# RTX Project Report

Xiang, Dian 20431601 dxiang@uwaterloo.ca

Adrian Cheung
20421743
a32cheun@uwaterloo.ca

 $\begin{array}{c} {\rm Justin~McGirr} \\ 20413625 \\ {\rm jmcgirr@uwaterloo.ca} \end{array}$ 

Aaron Morais
20413440
aemorais@uwaterloo.ca

April 6, 2014



# Contents

Ι	In	trodu	ction	6									
п	A	weso	me RTX	7									
1	Global Variables												
	1.1	Descri	iption	8									
	1.2	Heap 1	Data Structures	8									
	1.3	Proces	ss Scheduler Data Structures	9									
		1.3.1	Ready and Blocked Priority Queues	9									
		1.3.2	Priorities	11									
		1.3.3	Message Passing	12									
2	Kernel API												
	2.1	Descri	${f iption}$	13									
	2.2		ory Management	13									
		2.2.1		13									
		2.2.2	Requesting Memory	14									
		2.2.3	Releasing Memory	15									
	2.3	Proces	ssor Management	16									
	2.4		process Communication	17									
		2.4.1		17									
		2.4.2	Receive Messages	18									
		2.4.3	Delayed Messages	19									
	2.5	Proces	ss Priority	20									
		2.5.1	Set Process Priority	20									
		2.5.2	Get Process Priority										

3	Inte	rrupts and Their Handler and Processes	22							
	3.1	Timer I-Process	22							
	3.2	UART I-Process	23							
		3.2.1 Input	23							
		3.2.2 Output	24							
4	System and User Processes 25									
	4.1	System Processes	25							
		4.1.1 Description	25							
		4.1.2 Null Process	25							
		4.1.3 CRT Display Process	26							
		4.1.4 Keyboard Command Decoder Process	26							
	4.2	User Processes	28							
		4.2.1 Wall Clock Process	28							
		4.2.2 'funProcess'	28							
		4.2.3 'schizophrenicProcess'	28							
		4.2.4 'fibProcess'	28							
		4.2.5 'memoryMuncherProcess'	28							
		4.2.6 'releaseProcess'	28							
5	Initialization									
	5.1	Initialization Parameters	<b>29</b> 29							
	5.2	Initialization Steps	31							
6	Major Design Changes									
	6.1	Description	33							
	6.2	Heap	33							
	6.3	Scheduler	34							
	6.4	What We Learned	34							
TT	Τ ′	Testing and Analysis	35							
		and Tharysis	00							
7	Testing									
	7.1	Description	36							
8	Timing Analysis									
	8.1	Requesting and Releasing Memory	38							
		8.1.1 Single Request Single Release	38							

		8.1.2	Cumulative Memory Requests
	8.2	Sendir	ng and Receiving Messages
		8.2.1	Single Send, Single Receive 41
		8.2.2	Cumulative Message Sending 42
		8.2.3	Effects of Message Length
A	Rav	v Meas	surement Data 45
	A.1	Code	Used To Collect Timing Data
			Analysis For Single Request Single Release 48
		A.2.1	Request
		A.2.2	Release
	A.3	Data	Analysis for Single Send Single Receive 50
		A.3.1	Send
		A 3 2	Receive 51

# List of Algorithms

# List of Figures

5.1	Layout of Main Memory with n Processes. The RTX Image		
	contains all global and static variables	32	
8.1	Request Memory over 5 machines	39	
8.2	Release Memory over 5 machines	40	
8.3	Release Memory over 5 machines	41	
8.4	Top: Sending messages; Bottom: Receiving messages	42	
8.5	Cumulative message sending	43	
8.6	Sending messages with variable message length	44	

# Part I Introduction

# Part II Awesome RTX

### Global Variables

### 1.1 Description

There are various amounts of variables used throughout the RTX. This section describes the global variables that are used to accomplish tasks in the RTX. Other global variables such as the global process IDs can be seen in the appendix TODO. There are three major sections that required global variables and data structures: memory management in the heap, scheduler, and user processes.

### 1.2 Heap Data Structures

The RTX provides functionality to request and release memory from the heap, which is shared and stored in the RAM of the board. There is one main data structure that stores each memory block.

```
typedef struct HeapBlockHeader {
   int source_pid;
   int dest_pid;
   unsigned int send_time;
   struct HeapBlock* p_next;
   struct HeapBlock* p_next_usr;
} HeapBlockHeader;

#define HEAP_BLOCK_SIZE 128

typedef struct HeapBlock {
   HeapBlockHeader header;
```

```
byte data [HEAP_BLOCK_SIZE];
} HeapBlock;
```

The HeapBlock structure stores a header and the content of the block. When a memory is requested, users are given the data with a adjustable size of HEAP\_BLOCK\_SIZE and do not have knowledge of the header. Helper functions in the RTX turn the user block back into kernel block by adjusting the pointer of the block. Each header contains information used for message passing. This global data structure is used in the following sections:

- 1. **Process Message Passing** Uses this data structure to pass messages between processes. Message envelopes are implemented as HeapBlocks.
- 2. **Timer I-Process** The process uses message passing to send delayed messages.
- 3. **UART I-Process** The process uses message passing to process input and output characters.
- 4. **CRT I-Process** The process receives messages and passes message for terminal output.
- 5. **KCD Process** The KCD uses message passing to CRT for display and user processes for processing.

### 1.3 Process Scheduler Data Structures

The RTX has a fixed-priority based scheduler that acts as a uniprocessor system. Context switching is required and the following data structures are used for this purpose.

### 1.3.1 Ready and Blocked Priority Queues

On initialization, each in memory process is given a process control block (PCB). The PCB contains data on the process such as its process ID, stack pointer, process state, and priority that the kernel will use for scheduling. The blocked and ready priority queues of PCBs keep track of which processes are blocked and ready for execution. Each process is in one of the 5 states at all time listed in ProcessState. More details about the states can be found

in section TODO. Processes that are in state PROCES\_STATE\_READY are on the ready queue. Processes in state PROCESS\_STATE\_BLOCKED are in the blocked queue. There is also an implicit queue for processes blocked on message but we won't go into that in this section.

```
typedef enum {
    PROCESS_STATE_NEW
    PROCESS_STATE_READY
                                       = 1,
                                       = 2,
    PROCESS_STATE_RUNNING
    PROCESS_STATE_BLOCKED
                                       = 3.
    PROCESS\_STATE\_BLOCKED\_ON\_MESSAGE = 4,
7 } ProcessState;
9 typedef struct PCB {
    // Stack pointer
    U32*
                     sp;
    ProcessID
                     pid;
13
    ProcessState
                     state;
    ProcessPriority priority;
    struct PCB*
                     p_next;
17
    // Incoming messages, waiting to be processed.
    HeapBlock*
                    message_queue;
  } PCB:
21
  PCB* g_ready_process_priority_queue [PROCESS_PRIORITY_NUM] = {
23 PCB* g_blocked_process_priority_queue [PROCESS_PRIORITY_NUM];
```

PCBs and the priority queues are used in the following sections:

- 1. **Memory Management** When a process requests memory without available memory blocks, the memory management subsystem must add the process to a blocked queue. When a memory block is released, the process with the highest priority in the blocked queue (if any) is moved into the ready queue. Thus, the memory management subsystem must have access to the PCBs, and blocked and ready queues in order to accomplish these task.
- 2. **Process Management** The process management subsystem is the one that schedules processes and keep track of the process priorities. Ready processes are taken from the ready queue to be ran if the current

process is blocked or finished its execution. The process management subsystem also takes care of updating the two priority queues when the priority of a process has been changed.

3. **UART Process** - The UART Process needs access to the PCB. The PCBs also contain a mailbox for messages. The UART displays any incoming messages to the terminal display. Thus, it needs to know the PCB structure in order to gain access to the mailbox.

### 1.3.2 Priorities

The RTX is based on a fixed-priority scheduler with 5 user process priorities and 2 system process priorities given below. Users are given priorities PROCESS\_PRIORITY\_HIGH to PROCESS\_PRIORITY\_LOWEST. PROCESS\_PRIORITY\_NULL\_PROCESS is given to the null process and PROCESS\_PRIORITY\_SYSTEM\_PROCESS are given to critical processes such as the KCD, CRT, timer I-process, and UART I-process.

```
typedef enum {
    PROCESS_PRIORITY_INVALID
    PROCESS\_PRIORITY\_SYSTEM\_PROCESS = 1,
    PROCESS_PRIORITY_HIGH
    PROCESS_PRIORITY_MEDIUM
                                     = 3.
    PROCESS_PRIORITY_LOW
    PROCESS_PRIORITY_LOWEST
    PROCESS_PRIORITY_NULL_PROCESS
    PROCESS_PRIORITY_UNSCHEDULABLE
    PROCESS_PRIORITY_NUM
                                     = 8
   ProcessPriority;
  typedef enum {
    USER_PROCESS_PRIORITY_HIGH
    USER_PROCESS_PRIORITY_MEDIUM
                                          = 1.
    USER_PROCESS_PRIORITY_LOW
17
    USER_PROCESS_PRIORITY_LOWEST
                                          = 3,
19
    USER_PROCESS_PRIORITY_NUM
                                          = 4,
21 } UserProcessPriority;
```

This priority structure is used by the process management unit to schedule and block processes based on their priorities. The RTX provides users with UserProcessPriority while keeping an internal structure of ProcessPriority.

### 1.3.3 Message Passing

Message passing is a way for interprocess communication provided by the RTX. Messages are created in the form of a msgbuf structure, which includes the type and content. Some processes such as the CRT and KCD will require a certain type of message to be sent before the message can be processed correctly.

```
1 typedef enum {
    MESSAGE_TYPE_KCD_KEYPRESS_EVENT
                                            = 0.
    MESSAGE\_TYPE\_KCD\_COMMAND\_REGISTRATION = 1,
   MESSAGE_TYPE_CRT_DISPLAY_REQUEST
   MESSAGE_TYPE_WALL_CLOCK
                                           = 3,
    MESSAGE_TYPE_COUNT_REPORT
                                           = 4.
    MESSAGE_TYPE_WAKEUP_10
                                           = 5,
    MESSAGE_TYPE_NUM
                                            = 6,
  } MessageType;
  struct msgbuf {
    MessageType mtype:
    char mtext[HEAP_BLOCK_SIZE - sizeof(MessageType)];
15 };
```

The message passing data structure is evident in the KCD, wall clock process, and all I-processes. It can also be used in all user processes.

## Kernel API

### 2.1 Description

This section describes the kernel API that is available to users in the RTX. It will only go into details of how to use each API function call and states of different scenarios. Details of the implementation can be found in section TODO or from the raw code.

### 2.2 Memory Management

### 2.2.1 Description

The RTX provides the utility of simple memory management of the heap. The main memory on the Keil MCB1700 is divided into sections of the RTX Image, PCB data, the heap, and process stacks seen in figure blah. \*\*\*
TODO insert figure blah here \*\*\*

The Keil MCB1700 does not have the necessary hardware to support virtual memory. Thus, a fixed memory management scheme is used. The OS kernel is always loaded into main memory in its entirity. When the OS boots, a user stated number of PCBs and process stack are allocated. The OS also allocates memory for system processes such as the Keyboard Command Decoder Process (KCD) and the CRT Display Process. After allocation of PCBs and process stacks, the remaining memory is used for the heap, which is shared between all processes. This section will be focused on the memory management of the heap.

The heap is further divided into a variable number of blocks. Each block contains a header (HeapBlockHeader) and 128 bytes of data. Depending on the number of user and system processes, the number of available heap memory will vary. The size of the data can vary from 128 bytes but must be set at compile time. The OS supports two kernel calls that gives access to these memory blocks.

### 2.2.2 Requesting Memory

```
void *request_memory_block();
```

The first functionality supported by the OS is the ability to request memory. This call gives back a pointer to a memory block in the heap. The size of the memory block is defined by the constant HEAP\_BLOCK\_SIZE, which defaults to 128 bytes. These blocks are used for storing local variables or as envelopes for interprocess communication (described in section TODO). The user must cast the memory block to the proper type for his or her own use. An example of the usage is provided below, which stores the numbers 0-31 in an array of size 32.

```
void user_process() {
    int size = 32;

int* array = (int*)request_memory_block();

for (int i = 0; i < size; i++) {
    array[i] = i;
    }

// ...

release_memory_block((void*)array);
}</pre>
```

All processes will share the same heap memory pool. Thus, this primitive will block the process if there are no remaining free memory blocks. In that case, it will only be unblocked there is a new memory block available and if it has the highest priority on the list of processes waiting for a memory block. When using the memory block, the user must be aware of writing past the heap block size. The OS does not check this in any way. Thus, undefined

behavior may occur. Also, the user must remember to release the memory block or memory leakage will occur.

Requesting memory is reliant on calls to the heap to find an available memory block to allocate. The heap keeps a list of the status of each memory block to determine whether or not a block of memory can be requested. The following is the implementation used by the heap:

```
function FINDFREEBLOCK

for i = 0 to TotalNumberOfBlocks do

if FreeSpaceBitmap[i] is a free block then

return i

end if

end for

return not found

end function
```

The lookup time of the FreeSpaceBitmap is O(1) as it is a simple array lookup and a boolean evaluation. Finding a free block has its dependencies on the total number of blocks. The best case for requesting memory is O(1) when the first block in the heap is free. Since this is a linear search, on average the complexity is O(n) where n is the total number of blocks.

Although this is worse in theta complexity than a simple free-list implementation, it was chosen because it allows almost all memory errors to be caught immediately, significantly easing debugging. We verify heap block alignment, check for double- frees, and verify that the pointer lies within the heap, each of which has helped us find bugs that would otherwise be invisible while developing the RTX.

### 2.2.3 Releasing Memory

```
int release_memory_block(void *memory_block);
```

The second functionality supported by the OS is the ability to release memory. This is a non-blocking (but potentially pre-empting) call that returns the memory block back to the OS. This should be called when a message is received and not passed on or when the process is done using the memory block. If any process is blocked on memory, it will be unblocked and put to the ready queue. If the current process has lower priority than the unblocked process, then the current process will be preempted and the higher priority process will be executed instead. An example of this can be seen in figure CODE1 TODO on line 13.

In order to release the memory, release\_memory\_block will need to rely on the implementation of the heap. As stated in 2.2.2, the heap keeps a list of all available memory blocks. In order to release a memory block, the heap will set that block in the list as a free block. Releasing the block thus has O(1) complexity as it only relies on an array lookup. The implementation is as follows:

```
\begin{aligned} & \textbf{function} \  \, \text{ReleaseMemory}(MemoryBlock) \\ & \quad \quad \, \text{FreeSpaceBitmap[position of MemoryBlock]} \leftarrow true \\ & \textbf{end function} \end{aligned}
```

### 2.3 Processor Management

```
int release_processor();
```

The OS manages processes as though it is on a uniprocessor. A priority based scheme with context switching is used for scheduling processes. A process can voluntarily release the processor to the OS at any time during its execution. If there are errors in the call, it will return an error without releasing the processor to the OS. If there are no errors and the invoking process is ready to execute, it is put to the end of the ready queue of its priority. If there are no other processes of equal or higher priority, the process will be chosen to execute again. However, if there is, another process will be chosen for execution. Below is an example which prints an increasing number and releases the processor at every turn.

```
void user_process() {
    static num = 0;
    while(1) {
        print(num++);
        release_processor();
    }
}
```

### 2.4 Interprocess Communication

Communication between processes is primarilly done through message-based interprocess communication (IPC), although static variables can also be used in some cases. Details of the internal layout of process mailboxes can be found in section TODO. The RTX gives three primitives to carry out this task, one for sending, one for delayed sending, and one for receiving.

### 2.4.1 Send Messages

```
int send_message(int process_id, void *message_envelope);
```

A process can compose a message envelope to be sent to another process. Memory for envelope message must be requested from the RTX using the request\_memory\_block() routine. The envelope consists of a type (mtype) and the message data (mtext) which must be filled in as seen below. The predefined message types are used for the KCD, CRT, and Wall Clock process, which are built into the RTX (see section TODO for more information). The message data has a predefined size which is smaller than the HEAP\_BLOCK\_SIZE. Thus, any message that are longer will exhibit undefined behavior. The process ID of the receiving process must also be known ahead of time in order to use send\_message().

```
typedef enum {
      MESSAGE_TYPE_KCD_KEYPRESS_EVENT
                                              = 0.
      MESSAGE\_TYPE\_KCD\_COMMAND\_REGISTRATION = 1,
3
                                              = 2,
      MESSAGE_TYPE_CRT_DISPLAY_REQUEST
      MESSAGE_TYPE_WALL_CLOCK
                                              = 3.
      MESSAGE_TYPE_USER_DEFINED
                                              = 4,
      MESSAGE_TYPE_NUM
                                              = 5,
9 } MessageType;
11 struct msgbuf {
      MessageType mtype;
      char mtext[HEAP_BLOCK_SIZE - sizeof(MessageType)];
  };
```

The primitive returns a status which validates the, message, receiver process ID, and ready queue. User processes is allowed to send a message to any user processes or system processes such as the KCD. If the receiving process is currently blocked on receiving message, this call will add the message to the process' message box and put it back on the message queue. The current process continues to execute unless the receiving process has a higher priority. In that case, the current process will be preempted and put to the back of the ready queue. Thus, this primitive may effect the execution of the process.

In order to keep track of messages that have been sent, the messages are stored in a queue, specifically a linked list. Messages are added to the end of the linked list resulting in an O(n) insertion complexity. It is possible to have this run in O(1) time by using a doubly-linked list and keeping track of the first and last elements in the list, but it seemed more important to provide a working prototype first, and optimize the runtime when (if) it became an issue. O(n) is likely to be quite small even in the worst case, given the limited size of the RTX heap.

### 2.4.2 Receive Messages

```
void *receive_message(int *sender_id);
```

A process can use this primitive to receive messages from other processes. Unless the sender\_id is NULL, the sender of the message will be written to the sender\_id parameter. The current process will check its mailbox for any incoming messages. If there are no messages in its mailbox, the routine will block the process and select another process for execution. Execution of the process will occur again if a message is sent from another process and this process has the highest priority in the ready queue. The message\_envelope is heap memory underneath. Thus, it is required that unless the process passes the message onto another process, the final receiving process must release the message\_envelope block after its usage. An example of send\_message and receive\_message is shown below.

```
message_envelope->mtype = MESSAGE_TYPE_USER_DEFINED_1;
          strcpy(message_envelope->mtext, "process message");
          send_message(PROCESS_RECEIVE_ID, message_envelope);
          // Send another block for process_receive to send to CRT
          struct msgbuf* message_envelope
              = (struct msgbuf*)request_memory_block();
          message_envelope->mtype = MESSAGE_TYPE_USER_DEFINED_2;
13
          strcpy(message_envelope->mtext, "print this");
          send_message(PROCESS_RECEIVE_ID, message_envelope);
      }
17 }
  void process_receive() {
19
      while (1) {
          struct msgbuf* message
21
              = (struct msgbuf*)receive_message(NULL);
          if ( message->mtype = MESSAGE_TYPE_USER_DEFINED_2 ) {
23
              // Send to CRT for printing; do not release memory
              message->mtype = MESSAGE_TYPE_CRT_DISPLAY_REQUEST;
              send_message(PROCESS_ID_CRT, message);
          } else {
27
              // Do something with the message then release it
              release_memory_block( (void*) message );
29
          }
      }
31
```

### 2.4.3 Delayed Messages

```
int delayed_send(int process_id, void *message_envelope, int
    delay);
```

This primitive is very similar to the primitive of send\_message in section 2.4.1 with the addition of a delay. Instead of sending the message immediately, the message will be sent delay number of milliseconds. The message\_envelope is constructed in the same way. The process\_id will be the receiving process. The execution of the process may be preempted after a the delay period if the receiving process was blocked on receive\_message and

has a higher priority.

### 2.5 Process Priority

The RTX schedules processes based on a fixed priority scheme. Thus, the RTX provides the utility to change priorities and to get the process priority of any user processes.

### 2.5.1 Set Process Priority

```
int set_process_priority(int process_id, int priority);
```

This primitive allows user processes to set the priorities of other user processes. User processes are not allowed to set the priorities of any system processes. System processes, however, are allowed to set the priorities of other system or i-processes. The primitive validates if the current process is allowed to set the priority of the process with process\_id and whether it's a valid process\_id. It also checks the validity of the priority. An error status of RTX\_ERR is given back if the validation does not pass. If properly set, a status of RTX\_OK is returned. The caller of this primitive is not blocked but can be preempted if the priority of the set process is higher. Otherwise, the process continues to execute. An example usage is shown in section 2.5.2

### 2.5.2 Get Process Priority

```
int get_process_priority(int process_id);
```

Given a process\_id, this primitive gives back the priority of any processes including any system or i-processes to a user process. A invalid process\_id will result in a RTX\_ERR status. Otherwise, a RTX\_OK is returned to the caller. An example usage of both get and set process priority is shown below.

```
// Assume this process has a process ID of 3
// and there is another user process with ID of 1
void user_process() {
   int process_priority_3 = get_process_priority(3);
   if( process_priority_3 == USER_PROCESS_PRIORITY_MEDIUM ) {
        // Make process 1 have a higher priority
        // This call will preempt
```

# Interrupts and Their Handler and Processes

The operating system supports two interrupt processes, a timer I-process and a UART I-process.

### 3.1 Timer I-Process

At initialization of the OS, we initialize prescale registered to have a value of 12499, which equals 1 millisecond along with other values that require the interrupt to occur. With these initialized values, we enable the timer 0 interrupts for every 1 millisecond. Once an interrupt occurs, the following handler handles the interrupt.

### function TIMER0\_IRQHANDLER

Disable other interrupts

Save state

C\_TIMER0\_IRQHANDLER

Enable other interrupts

Put state back and go back to original execution

#### end function

### function C\_TIMERO\_IRQHANDLER

Reset interrupt bit

Increase static timer count

 $message\_peek = SORTED\_MESSAGE\_QUEUE\_TOP$ 

if message\_peek time has elapsed then

```
message = SORTED_MESSAGE_QUEUE_POP
SEND_MESSAGE(message)
PREEMPT_IF_NECESSARY
end if
end function
```

The interrupt process is used to keep a timer accurate to 1 millisecond. It is also used for the delayed send primitive in the kernel API. Messages sent to the timer process are kept in a special mailbox that sorts the messages by earliest send time. On each interrupt, the handler checks whether there are message that have elapsed their delay time and sends them. It preempts the current process if a process is blocked on receive and has a higher priority than the currently interrupted process or running process. Interrupts are also disabled from the start and end of this routine. This is to prevent interrupt nesting to occur. If another interrupt occurs in the middle of this interrupt routine, it will be processed after the routine is finished.

### 3.2 UART I-Process

The UART I-Process is the center of receiving keyboard input and transmitting characters for output.

### 3.2.1 Input

The first task of the UART is to receive keyboard input. We receive one input character for each interrupt. This character is passed in the form of a message to the KCD for processing, where it will output to the CRT and be processed for any incoming commands. The input section of the UART also handles debugging hot keys. Three character hot keys: 'a', 'b', 'c', and 'd' are chosen to output the ready queue, blocked on resource queue, blocked on message queue, and timer delayed message queue respectively. These outputs use the polling output rather than the interrupt output because if memory was to run out during execution, we still want to see the output of the queues. This cannot be done with interrupts as it requires message passing, thus memory allocation.

```
if keyboard input interrupt then
    char_in = input_character
    if char_in is 'a' then PRINT_READY_QUEUE
```

```
else if char_in is 'b' then PRINT_BLOCKED_MEMORY_QUEUE
else if char_in is 'c' then PRINT_BLOCKED_RECEIVE_QUEUE
else if char_in is 'd' then TIMER_PRINT_DELAYED_MESSAGE_QUEUE
end if
message = ALLOCATE_MEMORY_FOR_MESSAGE
message.Type = MESSAGE_TYPE_KCD_KEYPRESS_EVENT
message.Data = char_in
SEND_MESSAGE(message)
end if
```

### **3.2.2** Output

The second task of the UART is to output characters onto terminal display. A message can contain up to 20 characters. However, the UART display interrupt only supports one character output per interrupt. Thus, the interrupt bit is enabled for the message and a message buffer counter is increased every time an interrupt occurs until the entire message has been outputted to the terminal character by character. Putting this together, we have the following implementation.

```
if keyboard output interrupt then
   if there is no more characters in the message to print then
        MEMORY_RELEASE_BLOCK(message)
        turn off output interrupt bits
   else
        char_out = message-¿Data[count]
        give char_out to register for output
        count++
        end if
end if
```

# System and User Processes

### 4.1 System Processes

### 4.1.1 Description

The RTX consists of system processes that sit on top of the kernel. These system processes usually have higher priority than user processes because they carry out tasks for the OS that the kernel cannot do otherwise. System processes in this RTX includes the null process, and I/O processes.

### 4.1.2 Null Process

The design of the RTX requires that a process should always be executing. Thus, if there are no user or other system processes, the null process executes. The only job of the null process is to keep the processor running. It has the lowest priority of any process using the RTX. If any process is added into the ready queue during the execution of this process, a preemption will occur and the new process will take control of the processor. The final implementation follows the following form.

function NULL\_PROCESS
while true do
end while
end function

### 4.1.3 CRT Display Process

The RTX supports output to terminal display. CRT is a system process that the RTX uses to accomplish the task of display. The CRT process depends on the UART I-Process (details of the UART can be found in section TODO). The CRT is implemented using the following algorithm.

```
function CRT_PROCESS
  while true do
    message = RECEIVE_MESSAGE(NULL)
    if message is not a CRT display request then
        continue
    end if
        SEND_MESSAGE(PROCESS_ID_UART, message)
        Set interrupt bits
    end while
end function
```

The CRT display process accepts message requests from any process of type MESSAGE\_TYPE\_CRT\_DISPLAY\_REQUEST. This tells the CRT to send the message for display to the UART I-process, which interacts with the hardware registers to output to terminal. Since the UART process is an interrupt process, the interrupt bit must be set in order for the process to run. Thus, after sending the message to UART's mailbox, the CRT process enables the interrupt bits for the I-process to trigger. The UART I-process passes the message character by character to the hardware to display to the terminal.

### 4.1.4 Keyboard Command Decoder Process

The RTX provides functionality to forward user input commands to a particular process. The keyboard command decoder process (KCD) handles two tasks: giving input to the CRT for terminal display and forwarding certain inputs to different processes for further processing. For the first task, all keyboard inputs are filtered by the KCD. The UART I-process is called when a key is first pressed. The UART I-process (explained further in section TODO) then passes a message to the KCD telling of type key press. In the first case, the KCD will take this message and pass it on to the CRT for terminal display.

In the latter case, processes can register a command with the KCD. Each

command registration consists of a single capital letter of the alphabet. If a command is taken, the KCD will not register the command and exit with an error. After a valid command has been registered, user input with the pattern "%" followed by a upper case character will be parsed by the KCD. If user types in "%" followed by a registered character, the KCD will buffer the input until the user presses the return key. In that scenario, the KCD will pass it onto the registered process. The following algorithm of the KCD explains this in more detail.

```
function PROCESS_INPUT(message)
   if There a "%" character in the buffer then
      if message. Content is a command character then
         add to buffer
      else
         clear buffer
      end if
   else if message.Content is "%" then
      add to buffer
   else if message. Content is enter and buffer is not empty then
      send buffer to registered command
   end if
   Send message to CRT to display
end function
function PROCESS_REGISTER(message)
   if message. Command has not been taken then
      register message.Command
   else
      error
   end if
end function
function KCD_PROCESS
   initialization
   while true do
      message = RECEIVE\_MESSAGE(NULL)
      if message type is key press input then
         PROCESS_INPUT (message)
      else if message type is command registration then
```

# PROCESS\_REGISTER(message) end if end while end function

An example of this usage is the wall clock process (described in more detail in section 4.2.1). The wall clock process registers the character 'W' as a command. The registration will be done by passing a message to the KCD of command registration type. This message is received by the KCD. If the 'W' command has not been registered, it becomes registered by the wall clock process. Meanwhile, the user types in random characters. Any character that is not '%' is passed by the KCD to the CRT for display. Once a '%' is received, the KCD checks the next character to see if it's a registered command. If its not a registered command, the KCD clears the buffer and starts at the beginning. If it is a registered command, the KCD keeps a buffer of all the input characters. This buffer fills with data and is sent to the wall clock process for processing after the user presses enter. The buffer is only 20 characters long. Thus, any data for a process after 20 characters will not be sent to the registered process on enter.

### 4.2 User Processes

- 4.2.1 Wall Clock Process
- 4.2.2 'funProcess'
- 4.2.3 'schizophrenicProcess'
- 4.2.4 'fibProcess'
- 4.2.5 'memoryMuncherProcess'
- 4.2.6 'releaseProcess'

### Initialization

### 5.1 Initialization Parameters

The RTX has several initialization parameters that have defaults but can be tuned to the users requests. The following are parameters that can be given to the OS before it boots

1. **Heap block size** - The memory block size determines the size of each block in the heap. This variable is initially defined as 128 bytes. However, it can be tuned by changing HEAP\_BLOCK\_SIZE define.

```
#define HEAP_BLOCK_SIZE 128
```

2. **Message Types** - User processes that require special message types can add their own defined types into the OS defined list of message types. The default is the following.

```
typedef enum {
    MESSAGE_TYPE_KCD_KEYPRESS_EVENT = 0,
    MESSAGE_TYPE_KCD_COMMAND_REGISTRATION = 1,
    MESSAGE_TYPE_CRT_DISPLAY_REQUEST = 2,
    MESSAGE_TYPE_WALL_CLOCK = 3,
    MESSAGE_TYPE_USER_DEFINED = 4,

MESSAGE_TYPE_NUM = 5,

MessageType;
```

3. Number of Processes - The number of processes must be stated at the beginning by the user or users. The default number is 6 indicating the 6 test user processes in place. A user can add or remove process routines and vary the number of processes by the following define:

```
1 #define NUM_TEST_PROCS 6
```

4. **Process Initialization Variables** - Each process has a set of initialization variables it can change before the process is added for execution in the operating system. All of the variables are defined and can be changed in the PROC\_INIT structure.

```
typedef enum {
      USER_PROCESS_PRIORITY_HIGH
                                            = 0,
      USER_PROCESS_PRIORITY_MEDIUM
                                            = 1.
3
      USER_PROCESS_PRIORITY_LOW
      USER_PROCESS_PRIORITY_LOWEST
      USER_PROCESS_PRIORITY_NUM
                                            = 4,
   UserProcessPriority;
  typedef struct {
      int pid:
      UserProcessPriority priority:32;
      int stack_size;
      void (*entry_point) ();
15 PROC_INIT;
```

- (a) **Process ID** (pid) Each process can be assigned a particular process ID as long as two processes does not have the same ID.
- (b) **Process Priority (priority)** Each process can be assigned a priority from lowest to high.
- (c) Process Stack Size (stack\_size) Each process is assigned a default value of 512 bytes for the stack size. This value can be varied if a user process wants more stack and this number is known at the beginning
- (d) **Process Entry Point (entry\_point)** This is the place in memory where the initial instructions are.

### 5.2 Initialization Steps

After setting up the initial parameters, the OS takes several steps to boot.

- 1. Initializes terminal 2, also known as UART1, for display output using polling method. This is used for debugging purposes of the OS.
- 2. Initialize terminal 1, also known as UART0, for display output using interrupts. This serves as the main display of keyboard input, wall clock output, and any KCD registered commands.
- 3. Initialize main memory for the OS and processes. Figure 5.1 shows the final memory layout. Let's assume we have n processes.
  - (a) Initialize the start pointer to the end of the RTX image with padding
  - (b) Initialize the end pointer to the end of RAM
  - (c) Allocate a PCB block for each process totaling to n PCB blocks starting at the start pointer
  - (d) Allocate a stack block for each process given the stack size starting at the end pointer
  - (e) Separate the remaining memory in between the PCB and process stacks into heap blocks.
- 4. Initialize registers for timer interrupts
- 5. Hand the processor over to the first process and start the initial execution.

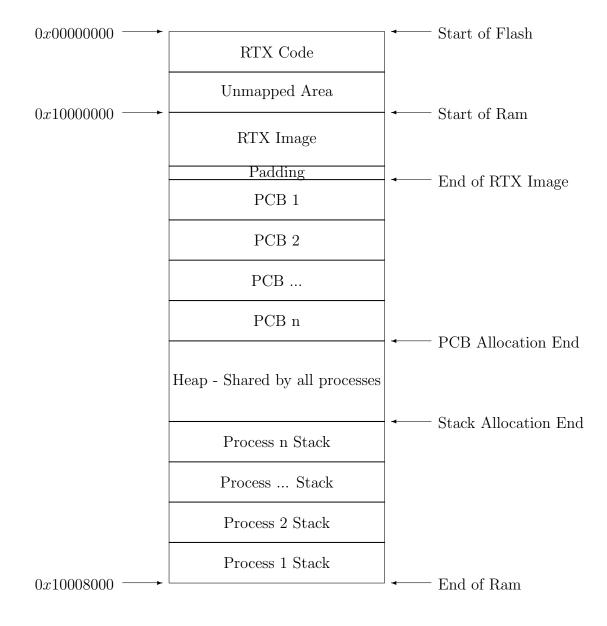


Figure 5.1: Layout of Main Memory with n Processes. The RTX Image contains all global and static variables

# Major Design Changes

### 6.1 Description

### 6.2 Heap

One of the more significant design changes we had to do in our RTX was to add a header to all blocks in our heap, in order to support sending arbitrary heap blocks to arbitrary processes, while allowing the user code to still use the entire allocated block. This header contained information usable only within the kernel itself, currently just for message passing, although it could theoretically be used for other purposes as well. As part of this change, we had to ensure that all kernel-level functions passed around HeapBlocks (i.e. a pointer to the address before the heap block's header), while all of the user-facing functions passed around a pointer to the HeapBlock's data section (otherwise the user process would end up overwriting the kernel's data structures inadvertedly). Fortunately, this wasn't a huge change to implement since a limited number of subsystems relied on the heap functionality at the time, but it took quite a bit of debate and discussion to decide on this solution, and accidentially came back to bite us in P3 where we forgot to translate a user heap block pointer into a kernel heap block pointer before passing it to a kernel-level function.

If I were to do it again, I would probably opt for a footer as opposed to a header. This would have allowed us to keep the user-level and kernel-level pointers the same, avoiding any possibility of translation errors. But alas, this solution didn't even occur to me (nor anyone in our group) at the time.

- 6.3 Scheduler
- 6.4 What We Learned

# Part III Testing and Analysis

# Chapter 7

# Testing

#### 7.1 Description

In order to test the operating system there were 3 main methods of testing: Unit Tests, Testing Processes, and Manual Testing. The latter was used for the CRT and KCD. Unit tests were implemented for the various data structures in the operating system. For the different queues that were implemented, the unit tests would check the push and pop functionalities. The heap was also unit tested. In this case there were unit tests in place to validate expected behaviour for memory blocks being continuously freed, validation for misaligned memory, freeing invalid blocks, and double freeing. All unit tests set up a specific state, called a specific method, and had its results verified against the expected.

At each iteration of development, processes were designed to test the newly added features. For instance, after the first iteration 6 processes were implemented to automatically test the functionality of setting priority, releasing processor, releasing memory, requesting memory, blocking, and unblocking. This was accomplished by having the processes use the new functionality, and keeping track of the number of times each process was running and the order in which they ran. As the processes ran, certain test flags were set to see the progress of the testing suite. At the second and third iteration the processes were designed in the same way but for the following functionality: sending messages, receiving messages, and delayed messages. When all the processes finished running, the results of the tests would be displayed indicating the number of tests that passed and which ones.

While testing the CRT and KCD, the majority of the tests were manual. These processes are involved with keyboard inputs and visual feedback. As such they were tested with manual input and validations.

# Chapter 8

# Timing Analysis

#### 8.1 Requesting and Releasing Memory

All data used and processed data can be found in the Appendix in A

#### 8.1.1 Single Request Single Release

In the first analysis, the request\_memory and release\_memory methods were timed. Single request, single release means that a single memory block was requested and the time taken was recorded. Similarly for releasing a memory block. By doing so we are able to keep the heap in the same state, eliminating the effects of cumulative memory requests (which will be tested in section 8.1.2). The method to time this is shown in the following algorithm. Data was collected across 5 machines, with 1000 calls to each function.

```
function Single_Request_Single_Release for i = 0 to 1000 do RequestStartTime[i] \leftarrow Curent Time memoryBlock \leftarrow Request_Memory_block RequestEndTime[i] \leftarrow Curent Time ReleaseStartTime[i] \leftarrow Curent Time ReleaseEndTime[i] \leftarrow Curent Time ReleaseEndTime[i] \leftarrow Curent Time end for end function
```

Based on the analysis, the mean run time for release memory is 405.44ns. The standard error (marked in the green mean diamonds on the figure) is very small, giving a 95% confidence interval ranging from [404.99, 405.84] to [405.1, 405.95]. The F ratio is incredibly small (0.0474), meaning that there is little to no variance among the different machines and as such it can be concluded that the hardware does not greatly affect the performance of the method.

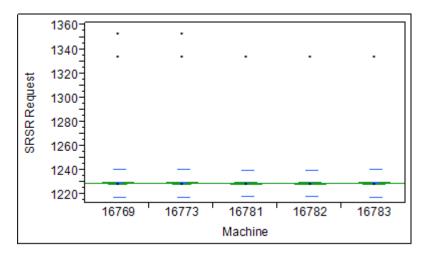


Figure 8.1: Request Memory over 5 machines

The results of releasing memory are very similar to that of requesting memory. The mean time taken to release memory is 1229.237ns. The variations among different machines were very small, giving an F Ratio of 0.0328. This shows that the performance is consistent across different hardware. The performance was as well consistent within itself, the fastest machine had a 95% confidence interval of [1228.5, 1229.9], and for the slowest [1228.6, 1230.0]. Releasing memory takes on average a little under three times as long as requesting memory

#### 8.1.2 Cumulative Memory Requests

The cumulative memory requests condition had 50 memory blocks requested and then subsequently released. This differs from experiment in 8.1.1 where the requested memory blocks do not accumulate. The purpose of this experiment is to see the effect of depleting resources on run time. Once again,

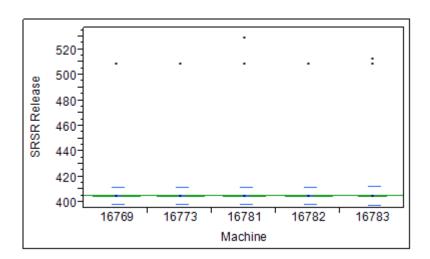


Figure 8.2: Release Memory over 5 machines

trials were taken over 5 machines, however, each machine showed the same performance. To acheive this, the following two method calls were made.

```
function Cumulative_Request

for i = 0 to 50 do

RequestStartTime[i] \leftarrow Curent Time

memoryBlock \leftarrow Request_Memory_block

RequestEndTime[i] \leftarrow Curent Time

end for

end function

function Cumulative_Release

for i = 0 to 50 do

ReleaseStartTime[i] \leftarrow Curent Time

memoryBlock \leftarrow Release_memory_block

ReleaseEndTime[i] \leftarrow Curent Time

end for

end function
```

Consistent with the Single Request, Single Release experiment, the first memory block requested took 1229ns. A linear trend line is overlaid on top showing an R2 value of 1 (a perfect trend). The trend shows that for each additional memory block requested, the run time increase by 17ns. This linear trend is in accordance with the implementation of the request memory method which has O(n) complexity described in 2.2.2.

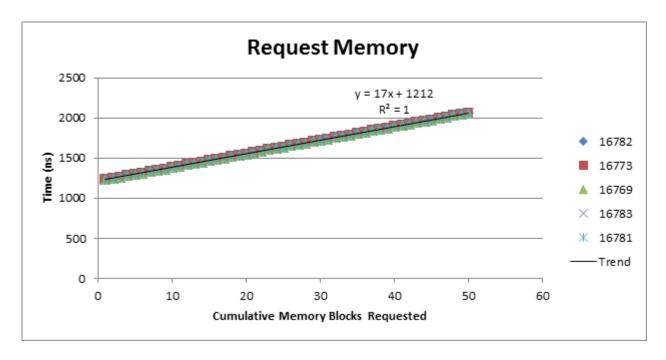


Figure 8.3: Release Memory over 5 machines

#### 8.2 Sending and Receiving Messages

#### 8.2.1 Single Send, Single Receive

In this experiment, the send\_message and receive\_message methods were timed. A single message was sent and the time taken was recorded. Similarly, the time taken to receive that message was timed, specifically the time for the function call and not the delay between the time the message was sent and the time the message was received. By doing so we are able to eliminate the effects of having inconsisent memory available (that will be tested in the following experiment). To achieve this, two user processes were defined, the first sends a message of a fixed size then releases the processor, the second would then receive that message and again release the processor. This process would then repeat a total of 498 times. Data was collected across 5 machines, with 498 calls to each function.

In this single send, single receive condition, a total of 2490 trials were taken, and the data showed no variation for either sending messages or receiving messages. The mean run time of sending a message is 399ns. Due to

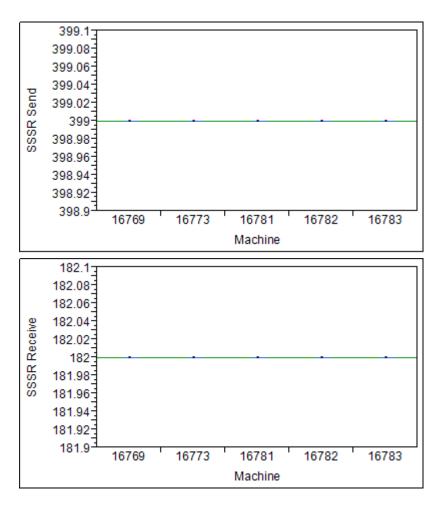


Figure 8.4: Top: Sending messages; Bottom: Receiving messages

the lack of variation on or between each machine this is also the value of the lower and upper bound of the 95% confidence interval. The same applies for receiving the message, which is twice as fast at 182ns.

#### 8.2.2 Cumulative Message Sending

The cumulative message sending condition, as the name implies, had messages accumulate before any were received. The purpose of this is to the see the relation between the number of messages sent (and not yet received) with the time it takes to send a new message. In order to test this, 50 messages

were sent from within a single user processes. Once finished, another process would take over and receive those 50 messages. The results from 5 different machines are displayed in the Figure.



Figure 8.5: Cumulative message sending

Similar to the single send, single receive condition in 8.2.1, the results were the same across all machines. A linear trend line is superimposed onto the results. The trend displayed has an R2 value of 1 showing that this linear trend is very significant. This correlates with the expected O(n) complexity of the send method described in 2.4.1. The trend shows an increase of 11ns per additional message sent.

The message receiving process of this experiment was also measured. For all 250 messages received, the time taken was consistent at 182ns. This is as well expected due to the O(1) complexity of the receive message method describe in 2.4.2.

#### 8.2.3 Effects of Message Length

Another factor that was tested is the length of the message being sent. Depending on the implementation for the kernel it is possible that in some cases a longer message will take longer to send or receive. To test this, messages

were continuously sent and received in the same manner as the single send, single receive condition in 8.2.1 with the addition of an accumulating message (ie the first message sent was a, the second message as and so forth). This was tested up until a message of 50 characters was sent. As shown in the two figures, the message length had no effect on the time taken to send or receive messages.

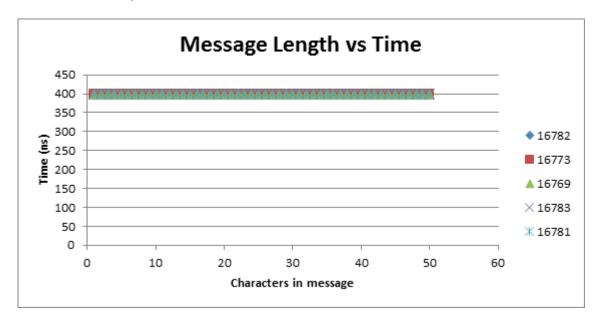


Figure 8.6: Sending messages with variable message length

# Appendix A

#### Raw Measurement Data

#### A.1 Code Used To Collect Timing Data

```
static void proc1 (void)
    timer_test_init();
3
    static const int memory_block_count = 50;
    static void* memory_blocks[memory_block_count];
    int start_time = 0;
    int end_time = 0;
    LOG("Started single request single release");
    for (int i = 0; i < 1000; i++) {
      start\_time = s\_test\_timer ->TC;
11
      memory_blocks[0] = request_memory_block();
      end_time = s_test_timer ->TC;
      LOG("Request: %d", end_time - start_time);
      start_time = s_test_timer ->TC;
      release_memory_block(memory_blocks[0]);
      end_time = s_test_timer ->TC;
17
      LOG("Release: %d", end_time - start_time);
19
    LOG("Finished single request single release");
    LOG("Started requesting");
    for (int i = 0; i < memory_block_count; i++) {
      start_time = s_test_timer ->TC;
23
      memory_blocks[i] = request_memory_block();
      end_time = s_test_timer ->TC;
      LOG("%d", end_time - start_time);
```

```
LOG("Finished requesting");
    test_results[REQUEST\_MEMORY\_TEST] = 1;
29
    LOG("Started releasing");
    for (int i = 0; i < memory_block_count; i++) {
31
      start_time = s_test_timer ->TC;
      release_memory_block(memory_blocks[i]);
33
      end_time = s_test_timer \rightarrow TC;
      LOG("%d", end_time - start_time);
35
    LOG("Finished releasing");
37
    test_results [RELEASE_MEMORY_TEST] = 1;
39
    set_process_priority(1, USER_PROCESS_PRIORITY_LOWEST);
    set_process_priority(2, USER_PROCESS_PRIORITY_HIGH);
41
    while (1) {
      s_iteration_count++;
43
      release_processor();
45
47
49
  static int const required_messages = 50;
51
  static void proc3(void)
53
    LOG("Started receiving messages");
    for (int i = 0; i < required_messages; i++) {
55
      int start_time = 0;
      int end_time = 0;
57
      start_time = s_test_timer ->TC;
      void* message = receive_message(NULL);
      end_time = s_test_timer ->TC;
      LOG("Receive: %d", end_time - start_time);
61
      release_memory_block(message);
63
    LOG("Finished receiving messages");
    \verb|set_process_priority| (5, USER\_PROCESS\_PRIORITY\_HIGH); \\
    set_process_priority(4, USER_PROCESS_PRIORITY_LOWEST);
    set_process_priority(3, USER_PROCESS_PRIORITY_LOWEST);
    release_processor();
69 }
71 static void proc4 (void)
```

```
LOG("Started sending messages");
     for (int i = 0; i < required_messages; i++) {
       struct msgbuf* message_envelope = (struct msgbuf*)
75
      request_memory_block();
       message_envelope -> mtype = 10;
       strcpy(message_envelope->mtext, test_phrase);
       int start_time = 0;
       int end_time = 0;
79
       start_time = s_test_timer ->TC;
       send_message(3, message_envelope);
81
       end_time = s_test_timer ->TC;
       LOG("Send: %d", end_time - start_time);
83
    LOG("Finished sending messages");
85
     set_process_priority(3, USER_PROCESS_PRIORITY_HIGH);
     set_process_priority(4, USER_PROCESS_PRIORITY_LOWEST);
87
     release_processor();
89 }
91 int sample_size = 500;
   static void proc5(void)
93 {
     set_process_priority(6, USER_PROCESS_PRIORITY_HIGH);
     void* message = receive_message(NULL);
95
     release_memory_block(message);
97
     while (true) {
       int start_time = 0;
99
       int end_time = 0;
       start_time = s_test_timer ->TC;
101
       void* message = receive_message(NULL);
       end_time = s_test_timer ->TC;
103
       LOG("Receive: %d", end_time - start_time);
       release_memory_block (message);
       release_processor();
   static void proc6 (void)
111
    LOG("Started send-receive together");
113
     for (int i = 0; i < sample_size; i++) {
       struct msgbuf* message_envelope = (struct msgbuf*)
      request_memory_block();
       message_envelope -> mtype = 10;
```

```
strcpy(message_envelope->mtext, test_phrase);
       int start_time = 0;
117
       int end_time = 0;
       start_time = s_test_timer ->TC;
       send_message(5, message_envelope);
       end_time = s_test_timer ->TC;
      LOG("Send: %d", end_time - start_time);
       release_processor();
123
    LOG("Finished send-receive together");
    LOG("Started variable message length together");
     for (int i = 0; i < sample_size; i++) {
       struct msgbuf* message_envelope = (struct msgbuf*)
      request_memory_block();
       message_envelope -> mtype = 10;
       for (int j = 0; j < i; j++) {
         message_envelope->mtext[j] = *"a";
133
       int start_time = 0;
       int end_time = 0;
       start_time = s_test_timer ->TC;
       send_message(5, message_envelope);
       end_time = s_test_timer ->TC;
       LOG("Send: %d", end_time - start_time);
       release_processor();
    LOG("Finished variable message length together");
143
```

#### A.2 Data Analysis For Single Request Single Release

#### A.2.1 Request

```
Summary of Fit
Rsquare
Adj Rsquare
Root Mean Square Error
Mean of Response
Observations (or Sum Wgts)

2.63E-05
-0.00077
11.43196
1229.237
```

Analysis of Variance

Source	DF	Sum of Square	Mean Square	F Ratio	Prob ; F
Machine	4	17.14	4.285	0.0328	0.9979
Error	4995	652795.5	130.69	_	_
C. Total	4999	652812.7	_	_	_

Means of Oneway Anova

Machine	Number	Mean	Std Error	Lower 95%	Upper 95%
16769	1000	1229.29	0.36151	1228.6	1230
16773	1000	1229.29	0.36151	1228.6	1230
16781	1000	1229.17	0.36151	1228.5	1229.9
16782	1000	1229.17	0.36151	1228.5	1229.9
16783	1000	1229.27	0.36151	1228.6	1230

Means and Std Deviations

Machine	Number	Mean	Std Dev	Std Err Mean	Lower 95%	Upper $95\%$
16769	1000	1229.29	11.7342	0.37107	1228.6	1230
16773	1000	1229.29	11.7342	0.37107	1228.6	1230
16781	1000	1229.17	11.0616	0.3498	1228.5	1229.9
16782	1000	1229.17	11.0616	0.3498	1228.5	1229.9
16783	1000	1229.27	11.5476	0.36517	1228.6	1230

#### A.2.2 Release

Summary of Fit

Rsquare	3.79E-05
Adj Rsquare	-0.00076
Root Mean Square Error	6.8087
Mean of Response	405.4416
Observations (or Sum Wgts)	5000

Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob ¿ F
Machine	4	8.79	2.1968	0.0474	0.9958
Error	4995	231560.2	46.3584	-	_
C. Total	4999	231569	-	-	_

Means for Oneway Anova

Machine	Number of Trials	Mean	Std Error	Lower 95%	Upper $95\%$
16769	1000	405.416	0.21531	404.99	405.84
16773	1000	405.416	0.21531	404.99	405.84
16781	1000	405.436	0.21531	405.01	405.86
16782	1000	405.416	0.21531	404.99	405.84
16783	1000	405.524	0.21531	405.10	405.95

Means And Std Deviations

Machine	Number	Mean	Std Dev	Std Err Mean	Lower 95%	Upper $95\%$
16769	1000	405.416	6.56765	0.20769	405.01	405.82
16773	1000	405.416	6.56765	0.20769	405.01	405.82
16781	1000	405.436	6.90519	0.21836	405.01	405.86
16782	1000	405.416	6.56765	0.20769	405.01	405.82
16783	1000	405.524	7.39649	0.23390	405.07	405.98

# A.3 Data Analysis for Single Send Single Receive

#### A.3.1 Send

Summary of Fit

Rsquare	_
Adj Rsquare	_
Root Mean Square Error	0
Mean of Response	399
Observations (or Sum Wgts)	2490

Analysis of Variance

Source	DF	Sum of Square	Mean Square	F Ratio	Prob ; F
Machine	4	0	0	-	-
Error	2485	0	0	_	_
C. Total	2489	0	-	_	_

Means of Oneway Anova

Machine	Number	Mean	Std Error	Lower 95%	Upper $95\%$
16769	498	399	0	399	399
16773	498	399	0	399	399
16781	498	399	0	399	399
16782	498	399	0	399	399
16783	498	399	0	399	399

Means and Std Deviations

Number			Std Err Mean	Lower $95\%$	Upper $95\%$
498	399	0	0	399	399
498	399	0	0	399	399
498	399	0	0	399	399
498	399	0	0	399	399
498	399	0	0	399	399
	Number 498 498 498 498	Number         Mean           498         399           498         399           498         399           498         399           498         399	498     399     0       498     399     0       498     399     0       498     399     0       498     399     0	Number         Mean         Std Dev         Std Err Mean           498         399         0         0           498         399         0         0           498         399         0         0           498         399         0         0           498         399         0         0	Number         Mean         Std Dev         Std Err Mean         Lower 95%           498         399         0         0         399           498         399         0         0         399           498         399         0         0         399           498         399         0         0         399           498         399         0         0         399

#### A.3.2 Receive

Summary of Fit

Rsquare	-
Adj Rsquare	-
Root Mean Square Error	0
Mean of Response	182
Observations (or Sum Wgts)	2490

Analysis of Variance

Source	DF	Sum of Square	Mean Square	F Ratio	Prob ; F
Machine	4	0	0	-	-
Error	2485	0	0	-	_
C. Total	2489	0	-	-	-

Means of Oneway Anova

Machine	Number	Mean	Std Error	Lower 95%	Upper $95\%$
16769	498	182	0	182	182
16773	498	182	0	182	182
16781	498	182	0	182	182
16782	498	182	0	182	182
16783	498	182	0	182	182

Means and Std Deviations

Machine	Number	Mean	Std Dev	Std Err Mean	Lower 95%	Upper $95\%$
16769	498	182	0	0	182	182
16773	498	182	0	0	182	182
16781	498	182	0	0	182	182
16782	498	182	0	0	182	182
16783	498	182	0	0	182	182