





Controller PlantaAutomatizacion

Planta de enesamblaje de patinetas electricas usando PLC Virtual.

Controller Fault Handler

Power-Up Handler



Tasks
 MainTask
 MainProgram
 MainRoutine
 GrafcetBandas
Logica secuencial para el movimiento de las bandas

Unscheduled

Motion Groups




Ungrouped Axes

Add-On Instructions

Data Types
User-Defined
Strings
Add-On-Defined
Module-Defined
 AB:PowerFlex525V_EENET_Drive:I:0
 AB:PowerFlex525V_EENET_Drive:O:0

Trends

I/O Configuration

1769 Bus
 [0] 1769-L30ERM PlantaAutomatizacion
Ethernet
 1769-L30ERM PlantaAutomatizacion
 PowerFlex 525-EENET Variador_141





Name	Value	Data Type	Scope
Action_000 Activar el Motor de la Banda Constant External Access: <i>Action_000 - MainProgram/GrafcetBandas - *B3(Action,Action_000)</i>		SFC_ACTION	MainProgram
	No		
	Read/Write		
Action_000.Status Activar el Motor de la Banda Action_000.A Activar el Motor de la Banda Action_000.Q Activar el Motor de la Banda Action_000.PauseTimer Activar el Motor de la Banda Action_000.PRE Activar el Motor de la Banda Action_000.T Activar el Motor de la Banda Action_000.Count Activar el Motor de la Banda	16#c020_0000	DINT	
	1	BOOL	
	1	BOOL	
	1	BOOL	
	0	DINT	
Action_001 Constant External Access: <i>Action_001 - MainProgram/GrafcetBandas - *B4(Action,Action_001)</i>		SFC_ACTION	MainProgram
	No		
	Read/Write		
Action_002 Constant External Access: <i>Action_002 - MainProgram/GrafcetBandas - *C3(Action,Action_002)</i>		SFC_ACTION	MainProgram
	No		
	Read/Write		
Action_003 Constant External Access: <i>Action_003 - MainProgram/GrafcetBandas - *C4(Action,Action_003)</i>		SFC_ACTION	MainProgram
	No		
	Read/Write		
Action_004 Constant External Access: <i>Action_004 - MainProgram/GrafcetBandas - *E3(Action,Action_004)</i>		SFC_ACTION	MainProgram
	No		
	Read/Write		
Action_005 Constant External Access: <i>Action_005 - MainProgram/GrafcetBandas - *E4(Action,Action_005)</i>		SFC_ACTION	MainProgram
	No		
	Read/Write		
Action_006 Constant External Access: <i>Action_006 - MainProgram/GrafcetBandas - *G3(Action,Action_006)</i>		SFC_ACTION	MainProgram
	No		
	Read/Write		
Action_007 Constant External Access: <i>Action_007 - MainProgram/GrafcetBandas - *G4(Action,Action_007)</i>		SFC_ACTION	MainProgram
	No		
	Read/Write		
Action_008 Constant External Access: <i>Action_008 - MainProgram/GrafcetBandas - *H3(Action,Action_008)</i>		SFC_ACTION	MainProgram
	No		
	Read/Write		
Action_009 Constant External Access: <i>Action_009 - MainProgram/GrafcetBandas - *H4(Action,Action_009)</i>		SFC_ACTION	MainProgram
	No		
	Read/Write		
Action_010 Constant		SFC_ACTION	MainProgram
	No		

Google_Str_Banda5 (Continued)			
Start Con Google Assistan			
Constant	No		
External Access:	Read/Write		
Google_Str_Banda5 - MainProgram/MainRoutine - 1(XIC)			
START	0	BOOL	PlantaAutomatizacion
Senal de inicio de la rutina			
Constant	No		
External Access:	Read/Write		
START - MainProgram/GrafcetBandas - B1, #1(Tran,Tran_022 (Condition))			
StartBanda1	1	BOOL	PlantaAutomatizacion
Señal del sensor para activar Motor de la banda 1			
Constant	No		
External Access:	Read/Write		
StartBanda1 - MainProgram/GrafcetBandas - A3, #1(Tran,Tran_000 (Condition)), A4, #2(Tran,Tran_002 (Condition))			
StartBanda2	1	BOOL	PlantaAutomatizacion
Señal del sensor para activar Motor de la banda 2			
Constant	No		
External Access:	Read/Write		
StartBanda2 - MainProgram/GrafcetBandas - C3, #1(Tran,Tran_003 (Condition)), C4, #2(Tran,Tran_005 (Condition))			
StartBanda3	0	BOOL	PlantaAutomatizacion
Señal del sensor para activar Motor de la banda 3			
Constant	No		
External Access:	Read/Write		
StartBanda3 - MainProgram/GrafcetBandas - E3, #1(Tran,Tran_006 (Condition)), E4, #2(Tran,Tran_008 (Condition))			
StartBanda4	1	BOOL	PlantaAutomatizacion
Señal del sensor para activar Motor de la banda 4			
Constant	No		
External Access:	Read/Write		
StartBanda4 - MainProgram/GrafcetBandas - F3, #1(Tran,Tran_009 (Condition)), F4, #2(Tran,Tran_011 (Condition))			
StartBanda5	0	BOOL	PlantaAutomatizacion
Señal del sensor para activar Motor de la banda 5			
Constant	No		
External Access:	Read/Write		
StartBanda5 - MainProgram/GrafcetBandas - H3, #1(Tran,Tran_012 (Condition)), H4, #2(Tran,Tran_014 (Condition))			
StartBanda5 - MainProgram/MainRoutine - 4(XIC)			
StartBanda6	0	BOOL	PlantaAutomatizacion
Señal del sensor para activar Motor de la banda 6			
Constant	No		
External Access:	Read/Write		
StartBanda6 - MainProgram/GrafcetBandas - J2, #1(Tran,Tran_015 (Condition)), J4, #2(Tran,Tran_017 (Condition))			
StartBanda7	0	BOOL	PlantaAutomatizacion
Señal del sensor para activar Motor de la banda 7			
Constant	No		
External Access:	Read/Write		
StartBanda7 - MainProgram/GrafcetBandas - K2, #1(Tran,Tran_018 (Condition)), K4, #2(Tran,Tran_020 (Condition))			
Step_000		SFC_STEP	MainProgram
Paso Inicial			
Constant	No		
External Access:	Read/Write		
Step_000 - MainProgram/GrafcetBandas - *B1(Step,Step_000)			
Step_000.Status	16#0820_0201	DINT	
Paso Inicial			
Step_000.X	0	BOOL	
Paso Inicial			
Step_000.FS	0	BOOL	
Paso Inicial			
Step_000.SA	0	BOOL	
Paso Inicial			

Step_000 (Continued)		
Step_000.LS	0	BOOL
Paso Inicial		
Step_000.DN	1	BOOL
Paso Inicial		
Step_000.OV	0	BOOL
Paso Inicial		
Step_000.AlarmEn	0	BOOL
Paso Inicial		
Step_000.AlarmLow	0	BOOL
Paso Inicial		
Step_000.AlarmHigh	0	BOOL
Paso Inicial		
Step_000.Reset	0	BOOL
Paso Inicial		
Step_000.PauseTimer	1	BOOL
Paso Inicial		
Step_000.PRE	0	DINT
Paso Inicial		
Step_000.T	400127	DINT
Paso Inicial		
Step_000.TMax	400127	DINT
Paso Inicial		
Step_000.Count	1	DINT
Paso Inicial		
Step_000.LimitLow	0	DINT
Paso Inicial		
Step_000.LimitHigh	0	DINT
Paso Inicial		
Step_001	SFC_STEP	MainProgram
Activar el Motor de la Banda		
Constant	No	
External Access:	Read/Write	
Step_001 - MainProgram/GrafcetBandas - *A3(Step,Step_001)		
Step_001.Status	16#a820_0001	DINT
Activar el Motor de la Banda		
Step_001.X	1	BOOL
Activar el Motor de la Banda		
Step_001.FS	0	BOOL
Activar el Motor de la Banda		
Step_001.SA	1	BOOL
Activar el Motor de la Banda		
Step_001.LS	0	BOOL
Activar el Motor de la Banda		
Step_001.DN	1	BOOL
Activar el Motor de la Banda		
Step_001.OV	0	BOOL
Activar el Motor de la Banda		
Step_001.AlarmEn	0	BOOL
Activar el Motor de la Banda		
Step_001.AlarmLow	0	BOOL
Activar el Motor de la Banda		
Step_001.AlarmHigh	0	BOOL
Activar el Motor de la Banda		
Step_001.Reset	0	BOOL
Activar el Motor de la Banda		
Step_001.PauseTimer	1	BOOL
Activar el Motor de la Banda		
Step_001.PRE	0	DINT
Activar el Motor de la Banda		
Step_001.T	107426	DINT
Activar el Motor de la Banda		
Step_001.TMax	107426	DINT
Activar el Motor de la Banda		
Step_001.Count	1	DINT
Activar el Motor de la Banda		
Step_001.LimitLow	0	DINT

Step_001 (Continued)		
Activar el Motor de la Banda		
Step_001.LimitHigh	0	DINT
Activar el Motor de la Banda		
Step_002		SFC_STEP MainProgram
Detener el motor de la Banda		
Constant	No	
External Access:	Read/Write	
Step_002 - MainProgram/GrafcetBandas - *A4(Step,Step_002)		
Step_002.Status	16#0020_0001	DINT
Detener el motor de la Banda		
Step_002.X	0	BOOL
Detener el motor de la Banda		
Step_002.FS	0	BOOL
Detener el motor de la Banda		
Step_002.SA	0	BOOL
Detener el motor de la Banda		
Step_002.LS	0	BOOL
Detener el motor de la Banda		
Step_002.DN	0	BOOL
Detener el motor de la Banda		
Step_002.OV	0	BOOL
Detener el motor de la Banda		
Step_002.AlarmEn	0	BOOL
Detener el motor de la Banda		
Step_002.AlarmLow	0	BOOL
Detener el motor de la Banda		
Step_002.AlarmHigh	0	BOOL
Detener el motor de la Banda		
Step_002.Reset	0	BOOL
Detener el motor de la Banda		
Step_002.PauseTimer	1	BOOL
Detener el motor de la Banda		
Step_002.PRE	0	DINT
Detener el motor de la Banda		
Step_002.T	0	DINT
Detener el motor de la Banda		
Step_002.TMax	0	DINT
Detener el motor de la Banda		
Step_002.Count	0	DINT
Detener el motor de la Banda		
Step_002.LimitLow	0	DINT
Detener el motor de la Banda		
Step_002.LimitHigh	0	DINT
Detener el motor de la Banda		
Step_003		SFC_STEP MainProgram
Constant	No	
External Access:	Read/Write	
Step_003 - MainProgram/GrafcetBandas - *F2(Step,Step_003)		
Step_004		SFC_STEP MainProgram
Constant	No	
External Access:	Read/Write	
Step_004 - MainProgram/GrafcetBandas - *C3(Step,Step_004)		
Step_005		SFC_STEP MainProgram
Constant	No	
External Access:	Read/Write	
Step_005 - MainProgram/GrafcetBandas - *C4(Step,Step_005)		
Step_006		SFC_STEP MainProgram
Constant	No	
External Access:	Read/Write	
Step_006 - MainProgram/GrafcetBandas - *H2(Step,Step_006)		
Step_007		SFC_STEP MainProgram

Step_007 (Continued)				
Constant	No			
External Access:	Read/Write			
Step_007 - MainProgram/GrafcetBandas - *E3(Step,Step_007)				
Step_008			SFC_STEP	MainProgram
Constant	No			
External Access:	Read/Write			
Step_008 - MainProgram/GrafcetBandas - *E4(Step,Step_008)				
Step_009			SFC_STEP	MainProgram
Constant	No			
External Access:	Read/Write			
Step_009 - MainProgram/GrafcetBandas - *J2(Step,Step_009)				
Step_010			SFC_STEP	MainProgram
Constant	No			
External Access:	Read/Write			
Step_010 - MainProgram/GrafcetBandas - *F3(Step,Step_010)				
Step_011			SFC_STEP	MainProgram
Constant	No			
External Access:	Read/Write			
Step_011 - MainProgram/GrafcetBandas - *F4(Step,Step_011)				
Step_012			SFC_STEP	MainProgram
Constant	No			
External Access:	Read/Write			
Step_012 - MainProgram/GrafcetBandas - *K2(Step,Step_012)				
Step_013			SFC_STEP	MainProgram
Constant	No			
External Access:	Read/Write			
Step_013 - MainProgram/GrafcetBandas - *H3(Step,Step_013)				
Step_014			SFC_STEP	MainProgram
Constant	No			
External Access:	Read/Write			
Step_014 - MainProgram/GrafcetBandas - *H4(Step,Step_014)				
Step_015			SFC_STEP	MainProgram
Paso de paralelizado de las bandas				
Constant	No			
External Access:	Read/Write			
Step_015 - MainProgram/GrafcetBandas - *A2(Step,Step_015)				
Step_015.Status	16#0820_0001		DINT	
Paso de paralelizado de las bandas				
Step_015.X	0		BOOL	
Paso de paralelizado de las bandas				
Step_015.FS	0		BOOL	
Paso de paralelizado de las bandas				
Step_015.SA	0		BOOL	
Paso de paralelizado de las bandas				
Step_015.LS	0		BOOL	
Paso de paralelizado de las bandas				
Step_015.DN	1		BOOL	
Paso de paralelizado de las bandas				
Step_015.OV	0		BOOL	
Paso de paralelizado de las bandas				
Step_015.AlarmEn	0		BOOL	
Paso de paralelizado de las bandas				
Step_015.AlarmLow	0		BOOL	
Paso de paralelizado de las bandas				
Step_015.AlarmHigh	0		BOOL	
Paso de paralelizado de las bandas				
Step_015.Reset	0		BOOL	
Paso de paralelizado de las bandas				
Step_015.PauseTimer	1		BOOL	

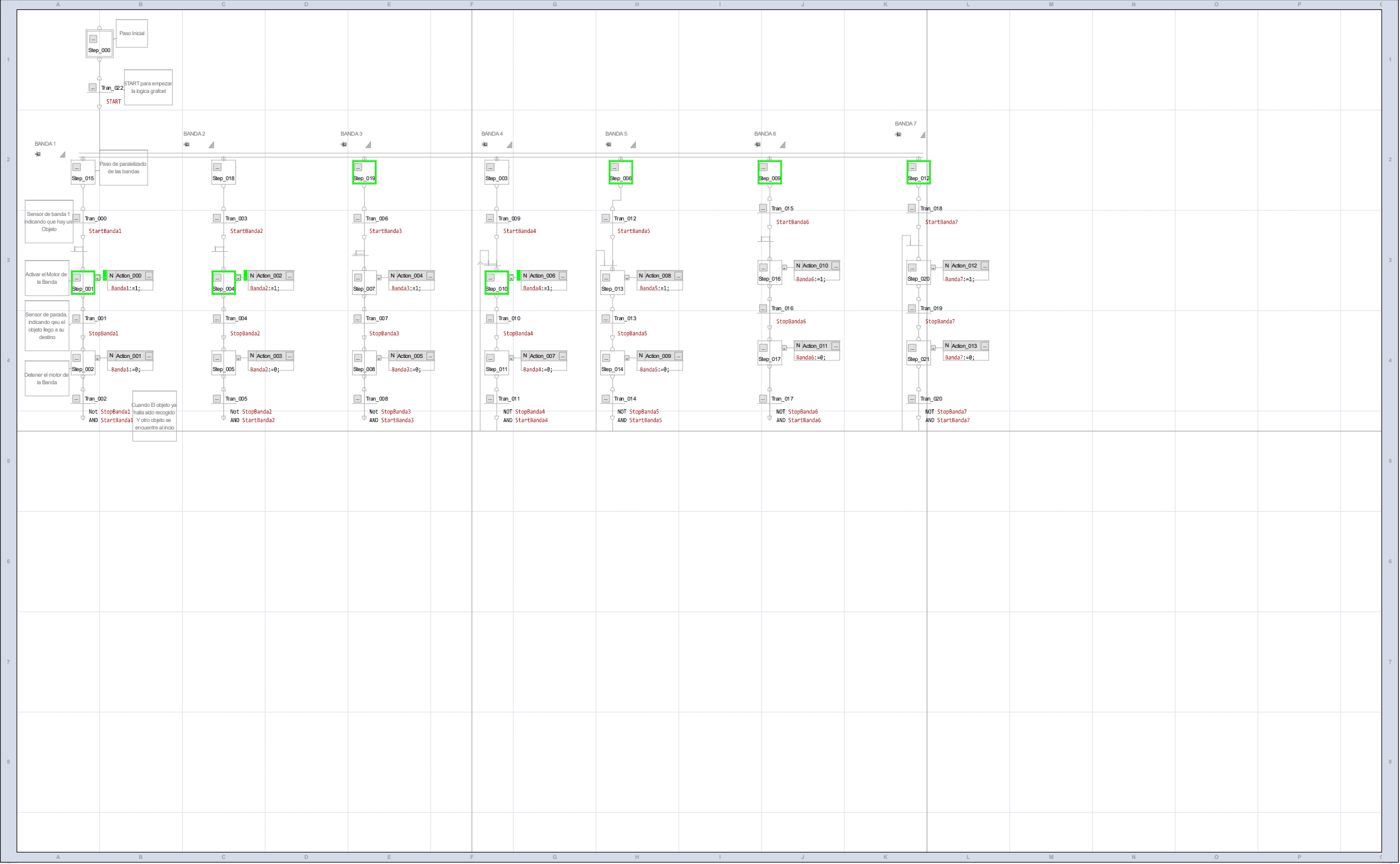
Step_015 (Continued)			
Paso de paralelizado de las bandas			
Step_015.PRE	0	DINT	
Paso de paralelizado de las bandas			
Step_015.T	0	DINT	
Paso de paralelizado de las bandas			
Step_015.TMax	0	DINT	
Paso de paralelizado de las bandas			
Step_015.Count	1	DINT	
Paso de paralelizado de las bandas			
Step_015.LimitLow	0	DINT	
Paso de paralelizado de las bandas			
Step_015.LimitHigh	0	DINT	
Paso de paralelizado de las bandas			
Step_016		SFC_STEP	MainProgram
Constant		No	
External Access:		Read/Write	
Step_016 - MainProgram/GrafcetBandas - *J3(Step,Step_016)			
Step_017		SFC_STEP	MainProgram
Constant		No	
External Access:		Read/Write	
Step_017 - MainProgram/GrafcetBandas - *J4(Step,Step_017)			
Step_018		SFC_STEP	MainProgram
Constant		No	
External Access:		Read/Write	
Step_018 - MainProgram/GrafcetBandas - *C2(Step,Step_018)			
Step_019		SFC_STEP	MainProgram
Constant		No	
External Access:		Read/Write	
Step_019 - MainProgram/GrafcetBandas - *E2(Step,Step_019)			
Step_020		SFC_STEP	MainProgram
Constant		No	
External Access:		Read/Write	
Step_020 - MainProgram/GrafcetBandas - *K3(Step,Step_020)			
Step_021		SFC_STEP	MainProgram
Constant		No	
External Access:		Read/Write	
Step_021 - MainProgram/GrafcetBandas - *K4(Step,Step_021)			
 StopBanda1	0	BOOL	PlantaAutomatizacion
Señal del sensor para desactivar Motor de la banda 1			
Constant		No	
External Access:		Read/Write	
StopBanda1 - MainProgram/GrafcetBandas - A4, #1(Tran,Tran_001 (Condition)), A4, #1(Tran,Tran_002 (Condition))			
 StopBanda2	0	BOOL	PlantaAutomatizacion
Señal del sensor para desactivar Motor de la banda 2			
Constant		No	
External Access:		Read/Write	
StopBanda2 - MainProgram/GrafcetBandas - C4, #1(Tran,Tran_004 (Condition)), C4, #1(Tran,Tran_005 (Condition))			
 StopBanda3	0	BOOL	PlantaAutomatizacion
Señal del sensor para desactivar Motor de la banda 3			
Constant		No	
External Access:		Read/Write	
StopBanda3 - MainProgram/GrafcetBandas - E4, #1(Tran,Tran_007 (Condition)), E4, #1(Tran,Tran_008 (Condition))			
 StopBanda4	0	BOOL	PlantaAutomatizacion
Señal del sensor para desactivar Motor de la banda 4			
Constant		No	
External Access:		Read/Write	
StopBanda4 - MainProgram/GrafcetBandas - F4, #1(Tran,Tran_010 (Condition)), F4, #1(Tran,Tran_011 (Condition))			

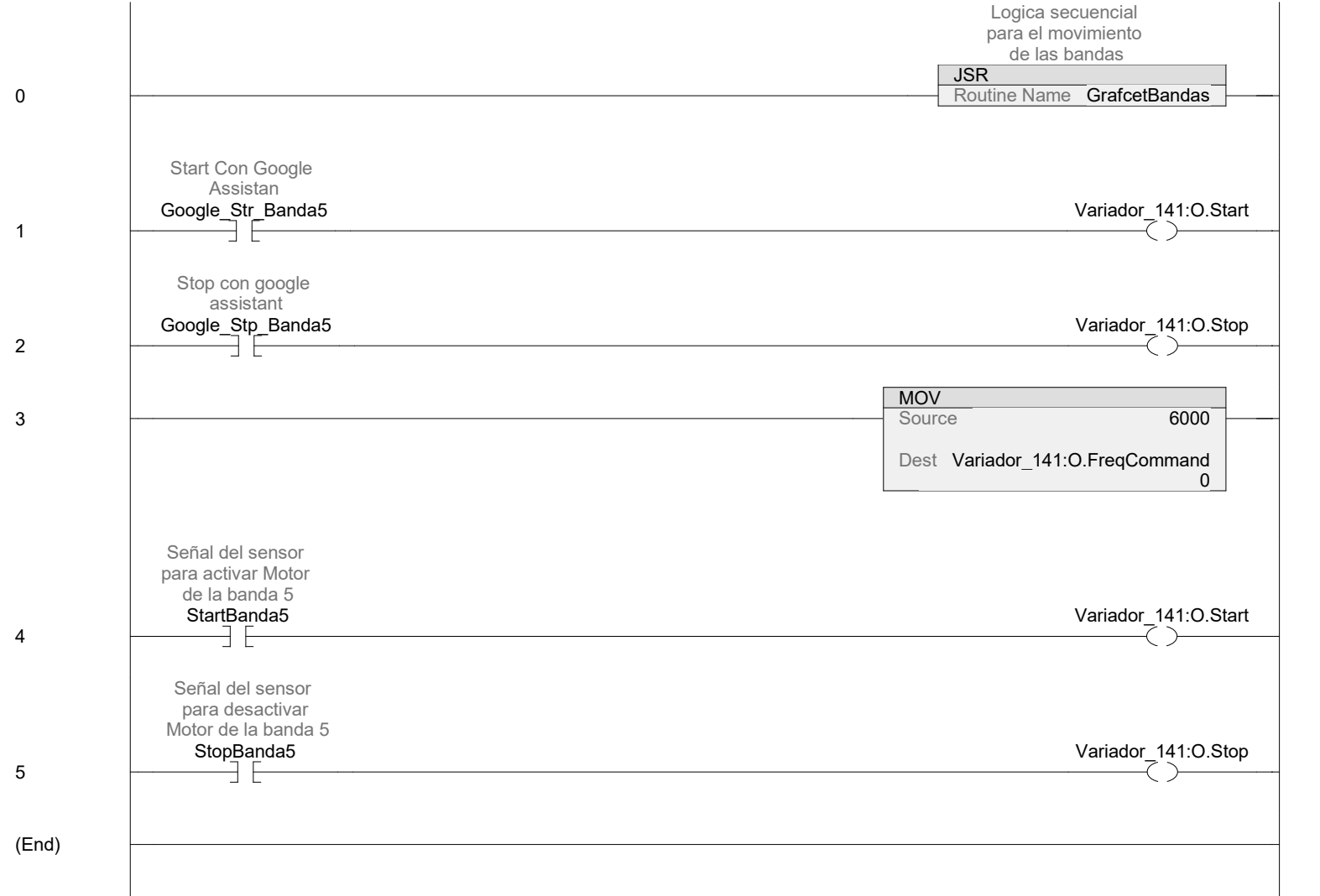
PlantaAutomatizacion - Tag Listing		Page 9	
PlantaAutomatizacion (Controller)		22/07/2025 10:31:16 p. m.	
C:\Users\danni\Desktop\2025-I\APM\Proyecto\PLC\PhysicalPLC\PlantaAutomatizacionPhysical.ACD			
<div><div><div></div><div>StopBanda5</div></div><div>Señal del sensor para desactivar Motor de la banda 5</div><div>ConstantNo</div><div>External Access:Read/Write</div><div>StopBanda5 - MainProgram/GrafcetBandas - H4, #1(Tran,Tran_013 (Condition)), H4, #1(Tran,Tran_014 (Condition))</div><div>StopBanda5 - MainProgram/MainRoutine - 5(XIC)</div></div>	0	BOOL	PlantaAutomatizacion
<div><div><div></div><div>StopBanda6</div></div><div>Señal del sensor para desactivar Motor de la banda 6</div><div>ConstantNo</div><div>External Access:Read/Write</div><div>StopBanda6 - MainProgram/GrafcetBandas - J3, #1(Tran,Tran_016 (Condition)), J4, #1(Tran,Tran_017 (Condition))</div></div>	0	BOOL	PlantaAutomatizacion
<div><div><div></div><div>StopBanda7</div></div><div>Señal del sensor para desactivar Motor de la banda 7</div><div>ConstantNo</div><div>External Access:Read/Write</div><div>StopBanda7 - MainProgram/GrafcetBandas - K3, #1(Tran,Tran_019 (Condition)), K4, #1(Tran,Tran_020 (Condition))</div></div>	0	BOOL	PlantaAutomatizacion
<div><div><div></div><div>Tran_000</div></div><div>Sensor de banda 1 indicando que hay un Objeto</div><div>ConstantNo</div><div>External Access:Read/Write</div><div>Tran_000 - MainProgram/GrafcetBandas - *A3(Tran,Tran_000), *A3, #1(Tran,Tran_000 (Condition))</div></div>	1	BOOL	MainProgram
<div><div><div></div><div>Tran_001</div></div><div>Sensor de parada, indicando qeu el objeto llego a su destino</div><div>ConstantNo</div><div>External Access:Read/Write</div><div>Tran_001 - MainProgram/GrafcetBandas - *A4(Tran,Tran_001), *A4, #1(Tran,Tran_001 (Condition))</div></div>	0	BOOL	MainProgram
<div><div><div></div><div>Tran_002</div></div><div>Cuando El objeto ya halla sido recogido Y otro objeto se encuentre al incio</div><div>ConstantNo</div><div>External Access:Read/Write</div><div>Tran_002 - MainProgram/GrafcetBandas - *A4(Tran,Tran_002), *A4, #1(Tran,Tran_002 (Condition))</div></div>	0	BOOL	MainProgram
<div><div><div></div><div>Tran_003</div></div><div></div><div>ConstantNo</div><div>External Access:Read/Write</div><div>Tran_003 - MainProgram/GrafcetBandas - *C3(Tran,Tran_003), *C3, #1(Tran,Tran_003 (Condition))</div></div>	1	BOOL	MainProgram
<div><div><div></div><div>Tran_004</div></div><div></div><div>ConstantNo</div><div>External Access:Read/Write</div><div>Tran_004 - MainProgram/GrafcetBandas - *C4(Tran,Tran_004), *C4, #1(Tran,Tran_004 (Condition))</div></div>	0	BOOL	MainProgram
<div><div><div></div><div>Tran_005</div></div><div></div><div>ConstantNo</div><div>External Access:Read/Write</div><div>Tran_005 - MainProgram/GrafcetBandas - *C4(Tran,Tran_005), *C4, #1(Tran,Tran_005 (Condition))</div></div>	0	BOOL	MainProgram
<div><div><div></div><div>Tran_006</div></div><div></div><div>ConstantNo</div><div>External Access:Read/Write</div><div>Tran_006 - MainProgram/GrafcetBandas - *E3(Tran,Tran_006), *E3, #1(Tran,Tran_006 (Condition))</div></div>	0	BOOL	MainProgram
<div><div><div></div><div>Tran_007</div></div><div></div><div>ConstantNo</div><div>External Access:Read/Write</div><div>Tran_007 - MainProgram/GrafcetBandas - *E4(Tran,Tran_007), *E4, #1(Tran,Tran_007 (Condition))</div></div>	0	BOOL	MainProgram
<div><div><div></div><div>Tran_008</div></div><div></div><div>ConstantNo</div><div>External Access:Read/Write</div><div>Tran_008 - MainProgram/GrafcetBandas - *E4(Tran,Tran_008), *E4, #1(Tran,Tran_008 (Condition))</div></div>	1	BOOL	MainProgram
<div><div><div></div><div>Tran_009</div></div></div>	1	BOOL	MainProgram
Logix Designer			

Tran_009 (Continued)			
Constant	No		
External Access:	Read/Write		
Tran_009 - MainProgram/GrafcetBandas - *F3(Tran,Tran_009), *F3, #1(Tran,Tran_009 (Condition))			
Tran_010	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
Tran_010 - MainProgram/GrafcetBandas - *F4(Tran,Tran_010), *F4, #1(Tran,Tran_010 (Condition))			
Tran_011	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
Tran_011 - MainProgram/GrafcetBandas - *F4(Tran,Tran_011), *F4, #1(Tran,Tran_011 (Condition))			
Tran_012	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
Tran_012 - MainProgram/GrafcetBandas - *H3(Tran,Tran_012), *H3, #1(Tran,Tran_012 (Condition))			
Tran_013	1	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
Tran_013 - MainProgram/GrafcetBandas - *H4(Tran,Tran_013), *H4, #1(Tran,Tran_013 (Condition))			
Tran_014	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
Tran_014 - MainProgram/GrafcetBandas - *H4(Tran,Tran_014), *H4, #1(Tran,Tran_014 (Condition))			
Tran_015	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
Tran_015 - MainProgram/GrafcetBandas - *J2(Tran,Tran_015), *J2, #1(Tran,Tran_015 (Condition))			
Tran_016	1	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
Tran_016 - MainProgram/GrafcetBandas - *J3(Tran,Tran_016), *J3, #1(Tran,Tran_016 (Condition))			
Tran_017	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
Tran_017 - MainProgram/GrafcetBandas - *J4(Tran,Tran_017), *J4, #1(Tran,Tran_017 (Condition))			
Tran_018	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
Tran_018 - MainProgram/GrafcetBandas - *K2(Tran,Tran_018), *K2, #1(Tran,Tran_018 (Condition))			
Tran_019	1	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
Tran_019 - MainProgram/GrafcetBandas - *K3(Tran,Tran_019), *K3, #1(Tran,Tran_019 (Condition))			
Tran_020	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
Tran_020 - MainProgram/GrafcetBandas - *K4(Tran,Tran_020), *K4, #1(Tran,Tran_020 (Condition))			
Tran_022	1	BOOL	MainProgram
START para empezar la logica grafcet			
Constant	No		
External Access:	Read/Write		
Tran_022 - MainProgram/GrafcetBandas - *B1(Tran,Tran_022), *B1, #1(Tran,Tran_022 (Condition))			

Variador_141:O (Continued)		
Constant	No	
External Access:	Read/Write	
Variador_141:O.Stop	0	BOOL
Variador_141:O.Stop - MainProgram/MainRoutine - *2(OTE), *5(OTE)		
Variador_141:O.Start	0	BOOL
Variador_141:O.Start - MainProgram/MainRoutine - *1(OTE), *4(OTE)		
Variador_141:O.FreqCommand	0	INT
Variador_141:O.FreqCommand - MainProgram/MainRoutine - *3(MOV)		

Logica secuencial para el movimiento de las bandas






Data type Name: STRING

Description:

Size: 88 byte(s)


Name	Value	Data Type	Style
LEN		DINT	Decimal
External Access:	Read/Write		
DATA		SINT[82]	ASCII
External Access:	Read/Write		

1769 Bus : Local Modules

 Local: [0] 1769-L30ERM PlantaAutomatizacion	
Planta de ensamblaje de patinetas electricas usando PLC Virtual.	
Type:	1769-L30ERM CompactLogix™ 5370 Controller
Vendor:	Rockwell Automation/Allen-Bradley
Slot:	0
Revision:	32.11
Module Fault:	Offline

Parent:	Local
Vendor ID:	1
Electronic Keying:	Disabled
Status:	Standby
Inhibit Flag	Off

Ethernet : Local Modules

 PowerFlex 525-EENET Variador_141	
Type:	PowerFlex 525-EENET PowerFlex 525 via Embedded Ethernet
Vendor:	Rockwell Automation/Allen-Bradley
Slot:	0
Electronic Keying:	Compatible Keying
Status:	Standby
Inhibit Flag	Off
Use Unicast:	Yes

Parent:	Local
Vendor ID:	1
IP Address or Host Name:	10.203.3.141
Revision:	5.1
Module Fault:	Offline
RPI:	20 ms

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