Figure 4

Option A (LMS)					Option B (Personal use)			
Metal	AISI	SFPM	SFPM		Metal	AISI	SFPM	SFPM
Class	Designation	(HSS)	(Carbide)		Class	Designation	(HSS)	(Carbide)
Aluminum	(5/6/7)0**	550	2820	1	Aluminum	(5/6/7)0**	550	2820
	` ,			2		• •		790
	-			3	Brass	-		1170
				4	Steel	1018	130	800
Cast Alum	-	675	2820	5	Cast Alum	-	675	2820
Cast Iron	-	180	410	6	Cast Iron	-	180	410
Bronze	-	225	715	7	Bronze	-	225	715
Tool Steel	(W/O/A)*	120	400	8	Tool Steel	(W/O/A)*	120	400
				9	Steel	1045	100	375
Steel	11(3/4/5)*	145	735	10	Steel	1144	135	560
Steel	12**	280	930	11	Steel	1215	280	930
				12	Steel	4140	100	350
				13	Steel	8620	100	350
Steel	41(4/5)*	135	560	14	Steel	41L40	110	425
Steel	110* 111*	225	950					
Steel	10(3,4,5)*	118	820					
Steel	11L* 12L*	230	810	15	Steel	11L17/12L14	200	800
				16	Stainless	316	60	240
				17	Stainless	416	180	720
Stainless	(2/3/4)0*	125	570	18	Stainless	30(3/4)	125	570
Delrin	-	35	80	19	Delrin	-	35	80
	Class Aluminum Steel Brass Cast Alum Cast Iron Bronze Tool Steel	Metal Class AISI Designation Aluminum Steel 10(0/1/2)* Brass - 10(0/1/2)* Brass - Cast Alum Cast Iron Bronze Tool Steel 11(3/4/5)* Steel 12** - Steel 11(3/4/5)* Steel 110* 111* Steel 10(3,4,5)* Steel 11L* 12L* - Stainless (2/3/4)0* -	Metal Class AISI Designation SFPM (HSS) Aluminum Steel (5/6/7)0** 550 Steel Steel 10(0/1/2)* 175 Steel Brass - 325 Cast Alum - 675 Cast Iron - 180 Bronze - 225 Tool Steel - 125 Steel Tool Steel (W/O/A)* 120 Steel 11(3/4/5)* Steel 12** 280 Steel 41(4/5)* Steel 110* 111* 225 Steel 225 Steel Steel 110* 111* 225 Steel 11L* 12L* 230 230 Stainless (2/3/4)0* 125	Metal Class AISI Designation SFPM (HSS) SFPM (Carbide) Aluminum Steel (5/6/7)0** 550 2820 Steel 10(0/1/2)* 175 842 Brass - 325 1170 Cast Alum - 675 2820 2820 Cast Iron - 180 410 410 Bronze - 225 715 715 Tool Steel (W/O/A)* 120 400 Steel 11(3/4/5)* 145 735 Steel 12** 280 930 Steel 110* 111* 225 950 Steel 10(3,4,5)* 118 820 Steel 11L* 12L* 230 810	Metal Class AISI Designation SFPM (HSS) SFPM (Carbide) Aluminum Steel (5/6/7)0** 550 2820 1 Steel 10(0/1/2)* 175 842 2 Brass - 325 1170 3 Cast Alum - 675 2820 5 Cast Iron - 180 410 6 Bronze - 225 715 7 Tool Steel (W/O/A)* 120 400 8 9 Steel 11(3/4/5)* 145 735 10 Steel 12** 280 930 11 12 13 13 13 13 Steel 41(4/5)* 135 560 14 Steel 10(3,4,5)* 118 820 Steel 11L* 12L* 230 810 15 16 17 Stainless (2/3/4)0* 125 570 18	Metal Class AISI Designation SFPM (HSS) SFPM (Carbide) Metal Class Aluminum Steel 10(0/1/2)* 550 2820 1 Aluminum Aluminum Aluminum Steel Steel 10(0/1/2)* 175 842 2 Steel Brass - 325 1170 3 Brass Cast Alum - 675 2820 5 Cast Alum Cast Iron Cast Iron - 180 410 6 Cast Iron Cast Iron Bronze - 225 715 7 Bronze Tool Steel (W/O/A)* 120 400 8 Tool Steel Steel Steel 11(3/4/5)* 145 735 10 Steel Steel Steel Steel Steel Steel 12** 280 930 11 Steel S	Metal Class AISI Designation SFPM (HSS) SFPM (Carbide) Metal Class AISI Designation Aluminum (5/6/7)0** 550 2820 1 Aluminum (5/6/7)0** Steel 10(0/1/2)* 175 842 2 Steel A36 Brass - 325 1170 3 Brass - Cast Alum - 675 2820 5 Cast Alum - Cast Iron - 180 410 6 Cast Iron - Bronze - 225 715 7 Bronze - Tool Steel (W/O/A)* 120 400 8 Tool Steel (W/O/A)* Steel 11(3/4/5)* 145 735 10 Steel 1144 Steel 12** 280 930 11 Steel 1215 Steel 41(4/5)* 135 560 14 Steel 4140 Steel 10(3,4,5)* 118 820 Steel 10(3,4,5)* 118 820 Steel 11(2** 230 810 15 Steel 11117/12L14 16<	Metal Class AISI Designation SFPM (HSS) SFPM (Carbide) Metal Class AISI Designation SFPM (HSS) Aluminum Steel 10(0/1/2)* 550 2820 1 Aluminum Aluminum (5/6/7)0** 550 Steel 10(0/1/2)* 175 842 2 Steel A36 120 Brass - 325 1170 3 Brass - 325 Cast Alum - 675 2820 5 Cast Alum - 675 Cast Iron - 180 410 6 Cast Iron - 180 Bronze - 225 715 7 Bronze - 225 Tool Steel (W/O/A)* 120 400 8 Tool Steel (W/O/A)* 120 Steel 11(3/4/5)* 145 735 10 Steel 1144 135 Steel 12** 280 930 11 Steel 4140 100 Steel 41(4