

# UNIVERSITY OF CAPE COAST



# TOPIC OPERATIONS MANAGEMENT



# Background to Operations Management

- Managers at General Electric have reaped huge payoffs from an area that many organisations used to take for granted-operations.
- Manufacturing and production were of primary importance during the early decades of this century as mass production and assembly-line quantities of goods and services Jones (2012).
- After a while, however, managers turned their attention to finance, marketing, and human resource issues and pushed operations to the wings.
- In recent years, things have come full circle and operations is once again on centre stage

# The meaning of Operations Management

- **Operations management** is the total set of managerial activities used by an organisation to transform resource inputs into goods and services.
- When NCS buys electronic components, assembles them into computers, and then ships them to customers, it is using operations management.
- When a Papaye employee orders new food products and paper napkins and then combines dough, cheese, and tomato paste to create a pizza, he is using operations management Stevenson (2014).



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# Stages and processes in production

- Product Design and Development
- Raw Material and Component Sourcing
- **Quality Control**
- Manufacturing or Service Delivery
- Assembly and Subassembly
- Packaging
- **Quality Control and Inspection**



### **Factors of productions**

#### Land

Land refers to all-natural resources used in the production process. This includes not only physical land but also all the resources that come from it, such as minerals, water, forests, and agricultural land

#### **Labor**

Labor represents the human effort and work that goes into the production of goods and services. It includes both physical and mental work

#### **Eapital**

Capital refers to the tools, machinery, equipment, buildings, and infrastructure used in the production process

#### **Entrepreneurship**

Entrepreneurship represents the creativity, innovation, and risk-taking abilities of individuals who organize the other factors of production to create goods and



### Types of Production

#### **Job Production**

In job production, each product is individually designed and manufactured to meet the specific requirements of a customer.

#### **Batch Production**

Batch production involves producing a limited quantity of identical or similar products at a time.

#### **Mass Production**

Mass production is characterized by the continuous, large-scale production of standardized products.

#### **Continuous or Flow Production**

Continuous production is a variation of mass production where products are made without interruption.



## Type of production

#### **Intermittent Production:**

Intermittent production combines elements of both job and batch production.

#### **Project Production:**

Project production is used forone-of-a-kind, complex projects, such as construction, infrastructure development, and software development.

### Make-to-Order (MTO):

In a make-to-order production system, products are manufactured only after receiving a customer's order.

### Make-to-Stock (MTS):

Make-to-stock production involves producing products in anticipation of



### **Plant location**

- ■Location must be determined by the needs and requirements of the organisation Revelle (1996).
- A company that relies heavily on railroads to transport raw materials or finished goods needs to be located close to rail facilities.
- Solution General Electric decided that it did not need six plants to make circuit breakers, so it invested heavily in automating one plant and closed the other five.
- Different organisations in the same industry may have different facilities requirements.
- A retail business must choose its location very carefully so as to be



### Type of facility layout

The choice of physical configuration, or the layout, of facilities is closely related to decisions on goods or service line, capacity, and location

#### Product Layout

- A product layout is appropriate when large quantities of a single product are needed.
- It makes sense to custom design straight-line flow of work for a product when a specific task is performed at each work station as each unit flows past

#### Process Layout

- Process layouts are used in operations settings that create a variety of products.
- Auto repair shops and healthcare clinics are good examples.

#### Fixed-Position Layout

• The fixed-position layout is used when the organisation is creating a few very large and complex products.



# Production planning and

- What is Production Planning and Control?
  - Production planning and control refers to the two separate pre-production stages of manufacturing:
  - production planning and production control.
  - It's the process of managing the resources, manpower, schedules, and other aspects of producing goods and services.
  - Production planning and control is implemented by businesses to further strengthen their production process and prevent setbacks from affecting their normal operations ROMANO (2024).



# The main goal of production planning and control

- As a best practice for quality assurance and quality control, the main goal of production planning and control is to maximize:
  - the materials,
  - workforce,
  - productivity time,
  - And other resources used in the process of manufacturing



### **Benefits of ppc**

- Sother benefits of implementing production planning and control in your organization:
  - Enhance material procurement
  - Improve production time
  - Reduce production costs
  - Minimize resource waste
  - Streamline production process



# Steps in Production Planning and Control

For smooth-running integration of production planning and control, businesses should implement a systematic routine that is proven to be effective.

#### Planning

• As the first step of the process, planning states all the materials, manpower, manufacturing techniques, resources, and other initial details needed to complete the production

#### Routing

 Routing determines the path of goods starting from raw materials up to finished products

#### Scheduling

 Scheduling states all the production elements that are related to timing or schedules.

#### Loading

• is the process of determining the ideal allocation of workload to employees and to machines used, in accordance with their capacity.



# Steps in Production Planning and Control

#### Dispatching

• Dispatching is the implementation of all the plans stated in the previously mentioned steps, into actual production

#### Expediting

 Also known as follow-up, expediting is designed to evaluate the effectiveness of the whole production process

#### Inspection

• inspection is an extra step performed to ensure that all the planning and controlling approaches identified by the management are consistently implemented and adhered to.

#### - Correction

• Once the above-mentioned steps are performed and there are issues or areas for improvement that were identified, this is the step where they can be modified



# Materials management

- Materials management is an aspect of supply chain management and planning.
- The primary purpose of materials management is to ensure that manufacturers have all the raw materials they need to make goods Atkinson (2011).
- Materials management also focuses on ensuring that no components are wasted and optimizing inventory maintenance and management.
- While materials management requires understanding what materials are needed and where to source them, it is also heavily involved in inventory management and storage.



## Types of materials management

- Materials managers deal with both direct materials and indirect materials.
  - Direct materials are the components that cost the most and are the most essential to the production line.
  - Indirect materials include raw materials, natural resources, and other supplies needed to create products.
  - Indirect materials are less cost intensive than direct materials and involve less measurement.
  - Examples of indirect materials include gloves, PPE, and maintenance supplies.



# Materials management process

- The process of materials management includes all steps from purchasing materials to receiving materials.
- This includes storage and warehousing, transport, and receiving. Each step has its own goals and process.
  - Purchasing
  - Storage
  - Transport
  - Receiving



# Benefits of materials management

- JIT inventory management.
  - JIT is an inventory management style that involves delivering components right as needed, i.e., just in time
- Reduction of material waste.
  - material managers can reduce receiving errors and waste. Reducing waste is important to save costs and conserve resources.
- Increased inventory accuracy
  - Knowledge of accurate direct material inventory levels can help increase production efficiency and reduce inventory loss
- **Optimization of material transport.** 
  - By creating specialized materials management departments and focusing on better management techniques,





