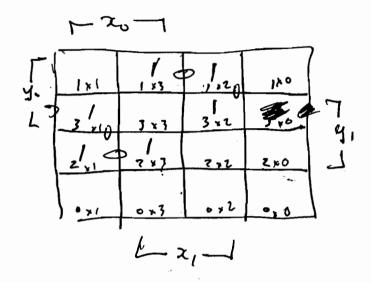
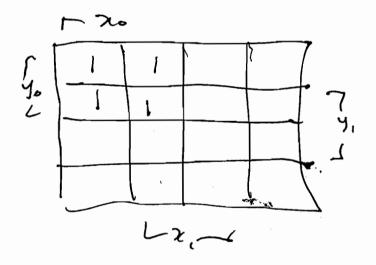
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maximum is 2ⁿ⁻¹

$$Z_{i}$$





An Other way is with two but mulliphies and adders

Another hay is with shift and add.