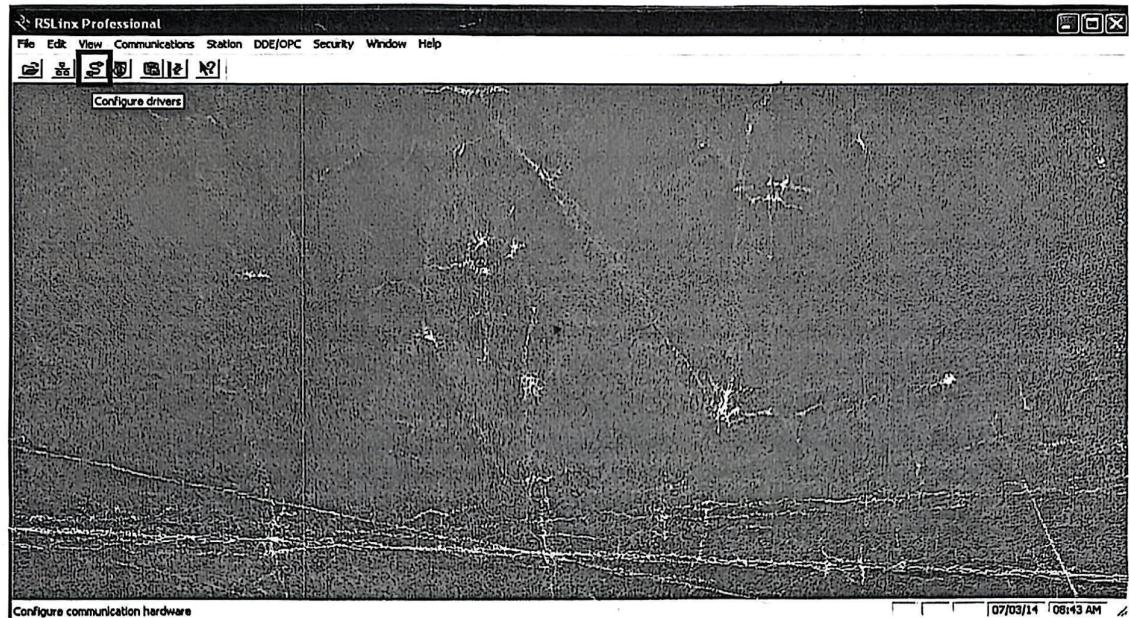


AB PLC 5 Download/Upload Procedure

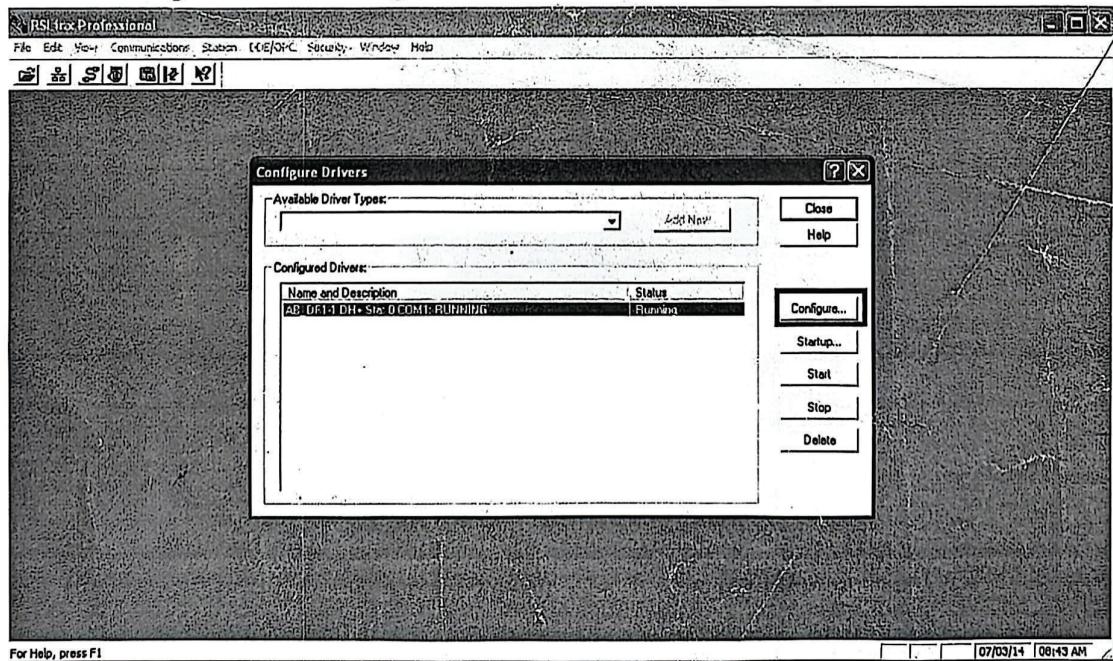
By Michael Cao/Mike Sims, 07-03- 2014

Download

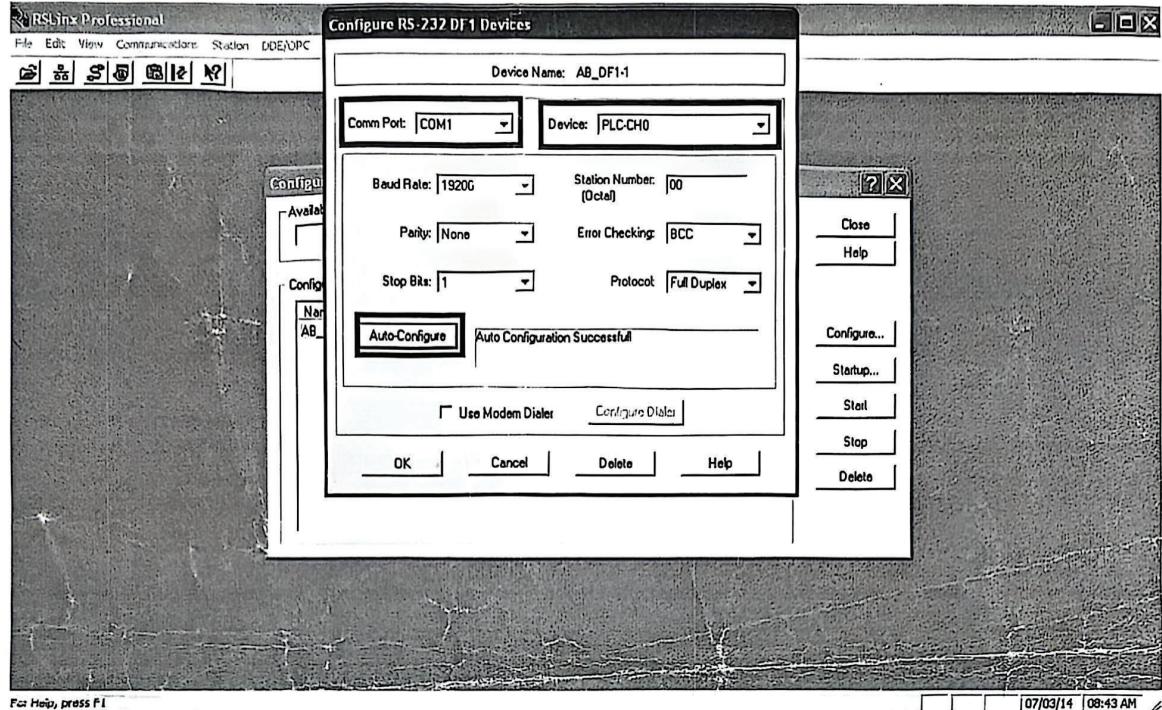
1. Open RSLinx Professional software, then click on "configure drives" icon as shown below marked in red colors



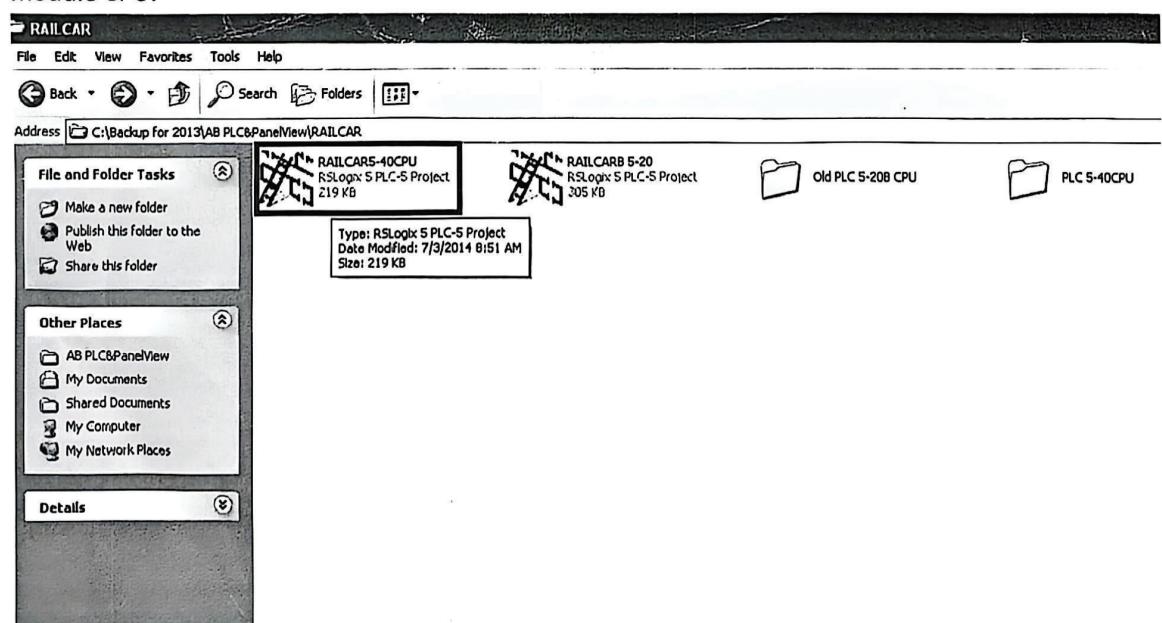
2. Click on "Configuration" button to get into communication configuration panel.



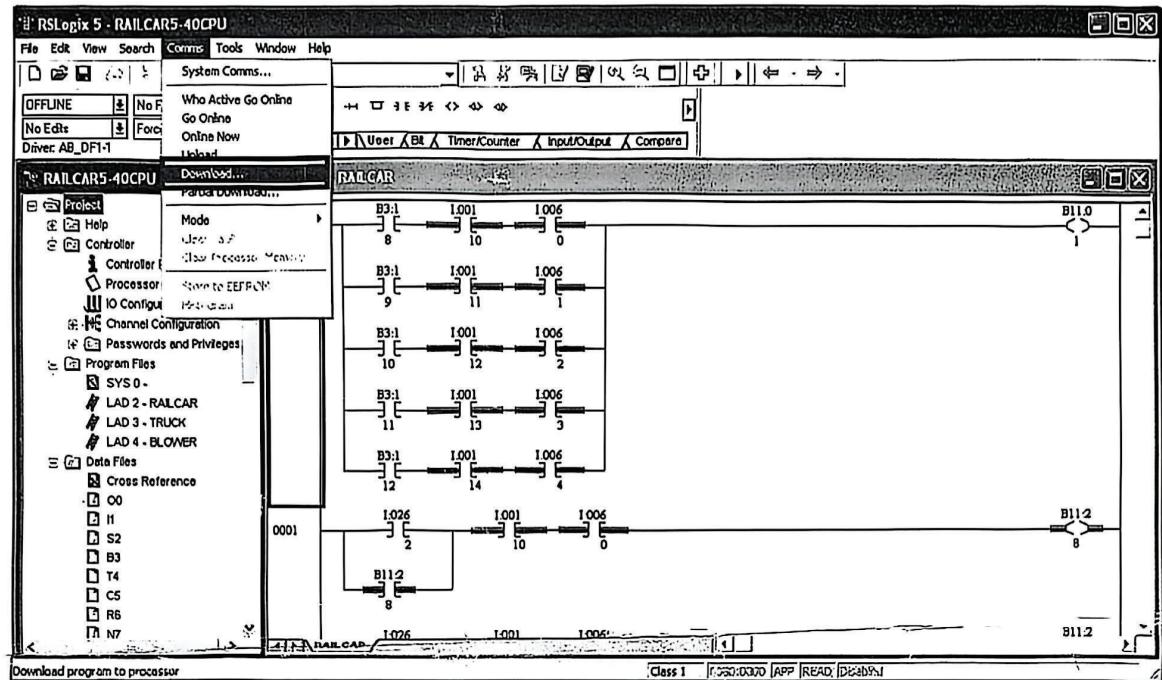
3. Make sure the "Device" and "Comm Port" selection match settings as below in red color, and then click on "Auto-Configure" button. After a while you should get the message "Auto Configuration Successful", and then click on "OK" button close the configuration window.



4. Open the backup file. For example, open the file RAIL CARS5-40CPU for rail car with 5/40 module CPU.

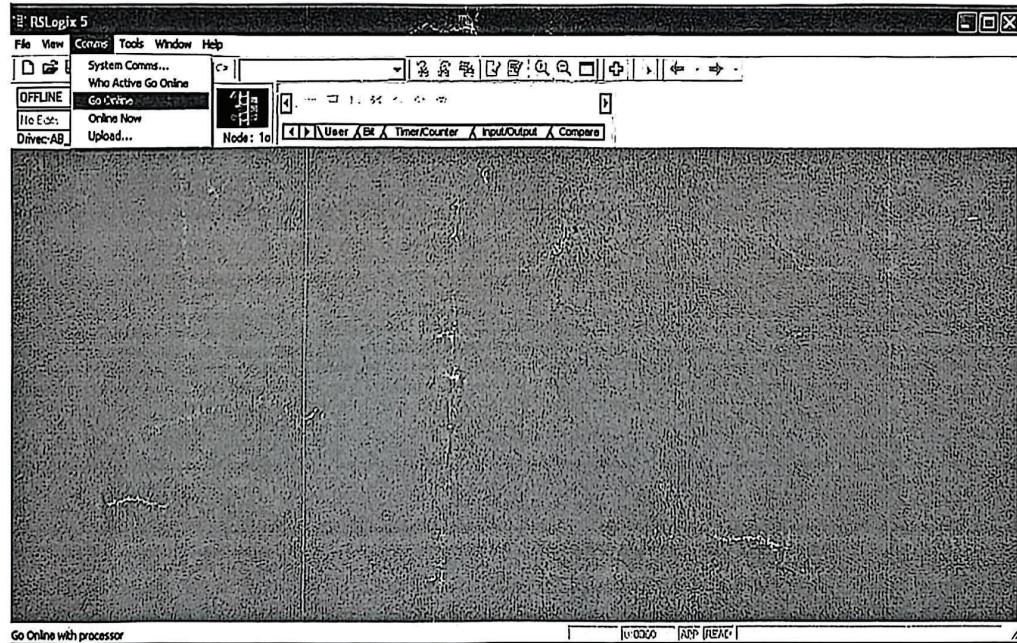


5. After the backup file opened, go to Comms->Download, then click yes to confirm the downloading.



Upload:

6. Repeat the step from 1 to 3. And then go to Comms->Go online



7. After you go online, go to File->Save as, and then choose a folder and give the name for the backup file.

