Table 8

Some basic observations

This one is with the unknown red pla and motor was hot at the end so redo tomorrow last one with high temp

PLA red 1.75mm with 1.2mm orifice, and E3D volcano

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
|  | Volumetric flow rates | |  |  |  |
|  | 914 | 831 | 914 | 997 | 1081 |
| Temp | 1800 | 2000 | 2200 | 2400 | 2600 |
| 190 | 85.61 |  |  |  |  |
| 200 | 83.08 |  |  |  |  |
| 210 | 83.1 |  |  |  |  |
| 220 | 76.89 |  |  |  |  |
| 230 | 78 |  |  |  |  |
| 240 | 77.65 |  |  |  |  |
| 250 | 75.89 |  |  |  |  |
| 260 | 73.48 |  |  |  |  |
| 270 | 70.57 |  |  |  |  |