

Reclaim Screenchanger PLC Download Procedure

1. Hook up Down Load PC to Power.
2. Hook up Grey Comm. Cable "DIV2/PVH" to both the PC end and the PLC on the PG slot.
3. Boot Up PC and when finished OPEN PG2000 program by double clicking.
4. Click on PLC "Open".
5. Click on PC Functions and scroll down to Stop PLC.
6. Click on Mark.
7. Select Mark ALL Blocks.
8. Again go to PLC Functions.
9. Click on Delete PLC.
10. Click File Open and highlight the entry labeled C:\ 2010 Back Up Program and OPEN by double clicking it.
11. Again Go to PLC Functions and slide down to Mark ALL Blocks.
12. Go to Blocks and "Transfer to PLC" and click on ALL Blocks
13. Click on YES button to all files that can't be copied, until all files are transferred.
14. Again Go to PLC Functions and slide down to "Start PLC".
15. Close all open boxes.
16. Disconnect the PC com cable and Power down the PC.
17. Unhook the PC Power cables and Procedure is now complete.