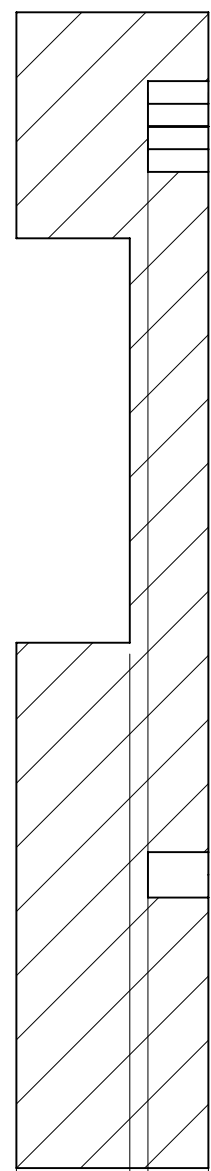


SECTION A-A



8.000 [.315]

15.000 $\begin{matrix} +0.300 \\ 0.000 \end{matrix}$ $\begin{bmatrix} .591 \\ +.012 \\ -.000 \end{bmatrix}$

152.900 $\begin{matrix} +0.300 \\ 0.000 \end{matrix}$ $\begin{bmatrix} 6.020 \\ +.012 \\ -.000 \end{bmatrix}$
 $\begin{bmatrix} .150MM \\ A \end{bmatrix}$

109.101 [4.295]

72.601 [2.858]

$\begin{bmatrix} .120MM \\ A \end{bmatrix}$

0.000 [.000]

0.000 [.000]

$\begin{matrix} +.012 \\ -.000 \end{matrix}$ [.571]
 $\begin{matrix} +.016 \\ -.000 \end{matrix}$ [1.000]
14.500 $\begin{matrix} +0.300 \\ 0.000 \end{matrix}$ $\begin{bmatrix} .571 \\ +.012 \\ -.000 \end{bmatrix}$
25.400 $\begin{matrix} +.016 \\ -.000 \end{matrix}$ [1.000]

$\begin{bmatrix} .200MM \\ A \end{bmatrix}$

M6X 1.0 12MMDP PILOT 18 MM DP 6X

$\varnothing 6.010$ $\begin{matrix} +0.010 \\ 0.000 \end{matrix}$ $\begin{bmatrix} .237 \\ +.0004 \\ -.0000 \end{bmatrix}$

308.108 [12.130]
298.408 [11.748]
295.408 [11.630]
292.408 [11.512]

260.008 [10.237]

$\varnothing 6.010$ $\begin{matrix} +0.010 \\ 0.000 \end{matrix}$ $\begin{bmatrix} .237 \\ +.0004 \\ -.0000 \end{bmatrix}$

81.500 [3.209]
74.809 [2.945]

42.309 [1.666]

9.809 [.386]

0.000 [.000]

152.900 [6.020]
137.792 [5.425]
134.792 [5.307]
127.500 [5.020]

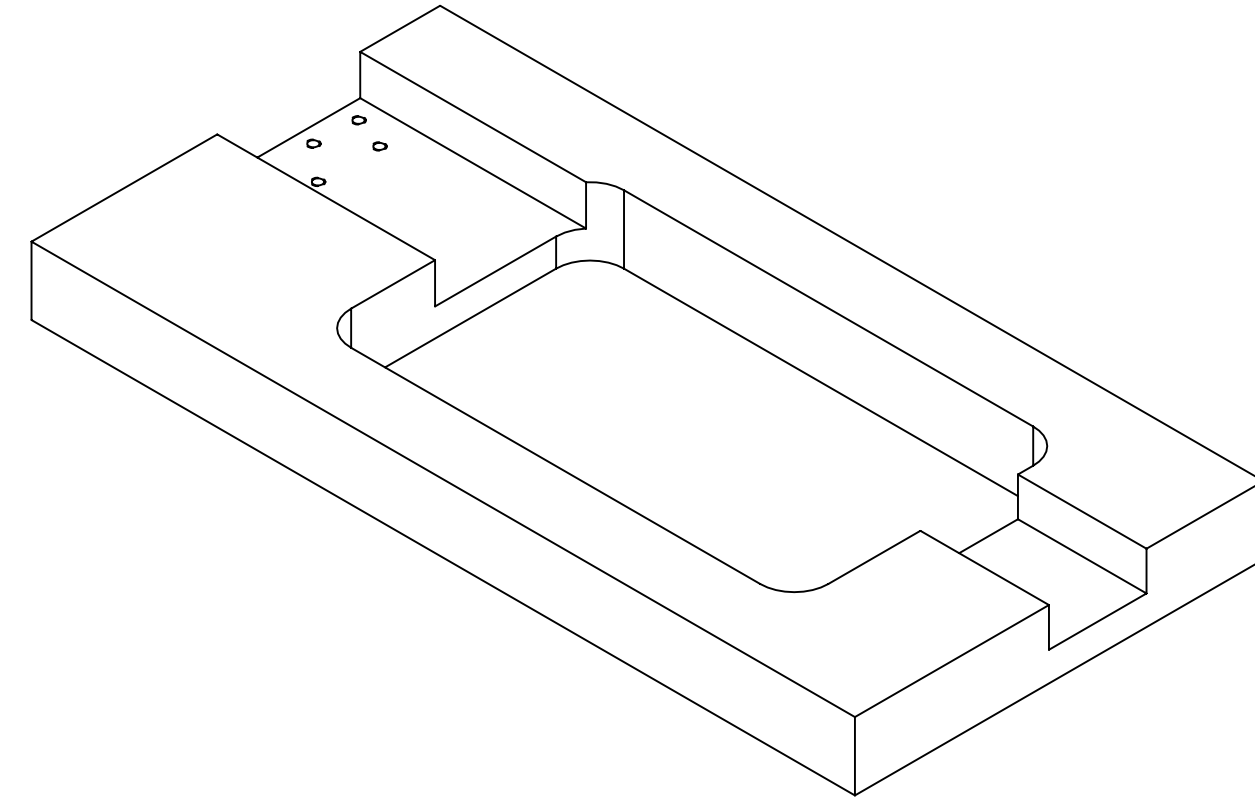
82.500 [3.248]
82.500 [3.248]

50.000 [1.969]

38.792 [1.527]

25.400 [1.000]

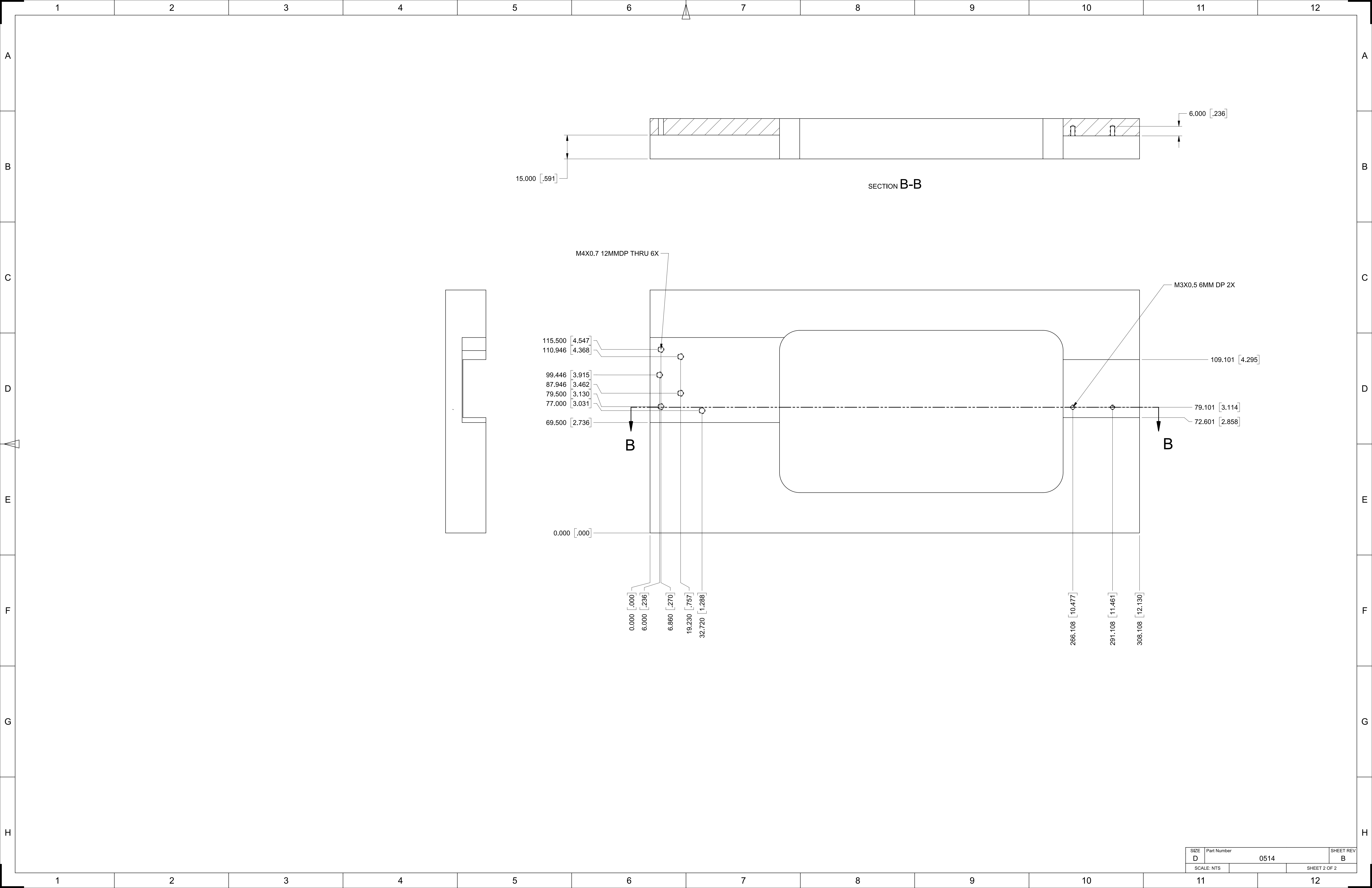
0.000 [.000]



- NOTES:
1. MATERIAL: J20 CLEAN CUT HOT ROLLED STEEL
 2. FINISH:NONE
 3. ALL GD&T IN MILLIMETERS
 4. BREAK ALL SHARP EDGES AND CORNERS
 5. IDENTIFY WITH PN & REV. BY BAG & TAG

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ALL DIMENSIONING AND TOLERANCING TO BE IN ACCORDANCE WITH ASME Y14.5-2009						INTERDYNE SYSTEMS INC. 7337 SW Tech Center Dr. Tigard, OR 97223			
FIRST ISSUED		5/23/20		DRAWN BY		MK		TITLE	
CHECKED BY		CHECKED		APPROVED BY		M. KOSMOWSKI		FRAME BEARING GUIDE WAY BLANK	
.X = \pm 0.5		.XX = \pm 0.25		.XXX = \pm 0.13		ANG = \pm 0.5°		SIZE	
								Part Number	
								0514	
								SHEET REV	
								B	
								SCAL: NTS	
								SHEET 1 OF 2	



SIZE	Part Number	SHEET REV
D	0514	B
SCALE: NTS		SHEET 2 OF 2