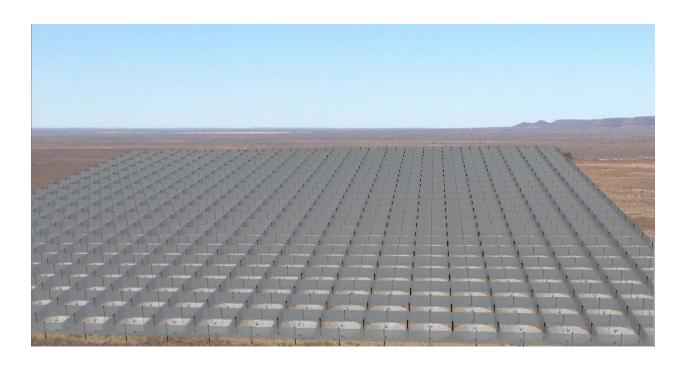
HERA Strawman Technical Design

July 2, 2013



1 Introduction

This memo provides concise technical detail of a strawman design for HERA. Although design iteration is certainly expected, given timelines for the current proposal round any major deviations should be known very soon.

To present a full design, this memo assumes specific values for parameters. It will be pointed out what constraints and risks these impose for design iterations. The following section will lay out those parameters, followed by descriptions of the major blocks of the telescope:

- Antenna
- Front-end
- Node
- Correlator
- Processor
- Reticulation
- Infrastructure

Table 1: Overall parameters and constraints.

Parameter	Value	Note
N	576	Roughly linear in cost (for $N < 1000$) and time,
		but low technical risk
Diameter	14 m	Roughly (sub)-linear cost in area within about
		8-15 m.
Ω_P	$0.026 \; { m sr}$	Element power field-of-view
Ω_{PP}	$0.013 \; sr$	Element power-squared field-of-view
Ω_{eff}	$0.052 \mathrm{\ sr}$	Effective field-of-view for sensitivity calculations
Mount/optics	f 0.32 prime focus	f/D can vary 0.3-0.4 with little impact.
	fixed-zenith with	
	shield	
Sampled fre-	0-250 MHz	Sampling at 500 Msps. Supported by electronics
quency range		but need to investigate feed performance.
Processing band-	100 MHz	Many options of processing to yield sparse sup-
width		port at wide bandwidths along with a large EOR
		processed band. Support F-engine at node.
Antennas per	16	Low risk.
node		
Configuration	24×24 square	The strawman is heavily predicated on the reg-
	grid	ular square grid configuration but not the size.
		Outliers are possible.
f/f_0	$1.5 \cdot 10^5$	Redundancy metric
Total collecting	$0.09~\mathrm{km^2}$	
area		
Angular resolu-	15 arcmin	Evaluated at 150 MHz. Proportional to wave-
tion		length.

2 Overall Configuration

The specific values for high-level parameters are summarized in Table 1.

Figure 1 shows the overall layout of antennas and distribution, which is obviously a regular square grid. This allows tensioning of the elements against one another to minimize cost/performance. Outliers are possible, but the per element cost will be higher.

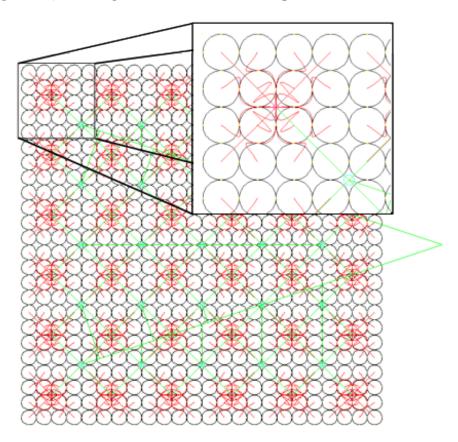


Figure 1: Overall layout of HERA. Black circles are antennas, yellow circles are poles, red lines are antenna-node connections, green is the shared signal/power trenches and cyan are power distribution points. The square inset zooms in on one nodes worth - note that the red signal lines will be of equal length.

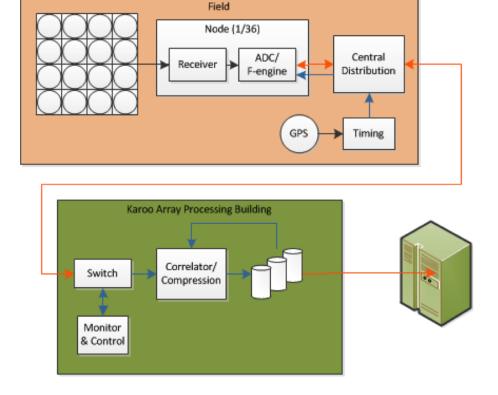


Figure 2: Signal flow for HERA.

3 Antenna

The antenna is a 14-m fixed zenith faceted parabolic prime focus dish with an f/D=0.32. The design principle is that a pipe loaded at the end can approximate a parabola. Design parameters to be studied are pipe diameters (elasticity coefficients), launch angle and loading. Equations from http://ruina.tam.cornell.edu/Courses/ME4735/Rand4770Vibrations/BeamFormulas.pdf are shown in Figure 3.

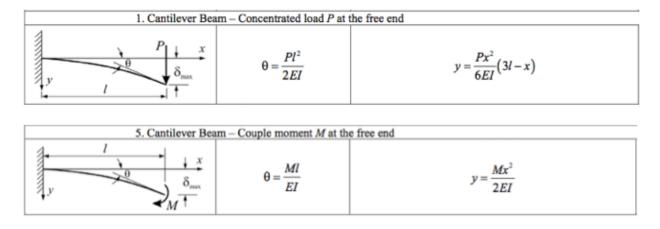


Figure 3: Shows equations for a loaded beam.

The focal ratio is set by the efficiency and the level of the standing wave ripple, which must be more than 60 dB down by the delays needed for the EOR detection. Figure 4 shows analytical calculations of the performance for antennas using a Gaussian feed matching the averages FWHM of the existing "unflapped" PAPER dipole and with 1.5m feed blockage. A 10-meter and 12-meter antenna at about f=3.6 m are near the maximum efficiency of about 72%. The 10-meter

antenna has a FWHM beamwidth of 13.4° , the 12-meter FWHM= 11.7° and the 14-meter (f=4.5) FWHM= 9.8° . Calculated beampatterns are shown in Figure 5. HFSS analysis of the full structures is being pursued and preliminary results are shown in Figure 6.

To reduce standing waves, one typically adds a "splash cone" directly below the feed to scatter the radiation. If we posit that reflections must be suppressed by $-60 \,\mathrm{dB}$ at delays corresponding to the time it takes to travel 15m, and if we assume that reflections are attenuated by a factor A for each crossing of the attenuator placed below the feed, then the number of allowed reflections, R, is given by

$$R = \text{floor}\left(\frac{-60\text{dB}}{2A}\right). \tag{1}$$

Thus, for a feed height (or focal length), f, we have

$$2Rf < 15m. (2)$$

For a moderate attenuation value of A = -15dB, we have f < 4m.

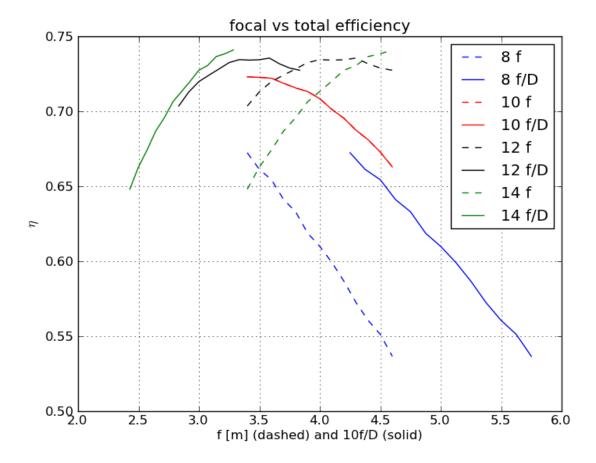


Figure 4: Antenna performance (overall efficiency) as a function of focal length and diameter, plotted two ways: (1) versus focal length in m (dashed) and (2) versus $10 \times f/D$ (solid). Note that the 10m curves are coincident (so the red line is both solid and dashed).

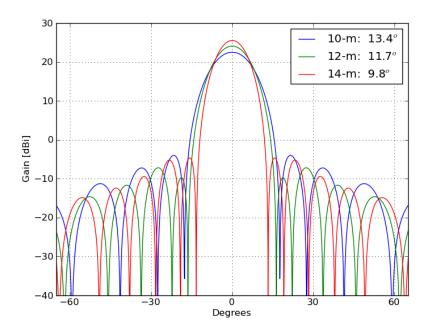


Figure 5: Analytical beam patterns for 10 and 12 meter antennas at f=3.6 and 14-meter at f=4.5.

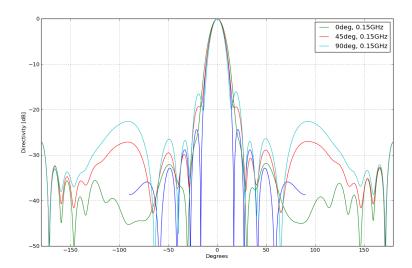


Figure 6: Preliminary HFSS beam patterns with analytical for 10-m antenna.

The overall accuracy in construction is contained within a few compact design features and transferred, primarily via the hub, PVC lengths and poles. Accuracy is transferred from poles to hub to poles to stands.

The order of contruction (after trenching) is:

- 1. install poles to within \pm 10 cm
- 2. survey poles and generate a best fit
- 3. install hubs
- 4. transfer height to poles, trim poles and install pole-tops
- 5. install feeds

- 6. transfer height to stands and install
- 7. install spars
- 8. install surface
- 9. conduct transformational science

3.1 Hub

The central hub must be secure and sufficiently accurate. The design is a concrete annulus holding pipes to launch the spars and supports. Materials are concrete, sonotube and PVC pipe. The hub will also allow for the central feed tensioning line and a socket to install a ladder to access the feed. It has a conduit out for signal and power. Figure 7 shows the engineering drawings. The volume of concrete is about 4.4 ft³ for a mass of about 600 pounds. A jig will be used to make sure the sonotube are circular and concentric during the setup, pour and set of the concrete.

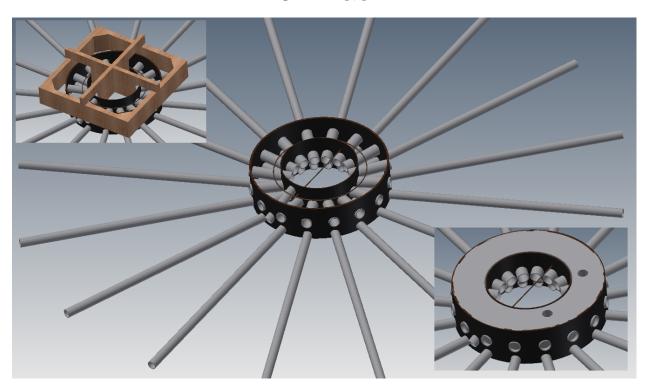


Figure 7: Center portion shows the hub without the concrete. The upper left shows the support jig and the lower right has the completed hub.

The top set of PVC sleeves will hold the spars. They are set at the optimal angle to generate the surface (to be determined by experiment - the angle of the parabola is 5^o at that point for a 36'' diameter hub. The bottom set of PVC position and anchor a ring of spar supports, discussed below.

3.2 Spars

The dish surface it set by sixteen spars emanating from the hub, which will be high-temperature (?) 2" PVC.

The four quadrant spars will be firmly supported at the poles with fixtures, which will also position the circumferential support. The fixtures will firmly hold the spar end at the correct angle for the parabolic shape.

3.3 Support

The antenna support has the following members: poles, stands and the inner ring, which are shown in Figure 8.



Figure 8: The support system, showing the poles, stand and inner ring (held from the hub). The inset on the lower right shows the spars.

3.3.1 Poles

The principle spar support will be by wooden poles at quadrants. These poles will also support the feed and the shield. The posts are a key cost parameter, as 1204 are needed and they must be mechanically secure. This is a key issue with the regular grid as they are shared (which allows for counter-tensioning as well), however outliers using their own poles and guy-lines (as will also be needed at the edges of the grid) are certainly possible. Poles for rural single-wire earth return power distribution systems are very appropriate for this.

Adjustment mechanisms for both height and position from nominal installed positions have been designed. The adjustment in position from expected installation accuracy is handled by the pole-top mechanism described below. Height is handled by installing over-tall poles and trimming with a jig and laser level. The installation accuracy should be ± 10 cm at the pole-top. Note that a 1^o tilt is about a 6cm displacement at 3.6 meters.

3.3.2 Stands and Circumferential Support

Between the poles will be 3 wood or metal (shown as wood) stands which will support the spar ends and the circumferential support. The top will the cut at the proper angle to hold the end of the spar in the correct orientation. The height and position is transferred from the poles via the circumferential supports, which also hold the top edge of the surface screen.

3.3.3 Inner Ring

The inner ring is made of PVC held off of the hub. It can be made with stock PVC couplings and hold the spars at the proper angle at a given distance. If needed, another intermediate ring can be held off of the inner ring support.

3.4 Surface

The surface will be the same as for PAPER ($^{1}/_{4}$ " wire cloth) cut in the shape of overlapping faceted panels at each spar. The panel will be secured by clips over the spars. For 6' wide wire cloth, three panel types are needed per spar, for a total of 48 panels. One lower panel will be releasable so that a person can get through to service the feed. The total surface area is about 0.09 km².

3.5 Splash Cone

As discussed above, getting the ripple below about 60 dB is a key design parameter, so scattering/absorbing cones ("splash cones") will be installed at the vertex, as well as on the bottom area of the feed.

The splash cone at the vertex will be a truncated conical pyramid with an absorbing cap. The cone will be made of the same wire cloth as the surface and the absorbing cap will protrude from the end. The cap can be made of standard eccosorb pyramids (with a weather cover) or using flat ferrite tiles glued onto a foam. It will be slotted on one side to remove from around the central kevlar line. Figure 9 shows the hub with an idealized splash cone.

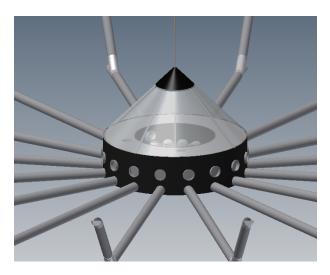


Figure 9: Hub (with inner ring supports) including the idealized splash cone.

At the feed, a circular ferrite tile will be glued to the feed disk.

Different arrangements at both the vertex and feed will be tested. Cost is the main driver, as good quality absorber is expensive.

3.6 Pole-top Assembly

The pole-top assembly is a key mechanical interface to accurately position and tension the feed via Kevlar line. It has to (a) handle up to ± 10 cm positional uncertainty (b) allow tensioning of the feed support lines, and (c) be cheap. The design incorporates two plates with ample boltholes to center a fixed point on one side, a moveable pulley to center the line going the opposite direction, and a sprocket reel to tension the line. Note that a complete come-along incorporating the entire reel and wire rope etc. etc. costs about \$40. Figure 10 shows engineering drawings, modulo the details of the actual reel shape.

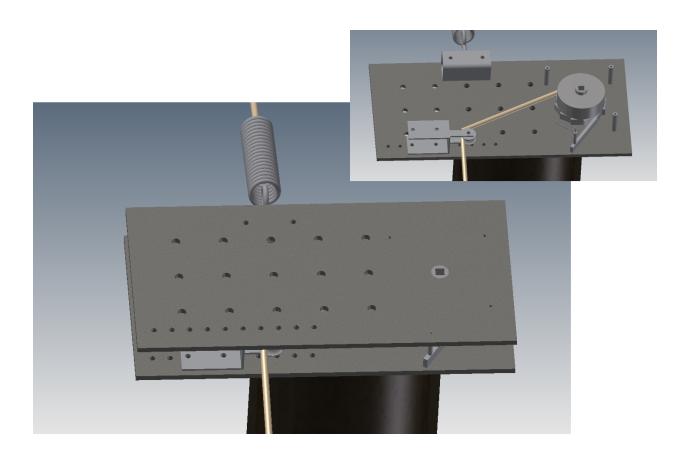


Figure 10: Pole-top assembly with and without the top plate.

3.7 Shield

The shield will be made of chicken wire (?) and will be strung between the poles as an egg-crate structure. One direction can be contiguous while the other will intersect and will need to connect and project through.

Alternatively, if desired, the shield can be projected up from the circumference of the antenna.

4 Front-end

The front-end is currently based on the PAPER dipole, but held "upside-down". It is supported between the poles by Kevlar line (Fig. 11). A central line feeding through the feed and mast between the hub and back-screen holds the feed in tension at the correct height. The crossing Kevlar lines from the poles are at a downward angle of about 20 ° and (although not as shown) each are one line to allow for centering. The tensioning is supported by a small inner frame, from which the feed, the back-screen and central tensioning line are supported. It also allows for some leveling of the feed, as the poles may be at slightly different heights. A strong spring (shown in 10) will be used to retain tension under creep.

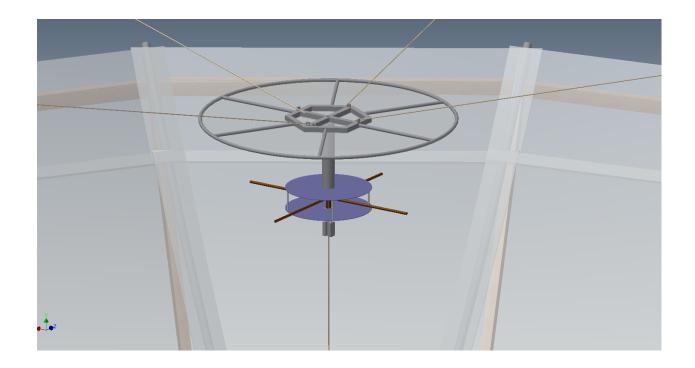


Figure 11: Feed supported off poles with central tensioning line.

The balun/low-noise amplifiers sit immediately below the feed supported off the central tensioning line. The 50 Ω output coax follows the line down, through the hub and off to the node. Each antenna will have the same fixed length of about 30m.

The front-end electronics may easily cover any range between 30-300 MHz. The feed itself is roughly an octave, which may be re-centered from the nominal 150 MHz. Extending the range adds risk associated with the actual performance (i.e., not just cost), however studies are underway on this. The cost of increasing the bandwidth is discussed below, as it relates to the digitizer and signal transport.

5 Node

The node receives signals from 16 antennas (32 inputs), digitizes, does some degree of processing/packetizing and sends it down optical fiber to the correlator. The specific architecture of the node is the critical determinant of the array flexibility. For the strawman here (0-250 MHz), the existing design of the PAPER 16-input ADC card can be used, but joined with a Kintex FPGA to process and put onto optical fiber. This board is currently being designed by NRAO and Berkeley and the schematic is shown in Figure 12. More information may be found at https://casper.berkeley.edu/wiki/DAB-HERALD.

For 576 antennas, 36 nodes will be required. For outrigger antennas, cable lengths may dictate that each antenna has its own node.

The node will accept 230VAC/50Hz single phase. This powers the refrigerator (a stable temperature around 75°F will be used), the lna's via two wires to each antenna for 12 VDC, the receivers, digitizers and data transmission.

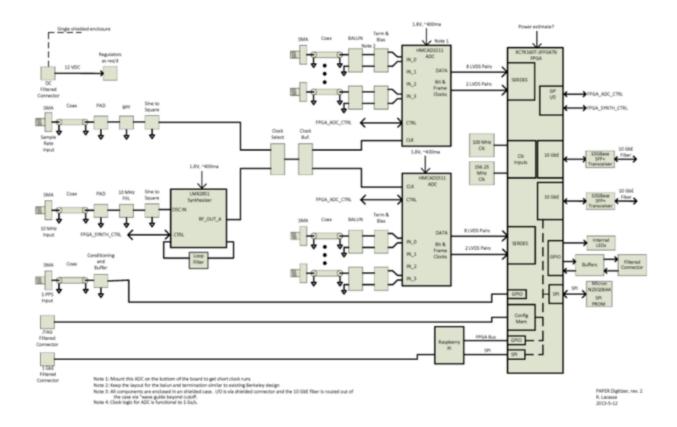


Figure 12: Schematic of the digitizer board under development.

5.1 Receiver

The analog receiver input is 50 Ω coax and, as with the front-end, may fairly easily handle 30-300 MHz. An excellent input match is needed to keep the reflections below the level of confusion for the EOR signal. The PAPER receiver may be used upon changing the input impedance from 75 Ω to 50 Ω .

Each analog receiver card will handle 2 polarizations from a single antenna feed. Hence, each node will house 16 receiver cards. For 576 antennas, there will be a total of 576 receiver cards.

5.2 Digitizer

The digitizer board integrates Hittite ADCs such as those used on CASPER's ADCx16 board with a small Kintex7 FPGA that will be responsible for processing and formatting data into 10 GbE packets to be output over an SFP+ connector. This board will also implement the F-engine portion of the correlator and truncate to fewer bits (4b+4b real/imaginary) for transmitting back to the central correlator.

Each digitizer processes 3 antennas. 6 digitizers are required per node. For 576 antenns (36 nodes), 216 digitizers are required.

- each DAB hosts 3 Hittite HMCAD1511 ADC chips, each digitizing 2 inputs at 500 Msps.
- Implement coarse delay compensation to align FFT windows in time between F engines
- F engine channelizes each input with 2048 channels across 250 MHz
- 100 MHz (820 channels) of (4b real, 4b imag) samples for 6 inputs (4.8 Gbps total) are packetized in 10 GbE format. Note that these channels may not be contiguous. Also note that this is 50% of the link capacity.

5.2.1 ADC

- HMCAD1511, which has been tested in the field on CASPER ADC-16 boards.
- Each ADC chip is capable of digitizing 4 inputs at up to 250 Msps, 2 inputs at 500 Msps, or 1 input at 1 Gsps.
- The analog bandwidth of these chips begins rolling at 500 MHz, and is usable out to \sim 700 MHz.
- On high-density (16-input) boards, on-chip crosstalk, which is specified in the datasheet at <-60dB, is not noticable.

5.2.2 FPGA

- Xilinx Kintex-7 in a 2FFG676 package.
- Three different sizes of Kintex chip are compatible with the 2FFG676 package. Of interest are the XC7K160T (cost: \$400) and XC7K325T (cost: \$1500).
- FPGA logic will be used to:
 - Host six 4-tap Polyphase Filter Banks, each inputting two time-domain samples in parallel per FPGA clock
 - Equalize channel data (to minimize quantization noise) with a programmable bandpass function
 - Re-quantize samples to 8b (4b real, 4b imag). XXX if we retain extra capacity in optical links, could do 16b and eliminate the "fluffing" step in GPU receive code.
 - Select 100-MHz subset of channels for transmission.
 - Packetize data and transmit through 10 GbE core.
- Current estimates suggest that the XC7K160T will have sufficient logic for these operations.

5.3 Optical Transcievers

- Need to support transmission ~10 km to Karoo Array Processing Building (KAPB)
- 10-km CWDM (e.g. http://www.fiberstore.com/narrow/sfp+_v973t0/cwdm-1270-1330nm_v970t1/5km-20km_v966t2/10g-cwdm-transceivers_986). Cost: \$400.
- Comes in 18 colors (although can only find 4 available for purchase). This sets upper limit on muliplexing.

Other options include 1km optical tranceivers, which are cheaper (\$150), but would have to be aggregated and re-transmitted back to KAPB. There are also 40-km DWDM modules (e.g. http://www.fiberstore.com/narrow/sfp+_v983t0/20km-40km_v980t1/10g-dwdm-transceivers_990) for \$900 that are longer range and allow more muxing onto fiber.

6 Optical Network

- input signals on optical cables from node
- XXX DWDM mux box (e.g. http://www.fiberstore.com/c/100g-dwdm-mux-demux_178) is an option for multiplexing signals onto fewer cables. XXX is there a CWDM equivalent?
- Patch panel (e.g. http://www.cableorganizer.com/black-box/economy-fiber-optic-patch-panels/?gclid=CKH7uoahg7gCFWbhQgodLw4A_w) interfaces between array distribution and 10-km cable bundle connecting to Karro Array Processing Building (KAPB)

- Two 10-km 144-fiber optical fiber bundles (e.g. http://www.fiberoptics4sale.com/p/AFL-Mini-Span-ADSS-Cable/AE-1449CC20-EA0.html) carry each 10-GbE optical link from nodes to KAPB. XXX this is an expensive component at \$12.70 per meter.
- Patch panel (see above) interfaces between 10-km cable bundle and distribution within KAPB.
- XXX DWDM demux box (see above) to demux signals after 10-km haul?
- output to optical cables at correlator

XXX Passive splitter (e.g. http://www.fiberstore.com/2x32-fiber-plc-splitter-with-fan-out-kits-phtml) do these work for CWDM, or is a special mux/demux necessary?

Case 1: All of these relative costs suggest that the cost of sending signals 10km to the Karoo Array Processing Building could be reduced by using CWDM at each node (\$400/10G link), patch panel (\$4/link), mux (between \$2 and \$50/link), 10km fiber (shared by 4 to 18 signals, so between \$50 and \$225/link), demux (between \$2 and \$50/link), patch panel (\$4/link), CWDM transceiver (\$400/link). Total = \$860 to \$1135/link times 192 links = \$165k to \$218k.

Case 2: It's worth noting that under the current architecture, we only use 50% of each 10G link from each ADC board. We could add a switch into the node to mux signals before the optical tx (reduce to 96 links, but add 3 \$100 switch ports per link, and 2 \$100 10GbE cables), so \$1360 to \$1635 times 96 links = \$131k to \$157k. This saves money, but has added headache of a switch in the node.

Case 3: Another alternative is to daisy-chain ADC boards (downside is needing logic to forward traffic to allow upstream communication with ADC boards. Not a fan of signal assymetry). This halves the links, but only adds one \$100 cable to price, so cost is \$92k to \$119k.

Case 4: The final thought is that maybe we could send 200 MHz back to the correlator instead of 100 MHz, and beef up the correlator a bit to process it. This would correspond to case 1, but also add \$342k to the correlator cost.

7 Timing Distribution

- GPS antenna
- single master GPS disciplined oscillator, output 10 MHz and 1PPS
- Valon synthesizer PLL, output 500 MHz. XXX could distribute 10 MHz and put these in each node
- Amplification of clock signal to +15 dBm
- Split clock signal 36 ways for distribution to nodes
- 1PPS signal amplification and splitting 36 ways
- Distribute clock signal and 1PPS over CAT7 cable
- Inside node, split clock and signal 6 ways, additional +10dB amplification
- SMA cable into digitizer boards

If FPGAs are clocked at 250 MHz (half of sample clock), then 4ns timing should be theoretically possible. Would be nice to match cable length/time of flight to approximately this level. At the very least, differential delays resulting from cable lengths must be less than 1/10 (and preferrably 1/100) of an FFT window period, or 400 ns (120m) to avoid baseline-dependent signal attenuation in the correlator. If cable matching is not possible, then the next best option is to implement coarse sample delays on each digitizer board.

(FUTURE DEV) GPS receivers independently generate 10 MHz reference at each node. Currently insufficient timing accuracy (20 ns absoluting timing), but may be useful if stations outside the core are desired.

8 Correlator

8.1 F Engine

The 576 F-Engine of the correlator are implemented on the digitizer board. It consists of a 4-tap, 2048-channel PFB.

8.2 X Engine

The digital system that comprises a large switch and GPUs. It should sit within the Karoo Array Processing Building about 10 km distant.

GPUs will serve as X-engines in the correlator (and will also be used to compress data, as discussed in §9). For HERA, we anticipate 2 Moore's Law doublings from currently deployed PAPER technology (the Kepler 690 dual GPU card), allowing a 576-element full-Stokes correlator to be implemented with 74 GPU boxes, each containing 1 CPU, 2 dual-GPUs, and 1 dual 10GbE NIC. If full Stokes is not needed (i.e. no U,V), the GPU system may possibly be reduced by a factor of 2.

Future capabilities are extrapolated from the following system:

- CPU server 4U rack mount computer SuperMicro SuperChassis 747TQ-R1620B with Motherboard: SuperMicro X9DRG-QF, active heatsinks, 8 4GB 1600 MHz DDR3
- 2 dual Mellanox MCX312A-XCBT NICs
- 2 dual EVGA GTX690

For PAPER-128 (128-antenna, dual-polarization), deployed Sept. 2013, 8 servers were sufficient. Extrapolating from this marker, assuming two Moore's Law doublings of processing capacity (constraining deployment to 2016 or 2017).

It is worth noting that TITAN GPUs (a single-GPU board) were shown to have sufficient processing capability. This implies that the GTX690 cards may have significant (factor of 2) extra processing capacity, and that processing in this system is still bandwidth-limited. If this is the case, one less Moore's Law doubling is necessary for the required performance, or equivalently, 21 servers would suffice for 2 Moore's Law doublings.

The correlator system includes:

- 192 CWDM optical tranceivers (receiving signal from optical network), same as in node
- a 273-port SFP+ 10GbE switch (\$500/port)
- GPU servers (similar to above with 2016-2017 technology)
- 4 CPU servers for monitor, control, data receiving, and interfacing to the data storage system.
- racks (4) and 10GbE cables (82)
- UPS rated operating power: 35 kW

8.3 EFG Correlator

Electric Field Gridding (EFG) is an efficient approach to implementing spatial correlation for antenna elements laid out on a grid. Development of an EFG correlator (a la Omniscope) for HERA is part of this proposal. The algorithms will be developed separately, and it will be implemented on the same GPU computing engines that make up the traditional FX correlator's X engines. Because EFG is computationally efficient, it will require fewer resources than the X engine. The remaining computing resources will be devoted to implementing a traditional FX correlator for rotating subsets of antennas and frequency channels to derive the real-time calibration parameters that EFG correlators require to correctly grid data prior to Fourier transformation.

9 Processing and Data Management

We calculate output data rates assuming full-Stokes correlation of 576 antennas, storing 1024 frequency channels with 8 bytes per visibility. Integrations are assumed to be 10s, with observations running 12 hr/day for 180 days of observing per campaign. According to these assumptions, the sustained output data rate while the correlator is running will be 4.35 Gbps. This amounts to 23 TB per day, and 4 PB per observing campaign.

Given the sheer volume of data output from the correlator, a near-real-time processing system must be in place to reduce data to a manageable volume. A data compression scheme tailored to low-frequency transit telescopes is described in Appendix A of ?. As demonstrated on PAPER, this delay/fringe-rate compression scheme is nearly lossless from the point of view of EoR emission locked to the celestial sphere. Compression for a 475m maximum baseline (applied uniformly to all baselines) can be applied along the delay and fringe-rate axes. Applying both compressions reduces the campaign data volume to 480 TB. To this is added the capability to store data compressed along only one of the two (delay,fringe-rate) axes, LST-binned over 4-day intervals, for a total of 360 TB. Extra buffering to hold 7 days of raw data (total, 160 TB) is allowed for occasions when compression systems may fail. Finally, an extra 50% capacity is added for use during processing. Hence the total data volume that is budgeted for is 1.5 PB.

The compression algorithm will be applied to the data during the daytime, when observations are not being conducted. A RAID storage system will retain observations for each day, and at the conclusion of each day, the data will be compressed with the GPU servers used in the correlator. Assuming a factor of 10 boost in performance for GPUs relative to CPUs (which has been demonstrated via preliminary tests of accelerating data compression on GPUs in the laboratory), and assuming 2 Moore's Law doublings, 20 GPU servers will be needed to keep up with observations. Hence, the 41 servers in the correlator will be more than sufficient.

The data management system consists of:

- 20 GPU servers (part of the correlator)
- 4 additional CPU servers for data management and RAID maintanence
- 4 10GbE ports and cables for connecting the RAID system to the correlator (through the switch)
- 1500 TB of RAID storage (at \$120 per TB)
- 2 racks

10 Reticulation

Signal and power reticulation have been discussed above and are shown in Figure 1. Figure 13 below shows just the reticulation.

10.1 Signal

The signal path consists of a 30m section of coaxial cable from the LNA to digitizer (same for every antenna - shown in red in Fig. 13), then multiplexed as 10GbE onto fiber for transmission back to the processor, as discussed above. The processor will be in the Karoo Array Processing Building (KAPB), about 10 km distant. These cables are above ground, as currently done for PAPER. Trenching for cables commences at the nodes and the power and fiber are run together. Trenches from four nodes aggregate, which then further aggregate along trench lines to the exterior of the array and onto the KAPB.

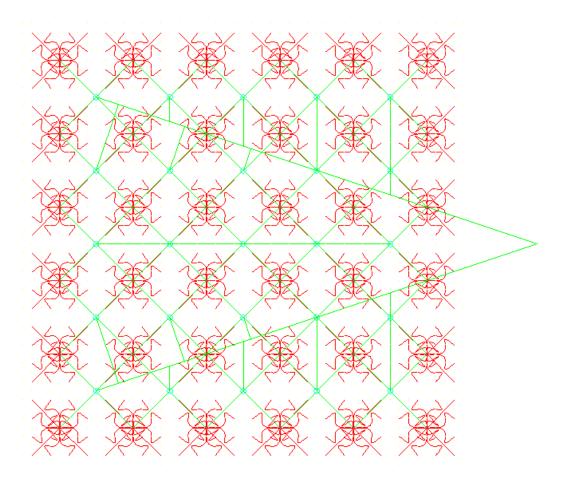


Figure 13: Drawing of signal and power reticulation. Analog is shown in red, then the common trenching of signal and power is shown in green. The four-node aggregate point splits the phases to those nodes.

10.2 Power

Power is distributed to the array via the "standard" (3.3kV) voltage. The voltage is stepped down to and distributed as $400 \text{ VAC/}3\Phi$. Three-phase power is distributed to four-node aggregate points, and single phase sent to the individual nodes. The phase getting the "extra" node is cycled among the three-phases such that the overall power for the array is balanced.

10.3 Control

Control of the array naturally splits to three types:

- 1. Temperature: operationally this is the most important as the concurrent temperature is used to calibrate the data, as well as set the node setpoint. Excessive temperature is also one of the best indicators of current or future failures. Eash node with have an external and internal temperature sensor that will send data back over the spare channel.
- 2. Node communication: the node will be addressable over the spare channel with some other monitoring of node health, as well as handling any additional moves via the FPGA.
- 3. Correlator: the correlator in the KAPB is fully networked and accessible for monitor and control.

11 Infrastructure

The proposed site is an RF quiet site with adequate power, networking and physical area.