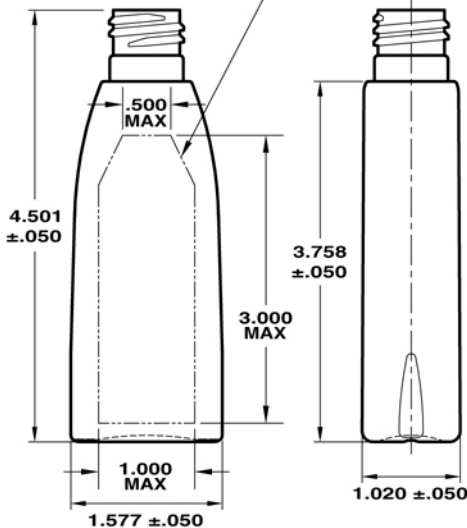


60 ML TEAR DROP

FINISH: M20-410

MAXIMUM DECO
AREA

FINISH: M20-415



4.312
±.050

NOTES

1. 20 MM FINISHES SHOWN
2. MATERIAL: HDPE
3. WEIGHT 10 ± 1.5 GRAMS
4. NOMINAL FILL: 60 ML
5. OVERFLOW: 65 ±3.5 ML

MODIFIED M20-SP410	
T	0.775 ±.008
E	0.691 ±.008
H	.554 ±.015
S	.037 ± .015
I	

NOTES

1. 20 MM FINISHES SHOWN
2. MATERIAL: HDPE
3. WEIGHT 10 ± 1.5 GRAMS
4. NOMINAL FILL: 60 ML
5. OVERFLOW: 66 ±3.5 ML

MODIFIED M20-SP415	
T	0.775 ±.008
E	0.691 ±.008
H	.742 ±.015
S	.037 ± .015
I	



PRECISION BLOW MOLDING INC.

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