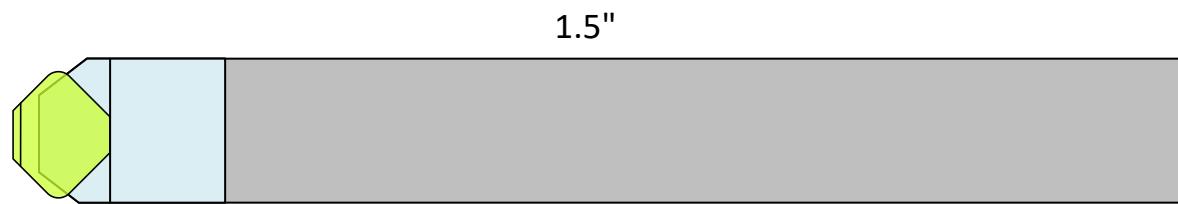


## *ASPE diamond scribe sketch*

scribing edge oriented on  
111 diamond crystal axis

scribing edge must be at  
least 0.040" long



135° included angle

heavy metal biscuit 0.300" long 0.080 thick,  
vacuum brazed to stainless steel shank



303 stainlees steel shank