

# Tecnomatix Plant Simulation 16 Statistics

Created on	domingo, 15 de octubre de 2023 06:35 p. m.
Model name	C:\Users\Andrago\Desktop\Trabajos y urgentes\APM\PlantaAutomatizada.spp
Simulation time	8:00:00.0000

## Resource Statistics - Resource Statistics

Object	Working	Set-up	Waiting	Blocked	Powering up/down	Failed	Stopped	Paused	Unplanned	Portion
AlmacenTubos	0.00%	0.00%	97.41%	2.59%	0.00%	0.00%	0.00%	0.00%	0.00%	<div></div>
Salida	0.00%	0.00%	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div></div>
ConveyorCut	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div></div>
Buffer	0.00%	0.00%	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div></div>
Cortadora_Tubos	6.25%	0.21%	93.54%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div></div>
Cortadora_Lamina	2.50%	0.21%	97.29%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div></div>
Conveyor	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div></div>
Dobladora_Lamina	12.50%	0.21%	86.76%	0.53%	0.00%	0.00%	0.00%	0.00%	0.00%	<div></div>
Taladrado_Lamina	10.00%	0.21%	88.43%	0.04%	0.00%	1.32%	0.00%	0.00%	0.00%	<div></div>
Dobladora_Tubos	10.00%	0.21%	89.76%	0.03%	0.00%	0.00%	0.00%	0.00%	0.00%	<div></div>
Horno	92.91%	0.21%	6.89%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div></div>
Pintura	50.00%	0.21%	39.51%	10.28%	0.00%	0.00%	0.00%	0.00%	0.00%	<div></div>
Ensamble	12.29%	0.21%	87.50%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div></div>
Buffer4	0.00%	0.00%	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div></div>
ConveyorFinal	100.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	<div></div>
AlmacenLamina	0.00%	0.00%	98.46%	1.54%	0.00%	0.00%	0.00%	0.00%	0.00%	<div></div>
Soldadura	-	-	-	-	-	-	-	-	-	<div></div>
PickAndPlace	1.97%	0.00%	97.95%	0.08%	0.00%	0.00%	0.00%	0.00%	0.00%	<div></div>

### Portions of the States

Object	Number of Entries	Number of Exits	Minimum Contents	Maximum Contents	Relative Empty	Relative Full	Relative Occupation without Interruptions	Relative Occupation with Interruptions
AlmacenTubos	120	120	0	1	97.41%	-	2.59%	2.59%
Salida	118	118	0	1	100.00%	-	0.00%	0.00%
ConveyorCut	120	120	0	1	99.31%	-	0.07%	0.07%
Buffer	0	0	0	0	100.00%	0.00%	0.00%	0.00%
Cortadora_Tubos	120	120	0	1	93.54%	-	6.46%	6.46%
Cortadora_Lamina	120	120	0	1	97.29%	-	2.71%	2.71%
Conveyor	120	120	0	1	98.46%	-	0.19%	0.19%
Dobladora_Lamina	120	120	0	1	86.74%	-	13.26%	13.26%
Taladrado_Lamina	120	120	0	1	89.62%	-	10.38%	10.63%
Dobladora_Tubos	120	120	0	1	89.76%	-	10.24%	10.24%
Horno	119	118	0	1	6.83%	-	93.17%	93.17%
Pintura	120	119	0	1	39.47%	-	60.53%	60.53%
Ensamble	118	118	0	1	87.45%	-	12.55%	12.55%
Buffer4	118	118	0	1	100.00%	0.00%	0.00%	0.00%
ConveyorFinal	118	118	0	1	98.98%	-	0.10%	0.10%
AlmacenLamina	120	120	0	1	98.46%	-	1.54%	1.54%
Soldadura	-	-	-	-	-	-	-	-
PickAndPlace	120	120	0	1	99.07%	-	0.93%	0.93%

### Material Flow Properties

Object	Rotation Empty		Rotation Loaded	
	Portion	Sum	Portion	Sum
PickAndPlace	1.13%	5:24.7135	0.84%	4:03.0817

## Rotation Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
AlmacenTubos	0.00%	0	0.0000	0.0000	0.0000
Salida	0.00%	118	0.0000	0.0000	0.0000
ConveyorCut	100.00%	1	8:00:00.0000	8:00:00.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Cortadora_Tubos	6.25%	120	30:00.0000	15.0000	0.0000
Cortadora_Lamina	2.50%	120	12:00.0000	6.0000	0.0000
Conveyor	100.00%	1	8:00:00.0000	8:00:00.0000	0.0000
Dobladora_Lamina	12.50%	120	1:00:00.0000	30.0000	0.0000
Taladrado_Lamina	10.00%	120	48:00.0000	24.0000	0.0000
Dobladora_Tubos	10.00%	120	48:00.0000	24.0000	0.0000
Horno	92.91%	119	7:25:56.6705	3:44.8460	1.6803
Pintura	50.00%	120	4:00:00.0000	2:00.0000	0.0000
Ensamble	12.29%	118	59:00.0000	30.0000	0.0000
Buffer4	0.00%	0	0.0000	0.0000	0.0000
ConveyorFinal	100.00%	1	8:00:00.0000	8:00:00.0000	0.0000
AlmacenLamina	0.00%	0	0.0000	0.0000	0.0000
Soldadura	-	-	-	-	-
PickAndPlace	1.97%	360	9:27.7952	1.5772	0.8869

## Working Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
AlmacenTubos	0.00%	0	0.0000	0.0000	0.0000
Salida	0.00%	0	0.0000	0.0000	0.0000
ConveyorCut	0.00%	0	0.0000	0.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Cortadora_Tubos	0.21%	1	1:00.0000	1:00.0000	0.0000
Cortadora_Lamina	0.21%	1	1:00.0000	1:00.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Dobladora_Lamina	0.21%	1	1:00.0000	1:00.0000	0.0000
Taladrado_Lamina	0.21%	1	1:00.0000	1:00.0000	0.0000
Dobladora_Tubos	0.21%	1	1:00.0000	1:00.0000	0.0000
Horno	0.21%	1	1:00.0000	1:00.0000	0.0000
Pintura	0.21%	1	1:00.0000	1:00.0000	0.0000
Ensamble	0.21%	1	1:00.0000	1:00.0000	0.0000
Buffer4	0.00%	0	0.0000	0.0000	0.0000
ConveyorFinal	0.00%	0	0.0000	0.0000	0.0000
AlmacenLamina	0.00%	0	0.0000	0.0000	0.0000
Soldadura	-	-	-	-	-
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000

## Set-up Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
AlmacenTubos	97.41%	120	7:47:34.7887	3:53.7899	0.0000
Salida	100.00%	119	8:00:00.0000	4:02.0168	1:03.6187
ConveyorCut	0.00%	0	0.0000	0.0000	0.0000
Buffer	100.00%	1	8:00:00.0000	8:00:00.0000	0.0000
Cortadora_Tubos	93.54%	121	7:29:00.0000	3:42.6446	20.2394
Cortadora_Lamina	97.29%	121	7:47:00.0000	3:51.5702	21.2420
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Dobladora_Lamina	86.76%	121	6:56:26.4801	3:26.4998	21.4328
Taladrado_Lamina	88.43%	121	7:04:27.2189	3:30.4729	26.5580
Dobladora_Tubos	89.76%	121	7:10:51.2435	3:33.6466	14.6604
Horno	6.89%	83	33:03.3295	23.8955	56.6372
Pintura	39.51%	102	3:09:39.7571	1:51.5662	40.5576
Ensamble	87.50%	119	7:00:00.0000	3:31.7647	58.0127
Buffer4	100.00%	119	8:00:00.0000	4:02.0168	1:03.3807
ConveyorFinal	0.00%	0	0.0000	0.0000	0.0000
AlmacenLamina	98.46%	120	7:52:36.0721	3:56.3006	0.0000
Soldadura	-	-	-	-	-
PickAndPlace	97.95%	121	7:50:08.2048	3:53.1257	14.8428

## Waiting Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
AlmacenTubos	2.59%	120	12:25.2113	6.2101	0.0000
Salida	0.00%	0	0.0000	0.0000	0.0000
ConveyorCut	0.00%	0	0.0000	0.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Cortadora_Tubos	0.00%	0	0.0000	0.0000	0.0000
Cortadora_Lamina	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Dobladora_Lamina	0.53%	1	2:33.5199	2:33.5199	0.0000
Taladrado_Lamina	0.04%	1	11.2415	11.2415	0.0000
Dobladora_Tubos	0.03%	1	8.7565	8.7565	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Pintura	10.28%	37	49:20.2429	1:20.0066	38.0353
Ensamble	0.00%	0	0.0000	0.0000	0.0000
Buffer4	0.00%	0	0.0000	0.0000	0.0000
ConveyorFinal	0.00%	0	0.0000	0.0000	0.0000
AlmacenLamina	1.54%	120	7:23.9279	3.6994	0.0000
Soldadura	-	-	-	-	-
PickAndPlace	0.08%	1	24.0000	24.0000	0.0000

## Blocked Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
AlmacenTubos	0.00%	0	0.0000	0.0000	0.0000
Salida	0.00%	0	0.0000	0.0000	0.0000
ConveyorCut	0.00%	0	0.0000	0.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Cortadora_Tubos	0.00%	0	0.0000	0.0000	0.0000
Cortadora_Lamina	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Dobladora_Lamina	0.00%	0	0.0000	0.0000	0.0000
Taladrado_Lamina	0.00%	0	0.0000	0.0000	0.0000
Dobladora_Tubos	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Pintura	0.00%	0	0.0000	0.0000	0.0000
Ensamble	0.00%	0	0.0000	0.0000	0.0000
Buffer4	0.00%	0	0.0000	0.0000	0.0000
ConveyorFinal	0.00%	0	0.0000	0.0000	0.0000
AlmacenLamina	0.00%	0	0.0000	0.0000	0.0000
Soldadura	-	-	-	-	-
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000

## Stopped Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
AlmacenTubos	0.00%	0	0.0000	0.0000	0.0000
Salida	0.00%	0	0.0000	0.0000	0.0000
ConveyorCut	0.00%	0	0.0000	0.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Cortadora_Tubos	0.00%	0	0.0000	0.0000	0.0000
Cortadora_Lamina	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Dobladora_Lamina	0.00%	0	0.0000	0.0000	0.0000
Taladrado_Lamina	0.00%	0	0.0000	0.0000	0.0000
Dobladora_Tubos	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Pintura	0.00%	0	0.0000	0.0000	0.0000
Ensamble	0.00%	0	0.0000	0.0000	0.0000
Buffer4	0.00%	0	0.0000	0.0000	0.0000
ConveyorFinal	0.00%	0	0.0000	0.0000	0.0000
AlmacenLamina	0.00%	0	0.0000	0.0000	0.0000
Soldadura	-	-	-	-	-
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000

## Paused Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
AlmacenTubos	0.00%	0	0.0000	0.0000	0.0000
Salida	0.00%	0	0.0000	0.0000	0.0000
ConveyorCut	0.00%	0	0.0000	0.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Cortadora_Tubos	0.00%	0	0.0000	0.0000	0.0000
Cortadora_Lamina	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Dobladora_Lamina	0.00%	0	0.0000	0.0000	0.0000
Taladrado_Lamina	0.00%	0	0.0000	0.0000	0.0000
Dobladora_Tubos	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Pintura	0.00%	0	0.0000	0.0000	0.0000
Ensamble	0.00%	0	0.0000	0.0000	0.0000
Buffer4	0.00%	0	0.0000	0.0000	0.0000
ConveyorFinal	0.00%	0	0.0000	0.0000	0.0000
AlmacenLamina	0.00%	0	0.0000	0.0000	0.0000
Soldadura	-	-	-	-	-
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000

## Powering up/down Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
AlmacenTubos	0.00%	0	0.0000	0.0000	0.0000
Salida	0.00%	0	0.0000	0.0000	0.0000
ConveyorCut	0.00%	0	0.0000	0.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Cortadora_Tubos	0.00%	0	0.0000	0.0000	0.0000
Cortadora_Lamina	0.00%	0	0.0000	0.0000	0.0000
Conveyor	0.00%	0	0.0000	0.0000	0.0000
Dobladora_Lamina	0.00%	0	0.0000	0.0000	0.0000
Taladrado_Lamina	1.32%	2	6:21.5396	3:10.7698	1:54.7813
Dobladora_Tubos	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Pintura	0.00%	0	0.0000	0.0000	0.0000
Ensamble	0.00%	0	0.0000	0.0000	0.0000
Buffer4	0.00%	0	0.0000	0.0000	0.0000
ConveyorFinal	0.00%	0	0.0000	0.0000	0.0000
AlmacenLamina	0.00%	0	0.0000	0.0000	0.0000
Soldadura	-	-	-	-	-
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000

## Failed Time

Object	Portion	Count	Sum	Mean Value	Standard Deviation
AlmacenTubos	97.41%	120	7:47:34.7887	3:53.7899	0.0000
Salida	100.00%	119	8:00:00.0000	4:02.0168	1:03.6187
ConveyorCut	99.31%	121	7:56:40.0000	3:56.3636	20.8954
Buffer	100.00%	1	8:00:00.0000	8:00:00.0000	0.0000
Cortadora_Tubos	93.54%	121	7:29:00.0000	3:42.6446	20.2394
Cortadora_Lamina	97.29%	121	7:47:00.0000	3:51.5702	21.2420
Conveyor	98.46%	121	7:52:36.1024	3:54.3480	14.8871
Dobladora_Lamina	86.74%	121	6:56:20.6372	3:26.4515	21.7258
Taladrado_Lamina	88.43%	121	7:04:27.2189	3:30.4729	26.5580
Dobladora_Tubos	89.76%	121	7:10:51.2435	3:33.6466	14.6604
Horno	6.83%	83	32:47.4184	23.7038	55.0141
Pintura	39.47%	102	3:09:26.5130	1:51.4364	39.9560
Ensamble	87.45%	119	6:59:46.1630	3:31.6484	56.8304
Buffer4	100.00%	119	8:00:00.0000	4:02.0168	1:03.3807
ConveyorFinal	98.98%	119	7:55:05.0000	3:59.5378	1:03.5965
AlmacenLamina	98.46%	120	7:52:36.0721	3:56.3006	0.0000
Soldadura	-	-	-	-	-
PickAndPlace	99.07%	121	7:55:32.9183	3:55.8092	14.9047

## Empty Time

## Resource Statistics - Drain Statistics

Object	Working	Set-up	Waiting	Stopped	Failed	Paused	Mean Life Time	Mean Exit Time	Total Throughput	Throughput per Hour	Throughput per Day
Salida	88.17%	0.43%	11.40%	0.00%	0.00%	0.00%	7:48.9973	3:57.0579	118	14.75	354

Cumulated Statistics of the Parts which the Drain Deleted

Object	All Types	Part
Salida	118	118

Part Types which the Drain Deleted

Salida	Production							Transport							Storage						
	Working	Set-up	Waiting	Stopped	Failed	Paused	Sum	Working	Set-up	Waiting	Stopped	Failed	Paused	Sum	Working	Set-up	Waiting	Stopped	Failed	Paused	Sum
Part	87.63%	0.43%	11.40%	0.00%	0.00%	0.00%	99.47%	0.53%	0.00%	0.00%	0.00%	0.00%	0.00%	0.53%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%

Detailed Statistics of the Part Types which the Drain Deleted

Salida	Life Time				Exit Time				Throughput		
	Mean Value	Standard Deviation	Minimum	Maximum	Mean Value	Standard Deviation	Minimum	Maximum	Total	Per Hour	Per Day
Part	7:48.9973	1:20.1871	7:06.2585	12:11.2565	3:57.0579	20.7922	2:31.1630	6:33.5199	118	14.75	354

## Service Statistics - Importer Statistics

Object	Total Delay	Reason for the Delay		
		Waiting for Services and Parts	Waiting for Parts	Waiting for Set-up Exporters
AlmacenTubos	0.00%	0.00%	0.00%	0.00%
Buffer	0.00%	0.00%	0.00%	0.00%
Cortadora_Tubos	0.00%	0.00%	0.00%	0.00%
Cortadora_Lamina	0.00%	0.00%	0.00%	0.00%
Dobladora_Lamina	0.02%	0.00%	0.00%	0.02%
Taladrado_Lamina	0.00%	0.00%	0.00%	0.00%
Dobladora_Tubos	0.00%	0.00%	0.00%	0.00%
Horno	0.06%	0.00%	0.00%	0.06%
Pintura	0.05%	0.00%	0.00%	0.05%
Ensamble	0.05%	0.00%	0.00%	0.05%
Buffer4	0.00%	0.00%	0.00%	0.00%
AlmacenLamina	0.00%	0.00%	0.00%	0.00%
Soldadura	0.00%	-	-	-
PickAndPlace	0.00%	0.00%	0.00%	0.00%

Importers Waiting for Services and Parts

Object	Waiting for Services and Parts	Count	Sum	Mean Value	Standard Deviation
AlmacenTubos	0.00%	0	0.0000	0.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Cortadora_Tubos	0.00%	0	0.0000	0.0000	0.0000
Cortadora_Lamina	0.00%	0	0.0000	0.0000	0.0000
Dobladora_Lamina	0.00%	0	0.0000	0.0000	0.0000
Taladrado_Lamina	0.00%	0	0.0000	0.0000	0.0000
Dobladora_Tubos	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Pintura	0.00%	0	0.0000	0.0000	0.0000
Ensamble	0.00%	0	0.0000	0.0000	0.0000
Buffer4	0.00%	0	0.0000	0.0000	0.0000
AlmacenLamina	0.00%	0	0.0000	0.0000	0.0000
Soldadura	-	-	-	-	-
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000

Waiting Times for Services and Parts

Object	Waiting for Parts	Count	Sum	Mean Value	Standard Deviation
AlmacenTubos	0.00%	0	0.0000	0.0000	0.0000
Buffer	0.00%	0	0.0000	0.0000	0.0000
Cortadora_Tubos	0.00%	0	0.0000	0.0000	0.0000
Cortadora_Lamina	0.00%	0	0.0000	0.0000	0.0000
Dobladora_Lamina	0.00%	0	0.0000	0.0000	0.0000
Taladrado_Lamina	0.00%	0	0.0000	0.0000	0.0000
Dobladora_Tubos	0.00%	0	0.0000	0.0000	0.0000
Horno	0.00%	0	0.0000	0.0000	0.0000
Pintura	0.00%	0	0.0000	0.0000	0.0000
Ensamble	0.00%	0	0.0000	0.0000	0.0000
Buffer4	0.00%	0	0.0000	0.0000	0.0000
AlmacenLamina	0.00%	0	0.0000	0.0000	0.0000
Soldadura	-	-	-	-	-
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000

### Waiting Times for Parts

Object	Waiting for Set-up Exporters	Count	Sum	Mean Value	Standard Deviation	Waiting Time while the Resource Waited	Waiting Time while the Resource Worked	Waiting Time while the Resource was Blocked
AlmacenTubos	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Buffer	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Cortadora_Tubos	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Cortadora_Lamina	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Dobladora_Lamina	0.02%	1	5.8429	5.8429	0.0000	0.02%	0.00%	0.00%
Taladrado_Lamina	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Dobladora_Tubos	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Horno	0.06%	1	15.9111	15.9111	0.0000	0.06%	0.00%	0.00%
Pintura	0.05%	1	13.2441	13.2441	0.0000	0.05%	0.00%	0.00%
Ensamble	0.05%	1	13.8370	13.8370	0.0000	0.05%	0.00%	0.00%
Buffer4	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
AlmacenLamina	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%
Soldadura	-	-	-	-	-	-	-	-
PickAndPlace	0.00%	0	0.0000	0.0000	0.0000	0.00%	0.00%	0.00%

### Waiting Times for Set-up Exporters

## Service Statistics - Broker Statistics

Object	Sum				Mediation Time			Dwelling Time		
	Open Requests	Satisfied Requests	Open Capacity	Mediated Capacity	Sum	Mean Value	Standard Deviation	Sum	Mean Value	Standard Deviation
Broker	0	837	0	837	0.0000	0.0000	0.0000	14:02:34.6447	1:00.2248	1:17.2250

### Broker Statistics

Services	Count	Sum	Mean Value	Standard Deviation	Minimum	Maximum
StandardService	837	14:02:34.6447	1:00.2248	1:17.2250	3.6994	5:00.9111

### Dwelling Time

Services	Count	Sum	Mean Value	Standard Deviation	Minimum	Maximum
StandardService	0	0.0000	0.0000	0.0000	0.0000	0.0000

### Mediation Time