker degradation**—that generate key aroma families (pyrazines, furans, thiols, and many more). ¹⁴ A modern review notes that **more than 1000 volatile compounds** have been identified in roasted coffee, but only a small fraction (often summarized as ~5%) strongly drives the aroma we perceive. ¹⁵

Roasting also changes the bean’s physical reality in ways that quietly mess with caffeine myths: - Green beans **lose weight** and **expand** during roasting. A technical FAO reference reports an average **~16% loss in weight** and **~50–80% increase in volume**. ¹⁶

- [Entity]“organization”, “Royal Botanic Gardens, Kew”, “botanical garden london”] describes roasting as causing beans to lose “around a fifth” of their weight, consistent with the above magnitude. ¹⁷

Why bitterness is not “mostly caffeine”

Caffeine contributes bitterness, but it’s not the whole villain. Chemists identified major bitterness drivers formed by roasting, especially **chlorogenic acid lactones** and **phenylindanes** (breakdown products of chlorogenic-acid-related compounds), with darker roasts generally showing more phenylindanes and a harsher, lingering bitterness. ¹⁸ A chemistry-industry summary of this work reports that caffeine may account for only a minority of coffee’s bitter taste, with roasted chlorogenic-derived compounds playing a major role. ¹⁹

The classic caffeine myth (and the truth)

Myth: “Dark roast has more caffeine.”

What the evidence supports: In many contexts, caffeine in coffee is **relatively stable across typical roast levels**, and roast degree often isn’t the dominant factor compared with **dose, grind, brew method, time, and the coffee species**. ²⁰

Why people experience dark roasts as “stronger” anyway: - Dark roasts often taste more “roasty/bitter,” which people interpret as “strong.” ²¹

- If you measure coffee by **volume** (a scoop), lighter roasts can pack more mass because they’re denser, which can slightly shift caffeine-per-scoop. The “volume vs weight” mismatch is exactly what bean expansion creates. ²²

- Even when roast level influences extraction behaviors, the direction and size of change can depend on roast mass loss, brew time, and other variables—so slogans like “light roast = more caffeine” are oversimplifications. ²³

Brewing science: extraction, water, and method matter more than most people think

If roasting is “flavor potential,” brewing is “flavor decision-making.”

The “Golden Cup” target is about balance, not perfection

The [entity[["organization","Specialty Coffee Association","global coffee trade association"]] formalized targets for brewed coffee quality that are widely used in specialty training. Their brewed-coffee standard includes: - Brewing ratio around **55 g coffee per 1000 g water** - Water temperature **90–96°C** - Strength (TDS) and extraction targets aligned with the classic “Gold Cup” idea (strength and extraction yield ranges).

These numbers aren’t “magic”—they’re a **starting zone** for balanced extraction, and they explain why wildly different recipes can still taste “right” if they land in the same neighborhood.

Water is the main ingredient—and its mineral makeup is a hidden superpower

Brewing water isn’t just “wet.” It’s a chemical solvent whose mineral balance changes what gets extracted.

A widely shared SCAA/SCA water guideline lists targets such as: - **TDS:** target ~150 mg/L (acceptable range ~75–250 mg/L) - **Calcium hardness:** target ~68 mg/L (acceptable range ~17–85 mg/L) - **Total alkalinity:** target ~40 mg/L - **pH:** target ~7.0 (range ~6.5–7.5) ²⁴

Why this matters: alkalinity buffers acids and hardness interacts with extraction and perceived clarity; “perfect” coffee water is often *not* the same as “tastes fine to drink.” ²⁵

An especially underrated point: the SCA has highlighted that average U.S. tap water may be “medium hard,” with substantial alkalinity/hardness—enough buffering that it dwarfs the acidity levels people imagine they’re “neutralizing” in the cup. ²⁶

Freshness isn’t just about aroma—CO₂ physically affects extraction

Freshly roasted coffee retains carbon dioxide. Degassing changes how water wets the coffee bed, which changes extraction even before you taste anything.

A food-science study on CO₂ behavior found: - CO₂ retained in roasted beans depends strongly on roast degree; degassing rates vary with roasting conditions. - Grinding from coarse to fine can cause a substantial CO₂ loss (reported range: **~26% to 59%**). ²⁷

This makes the “bloom” in pour-over more than theater: it’s a practical step to reduce gas interference and improve saturation consistency, especially for very fresh coffee. ²⁸

Brewing methods compared

Here’s a high-utility comparison people can actually use:

Method	Typical mechanics	Filtration	Common “overlooked” truth
Paper-filter drip / pour-over	Gravity flow; controlled contact time	Paper removes much of the coffee oil fraction	Often the best choice for people watching LDL cholesterol because paper can remove diterpenes. ²⁹

Method	Typical mechanics	Filtration	Common “overlooked” truth
French press	Full immersion	Metal mesh (minimal oil removal)	Can taste fuller partly because more oils/particles remain—also changes diterpene exposure. ²⁹
Espresso	High pressure, fine grind, short time	Metal basket (varies)	“More caffeine” depends on serving size: per ounce high, per typical mug not always. ³⁰
Cold brew	Long steep at cool temps	Often filtered after steep	“Less acidic” depends on what you mean by acidity (pH vs titratable acidity). ³¹

A quick, visual mental model for extraction (simplified from standard “brew control” thinking):

- **Strength** = how concentrated the drink is (roughly TDS)
- **Extraction** = how much of the coffee solids you pulled out of the grounds (extraction yield idea)

Under-extracted often tastes sharp/sour and “thin.” Over-extracted often tastes harsh/bitter and “dry.” The trick is that you can be **strong but under-extracted** (concentrated sour), or **weak but over-extracted** (watery bitter).

Caffeine and health: what’s well-supported, and what’s commonly misread

Caffeine basics people misinterpret

For most adults, the `Entity["organization","U.S. Food and Drug Administration","us federal food regulator"]` cites **400 mg/day** as an amount “not generally associated with negative effects,” while emphasizing that sensitivity and metabolism vary and that pregnancy/breastfeeding and certain conditions/medications can change guidance. ³²

Caffeine metabolism varies widely; a large pharmacology review describes caffeine’s half-life as commonly around **5 hours**, with substantial individual variability (often described in ranges spanning roughly **1.5 to 9.5 hours** depending on factors like pregnancy, smoking status, medications, and genetics). ³³

“How much caffeine is in coffee?” is a trick question

Because brew style and serving size vary, it’s better to think in **ranges** and **typical servings** than a single magic number.

Authoritative, consumer-facing ranges (good for a Coffee 101 page): `Entity["organization","University of California, Davis","public university california"]` summarizes dietary caffeine sources like this: brewed coffee (8 oz) **95–165 mg**, espresso (1 oz) **47–64 mg**, decaf brewed coffee (8 oz) **2–5 mg**, instant coffee (8 oz) **~63 mg**. ³⁴

Concrete USDA-derived examples (useful for labels or menu estimates): - Brewed coffee, prepared with tap water: **94.8 mg caffeine per 8 oz** ³⁵
- Espresso, restaurant-prepared: **62.8 mg caffeine per 1 fl oz** ³⁶
- Brewed decaf coffee: **2.4 mg caffeine per 8 oz** ³⁷

Also: “decaf” does **not** mean caffeine-free. The FDA gives a practical range: decaf coffee typically contains **2–15 mg per 8 oz.** ³²

Coffee doesn’t “dehydrate you” in the way people fear

A controlled crossover study in habitual coffee drinkers found **no meaningful differences** in common hydration markers when moderate coffee intake was compared with water intake, suggesting coffee can contribute to daily fluid intake in regular consumers. ³⁸

Health effects: benefit patterns exist, but causality is complicated

A good Coffee 101 page should be honest: much of the evidence is **observational**, so associations don't automatically mean coffee *causes* benefits. Confounding (e.g., lifestyle differences) and reverse causality (e.g., sick people changing habits) are real issues. ³⁹

That said, broad patterns show up repeatedly:

- An umbrella review of meta-analyses (through Oct 2023) found up to **4 cups/day** associated with a **~12% lower stroke risk** versus none, while also reporting mixed results for coronary heart disease risk at heavier exposures (and noting limitations like coffee type and additives). ⁴⁰
- Large meta-analyses and reviews consistently report an inverse association between coffee intake and type 2 diabetes risk, including evidence that both caffeinated and decaffeinated coffee can be associated with reduced risk (supporting the idea that coffee is “more than caffeine”). ⁴¹
- Meta-analyses also report inverse associations between coffee consumption and hepatocellular carcinoma (liver cancer) risk, while explicitly cautioning that reverse causality (people with liver disease reducing coffee) can bias results. ⁴²

Brewing method can change cholesterol effects (and this surprises people)

Coffee contains diterpenes (notably **cafestol** and **kahweol**) that can raise LDL cholesterol depending on brewing method. A cardiovascular review notes boiled coffee can contain milligram-level diterpenes per cup, while **paper filtering removes most of these oils**, leaving very small amounts. ²⁹

But it’s not always as simple as “paper filter = solved.” Research has questioned how consistently paper filters retain diterpenes across real-world conditions, and espresso/machine coffee can show wide diterpene variability. ⁴³

Coffee and cancer: a common misunderstanding

In 2016, [Entity["organization","International Agency for Research on Cancer","who cancer research agency"]] (part of the [Entity["organization","World Health Organization","un public health agency"]]) concluded coffee was **not classifiable as to carcinogenicity to humans** (Group 3), while **very hot**

beverages (drunk above about **65°C**) were classified as “probably carcinogenic” (Group 2A) due to thermal injury risk to the esophagus.

So the bigger “risk lever” here is often **temperature**, not coffee itself.

Decaf processing: what’s regulated (and what’s optional)

Some decaffeination uses solvents such as methylene chloride. In the U.S., federal regulations limit methylene chloride residues in decaffeinated roasted coffee and decaffeinated soluble coffee extract to **no more than 10 parts per million**. ⁴⁴

If you don’t want solvent-decaf, processes like water-based or CO₂-based decaf exist—but the key point for a consumer page is that solvent-decaf is **regulated with strict residue limits**. ⁴⁴

Myths and fun coffee trivia that are actually true

Myth: “Coffee beans are beans”

They’re seeds from a fruit; the “bean” name is a shape-based nickname. ⁴⁵

Myth: “Bitterness = caffeine”

Roast-generated compounds related to chlorogenic acids—especially lactones and phenylindanes—are major bitterness drivers, and darker roasts often increase phenylindanes. ¹⁸

Myth: “Dark roast has more caffeine”

Caffeine often doesn’t change dramatically across typical roast degrees, and many studies find roast level is not a dominant driver of caffeine content compared with bean type and brew parameters. The “more caffeine” feeling is frequently sensory (roast bitterness) plus recipe effects (dose, volume vs weight). ⁴⁶

Myth: “Espresso will always give you more caffeine than drip”

Per ounce, espresso is concentrated (e.g., ~62.8 mg per 1 oz in a USDA-derived listing), but a full mug of brewed coffee can deliver more total caffeine simply because it’s a much larger serving. ⁴⁷

Myth: “Cold brew is low-acid, period”

One peer-reviewed comparison found that **pH** can be similar across cold and hot brews while **titratable acidity** (a closer proxy for “how acidic it feels”) can differ—meaning the claim depends on what “acidic” means. ³¹

Fun truth: coffee aroma is a gigantic chemistry set

A modern review notes **>1000 volatile compounds** have been identified in roasted coffee, yet only a small share strongly shapes aroma perception. ¹⁵

Fun truth: caffeine is part of the plant's defense story

Caffeine isn't just a human stimulant; it can inhibit insect feeding and intoxicate insects—yet specialized pests like the coffee berry borer have evolved detox pathways (including microbial help) to handle caffeine.

48

Fun truth: coffeehouses helped build “public science”

A chapter in *The Cambridge History of Science* describes how mid-17th-century coffeehouse culture in England supported experimental philosophy and scholarly debate—coffeehouses weren't just cafés; they were idea engines.

49

A foundational historical treatment also traces coffeehouses as social institutions from Sufi contexts into Ottoman urban life and beyond.

50

Fun truth: you can't taste precisely without shared language—so the industry built one

The `Entity`["organization","World Coffee Research","coffee research organization"] Sensory Lexicon provides **110** defined flavor/aroma/texture attributes with reference standards, created at the Sensory Analysis Center at Kansas State University, and underpins the modern Coffee Taster's Flavor Wheel used across specialty coffee education.

51

Key takeaways and source guide

Pocket checklist for readers

- Remember: **coffee = fruit → seed**, not “bean.”
- “Washed” often includes **fermentation**; it's not just rinsing.
- Roast “strength” is mostly **flavor chemistry**, not a caffeine guarantee.
- Your brew can be **strong-but-under-extracted** or **weak-but-over-extracted**—these are different problems.
- Water chemistry matters: aim near SCA targets for consistent extraction.
- Typical adult caffeine guidance: **~400 mg/day** (individual sensitivity varies).
- Coffee isn't inherently dehydrating for regular drinkers at moderate intake.
- Brewing method changes diterpene exposure; paper filters remove most oils.
- Coffee itself isn't classified as carcinogenic by IARC; **very hot beverages** are the bigger concern.
- Coffee biodiversity is fragile; protecting wild species protects coffee's future.

Main sources used for fact-checking

Key references were drawn from scientific and official/industry standards, including the Specialty Coffee Association brewed coffee standards and water guidelines, wild coffee biodiversity research and conservation assessments, authoritative caffeine safety guidance, and peer-reviewed coffee chemistry and health reviews.

56

- 1 52 <https://www.kew.org/plants/arabica-coffee>
<https://www.kew.org/plants/arabica-coffee>
- 2 3 <https://www.aboutcoffee.org/origins/coffee-regions-of-the-world/>
<https://www.aboutcoffee.org/origins/coffee-regions-of-the-world/>
- 4 17 <https://www.kew.org/read-and-watch/things-didnt-know-coffee-threatened>
<https://www.kew.org/read-and-watch/things-didnt-know-coffee-threatened>
- 5 55 <https://pmc.ncbi.nlm.nih.gov/articles/PMC6357749/>
<https://pmc.ncbi.nlm.nih.gov/articles/PMC6357749/>
- 6 <https://pmc.ncbi.nlm.nih.gov/articles/PMC6900256/>
<https://pmc.ncbi.nlm.nih.gov/articles/PMC6900256/>
- 7 <https://www.reuters.com/science/genome-study-reveals-prehistoric-ethiopian-origins-coffee-2024-04-16/>
<https://www.reuters.com/science/genome-study-reveals-prehistoric-ethiopian-origins-coffee-2024-04-16/>
- 8 <https://link.springer.com/article/10.1007/s00217-016-2643-y>
<https://link.springer.com/article/10.1007/s00217-016-2643-y>
- 9 12 16 22 <https://www.fao.org/4/x6939e/X6939e01.htm>
<https://www.fao.org/4/x6939e/X6939e01.htm>
- 10 11 <https://www.fao.org/4/ae939e/ae939e08.htm>
<https://www.fao.org/4/ae939e/ae939e08.htm>
- 13 <https://sca.coffee/sca-news/25-magazine/issue-10/english/the-fermentation-effect-25-magazine-issue-10>
<https://sca.coffee/sca-news/25-magazine/issue-10/english/the-fermentation-effect-25-magazine-issue-10>
- 14 <https://www.sciencedirect.com/science/article/abs/pii/S2949824423000022>
<https://www.sciencedirect.com/science/article/abs/pii/S2949824423000022>
- 15 <https://pmc.ncbi.nlm.nih.gov/articles/PMC9914344/>
<https://pmc.ncbi.nlm.nih.gov/articles/PMC9914344/>
- 18 21 53 <https://www.sciencedirect.com/science/article/abs/pii/S0925400520301313>
<https://www.sciencedirect.com/science/article/abs/pii/S0925400520301313>
- 19 <https://www.soci.org/chemistry-and-industry/cni-data/2007/16/roasting-leaves-a-bitter-taste>
<https://www.soci.org/chemistry-and-industry/cni-data/2007/16/roasting-leaves-a-bitter-taste>
- 20 46 <https://pmc.ncbi.nlm.nih.gov/articles/PMC9602387/>
<https://pmc.ncbi.nlm.nih.gov/articles/PMC9602387/>
- 23 <https://www.nature.com/articles/s41598-024-80385-3>
<https://www.nature.com/articles/s41598-024-80385-3>
- 24 25 56 <https://www.urbansaqua.com/wp-content/uploads/2023/09/www.urbansaqua.com-robust-ro-drinking-water-systems-water-standards.pdf>
<https://www.urbansaqua.com/wp-content/uploads/2023/09/www.urbansaqua.com-robust-ro-drinking-water-systems-water-standards.pdf>

- 26 <https://sca.coffee/sca-news/25/issue-9/english/water-and-coffee-acidity-how-to-adapt-your-water-for-different-extraction-methods-25-magazine-issue-9>
<https://sca.coffee/sca-news/25/issue-9/english/water-and-coffee-acidity-how-to-adapt-your-water-for-different-extraction-methods-25-magazine-issue-9>
- 27 28 <https://www.sciencedirect.com/science/article/abs/pii/S0963996914000337>
<https://www.sciencedirect.com/science/article/abs/pii/S0963996914000337>
- 29 54 <https://pmc.ncbi.nlm.nih.gov/articles/PMC10262944/>
<https://pmc.ncbi.nlm.nih.gov/articles/PMC10262944/>
- 30 36 47 <https://tools.myfooddata.com/nutrition-facts/171891/wt1>
<https://tools.myfooddata.com/nutrition-facts/171891/wt1>
- 31 Chemical and sensory evaluation of cold brew coffees ...
https://www.sciencedirect.com/science/article/abs/pii/S0963996921000387?utm_source=chatgpt.com
- 32 <https://www.fda.gov/consumers/consumer-updates/spilling-beans-how-much-caffeine-too-much>
<https://www.fda.gov/consumers/consumer-updates/spilling-beans-how-much-caffeine-too-much>
- 33 A double-blind, randomized, two-part, two-period crossover ...
https://www.sciencedirect.com/science/article/pii/S0273230022000812?utm_source=chatgpt.com
- 34 <https://nutrition.ucdavis.edu/outreach/nutr-health-info-sheets/pro-caffeine>
<https://nutrition.ucdavis.edu/outreach/nutr-health-info-sheets/pro-caffeine>
- 35 <https://tools.myfooddata.com/nutrition-facts/171890/wt3>
<https://tools.myfooddata.com/nutrition-facts/171890/wt3>
- 37 <https://tools.myfooddata.com/nutrition-facts/171889/wt3>
<https://tools.myfooddata.com/nutrition-facts/171889/wt3>
- 38 <https://pubmed.ncbi.nlm.nih.gov/24416202/>
<https://pubmed.ncbi.nlm.nih.gov/24416202/>
- 39 <https://pmc.ncbi.nlm.nih.gov/articles/PMC12800679/>
<https://pmc.ncbi.nlm.nih.gov/articles/PMC12800679/>
- 40 <https://pmc.ncbi.nlm.nih.gov/articles/PMC11668367/>
<https://pmc.ncbi.nlm.nih.gov/articles/PMC11668367/>
- 41 <https://pubmed.ncbi.nlm.nih.gov/24459154/>
<https://pubmed.ncbi.nlm.nih.gov/24459154/>
- 42 <https://pubmed.ncbi.nlm.nih.gov/23660416/>
<https://pubmed.ncbi.nlm.nih.gov/23660416/>
- 43 <https://pubmed.ncbi.nlm.nih.gov/28873752/>
<https://pubmed.ncbi.nlm.nih.gov/28873752/>
- 44 <https://www.ecfr.gov/current/title-21/chapter-I/subchapter-B/part-173/subpart-C/section-173.255>
<https://www.ecfr.gov/current/title-21/chapter-I/subchapter-B/part-173/subpart-C/section-173.255>
- 45 <https://www.britannica.com/plant/Coffea>
<https://www.britannica.com/plant/Coffea>

48 <https://pmc.ncbi.nlm.nih.gov/articles/PMC4510693/>

<https://pmc.ncbi.nlm.nih.gov/articles/PMC4510693/>

49 <https://www.cambridge.org/core/books/cambridge-history-of-science/coffeehouses-and-print-shops/89D3DD871214928CE5F843366EDE6951>

[https://www.cambridge.org/core/books/cambridge-history-of-science/coffeehouses-and-print-shops/](https://www.cambridge.org/core/books/cambridge-history-of-science/coffeehouses-and-print-shops/89D3DD871214928CE5F843366EDE6951)

[89D3DD871214928CE5F843366EDE6951](https://www.cambridge.org/core/books/cambridge-history-of-science/coffeehouses-and-print-shops/89D3DD871214928CE5F843366EDE6951)

50 <https://nes.princeton.edu/publications/coffee-and-coffeehouses-origins-social-beverage-medieval-near-east>

<https://nes.princeton.edu/publications/coffee-and-coffeehouses-origins-social-beverage-medieval-near-east>

51 <https://worldcoffeeresearch.org/resources/sensory-lexicon>

<https://worldcoffeeresearch.org/resources/sensory-lexicon>