Piller Germany GmbH & Co. KG

Abgunst 24

37520 Osterode Germany

Customer Visit Report



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Reason	Maintenance

Site Address			Customer Address		
Site	DIGIPLEX	Customer	Digiplex Norway AS		
Address 1	Norwegen	Address 1	Norwegen		
Address 2	Selma Ellefsens Vei 1 Oslo	Address 2	Selma Ellefsens Vei 1 Oslo		
Post Code	0581	Post Code	0581		
Contact	Mister Almquist	Report No.	1491060401		
Email	galmquist@digiplex.com	Engineer	eer Linhart, Oldrich		
Visit Ref.					
JN Ref.	83902974/8263				

Machine Machine				
Model	Designation	System Type	Serial No.	VA
	CleanSource Z Series 675kW		AP00317	
Visit Report				

Annual maintenance on UPS 750 AP00317. Make the maintenance "online" (step by step). Record parameters and downloaded data requested by maintenance protocol AP-SVC-FRM-001 Rev I. Brake flywheel (only one flywheel cabinet). Cleaned MMUs and Air filters. System cabinet and I/O cabinet are live, no maintenance. Changed oil in vacuum pumps. Visual inspection. Made all steps and measurements requested by maintenance protocol AP-SVC-FRM-001 Rev I. Recorded data from UPS. Didn't do tested EPO/EMO, UPS is online, protecting load. Didn't do 3x Main failure test, UPS is online, protecting load. Changed fan#1 in I/O cabinet. After maintenance UPS is online and protecting load. No alarms, no notices.

Machine				
Model	Designation	System Type	Serial No.	VA
	CleanSource Z Series 675kW		AP00343	
Visit Report				

Annual maintenance on UPS 750 AP00343. Make the maintenance "online" (step by step). Record parameters and downloaded data requested by maintenance protocol AP-SVC-FRM-001 Rev I. Brake flywheel (only one flywheel cabinet). Cleaned MMUs and Air filters. System cabinet and I/O cabinet are live, no maintenance. Changed oil in vacuum pumps. Visual inspection. Made all steps and measurements requested by maintenance protocol AP-SVC-FRM-001 Rev I. Recorded data from UPS. Didn't do tested EPO/EMO, UPS is online, protecting load. Didn't do 3x Main failure test, UPS is online, protecting load. After maintenance UPS is online and protecting load. No alarms, no notices.

Machine				
Model	Designation	System Type	Serial No.	VA
	CleanSource Z Series 675kW		AP00344	

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37520 Osterode Germany

Day

Date

Customer Visit Report



Report No. 14910604 Page: 2

Visit Report

Annual maintenance on UPS 750 AP00344. Make the maintenance "online" (step by step). Record parameters and downloaded data requested by maintenance protocol AP-SVC-FRM-001 Rev I. Brake flywheel (only one flywheel cabinet). Cleaned MMUs and Air filters. System cabinet and I/O cabinet are live, no maintenance. Changed oil in vacuum pumps. Visual inspection. Made all steps and measurements requested by maintenance protocol AP-SVC-FRM-001 Rev I. Recorded data from UPS. Didn't do tested EPO/EMO, UPS is online, protecting load. Didn't do 3x Main failure test, UPS is online, protecting load. After maintenance UPS is online and protecting load. No alarms, no notices.

Machine Machine				
Model	Designation	System Type	Serial No.	VA
	CleanSource Z Series 675kW		AP00347	
Visit Report				

Annual maintenance on UPS 750 AP00347. Repaired vacuum in MMU2 first. MMU2 is offline, vacuum 45 mTorr. Only two MMUs available to protect a load. Found two loose SAE plugs. Changed O-rings on all 3 SAE plugs. Repaired also vacuum pump connection, lubricated all O-rings on the vacuum pump. Repaired the vacuum pump hose connection to the flywheel. After repair is vacuum approx. 13 mTorr, next day is vacuum 3-4 mTorr. Make the maintenance "online" (step by step). Record parameters and downloaded data requested by maintenance protocol AP-SVC-FRM-001 Rev I. Brake flywheel (only one flywheel cabinet). Cleaned MMUs and Air filters. System cabinet and I/O cabinet are live, no maintenance. Changed oil in vacuum pumps. Visual inspection. Made all steps and measurements requested by maintenance protocol AP-SVC-FRM-001 Rev I. Recorded data from UPS. Didn't do tested EPO/EMO, UPS is online, protecting load. Didn't do 3x Main failure test, UPS is online, protecting load. After maintenance UPS is online and protecting load. No alarms, no notices.

Parts Used					
Part Num	nber	Description		Machine	
0060020003	0	il ULTRAGRADE 19 1 litre	3	AP00317	
0060020310			3	AP00317	
0060021024			1	AP00317	
0060020003	0	il ULTRAGRADE 19 1 litre	3	AP00347	
0060020310			3	AP00347	
0060020310			3	AP00344	
0060020003	0060020003 Oil ULTRAGRADE 19 1 litre		3	AP00344	
0060020310			3	AP00343	
0060020003	0060020003 Oil ULTRAGRADE 19 1 litre		3	AP00343	
Cash Expenses					
Date	Qty	Туре			
06/11/2020	1	Travel costs			
06/11/2020	173	Kilometer			
The above report is a true record of the visit					

THIS SECTION MUST BE COMPLETED FOR ALL PILLER ENGINEERS PRIOR TO CUSTOMER SIGNATURE

Piller Germany GmbH & Co. KG

Abgunst 24

37520 Osterode Germany

Customer Visit Report

Report No. 14910604 Page: 3



So 08/11/2020 Mo 09/11/2020 Di 10/11/2020 Mi 11/11/2020 Do 12/11/2020

Engineer:

Print Name Linh

Datum: D:20201112155856 Linhart, Oldrich

7'celeth

Date

12/11/2020

Customer Representative:

Print Name

Date

Datum: D:20201112155916

Mister Geir Almquist

12/11/2020