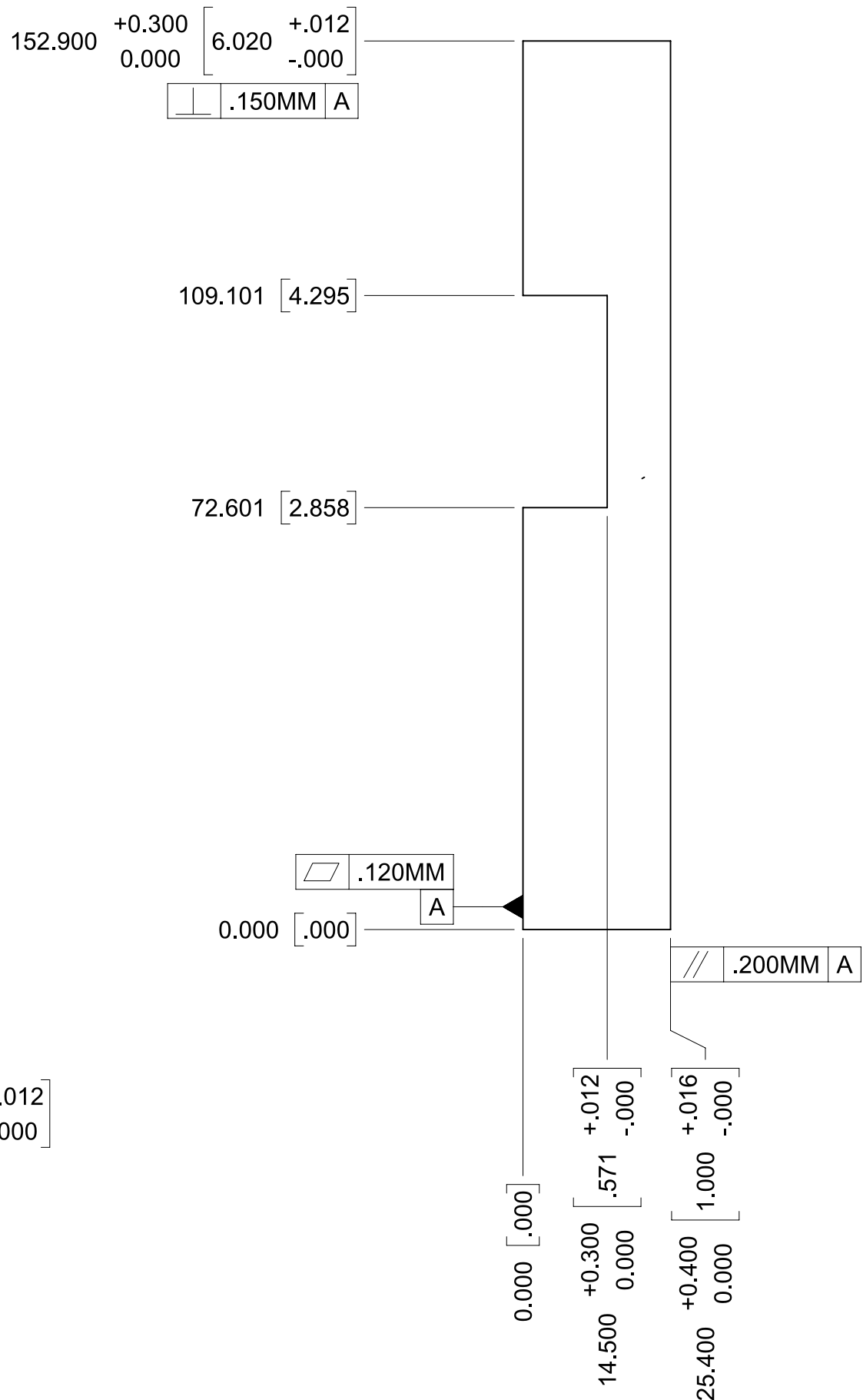
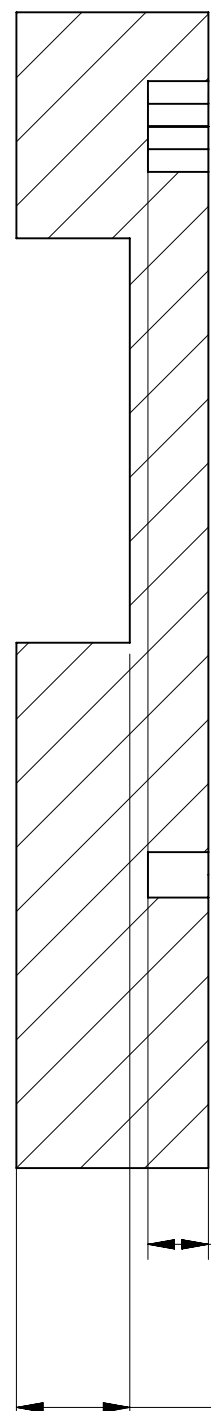


SECTION A-A



M6X 1.0 12MMDP PILOT 18 MM DP 6X

Ø 6.010 +0.010 0.000 [.237 +.0004 -.0000]

308.108 [12.130]
298.408 [11.748]
295.408 [11.630]
292.408 [11.512]

260.008 [10.237]

R3.005 +0.005 0.000 [.118 +.0002 -.0000]

Ø 6.010 +0.010 0.000 [.237 +.0004 -.0000]

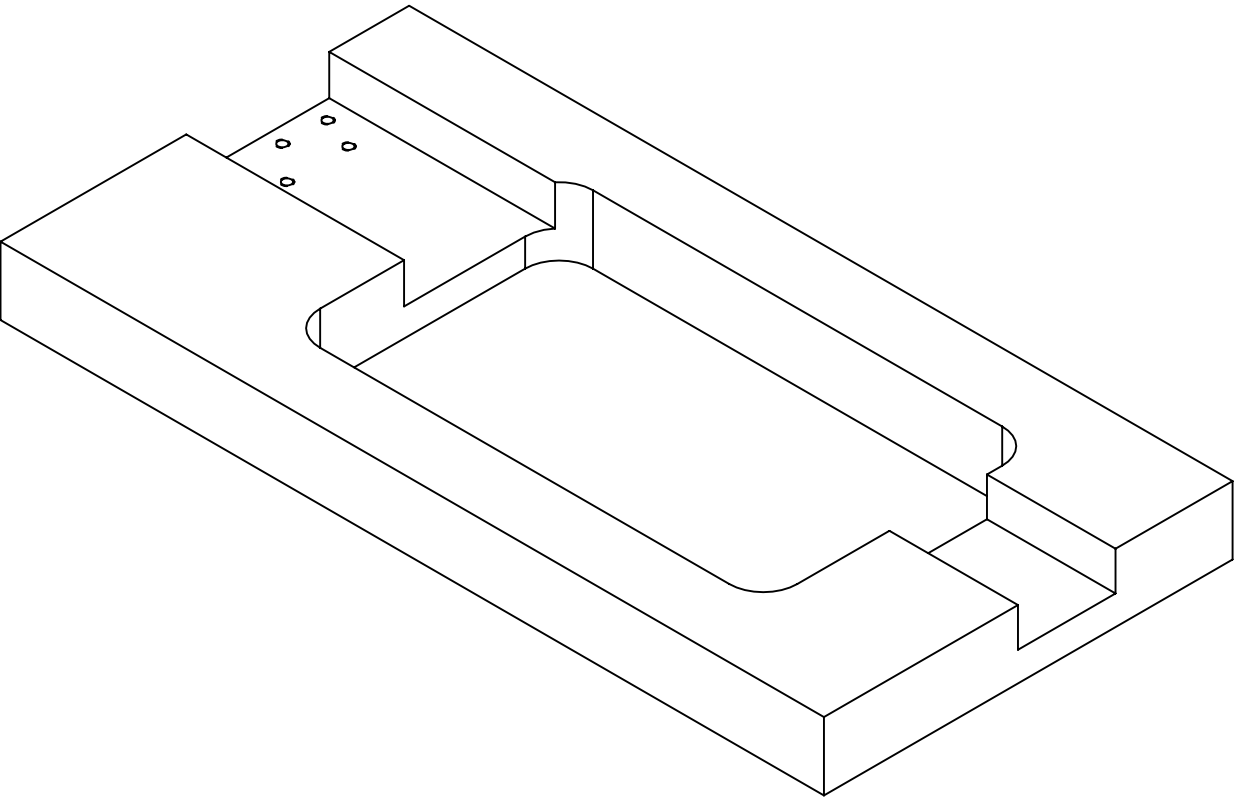
81.500 [3.209]
74.809 [2.945]
42.309 [1.666]
9.809 [.386]
0.000 [.000]

152.900 [6.020]
137.792 [5.425]
134.792 [5.307]
127.500 [5.020]

82.500 [3.248]
82.500 [3.248]

50.000 [1.969]
38.792 [1.527]
25.400 [1.000]

0.000 [.000]



- NOTES:
1. MATERIAL: A36 STEEL HOT ROLLED PICKLED & OILED
 2. FINISH:NONE
 3. ALL GD&T IN MILLIMETERS
 4. BREAK ALL SHARP EDGES AND CORNERS
 5. IDENTIFY WITH PN & REV. BY BAG & TAG

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ALL DIMENSIONING AND TOLERANCING TO BE IN ACCORDANCE WITH ASME Y14.5-2009				INTERDYNE SYSTEMS INC. 7337 SW Tech Center Dr. Tigard, OR 97223			
FIRST ISSUED	5/23/20	DRAWN BY		MK		TITLE	
CHECKED BY		CHECKED				FRAME BEARING GUIDE WAY BLANK	
APPROVED BY	M. KOSMOWSKI						
.X = ± 0.5		.XX = ± 0.25		.XXX = ± 0.13		ANG = ± 0.5°	

