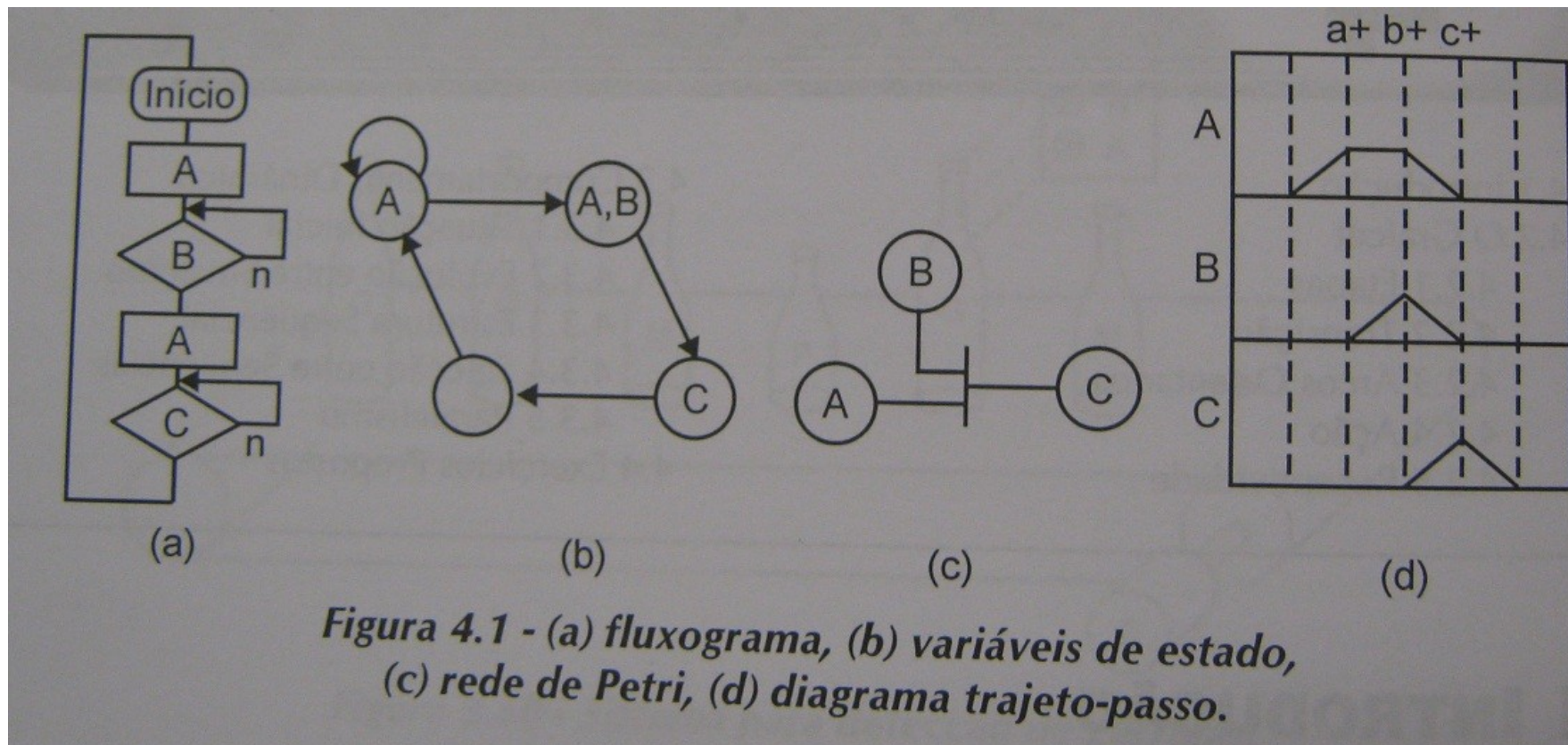


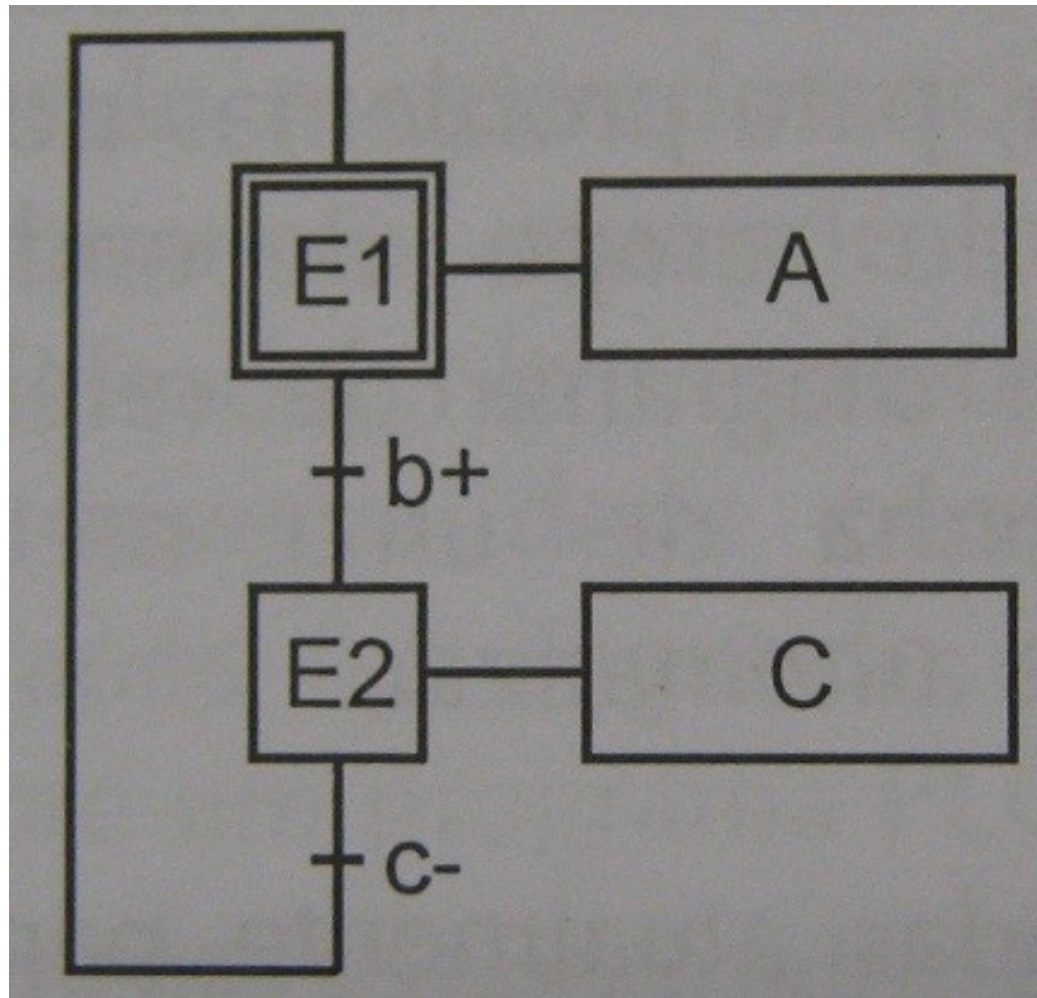
GRAFCET

por Auzuir

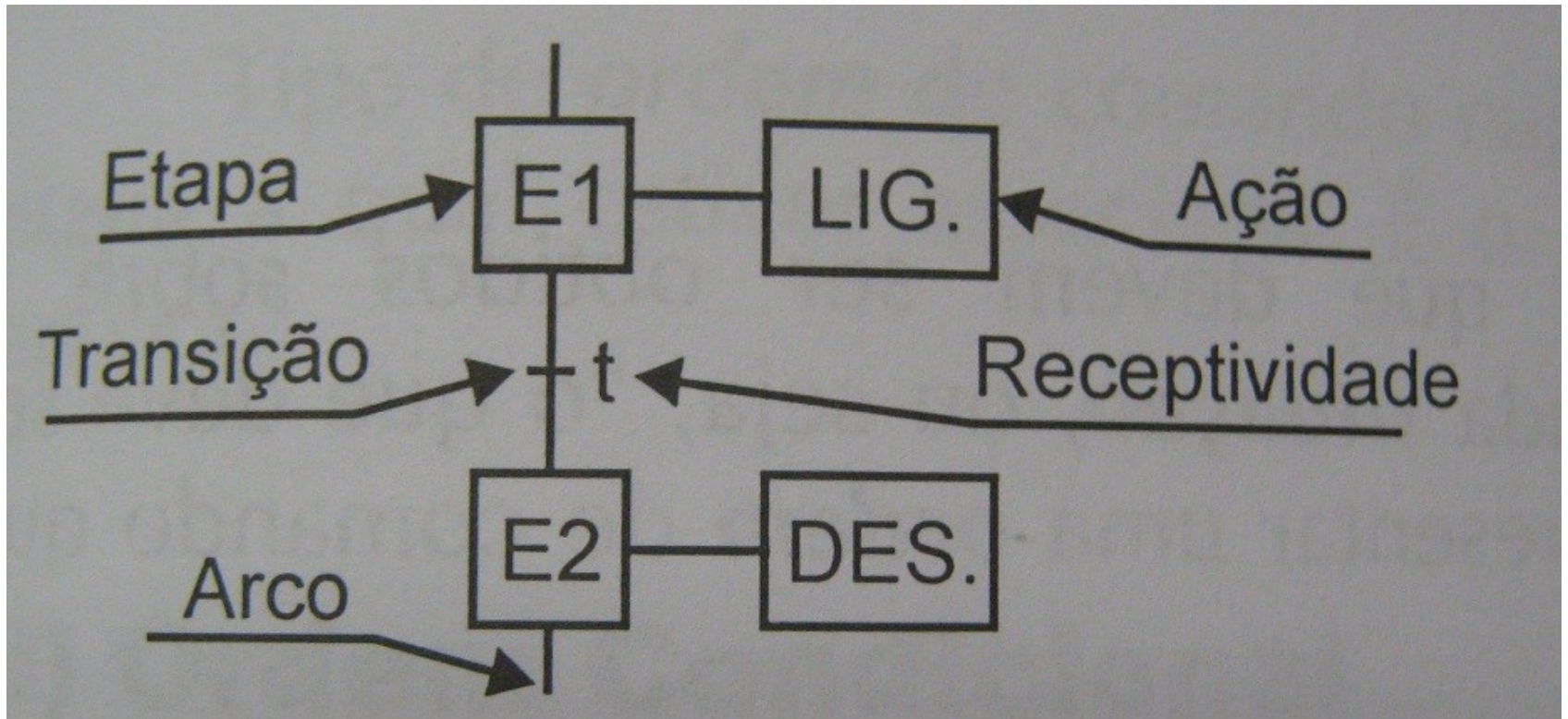
Grafos



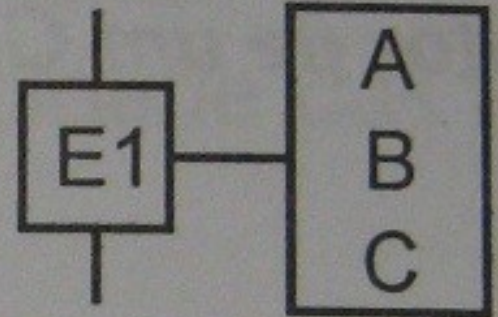
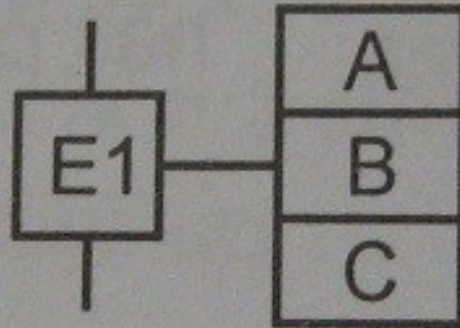
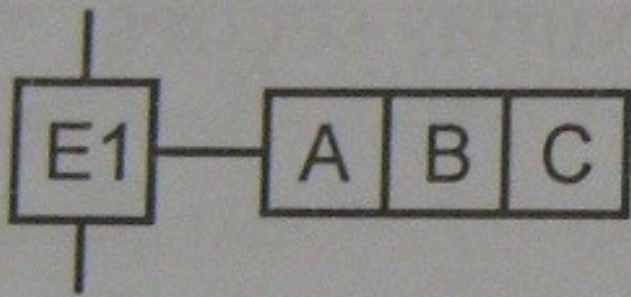
GRAFCET



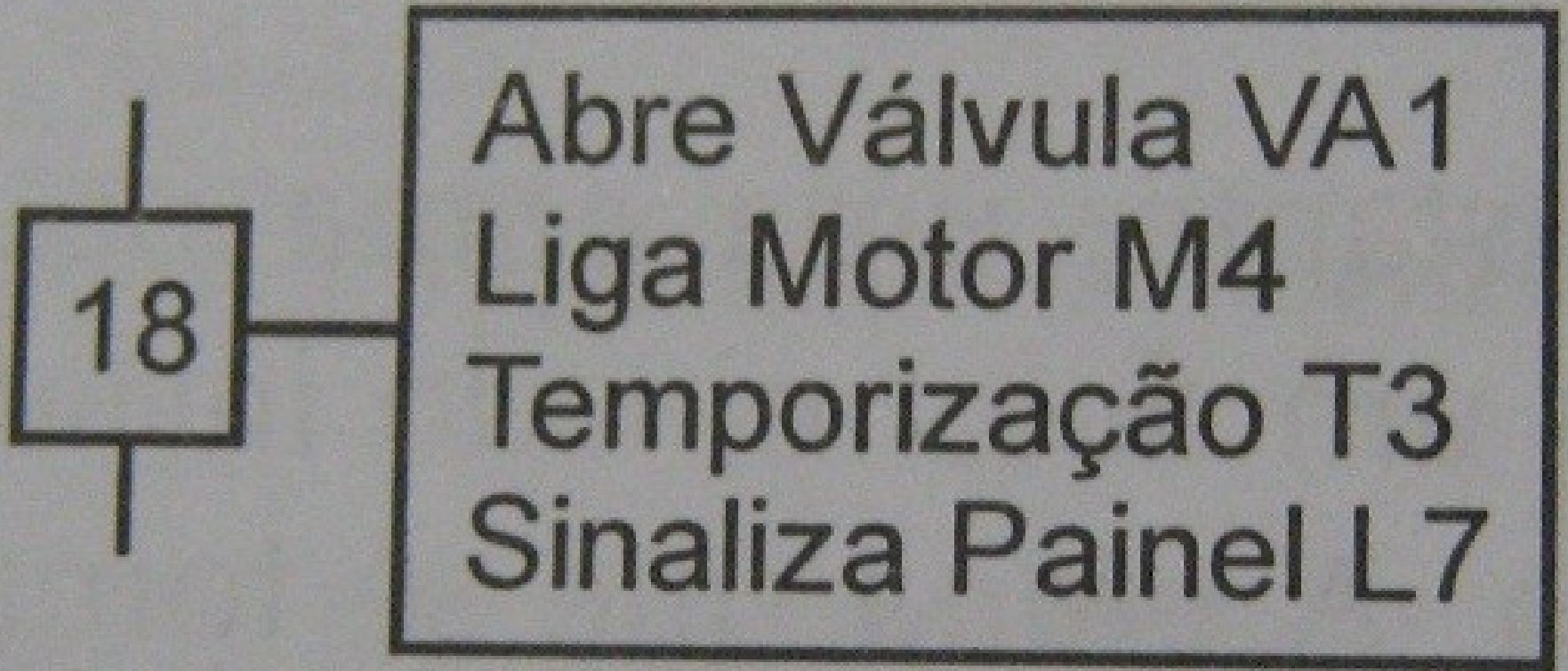
Elementos de um GRAFCET



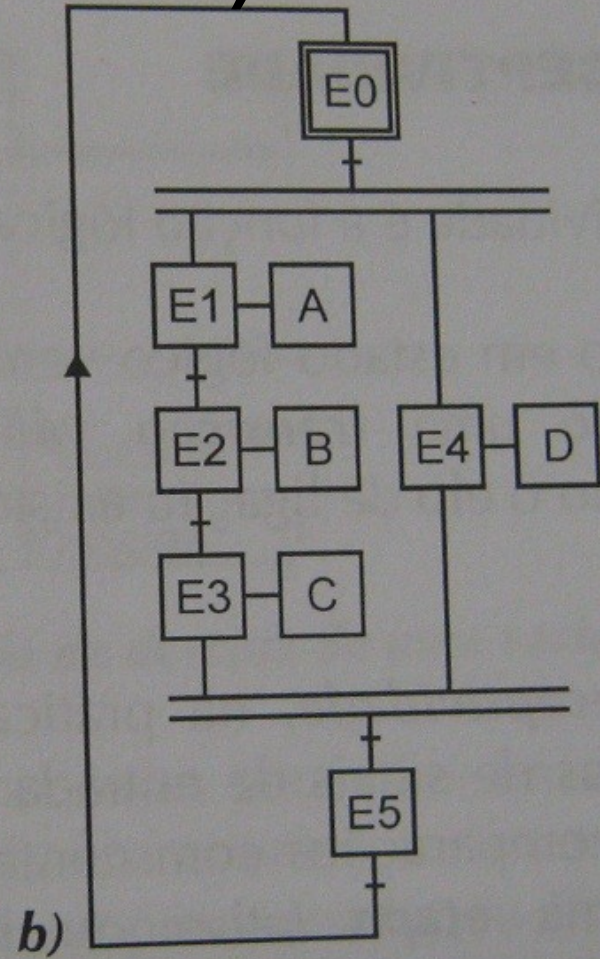
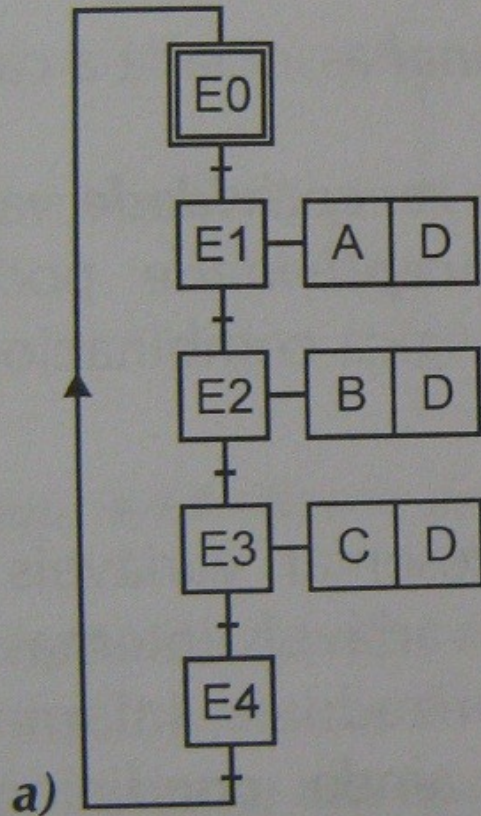
Ações



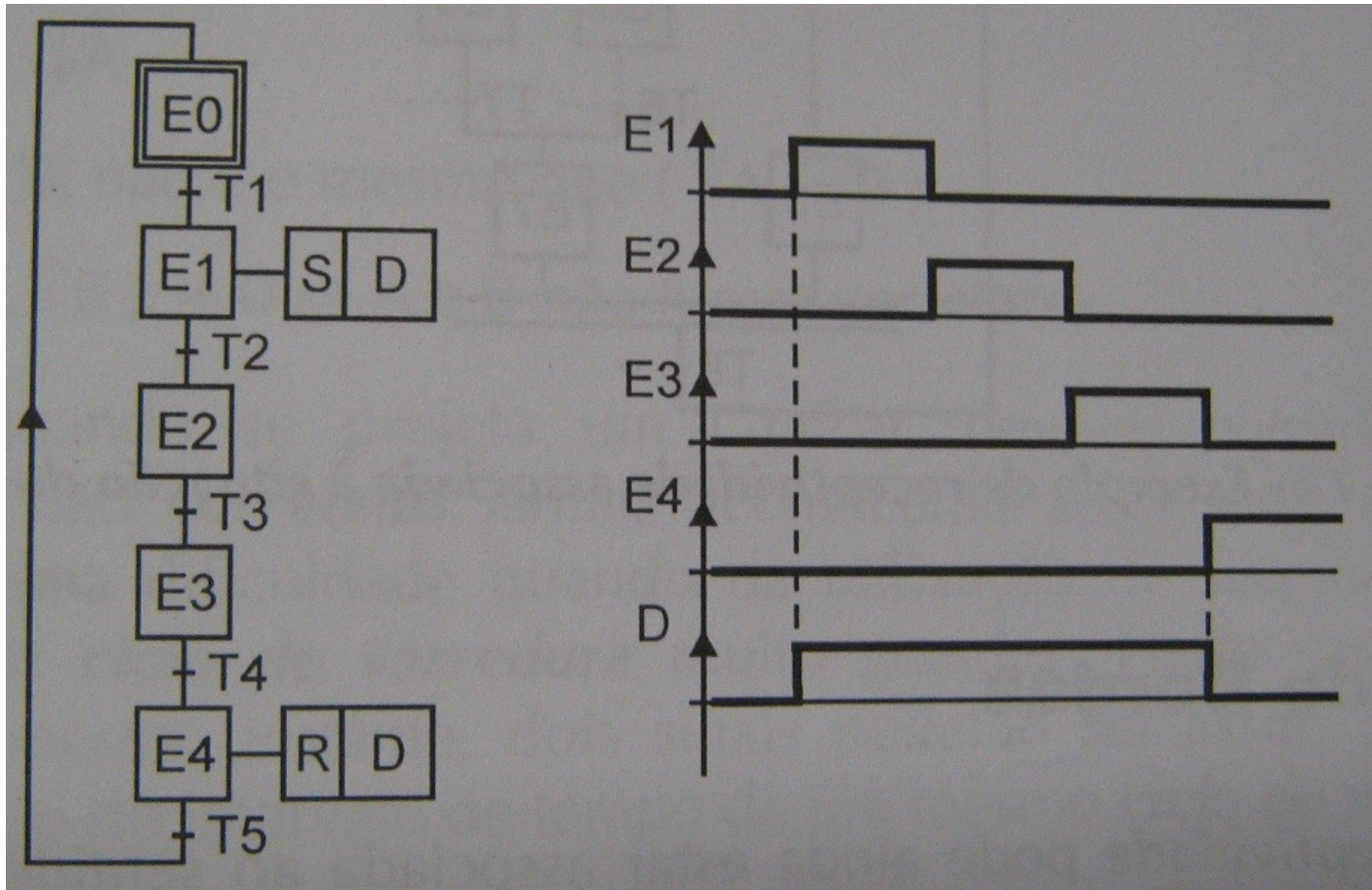
Ações



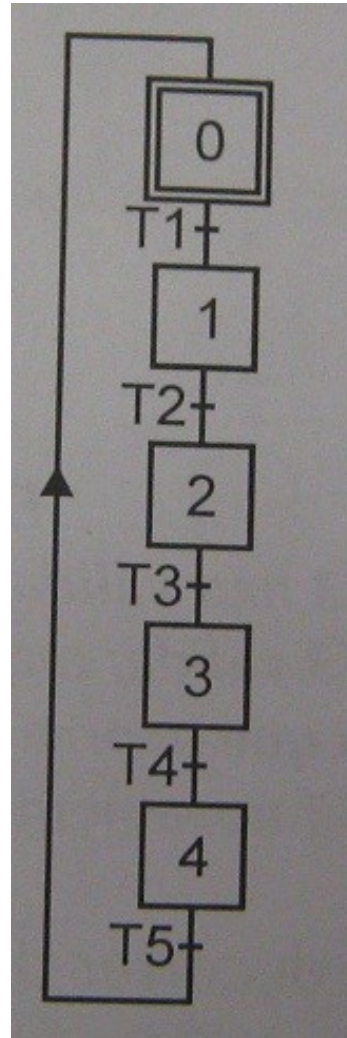
Ações (repetir ou paralelismo?)



Set e Reset



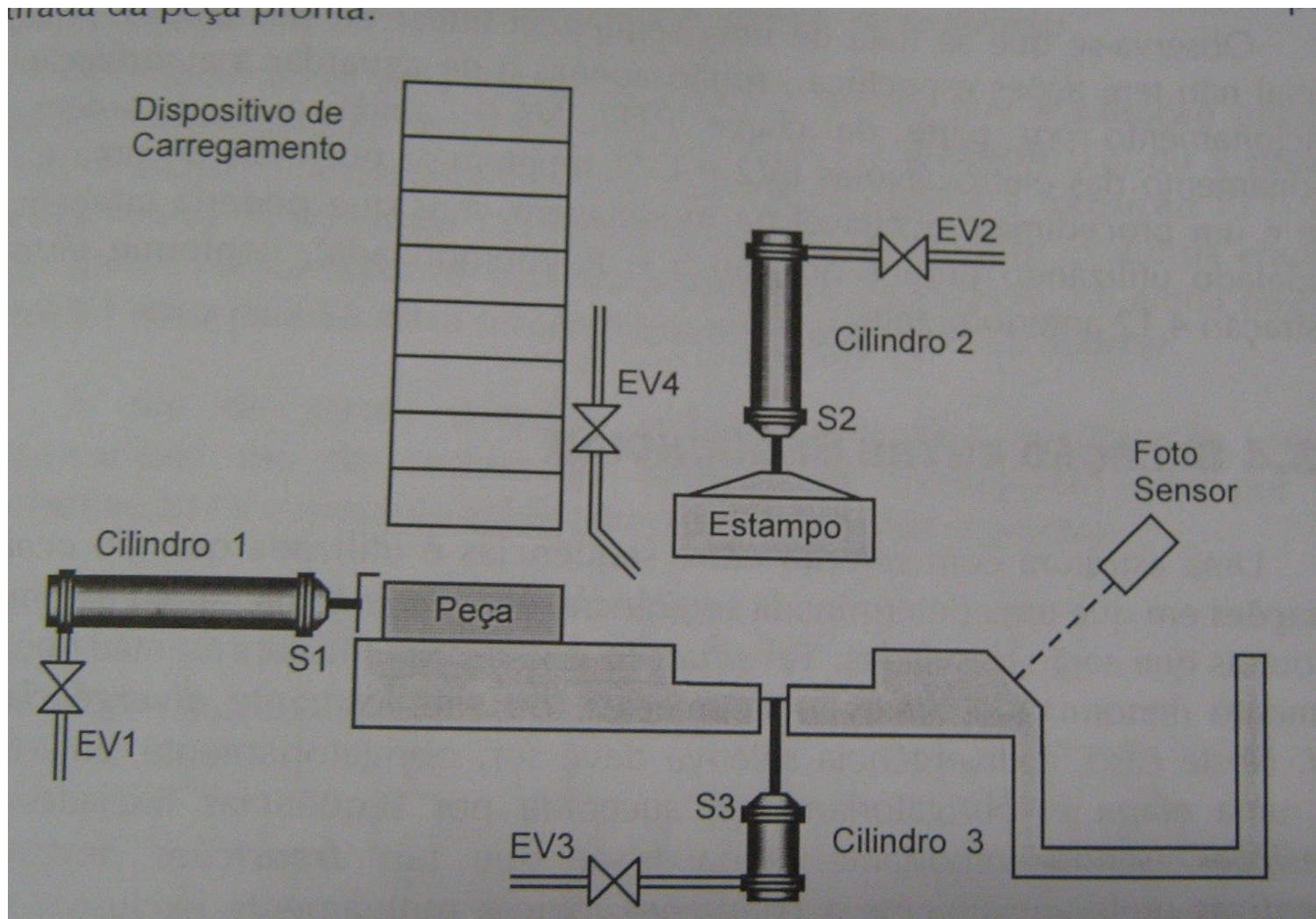
Sequência



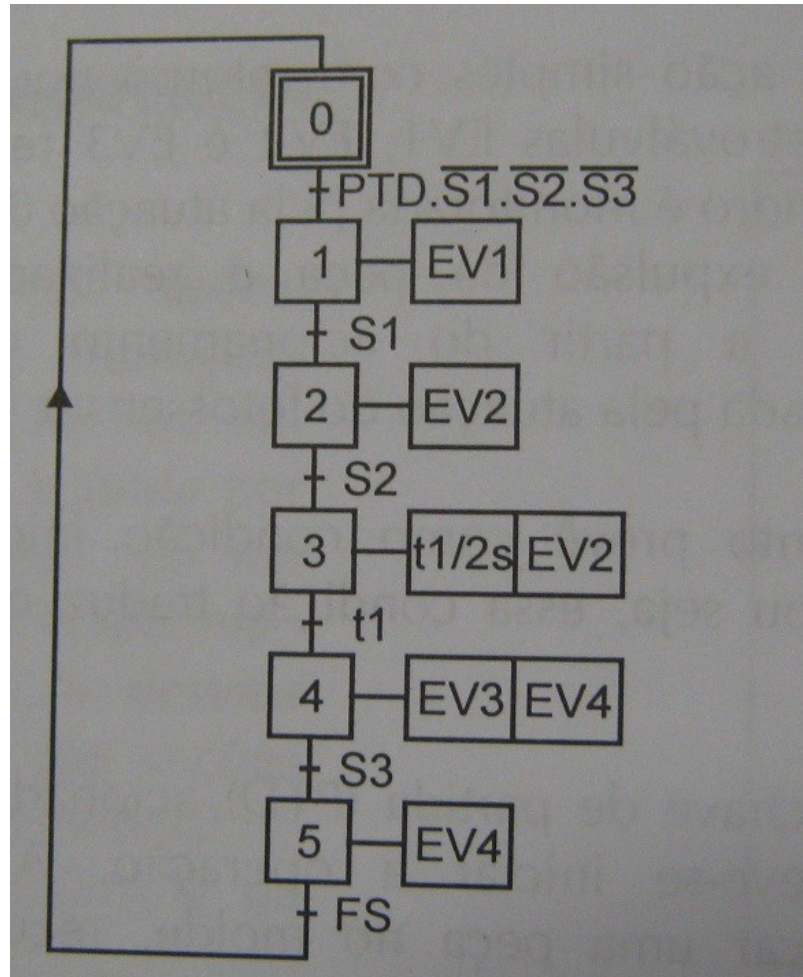
GRAFCET - Exemplos

- Partida direta
- Estrela-triângulo
- Portão automático
- Furadeira.

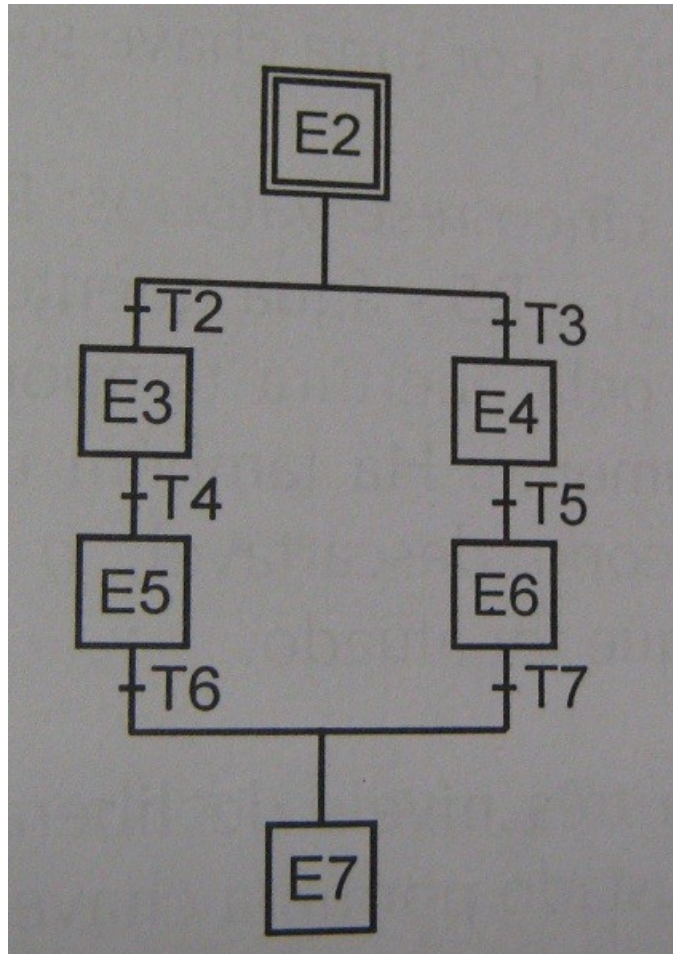
Sequência



Sequência



Seleção



Seleção

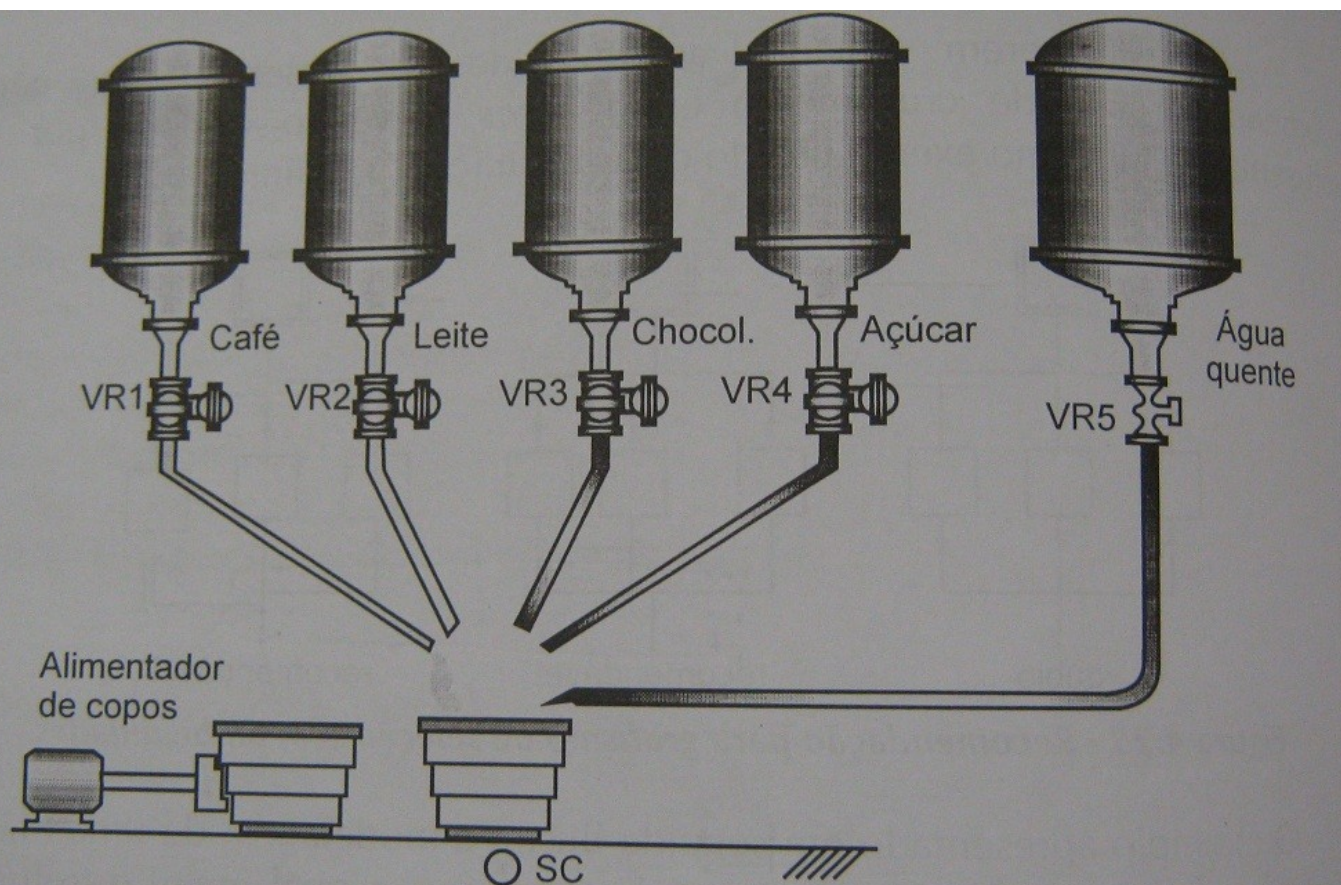
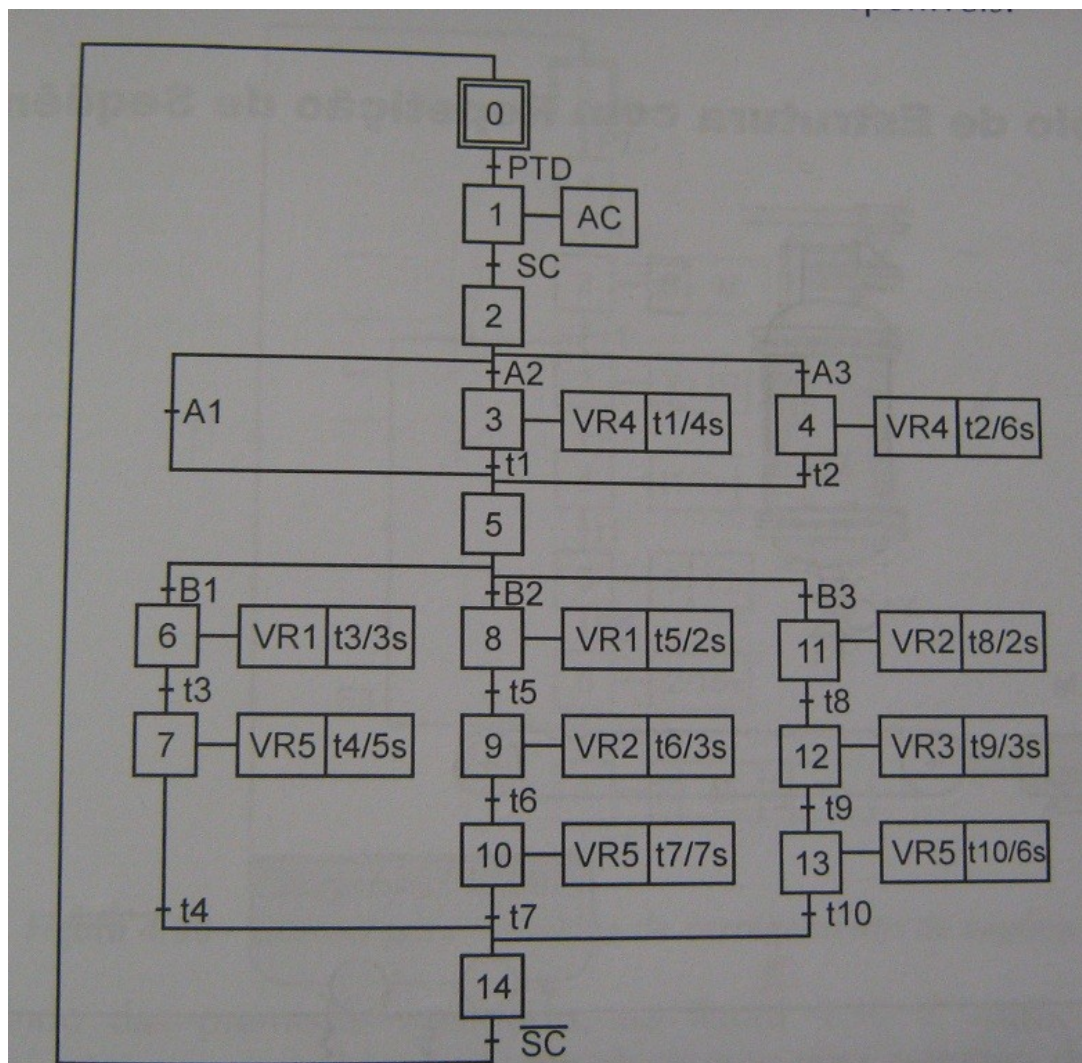
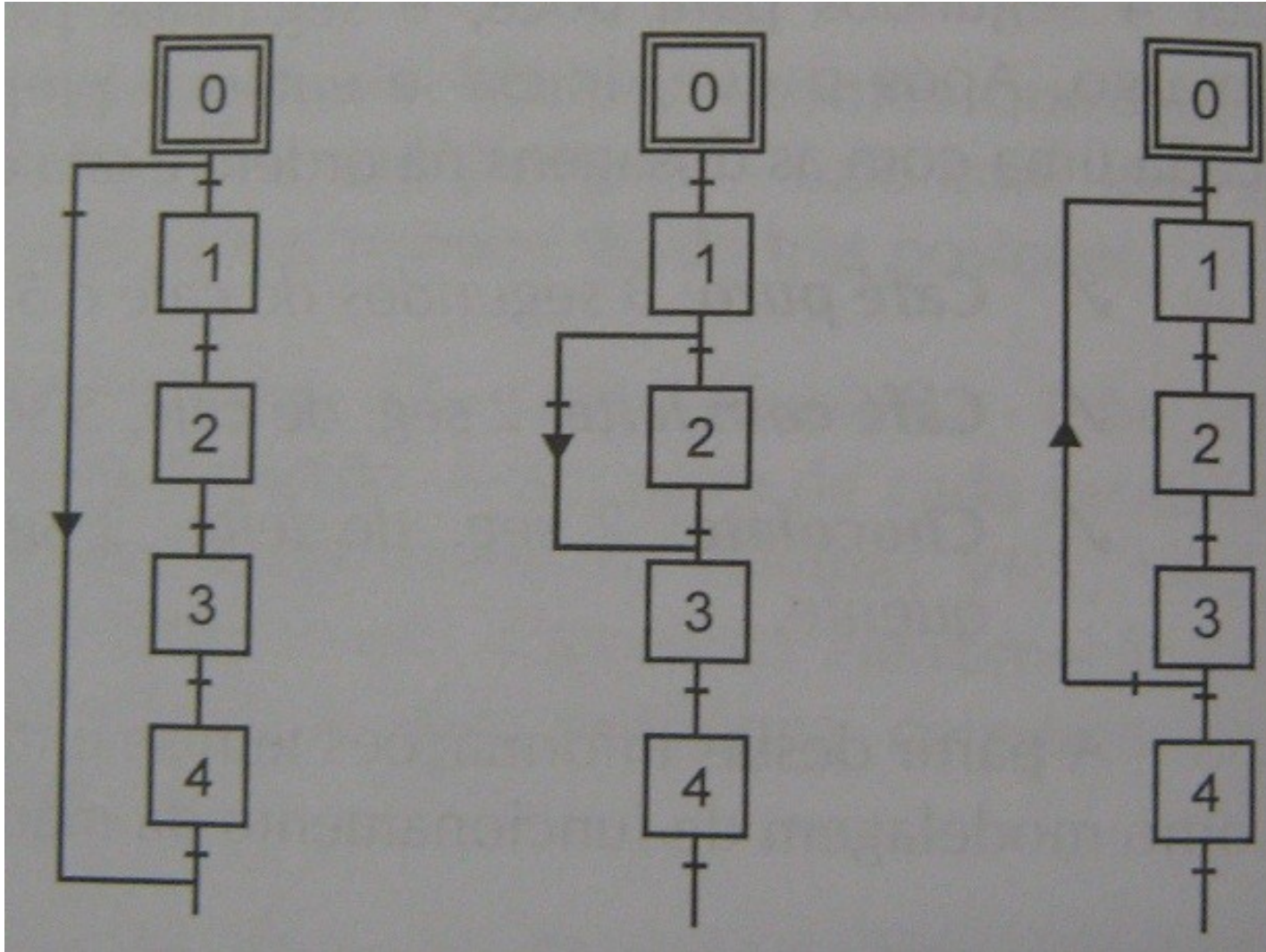


Figura 4.26 - Máquina dispensadora de bebidas quentes.

Seleção



Seleção



Repetição

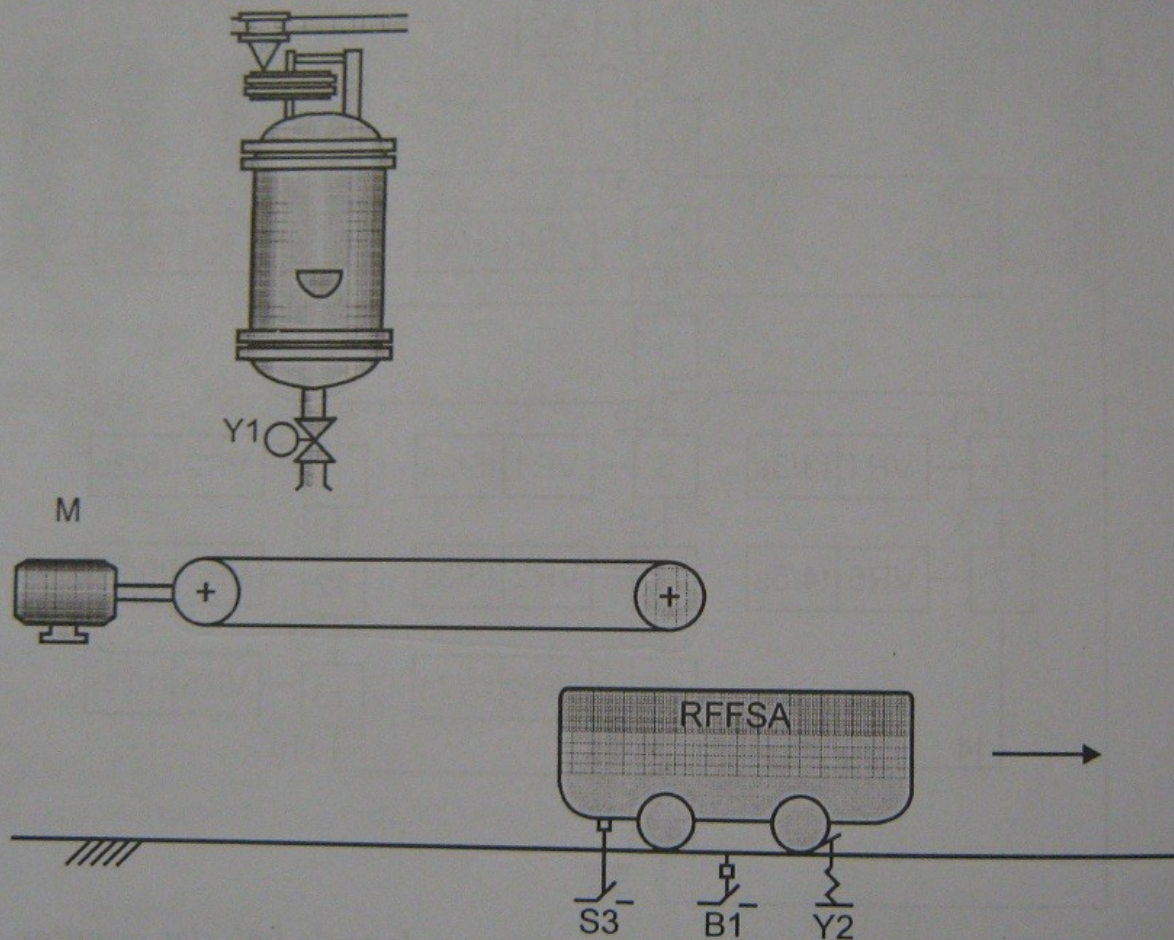
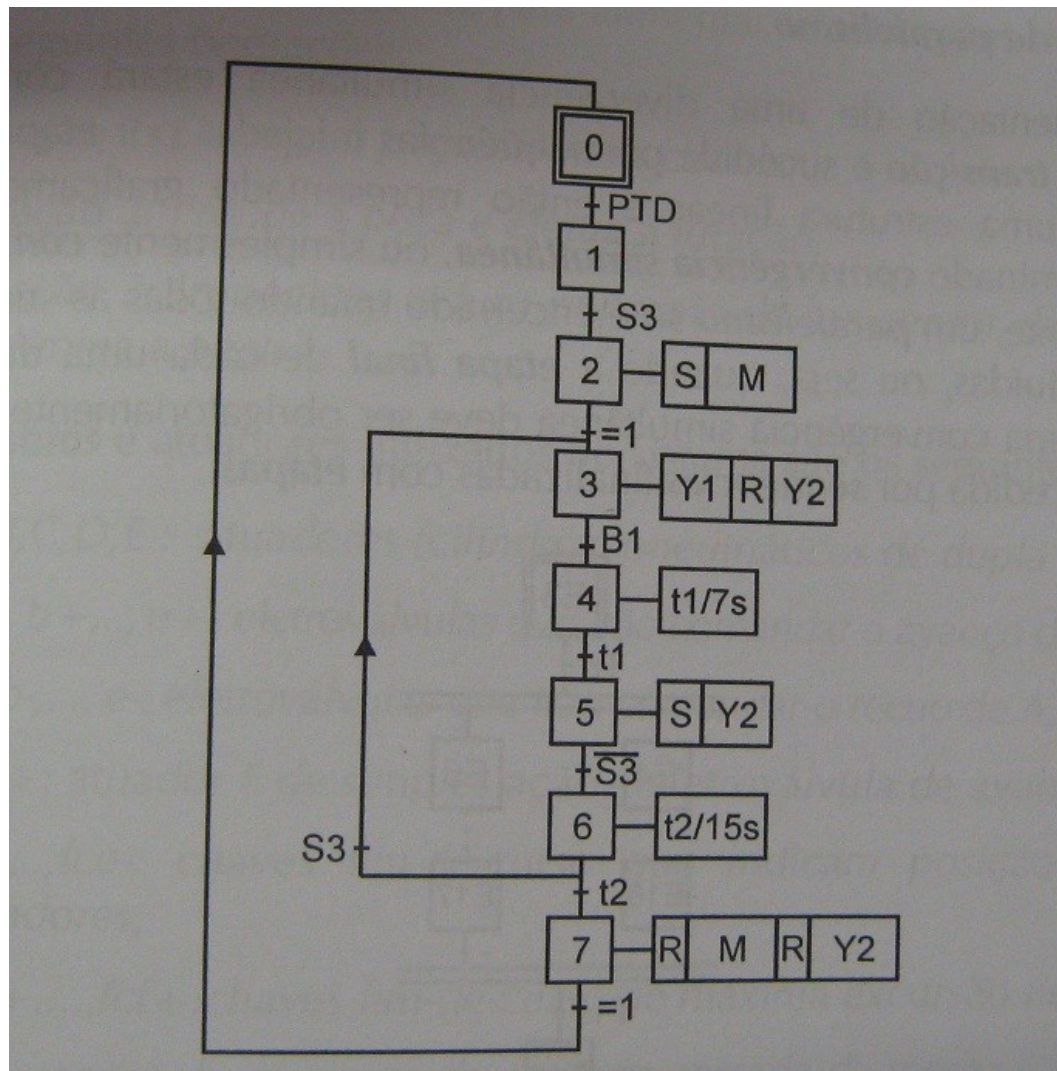
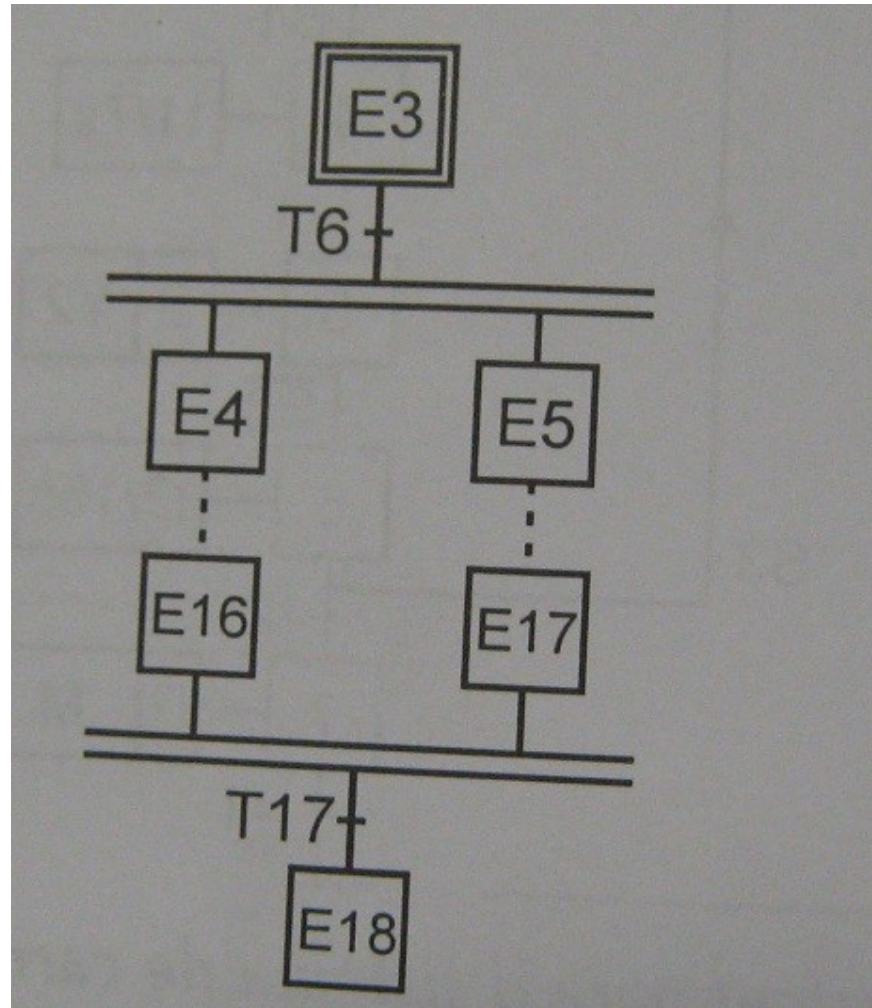


Figura 4.29 - Sistema para carregar vagões.

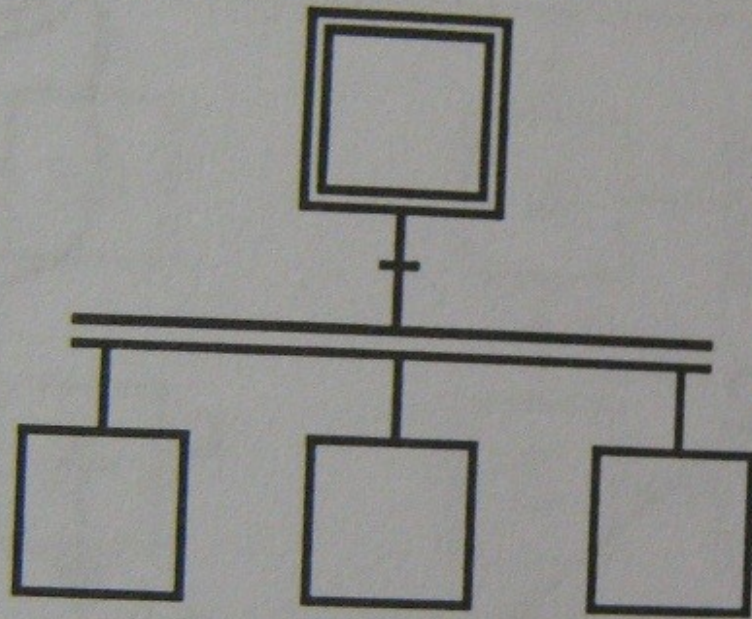
Repetição



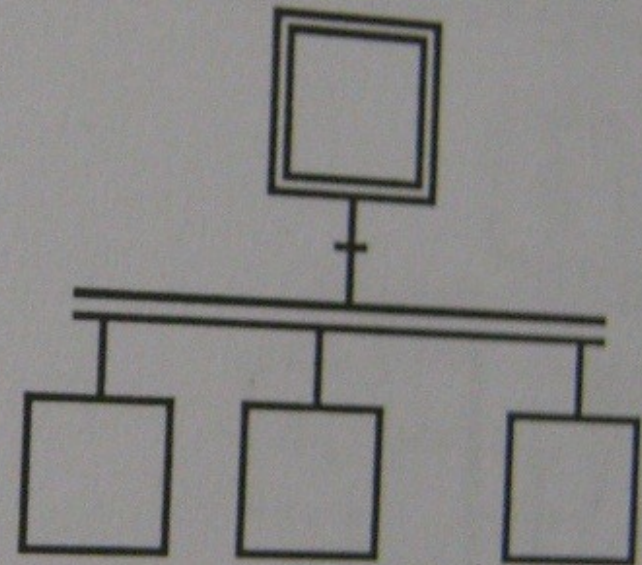
Paralelismo



Paralelismo

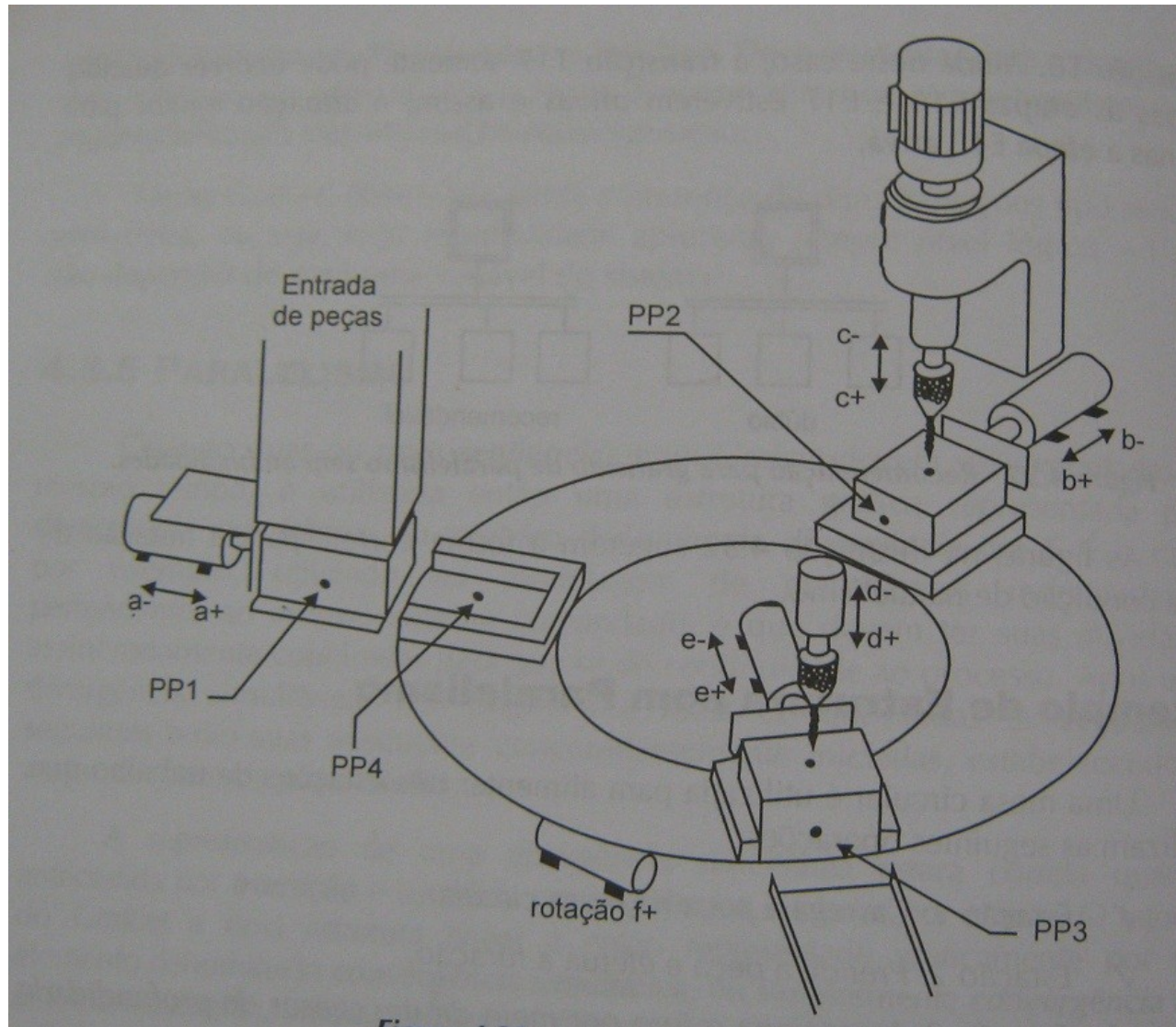


dúbio

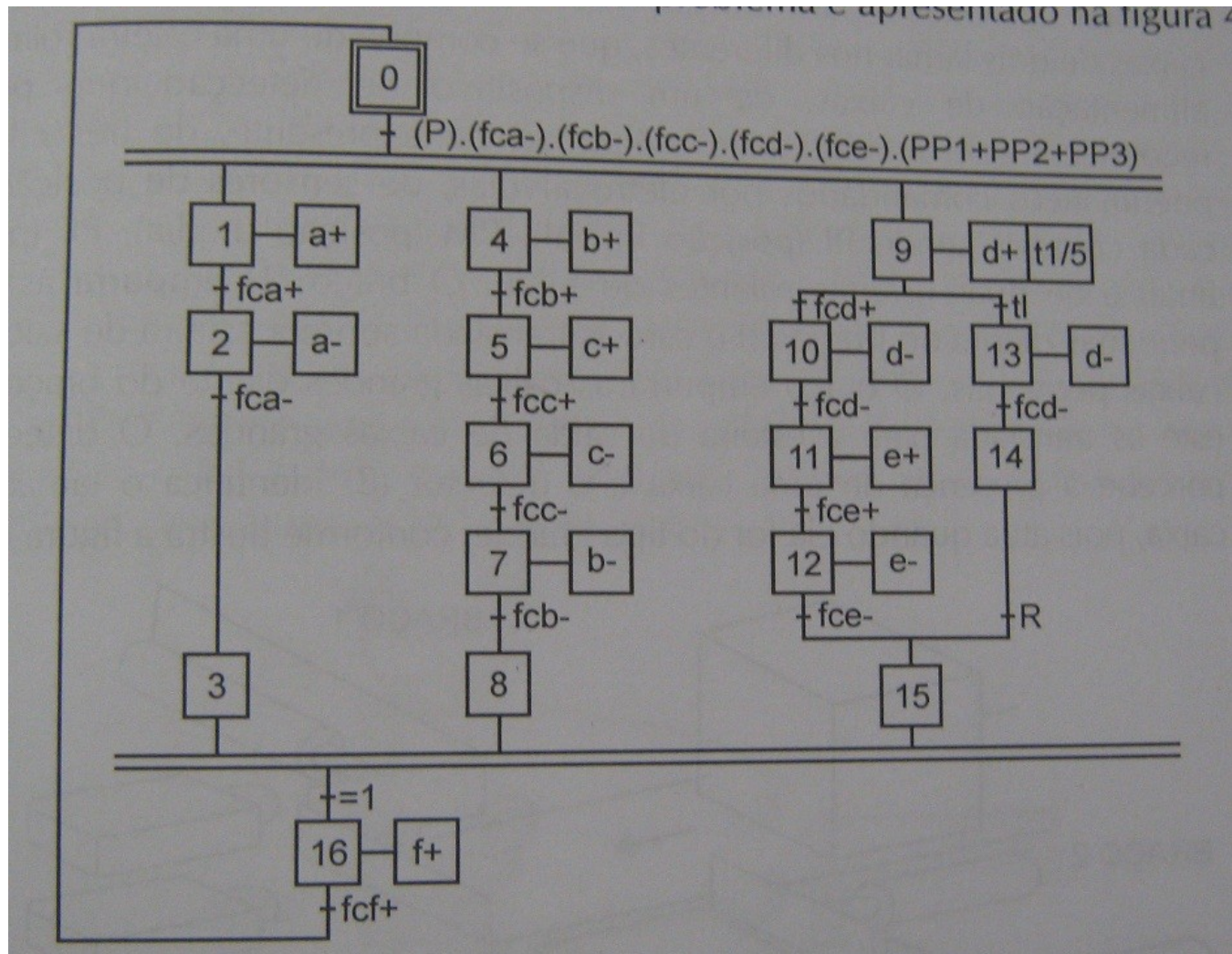


recomendável

Paralelismo



Paralelismo



- FIM