

Simulating my Local Coffee Shop

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Problem Statement

- ***What possible factors can be manipulated in order to :***
 - ***Reduce lost customers from balking/renegeing?***
 - Minimizing balking/renegeing can allow management to allocate funds for employee bonuses/upward mobility, which can lower overall turnover
 - ***Limit employee turnover due to overwork, stressful conditions, etc?***
 - The turnover rates in the restaurant and hospitality industries are significantly higher than other industries like computing or technology
 - High turnover rate increases hiring and training costs, which can both reduce employee productivity and cost the business money through job ads, the time spent during interviews, etc.
 - Employees leaving in peak hours can bottleneck potential sales and/or lead to more customers balking/renegeing

Simulation Methodology

Time Management

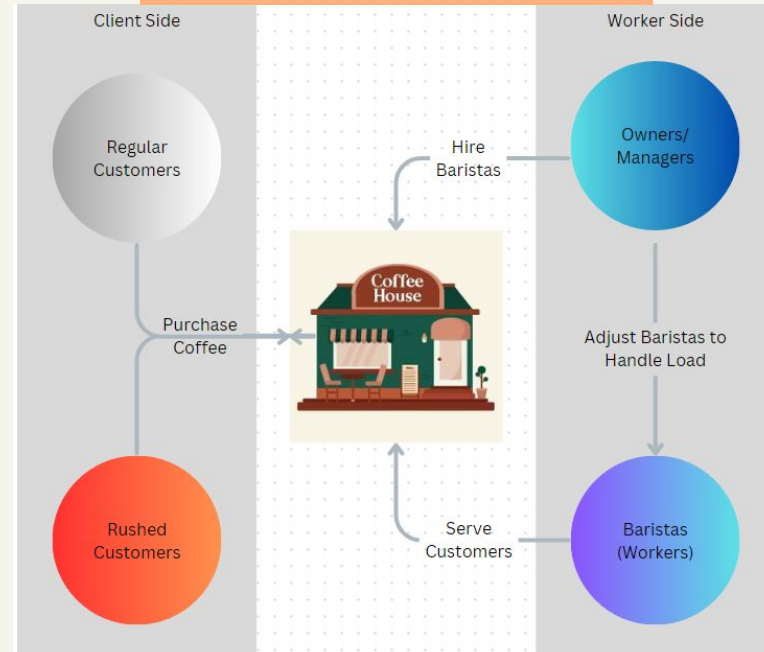
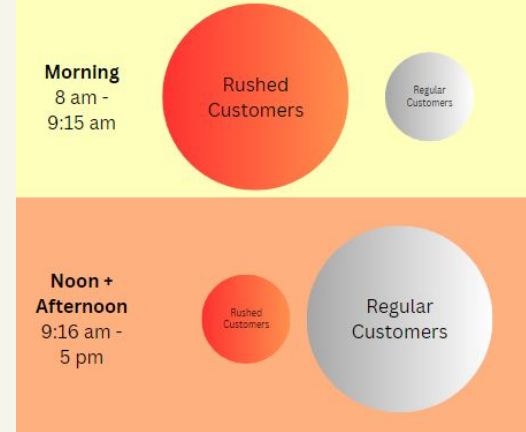
- Simulation is split between 2 phases of high traffic time periods (mornings) and low traffic time periods (other times)
- Total simulation run time is set to 540 minutes or 9 hours, representing the actual hours my local coffee shop is open in a single day

Performance Metrics

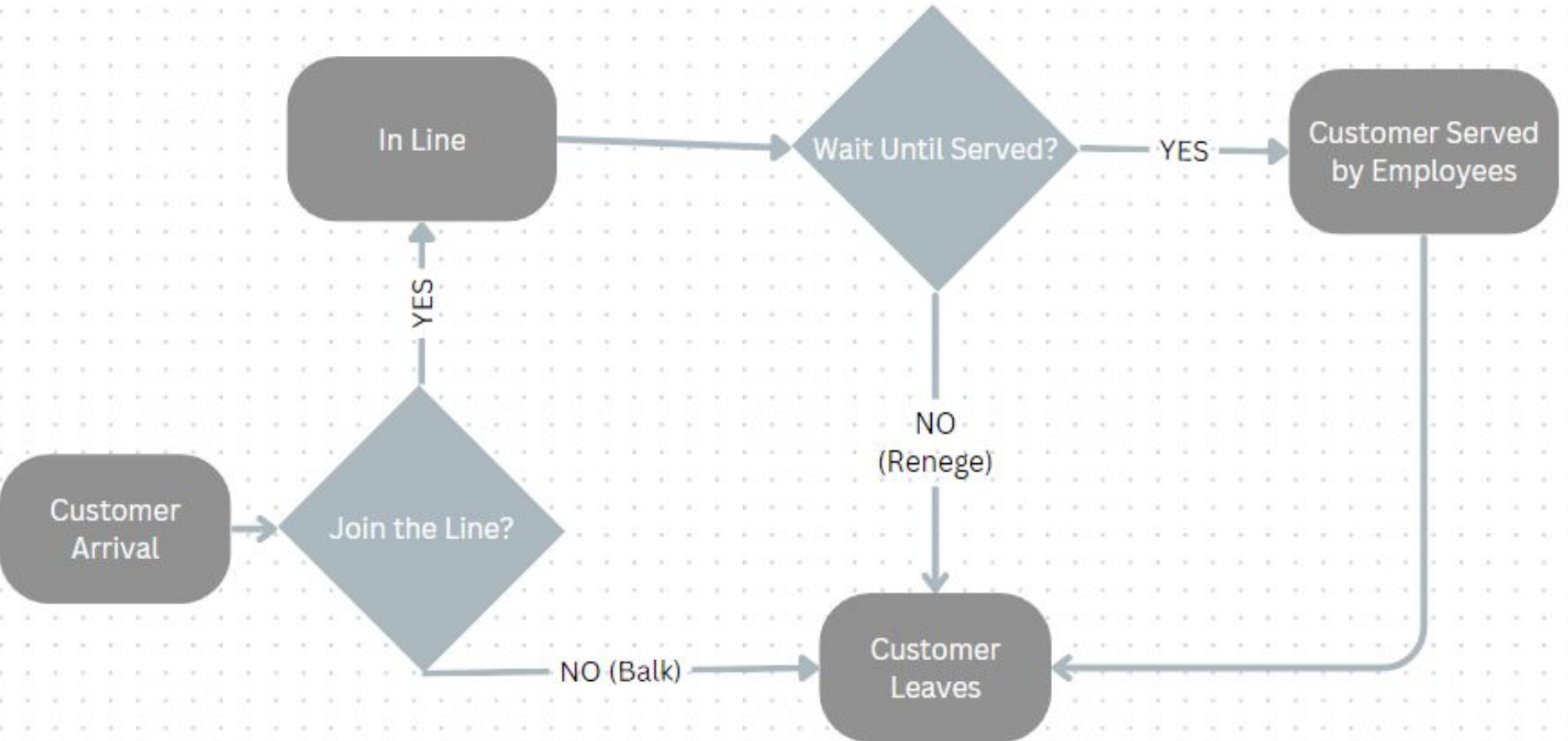
- Key metrics include customer wait times, customers served per barista, baristas on reserve (backup), frequency of barista count changes/modifications

Methodology

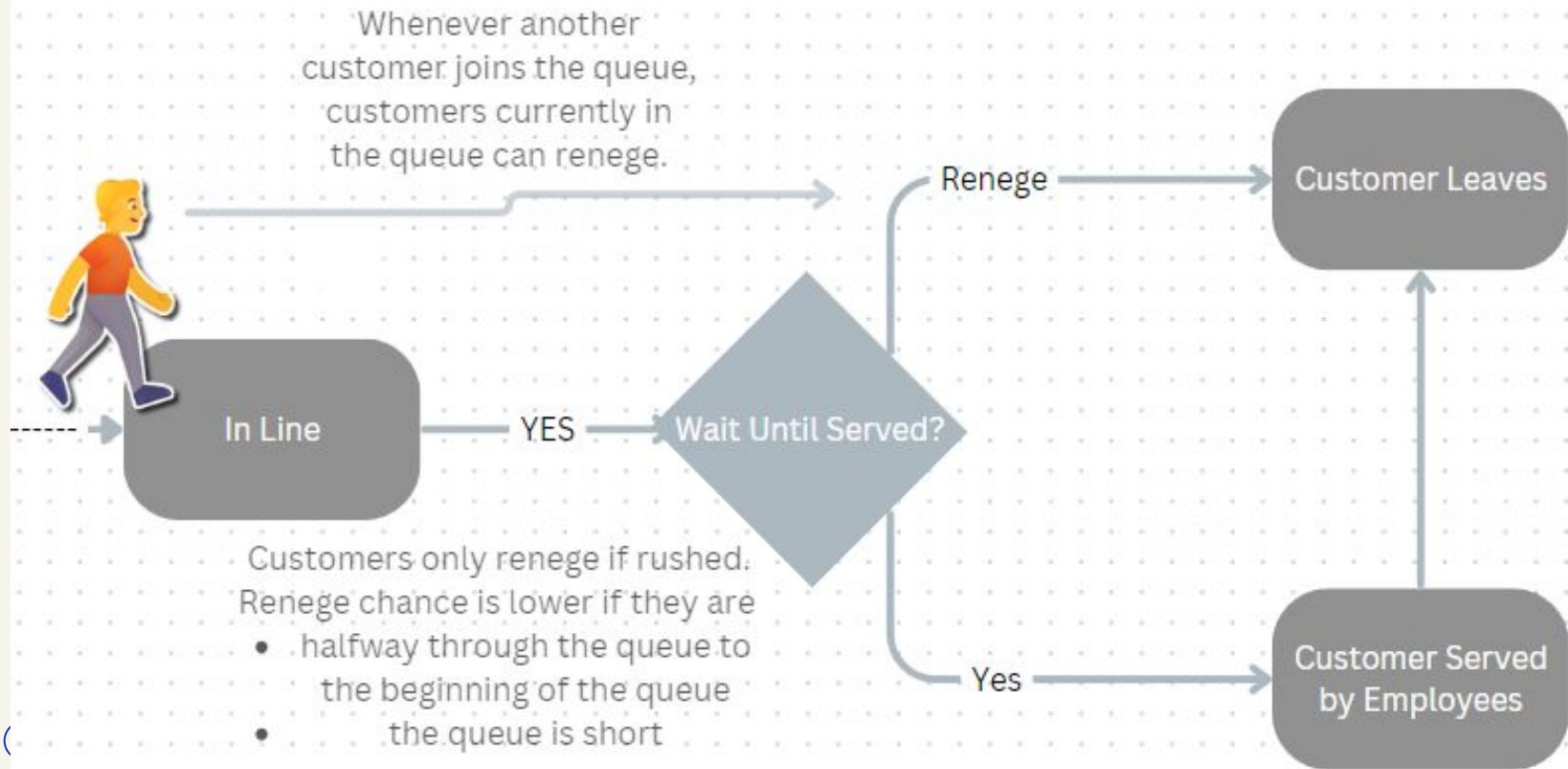
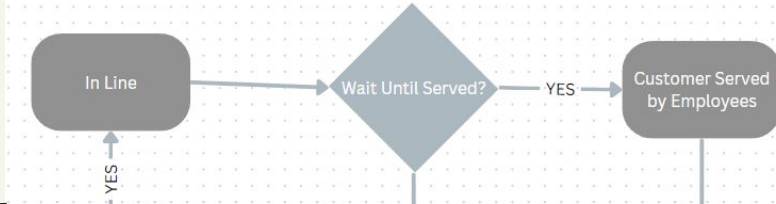
- Using Python and Discrete-event simulation



Process Flow



A Closer Look



Code Review

```
# Parameters
baristas = 3
simulation_hours = 9
obtain_reproducible_results = True

morning_rush = 1.25 # hours (how long the morning rush lasts)
prushed = 80 # % of customers that are rushed in the morning

prushed_a = 30 # % of customers that are rushed at other times of the day

# Adjust Barista Thresholds
# Add: Current Queue > 8 & Current Baristas < 5
# Remove: Current Queue < 3 & Current Baristas > 2
mod_baristas_q_threshold = [3, 8]
mod_baristas_b_threshold = [2, 5]

minimum_service_time = 5
mean_service_time = 12
maximum_service_time = 15
mean_inter_arrival_time = 2
```

```
def adjust_baristas(env, caseid_queue, dynamic_resource, barista_allocation_interval=10):
    while True:
        yield env.timeout(barista_allocation_interval)
        current_queue_length = caseid_queue.qsize()
        new_capacity = dynamic_resource.capacity

        if current_queue_length > mod_baristas_q_threshold[1] and dynamic_resource.capacity < mod_baristas_b_threshold[1]: # Increase baristas
            new_capacity += 1
            print(f"                                + Baristas")
        elif current_queue_length < mod_baristas_q_threshold[0] and dynamic_resource.capacity > mod_baristas_b_threshold[0]: # Decrease baristas
            new_capacity -= 1
            print(f"                                - Baristas")

        dynamic_resource.adjust_capacity(new_capacity)
```

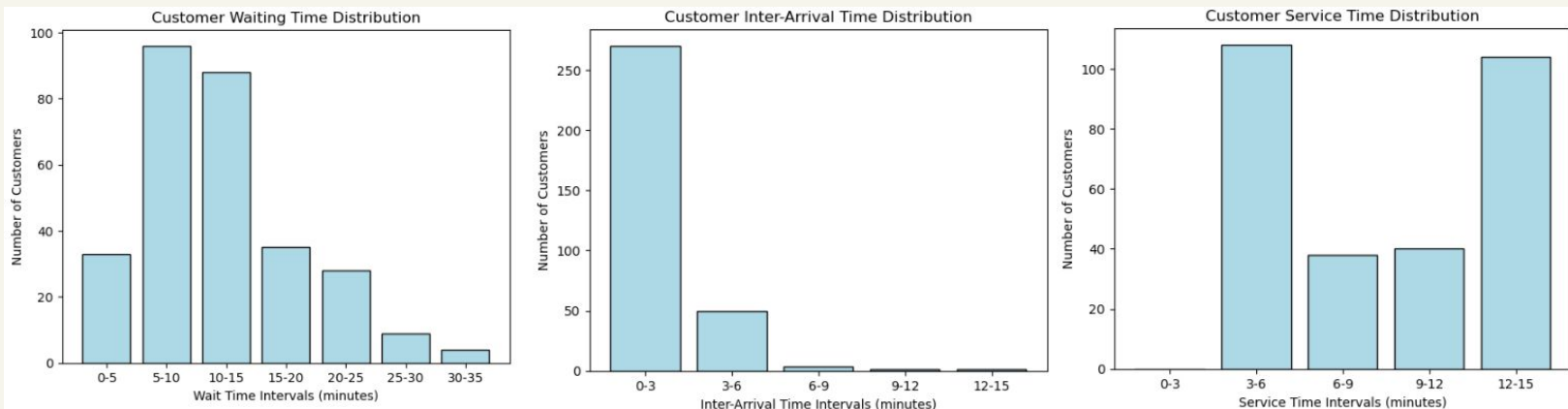
```
highest_length_cust = None
ran = 0

if caseid_queue.qsize() > 2:
    reduced_qmax = prev_cust[2] // 2
else:
    reduced_qmax = prev_cust[2]

for position in range(caseid_queue.qsize()):
    if previous_casetype == 'rushed' and position != 0 and reduced_qsize > 0:
        latest_rushed = position
        highest_length_cust = prev_cust
        reduced_qsize -= 1
        ran = random.random()

if highest_length_cust and caseid_queue.qsize() > reduced_qmax and ran > 0.5:
    print(f"🚗 Customer #{caseid-1} Reneges | Time:{env.now} | {caseid_queue.qsize()} in line")
    ren += 1
    env.process(event_log_append(env, caseid-1, env.now, 'reneege', event_log))
    ren_flag = True
else:
    ren_flag = False
```

Insights from Results



- Suggests min. 2-3 baristas should be on reserve (backup) for efficient serving of customers on half-shifts of 4 hours as to meet demand and minimize customer loss
 - Suggested Extra Barista Shifts:
 - Shift 1: 8am - 12:45pm (4h45m)
 - Shift 2: 1:15pm - 5pm (4h45m)
- Simulated Barista Modifications: 6 sets of additions and removals
 - Morning covers 1 long and 1 short high traffic period
 - Noon + Afternoon covers 4 short high traffic periods
- Line is moderately sized at closing so customer wait times near closing may be artificially inflated due to lower number of baristas serving customers

Thank you for listening!