Debug

- no optimizations on your code
- variables set to sensible values L'mem cleared, ints = 0, etc)
- 5/ow
- larger executable
- debug symbols (variable names)

Release

- many compiler optimizations on your code (so stepping through may not be easy)
- variables not initialized
- fast
- smaller executable
- difficult to reverse engineer

int myint = 1;

while (true) {

while (myint == 1) {

will be in machine

code