Project Title: IBM HR Analytics - Employee Attrition & Performance

Tools: Google Colab, Github

**Technologies:** Machine Learning, Data Analytics

**Domain:** Human Resources

#### 1. Project Overview

The IBM HR Analytics Employee Attrition & Performance project aims to analyze employee attrition and performance patterns using machine learning. The goal is to identify key factors influencing attrition, predict employee churn, and provide actionable insights for HR decision-making.

## 2. Understanding the Problem

- High employee attrition can lead to increased hiring costs and loss of organizational knowledge.
- Understanding factors contributing to attrition can help businesses improve retention strategies.
- Predicting attrition enables HR teams to proactively address potential issues.

#### 3. Dataset Preparation

- Data Source: IBM HR Analytics dataset
- **Features:** Employee demographics, job role, work environment, satisfaction levels, salary details, promotions, overtime, and performance ratings.
- **Target Variable:** 'Attrition' (Yes/No indicating whether an employee left the company or stayed).

### 4. Data Exploration and Visualization

- Attrition Distribution: Understanding the number of employees who left vs. stayed.
- **Feature Analysis:** Boxplots and countplots for key variables like Age, Monthly Income, and Job Satisfaction.
- Correlation Matrix: Identifying relationships between features.

### 5. Data Preprocessing

- Handle missing values (if any).
- Encode categorical variables (e.g., department, education field, marital status).
- Standardize numerical features for better model performance.

### **6. Feature Engineering**

• Identify the most important factors contributing to attrition.

- Create additional features that may enhance model performance.
- Feature selection to reduce dimensionality and improve efficiency.

#### 7. Model Selection and Training

- Algorithms Used:
  - o Decision Trees
  - o Random Forest (with Hyperparameter Tuning using GridSearchCV)
  - o Gradient Boosting (optional for comparison)
- Train-test split (80% training, 20% testing).

### 8. Model Evaluation

- Accuracy Score: Measures how well the model predicts attrition.
- Classification Report: Precision, recall, and F1-score.
- Confusion Matrix: Evaluates correct and incorrect predictions.
- Feature Importance Visualization: Identifies top contributing factors.

### 9. Attrition Prediction Implementation

- Develop a function to predict whether a new employee is likely to leave.
- Input employee details and return a prediction based on the trained model.

### 10. Deployment (Optional)

 Create an interactive web app using Flask or Streamlit for HR teams to input employee details and get predictions.

## Code Snippet:

import pandas as pd

import numpy as np

import matplotlib.pyplot as plt

import seaborn as sns

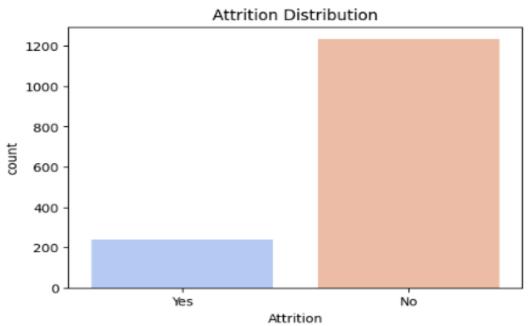
from sklearn.model\_selection import train\_test\_split, GridSearchCV

from sklearn.preprocessing import LabelEncoder, StandardScaler

from sklearn.ensemble import RandomForestClassifier

from sklearn.metrics import accuracy\_score, classification\_report, confusion\_matrix

```
# Load the dataset
df = pd.read_csv("IBM Employee Attrition Data.csv")
# Display basic info
print("Dataset Info:\n")
df.info()
print("\nFirst 5 Rows:\n", df.head())
# Check for missing values
print("\nMissing Values:\n", df.isnull().sum())
# Summary statistics
print("\nSummary Statistics:\n", df.describe())
# Visualizing attrition distribution
plt.figure(figsize=(6, 4))
sns.countplot(x='Attrition', data=df, palette='coolwarm')
plt.title("Attrition Distribution")
plt.show()
```



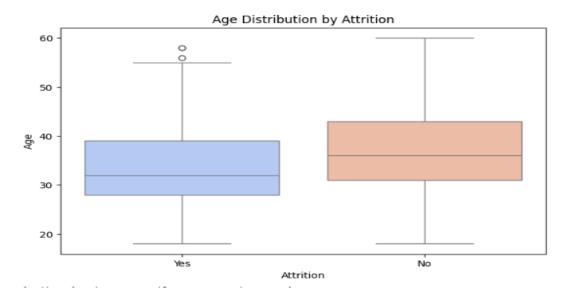
### # Additional Visualizations

plt.figure(figsize=(8, 5))

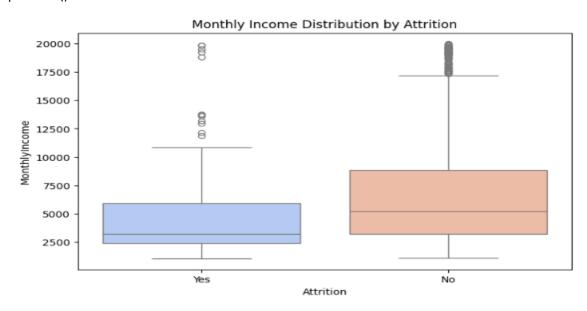
sns.boxplot(x='Attrition', y='Age', data=df, palette='coolwarm')

plt.title("Age Distribution by Attrition")

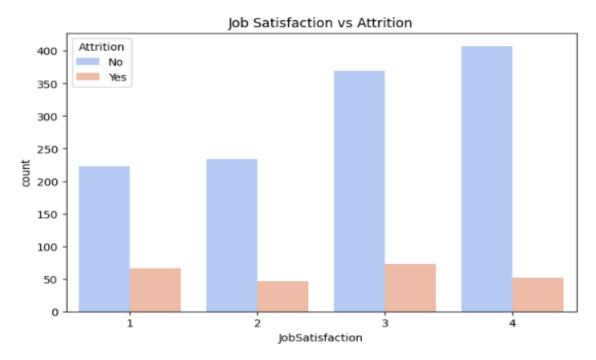
plt.show()



plt.figure(figsize=(8, 5))
sns.boxplot(x='Attrition', y='MonthlyIncome', data=df, palette='coolwarm')
plt.title("Monthly Income Distribution by Attrition")
plt.show()



```
plt.figure(figsize=(8, 5))
sns.countplot(x='JobSatisfaction', hue='Attrition', data=df, palette='coolwarm')
plt.title("Job Satisfaction vs Attrition")
plt.show()
```



# # Encoding categorical features

label\_encoders = {}
categorical\_cols = df.select\_dtypes(include=['object']).columns
for col in categorical\_cols:
 le = LabelEncoder()
 df[col] = le.fit\_transform(df[col])
 label\_encoders[col] = le

# # Splitting data into features and target

 $X = df.drop(columns=['Attrition']) \ \# \ Assuming \ 'Attrition' \ is \ the \ target \ variable$  y = df['Attrition']

```
# Train-test split
X_train, X_test, y_train, y_test = train_test_split(X, y, test_size=0.2, random_state=42, stratify=y)
# Feature scaling
scaler = StandardScaler()
X_train = scaler.fit_transform(X_train)
X_test = scaler.transform(X_test)
# Hyperparameter tuning for RandomForestClassifier
param_grid = {
  'n_estimators': [50, 100, 150],
  'max_depth': [None, 10, 20],
  'min_samples_split': [2, 5, 10]
}
grid_search = GridSearchCV(RandomForestClassifier(random_state=42), param_grid, cv=5, n_jobs=-
1)
grid_search.fit(X_train, y_train)
# Best model
model = grid_search.best_estimator_
# Model training
model.fit(X_train, y_train)
# Predictions
y_pred = model.predict(X_test)
# Model evaluation
accuracy = accuracy_score(y_test, y_pred)
print("\nModel Accuracy:", accuracy)
print("\nClassification Report:\n", classification_report(y_test, y_pred))
```

```
# Confusion matrix

plt.figure(figsize=(6, 4))

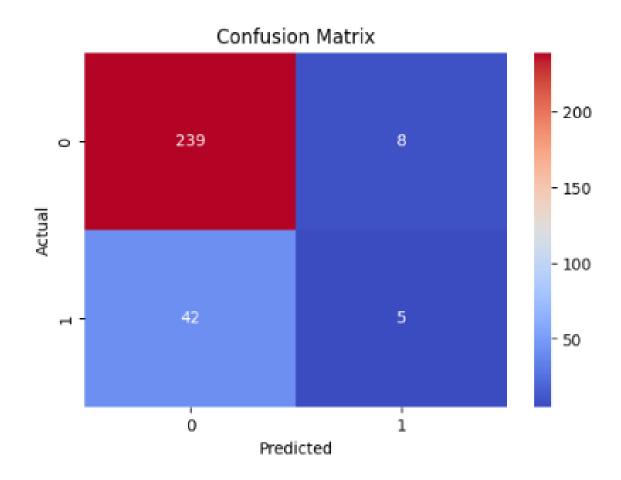
sns.heatmap(confusion_matrix(y_test, y_pred), annot=True, fmt='d', cmap='coolwarm')

plt.title("Confusion Matrix")

plt.xlabel("Predicted")

plt.ylabel("Actual")

plt.show()
```



```
# Feature Importance

plt.figure(figsize=(10, 6))

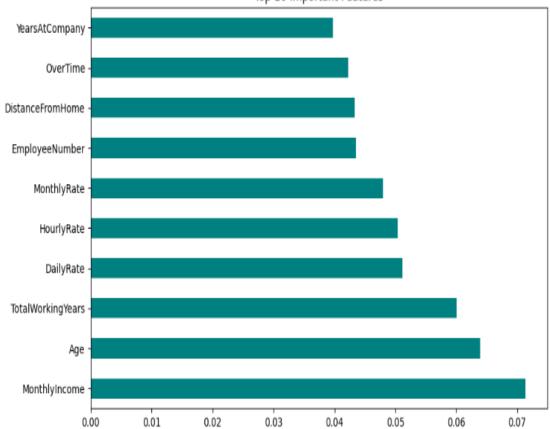
feature_importances = pd.Series(model.feature_importances_, index=X.columns)

feature_importances.nlargest(10).plot(kind='barh', color='teal')

plt.title("Top 10 Important Features")

plt.show()
```

Top 10 Important Features



# Example function to predict attrition for a new employee def predict\_attrition(employee\_data):

```
employee_df = pd.DataFrame([employee_data], columns=X.columns)
employee_df = scaler.transform(employee_df)
prediction = model.predict(employee_df)
return "Likely to Leave" if prediction[0] == 1 else "Likely to Stay"
```

# # Example Usage

```
sample_employee = X_test[0] # Using a sample from the test set
prediction = predict_attrition(sample_employee)
print("\nAttrition Prediction for Sample Employee:\n", prediction)
```

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# 11. Results and Insights

- **Key Findings:** Major factors influencing attrition (e.g., job satisfaction, salary, overtime, worklife balance).
- Recommendations: Strategies for reducing attrition based on data insights.
- Model Performance: High accuracy and explainable results.

# 12. Future Scope

- Incorporate deep learning models for improved prediction.
- Implement real-time attrition monitoring with dynamic dashboards.
- Expand dataset to include industry-specific attrition factors.

#### 13. References

- Research papers on employee attrition analysis.
- Machine learning algorithms and best practices.
- Data sources and preprocessing techniques.