

Design of helical springs

DME3350

GitHub Repository - <https://github.com/AakashSYadav/DME>

1.1. Aim

To automate the process of designing of helical spring

1.2. Scope

We can design a spring based on different requirements of user in maximum and minimum loads, free length, solid height and maximum compression in accordance to the failure criteria and relevant factor of safety.

1.3. Assumptions

- Stresses in the spring are proportional to load
- An element of an axially loaded helical spring behaves essentially as a straight bar in pure torsion.
- We have used the *Bergsträsser factor* (K_B).

2.1. Procedure

2.1.1. Static loading

- Take input as F_{Max} , maximum compression, material, factor of safety, Free and solid length
- Starting from $d = 0.001$ in, the iteration is started
- Depending on material and d we can find the S_{ut} and S_{Sy}
- Followed by the given calculations
 - $\alpha = S_{Sy}/n_s$ and $\beta = 8(1 + \xi)F_{max}/\pi d^2$
 - $c = \frac{2\alpha - \beta}{4\beta} + \sqrt{\left(\frac{2\alpha - \beta}{4\beta}\right)^2 - \frac{3\alpha}{4\beta}}$
 - $D = c \times d$
 - $K_B = \frac{4c+2}{4c-3}$
 - $N_a = Gd^4 y_{max} / (8D^3 F_{max})$

- N_t depending on the type of end we can find N_t
- $L_s = d \times N_a$
- $L_o = L_s + (1 + \xi)y_{max}$
- $Fom = -(relative\ cost)\gamma\pi^2d^2N_tD/4$
- Validate the results from the following constraints:

$$4 \leq C \leq 12$$

$$3 \leq N_a \leq 15$$

$$\xi \geq 0.15$$

$$n_s \geq 1.2$$

- Show the variation of figure of merit with respect to different values for d.

2.1.2. Dynamic loading

- Take input as F_{Max} , F_{min} , theory of failure to be followed, material, factor of safety, spring rate
- Starting from $d = 0.001$ in, the iteration is started
- Depending on material and d we can find the S_{ut} , S_{Sy} , S_{Se} and S_{Su}
- According to different theories of failure we can find the different values of c.
- Solved the biquadratic equations in case of Gerber parabola and Gough ellipse using Sympy - Symbolic Mathematics in Python (a MATLAB like extension for python).
- Check if c follows the condition: $4 \leq c \leq 1$
- Followed by the given calculations
 - $D = c \times d$
 - $K_B = \frac{4c+2}{4c-3}$
 - $N_a = Gd^4/(8D^3k)$
 - N_t depending on the type of end we can find N_t
 - $L_s = d \times N_a$
 - $L_o = L_s + (1 + \xi)y_{max}$
 - $Fom = -(relative\ cost)\gamma\pi^2d^2N_tD/4$
- Validate the results from the following constraints:

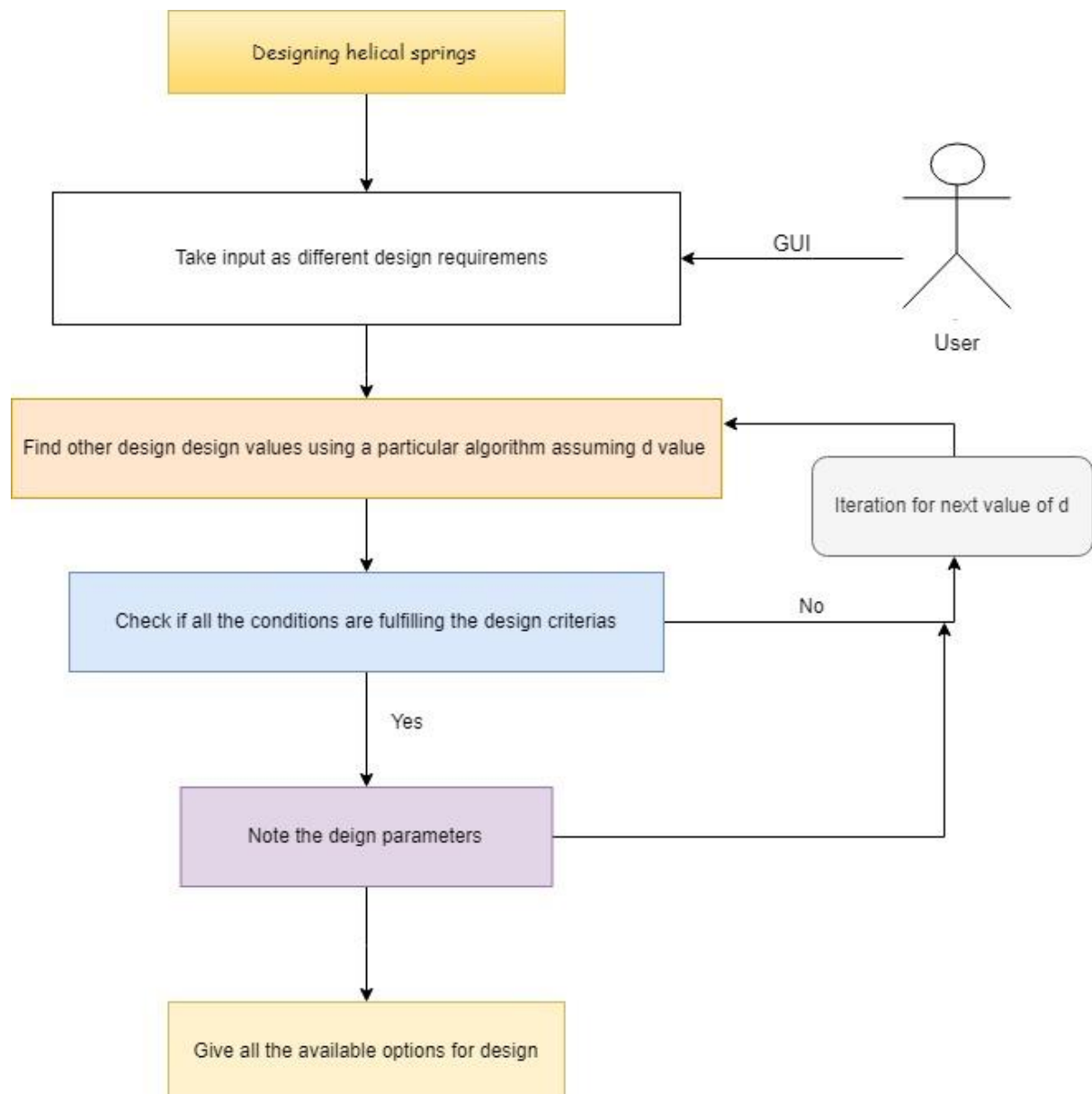
$$3 \leq N_a \leq 15$$

$$\xi \geq 0.15$$

$$n_s \geq 1.2$$

- Show the variation of figure of merit with respect to different values for d.

2.2. Flowchart :



3. Validation of code with hand calculation

Part I : Constant load

Material: music wire

Maximum load: 20 lbf

$y_{max}: 2\text{ in}$

$L_s \leq 1\text{ in}$

$L_o \leq 4\text{ in}$

Let n_s (Factor of safety) = 1.2, $d=0.08\text{ in}$ and $\xi = 0.15$

$$S_{ut} = \frac{201000}{0.080^{0.145}}$$

$$S_{sy} = 0.45 \times \frac{201000}{0.080^{0.145}} = 130455\text{ psi}$$

$$\alpha = S_{sy}/n_s = 130455/1.2 = 108\,713\text{ psi}$$

$$\beta = 8(1 + \xi)F_{max}/\pi d^2 = 8(1 + 0.15)20/\pi (0.080^2) = 9151.4\text{ psi}$$

$$c = \frac{2\alpha - \beta}{4\beta} + \sqrt{\left(\frac{2\alpha - \beta}{4\beta}\right)^2 - \frac{3\alpha}{4\beta}} = 10.53$$

$$D = c \times d = 10.53 \times 0.080 = 0.8424$$

$$K_B = \frac{4c + 2}{4c - 3} = 1.128$$

$$N_a = \frac{Gd^4 y_{max}}{(8D^3 F_{max})} = 10.05$$

$$N_t = N_a + 2 \text{ (For square and ground ends)} = 12.05$$

$$L_s = d(N_t) = 0.080 \times 12.05 = 0.964\text{ in}$$

$$L_o = L_s + (1 + \xi)y_{max} = 0.964 + (1 + 0.15)2 = 3.264\text{ in}$$

$$Fom = -\frac{(\text{relative cost})\gamma\pi^2 d^2 N_t D}{4} = -0.417 \text{ (Taking } \gamma = 1)$$

Helical Spring Design

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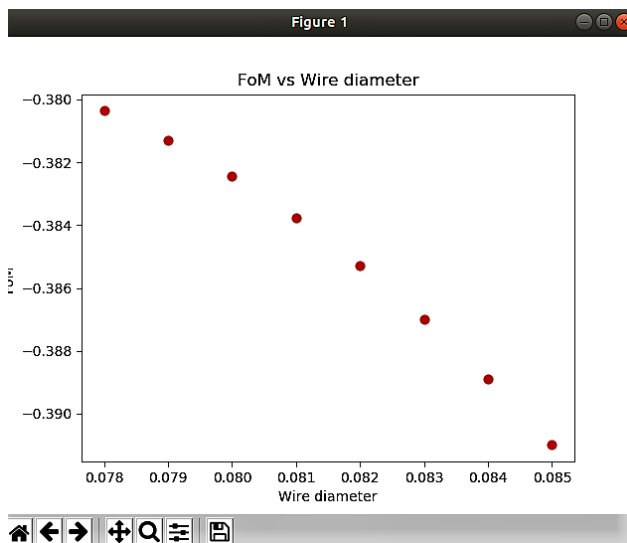
Spring design for Static load Spring design for Dynamic load

Input the given params

Maximum force	<input type="text" value="20"/>	lbf	ymax	<input type="text" value="2"/>	inch
Free Length	<input type="text" value="4"/>	inch	End condition	Plain-Ground	
Solid Length	<input type="text" value="1"/>	inch	Material	A228	
Output Units	<input checked="" type="radio"/> US <input type="radio"/> SI				

Results
(more)

Spring diameter 0.779inch
 Wire diameter 0.078inch
 Na 11.516
 ls 0.976inch
 lo 3.276inch
 Figure of merit -0.3804



For exporting the results

res.txt - Notepad

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```

Wire diameter 0.080000
Spring diameter 0.842679
Na 10.053593
ls 0.964287
lo 3.264287
Figure of merit -0.417034
2018-11-24 18:06:42 Wire diameter 0.081000
  
```

Part II : Varying load

Design criteria:

Material: music wire

Theory of failure: Goodman criteria

$$F_{max} = 18 \text{ lbf}$$

$$F_{min} = 4 \text{ lbf}$$

$$F_m = 11 \text{ lbf}$$

$$F_a = 7 \text{ lbf}$$

$$D + d \leq 2.5 \text{ in}$$

Let $d = 0.0915 \text{ in}$

$$\left(\frac{\sigma_a}{S_e} + \frac{\sigma_m}{S_{ut}} \right) = \frac{1}{n_f}$$

Solving the quadratic equation, we get $c_1=10.429$ and $c_2=0.8468$

Neglecting c_2 ($4 \leq c \leq 12$)

$$D = c \times d = 10.429 \times 0.0915 = 0.954 \text{ in}$$

$$N_a = \frac{d^4 G}{8 D^3 k} = 12.481$$

$$N_t = N_a + 2 = 12.481 + 2 = 14.481$$

$$y_{max} = \frac{F_{max}}{k} = 1.8947 \text{ in}$$

$$L_s = N_t \times d = 1.325 \text{ in}$$

$$L_o = L_s + (1 + \xi)y_{max} = 3.5039 \text{ in}$$

Helical Spring Design

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Spring design for Static load | Spring design for Dynamic load

Input the given params

Maximum force	<input type="text" value="18"/>	lbf	Spring Rate	<input type="text" value="9.5"/>	lbf/inch
Minimum force	<input type="text" value="4"/>	lbf	Failure Criteria	<input type="text" value="Goodman"/>	
Material	<input type="text" value="A228"/>		End condition	<input type="text" value="Plain-Ground"/>	
Output Units	<input checked="" type="radio"/> US <input type="radio"/> SI				

Results
(more)

Spring diameter 0.938inch
 Wire diameter 0.091inch
 Nt 12.827
 Is 1.258inch
 Io 3.437inch
 Figure of merit -0.6894

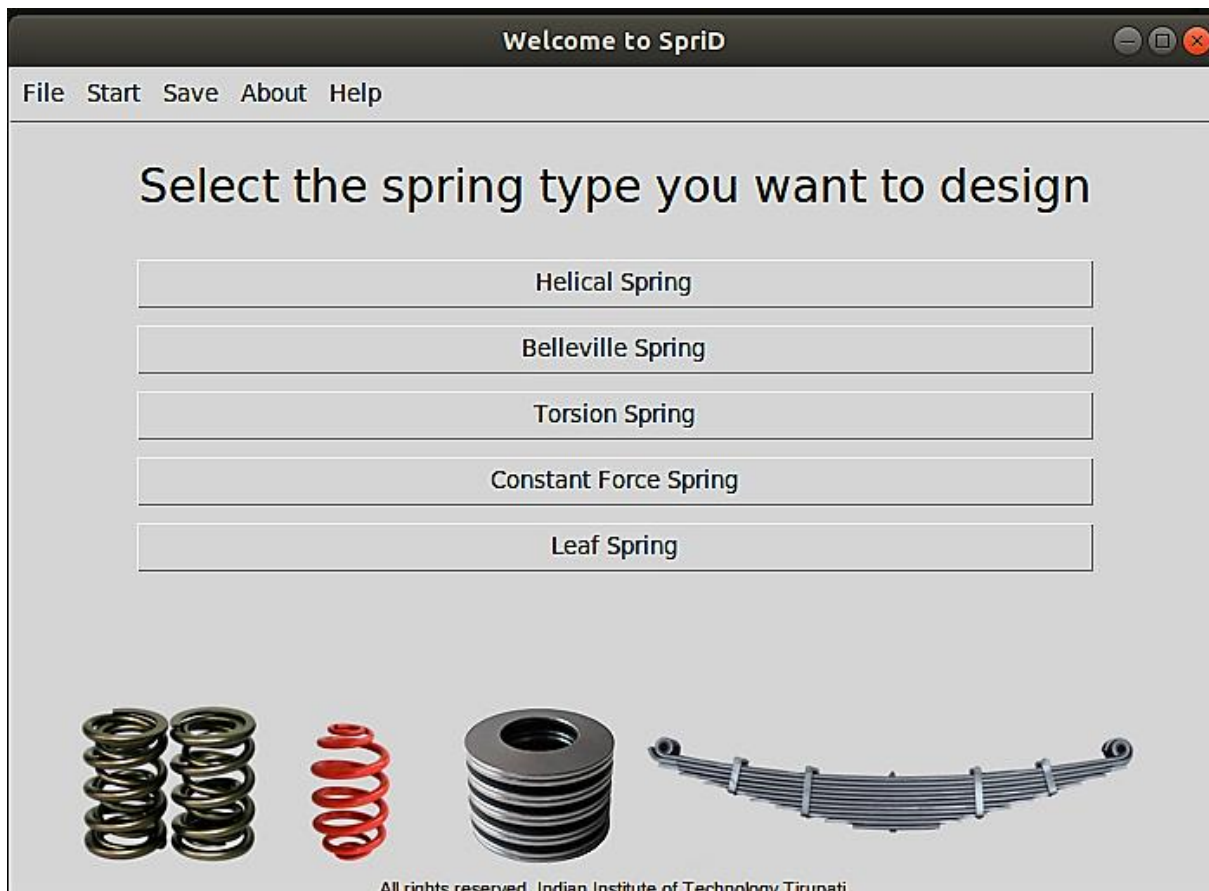
4. Applications

It can be used by industries as well as small manufacturers to design springs according to their requirements and select the best design of spring among all the springs available based on specific needs and figure of merit.

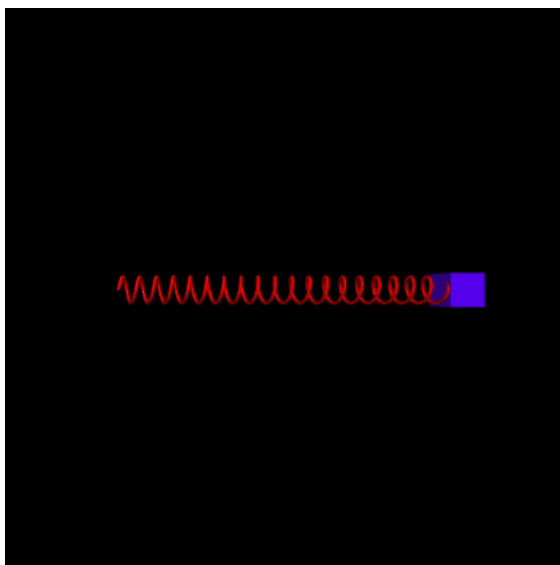
5. Possible future extensions

- We have designed the algorithm just for the case of helical springs, so we can use a similar algorithm to design torsion, leaf and Belleville springs.
- Addition of simulation and model of the spring and integrating it with the generated results. We are going to use visual python to show the spring as well as the interaction of spring with a specific mass under certain conditions.
- Addition of 'Export PDF' option to ease post calculation work
- Addition of 'Save' button to save a copy of the current session.

Additional



Simulated using vpython



Note: The complete project is open source and is available at <https://github.com/AakashSYadav/DME>.
Yes, each and every line of this code has been written by us.

