



<b>Vahini Pipes</b>			
<b>ERP Lab</b>	<b>Module: BPRO-Business Processes/SAP</b>		Pages 1 / 32
	<b>Individual Project Work</b>	Semester	SS / WS

## Project Report on the Individual Project Work in SAP S/4HANA

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## 1.1 Information regarding the Person and the Project Theme

Data of the examinee (complete name)	
Last name	Anand
First name	Likhith
Matriculation Number	3823028
Semester	3
SAP User	BPRO-0G

Company and Product Data	
Company	<a href="#">Vahini Pipes   Home</a> (VAHINI IRRIGATION PVT. LTD)
Portfolio der Firma	<b>Industry:</b> Manufacturing in the field of HDPE Pipe and Irrigation systems. <b>Technology Used:</b> <ul style="list-style-type: none"> <li>Extrusion technology</li> <li>Advanced quality testing lab</li> </ul>
Product Description	<b>HDPE Pipe</b>
Product Description	<b>High-Density Polyethylene (HDPE) Pipe:</b> <i>HDPE pipes are flexible plastic pipes made from high-density polyethylene, a thermoplastic material known for its durability and strength. They are widely used in a variety of applications, including water supply, gas distribution, irrigation, sewage systems, and industrial processes. HDPE pipes are preferred for their <b>corrosion resistance</b>, <b>lightweight nature</b>, and <b>flexibility</b>, which allows them to withstand environmental stresses such as earthquakes and soil movement.</i>

## 1.2 Production Master Data

### 1.2.1 Material Master

<b>Materials List</b>													
													
Material	Plant	Val. Type	Material Description	Last Change	MT...	Matl Group	BUn	PGr	ABC	Typ	ValCl	Pr.	Price Cr... / Created
BPA-HDPEP-0G	1000		HDPE Pipe 0G	21.01.2025	FERT	00	PC			PD	7920	S	14,75 EUR 1 BPRO-0G
BPA-CUTSP-0G	1000		Cut Pipe 0G	15.01.2025	HALB	00	PC	E0G		PD	7900	S	9,59 EUR 1 BPRO-0G
BPA-HACSP-0G	1000		Heated And Cooled Pipe 0G	15.01.2025		00	PC	E0G		PD	7900	S	8,76 EUR 1 BPRO-0G
BPA-MIXTU-0G	1000		Mixture 0G	15.01.2025		00	KG	E0G		PD	7900	S	6,73 EUR 1 BPRO-0G
BPA-PACSP-0G	1000		Package 0G	15.01.2025		00	KG	E0G		PD	7900	S	20,50 EUR 1 BPRO-0G
BPA-PRISP-0G	1000		Print 0G	15.01.2025		00	KG	E0G		PD	7900	S	63,25 EUR 1 BPRO-0G
BPA-ACRYL-0G	1000		Acrylic Resin	12.01.2025	ROH	10	KG	E0G		PD	3000	V	17,50 EUR 1 BPRO-0G
BPA-IMPFM-0G	1000		Impact Modifier FM50 0G	12.01.2025		10	KG	E0G		PD	3000	V	6,67 EUR 1 BPRO-0G
BPA-IMPMB-0G	1000		Impact Modifier B564 0G	12.01.2025		10	KG	E0G		PD	3000	V	25,00 EUR 1 BPRO-0G
BPA-INKPP-0G	1000		Ink 0G	12.01.2025		10	KG	E0G		PD	3000	V	105,00 EUR 1 BPRO-0G
BPA-OILPP-0G	1000		120 Oil 0G	12.01.2025		10	KG	E0G		PD	3000	V	45,00 EUR 1 BPRO-0G
BPA-PAPER-0G	1000		Paper 0G	12.01.2025		10	KG	E0G		PD	3000	V	20,00 EUR 1 BPRO-0G
BPA-PKACH-0G	1000		PK7 Kaneka Chemical 0G	12.01.2025		10	KG	E0G		PD	3000	V	10,00 EUR 1 BPRO-0G
BPA-PLAST-0G	1000		Plastic 0G	12.01.2025		10	KG	E0G		PD	3000	V	20,00 EUR 1 BPRO-0G
BPA-RESIN-0G	1000		Resin H829 0G	12.01.2025		10	KG	E0G		PD	3000	V	3,15 EUR 1 BPRO-0G
BPA-TITAN-0G	1000		Titanium 0G	12.01.2025		10	KG	E0G		PD	3000	V	13,33 EUR 1 BPRO-0G
BPA-UVRMP-0G	1000		UV 0G	12.01.2025		10	KG	E0G		PD	3000	V	22,50 EUR 1 BPRO-0G
BPA-WATER-0G	1000		Water 0G	12.01.2025		10	KG	E0G		PD	3000	V	0,07 EUR 1 BPRO-0G
BPA-WAXIS-0G	1000		629 Wax Inner Surface	12.01.2025		10	KG	E0G		PD	3000	V	15,00 EUR 1 BPRO-0G
BPA-WAXOS-0G	1000		4201/629 Wax Outer Surface	12.01.2025		10	KG	E0G		PD	3000	V	15,00 EUR 1 BPRO-0G

### 1.2.2 Bill of Material (BOM)

<b>Explode BOM: Multilevel BOM</b>					
					
Material	BPA-HDPEP-OG	1000	Alt.	Usage 1	
	HDPE Pipe OG			Valid 01.01.2025	
Reqd qty	1,000 PC	Base quant		1,000 PC	
Level no.	Item	Component no.	Quant	UoM	Ict Ex.
		Description			
.1	0010	BPA-PACSP-OG Package OG	0,040	KG	L
..2	0010	BPA-PAPER-OG Paper OG	0,020	KG	L
..2	0020	BPA-PLAST-OG Plastic OG	0,020	KG	L
.1	0020	BPA-CUTSP-OG Cut Pipe OG	1,000	PC	L
..2	0010	BPA-HACSP-OG Heated And Cooled Pipe OG	1,000	PC	L
...3	0010	BPA-MIXTU-OG Mixture OG	1,200	KG	L
....4	0010	BPA-RESIN-OG Resin H829 OG	0,950	KG	L
....4	0020	BPA-IMPFM-OG Impact Modifier FM50 OG	0,030	KG	L
....4	0030	BPA-IMPMB-OG Impact Modifier B564 OG	0,010	KG	L
....4	0040	BPA-PKACH-OG PK7 Kaneka Chemical OG	0,030	KG	L
....4	0050	BPA-TITAN-OG Titanium OG	0,060	KG	L
....4	0060	BPA-WAXOS-OG 4201/629 Wax Outer Surface	0,030	KG	L
....4	0070	BPA-WAXIS-OG 629 Wax Inner Surface	0,030	KG	L
....4	0080	BPA-UVRMP-OG UV OG	0,040	KG	L
....4	0090	BPA-OILPP-OG 120 Oil OG	0,020	KG	L
...3	0020	BPA-WATER-OG Water OG	5,000	KG	L
.1	0030	BPA-PRISP-OG Print OG	0,040	KG	L
..2	0010	BPA-INKPP-OG Ink OG	0,020	KG	L
..2	0020	BPA-ACRYL-OG Acrylic Resin	0,020	KG	L
.1	0040	BPA-DRAW-OG BPA DOC HDPE Pipe OG	DRW 000 00	1,000	PC D



\* \_\_\_\_\_

1

Status 4      Plant1000

Op time 2                      Op time 3

2

Status 4 Plant1000

Op time 2                      Op time 3

3

-----  
-----  
Material BPA-HDPEP-0G Plant 1000  
HDPE Pipe 0G  
Group 50000899 Grp.ct 1 HDPE Pipe 0G  
LSize From 0 LSize To 99.999.999 PC  
Use 1 Status 4 Plant1000  
-----

-----  
Sequence 0 Seq. Cat. Std.seq.  
Operation 0010 Work Ctr BA-PQ-0G Packaging 0G  
Ctrl Key PP01  
Base Qty 1 PC  
Setup MIN Machine 3 MIN  
Labor 2 MIN Op time 1  
Op time 2 Op time 3  
Operation 0020 Work Ctr BA-QU-0G Quality Check 0G  
Ctrl Key PP01  
Base Qty 1 PC  
Setup MIN Machine 5 MIN  
Labor 5 MIN Op time 1  
Op time 2 Op time 3  
Operation 0030 Work Ctr BA-LA-0G Labelling 0G  
Ctrl Key PP01  
Base Qty 1 PC  
Setup MIN Machine 3 MIN  
Labor 2 MIN Op time 1  
Op time 2 Op time 3  
Operation 0040 Work Ctr BA-PR-0G Processing 0G  
Ctrl Key PP03  
Base Qty 1 PC  
Setup MIN Machine 3 MIN  
Labor MIN Op time 1  
Op time 2 Op time 3  
-----

23.01.2025

Task List Print List

4

-----  
-----  
Material BPA-MIXTU-0G Plant 1000  
Mixture 0G  
Group 50000894 Grp.ct 1 Mixture 0G  
LSize From 0 LSize To 99.999.999 KG  
Use 1 Status 4 Plant1000  
-----

-----  
Sequence 0 Seq. Cat. Std.seq.  
Operation 0010 Work Ctr BA-MI-0G Mixing 0G  
Ctrl Key PP01  
Base Qty 1 KG  
Setup MIN Machine 10 MIN  
Labor 2 MIN Op time 1  
Op time 2 Op time 3  
Operation 0020 Work Ctr BA-WI-0G Weighing 0G  
Ctrl Key PP01  
Base Qty 1 KG  
Setup MIN Machine 2 MIN  
Labor 2 MIN Op time 1  
Op time 2 Op time 3  
Operation 0030 Work Ctr BA-PO-0G Pouring 0G  
-----

Ctrl Key PP03  
Base Qty 1 KG  
Setup MIN Machine 2 MIN  
Labor 2 MIN Op time 1  
Op time 2 Op time 3

23.01.2025  
5

Task List Print List

Material BPA-PACSP-0G Plant 1000  
Package 0G  
Group 50000898 Grp.ct 1 Package 0G  
LSize From 0 LSize To 99.999.999 KG  
Use 1 Status 4 Plant1000

Sequence 0 Seq. Cat. Std.seq.  
Operation 0010 Work Ctr BA-CO-0G Combining 0G  
Ctrl Key PP01  
Base Qty 1 KG  
Setup MIN Machine 5 MIN  
Labor 5 MIN Op time 1  
Op time 2 Op time 3  
Operation 0020 Work Ctr BA-AD-0G Adding 0G  
Ctrl Key PP03  
Base Qty 1 KG  
Setup MIN Machine 5 MIN  
Labor 5 MIN Op time 1  
Op time 2 Op time 3

23.01.2025  
6

Task List Print List

Material BPA-PRISP-0G Plant 1000  
Print 0G  
Group 50000897 Grp.ct 1 Print 0G  
LSize From 0 LSize To 99.999.999 KG  
Use 1 Status 4 Plant1000

Sequence 0 Seq. Cat. Std.seq.  
Operation 0010 Work Ctr BA-IN-0G Ink Formulation 0G  
Ctrl Key PP01  
Base Qty 1 KG  
Setup 5 MIN Machine 5 MIN  
Labor MIN Op time 1  
Op time 2 Op time 3  
Operation 0020 Work Ctr BA-BL-0G Blending 0G  
Ctrl Key PP03  
Base Qty 1 KG  
Setup 5 MIN Machine 5 MIN  
Labor MIN Op time 1  
Op time 2 Op time 3

#



## 1.3 Purchasing and Sales Master Data

### 1.3.1 Vendor/Customer Master Data

**Maintain Business Partner**

Person Organization Group General Data Relationships

Worklist Find

Find: 1 Business Partner By: 1 Number

BusinessPartner: BPA-V\*-0G

Max. hits: 100 Start

Partner	Description	Name 1/Last Name	Name 2/First Name
BPA-VAQ-0G	Aqua Supply GMBH / 97421 Schweinfurt	Aqua Supply GMBH	
BPA-VBA-0G	Basil Prompt Vinyl PVT.LTD / 97421 Schweinfurt	Basil Prompt Vinyl PVT.LTD	
BPA-VIN-0G	INK Pack GMBH / 97421 Schweinfurt	INK Pack GMBH	
BPA-VLE-0G	Ledward PVT . LTD / 97424 Schweinfurt	Ledward PVT . LTD	
BPA-VRI-0G	Rishabh Trexim LPP-GJ / 97421 Schweinfurt	Rishabh Trexim LPP-GJ	
BPA-VSI-0G	Silvin Additives PVT.LTD / 97421 Schweinfurt	Silvin Additives PVT.LTD	

#### 1.3.1.1 Customer Master Data

Enter the following identifier in the **Business Partner** field: **BPA-C\*-0G**

**Maintain Business Partner**

Person Organization Group General Data Relationships

Worklist Find

Find: 1 Business Partner By: 1 Number

BusinessPartner: BPA-C\*-0G

Max. hits: 100 Start

Partner	Description	Name 1/Last Name	Name 2/First Name
BPA-CBA-0G	BAUG / 97828 Martheinfeld	BAUG	
BPA-CNY-0G	Studentenwerk PVT.LTD / 97424 Schweinfurt	Studentenwerk PVT.LTD	
BPA-CRH-0G	Rhon-Grabfeld-Maustechnik / 97616 Bad neustadt	Rhon-Grabfeld-Maustechnik	
BPA-CRO-0G	Rohr GMBH / 97421 Schweinfurt	Rohr GMBH	
BPA-CSA-0G	Mahalakshmi PVT.LTD / 97424 Schweinfurt	Mahalakshmi PVT.LTD	
BPA-CTE-0G	Tech GMBH / 97616 Bad neustadt	Tech GMBH	

### 1.3.2 Sales Prices

#### 1.3.2.1 Material Price

-----

Sales Org. 1000 FHWS Sales SW  
Distr. Channel 00 Stand.distr.channel

-----  
|Material |  
CnTy ReSt S Scale Qty UoM Amount Unit per UoM Valid From Valid To

















|BPA-HDPEP-0G |  
PR00 20,65 EUR 1 PC 15.01.2025 31.12.2026

#-----

### 1.3.3 Purchase Prices

#### 1.3.3.1 Contracts



Call transaction (TA): **ME80RN**  
Enter the following identifier in the **Material** field: **BPA-\*0G**

Purchasing Documents																
<div><div> Purchasing document</div><div> Material</div><div> Supplier</div><div> Print preview</div></div>																
<div><div>           </div></div>																
Header/item data																
Pur. Doc.	Item	Supplier	Material Group	Material	POrg	PGr	Plant	Locat.	Document Date	Order Quantity	OU	Net Order Value	Crcy	OPU	I	Ty
4600000568	10	BPA-VRI-0G	10	BPA-RESIN-0G	1000	EOG	1000	1000	15.01.2025	1.000	KG	3.150,00	EUR	KG		Mh
4600000568	20	BPA-VRI-0G	10	BPA-IMPFB-0G	1000	EOG	1000	1000	15.01.2025	1.000	KG	6.670,00	EUR	KG		Mh
4600000568	30	BPA-VRI-0G	10	BPA-IMPFB-0G	1000	EOG	1000	1000	15.01.2025	1.000	KG	25.000,00	EUR	KG		Mh
4600000569	10	BPA-VSI-0G	10	BPA-PKACH-0G	1000	EOG	1000	1000	15.01.2025	1.000	KG	10.000,00	EUR	KG		Mh
4600000569	20	BPA-VSI-0G	10	BPA-TITAN-0G	1000	EOG	1000	1000	15.01.2025	1.000	KG	13.330,00	EUR	KG		Mh
4600000569	30	BPA-VSI-0G	10	BPA-WAXOS-0G	1000	EOG	1000	1000	15.01.2025	1.000	KG	15.000,00	EUR	KG		Mh
4600000570	10	BPA-VBA-0G	10	BPA-WAXIS-0G	1000	EOG	1000	1000	15.01.2025	1.000	KG	15.000,00	EUR	KG		Mh
4600000570	20	BPA-VBA-0G	10	BPA-LVRMP-0G	1000	EOG	1000	1000	15.01.2025	1.000	KG	22.500,00	EUR	KG		Mh
4600000570	30	BPA-VBA-0G	10	BPA-OILPP-0G	1000	EOG	1000	1000	15.01.2025	1.000	KG	45.000,00	EUR	KG		Mh
4600000571	10	BPA-VIN-0G	10	BPA-INKPP-0G	1000	EOG	1000	1000	15.01.2025	1.000	KG	105.000,00	EUR	KG		Mh
4600000571	20	BPA-VIN-0G	10	BPA-ACRYL-0G	1000	EOG	1000	1000	15.01.2025	1.000	KG	17.500,00	EUR	KG		Mh
4600000571	30	BPA-VIN-0G	10	BPA-WATER-0G	1000	EOG	1000	1000	15.01.2025	1.000	KG	70,00	EUR	KG		Mh
4600000572	10	BPA-VAQ-0G	10	BPA-PAPER-0G	1000	EOG	1000	1000	15.01.2025	1.000	KG	20.000,00	EUR	KG		Mh
4600000572	20	BPA-VAQ-0G	10	BPA-PLAST-0G	1000	EOG	1000	1000	15.01.2025	1.000	KG	22.000,00	EUR	KG		Mh

e	SPlt	Short Text
		Resin H829 0G
		Impact Modifier FM50 0G
		Impact Modifier B564 0G
		PK7 Kaneka Chemical 0G
		Titanium 0G
		4201/629 Wax Outer Surface
		629 Wax Inner Surface
		UV 0G
		120 Oil 0G
		Ink 0G
		Acrylic Resin
		Water 0G
		Paper 0G
		Plastic 0G

### 1.3.3.2 Info records

#### Purchasing Info Records for Material

 Price Simulation
  Simulation

Material BPA-PLAST-0G  
 Plastic 0G

Supplier	Name	Info Rec.	Rule	De
P.Org	InfoCat	Plnt PGp	Plan Time	Minimum Qty Un Var
Price Origin	Net Price	Currency	Qty Un	Document Item QDp
BPA-VLE-0G Ledward PVT . LTD		5300000605		
<input type="checkbox"/>	1000 Standard	1000 EOG 2 Days	0 KG	
Condition		20,00 EUR	1 KG Net	31.12.9999


## 1.4 Procurement Process

### 1.4.1 Purchase Orders



Header/item data

Pur. Doc.	Item	Supplier	Matl Group	Material	PORg	PGr	Plnt	Location	Doc. Date	Quantity	OU	Net Value	Cry	OPU	II	Type	SPlt	Short Text
4500001947	10	BPA-VAQ-0G	10	BPA-PAPER-0G	1000	E0G	1000	1000	15.01.2025	0,200	KG	4,00	EUR	KG	INB			Paper 0G
4500001950	10	BPA-VBA-0G	10	BPA-WAXIS-0G	1000	E0G	1000	1000	15.01.2025	0,300	KG	4,50	EUR	KG	INB			629 Wax
4500001951	10	BPA-VBA-0G	10	BPA-UVRMP-0G	1000	E0G	1000	1000	15.01.2025	0,400	KG	9,00	EUR	KG	INB			UV 0G
4500001952	10	BPA-VBA-0G	10	BPA-OILPP-0G	1000	E0G	1000	1000	15.01.2025	0,200	KG	9,00	EUR	KG	INB			120 Oil 0G
4500001953	10	BPA-VIN-0G	10	BPA-INKPP-0G	1000	E0G	1000	1000	15.01.2025	0,200	KG	21,00	EUR	KG	INB			Ink 0G
4500001953	20	BPA-VIN-0G	10	BPA-ACRYL-0G	1000	E0G	1000	1000	15.01.2025	0,200	KG	3,50	EUR	KG	INB			Acrylic
4500001953	30	BPA-VIN-0G	10	BPA-WATER-0G	1000	E0G	1000	1000	15.01.2025	50	KG	3,50	EUR	KG	INB			Water 0G
4500001954	10	BPA-VLE-0G	10	BPA-PLAST-0G	1000	E0G	1000	1000	15.01.2025	0,200	KG	4,00	EUR	KG	INB			Plastic 0G
4500001955	10	BPA-VRI-0G	10	BPA-RESIN-0G	1000	E0G	1000	1000	15.01.2025	9,500	KG	29,93	EUR	KG	INB			Resin H829
4500001955	20	BPA-VRI-0G	10	BPA-IMPFM-0G	1000	E0G	1000	1000	15.01.2025	0,300	KG	2,00	EUR	KG	INB			Impact
4500001956	10	BPA-VRI-0G	10	BPA-IMPMB-0G	1000	E0G	1000	1000	15.01.2025	0,100	KG	2,50	EUR	KG	INB			Impact
4500001957	10	BPA-VSI-0G	10	BPA-PKACH-0G	1000	E0G	1000	1000	15.01.2025	0,300	KG	3,00	EUR	KG	INB			PK7 Kaneka
4500001957	20	BPA-VSI-0G	10	BPA-TITAN-0G	1000	E0G	1000	1000	15.01.2025	0,600	KG	8,00	EUR	KG	INB			Titanium 0G
4500001957	30	BPA-VSI-0G	10	BPA-WAXOS-0G	1000	E0G	1000	1000	15.01.2025	0,300	KG	4,50	EUR	KG	INB			4201/629
4500002082	10	BPA-VAQ-0G	10	BPA-PAPER-0G	1000	E0G	1000	1000	16.01.2025	0,600	KG	12,00	EUR	KG	INB			Paper 0G
4500002083	10	BPA-VBA-0G	10	BPA-WAXIS-0G	1000	E0G	1000	1000	16.01.2025	0,900	KG	13,50	EUR	KG	INB			629 Wax
4500002083	20	BPA-VBA-0G	10	BPA-UVRMP-0G	1000	E0G	1000	1000	16.01.2025	1,200	KG	27,00	EUR	KG	INB			UV 0G
4500002083	30	BPA-VBA-0G	10	BPA-OILPP-0G	1000	E0G	1000	1000	16.01.2025	0,600	KG	27,00	EUR	KG	INB			120 Oil 0G
4500002084	10	BPA-VIN-0G	10	BPA-INKPP-0G	1000	E0G	1000	1000	16.01.2025	0,600	KG	63,00	EUR	KG	INB			Ink 0G
4500002084	20	BPA-VIN-0G	10	BPA-ACRYL-0G	1000	E0G	1000	1000	16.01.2025	0,600	KG	10,50	EUR	KG	INB			Acrylic
4500002084	30	BPA-VIN-0G	10	BPA-WATER-0G	1000	E0G	1000	1000	16.01.2025	150	KG	10,50	EUR	KG	INB			Water 0G
4500002085	10	BPA-VLE-0G	10	BPA-PLAST-0G	1000	E0G	1000	1000	16.01.2025	0,600	KG	12,00	EUR	KG	INB			Plastic 0G
4500002086	10	BPA-VRI-0G	10	BPA-RESIN-0G	1000	E0G	1000	1000	16.01.2025	28,500	KG	89,78	EUR	KG	INB			Resin H829
4500002086	20	BPA-VRI-0G	10	BPA-IMPFM-0G	1000	E0G	1000	1000	16.01.2025	0,900	KG	6,00	EUR	KG	INB			Impact
4500002087	10	BPA-VRI-0G	10	BPA-IMPMB-0G	1000	E0G	1000	1000	16.01.2025	0,300	KG	7,50	EUR	KG	INB			Impact
4500002088	10	BPA-VSI-0G	10	BPA-PKACH-0G	1000	E0G	1000	1000	16.01.2025	0,900	KG	9,00	EUR	KG	INB			PK7 Kaneka
4500002088	20	BPA-VSI-0G	10	BPA-TITAN-0G	1000	E0G	1000	1000	16.01.2025	1,800	KG	23,99	EUR	KG	INB			Titanium 0G
4500002089	10	BPA-VSI-0G	10	BPA-WAXOS-0G	1000	E0G	1000	1000	16.01.2025	0,900	KG	13,50	EUR	KG	INB			4201/629
4500002090	10	BPA-VAQ-0G	10	BPA-PAPER-0G	1000	E0G	1000	1000	16.01.2025	0,400	KG	8,00	EUR	KG	INB			Paper 0G
4500002091	10	BPA-VBA-0G	10	BPA-WAXIS-0G	1000	E0G	1000	1000	16.01.2025	0,600	KG	9,00	EUR	KG	INB			629 Wax
4500002091	20	BPA-VBA-0G	10	BPA-UVRMP-0G	1000	E0G	1000	1000	16.01.2025	0,800	KG	18,00	EUR	KG	INB			UV 0G
4500002091	30	BPA-VBA-0G	10	BPA-OILPP-0G	1000	E0G	1000	1000	16.01.2025	0,400	KG	18,00	EUR	KG	INB			120 Oil 0G
4500002092	10	BPA-VIN-0G	10	BPA-INKPP-0G	1000	E0G	1000	1000	16.01.2025	0,400	KG	42,00	EUR	KG	INB			Ink 0G
4500002092	20	BPA-VIN-0G	10	BPA-ACRYL-0G	1000	E0G	1000	1000	16.01.2025	0,400	KG	7,00	EUR	KG	INB			Acrylic
4500002092	30	BPA-VIN-0G	10	BPA-WATER-0G	1000	E0G	1000	1000	16.01.2025	100	KG	7,00	EUR	KG	INB			Water 0G
4500002093	10	BPA-VLE-0G	10	BPA-PLAST-0G	1000	E0G	1000	1000	16.01.2025	0,400	KG	8,00	EUR	KG	INB			Plastic 0G

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4500002094  10 BPA-VRI-0G 10 OG	BPA-RESIN-0G 1000 E0G 1000 1000	16.01.2025  19  KG  59,85  EUR  KG   NB	Resin H829
4500002094  20 BPA-VRI-0G 10 Modifier FM50 OG	BPA-IMPFBM-0G 1000 E0G 1000 1000	16.01.2025  0,600  KG  4,00  EUR  KG   NB	Impact
4500002094  30 BPA-VRI-0G 10 Modifier B564 OG	BPA-IMPMB-0G 1000 E0G 1000 1000	16.01.2025  0,200  KG  5,00  EUR  KG   NB	Impact
4500002095  10 BPA-VSI-0G 10 Chemical OG	BPA-PKACH-0G 1000 E0G 1000 1000	16.01.2025  0,600  KG  6,00  EUR  KG   NB	PK7 Kaneka
4500002095  20 BPA-VSI-0G 10	BPA-TITAN-0G 1000 E0G 1000 1000	16.01.2025  1,200  KG  16,00  EUR  KG   NB	Titanium 0G
4500002095  30 BPA-VSI-0G 10 Wax Outer Surface	BPA-WAXOS-0G 1000 E0G 1000 1000	16.01.2025  0,600  KG  9,00  EUR  KG   NB	4201/629
4500002148  10 BPA-VAQ-0G 10	BPA-PAPER-0G 1000 E0G 1000 1000	16.01.2025  1  KG  20,00  EUR  KG   NB	Paper 0G
4500002149  10 BPA-VBA-0G 10 Inner Surface	BPA-WAXIS-0G 1000 E0G 1000 1000	16.01.2025  1,500  KG  22,50  EUR  KG   NB	629 Wax
4500002149  20 BPA-VBA-0G 10	BPA-UVRMP-0G 1000 E0G 1000 1000	16.01.2025  2  KG  45,00  EUR  KG   NB	UV 0G
4500002149  30 BPA-VBA-0G 10	BPA-OILPP-0G 1000 E0G 1000 1000	16.01.2025  1  KG  45,00  EUR  KG   NB	120 Oil 0G
4500002150  10 BPA-VIN-0G 10	BPA-INKPP-0G 1000 E0G 1000 1000	16.01.2025  1  KG  105,00  EUR  KG   NB	Ink 0G
4500002150  20 BPA-VIN-0G 10	BPA-ACRYL-0G 1000 E0G 1000 1000	16.01.2025  1  KG  17,50  EUR  KG   NB	Acrylic Resin
4500002150  30 BPA-VIN-0G 10	BPA-WATER-0G 1000 E0G 1000 1000	16.01.2025  250  KG  17,50  EUR  KG   NB	Water 0G
4500002152  10 BPA-VLE-0G 10	BPA-PLAST-0G 1000 E0G 1000 1000	16.01.2025  1  KG  20,00  EUR  KG   NB	Plastic 0G
4500002153  10 BPA-VRI-0G 10 H829 OG	BPA-RESIN-0G 1000 E0G 1000 1000	16.01.2025  47,500  KG  149,63  EUR  KG   NB	Resin
4500002153  20 BPA-VRI-0G 10 Modifier FM50 OG	BPA-IMPFBM-0G 1000 E0G 1000 1000	16.01.2025  1,500  KG  10,01  EUR  KG   NB	Impact
4500002153  30 BPA-VRI-0G 10 Modifier B564 OG	BPA-IMPMB-0G 1000 E0G 1000 1000	16.01.2025  0,500  KG  12,50  EUR  KG   NB	Impact
4500002154  10 BPA-VSI-0G 10 Kaneka Chemical OG	BPA-PKACH-0G 1000 E0G 1000 1000	16.01.2025  1,500  KG  15,00  EUR  KG   NB	PK7
4500002154  20 BPA-VSI-0G 10	BPA-TITAN-0G 1000 E0G 1000 1000	16.01.2025  3  KG  39,99  EUR  KG   NB	Titanium 0G
4500002154  30 BPA-VSI-0G 10 Wax Outer Surface	BPA-WAXOS-0G 1000 E0G 1000 1000	16.01.2025  1,500  KG  22,50  EUR  KG   NB	4201/629
4500002184  10 BPA-VAQ-0G 10	BPA-PAPER-0G 1000 E0G 1000 1000	16.01.2025  0,500  KG  10,00  EUR  KG   NB	Paper 0G
4500002185  10 BPA-VBA-0G 10 Inner Surface	BPA-WAXIS-0G 1000 E0G 1000 1000	16.01.2025  0,750  KG  11,25  EUR  KG   NB	629 Wax
4500002185  20 BPA-VBA-0G 10	BPA-UVRMP-0G 1000 E0G 1000 1000	16.01.2025  1  KG  22,50  EUR  KG   NB	UV 0G
4500002185  30 BPA-VBA-0G 10	BPA-OILPP-0G 1000 E0G 1000 1000	16.01.2025  0,500  KG  22,50  EUR  KG   NB	120 Oil 0G
4500002186  10 BPA-VIN-0G 10	BPA-INKPP-0G 1000 E0G 1000 1000	16.01.2025  0,500  KG  52,50  EUR  KG   NB	Ink 0G
4500002186  20 BPA-VIN-0G 10 Resin	BPA-ACRYL-0G 1000 E0G 1000 1000	16.01.2025  0,500  KG  8,75  EUR  KG   NB	Acrylic
4500002186  30 BPA-VIN-0G 10	BPA-WATER-0G 1000 E0G 1000 1000	16.01.2025  125  KG  8,75  EUR  KG   NB	Water 0G
4500002187  10 BPA-VLE-0G 10	BPA-PLAST-0G 1000 E0G 1000 1000	16.01.2025  0,500  KG  10,00  EUR  KG   NB	Plastic 0G
4500002188  10 BPA-VRI-0G 10 OG	BPA-RESIN-0G 1000 E0G 1000 1000	16.01.2025  23,750  KG  74,81  EUR  KG   NB	Resin H829
4500002188  20 BPA-VRI-0G 10 Modifier FM50 OG	BPA-IMPFBM-0G 1000 E0G 1000 1000	16.01.2025  0,750  KG  5,00  EUR  KG   NB	Impact
4500002188  30 BPA-VRI-0G 10 Modifier B564 OG	BPA-IMPMB-0G 1000 E0G 1000 1000	16.01.2025  0,250  KG  6,25  EUR  KG   NB	Impact
4500002189  10 BPA-VSI-0G 10 Chemical OG	BPA-PKACH-0G 1000 E0G 1000 1000	16.01.2025  0,750  KG  7,50  EUR  KG   NB	PK7 Kaneka
4500002189  20 BPA-VSI-0G 10	BPA-TITAN-0G 1000 E0G 1000 1000	16.01.2025  1,500  KG  20,00  EUR  KG   NB	Titanium 0G
4500002189  30 BPA-VSI-0G 10 Wax Outer Surface	BPA-WAXOS-0G 1000 E0G 1000 1000	16.01.2025  0,750  KG  11,25  EUR  KG   NB	4201/629
4500002783  10 BPA-VAQ-0G 10	BPA-PAPER-0G 1000 E0G 1000 1000	21.01.2025  0,700  KG  14,00  EUR  KG   NB	Paper 0G
4500002784  10 BPA-VBA-0G 10 Inner Surface	BPA-WAXIS-0G 1000 E0G 1000 1000	21.01.2025  1,050  KG  15,75  EUR  KG   NB	629 Wax
4500002784  20 BPA-VBA-0G 10	BPA-UVRMP-0G 1000 E0G 1000 1000	21.01.2025  1,400  KG  31,50  EUR  KG   NB	UV 0G
4500002784  30 BPA-VBA-0G 10	BPA-OILPP-0G 1000 E0G 1000 1000	21.01.2025  0,700  KG  31,50  EUR  KG   NB	120 Oil 0G
4500002785  10 BPA-VIN-0G 10	BPA-INKPP-0G 1000 E0G 1000 1000	21.01.2025  0,700  KG  73,50  EUR  KG   NB	Ink 0G
4500002785  20 BPA-VIN-0G 10 Resin	BPA-ACRYL-0G 1000 E0G 1000 1000	21.01.2025  0,700  KG  12,25  EUR  KG   NB	Acrylic
4500002785  30 BPA-VIN-0G 10	BPA-WATER-0G 1000 E0G 1000 1000	21.01.2025  175  KG  12,25  EUR  KG   NB	Water 0G
4500002786  10 BPA-VLE-0G 10	BPA-PLAST-0G 1000 E0G 1000 1000	21.01.2025  0,700  KG  14,00  EUR  KG   NB	Plastic 0G

4500002787  10 BPA-VRI-0G 10 H829 OG	BPA-RESIN-0G 1000 E0G 1000 1000	21.01.2025  33,250  KG   104,74  EUR  KG    NB    Resin
4500002787  20 BPA-VRI-0G 10 Modifier FM50 OG	BPA-IMPFB-0G 1000 E0G 1000 1000	21.01.2025  1,050  KG   7,00  EUR  KG    NB    Impact
4500002787  30 BPA-VRI-0G 10 Modifier B564 OG	BPA-IMPMB-0G 1000 E0G 1000 1000	21.01.2025  0,350  KG   8,75  EUR  KG    NB    Impact
4500002788  10 BPA-VSI-0G 10 Kaneka Chemical OG	BPA-PKACH-0G 1000 E0G 1000 1000	21.01.2025  1,050  KG   10,50  EUR  KG    NB    PK7
4500002788  20 BPA-VSI-0G 10 Wax Outer Surface	BPA-TITAN-0G 1000 E0G 1000 1000	21.01.2025  2,100  KG   27,99  EUR  KG    NB    Titanium OG
4500002788  30 BPA-VSI-0G 10 Wax Outer Surface	BPA-WAXOS-0G 1000 E0G 1000 1000	21.01.2025  1,050  KG   15,75  EUR  KG    NB    4201/629
4500002789  10 BPA-VAQ-0G 10	BPA-PAPER-0G 1000 E0G 1000 1000	21.01.2025  1,100  KG   22,00  EUR  KG    NB    Paper OG
4500002790  10 BPA-VBA-0G 10 Inner Surface	BPA-WAXIS-0G 1000 E0G 1000 1000	21.01.2025  1,650  KG   24,75  EUR  KG    NB    629 Wax
4500002790  20 BPA-VBA-0G 10	BPA-UVRMP-0G 1000 E0G 1000 1000	21.01.2025  2,200  KG   49,50  EUR  KG    NB    UV OG
4500002790  30 BPA-VBA-0G 10	BPA-OILPP-0G 1000 E0G 1000 1000	21.01.2025  1,100  KG   49,50  EUR  KG    NB    120 Oil OG
4500002791  10 BPA-VIN-0G 10	BPA-INKPP-0G 1000 E0G 1000 1000	21.01.2025  1,100  KG   115,50  EUR  KG    NB    Ink OG
4500002791  20 BPA-VIN-0G 10 Resin	BPA-ACRYL-0G 1000 E0G 1000 1000	21.01.2025  1,100  KG   19,25  EUR  KG    NB    Acrylic
4500002791  30 BPA-VIN-0G 10	BPA-WATER-0G 1000 E0G 1000 1000	21.01.2025  275  KG   19,25  EUR  KG    NB    Water OG
4500002792  10 BPA-VLE-0G 10	BPA-PLAST-0G 1000 E0G 1000 1000	21.01.2025  1,100  KG   22,00  EUR  KG    NB    Plastic OG
4500002793  10 BPA-VRI-0G 10 H829 OG	BPA-RESIN-0G 1000 E0G 1000 1000	21.01.2025  52,250  KG   164,59  EUR  KG    NB    Resin
4500002793  20 BPA-VRI-0G 10 Modifier FM50 OG	BPA-IMPFB-0G 1000 E0G 1000 1000	21.01.2025  1,650  KG   11,01  EUR  KG    NB    Impact
4500002793  30 BPA-VRI-0G 10 Modifier B564 OG	BPA-IMPMB-0G 1000 E0G 1000 1000	21.01.2025  0,550  KG   13,75  EUR  KG    NB    Impact
4500002794  10 BPA-VSI-0G 10 Kaneka Chemical OG	BPA-PKACH-0G 1000 E0G 1000 1000	21.01.2025  1,650  KG   16,50  EUR  KG    NB    PK7
4500002794  20 BPA-VSI-0G 10	BPA-TITAN-0G 1000 E0G 1000 1000	21.01.2025  3,300  KG   43,99  EUR  KG    NB    Titanium OG
4500002794  30 BPA-VSI-0G 10 Wax Outer Surface	BPA-WAXOS-0G 1000 E0G 1000 1000	21.01.2025  1,650  KG   24,75  EUR  KG    NB    4201/629

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## 1.5 Sales Process

### 1.5.1 Customer Orders

List of Sales Orders (7 Entries)							
Customer Reference	Document Date	Sales Document Type	Sales Document	Item Sold-to Party	Material	Order Quantity (Item) Sale.	Net Value (Item) Doc. Currency
Sheldon Cooper	21.01.2025	OR	644	10 BPA-CSA-OG	BPA-HDPEP-OG	55 PC	1.135,75 EUR
Amy Farrah Fowler	21.01.2025	OR	643	10 BPA-CNY-OG	BPA-HDPEP-OG	35 PC	722,75 EUR
Penny	16.01.2025	OR	507	10 BPA-CMA-OG	BPA-HDPEP-OG	25 PC	516,25 EUR
Howard	16.01.2025	OR	501	10 BPA-CTE-OG	BPA-HDPEP-OG	50 PC	1.032,50 EUR
Rajesh	16.01.2025	OR	491	10 BPA-CRH-OG	BPA-HDPEP-OG	20 PC	413,00 EUR
Leonard	16.01.2025	OR	490	10 BPA-CBA-OG	BPA-HDPEP-OG	30 PC	619,50 EUR
Marie	15.01.2025	OR	461	10 BPA-CRO-OG	BPA-HDPEP-OG	10 PC	206,50 EUR

## 1.5.2 Deliveries

### List of Outbound Deliveries

 Item View 							
Delivery	Ship-to Party	Name of the ship-to party	Picking Date	TranspPngDate	Goods Issue	Delivery date	
80000387	BPA-CRO-0G	Rohr GMBH	05.02.2025	05.02.2025	05.02.2025	10.02.2025	
80000400	BPA-CBA-0G	BAUG	10.04.2025	11.04.2025	11.04.2025	16.04.2025	
80000402	BPA-CRH-0G	Rhon-Grabfeld-Maustechnik	11.03.2025	12.03.2025	12.03.2025	16.03.2025	
80000415	BPA-CTE-0G	Tech GMBH	10.06.2025	11.06.2025	11.06.2025	16.06.2025	
80000423	BPA-CMA-0G	Mainfranken Installationen	25.03.2025	26.03.2025	26.03.2025	30.03.2025	
80000567	BPA-CNY-0G	Studentenwerk PVT.LTD	14.04.2025	15.04.2025	15.04.2025	21.04.2025	
80000568	BPA-CSA-0G	Mahalakshmi PVT.LTD	16.06.2025	17.06.2025	17.06.2025	21.06.2025	

### 1.5.3 Invoices

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Customer            BPA-CBA-0G  
Company Code      1000

Name               BAUG  
City                Martheinfeld

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St Assignment	DocumentNo Typ	Doc. Date  S DD	Local Crcy Amt LCurr Clrng						
doc. Text									
-----									
	0090000402	90000402  RV  16.01.2025	737,21	EUR					
-----									
*			737,21	EUR					
-----									
** Account BPA-CBA-0G			737,21	EUR					

Customer            BPA-CNY-0G  
Company Code      1000

Name               Studentenwerk PVT.LTD  
City                Schweinfurt


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	St Assignment	DocumentNo Typ	Doc. Date  S DD	Local Crcy Amt LCurr Clrng					
doc. Text									
-----									
	0090000565	90000565  RV	21.01.2025	860,07	EUR				
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	*				860,07	EUR			
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-----									
	** Account BPA-CNY-0G			860,07	EUR				

Customer            BPA-CRH-0G  
Company Code      1000

Name               Rhon-Grabfeld-Maustechnik  
City                Bad neustadt

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St Assignment doc. Text	DocumentNo Typ Doc. Date  S DD	Local Crcy Amt LCurr Clrng
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0090000404	90000404  RV  16.01.2025	491,47  EUR
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*		491,47  EUR
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** Account BPA-CRH-0G		491,47  EUR
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Customer BPA-CRO-0G  
Company Code 1000

Name Rohr GMBH  
City Schweinfurt

St Assignment doc. Text	DocumentNo Typ Doc. Date  S DD	Local Crcy Amt LCurr Clrng
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0090000389	90000389  RV  15.01.2025	245,74  EUR
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*		245,74  EUR
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** Account BPA-CRO-0G		245,74  EUR
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Customer BPA-CSA-0G  
Company Code 1000

Name Mahalakshmi PVT.LTD  
City Schweinfurt

St Assignment doc. Text	DocumentNo Typ Doc. Date  S DD	Local Crcy Amt LCurr Clrng
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0090000566	90000566  RV  21.01.2025	1.351,54  EUR
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*		1.351,54  EUR
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** Account BPA-CSA-0G		1.351,54  EUR
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## 1.6 Product Cost Estimation and Price Update

### 1.6.1 Product Cost Estimate (Manufacturing Costs) for finished product

**Display Material BPA-HDPEP-0G (Finished Product)**

Additional Data   Org. Levels

Costing 1   Costing 2   Plant stock   Stor. loc. stck   WM Execution   WM Packaging   Seg. Valu...

Material: BPA-HDPEP-0G  
 Descr.: HDPE Pipe OG  
 Plant: 1000 FHWS Factory SW

**Standard Cost Estimate**

	Future	Current	Previous
Period / Fiscal Year	0	1 2025	0
Planned Price	0,00	14,75	0,00
Standard price		14,75	

**Display Material Cost Estimate with Quantity Structure**

Costing Structure Off   Detail List Off   Hold

Costing Structure	E...	Total value: Cu...	Quantity U...	Resource
HDPE Pipe OG		14,75 EUR	1 PC	1000 BPA-HDPEP-OG
Package OG		0,82 EUR	0,040 KG	1000 BPA-PACSP-OG
Paper OG		0,40 EUR	0,020 KG	1000 BPA-PAPER-OG
Plastic OG		0,40 EUR	0,020 KG	1000 BPA-PLAST-OG
Cut Pipe OG		9,59 EUR	1 PC	1000 BPA-CLTSP-OG
Heated And Cooled Pipe OG		8,76 EUR	1 PC	1000 BPA-HACSP-OG
Mixture OG		8,08 EUR	1,200 KG	1000 BPA-MIXTU-OG
Resin H829 OG		2,99 EUR	0,950 KG	1000 BPA-RESIN-OG
Impact Modifier FM50		0,20 EUR	0,030 KG	1000 BPA-IMPFM-OG
Impact Modifier B564		0,25 EUR	0,010 KG	1000 BPA-IMPMB-OG
PK7 Kaneka Chemical		0,30 EUR	0,030 KG	1000 BPA-PKACH-OG
Titanium OG		0,80 EUR	0,060 KG	1000 BPA-TITAN-OG
4201/629 Wax Outer S		0,45 EUR	0,030 KG	1000 BPA-WAXOS-OG
629 Wax Inner Surface		0,45 EUR	0,030 KG	1000 BPA-WAXIS-OG
UV OG		0,90 EUR	0,040 KG	1000 BPA-UVRMP-OG
120 Oil OG		0,90 EUR	0,020 KG	1000 BPA-OILPP-OG
Water OG		0,35 EUR	5 KG	1000 BPA-WATER-OG
Print OG		2,53 EUR	0,040 KG	1000 BPA-PRISP-OG
Ink OG		2,10 EUR	0,020 KG	1000 BPA-INKPP-OG
Acrylic Resin		0,35 EUR	0,020 KG	1000 BPA-ACRYL-OG

Material: BPA-HDPEP-0G   HDPE Pipe OG  
 Plant: 1000

Costing Data   Dates   Qty Struct.   Valuation   History   Costs

Costs Based On: 1 Costing Lot Size   1   PC

Cost Component View	Total Costs	Fixed Costs	Variable Costs	Currency
Cost of Goods Manufactured	14,75	1,92	12,83	EUR
Cost of Goods Sold	14,75	1,92	12,83	EUR
Sales and Administration Costs	0,00	0,00	0,00	EUR
Inventory (Commercial)	14,75	1,92	12,83	EUR
Inventory (Tax-Based)	14,75	1,92	12,83	EUR

1 Cost of Goods Manufactured   Partner

CCo.	Name of Cost Comp.	Overall	Fixed	Variable	Crcy
10	Raw Material	10,84		10,84	EUR
20	Bought-in Part				EUR
25	Semifinished Product				EUR
30	Production Setup	0,16	0,16		EUR
40	Production Machine	2,20	0,65	1,55	EUR
50	Production Labor	1,55	1,11	0,44	EUR
60	Material Overhead				EUR
62	Production Overhead				EUR
68	External Activity				EUR
120	Miscellaneous				EUR
		14,75	1,92	12,83	EUR

## 1.6.2 Price update for assemblies (semi-finished products)

### 1. BPA-MIXTU-0G

**Display Material (Initial Screen)**

Select View(s) Org. Levels Data


Material

---

**Display Material BPA-MIXTU-0G (Semifinished Product)**

Additional Data Org. Levels

Costing 1 Costing 2 Plant stock Stor. loc. stck WM Execution WM Packaging Seg. Valu...

Material  

Descr.

Plant  FHWS Factory SW

Standard Cost Estimate			
Cost Estimate	Future	Current	Previous
Period / Fiscal Year	0 <input type="text"/>	1 2025	0 <input type="text"/>
Planned Price	0,00	6,73	0,00
Standard price		6,73	

### 2. BPA-HACSP-0G

**Display Material (Initial Screen)**

Select View(s) Org. Levels Data


Material

---

**Display Material BPA-HACSP-0G (Semifinished Product)**

Additional Data Org. Levels

Costing 1 Costing 2 Plant stock Stor. loc. stck WM Execution WM Packaging Seg. Valu...

Material  

Descr.



Plant  FHWS Factory SW



Standard Cost Estimate			
Cost Estimate	Future	Current	Previous
Period / Fiscal Year	0 <input type="text"/>	1 2025	0 <input type="text"/>
Planned Price	0,00	8,76	0,00
Standard price		8,76	


### 3. BPA-CUTSP-0G

**Display Material (Initial Screen)**

Select View(s)   Org. Levels   Data

Material   
**Display Material BPA-CUTSP-0G (Semifinished Product)**
 Additional Data    Org. Levels

 Costing 1    Costing 2   Plant stock   Stor. loc. stck   WM Execution   WM Packaging   Seg. Valu...



Material        
Descr.     
Plant      FHWS Factory SW



**Standard Cost Estimate**


Cost Estimate	Future	Current	Previous
Period / Fiscal Year	<input type="text" value="0"/> <input type="text"/>	<input type="text" value="1"/> <input type="text" value="2025"/>	<input type="text" value="0"/> <input type="text"/>
Planned Price	<input type="text" value="0,00"/>	<input type="text" value="9,59"/>	<input type="text" value="0,00"/>
Standard price		<input type="text" value="9,59"/>	

**4. BPA-PRISP-0G**
**Display Material (Initial Screen)**

Select View(s)   Org. Levels   Data

Material   
**Display Material BPA-PRISP-0G (Semifinished Product)**
 Additional Data    Org. Levels

 Costing 1    Costing 2   Plant stock   Stor. loc. stck   WM Execution   WM Packaging   Seg. Valu...

Material        
Descr.     
Plant      FHWS Factory SW

**Standard Cost Estimate**

Cost Estimate	Future	Current	Previous
Period / Fiscal Year	<input type="text" value="0"/> <input type="text"/>	<input type="text" value="1"/> <input type="text" value="2025"/>	<input type="text" value="0"/> <input type="text"/>
Planned Price	<input type="text" value="0,00"/>	<input type="text" value="63,25"/>	<input type="text" value="0,00"/>
Standard price		<input type="text" value="63,25"/>	

**5. BPA-PACSP-0G**
**Display Material (Initial Screen)**

Select View(s)   Org. Levels   Data

Material

**Display Material BPA-PACSP-0G (Semifinished Product)**

Additional Data Org. Levels

Costing 1 Costing 2 Plant stock Stor. loc. stock WM Execution WM Packaging Seg. Valu...


Material BPA-PACSP-0G

Descr. Package 0G

Plant 1000 FHWS Factory SW

**Standard Cost Estimate**



Cost Estimate	Future	Current	Previous
Period / Fiscal Year	0	1 2025	0
Planned Price	0,00	20,50	0,00
Standard price		20,50	

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	BPRO/SAP	<i>Individual Project Work</i>	SS/WS

## 1.7 Production

### 1.7.1 Production Orders

***Production Order Information System***

List

PPIOH000 Order Headers ▼

Layout


000000000001

Standard Layout

<b>Order Info System - Confirmations</b>													
Order	Confirm.	Yield	Unit	Scrap	Conf. Unit	Conf. text	Procsgg. %	Work Ctr	Entered	FinalConf	Milestone	Activity	Subop.
1002272	6821	12	KG	0	KG			BA-MI-0G	BPRO-0G		X	0010	
	6822	12	KG	0	KG			BA-WI-0G	BPRO-0G		X	0020	
	6823	12	KG	0	KG			BA-PO-0G	BPRO-0G		X	0030	
1002273	6824	10	PC	0	PC			BA-EX-0G	BPRO-0G		X	0010	
	6825	10	PC	0	PC			BA-CC-0G	BPRO-0G		X	0020	
	6826	10	PC	0	PC			BA-AE-0G	BPRO-0G		X	0030	
1002274	6827	10	PC	0	PC			BA-CU-0G	BPRO-0G		X	0010	
	6828	10	PC	0	PC			BA-GR-0G	BPRO-0G		X	0020	
	0	PC	0	PC				BA-GR-0G	BPRO-0G		X		
1002275	6829	0,400	KG	0	KG			BA-IN-0G	BPRO-0G		X	0010	
	6830	0,400	KG	0	KG			BA-BL-0G	BPRO-0G		X	0020	
1002276	6831	0,400	KG	0	KG			BA-CO-0G	BPRO-0G		X	0010	
	6832	0,400	KG	0	KG			BA-AD-0G	BPRO-0G		X	0020	
1002277	6833	10	PC	0	PC			BA-PQ-0G	BPRO-0G		X	0010	
	6834	10	PC	0	PC			BA-QU-0G	BPRO-0G		X	0020	
	6835	10	PC	0	PC			BA-LA-0G	BPRO-0G		X	0030	
	6836	10	PC	0	PC			BA-PR-0G	BPRO-0G		X	0040	
	7598	36	KG	0	KG			BA-MI-0G	BPRO-0G		X	0010	
1002410	7599	36	KG	0	KG			BA-WI-0G	BPRO-0G		X	0020	
	7600	36	KG	0	KG			BA-PO-0G	BPRO-0G		X	0030	
	7601	30	PC	0	PC			BA-EX-0G	BPRO-0G		X	0010	
1002411	7602	30	PC	0	PC			BA-CC-0G	BPRO-0G		X	0020	
	7603	30	PC	0	PC			BA-AE-0G	BPRO-0G		X	0030	
	7604	30	PC	0	PC			BA-CU-0G	BPRO-0G		X	0010	
1002412	7605	30	PC	0	PC			BA-GR-0G	BPRO-0G		X	0020	
	7606	1,200	KG	0	KG			BA-IN-0G	BPRO-0G		X	0010	
1002413	7607	1,200	KG	0	KG			BA-BL-0G	BPRO-0G		X	0020	
	7608	1,200	KG	0	KG			BA-CO-0G	BPRO-0G		X	0010	
1002414	7609	1,200	KG	0	KG			BA-AD-0G	BPRO-0G		X	0020	
	7610	30	PC	0	PC			BA-PQ-0G	BPRO-0G		X	0010	
1002415	7611	30	PC	0	PC			BA-QU-0G	BPRO-0G		X	0020	
	7612	30	PC	0	PC			BA-LA-0G	BPRO-0G		X	0030	
	7613	30	PC	0	PC			BA-PR-0G	BPRO-0G		X	0040	
	7614	24	KG	0	KG			BA-MI-0G	BPRO-0G		X	0010	
1002416	7615	24	KG	0	KG			BA-WI-0G	BPRO-0G		X	0020	
	7616	24	KG	0	KG			BA-PO-0G	BPRO-0G		X	0030	
	7617	20	PC	0	PC			BA-EX-0G	BPRO-0G		X	0010	
1002417	7618	20	PC	0	PC			BA-CC-0G	BPRO-0G		X	0020	
	7619	20	PC	0	PC			BA-AE-0G	BPRO-0G		X	0030	
	7620	20	PC	0	PC			BA-CU-0G	BPRO-0G		X	0010	
1002418	7621	20	PC	0	PC			BA-GR-0G	BPRO-0G		X	0020	
	7622	0,800	KG	0	KG			BA-IN-0G	BPRO-0G		X	0010	
1002419	7623	0,800	KG	0	KG			BA-BL-0G	BPRO-0G		X	0020	
	7624	0,800	KG	0	KG			BA-CO-0G	BPRO-0G		X	0010	
1002420	7625	0,800	KG	0	KG			BA-AD-0G	BPRO-0G		X	0020	
	7626	20	PC	0	PC			BA-PQ-0G	BPRO-0G		X	0010	
1002421	7627	20	PC	0	PC			BA-QU-0G	BPRO-0G		X	0020	
	7628	20	PC	0	PC			BA-LA-0G	BPRO-0G		X	0030	



	7629	20	PC	0	PC			BA-PR-0G	BPRO-0G	X	0040	
1002451	7668	60	KG	0	KG			BA-MI-0G	BPRO-0G	X	0010	
	7669	60	KG	0	KG			BA-WI-0G	BPRO-0G	X	0020	
	7670	60	KG	0	KG			BA-PO-0G	BPRO-0G	X	0030	
1002452	7671	50	PC	0	PC			BA-EX-0G	BPRO-0G	X	0010	
	7672	50	PC	0	PC			BA-CC-0G	BPRO-0G	X	0020	
	7673	50	PC	0	PC			BA-AE-0G	BPRO-0G	X	0030	
1002454	7675	50	PC	0	PC			BA-CU-0G	BPRO-0G	X	0010	
	7676	50	PC	0	PC			BA-GR-0G	BPRO-0G	X	0020	
1002464	7693	2	KG	0	KG			BA-IN-0G	BPRO-0G	X	0010	
	7694	2	KG	0	KG			BA-BL-0G	BPRO-0G	X	0020	
1002469	7699	2	KG	0	KG			BA-CO-0G	BPRO-0G	X	0010	
	7700	2	KG	0	KG			BA-AD-0G	BPRO-0G	X	0020	
1002471	7702	50	PC	0	PC			BA-PQ-0G	BPRO-0G	X	0010	
	7703	50	PC	0	PC			BA-QU-0G	BPRO-0G	X	0020	
	7704	50	PC	0	PC			BA-LA-0G	BPRO-0G	X	0030	
	7705	50	PC	0	PC			BA-PR-0G	BPRO-0G	X	0040	
1002529	7901	30	KG	0	KG			BA-MI-0G	BPRO-0G	X	0010	
	7902	30	KG	0	KG			BA-WI-0G	BPRO-0G	X	0020	
	7903	30	KG	0	KG			BA-PO-0G	BPRO-0G	X	0030	
1002530	7904	25	PC	0	PC			BA-EX-0G	BPRO-0G	X	0010	
	7905	25	PC	0	PC			BA-CC-0G	BPRO-0G	X	0020	
	7906	25	PC	0	PC			BA-AE-0G	BPRO-0G	X	0030	
1002531	7907	25	PC	0	PC			BA-CU-0G	BPRO-0G	X	0010	
	7908	25	PC	0	PC			BA-GR-0G	BPRO-0G	X	0020	
1002532	7909	1	KG	0	KG			BA-IN-0G	BPRO-0G	X	0010	
	7910	1	KG	0	KG			BA-BL-0G	BPRO-0G	X	0020	
1002533	7911	1	KG	0	KG			BA-CO-0G	BPRO-0G	X	0010	
	7912	1	KG	0	KG			BA-AD-0G	BPRO-0G	X	0020	
1002534	7913	25	PC	0	PC			BA-PQ-0G	BPRO-0G	X	0010	
	7914	25	PC	0	PC			BA-QU-0G	BPRO-0G	X	0020	
	7915	25	PC	0	PC			BA-LA-0G	BPRO-0G	X	0030	
	7916	25	PC	0	PC			BA-PR-0G	BPRO-0G	X	0040	
1003177	9383	42	KG	0	KG			BA-MI-0G	BPRO-0G	X	0010	
	9384	42	KG	0	KG			BA-WI-0G	BPRO-0G	X	0020	
	9385	42	KG	0	KG			BA-PO-0G	BPRO-0G	X	0030	
1003178	9386	35	PC	0	PC			BA-EX-0G	BPRO-0G	X	0010	
	9387	35	PC	0	PC			BA-CC-0G	BPRO-0G	X	0020	
	9388	35	PC	0	PC			BA-AE-0G	BPRO-0G	X	0030	
1003179	9389	35	PC	0	PC			BA-CU-0G	BPRO-0G	X	0010	
	9390	35	PC	0	PC			BA-GR-0G	BPRO-0G	X	0020	
1003180	9391	1,400	KG	0	KG			BA-IN-0G	BPRO-0G	X	0010	
	9392	1,400	KG	0	KG			BA-BL-0G	BPRO-0G	X	0020	
1003181	9393	1,400	KG	0	KG			BA-CO-0G	BPRO-0G	X	0010	
	9394	1,400	KG	0	KG			BA-AD-0G	BPRO-0G	X	0020	
1003182	9395	35	PC	0	PC			BA-PQ-0G	BPRO-0G	X	0010	

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<b>BPRO/SAP</b>	<b>Individual Project Work</b>		SS/WS

		9396	35	PC	0	PC			BA-QU-0G BPRO-0G	X	0020	
		9397	35	PC	0	PC			BA-LA-0G BPRO-0G	X	0030	
		9398	35	PC	0	PC			BA-PR-0G BPRO-0G	X	0040	
	1003183	9401	66	KG	0	KG			BA-MI-0G BPRO-0G	X	0010	
		9402	66	KG	0	KG			BA-WI-0G BPRO-0G	X	0020	
		9403	66	KG	0	KG			BA-PO-0G BPRO-0G	X	0030	
	1003184	9404	55	PC	0	PC			BA-EX-0G BPRO-0G	X	0010	
		9405	55	PC	0	PC			BA-CC-0G BPRO-0G	X	0020	
		9406	55	PC	0	PC			BA-AE-0G BPRO-0G	X	0030	
	1003185	9407	55	PC	0	PC			BA-CU-0G BPRO-0G	X	0010	
		9408	55	PC	0	PC			BA-GR-0G BPRO-0G	X	0020	
	1003186	9409	2,200	KG	0	KG			BA-IN-0G BPRO-0G	X	0010	
		9410	2,200	KG	0	KG			BA-BL-0G BPRO-0G	X	0020	
	1003187	9411	2,200	KG	0	KG			BA-CO-0G BPRO-0G	X	0010	
		9412	2,200	KG	0	KG			BA-AD-0G BPRO-0G	X	0020	
	1003188	9413	55	PC	0	PC			BA-PQ-0G BPRO-0G	X	0010	
		9414	55	PC	0	PC			BA-QU-0G BPRO-0G	X	0020	
		9415	55	PC	0	PC			BA-LA-0G BPRO-0G	X	0030	
		9416	55	PC	0	PC			BA-PR-0G BPRO-0G	X	0040	

## 1.7.2 Confirmations

Order Info System - Order Headers													
Order	Material	Icon	Order Type	MRP ctrlr	Pr.Superv.	Plant	Target Qty	Unit	Bsc start	Basic fin. date	Type	System Status	Version
1002274	BPA-CUTSP-OG		PP01	COG		1000	10	PC	15.01.2025	21.01.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002418			PP01	COG			20	PC	18.02.2025	24.02.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002531			PP01	COG			25	PC	04.03.2025	10.03.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002412			PP01	COG			30	PC	20.03.2025	26.03.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1003179			PP01	COG			35	PC	24.03.2025	28.03.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002454			PP01	COG			50	PC	16.05.2025	22.05.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1003185			PP01	COG			55	PC	22.05.2025	28.05.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002273	BPA-HACSP-OG		PP01	COG			10	PC	15.01.2025	21.01.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002417			PP01	COG			20	PC	13.02.2025	18.02.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002530			PP01	COG			25	PC	27.02.2025	04.03.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002411			PP01	COG			30	PC	14.03.2025	20.03.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1003178			PP01	COG			35	PC	18.03.2025	24.03.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002452			PP01	COG			50	PC	12.05.2025	16.05.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1003184			PP01	COG			55	PC	16.05.2025	22.05.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002277	BPA-HDPEP-OG		PP01	COG			10	PC	28.01.2025	29.01.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002421			PP01	COG			20	PC	10.03.2025	11.03.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002534			PP01	COG			25	PC	24.03.2025	25.03.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002415			PP01	COG			30	PC	09.04.2025	10.04.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1003182			PP01	COG			35	PC	13.04.2025	14.04.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002471			PP01	COG			50	PC	09.06.2025	10.06.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1003188			PP01	COG			55	PC	15.06.2025	16.06.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002272	BPA-MIXTU-OG		PP01	COG			12	KG	15.01.2025	21.01.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002416			PP01	COG			24	KG	06.02.2025	12.02.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002529			PP01	COG			30	KG	20.02.2025	26.02.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002410			PP01	COG			36	KG	10.03.2025	14.03.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1003177			PP01	COG			42	KG	13.03.2025	18.03.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002451			PP01	COG			60	KG	06.05.2025	12.05.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1003183			PP01	COG			66	KG	12.05.2025	16.05.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002276	BPA-PACSP-OG		PP01	COG			0,400	KG	15.01.2025	21.01.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002420			PP01	COG			0,800	KG	18.02.2025	24.02.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002533			PP01	COG			1	KG	04.03.2025	10.03.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002414			PP01	COG			1,200	KG	20.03.2025	26.03.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1003181			PP01	COG			1,400	KG	24.03.2025	28.03.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002469			PP01	COG			2	KG	16.05.2025	22.05.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1003187			PP01	COG			2,200	KG	22.05.2025	28.05.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002275	BPA-PRISP-OG		PP01	COG			0,400	KG	15.01.2025	21.01.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002419			PP01	COG			0,800	KG	18.02.2025	24.02.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002532			PP01	COG			1	KG	04.03.2025	10.03.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002413			PP01	COG			1,200	KG	20.03.2025	26.03.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1003180			PP01	COG			1,400	KG	24.03.2025	28.03.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1002464			PP01	COG			2	KG	16.05.2025	22.05.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001
1003186			PP01	COG			2,200	KG	22.05.2025	28.05.2025	REL	PCNF DLV	PRC GMPS MACM SETC 0001


### 1.7.3 In-house Production Time



Enter your **Finished Product** in the **Material** field: (**BPA-HDPEP-0G**)





Organizational Levels


Organizational levels

Plant  FHWS Factory SW

 **Display Material BPA-HDPEP-0G (Finished Product)**

 Additional Data  Org. Levels


Extended SPP  Work scheduling  Accounting 1 Accounting 2  Costing 1  Costing 2 Pl...

Material  

Descr.

Plant  FHWS Factory SW

**General Data**

Base Unit of Measure	<input type="text" value="PC"/> Piece	Unit of issue	<input type="text"/>
Production unit	<input type="text"/>	Material Status	<input type="text"/> Valid From <input type="text"/>
Prodn Supervisor	<input type="text"/>	Location	<input type="text" value="1000"/>
Prod. Sched. Profile	<input type="text"/>	Mat. Grouping	<input type="text"/>
Serial No. Profile	<input type="text"/> SerLevel <input type="checkbox"/>	Overall profile	<input type="text"/>
<input checked="" type="checkbox"/> Version	<input type="checkbox"/> Critical Part	Batch entry	<input type="text"/> Batch mgmt <input type="checkbox"/>
 ProdVersions	<input type="checkbox"/> Insp.stock	Batch rec. req.	<input type="text"/> Batch mgmt(Plnt) <input type="checkbox"/>

**Tolerance data**

Underdely tol.  percent Overdely tol.  percent Unlimited ☐

**In-house production time in days**

Lot size dependent		Lot size independent	
Setup time	<input type="text" value="0,00"/> Interoperation	<input type="text" value="0,00"/>	InhseProdTime <input type="text" value="0"/>
Processing time	<input type="text" value="0,01"/> Base quantity	<input type="text" value="1"/>	

## 1.8 Performing product costing - product costing

### 1.8.1 Product costing for finished product

**Create Material Cost Estimate with Quantity Structure**

Costing Structure Off Detail List Off Roll

Material: BPA-HDPEP-OG HDPE Pipe OG  
Plant: 1000

Costing Data Dates Qty Struct. Valuation History Costs

Costs Based On: 1 Costing Lot Size

Cost Component View	Total Costs	Fixed Costs	Variable Costs	Currency
Cost of Goods Manufactured	14,75	1,92	12,83	EUR
Cost of Goods Sold	14,75	1,92	12,83	EUR
Sales and Administration Costs	0,00	0,00	0,00	EUR
Inventory (Commercial)	14,75	1,92	12,83	EUR
Inventory (Tax-Based)	14,75	1,92	12,83	EUR

1 Cost of Goods Manufactured

Itemization in Company Code Currency

Item No.	Resource	Cost Element	Total Value	Fixed Value	Quantity/Unit
1 E	4220 BA-PQ-OG 1420	940020	0,00	0,00	0,000 H
2 E	4220 BA-PQ-OG 1421	940021	0,08	0,03	0,050 H
3 E	4220 BA-PQ-OG 1422	940022	0,12	0,08	2 MIN
4 H	1000 BPA-PACSP-OG	521000	0,82	0,00	0,040 KG
5 M	1000 BPA-CUTSP-OG	521000	9,59	1,10	1 PC
6 M	1000 BPA-PRISP-OG	521000	2,53	0,08	0,040 KG
7 E	4220 BA-QI-OG 1420	940020	0,00	0,00	0,000 H
8 E	4220 BA-QI-OG 1421	940021	0,12	0,04	5 MIN
9 E	4220 BA-QI-OG 1422	940022	0,29	0,21	5 MIN
10 E	4220 BA-LA-OG 1420	940020	0,00	0,00	0,000 H
11 E	4220 BA-LA-OG 1421	940021	0,08	0,03	0,050 H
12 F	4220 BA-LA-OG 1422	940022	0,12	0,08	2 MIN
13 E	4310 BA-PR-OG 1420	940020	0,00	0,00	0,000 H
14 E	4310 BA-PR-OG 1421	940021	1,00	0,25	0,050 H
15 E	4310 BA-PR-OG 1422	940022	0,00	0,00	0,000 H
			<b>14,75</b>	<b>1,92</b>	

## 1.9 Inventory Status

Stock/Requirements List: Material List

Selected Stock/Requirements Lists

Define Traffic Light

Exception Groups

Plant

1000

MRP Controller

COG

FHWS Factory SW

MRP Controller: OG




Light	Valid from d...	Material	MRP Area	Material Description	A	StkDcs	1st RDS	2nd R	1	2	3	4	5	6	7	8	Pl...	BUn	Sa...	R...	MTyp	PT	S...	A...	MR...	M...	Cde	C/S
<div><div></div><div></div></div>		BP-CSHAFT-OG	1000	Camshaft OG		999,9	999,9	999,9									0	PC	0	OROH	F						PD 002	✓
<div><div></div><div></div></div>		BP-EBLOCK-OG	1000	Engine block OG		999,9	999,9	999,9									0	PC	0	OROH	F						PD 002	✓
<div><div></div><div></div></div>		BP-ENGINE-OG	1000	Engine OG		999,9	999,9	999,9									0	PC	0	HALB	X			0001	PD 001	✓		
<div><div></div><div></div></div>		BP-FRAME-OG	1000	Frame OG		999,9	999,9	999,9									0	PC	0	HALB	X			0001	PD 001	✓		
<div><div></div><div></div></div>		BP-MBIKE-OG	1000	Motorbike OG		999,9	999,9	999,9									0	PC	0	OFERT	F			0001	PD 000	✓		
<div><div></div><div></div></div>		BPA-ACRYL-OG	1000	Acrylic Resin		999,9	999,9	999,9									0	KG	0	OROH	F					PD 002	✓	
<div><div></div><div></div></div>		BPA-CUTSP-OG	1000	Cut Pipe OG		999,9	999,9	999,9									0	PC	0	HALB	X			0001	PD 001	✓		
<div><div></div><div></div></div>		BPA-HACSP-OG	1000	Heated And Cooled Pipe OG		999,9	999,9	999,9									0	PC	0	HALB	X			0001	PD 002	✓		
<div><div></div><div></div></div>		BPA-HDPEP-OG	1000	HDPE Pipe OG		999,9	999,9	999,9									0	PC	0	OFERT	F			0001	PD 000	✓		
<div><div></div><div></div></div>		BPA-IMPFM-OG	1000	Impact Modifier FM50 OG		999,9	999,9	999,9									0	KG	0	OROH	F					PD 004	✓	
<div><div></div><div></div></div>		BPA-IMPMB-OG	1000	Impact Modifier B564 OG		999,9	999,9	999,9									0	KG	0	OROH	F					PD 004	✓	
<div><div></div><div></div></div>		BPA-INKPP-OG	1000	Ink OG		999,9	999,9	999,9									0	KG	0	OROH	F					PD 002	✓	
<div><div></div><div></div></div>		BPA-MIXTU-OG	1000	Mixture OG		999,9	999,9	999,9									0	KG	0	HALB	X			0001	PD 003	✓		
<div><div></div><div></div></div>		BPA-OILPP-OG	1000	120 Oil OG		999,9	999,9	999,9									0	KG	0	OROH	F					PD 004	✓	
<div><div></div><div></div></div>		BPA-PACSP-OG	1000	Package OG		999,9	999,9	999,9									0	KG	0	HALB	X			0001	PD 001	✓		
<div><div></div><div></div></div>		BPA-PAPER-OG	1000	Paper OG		999,9	999,9	999,9									0	KG	0	OROH	F					PD 002	✓	
<div><div></div><div></div></div>		BPA-PKACH-OG	1000	PK7 Kaneka Chemical OG		999,9	999,9	999,9									0	KG	0	OROH	F					PD 004	✓	
<div><div></div><div></div></div>		BPA-PLAST-OG	1000	Plastic OG		999,9	999,9	999,9									0	KG	0	OROH	F					PD 002	✓	
<div><div></div><div></div></div>		BPA-PRISP-OG	1000	Print OG		999,9	999,9	999,9									0	KG	0	HALB	X			0001	PD 001	✓		
<div><div></div><div></div></div>		BPA-RESIN-OG	1000	Resin H829 OG		999,9	999,9	999,9									0	KG	0	OROH	F					PD 004	✓	
<div><div></div><div></div></div>		BPA-TITAN-OG	1000	Titanium OG		999,9	999,9	999,9									0	KG	0	OROH	F					PD 004	✓	
<div><div></div><div></div></div>		BPA-UVRMP-OG	1000	UV OG		999,9	999,9	999,9									0	KG	0	OROH	F					PD 004	✓	
<div><div></div><div></div></div>		BPA-WATER-OG	1000	Water OG		999,9	999,9	999,9									0	KG	0	OROH	F					PD 003	✓	
<div><div></div><div></div></div>		BPA-WAXIS-OG	1000	629 Wax Inner Surface		999,9	999,9	999,9									0	KG	0	OROH	F					PD 004	✓	
<div><div></div><div></div></div>		BPA-WAXOS-OG	1000	4201/629 Wax Outer Surface		999,9	999,9	999,9									0	KG	0	OROH	F					PD 004	✓	

## 1.10 Miscellaneous

### 1. Document – BPA-DRAW-0G






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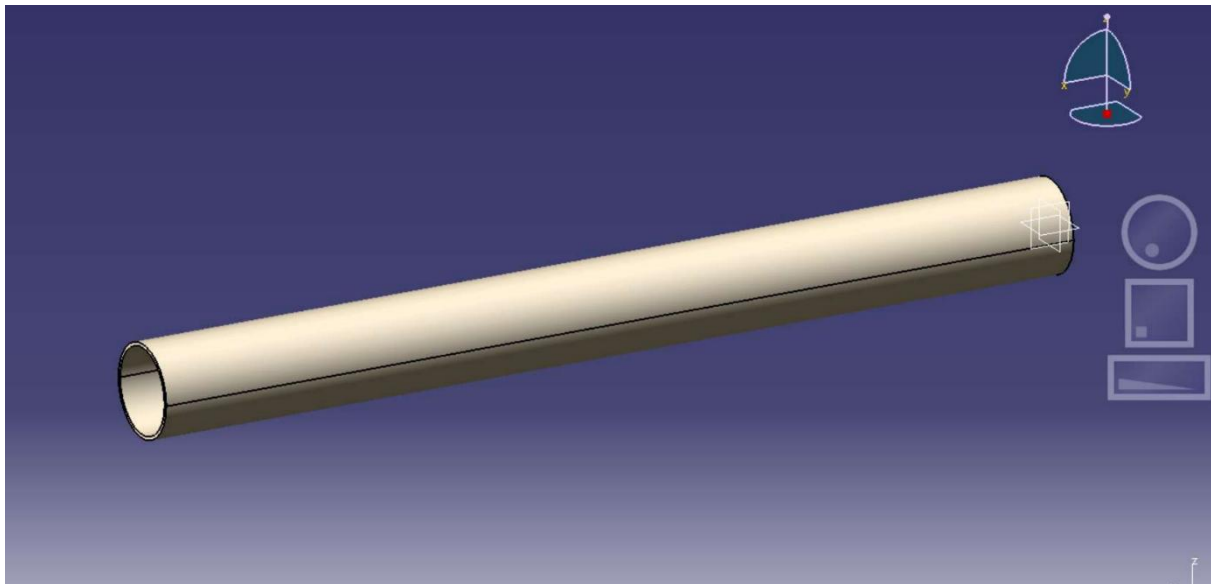
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## HDPE PIPE – 3D Diagram (Document)

### 1.1 Disclaimer

This project report has been adapted for public sharing.

- All SAP system screenshots, proprietary transaction outputs, and university-provided instructions have been removed.
- SAP-related content is © SAP SE.
- The academic coursework framework is © FHWS.
- Only my own contributions (data entries, process design, analysis, and diagrams) are included here.

The complete unredacted report is retained for academic and interview purposes and will be shared only upon request.

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	<b>BPRO/SAP</b>	<i>Individual Project Work</i>	SS/WS