

Defining Today's Technology Standards; Empowering Tomorrow's Solutions.





Make-IT-Wright 20 HACKATHON 23

Training Session #1
Date: January 19, 2023

by AIM North America

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Session 1 Agenda

5:30 - 6:00	Networking / Dinner
6:00 - 6:15	Welcome / Overview / TY Sponsors
6:15 - 6:35	Role of Standards
6:35 - 6:45	Break
6:45 – 7:15	Identification / Capture standards – barcodes and RFID
7:15 – 7:45	GS1 Digital Link Scan4Transport
7:45 - 8:00	Wrap-Up / Q&A



Speaker



Matt Kijowski



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Cyber Systems Program Manager

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3 GOOD HEALTH

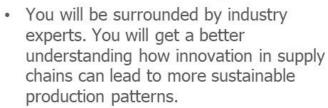


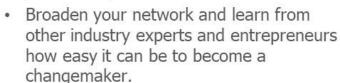
















This Hackathon will focus on two industry segments (Food, and Healthcare) that were disrupted by the pandemic. You will work to develop solutions to one of the following challenges, training will be provided.



























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Make-IT-Wright 20 HACKATHON 23

Training Session #1 – The Role of Standards Date: January 19, 2023

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Speaker



Shawn Minehart NOVEXXX SOLUTIONS

Sales Director North America

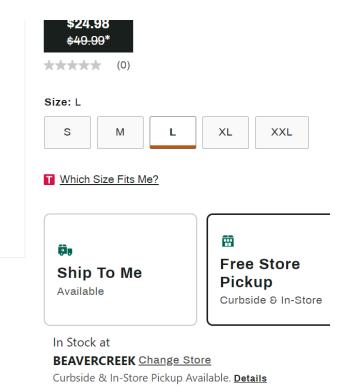
Shawn.Minehart@novexx.com



Role Of Standards In The Supply Chain



VIEW ALL 1 IMAGES



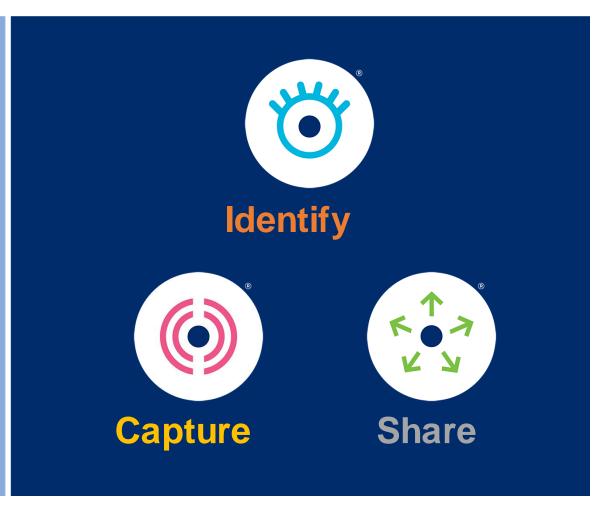
Available at 3 nearby stores within 100 miles.

- Did you ever think about the supply chain before 2020?
- Working behind the scenes
- Amazon
- UPS/FedEx
- Farm to table
- Common language required



The Global Language Of Business

GS1 Standards make it possible to identify, capture, and share information automatically and accurately about products, business locations, and more. This way anyone who wants that information can understand it, no matter who or where they are.





Lack Of Standards in Daily Life is Inefficient and Annoying







In Healthcare, It Is Inefficient And Dangerous





- Multiple barcodes on one package: Which one to scan?
- Different types of barcodes:
- Inconsistent, incompatible
- No barcode:
- Need to barcode, repackage, relabel



We Operate In A Global Environment





Need For Global Standards In Healthcare





GS1 Standards In Healthcare



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GS1 Standards Across The Entire Supply Chain



Improved production planning, packaging, and supply processes Simplification and accuracy improvement in warehousing, distribution, and logistics processes

Automatic verification in dispensing and administration processes, which reduces medical errors

- More accurate and efficient supply chain management
- Enabling traceability and authentication (counterfeiting, product recalls, etc.)
- Enabling regulatory compliance
- Improving patient safety and supply chain efficiency!



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Make-IT-Wright 20 HACKATHON 23

Training Session #1 - Identification / Capture standards

- barcodes and RFID

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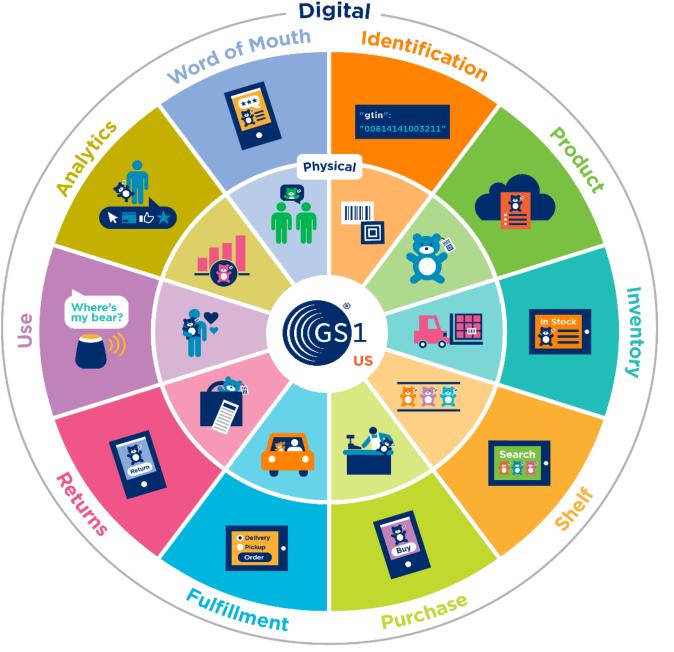
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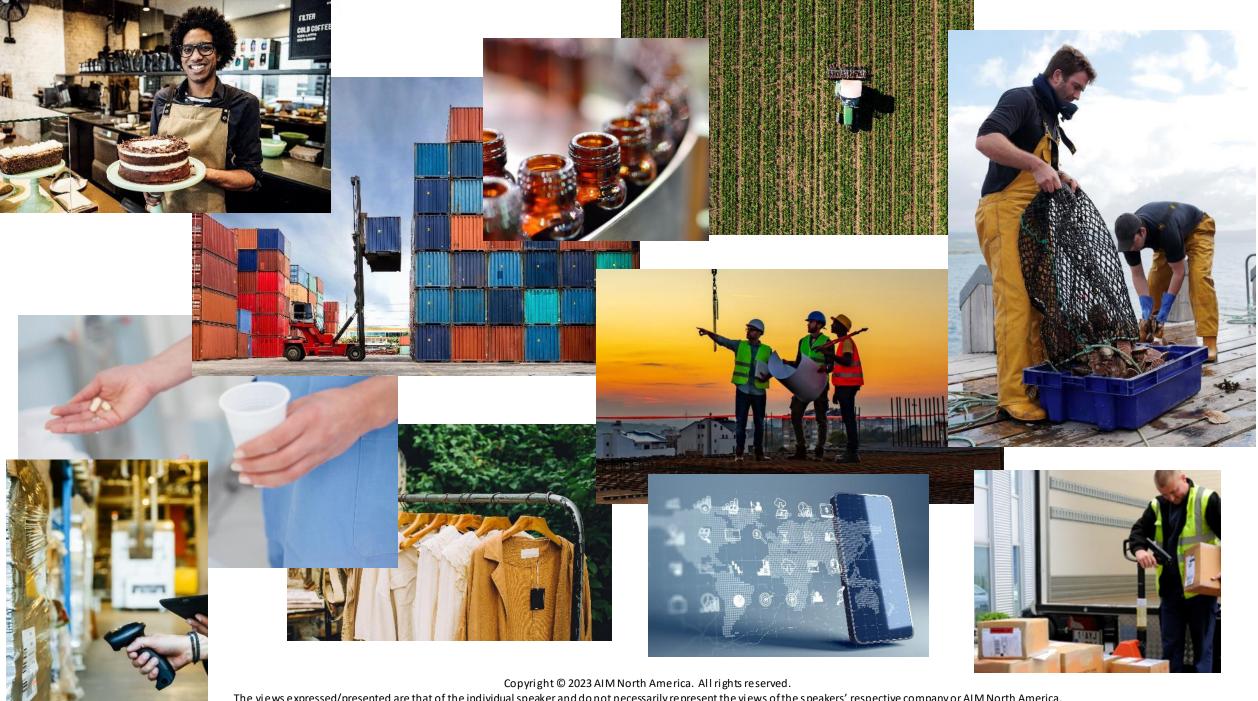


The identification of everything makes anything possible



GS1 Identifiers Quick Reference

	Trade items (products and services)	Global Trade Item Number® (GTIN®)
	Locations & trading partners	Global Location Number (GLN)
	Logistics units	Serial Shipping Container Code (SSCC)
	Individual asset	Global Individual Asset Identifier (GIAI)
C	Returnable assets	Global Returnable Asset Identifier (GRAI)
÷	Service relationships	Global Service Relation Number (GSRN)
a	Digital and physical documents	Global Document Trade Identifier (GDTI)



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Identifying who, what, where, and so on only goes for far.

A good solution needs the **right identification elements** that are integrated with **appropriate technologies** to enable all systems and stakeholders to **get the information they need to act**.



The Wider World of Automatic Identification and Data Capture (AIDC)









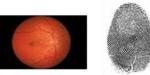


JAB Code





Active RFID Tag



Smart Dust



6 14141 98765 E

Linear Barcodes







Optical Character Digital
Recognition Watermarking

2D Barcodes

Passive RFID Tags



GS1 Application Identifier Overview

DISCLAIMER - Sorry, "AI" does not mean artificial intelligence here

Purpose: The GS1 Application Identifiers (Als) are used so systems can automatically process information from the data carrier and 'know' what to do with it.

GS1 Application Identifiers define the length, acceptable characters, data format, and other factors needed to leverage the encoded information at scale – examples to come.



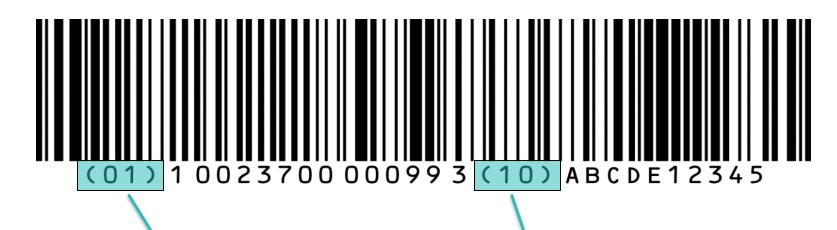
Common GS1 Application Identifiers

Recommend this resource: https://ref.gs1.org/tools/gs1-barcode-syntax-resource/

Al#	Name	Format	Regex	Require Delimiter? (FNC1)	
00	Serial Shipping Container Code (SSCC)	N2+N18	^00(\d{18})\$	N	
01	Global Trade Item Number (GTIN)	N2+N14	^O1(\d{14})\$	N	
10	Batch/Lot Number	N2+X20	^10([\x21-\x22\x25-\x2F\x30-\x39\x3A- \x3F\x41-\x5A\x5F\x61-\x7A]{0,20})\$	Υ	
17	Expiration Date (YYMMDD)	N2+N6	^17(\d{6})\$	N	
21	Serial Number	N2+X20	^21([\x21-\x22\x25-\x2F\x30-\x39\x3A- \x3F\x41-\x5A\x5F\x61-\x7A]{0,20})\$	Υ	
180+ more					



GS1 Application Identifier Example

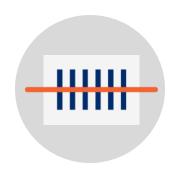


GS1 AI for GTIN

GS1 Al for Batch/Lot Number



GS1 Identifier Syntaxes



Plain

Contains only the primary identifier (GTIN)





GS1 element string

Can contain the primary identifier plus attribute data



GS1 Digital Link URI

Can contain the primary identifier plus attribute data in a web compatible format

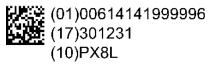


Global Trade Item Number (GTIN): 00614141999996

Expiration Date: 31 December 2030 = 301231

Batch/Lot Number: PX8L







Plain

614141999996

GS1 element string

(01)00614141999996 (17)301231 (10)PX8L GS1 Digital Link URI

https://example.com /01/00614141999996 /10/PX8L ?17=301231

*These barcodes are being used for example purposes. Syntaxes may be used in other barcode types



Data Capture

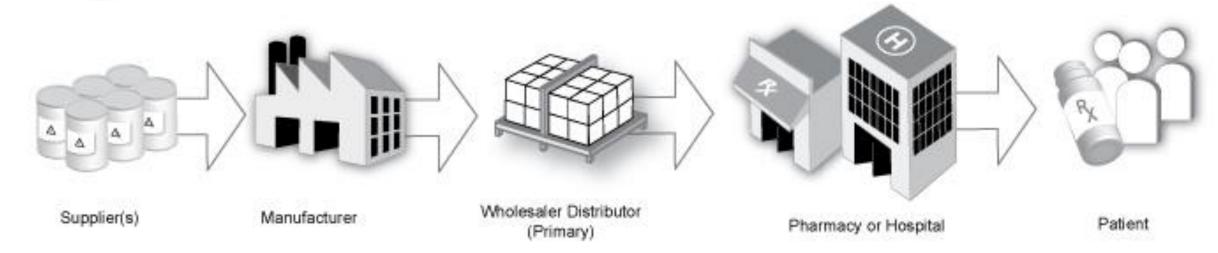




(01)00614141999996 (10)ABCDEF123456 (21)654321FEDCBA



Where (and what) data is captured in the Supply Chain



Quality Management System — Source materials, ID, Batch, Serial, Dates

Chain of Custody ID, Batch, Serial, Dates

Logistics and Inventory ID, Batch, Serial, Dates, Quantity



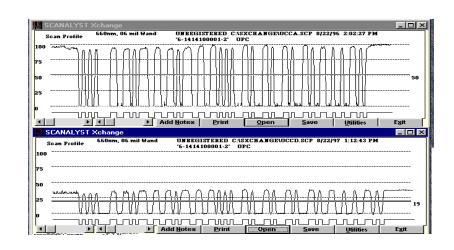
Data Capture Considerations

- Parse content based on that Al's format
- Compare content to expected data i.e. expiry date is in the future actually!!
- Alerts Product is Expired, recalled, not in database
- Route data and product appropriately i.e. quarantine
- Grouping aggregation increment the count for identical products or capture all data for unique manifests
- Save as complete message string or DB record with fields or Both
- SSCC and EDI shipping build the manifest or Receiving verify the shipment integrity



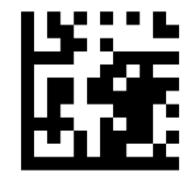
Decode and Scanner Categories

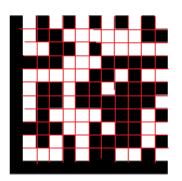
Linear – laser or CCD Line Array creates a narrow beam of light Generates an analog reflectivity scan profile Converts to digital and Then looks up predefined patterns Only works on linear barcodes

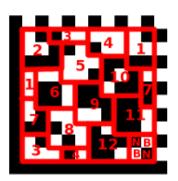


Matrix – Imagers, digital camera, machine vision, cell phone camera

Take a full picture of barcode area Decode the <u>image</u> of the barcode <u>Needs</u> the full matrix to decode Linear, matrix barcodes Some watermarks









RFID

- UHF characteristics
 - No line of sight required read multiple unit boxes in a carton
 - Distance can vary inches to 20'
 - Antenna array suggested –reflections cause voids
 - Some engineering and testing involved
 - Adds some cost per tag/product barcode is considered to be 'Free'
- Interoperability with barcode
 - Can add a lot of value at distribution points with manifest lookup
 - Improves productivity at distribution points
 - Can improve chain of custody integrity UDI, DSCSA, others
- EPCIS 2
 - New standardizes RFID integration into the GS1 world
 - Will also create a doorway for IOT sensor data integration
 - Will help make integrated systems more the norm
- More in Session 2



What is next?

WEB Enhanc ed Current GS1 core

High Data content - 2D

RFID Interoperable

Standardized watermarking 7 Billion Scans per day – used mainly for price look ups and for inventory management

Add using WEB to validate and share collected data, i.e. logistics

More data in the carrier facilitates new more complex applications i.e. healthcare, logistics, advanced retail

RFID adds flexibility for productivity and a more comprehensive chain of custody

IOT will add environmental attributes to data collected i.e. history of location, temperature, humidity readings

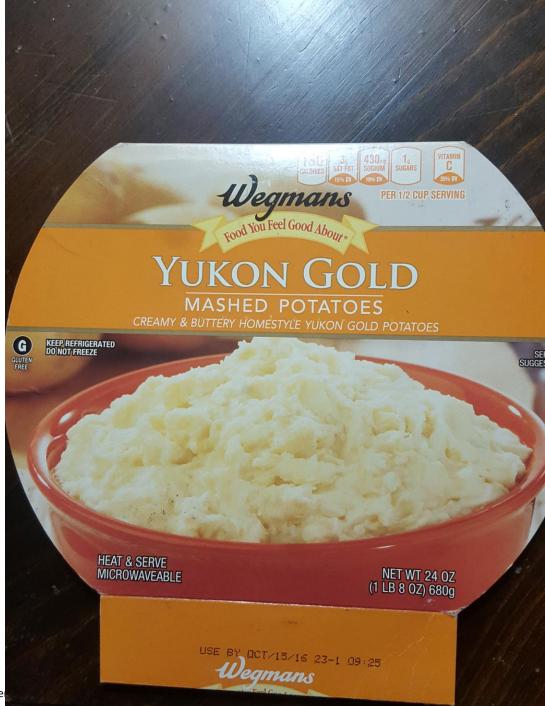
Watermarking may help protect from counterfeiting and protect brands as well as offer product identification

Covert water-marking

Copy



Watermark Example





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Training Session #1 - GS1 Digital Link Scan4Transport Date: January 19, 2023

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Speaker



Elizabeth Sinclair



Director, Strategic Alliances esinclair@seagullscientific.com



The future of barcoding

Every product could be:

- Self describing
- Its own media channel, personalised to a consumer
- 3. Its own authoritative source of information

Every scan could:

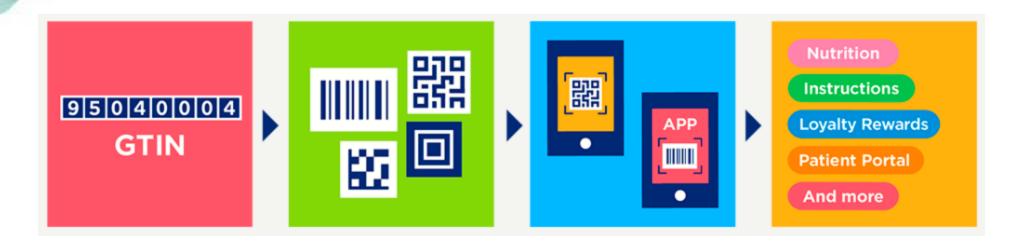
- 1. Tell you when and where it was scanned
- 2. Whether the scan was by a known customer (and if so who)
- 3. What else they scanned

One barcode could:

- Do everything, everywhere
- Support B2B and B2C functions
- Remove the need to aggregate multiple sources of data



GS1 Digital Link



- A solution that "web-enables" barcodes
- A barcode that contains a URL
- Follows similar standards as the existing GS1 barcodes



GS1 Digital Link: Potential value

GS1 Digital Link has the opportunity to help transform current labeling into an **efficient**, **empowering platform for retailers & consumers** that can enable limitless linked information, improve data latency, and more.



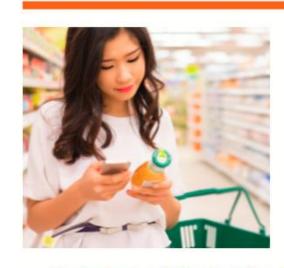








Decoding GS1 Digital Link







Redirects to a web address

https://dalgiardino.com/01/09506000134369/10/123456/21/192837?17=191031





A domain chosen by the brand or service provider



The GTIN identifying a product



The batch/lot number



The serial number (identifying an item or thing)

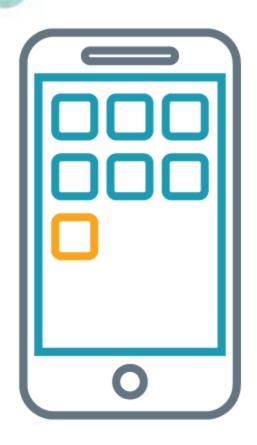


The expiration date





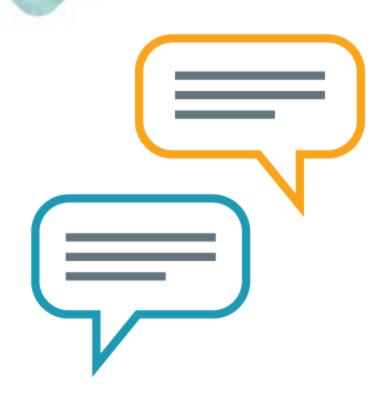
Why now?



- Smart phones are everywhere
- Consumers: the "Thin Interface"
- New ways of thinking about labeling



Brands and Digital Link



- Social media? It's The Wild West.
- Be the source of truth
- Build trust
- Influence pre-purchase decision
- Corporate social responsibility
- Encourage repeat purchases
- Give consumers what they want



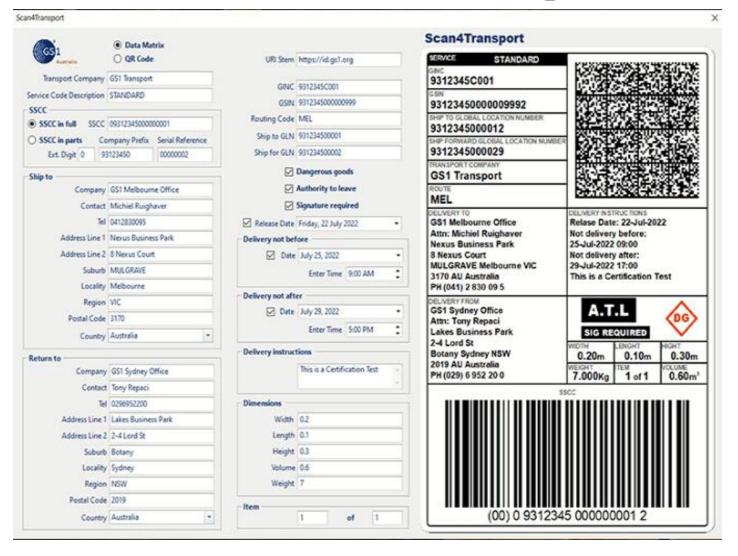
The Digital Link-enabled supply chain



- Communicate safety and handling data
- Enable the Circular Economy
- Capture chain of custody
- Traceability
- Product, pricing and marketing information



Scan4Transport





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Questions & Comments





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Next Training Session: January 26th

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5:30 – 5:45 Networking / Dinner
5:45 – 5:55 Welcome / Overview / TY Sponsors
5:55 – 6:30 TSC Printronix Thermal Printers....
6:30 – 6:40 Break
6:40 - 7:00 NOVEXX Printers....
7:00 – 7:10 Encoding / Decoding RFID Tags TDS 2.0
7:10 – 7:25 RFID readers / Barcode readers
7:25 – 8:00 EPCIS Work Bench and Free EPICS Client Repository PLUS Examples
8:00 – 8:15 Wrap-Up / Q&A
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