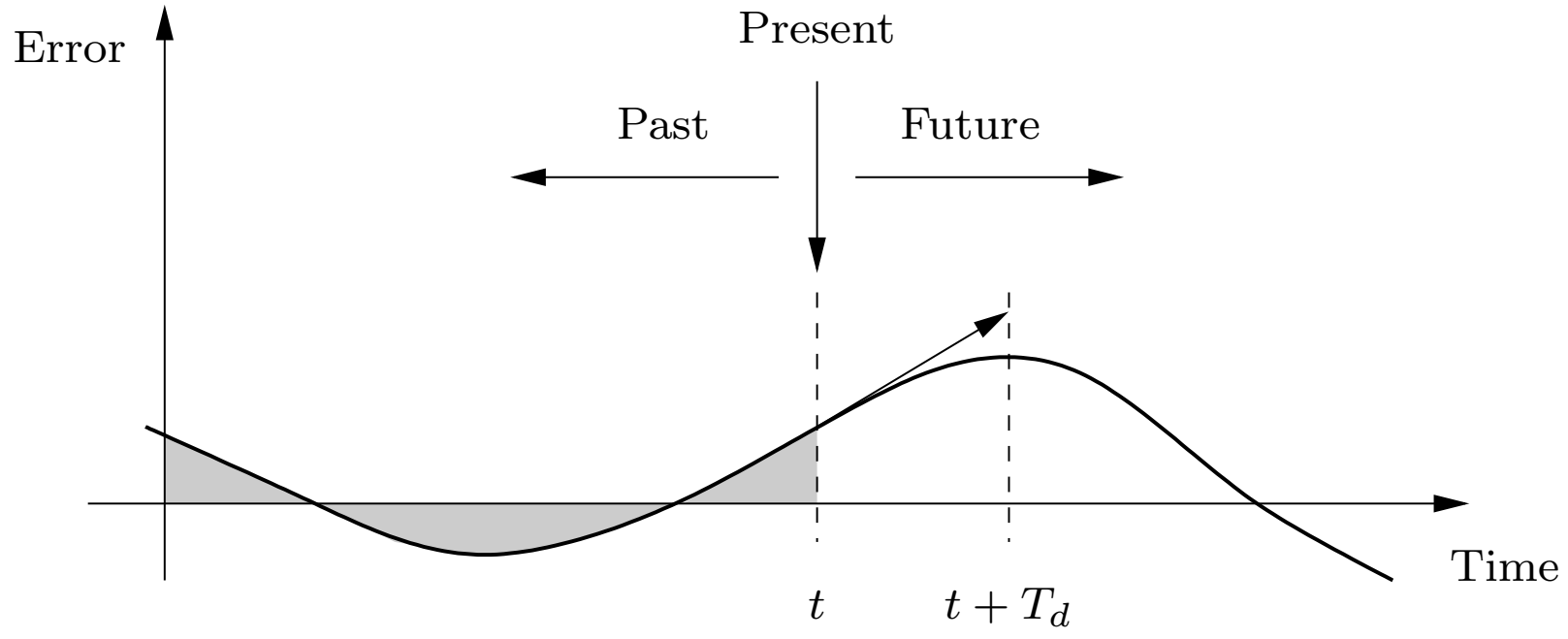

Figure 1.15: Action of a PID controller. At time t, the proportional term depends on the instantaneous value of the error. The integral portion of the feedback is based on the integral of the error up to time t (shaded portion). The derivative term provides an estimate of the growth or decay of the error over time by looking at the rate of change of the error. T_{d} represents the approximate amount of time in which the error is projected forward (see text).