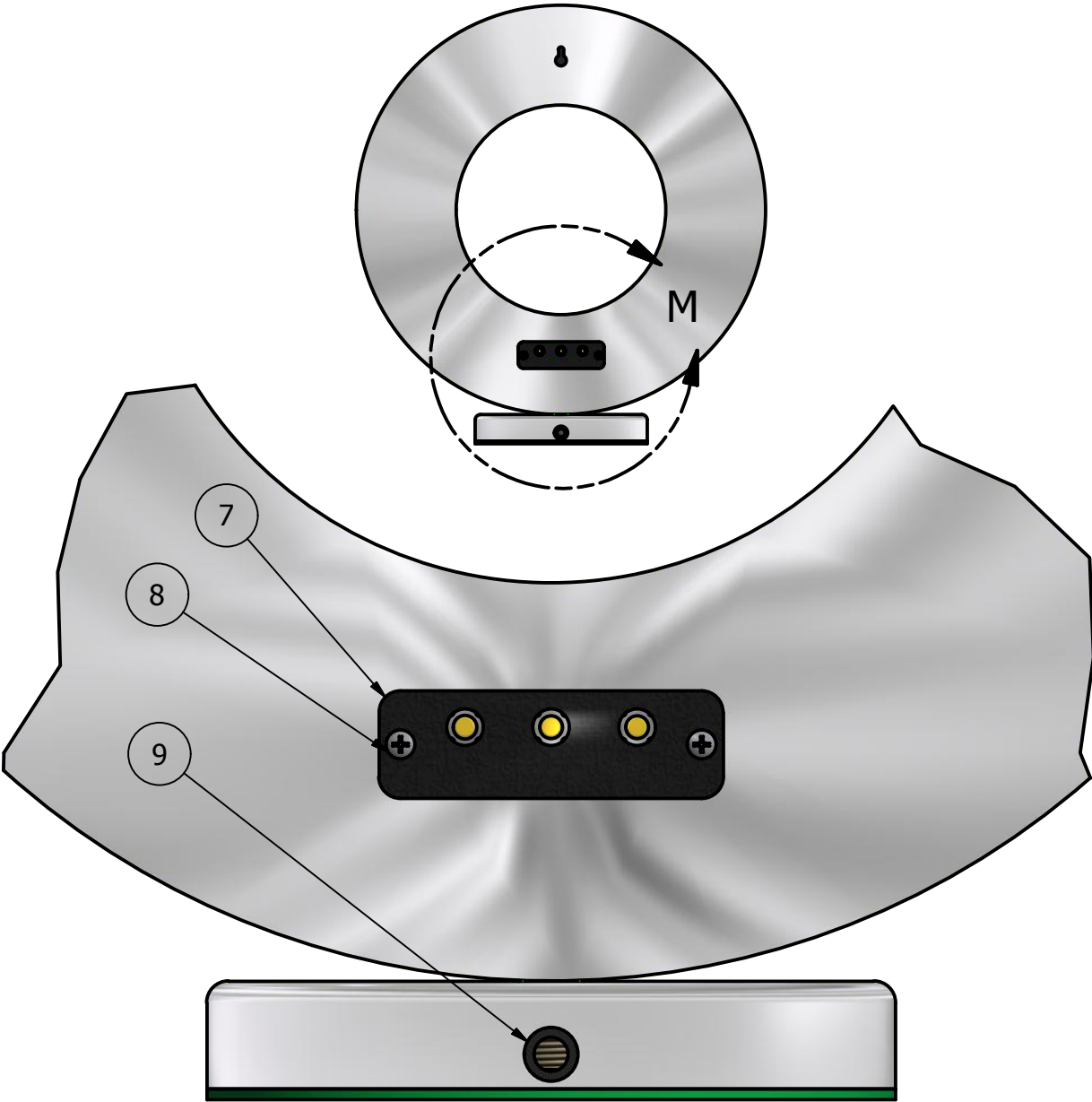
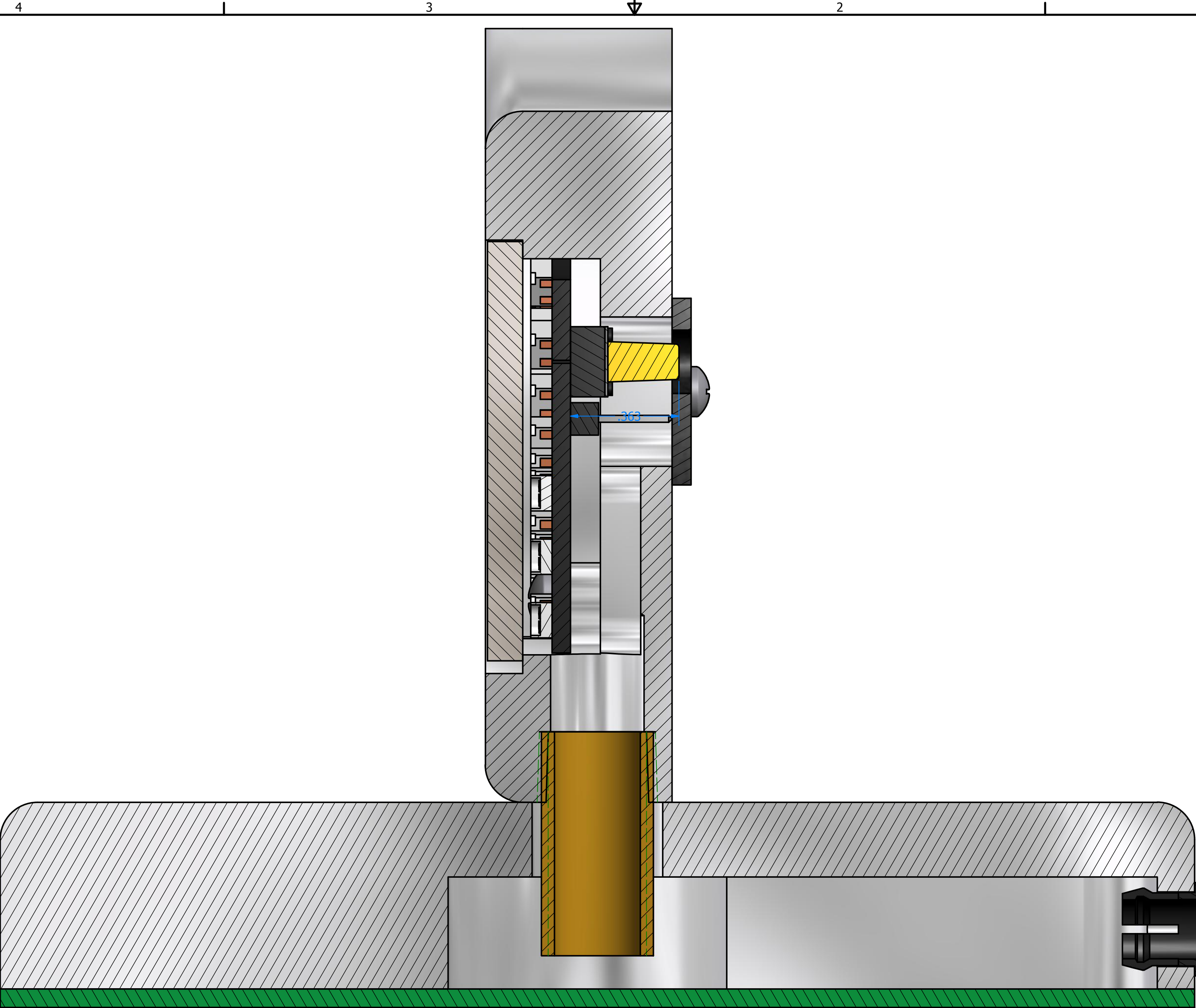


PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION	VENDOR
1	1	Aluminum Frame		Evergreen Warehouse
2	1	Plexi-Glas Grey		Meyer Plastice
4	1	center stand		Evergreen Warehouse
6	1	Felt		
7	1	Button cover		Etched in Stone
8	2	ANSI B18.6.3 - No. 2 - 56 - 1/8	Cross Recessed Pan Head Machine Screw - Type I	
9	1	Wire Grommet	1/4" Plastic Wire Grommet	ATC Industries
10	1	PCB		
11	6	ANSI B18.6.3 - No. 4 - 40 - 1/8	Cross Recessed Pan Head Machine Screw - Type I	
12	1	1/8-27 X .75 All Thread Pipe		Portfolio



DETAIL M
SCALE 1 : 1

DRAWN Adam	12/8/2011	ATC Industries (317) 738-4474		
CHECKED Terry	12/20/2011	TITLE		
QA		ClockOS, Aluminum w/ Base		
MFG				
APPROVED				
		SIZE C	DWG NO 1000-XXXX	REV 5
		Material	SHEET 1 OF 10	



SECTION P-P
SCALE 4 : 1

DRAWN Adam	12/8/2011	ATC Industries (317) 738-4474		
CHECKED Terry	12/20/2011	TITLE		
QA		ClockOS, Aluminum w/ Base		
MFG				
APPROVED				
		SIZE C	DWG NO 1000-XXXX	REV 5
		Material		SHEET 2 OF 10

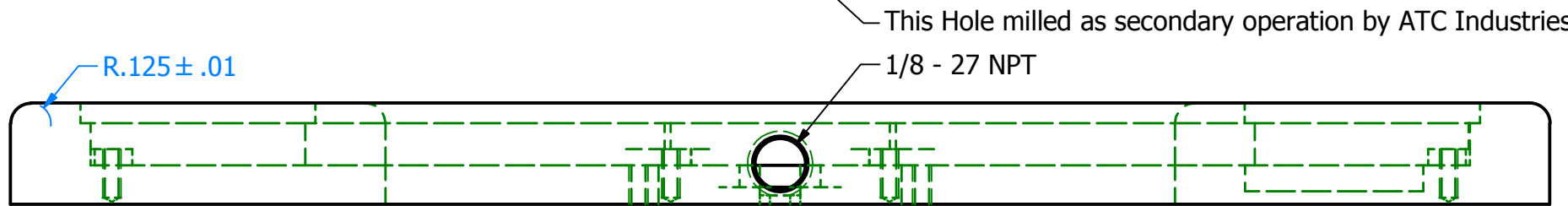
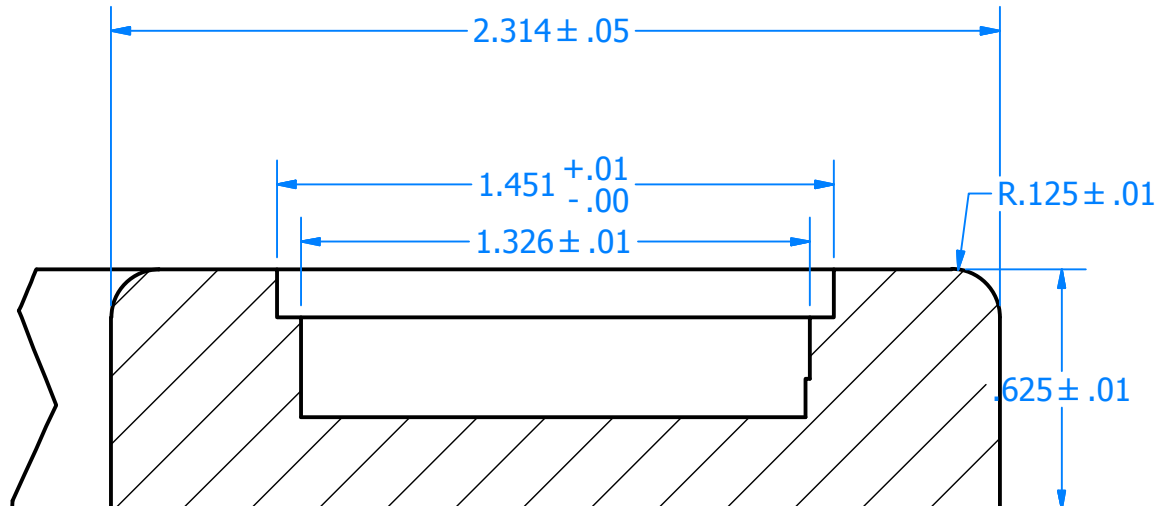
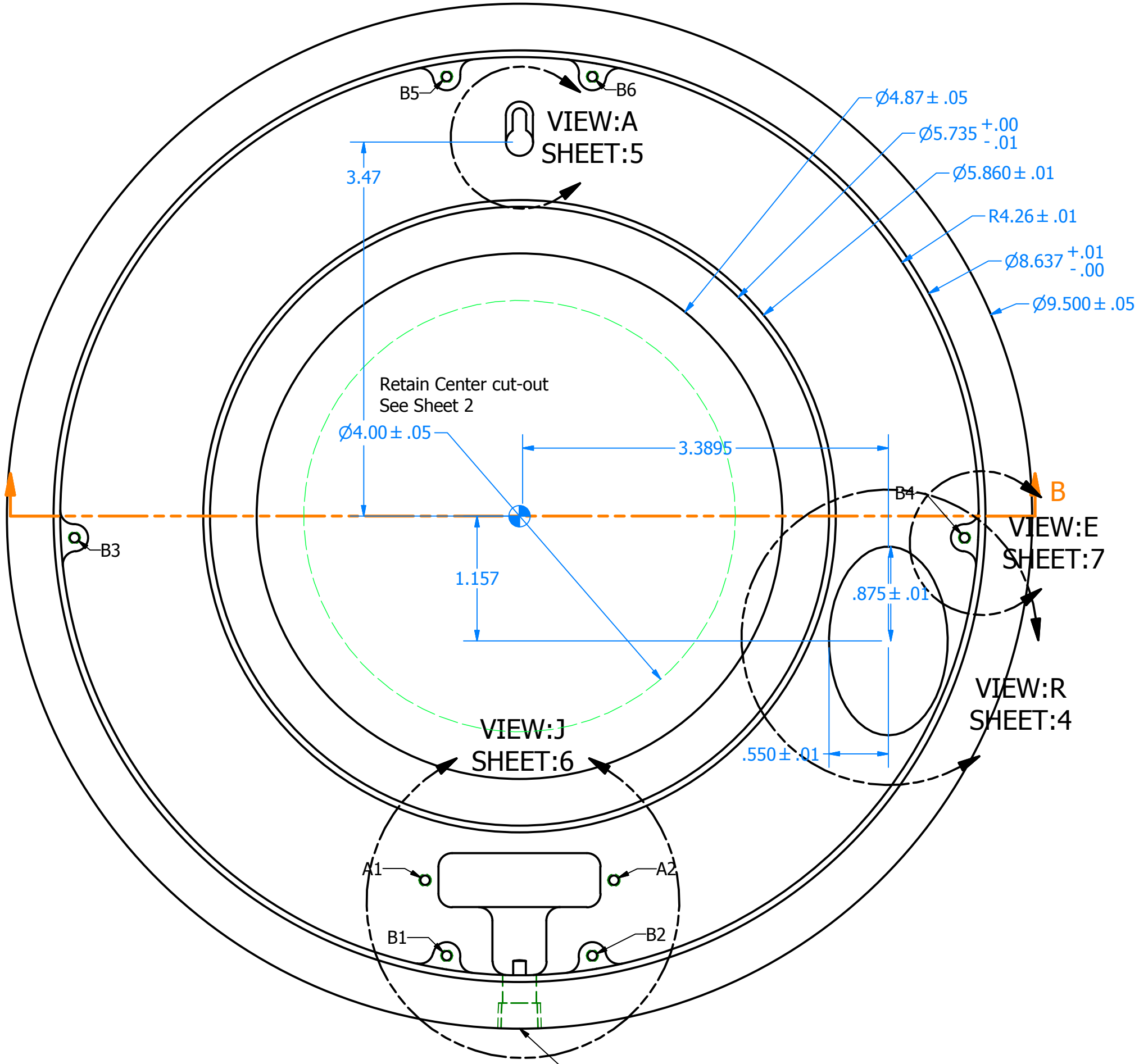
REVISION HISTORY		
REV	DESCRIPTION	DATE
1	Drawn	12/08/2011
2	Increased Overall Frame Size, Moved Mounting holes	12/20/2011
3	Add relief for battery	1/4/2012
4	Threaded all holes, Added 1/8 Pipe thread for stand	1/5/2012
5	Increased Space for PCB	1/7/2012

D

C

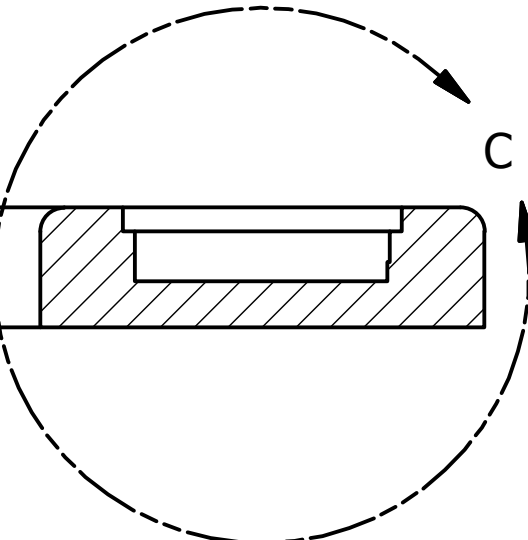
B

A

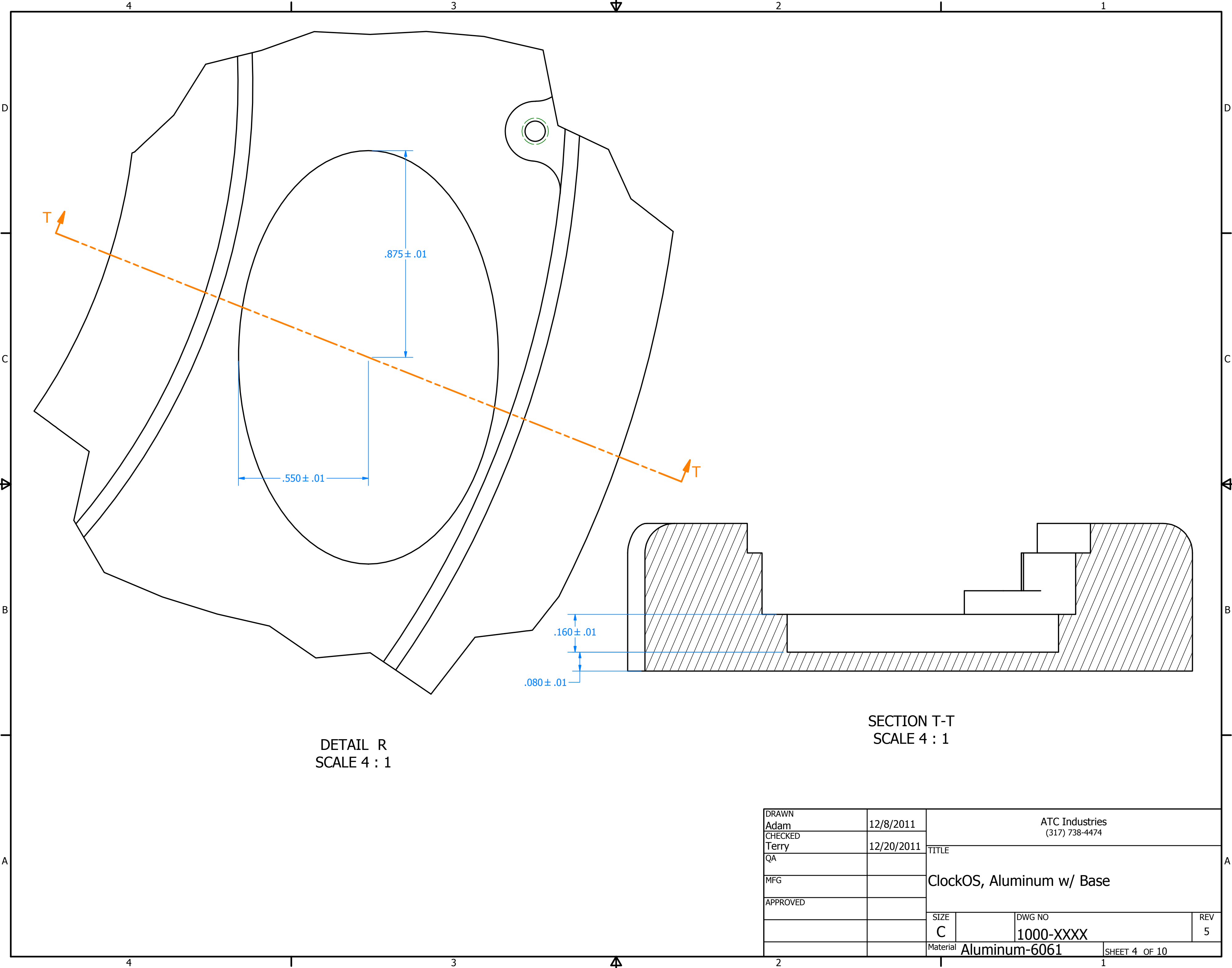


HOLE TABLE				
HOLE	XDIM	YDIM	DESCRIPTION	
A1	-.875	-3.375	$\phi .089$ THRU	
A2	.875	-3.375	$\phi .089$ THRU	
B1	-.675	-4.075	4-40 UNC - 2B	
B2	.675	-4.075	4-40 UNC - 2B	
B3	-4.125	-.20	4-40 UNC - 2B	
B4	4.125	-.20	4-40 UNC - 2B	
B5	-.675	4.075	4-40 UNC - 2B	
B6	.675	4.075	4-40 UNC - 2B	

SECTION B-B
SCALE 1 : 1



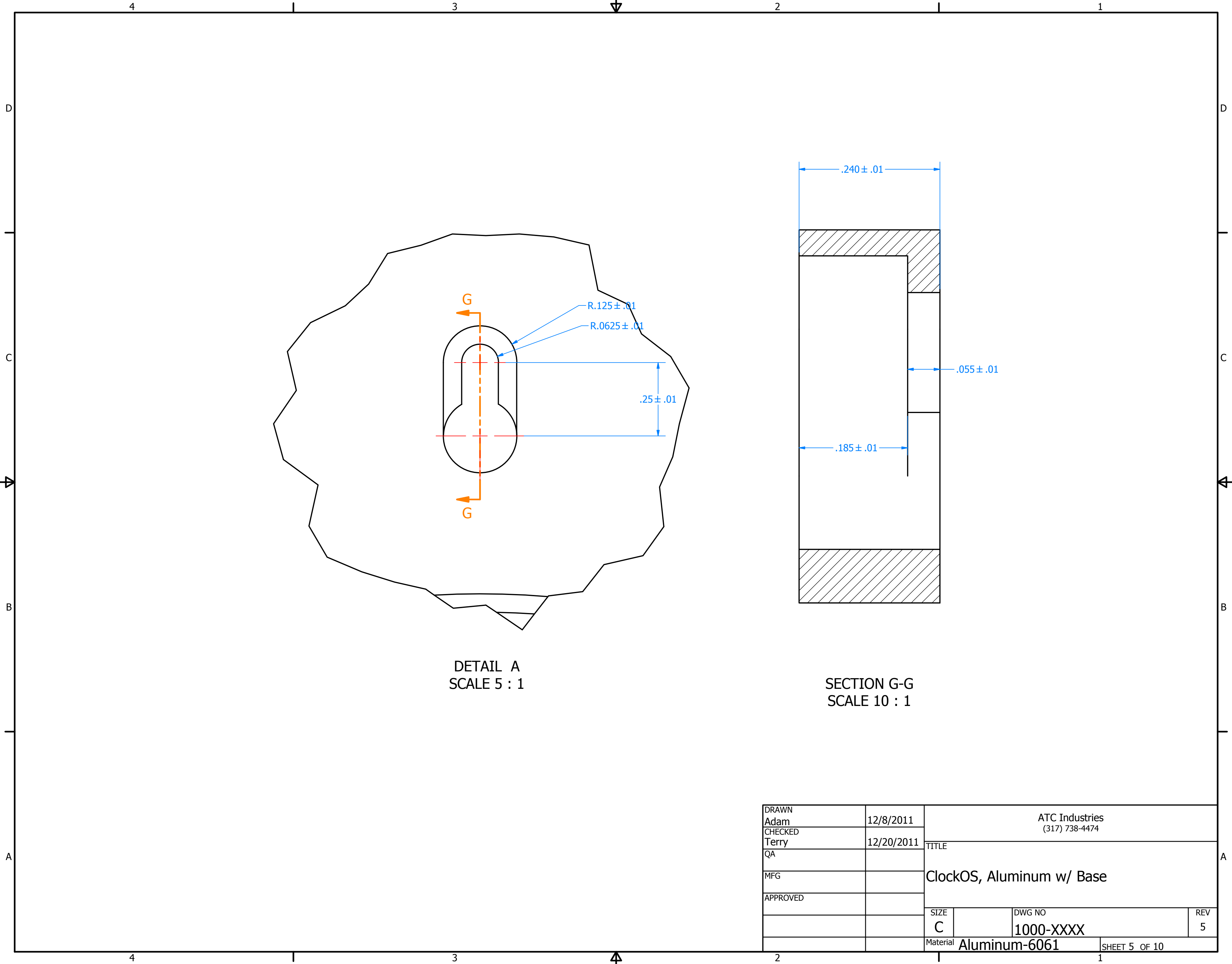
DRAWN Adam	12/8/2011	ATC Industries (317) 738-4474		
CHECKED Terry	12/20/2011			
QA		TITLE		
MFG		ClockOS, Aluminum w/ Base		
APPROVED				
		SIZE C	DWG NO 1000-XXXX	REV 5
		Material Aluminum-6061	SHEET 3 OF 10	



DETAIL R
SCALE 4 : 1

SECTION T-T
SCALE 4 : 1

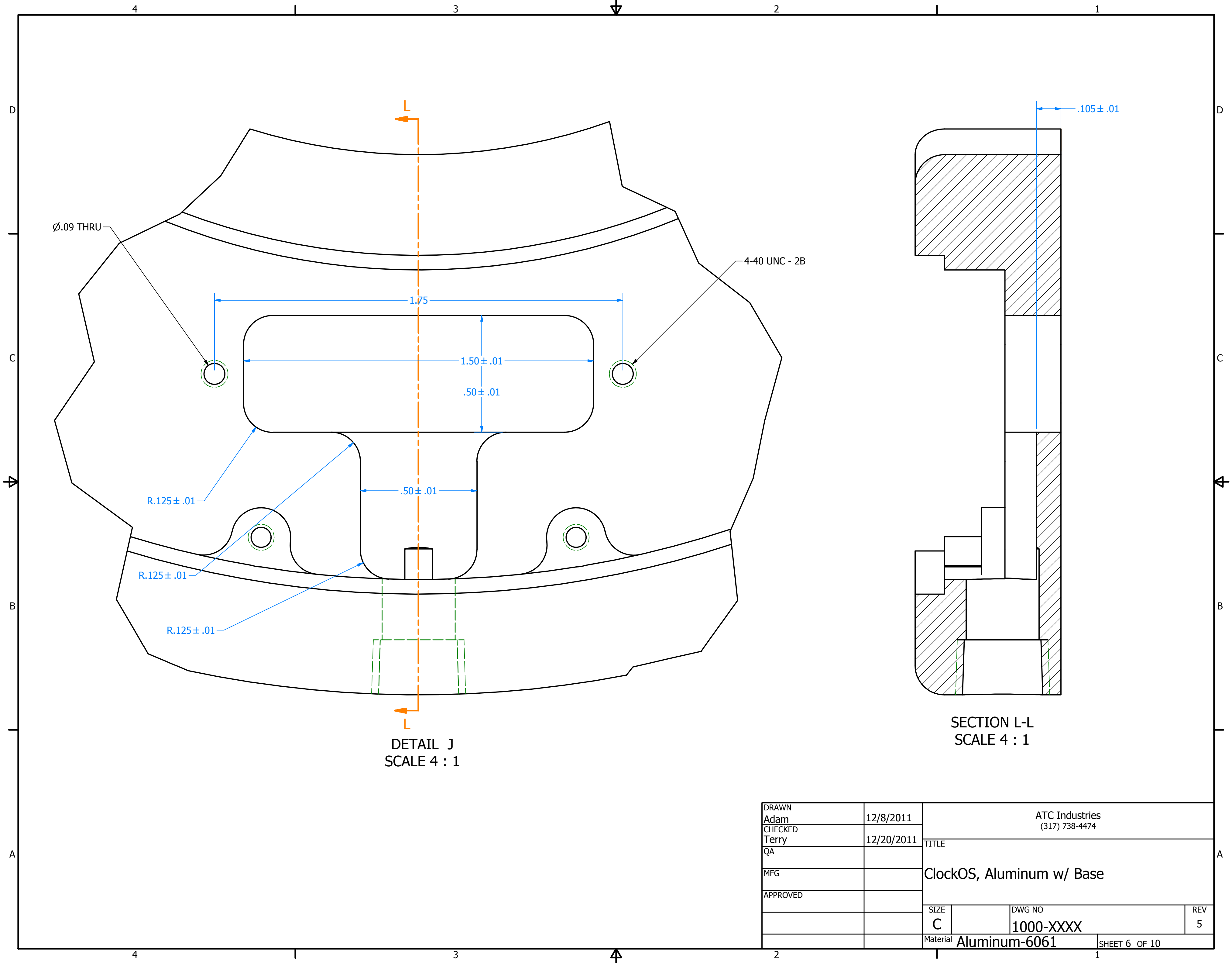
DRAWN Adam	12/8/2011	ATC Industries (317) 738-4474		
CHECKED Terry	12/20/2011			
QA		TITLE		
MFG		ClockOS, Aluminum w/ Base		
APPROVED		SIZE C	DWG NO 1000-XXXX	REV 5
		Material Aluminum-6061	SHEET 4 OF 10	



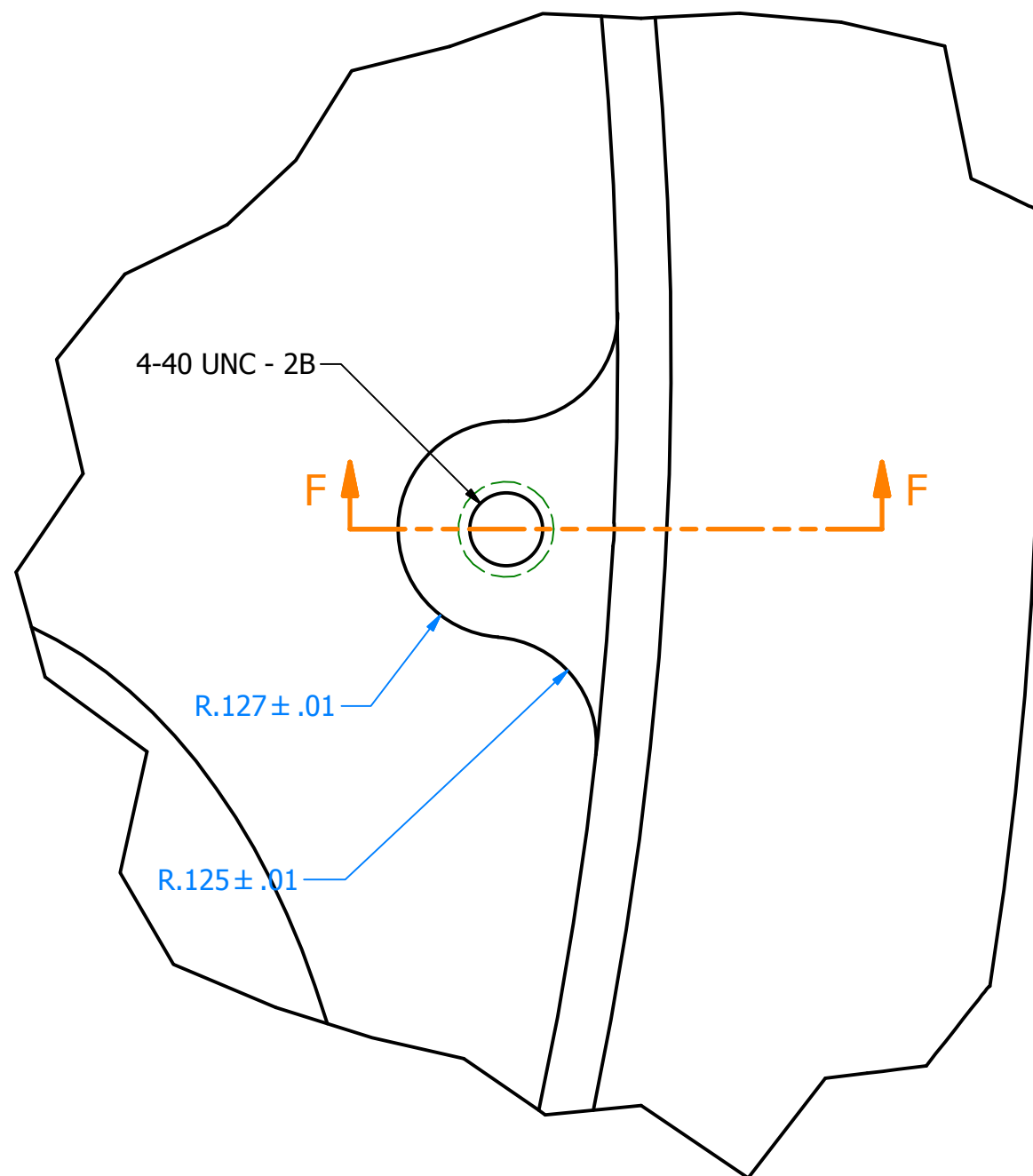
DETAIL A
SCALE 5 : 1

SECTION G-G
SCALE 10 : 1

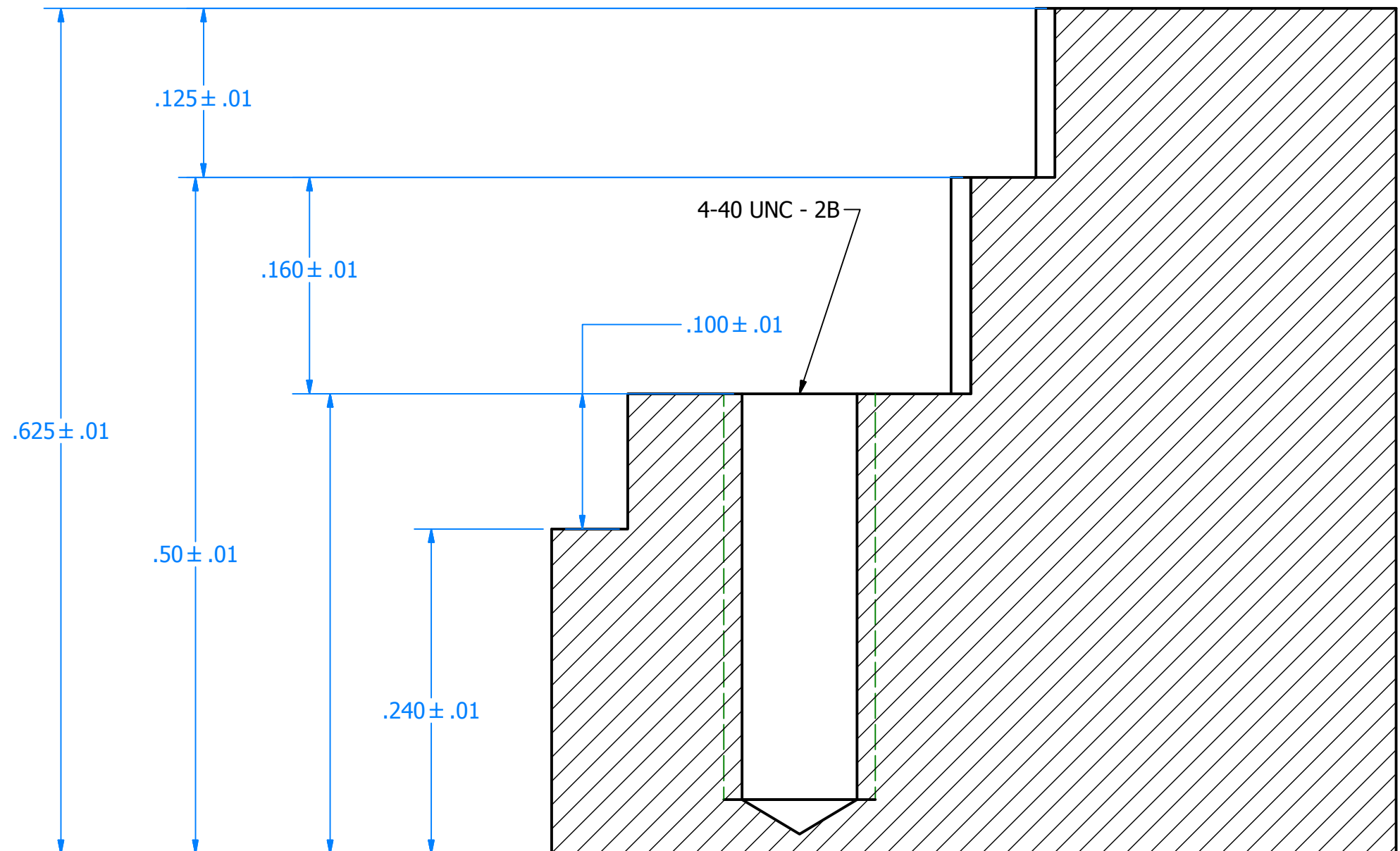
DRAWN Adam	12/8/2011	ATC Industries (317) 738-4474		
CHECKED Terry	12/20/2011			
QA		TITLE		
MFG		ClockOS, Aluminum w/ Base		
APPROVED		SIZE C	DWG NO 1000-XXXX	REV 5
		Material Aluminum-6061	SHEET 5 OF 10	



DRAWN Adam	12/8/2011	ATC Industries (317) 738-4474		
CHECKED Terry	12/20/2011			
QA		TITLE		
MFG		ClockOS, Aluminum w/ Base		
APPROVED		SIZE C	DWG NO 1000-XXXX	REV 5
		Material Aluminum-6061	SHEET 6 OF 10	



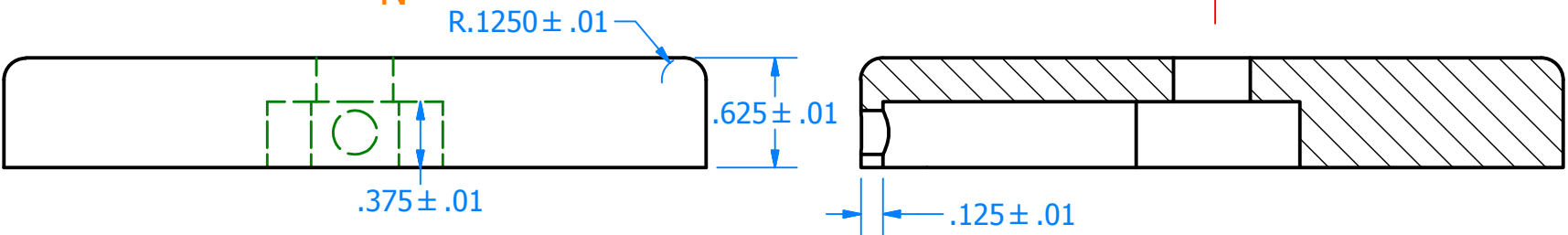
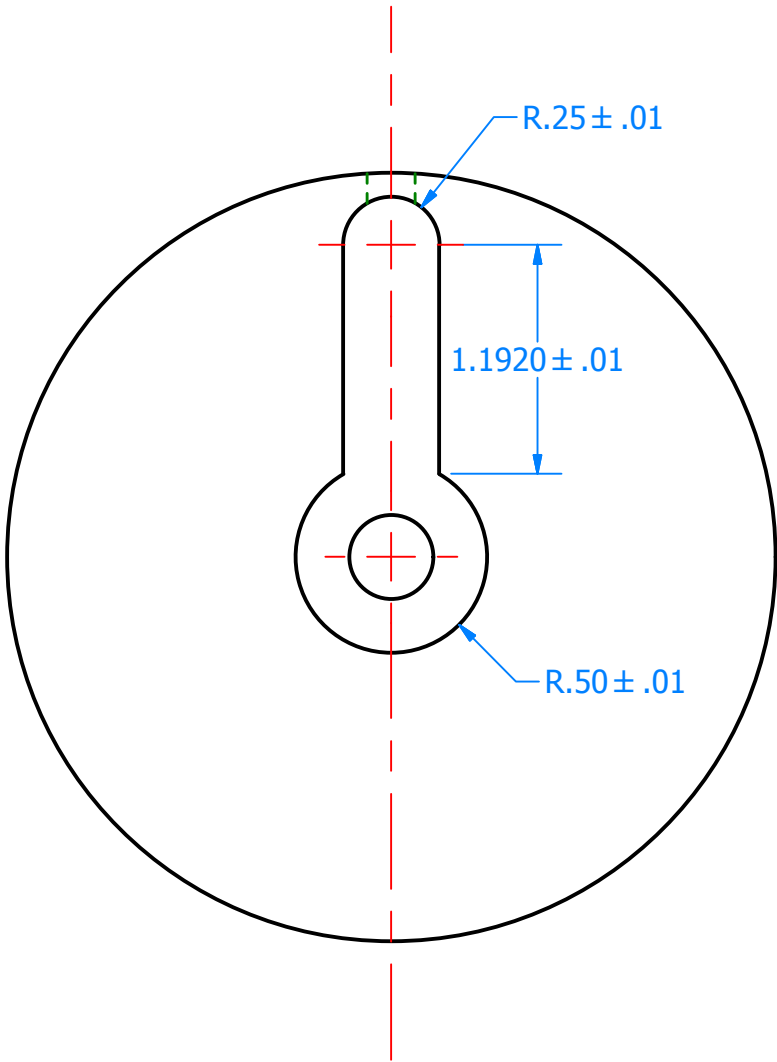
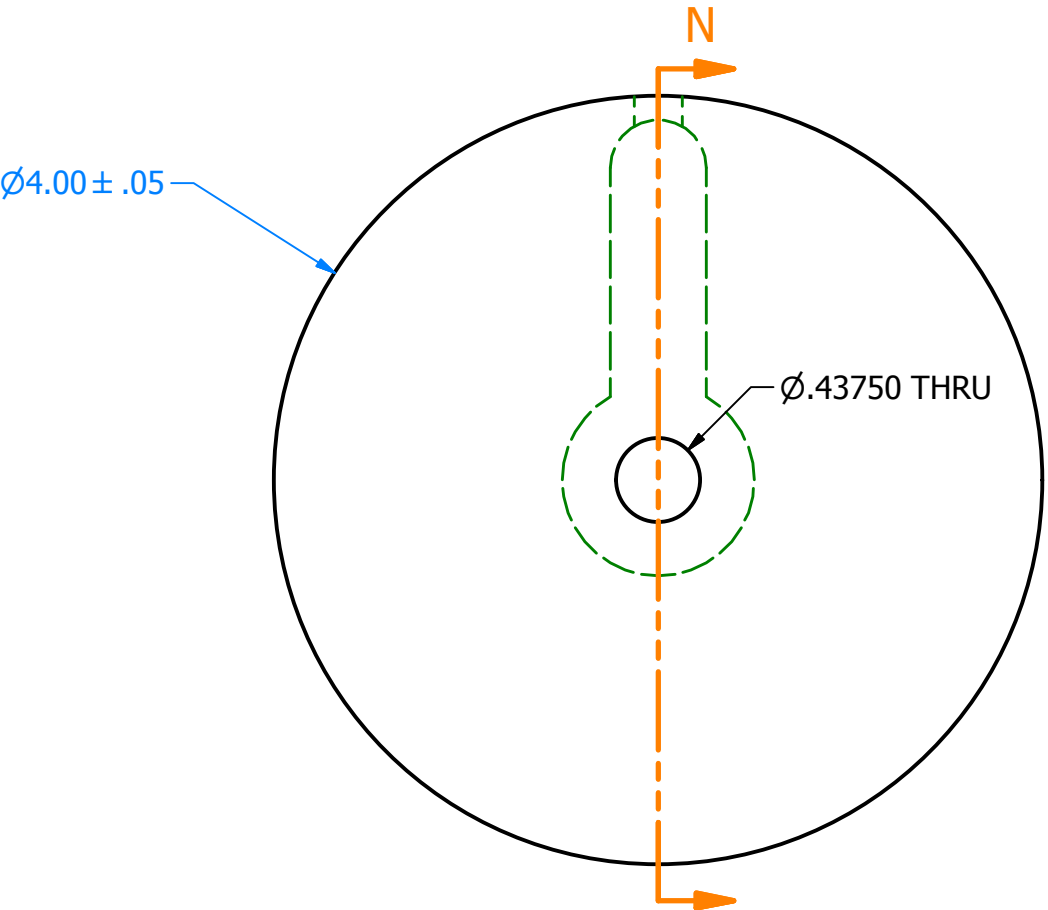
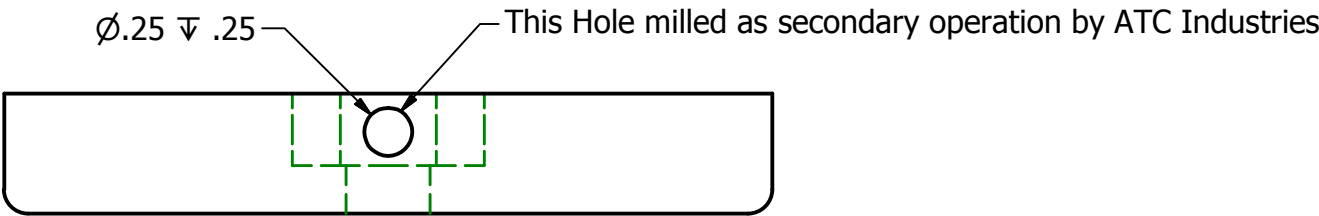
DETAIL E
SCALE 5 : 1



SECTION F-F
SCALE 10 : 1

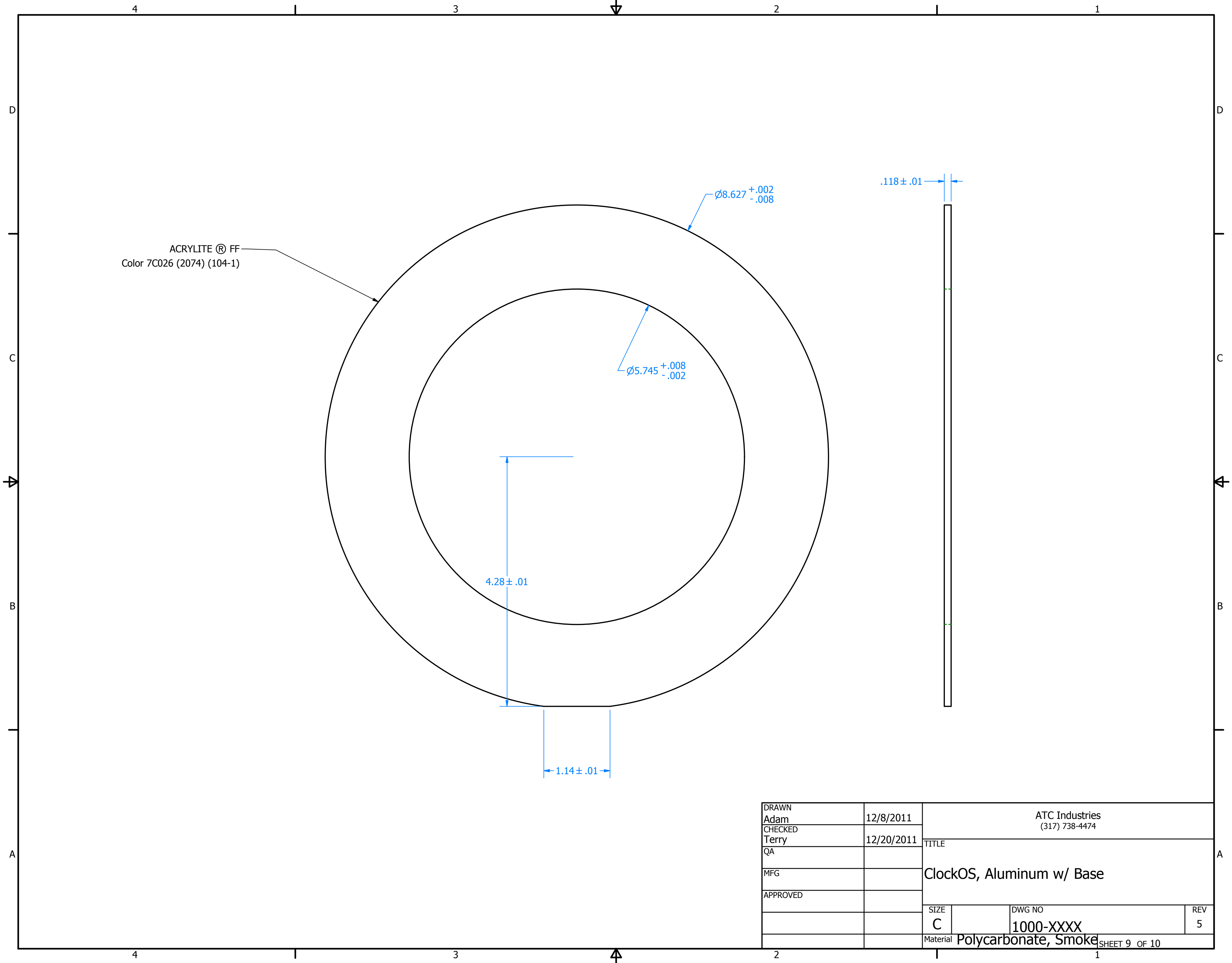
DRAWN Adam	12/8/2011	ATC Industries (317) 738-4474		
CHECKED Terry	12/20/2011			
QA		TITLE		
MFG		ClockOS, Aluminum w/ Base		
APPROVED				
		SIZE C	DWG NO 1000-XXXX	REV 5
		Material Aluminum-6061	SHEET 7 OF 10	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
1	Drawn	1/4/2012	



SECTION N-N
SCALE 1 : 1

DRAWN Adam	12/8/2011	ATC Industries (317) 738-4474		
CHECKED Terry	12/20/2011			
QA		TITLE		
MFG		ClockOS, Aluminum w/ Base		
APPROVED		SIZE C	DWG NO 1000-XXXX	REV 5
		Material Aluminum-6061	SHEET 8 OF 10	



DRAWN	12/8/2011	ATC Industries (317) 738-4474		
CHECKED	12/20/2011			
Terry		TITLE		
QA		ClockOS, Aluminum w/ Base		
MFG				
APPROVED		SIZE	DWG NO	REV
		C	1000-XXXX	5
		Material	Polycarbonate, Smoke	SHEET 9 OF 10

D

A